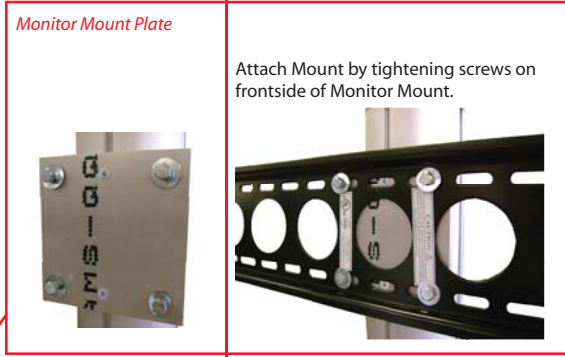


NOTE: WHEN DISASSEMBLING EXTRUSION TIGHTEN ALL LOCKS TO PREVENT LOSS OF SETSCREWS



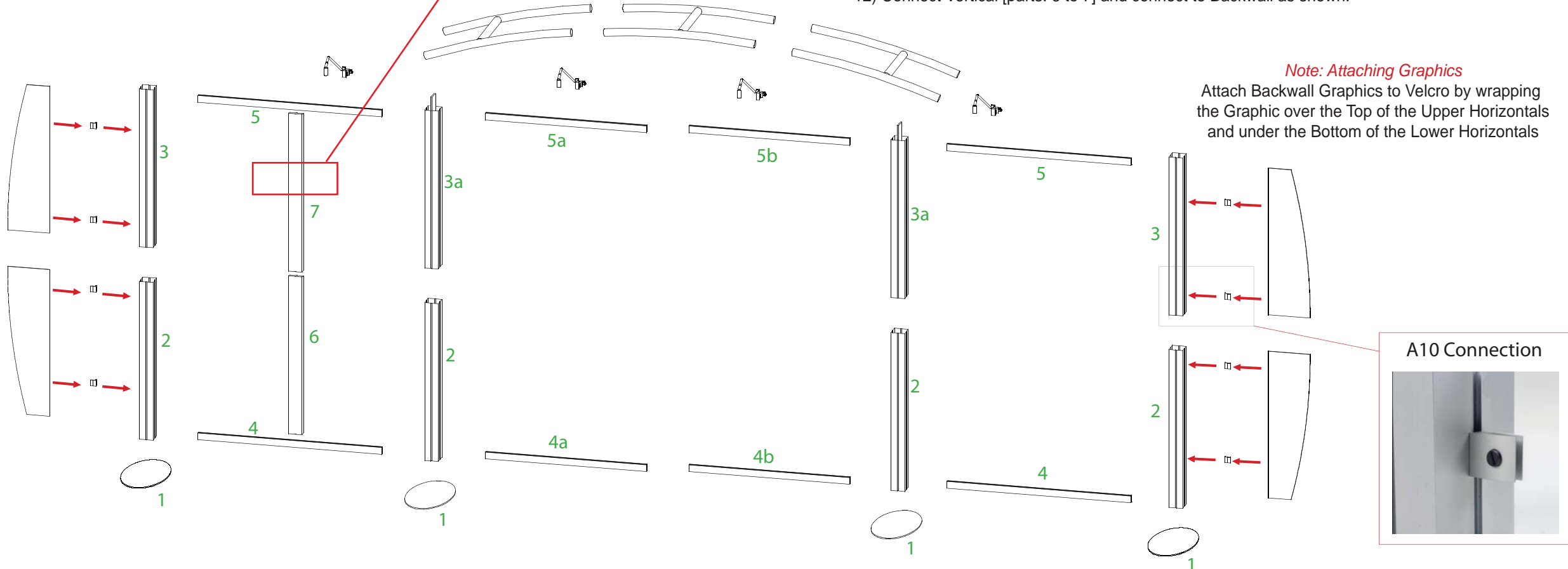
Backwall Assembly - 10x20 B - Order #24891 - Page 1

Part Number	Qty for Step	Description
1	4	Base Plates
2	4	42" Lower Vertical Extrusion
3/3a	2/2	42" Upper Vertical Extrusion
4	2	48" Lower Horizontal Extrusion
4a/4b	1/1	30" Lower Horizontal Extrusion
5	2	48" Upper Horizontal Extrusion
5a/5b	1/1	30" Upper Horizontal Extrusion
6	1	40.2" Lower Vertical Extrusion
7	1	40.2" Upper Vertical Extrusion



Steps

- 1) Attach 42" Lower Vertical extrusions [part: 2] to the Oval base plates [part:1].
- 2) Place 42" Upper Vertical extrusions [part: 3/3a] atop of Lower Vertical extrusion [part: 2].
- 3) Attach 48" Lower Horizontal extrusions [part: 4] between Vertical assemblies [parts: 2 & 3/3a] as shown.
- 4) Attach 48" Upper Horizontal extrusions [part: 5] between Vertical assemblies [parts: 2 & 3/3a] as shown.
- 5) Assemble and attach all Horizontal extrusions [parts: 4a to 4b; 5a to 5b].
- 6) Attach Lower Horizontal assemblies [parts: 4a & 4b] between Vertical assemblies [parts: 2 & 3a] as shown.
- 7) Attach Upper Horizontal assemblies [parts: 5a & 5b] between Vertical assemblies [parts: 2 & 3a] as shown.
note: All Lower Horizontals have Velcro attached on the TOP face of extrusion.
All Upper Horizontals have Velcro attached on the BOTTOM face of extrusion.
- 8) After all Verticals and Horizontals are in place and attached, attach all Graphics.
- 9) Attach Sintra Wings to the 84" Vertical assemblies [parts: 2 & 3] using A10 Brackets.
- 10) See next page for Canopy Assembly and Setup instructions.
- 11) Attach Halogen Lights to the Upper Horizontals [part: 5/5a/5b].
- 12) Connect Vertical [parts: 6 to 7] and connect to Backwall as shown.



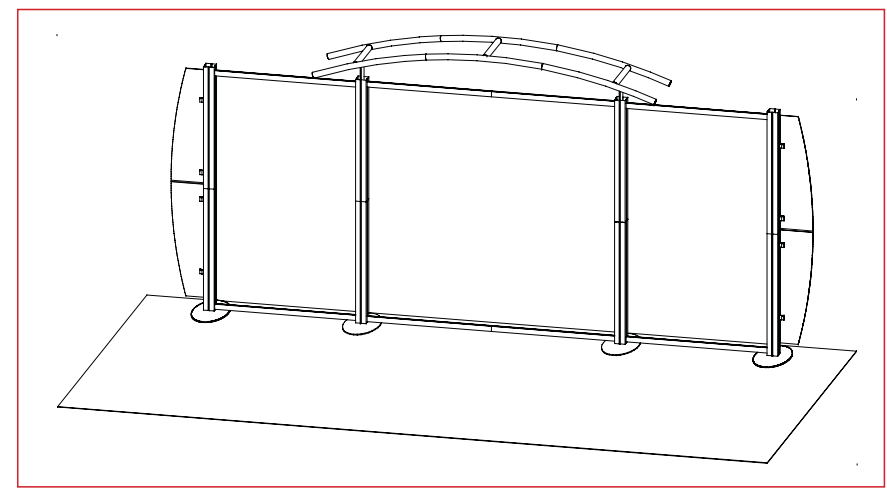
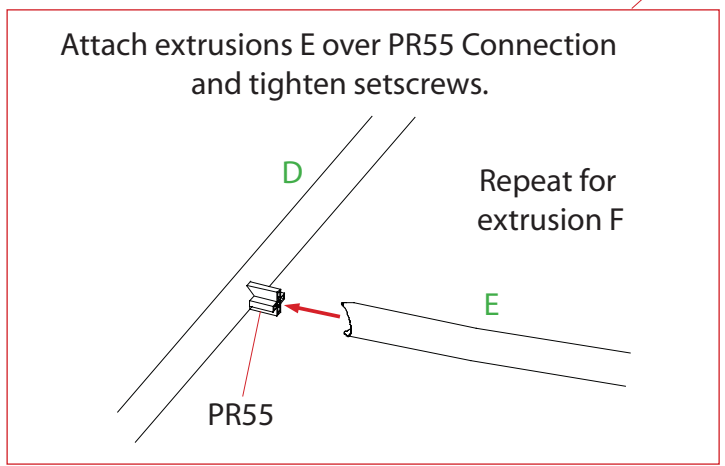
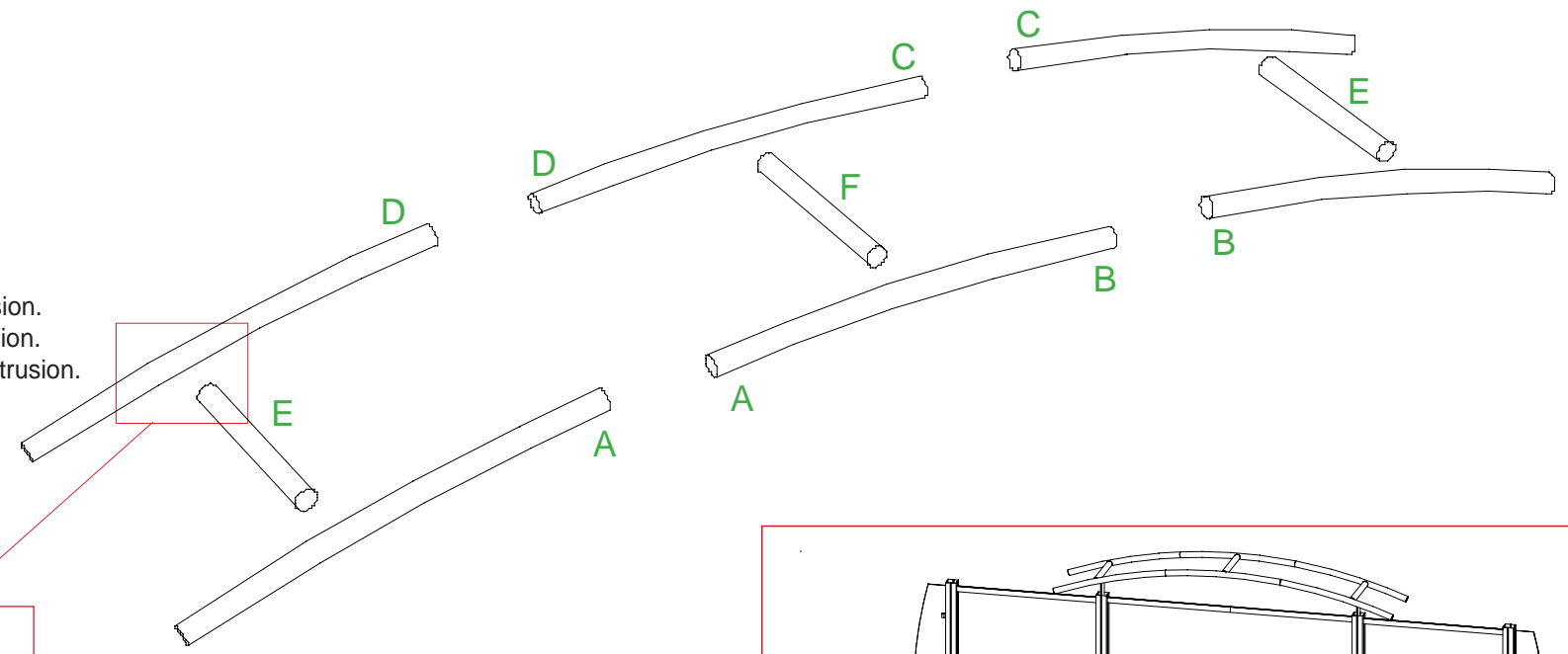
NOTE: WHEN DISASSEMBLING EXTRUSION TIGHTEN ALL LOCKS TO PREVENT LOSS OF SETSCREWS



Canopy Assembly - 10x20 B - Order #24891 - Page 2

Label	Qty for Step	Description
A	1	39" Round Formed Extrusion
AB	1	39" Round Formed Extrusion
B	1	39" Round Formed Extrusion
C	1	39" Round Formed Extrusion
CD	1	39" Round Formed Extrusion
D	1	39" Round Formed Extrusion
E	2	14" Round Extrusion
F	1	14" Round Extrusion

- Steps**
- 1) Connect 39" (A) round formed extrusion to 39" (A) round formed extrusion.
 - 2) Connect 39" (B) round formed extrusion to 39" (B) round formed extrusion.
 - 3) Connect 39" (C) round formed extrusion to 39" (C) round formed extrusion.
 - 4) Connect 39" (D) round formed extrusion to 39" (D) round formed extrusion.
 - 5) Connect (A) round formed extrusion and (D) round formed extrusion to 14" (E) extrusion.
 - 6) Connect (B) round formed extrusion and (C) round formed extrusion to 14" (E) extrusion.
 - 7) Connect (AB) round formed extrusion and (CD) round formed extrusion to 14" (F) extrusion.
 - 8) Attach Canopy Assembly to Vertical extrusions with Canopy attachments.



NOTE: WHEN DISASSEMBLING EXTRUSION TIGHTEN ALL LOCKS TO PREVENT LOSS OF SETSCREWS