

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



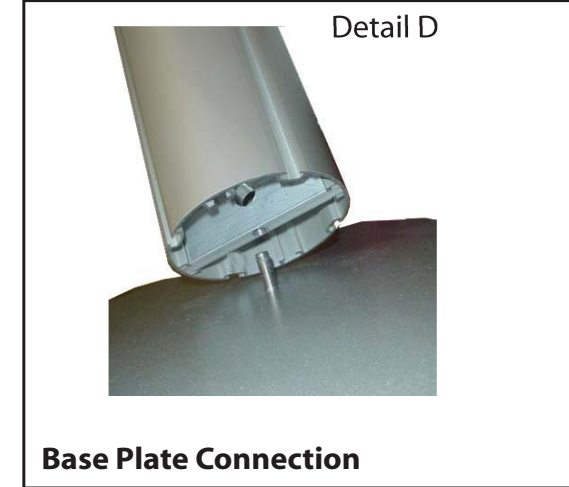
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



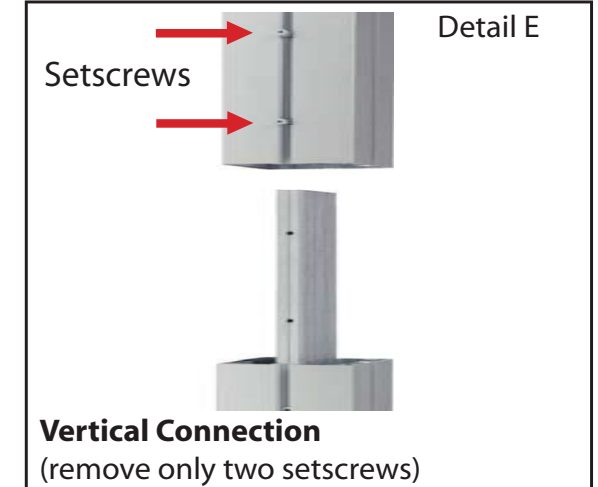
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

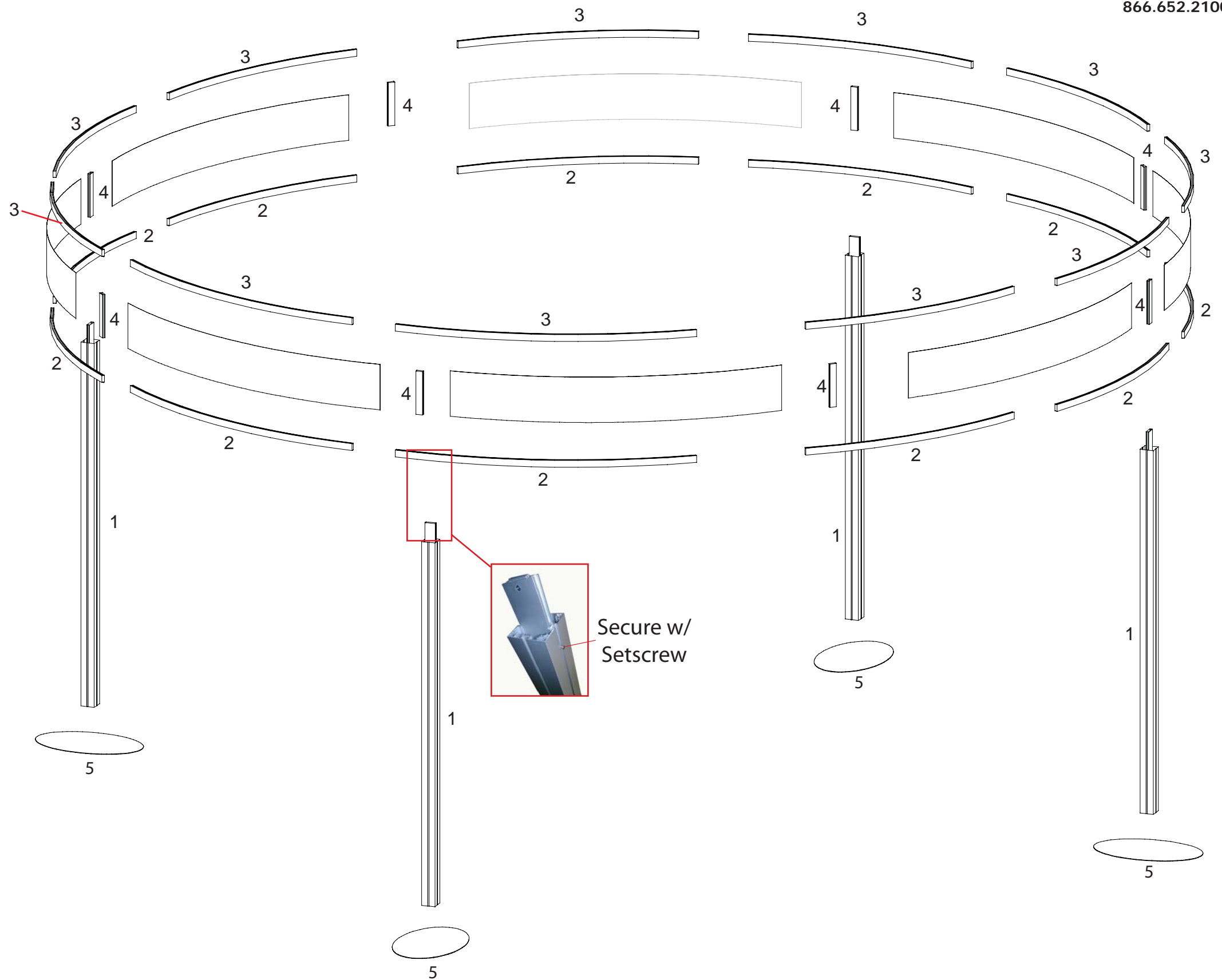
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| Item Number | Qty | Description |
|-------------|-----|-----------------------------------|
| 1 | 4 | 96"H Vertical Extrusion |
| 2 | 11 | Lower Curved Horizontal Extrusion |
| 3 | 11 | Upper Curved Horizontal Extrusion |
| 4 | 8 | 11.422"H Vertical Support |
| 5 | 4 | Oval Base Plate |

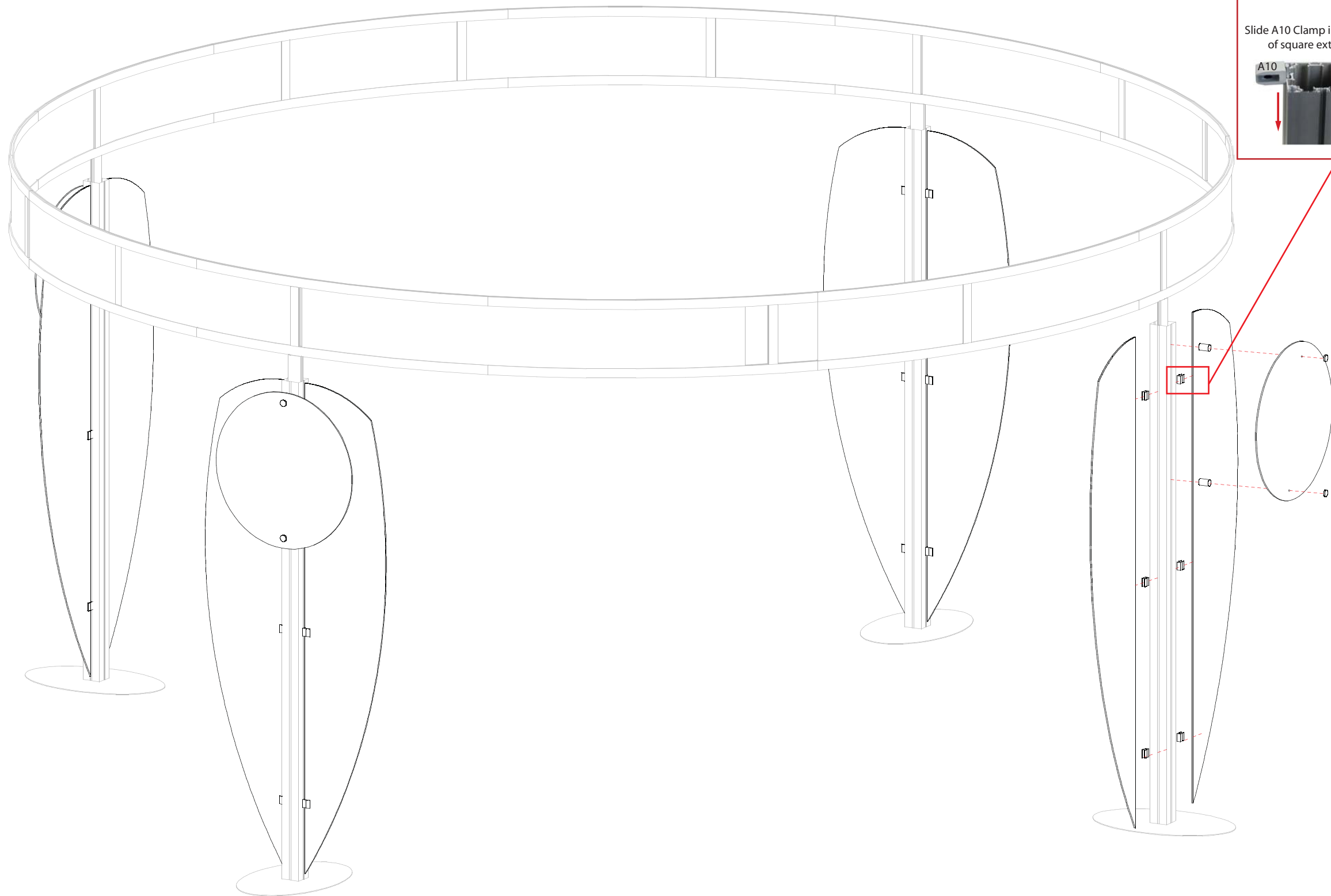
Setup:

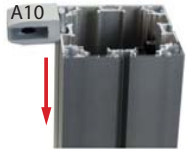


- 1) Connect vertical extrusion [1] to oval base plate [5].
- 2) Connect all lower curved horizontal extrusions [2] together.
- 3) Attach lower ring to verticals [1] as shown.
- 3) Connect upper curved horizontal extrusions [3] together.
- 4) Connect vertical extrusions [4] between middle each horizontal rings inserting perf inserts where indicated.



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| | | |
|---|---|---|
| <p>Wing Attachment</p> <p>Slide A10 Clamp into groove of square extrusion.</p>  | <p>When desired location is found, tighten set screw to secure.</p>  | <p>Tighten black plastic set screw to secure Wing in place.</p>  |
|---|---|---|

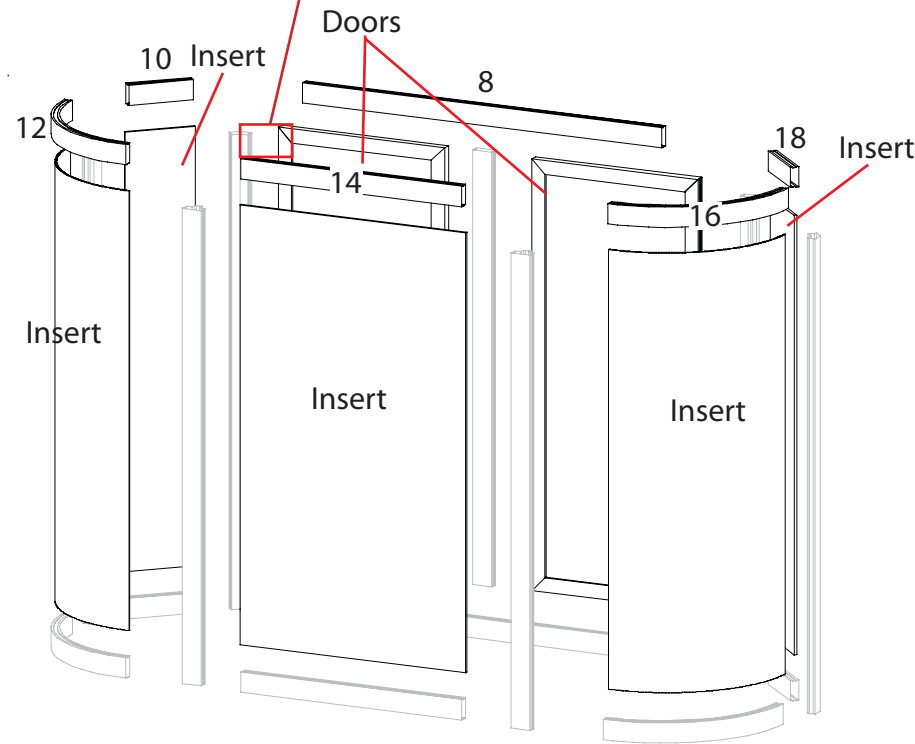
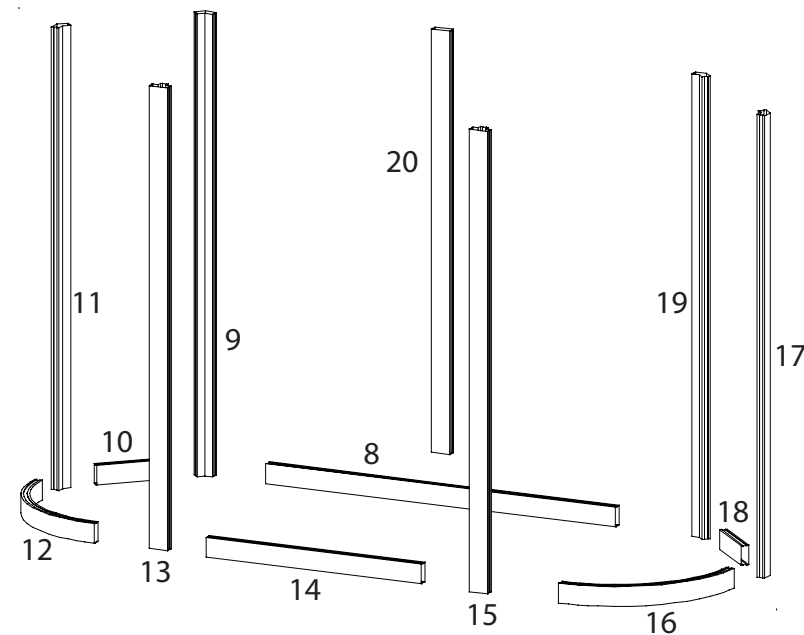
Steps:
 Attach Wings to Verticals as shown in Detail above.
 Attach Circular Graphics to Verticals using stand-off barrels and caps.

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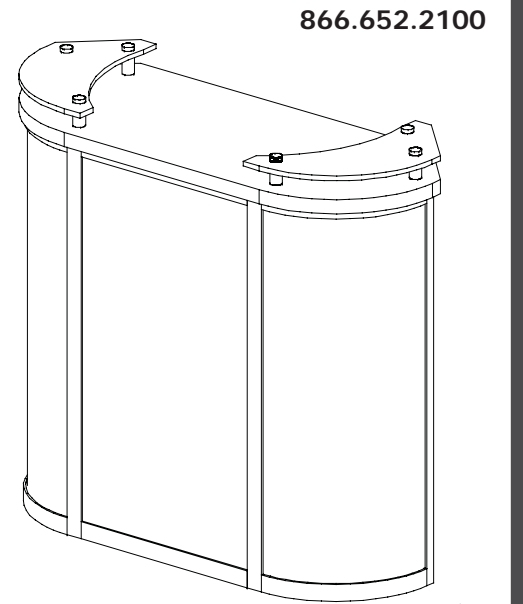
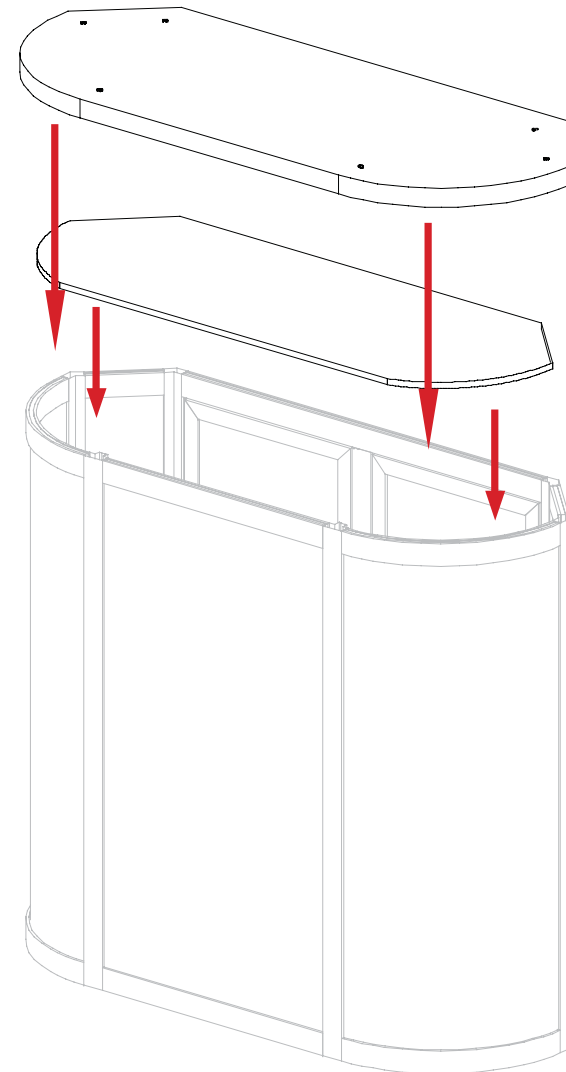
| Item Number | Qty | Description |
|-------------|-----|--------------------------------|
| 8 | 2 | 34.25"w Horizontal Extrusion |
| 9 | 1 | 42"h Vertical Extrusion |
| 10 | 2 | 5.866"w Horizontal Extrusion |
| 11 | 1 | 42"h Vertical Extrusion |
| 12 | 2 | Curved Horizontal Extrusion |
| 13 | 1 | 42"h Vertical Extrusion |
| 14 | 2 | 21.0358"w Horizontal Extrusion |
| 15 | 1 | 42"h Vertical Extrusion |
| 16 | 2 | Curved Horizontal Extrusion |
| 17 | 1 | 42"h Vertical Extrusion |
| 18 | 2 | 5.856"w Horizontal Extrusion |
| 19 | 1 | 42"h Vertical Extrusion |
| 20 | 1 | 38.4173"h Vertical Extrusion |

Setup:

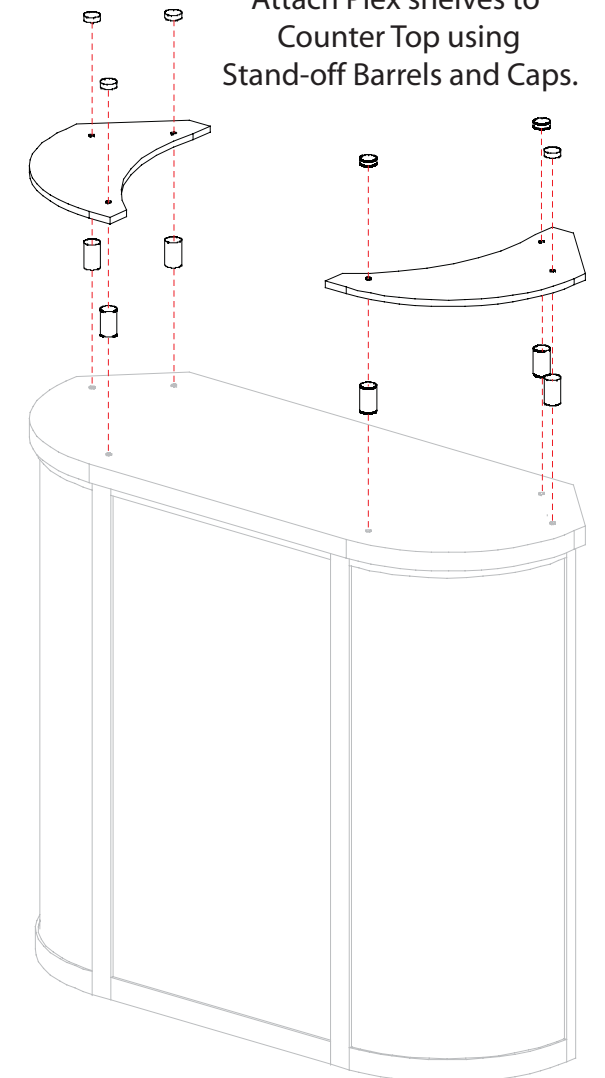
- 1) Connect horizontal extrusions [8, 10, 12, 14, 16 and 18] between vertical extrusions [9, 11, 13, 15, 17, and 19].
- 2) Connect vertical extrusion [20] to horizontal extrusion 8 as shown.
- 3) Place inserts and doors where indicated.
- 4) Connect upper horizontal extrusions [8, 10, 12, 14, 16 and 18] between vertical extrusions [9, 11, 13, 15, 17, and 19].
- 5) Attach Velcroed counter supports to inside of pedestal.
- 6) Set shelf into assembled pedestal and place counter atop.
- 7) Attach plex shelves to counter top using stand-off barrels and caps.



Place Shelf atop Supports inside assembled Pedestal.
Set Counter atop assembled Pedestal.



Attach Plex shelves to Counter Top using Stand-off Barrels and Caps.



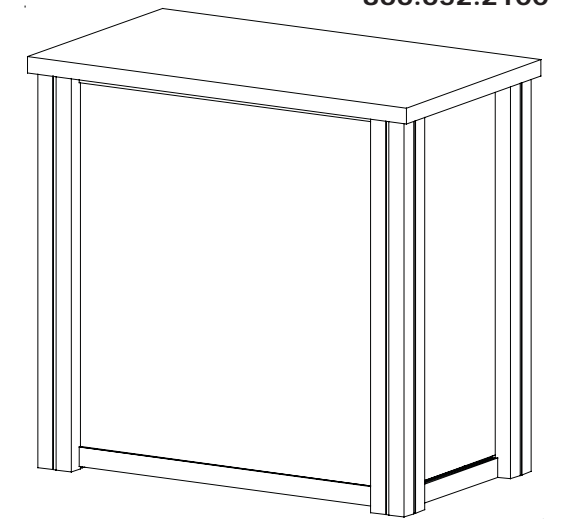
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| Item Number | Qty | Description |
|-------------|-----|-------------------------------|
| 21 | 4 | 38"w Vertical Extrusion |
| 22 | 4 | 32.125"h Horizontal Extrusion |
| 23 | 4 | 15"w Horizontal Extrusion |
| 24 | 1 | 34.192"h Vertical Extrusion |
| 25 | 1 | 34.192"h Vertical Extrusion |

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Setup:

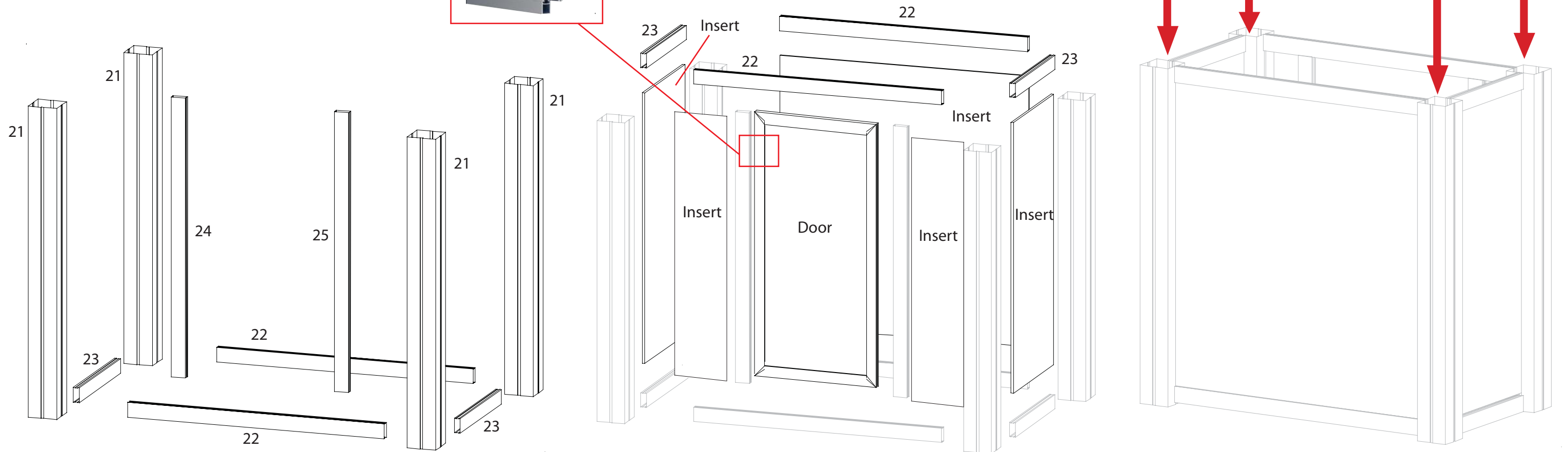
- 1) Connect horizontal extrusions [22 and 23] between vertical extrusions [21].
- 2) Connect vertical extrusions [24 and 25] to horizontal extrusion [22] as shown below.
- 3) Place inserts and door where indicated.
- 4) Connect upper horizontal extrusions [22 and 23] between vertical extrusions [21].
- 5) Place Counter atop assembled Pedestal.



QTY:2

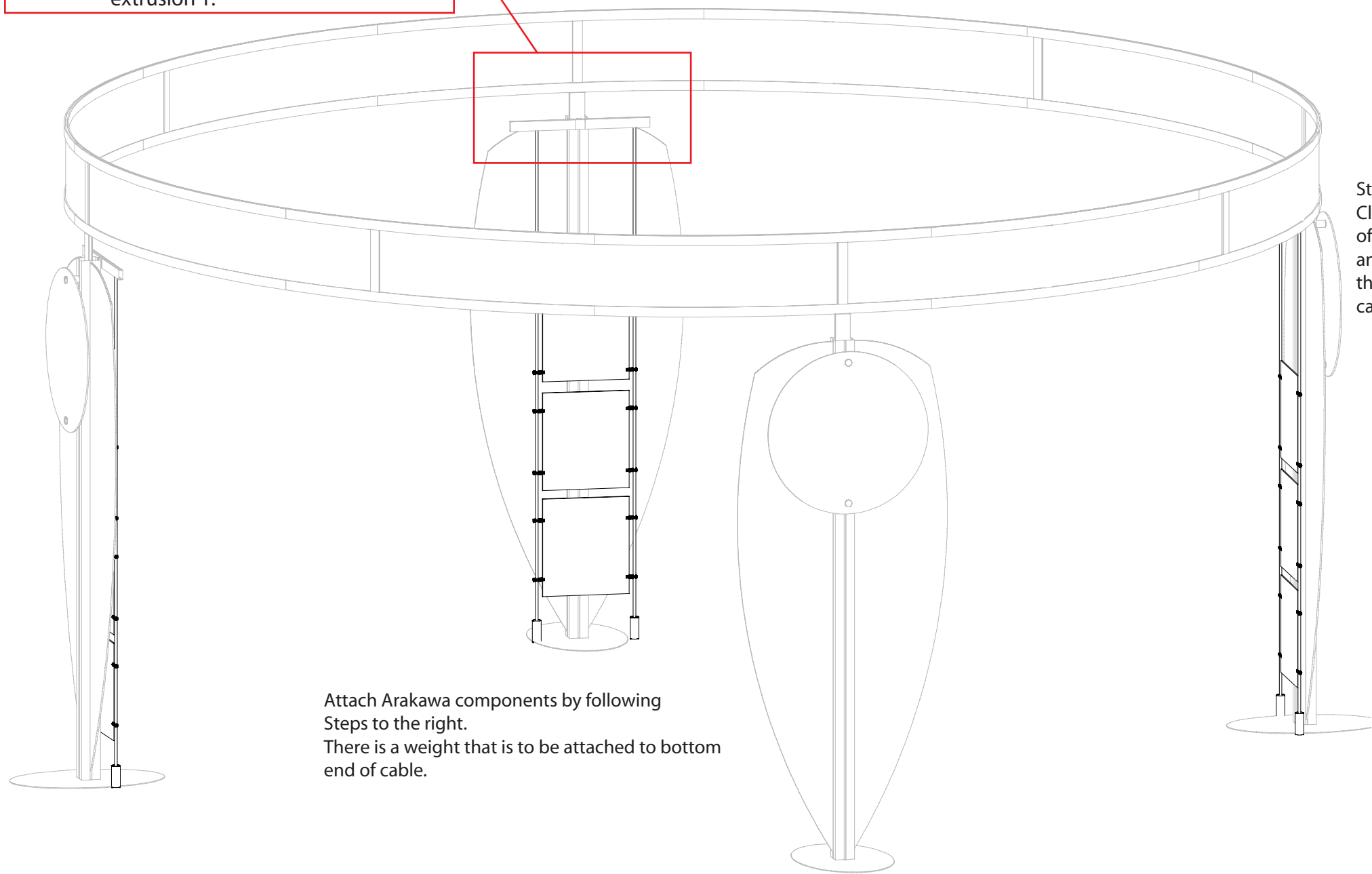
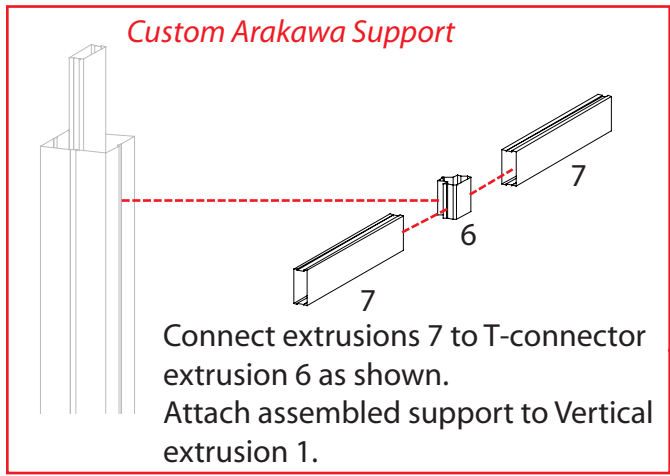


Set Counter atop assembled Pedestal.



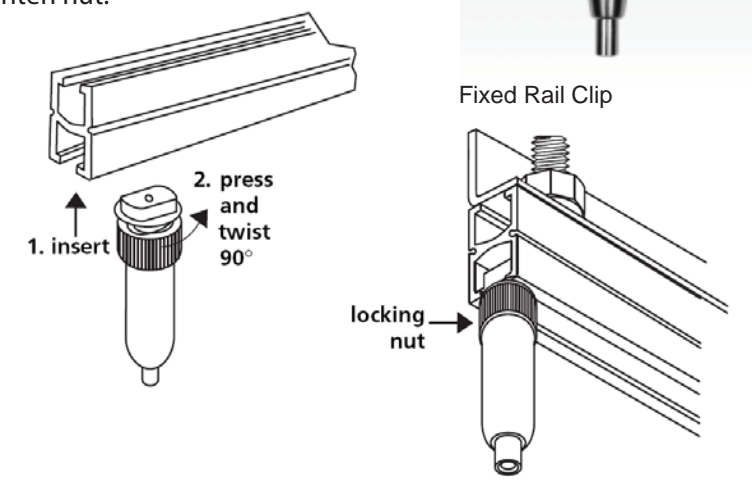
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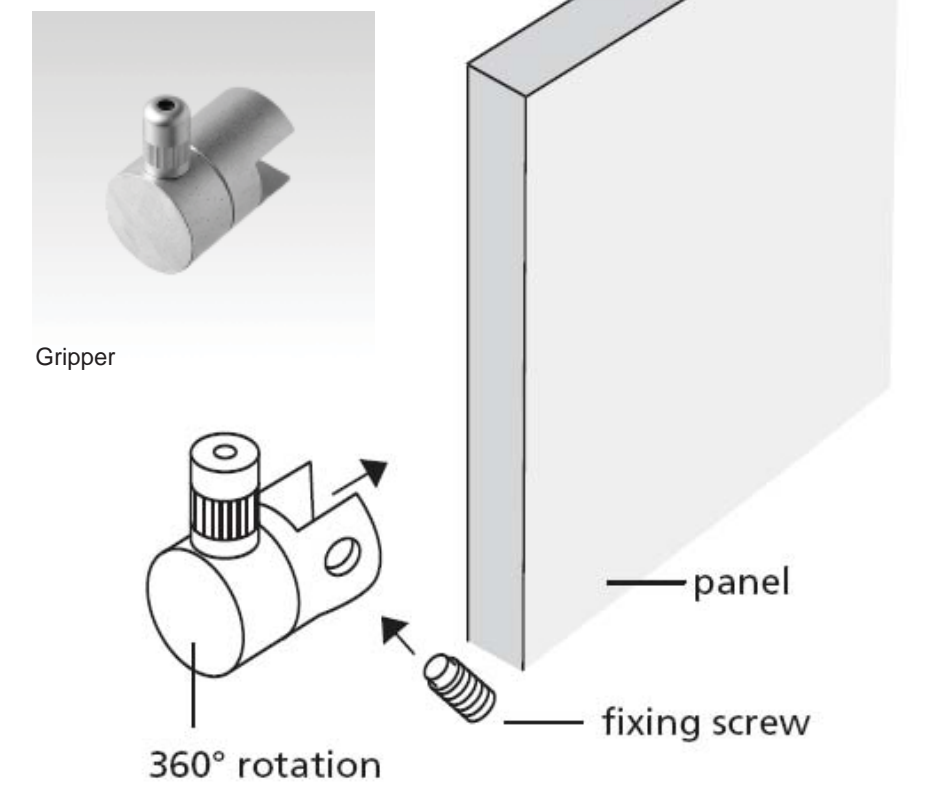


Attach Arakawa components by following Steps to the right. There is a weight that is to be attached to bottom end of cable.

Steps:
To install the fixed clips, align properly, insert in extrusion, press and twist 90°, then tighten locking nut.
To remove, loosen locking nut, and slid clip in rail. Tighten nut.



Steps:
Clear pad should go on to the front of the plex graphic between the gripper and the graphic. Attach the gripper to the plex graphic, then attach to the suspended cable



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