

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

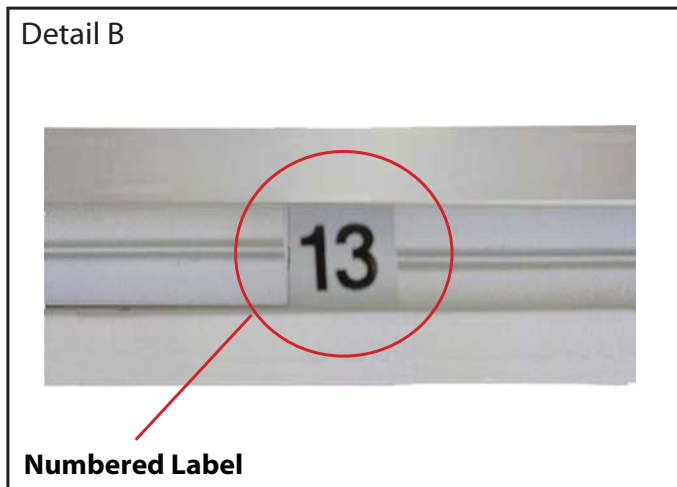


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

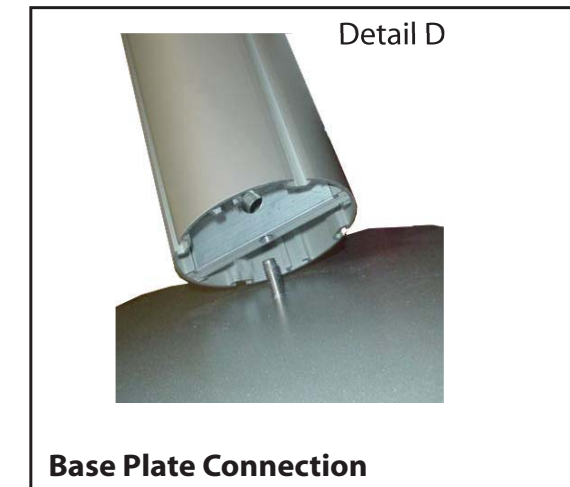
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

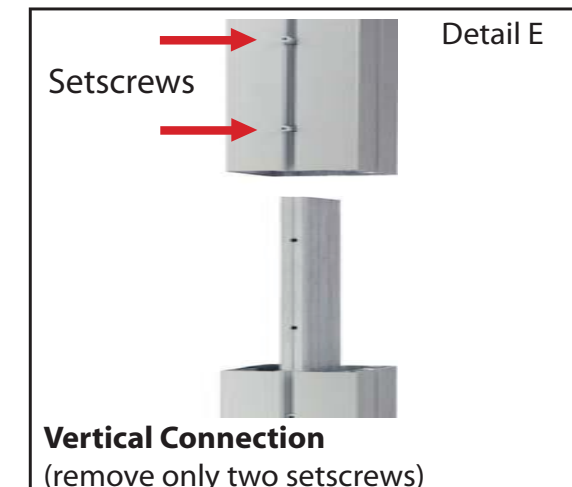
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection

(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

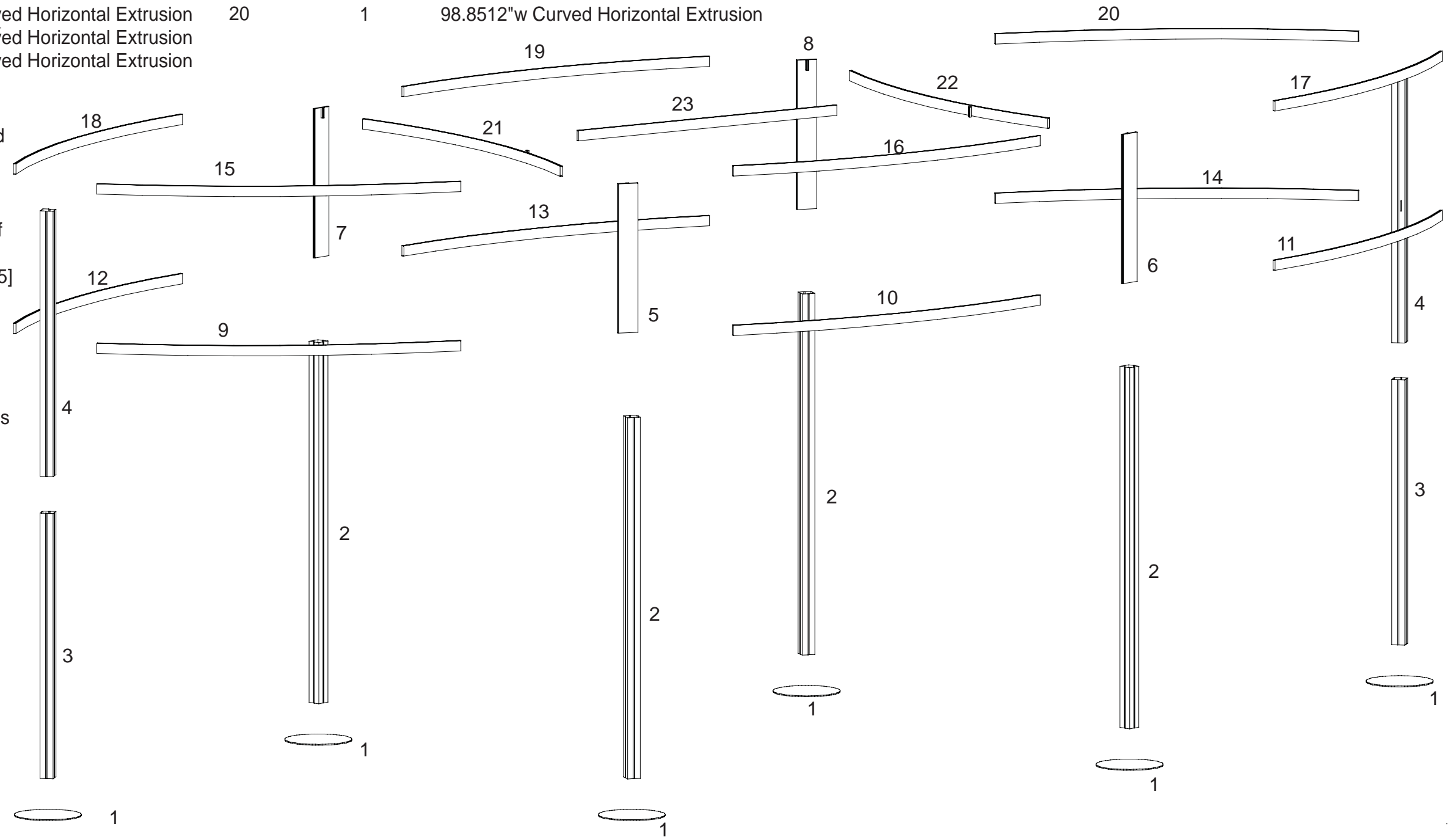
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Part Number	Qty for Step	Description	Part Number	Qty for Step	Description	Part Number	Qty for Step	Description
1	6	Base Plates	12	1	98.8512"w Curved Horizontal Extrusion	21	1	99.5309"h Curved Horizontal Extrusion
2	4	98"h Vertical Extrusion	13	1	98.8512"w Curved Horizontal Extrusion	22	1	99.5309"h Curved Horizontal Extrusion
3	2	72"h Lower Vertical Extrusion	14	1	98.8512"w Curved Horizontal Extrusion	23	1	82.2536"h Horizontal Extrusion
4	2	72"h Upper Vertical Extrusion	15	1	98.8512"w Curved Horizontal Extrusion			
5	1	40.488" Vertical Extrusion	16	1	98.8512"w Curved Horizontal Extrusion			
6	1	40.488" Vertical Extrusion	17	1	98.8512"w Curved Horizontal Extrusion			
7	1	40.488" Vertical Extrusion	18	1	98.8512"w Curved Horizontal Extrusion			
8	1	40.488" Vertical Extrusion	19	1	98.8512"w Curved Horizontal Extrusion			
9	1	98.8512"w Curved Horizontal Extrusion	20	1	98.8512"w Curved Horizontal Extrusion			
10	1	98.8512"w Curved Horizontal Extrusion						
11	1	98.8512"w Curved Horizontal Extrusion						

Steps

- 1) Attach vertical extrusions [2 and 3] to Round base plates [1].
- 2) Attach upper vertical extrusions [4] atop of lower vertical extrusion [3].
- 3) Attach vertical extrusions [5 thru 8] to tops of vertical extrusions [2].
- 4) Attach curved horizontal extrusions [9 and 15] to vertical extrusions [4 and 5].
- 5) Continue on connecting curved horizontal extrusions [10 thru 20] to vertical extrusions [4 thru 8] as shown .
- 6) Attach middle upper horizontal extrusions [21 and 22] to connection piece on extrusions [5, 7, and 6, 9].
- 7) Connect center horizontal [23] to connection pieces on curved horizontal extrusions [21 and 22].

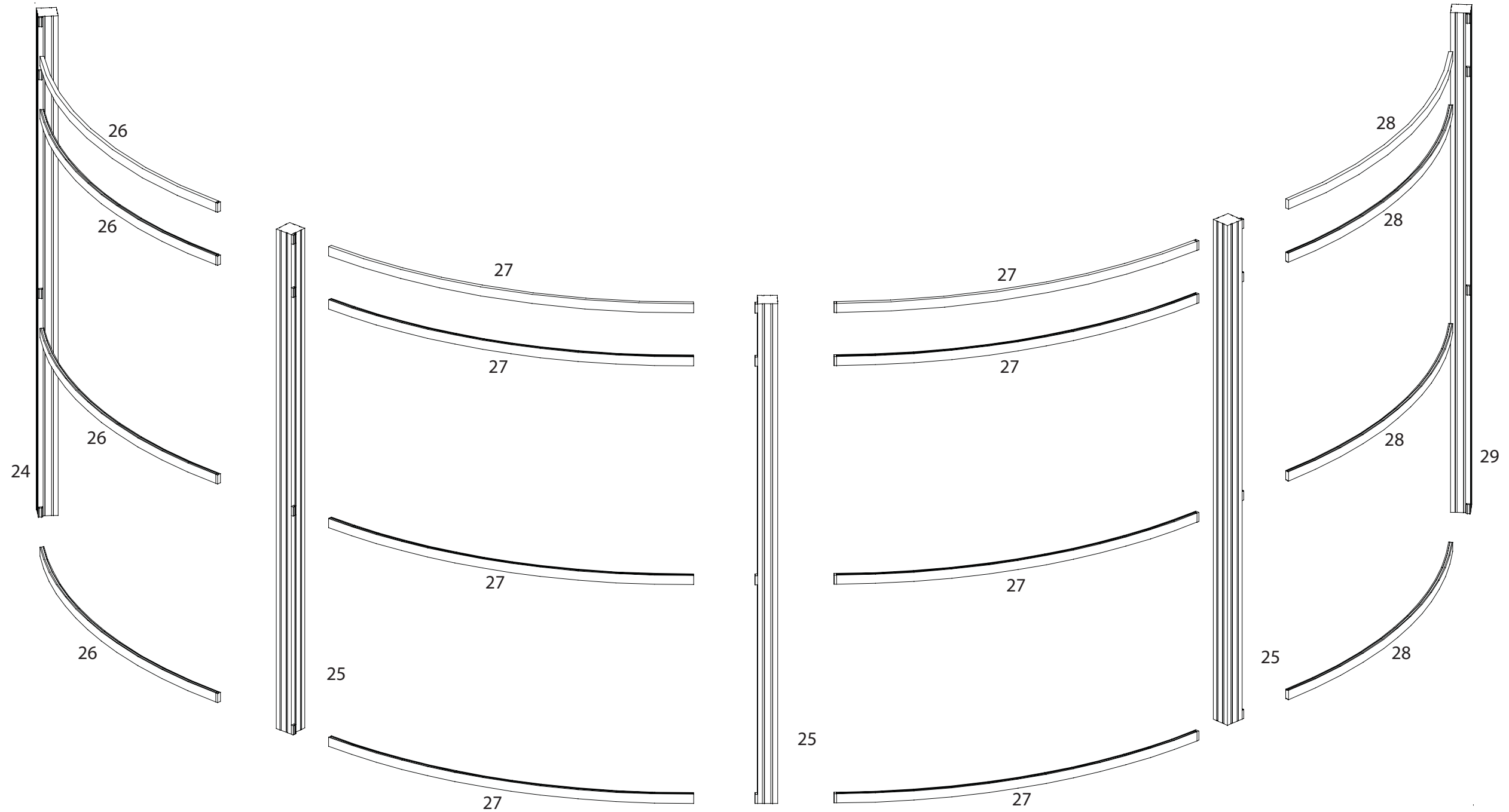


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part Number	Qty for Step	Description
24	1	98"h Vertical extrusion
25	3	98"h Vertical extrusion
26	4	70.3758"w Curved Horizontal extrusion
27	8	70.3758"w Curved Horizontal extrusion
28	4	70.3758"w Curved Horizontal extrusion
29	1	98"h Vertical extrusion

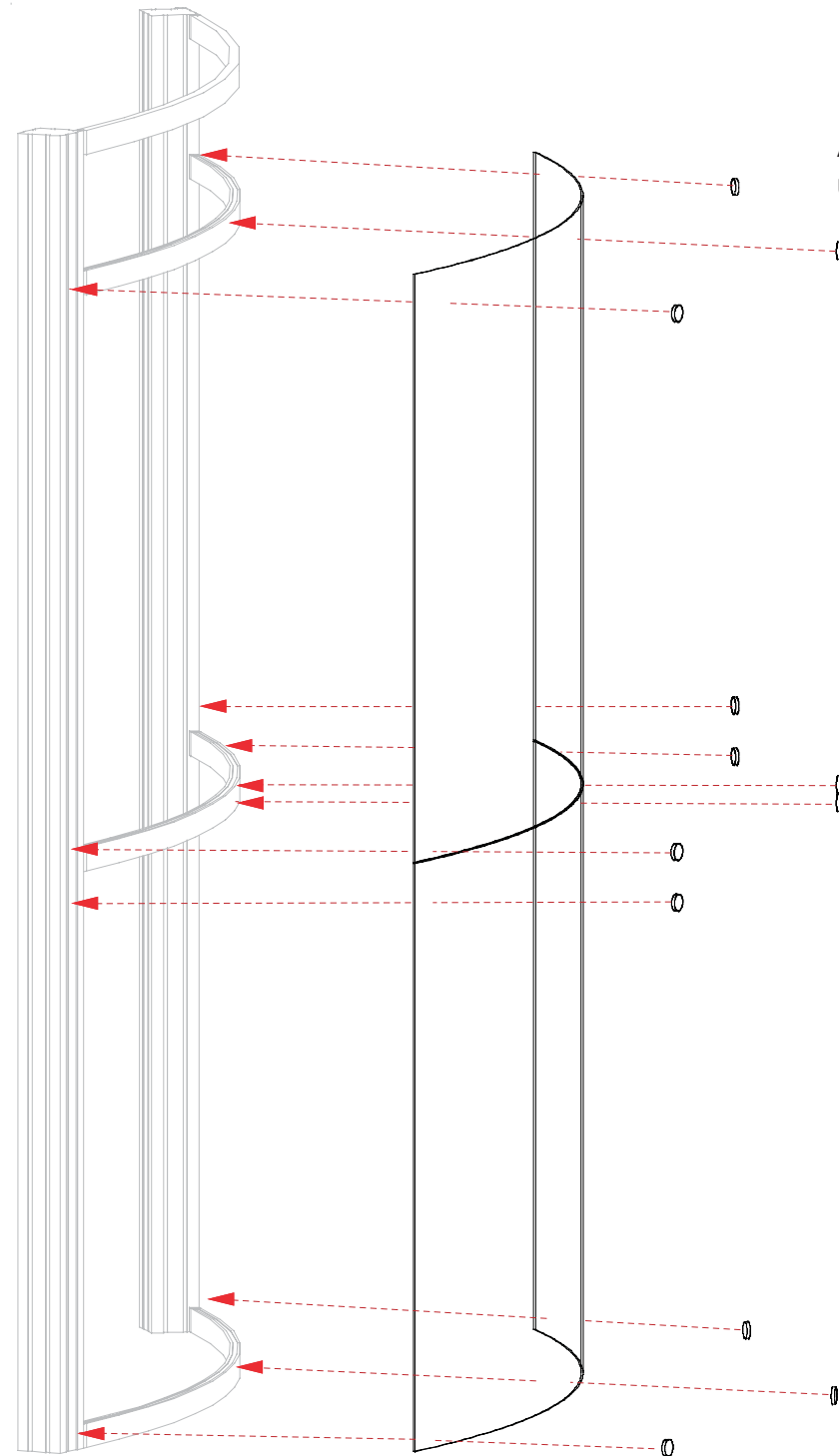
Steps:

- 1) Connect curved horizontal extrusions [26] between vertical extrusions [24 and 25].
- 2) Connect curved horizontal extrusions [27] between vertical extrusions [25].
- 3) Connect curved horizontal extrusions [28] between vertical extrusions [25 and 29].

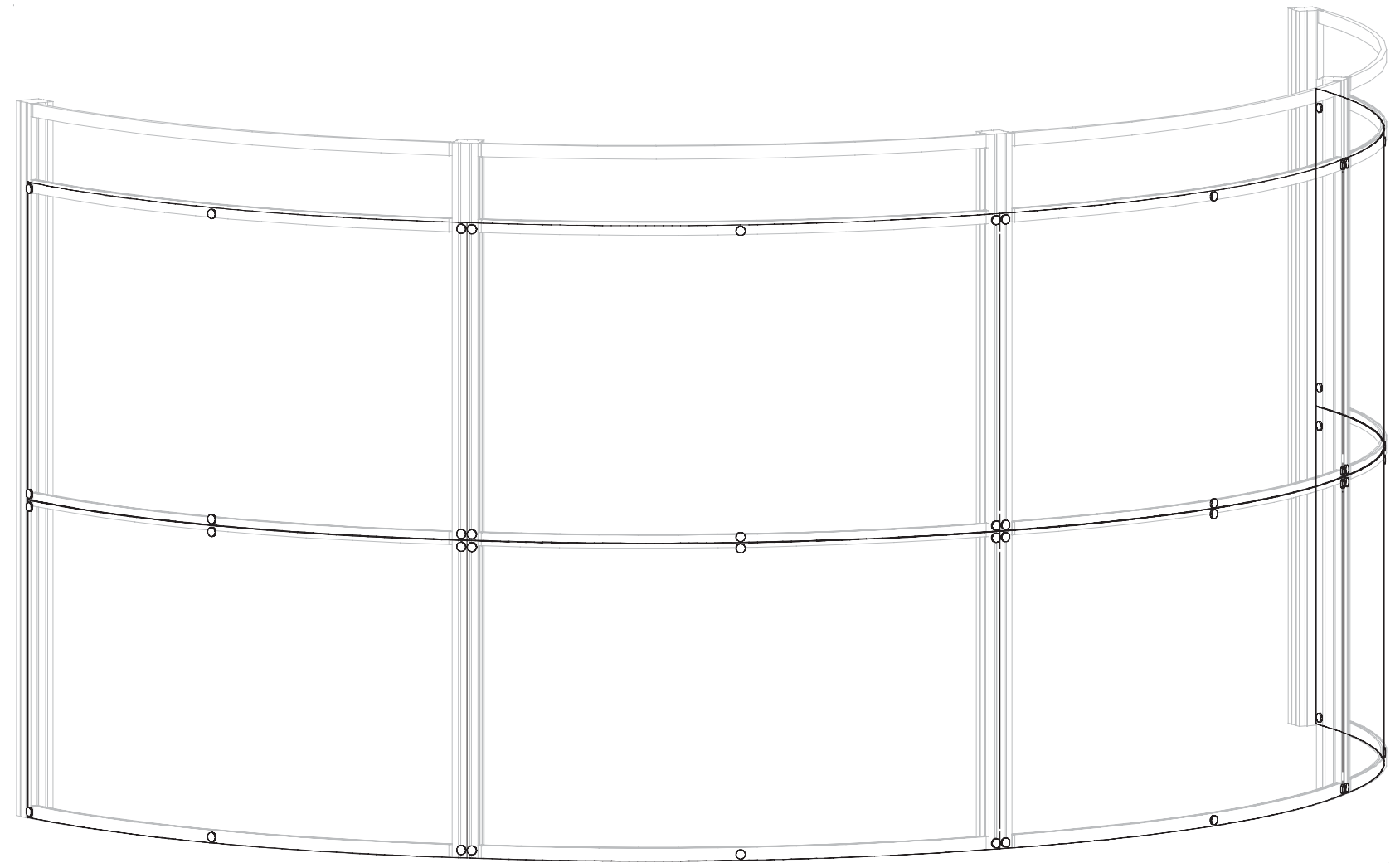


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

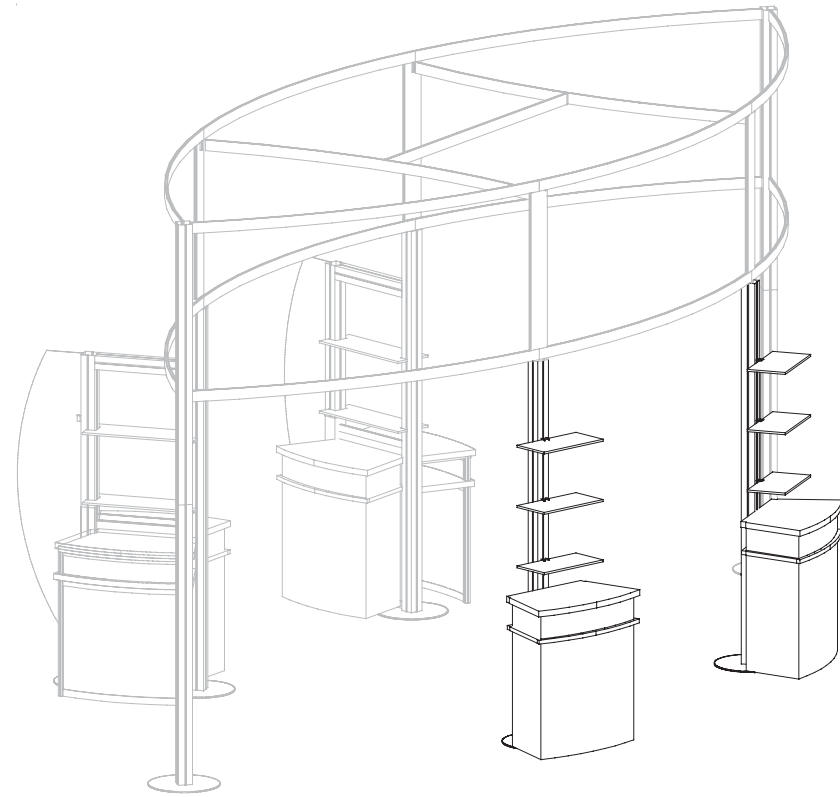


Attach Plex Pieces to Conference Area Construction using the standoff caps provided.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

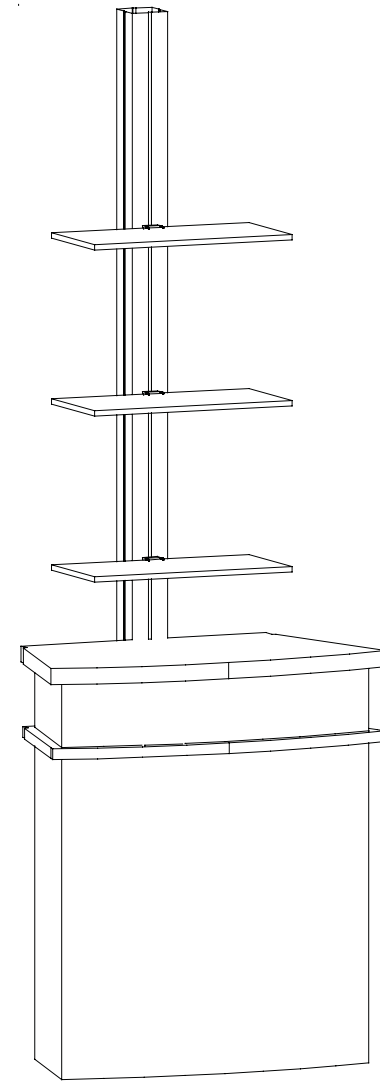
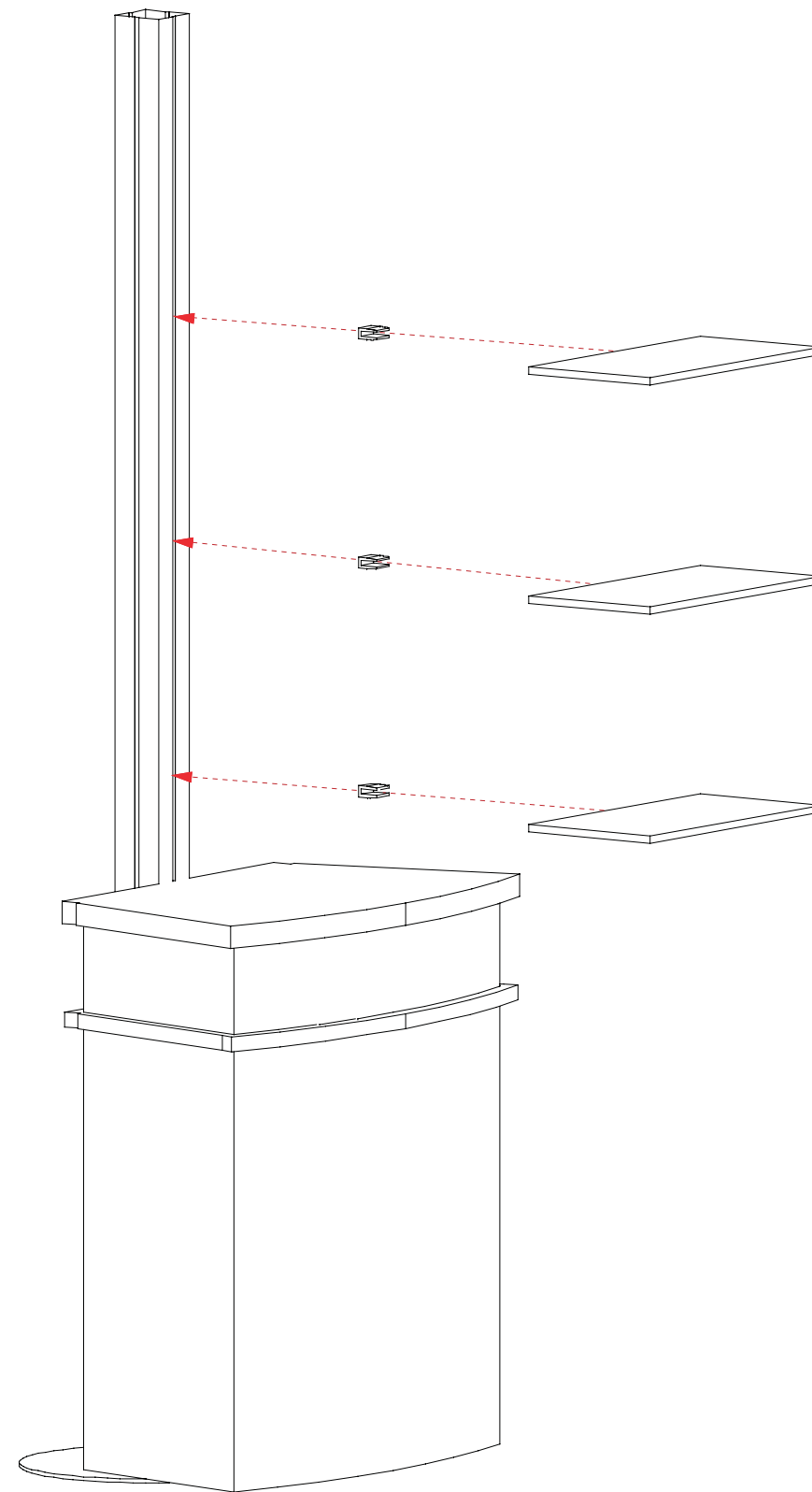
866.652.2100



Pedestal Structure sets up against Vertical extrusions #2 from previous steps.

Attach Shelves using A10 Brackets as shown.

QTY: 2



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part Number	Qty for Step	Description
30	1	Base Plate
31	1	84" h Vertical extrusion
32	1	25" w Horizontal extrusion
33	2	25" w Horizontal extrusion
34	2	Small Base Plate

QTY : 2

Wing Attachment

Slide A10 Clamp into groove of square extrusion.



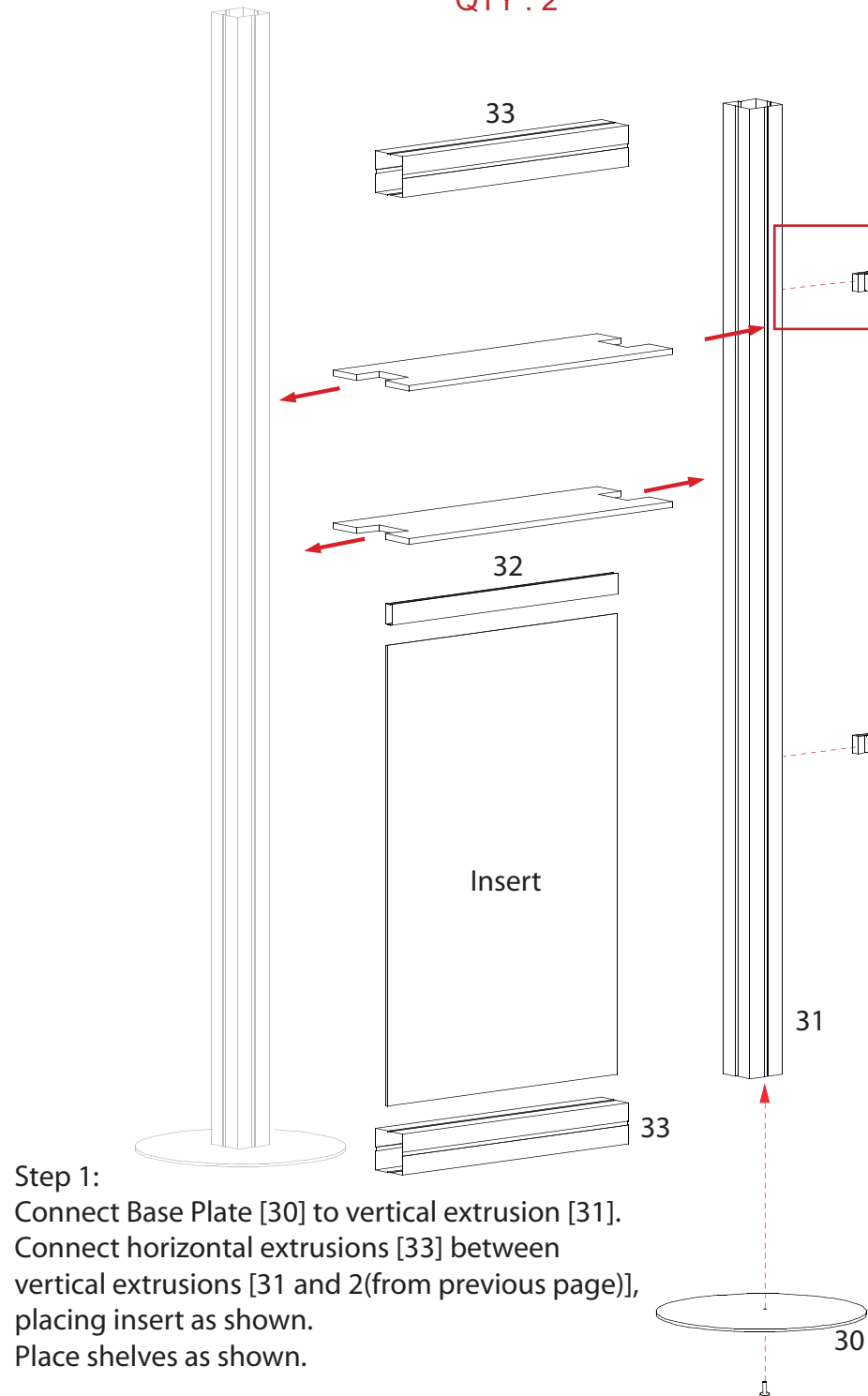
When desired location is found, tighten set screw to secure.



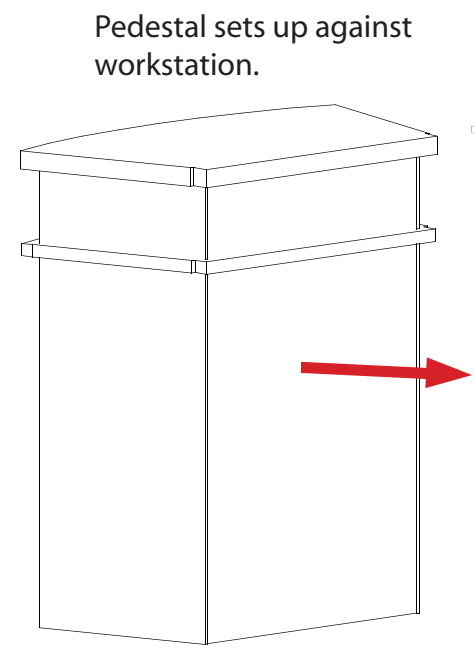
Tighten black plastic set screw to secure Wing in place.



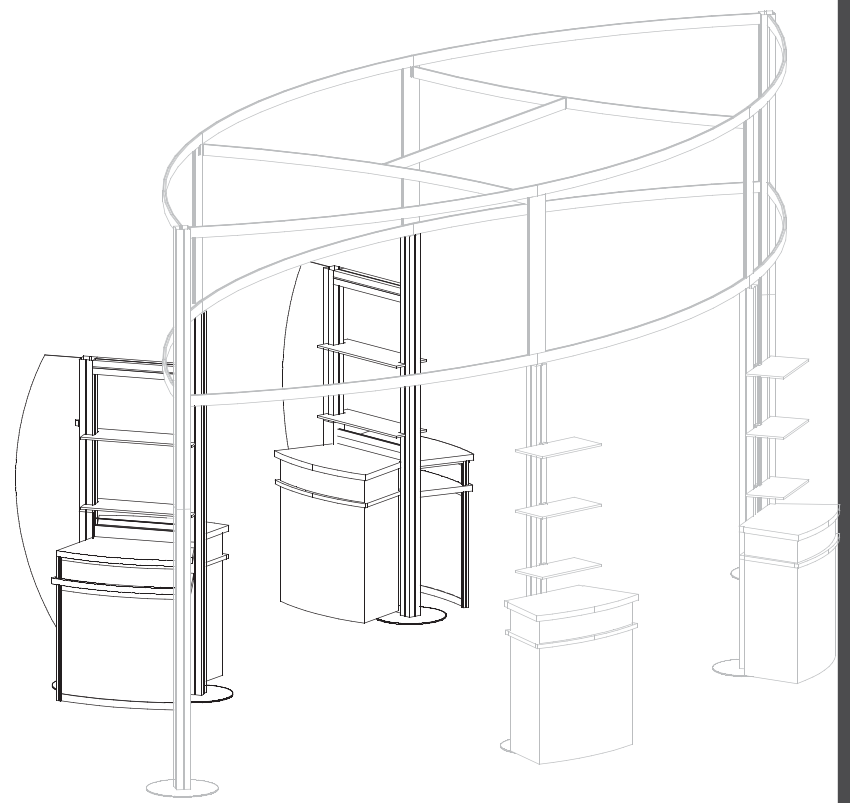
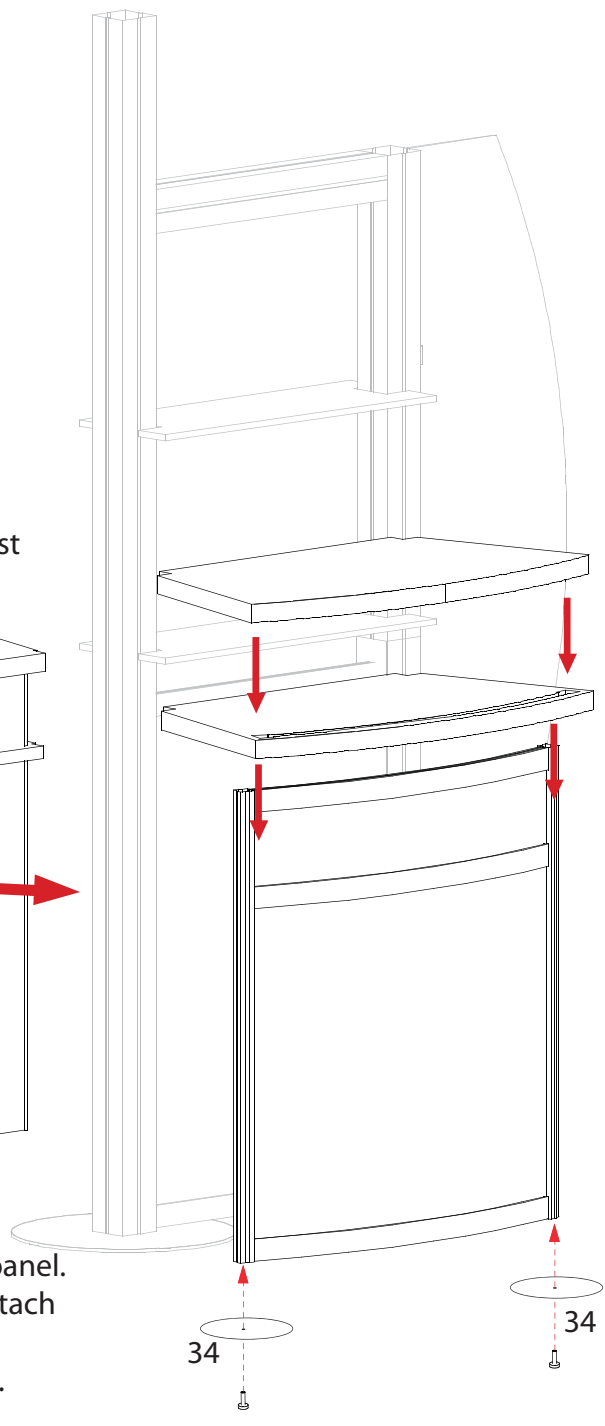
866.652.2100



Step 1:
 Connect Base Plate [30] to vertical extrusion [31].
 Connect horizontal extrusions [33] between vertical extrusions [31 and 2(from previous page)], placing insert as shown.
 Place shelves as shown.



Step 2:
 Connect Base Plates [34] to assembled curve panel.
 Slide shelf into place over curved panel and attach to back panel with supplied hardware, Set Counter atop curved panel and attach to back.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



866.652.2100

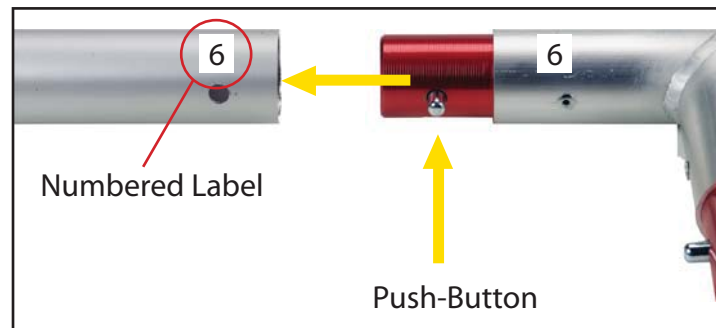
Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

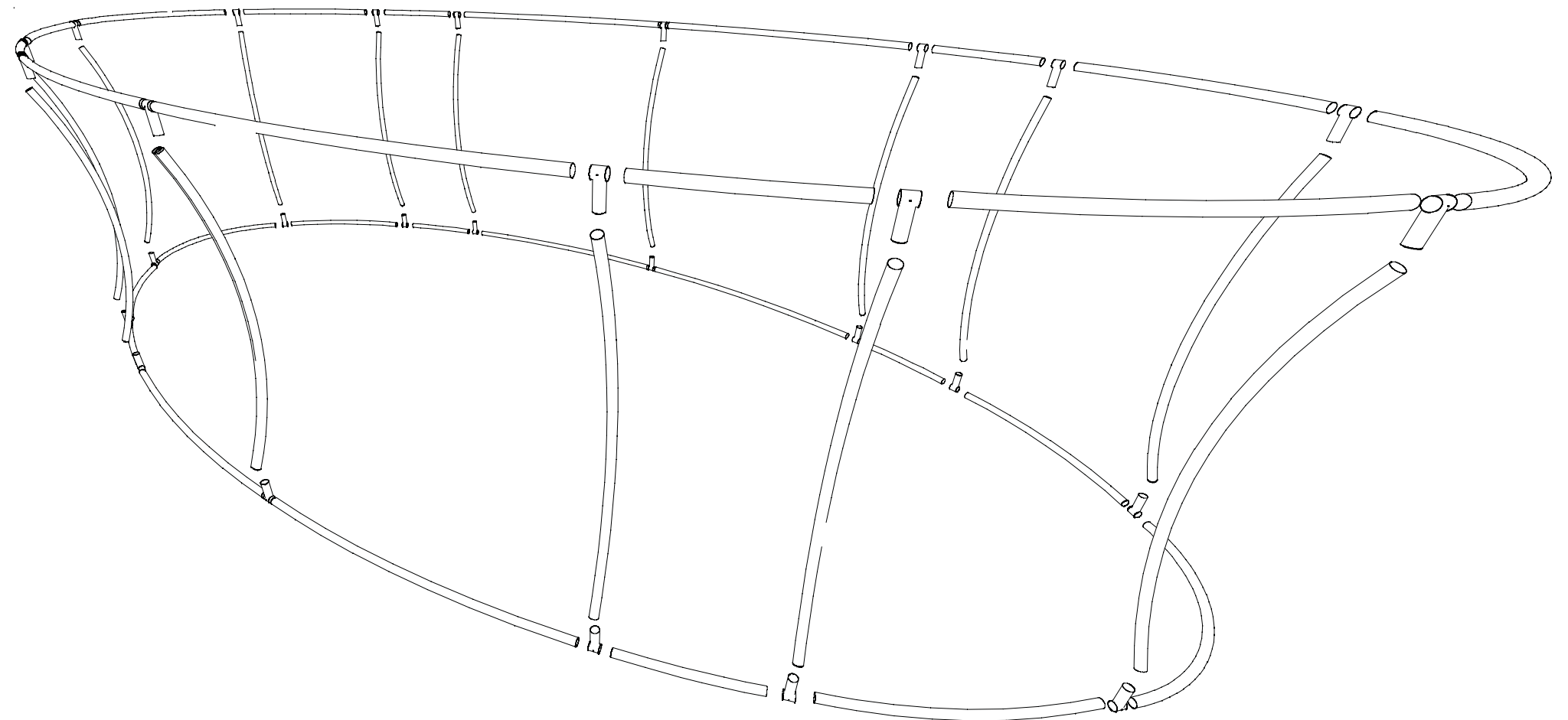
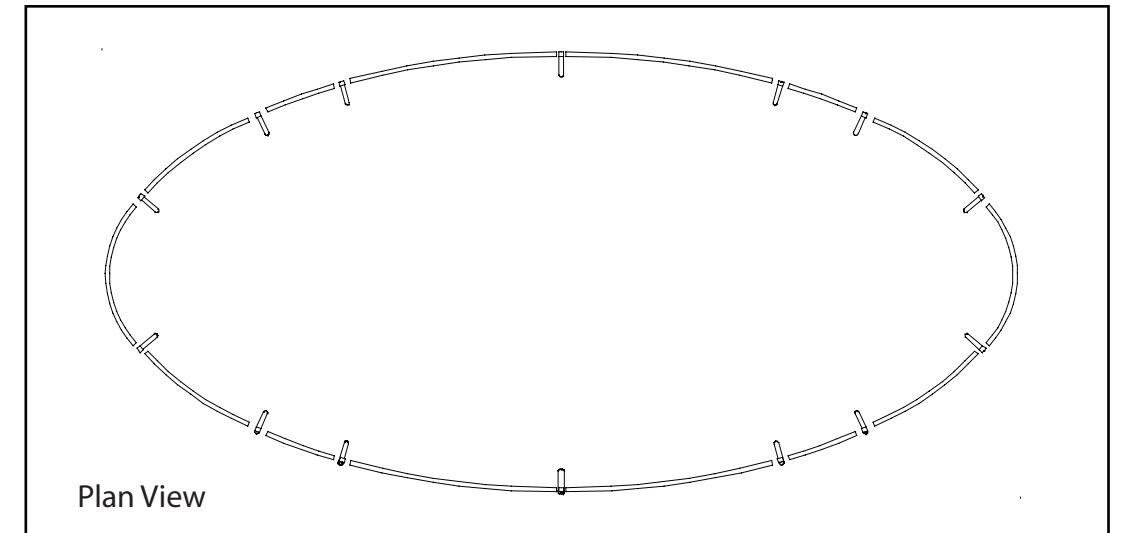
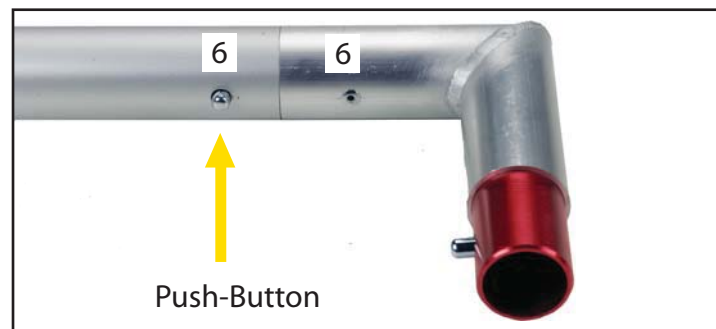
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

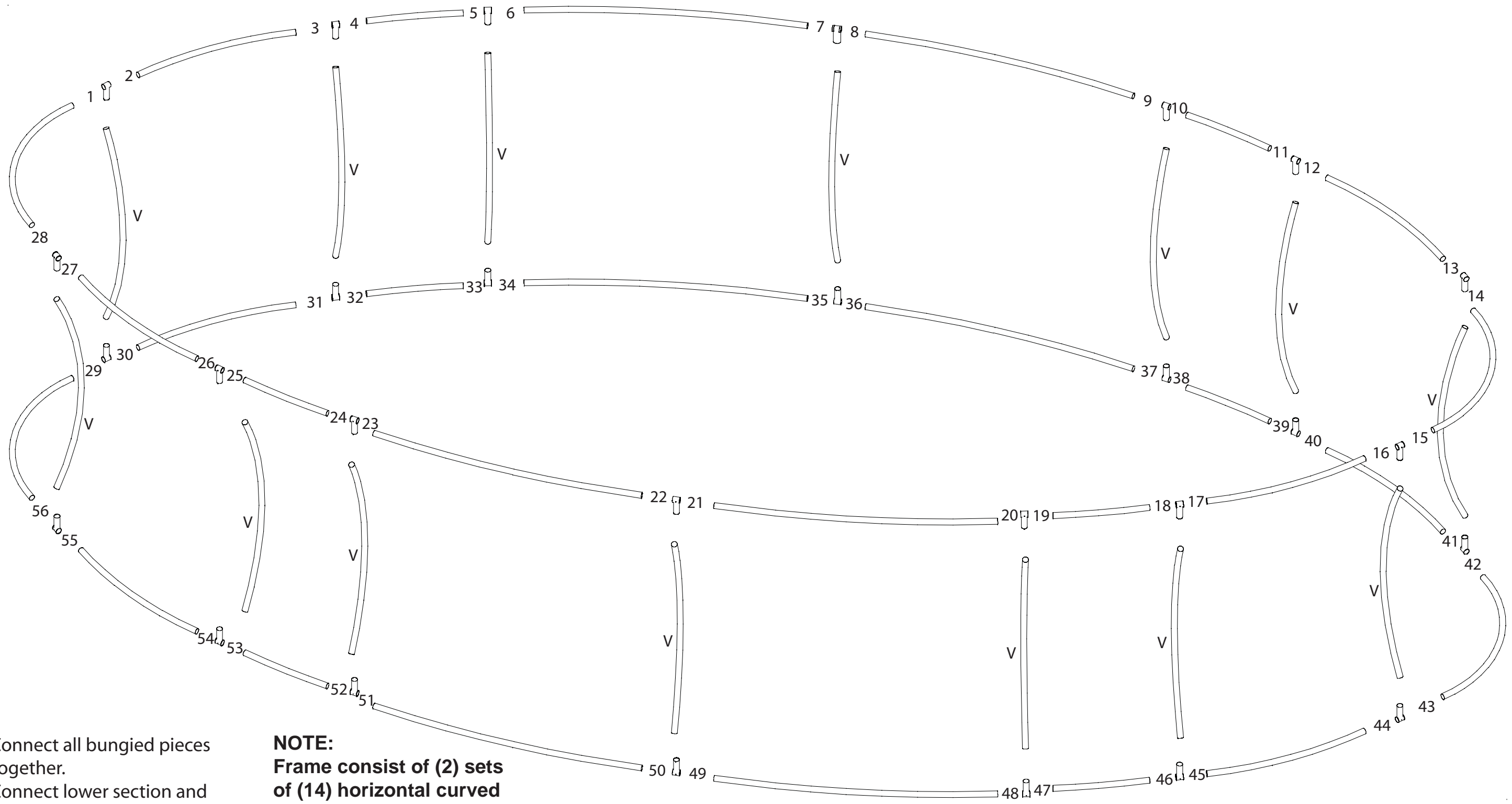


Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100



- 1) Connect all bungied pieces together.
- 2) Connect lower section and upper section together using (14) Vertical Supports labeled 'V'.

NOTE:
 Frame consist of (2) sets of (14) horizontal curved pieces and T connectors bungee corded together. All verticals are loose.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING