

QTY: 4

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

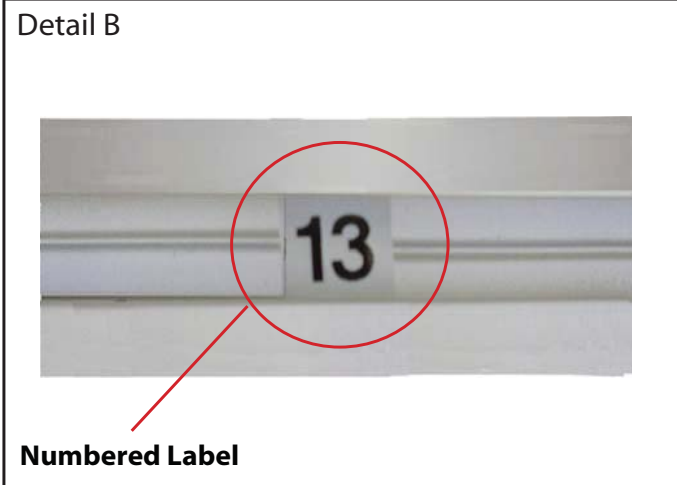


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



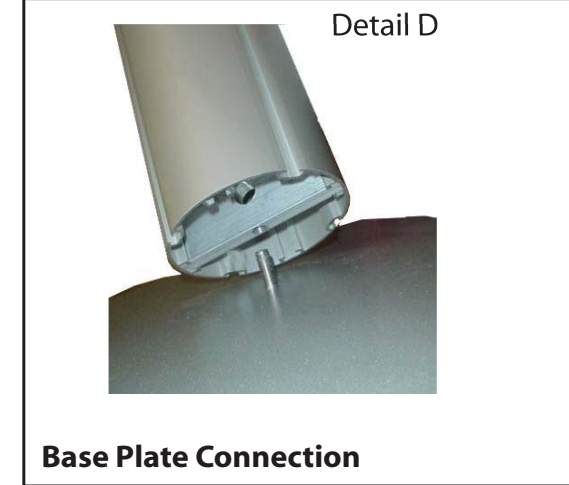
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



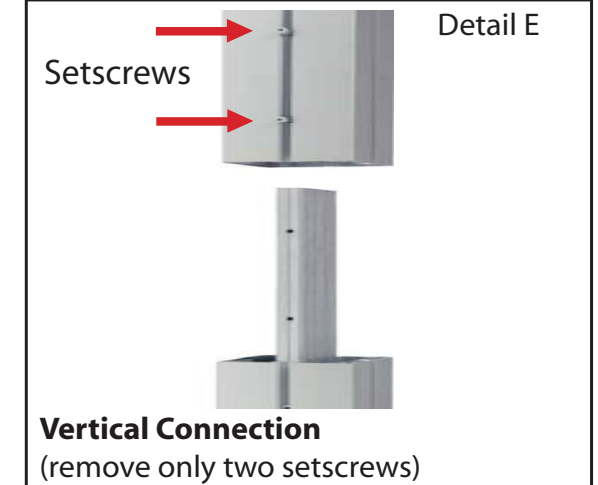
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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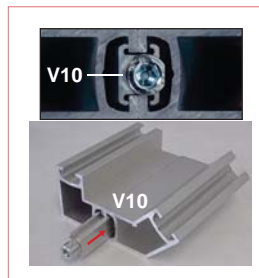
866.652.2100

NOTE: PEDESTAL SHIPS ASSEMBLED

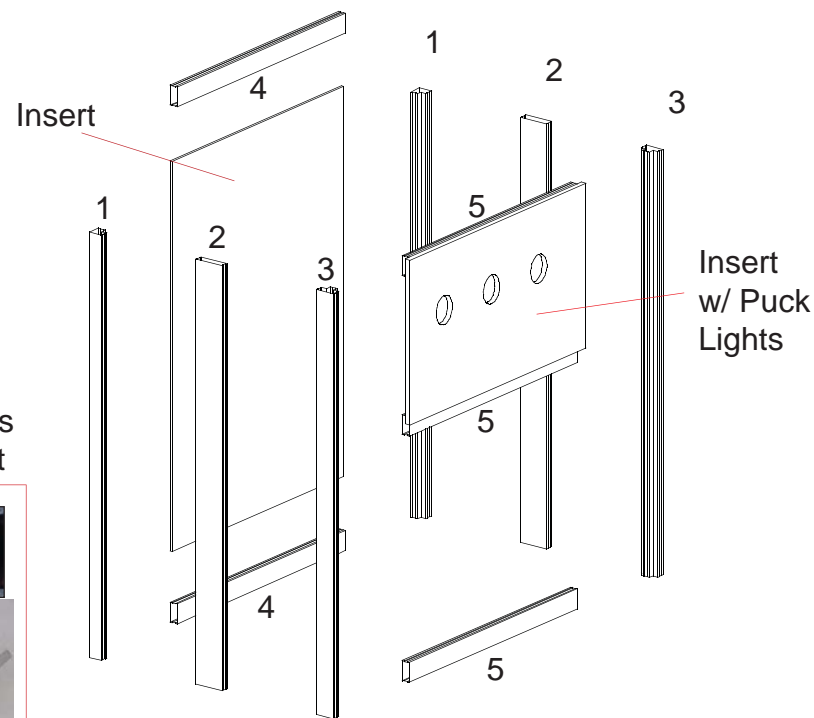
Item	QTY	Description
1	2	38" h 90° Connector
2	2	38" h Vertical Extrusion
3	2	38" h T-Connector
4	2	23.4606" w Horizontal Extrusion
5	3	23.4606" w Horizontal Extrusion

Step 1:

- 1) Connect vertical extrusions 1 to horizontal extrusions 4 placing insert as indicated.
- 2) Vertical extrusions 2 will connect to vertical extrusions 1 and 3 using V10 pressure screws.
- 3) Attach lower and middle horizontal extrusions 5 to vertical extrusions 3, place puck light insert atop middle 5 then attach upper horizontal extrusion 5.



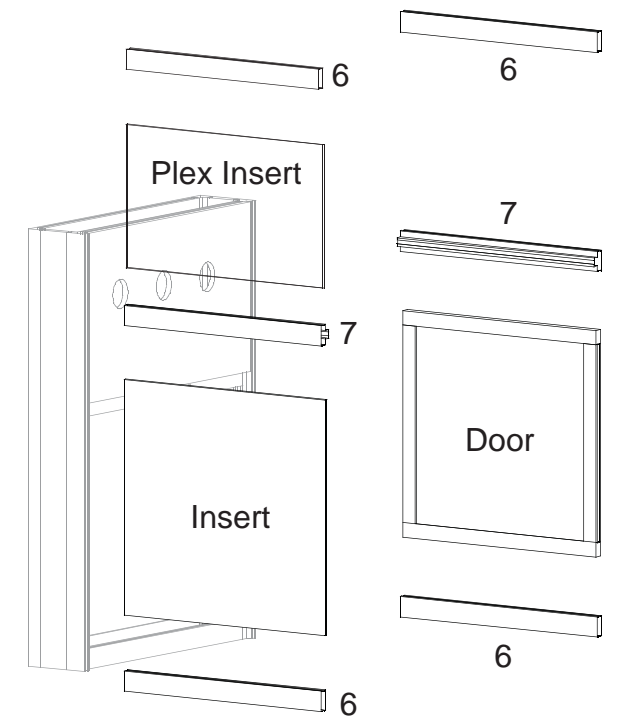
Note: V10 Detail
Slide V10 Connector in between horizontal extrusions as explained and tighten.



Item	QTY	Description
6	4	20" w Horizontal Extrusion
7	2	20" w T-Connector Extrusion

Step 2:

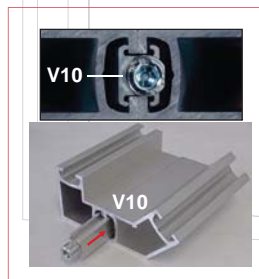
- 1) Connect horizontal extrusions 6 and 7 to vertical extrusions 3 placing inserts and door as indicated.
- 2) Place internal shelves atop Velcroed supports.



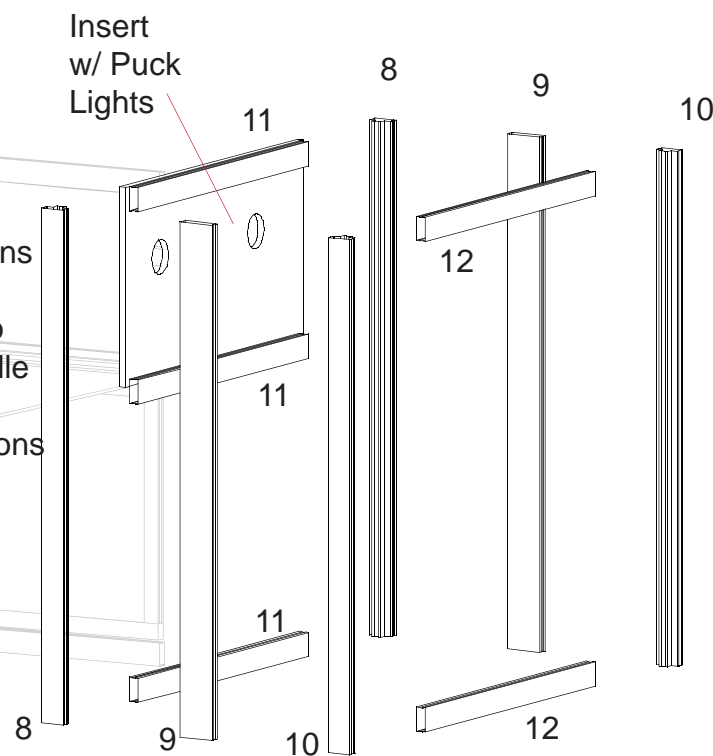
Item	QTY	Description
8	2	38" h 90° Connector
9	2	38" h Vertical Extrusion
10	2	38" h T-Connector
11	3	23.4606" w Horizontal Extrusion
12	2	23.4606" w Horizontal Extrusion

Step 3:

- 1) Connect vertical extrusions 8 to horizontal extrusions 6 and 7 from previous step.
- 2) Attach lower and middle horizontal extrusions 11 to vertical extrusions 8, place puck light insert atop middle 11 then attach upper horizontal extrusion 11.
- 3) Vertical extrusions 9 will connect to vertical extrusions 8 and 10 using V10 pressure screws.
- 4) Connect extrusions 12 between extrusions 10.



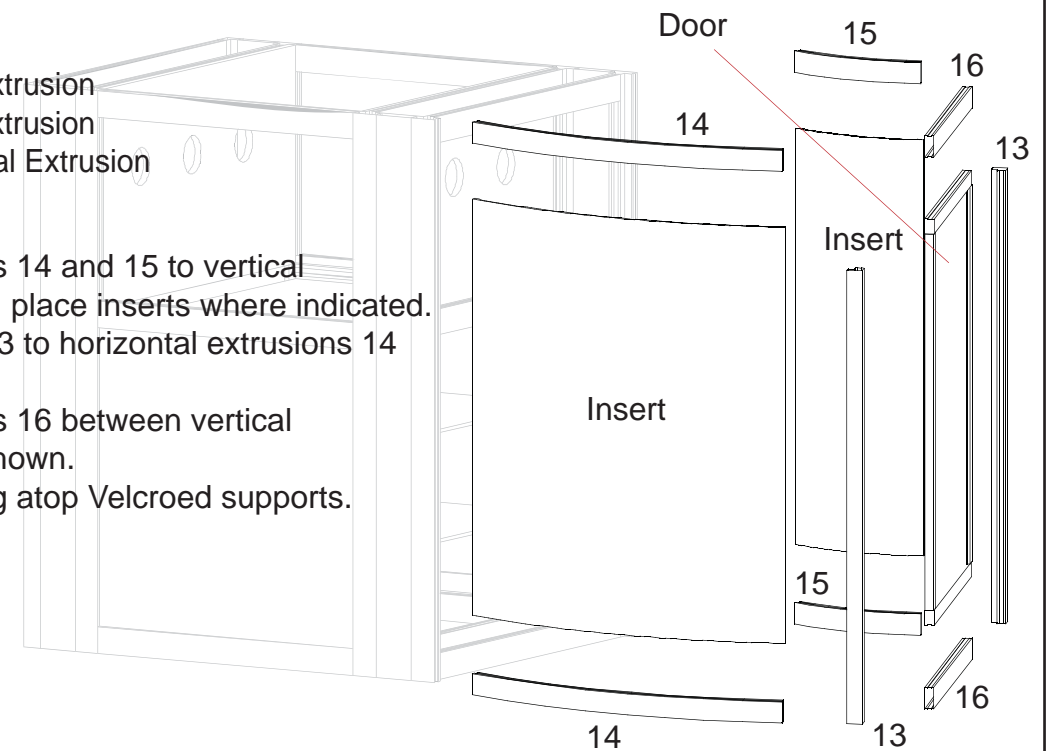
Note: V10 Detail
Slide V10 Connector in between horizontal extrusions as explained and tighten.



Item	QTY	Description
13	2	38" h 90° Connector
14	2	Curved Horizontal Extrusion
15	2	Curved Horizontal Extrusion
16	2	23.4748" w Horizontal Extrusion

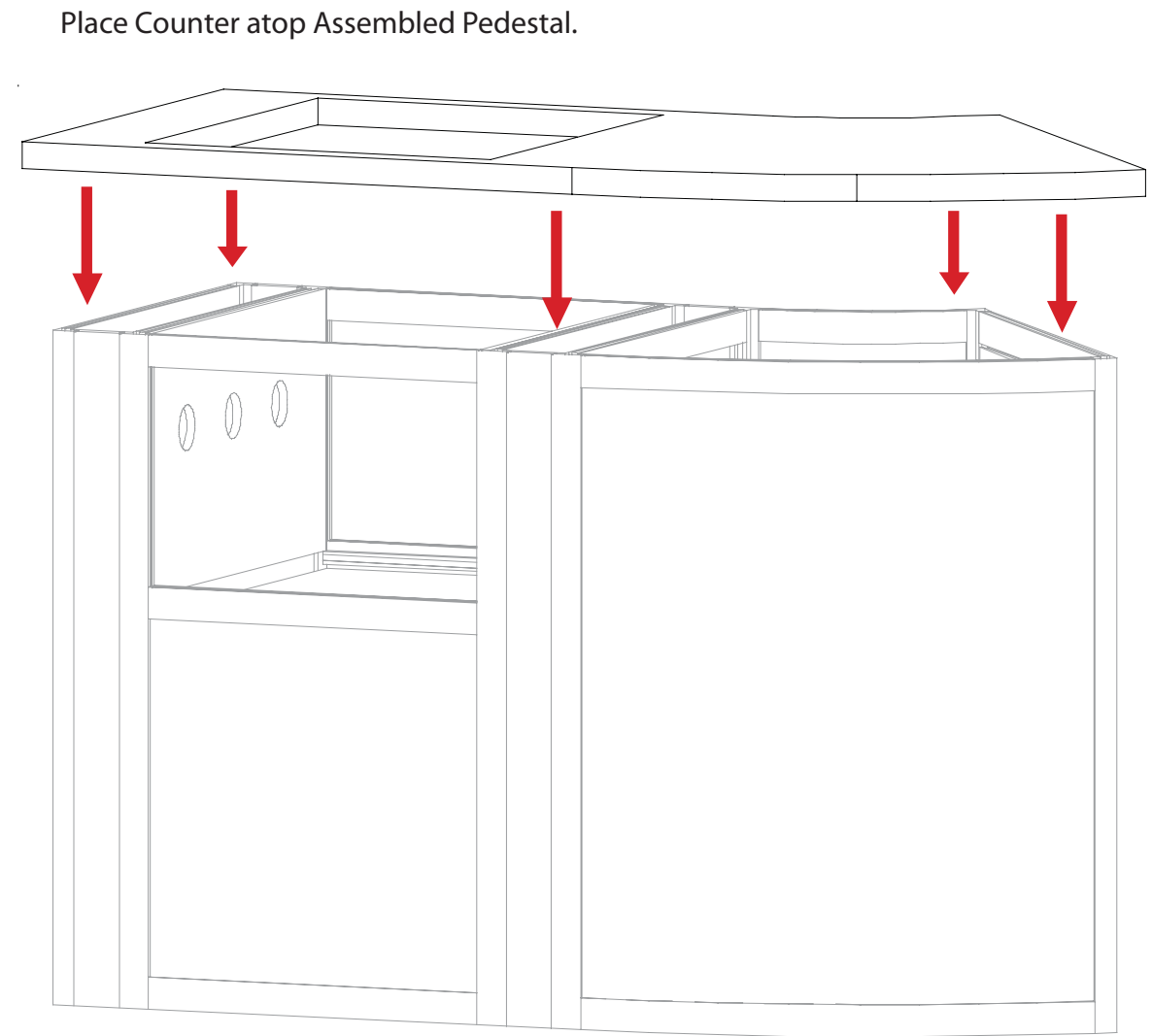
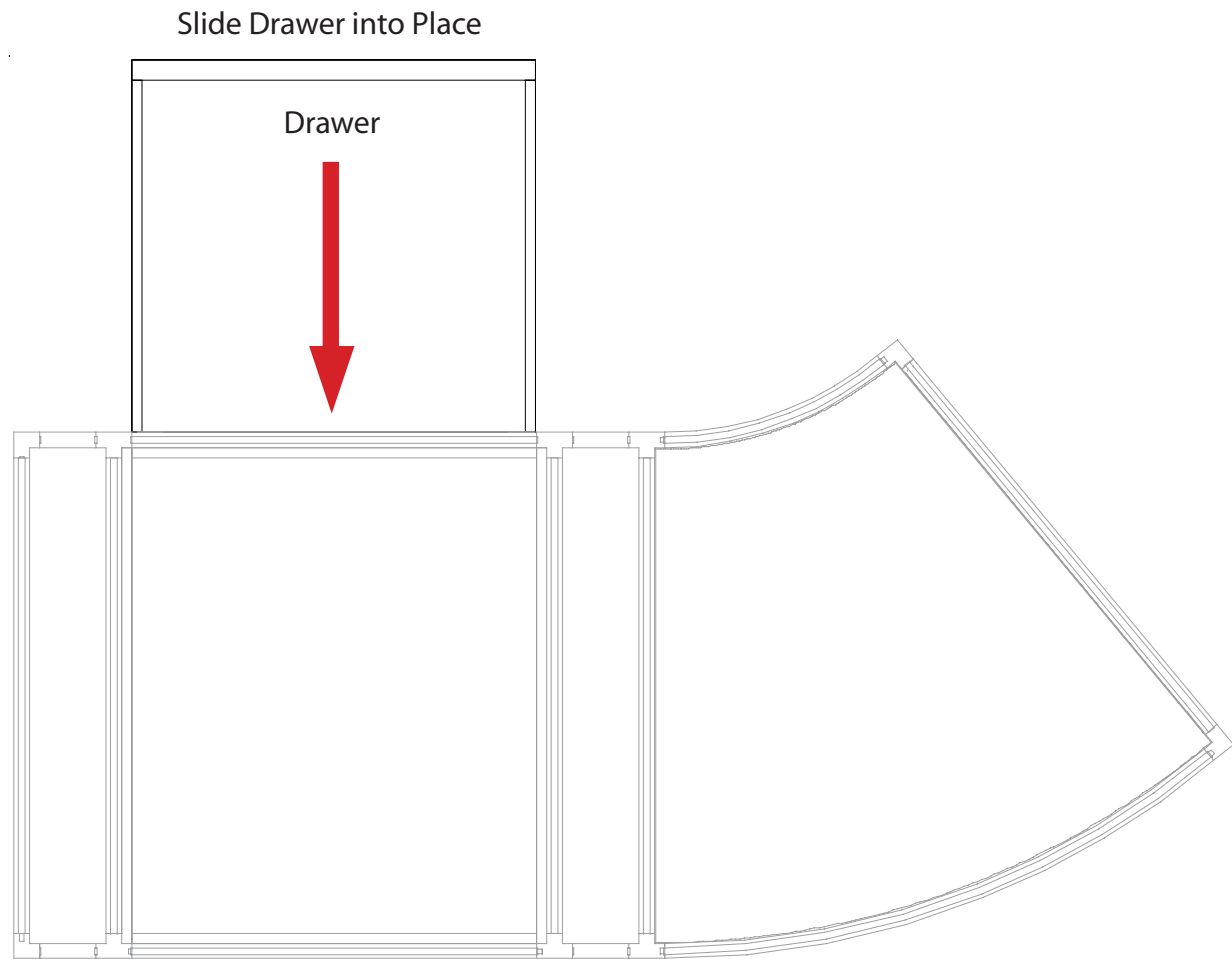
Step 3:

- 1) Connect horizontal extrusions 14 and 15 to vertical extrusions 8 from previous step, place inserts where indicated.
- 2) Connect vertical extrusions 13 to horizontal extrusions 14 and 15.
- 3) Connect horizontal extrusions 16 between vertical extrusions 13 placing door as shown.
- 4) Insert internal shelves placing atop Velcroed supports.



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