

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



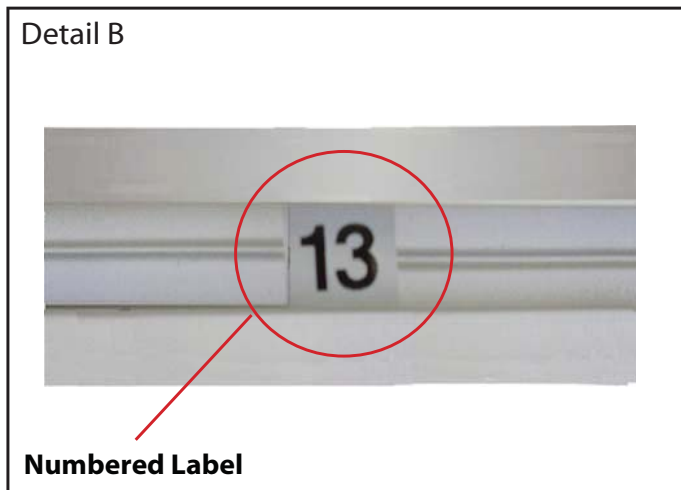
Detail A

Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

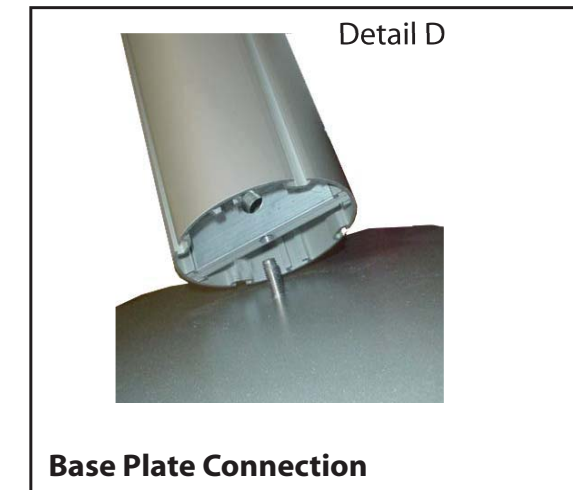
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

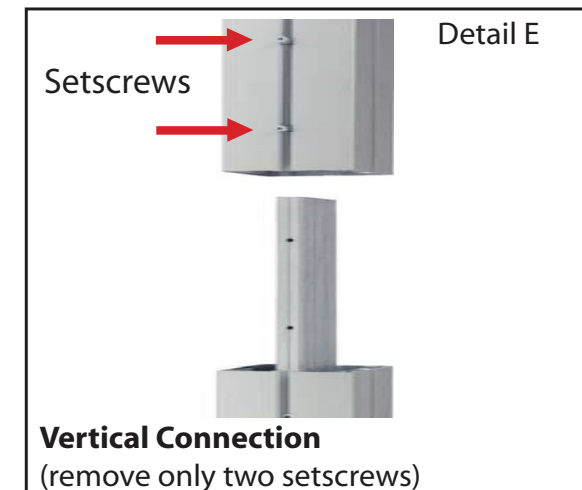
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

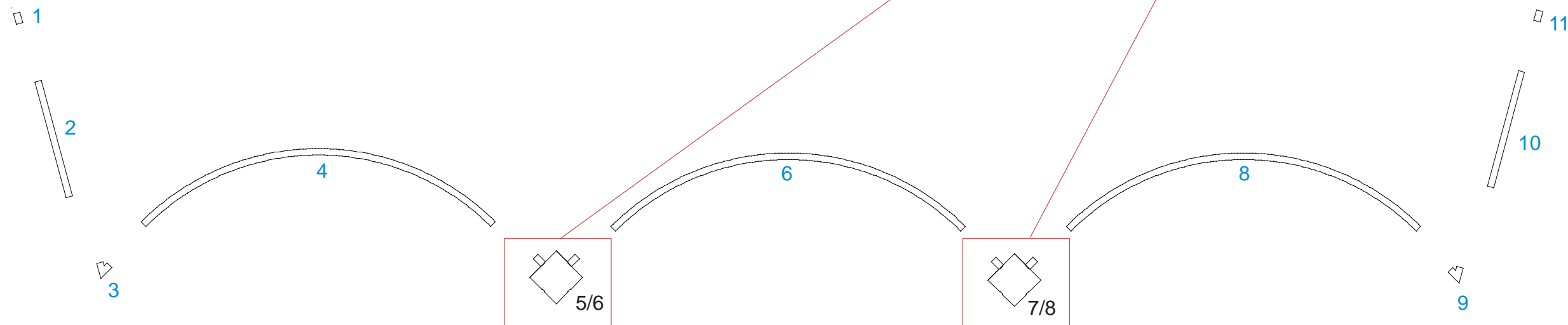
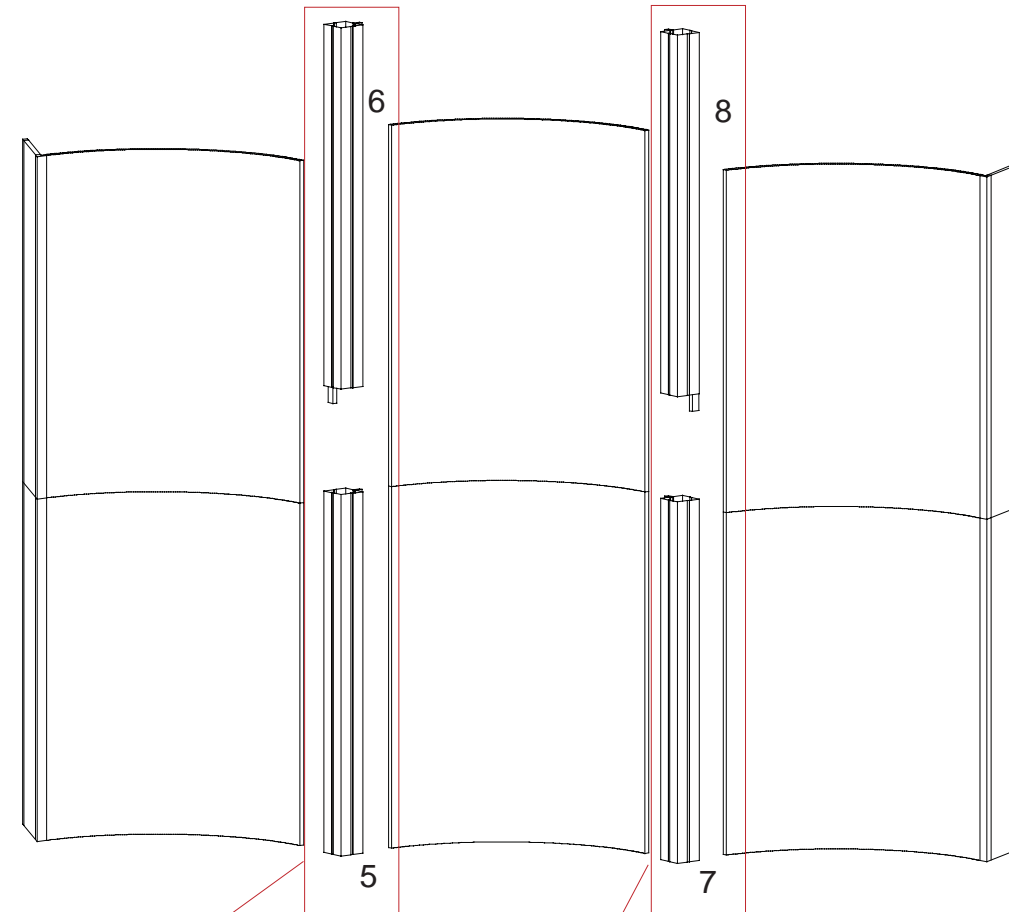
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866.652.2100

Item Number	Description
1	45" h End Cap
2	11.5" w x 45" h Flat Panel
3	45" h 120° Connector
4	45" h Curved Panel
5/6	47.5" h Square Vertical Extrusion
7/8	47.5" h Square Vertical Extrusion
6	47.5" h Curved Panel
8	45" h Curved Panel
9	45" h 120° Connector
10	11.5" w x 45" h Flat Panel
11	45" h End Cap

Steps:

- 1) Connect Vertical Extrusions 5 to 6 and 7 to 8.
- 2) Connect panels together in numerical order attaching to vertical extrusions as shown in illustrations.

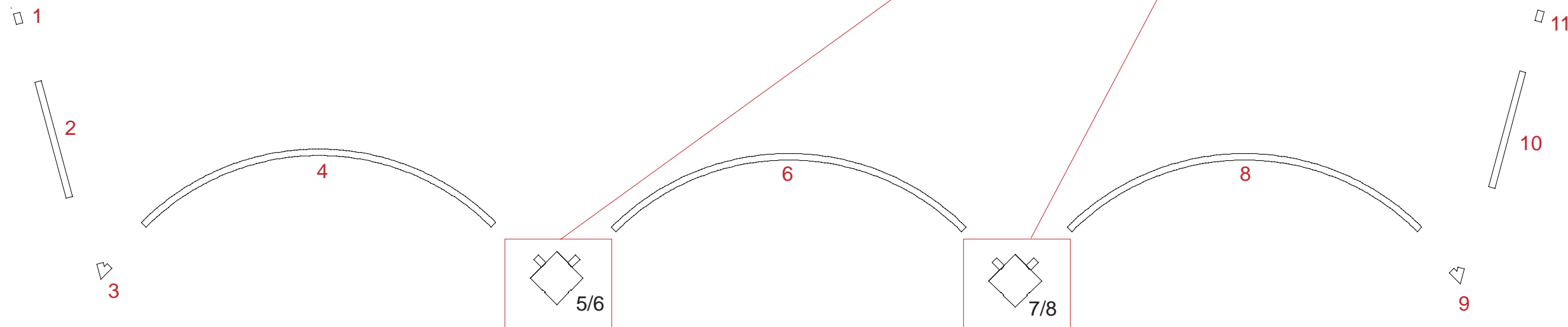
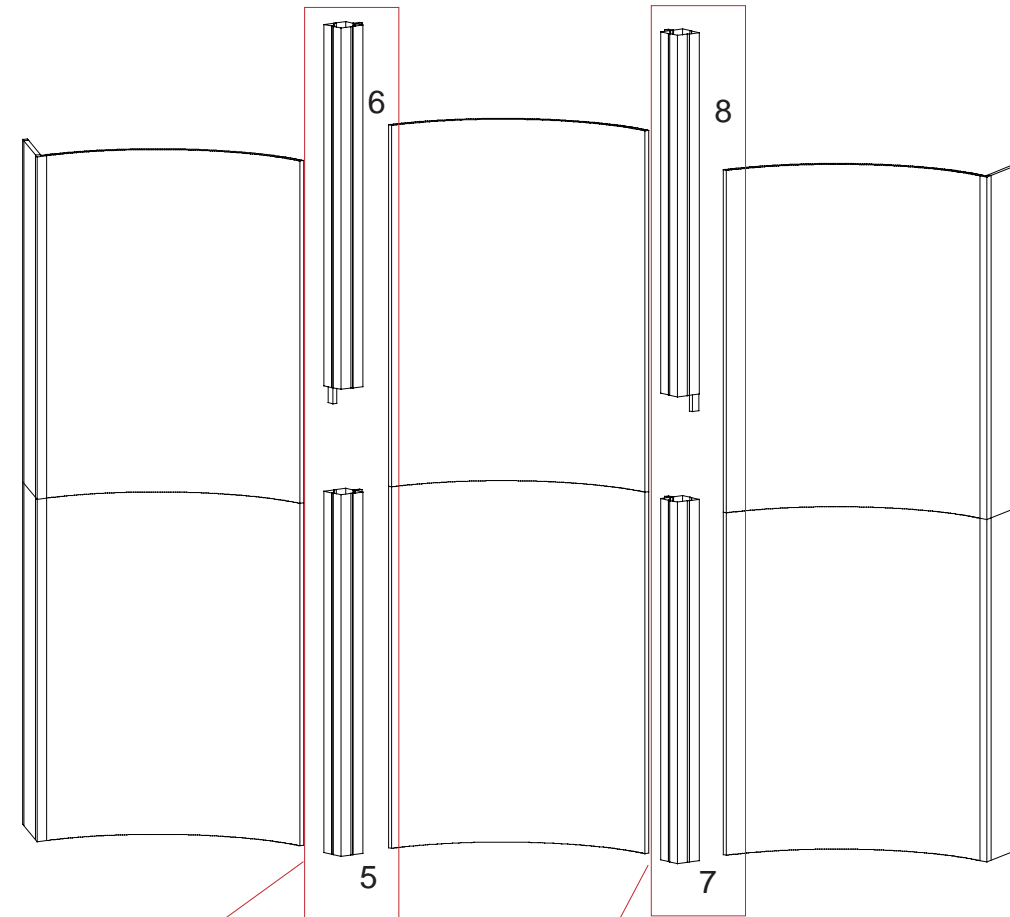


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Part Number	Qty for Step	Description
9	1	47.5”h Lower Vertical Extrusion
10	1	47.5”h Upper Vertical Extrusion
11	1	38”h Vertical Extrusion
12	4	Curved Horizontal
13	4	Curved Horizontal

Steps

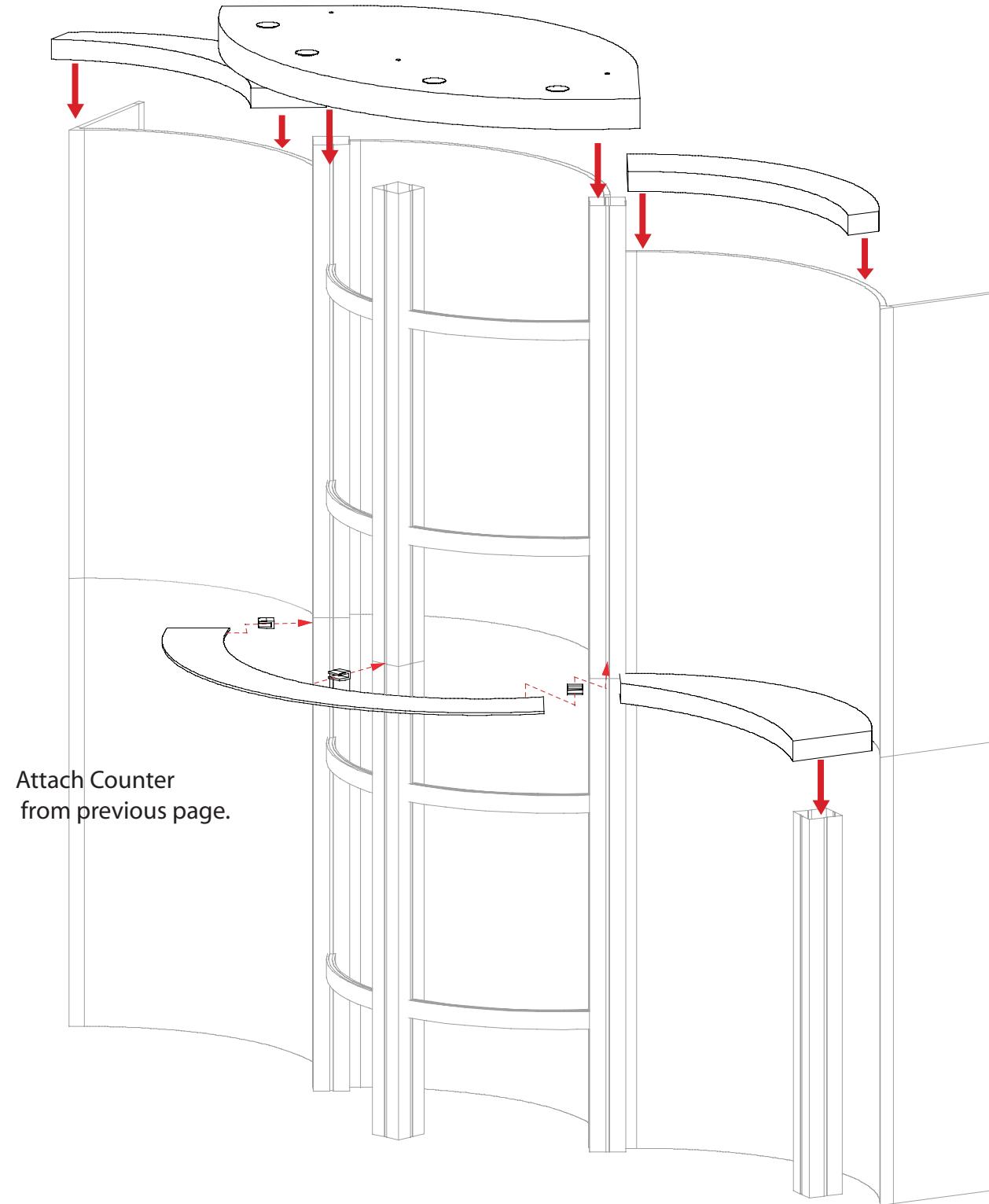
- 1) Attach vertical extrusion 9 to vertical extrusion 10.
- 2) Attach curved horizontal extrusions to vertical extrusions 9/10 and verticals 5/6, 7/8 from previous pages.
- 3) Attach vertical extrusion 11 to counter top shown on next page.



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Place and attach Custom Headers to Backwall as shown at right.



Attach Counter from previous page.

Place Counter atop Extrusion 11 from previous page.

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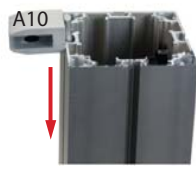
Part Number	Qty for Step	Description
14	1	42"h Vertical Extrusion
15	1	42"h Vertical Extrusion w/ Permanently Attached Extrusion w/ Hinges
15A	1	42"h Vertical Extrusion w/ Permanently Attached Extrusion w/ Hinges
16	1	40.5"h Vertical Extrusion w/ Door Stop
17	6	20.091"w Curved Horizontal Extrusion
18	2	19.638"w Curved Horizontal Extrusion to Accomodate Door

Steps


- 1) Connect horizontal extrusions 17 and 18 between vertical extrusions 14, 15, 15A, and 16.
- 2) Place inserts and doors as indicated.
- 3) Connect upper horizontal extrusions 17 and 18 between vertical extrusions 14, 15, 15A, and 16.
- 4) Place shelf and Counter top as shown.
- 5) Attach Plex shelves to pedestal using A10 clamps.

Shelf Attachment


Slide A10 Clamp into groove of square extrusion.

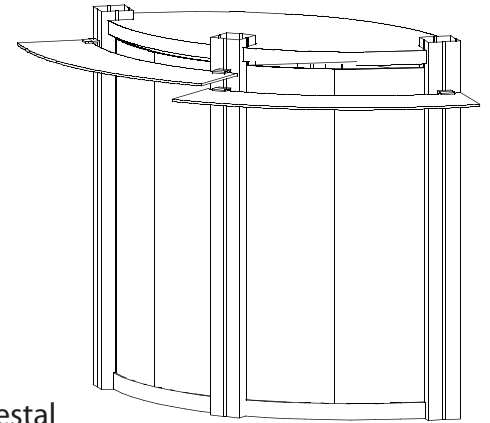


When desired location is found, tighten set screw to secure.

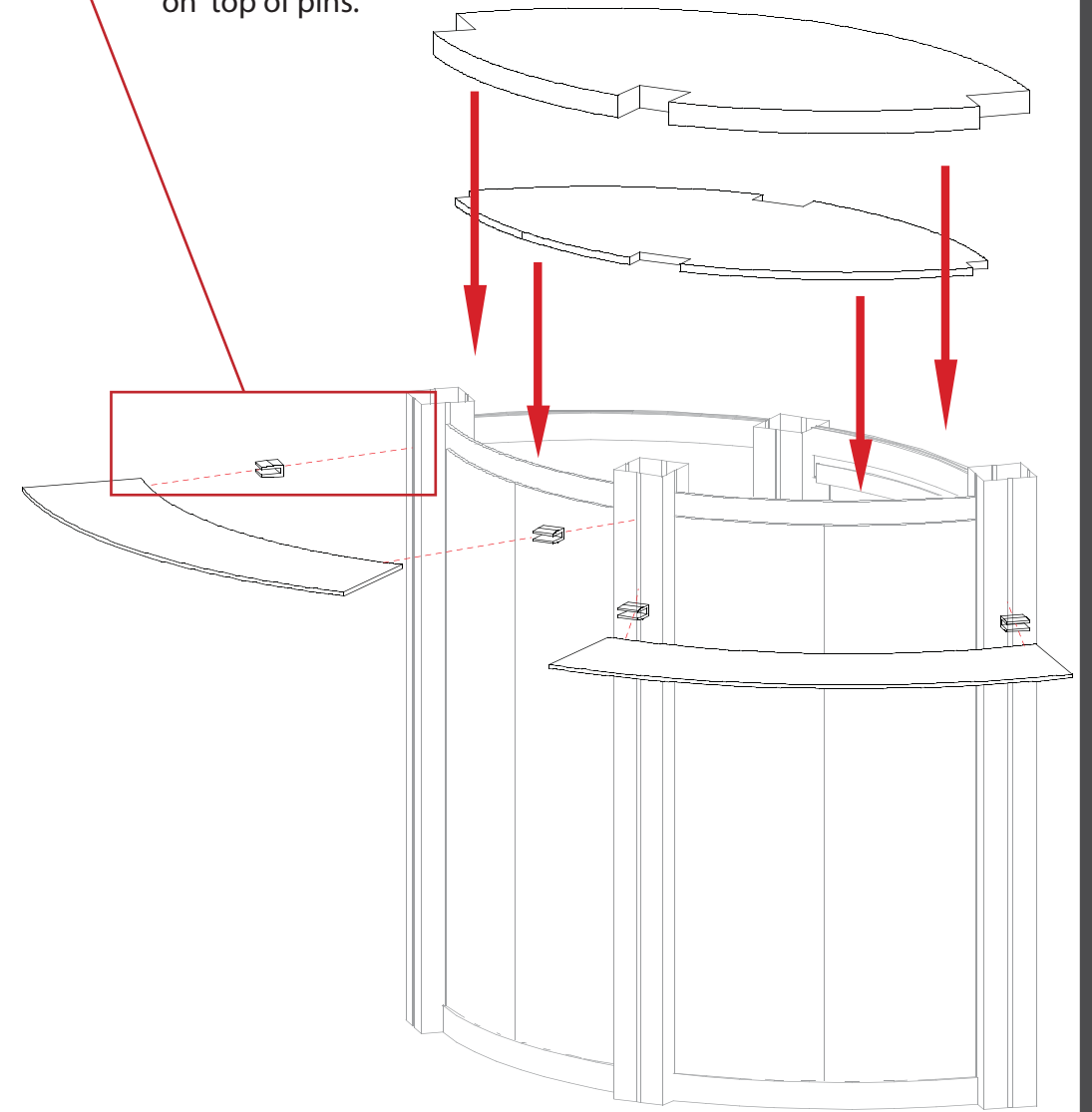
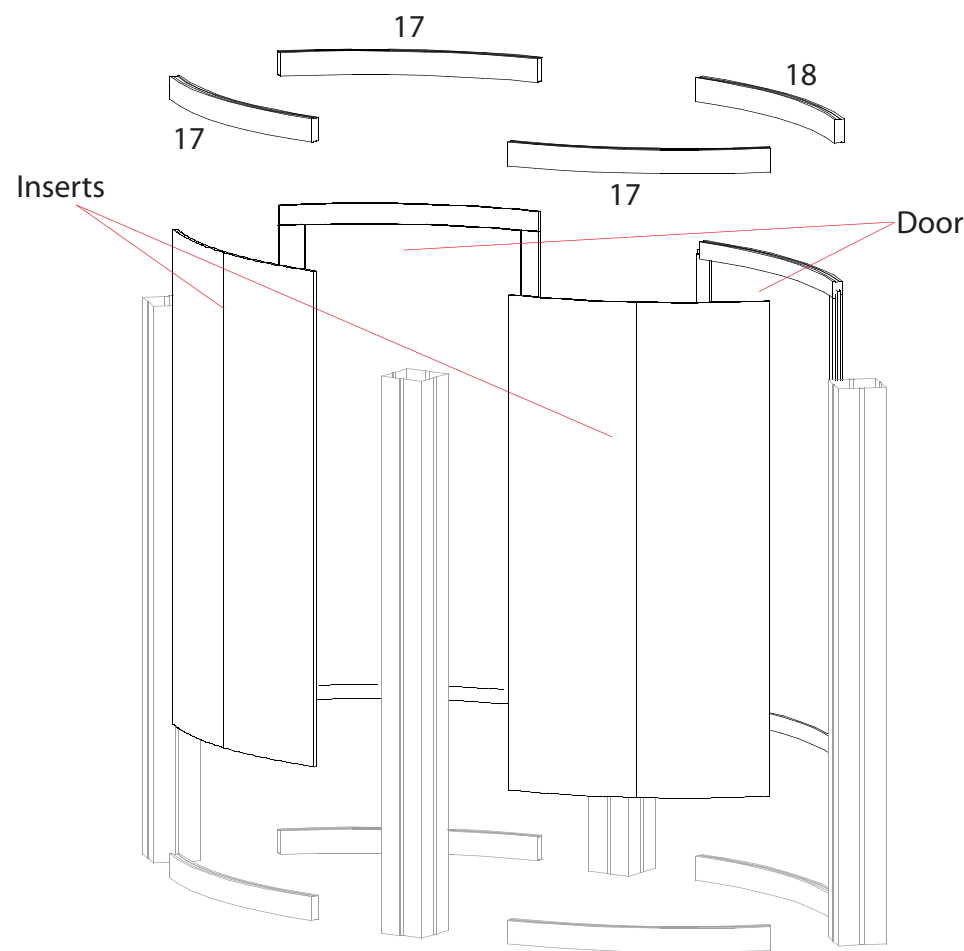
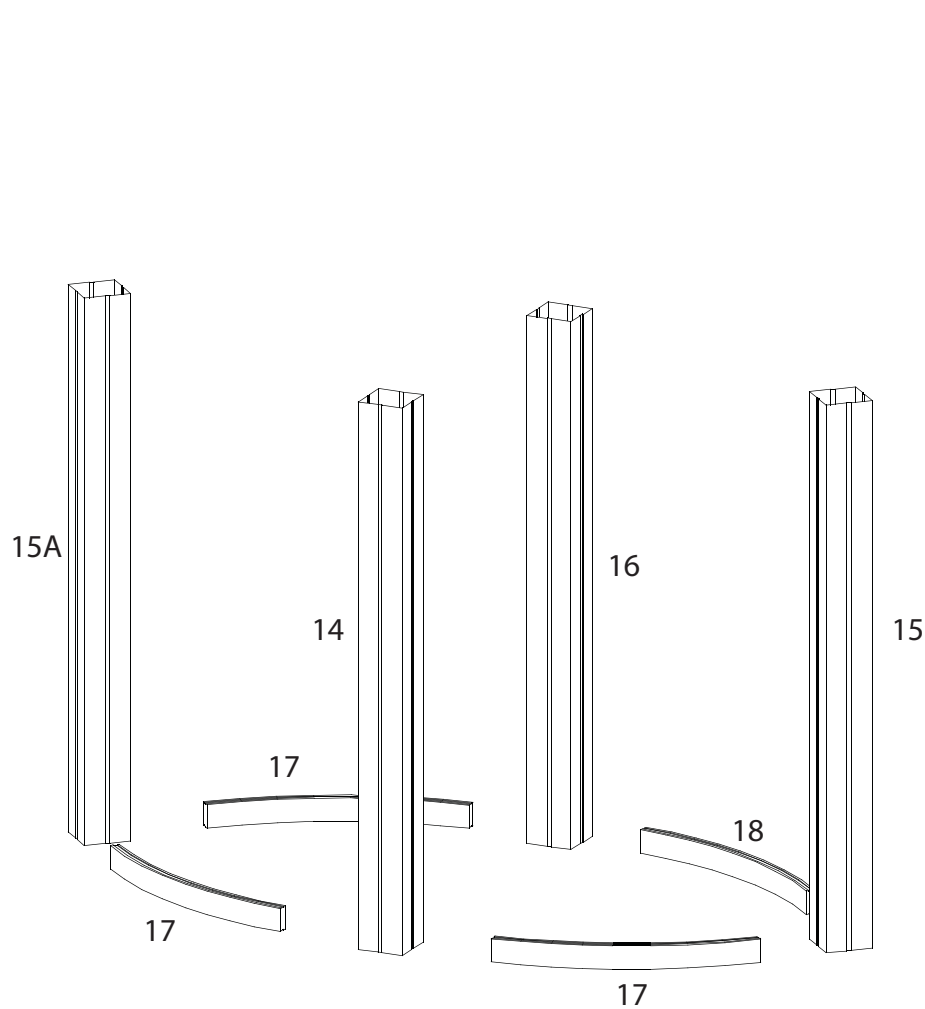


Tighten black plastic set screw to secure Shelf in place.





Set Shelf into Assembled Pedestal atop shelf supports.
Place Counter atop Assembled Pedestal on top of pins.



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