

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



**Detail B**

**Numbered Label**

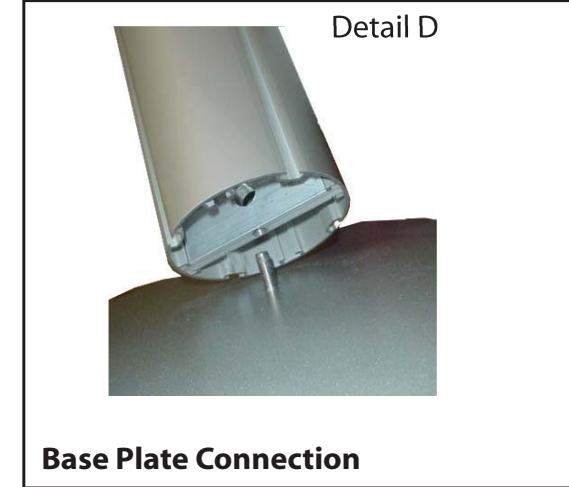
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



**Detail C**

**Horizontal Inline Connection** (remove only one setscrew)

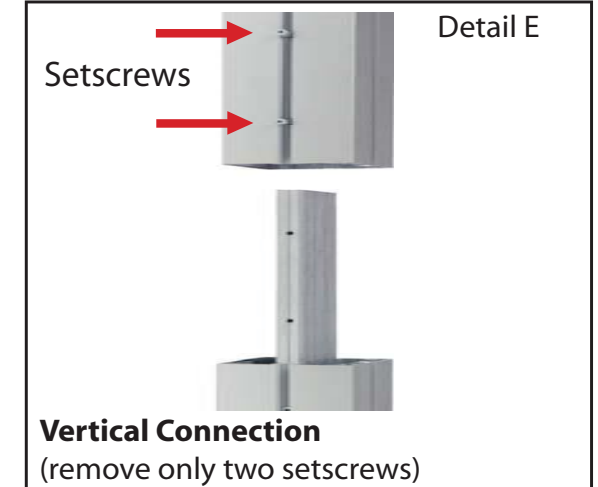
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Detail D**

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Detail E**

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

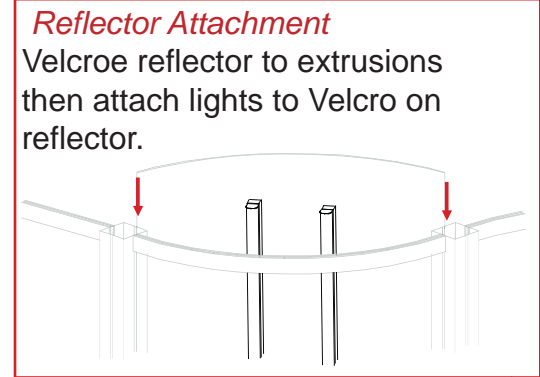
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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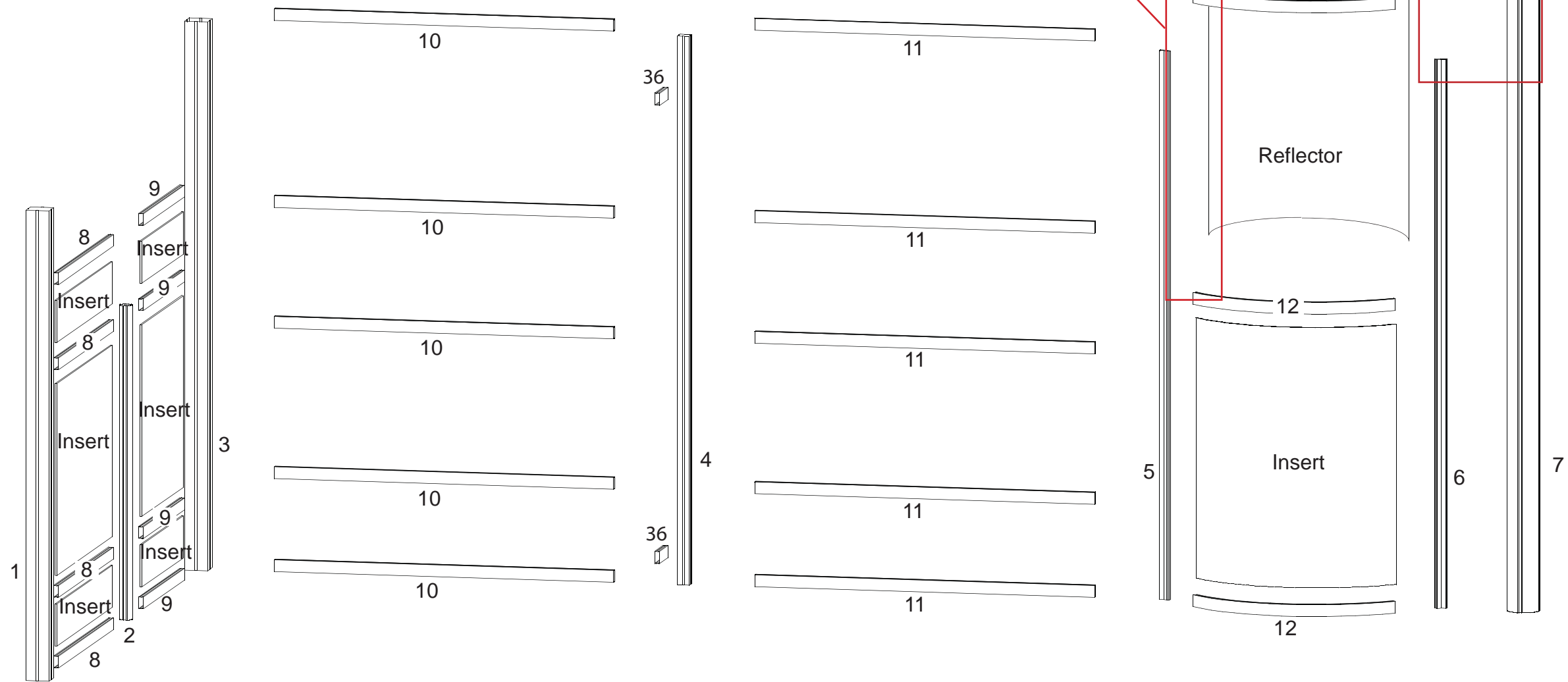
Part Number	Qty for Step	Description
1	1	72.1943" Vertical extrusion
2	1	48" Vertical extrusion
3	1	84" Vertical extrusion
4	1	84" Vertical extrusion
5	1	84" 120° Vertical extrusion
6	1	84" 120° Vertical extrusion
7	1	96" Vertical extrusion
8	4	40" Horizontal extrusion
9	4	30" Horizontal extrusion
10	5	52.5" Horizontal extrusion
11	5	52.5" Horizontal extrusion
12	3	34.1729" Curved Horizontal extrusion
36	2	Horizontal Extrusion for Aero Frame Attachment

Steps

- 1) Connect horizontal extrusions [8] between vertical extrusions [1 and 2] placing inserts as indicated.
  - 2) Connect horizontal extrusions [9] between vertical extrusions [2 and 3] placing inserts as indicated.
  - 3) Connect horizontal extrusions [10 and 11] between vertical extrusions [3, 4, and 5].
  - 4) Connect curved horizontal extrusions [12] between vertical extrusions [5 and 6].
- NOTE: Vertical extrusion [6] should be attached to vertical extrusion [7] using V10 pressure screws.
- 5) Connect horizontal extrusions [36] to vertical extrusion [4] for Aero Frame attachment.



**Note: Attaching Graphics**  
Attach Backwall Graphics to Velcro on the Back Top of the Upper Horizontals and the Back Bottom of the Lower Horizontals



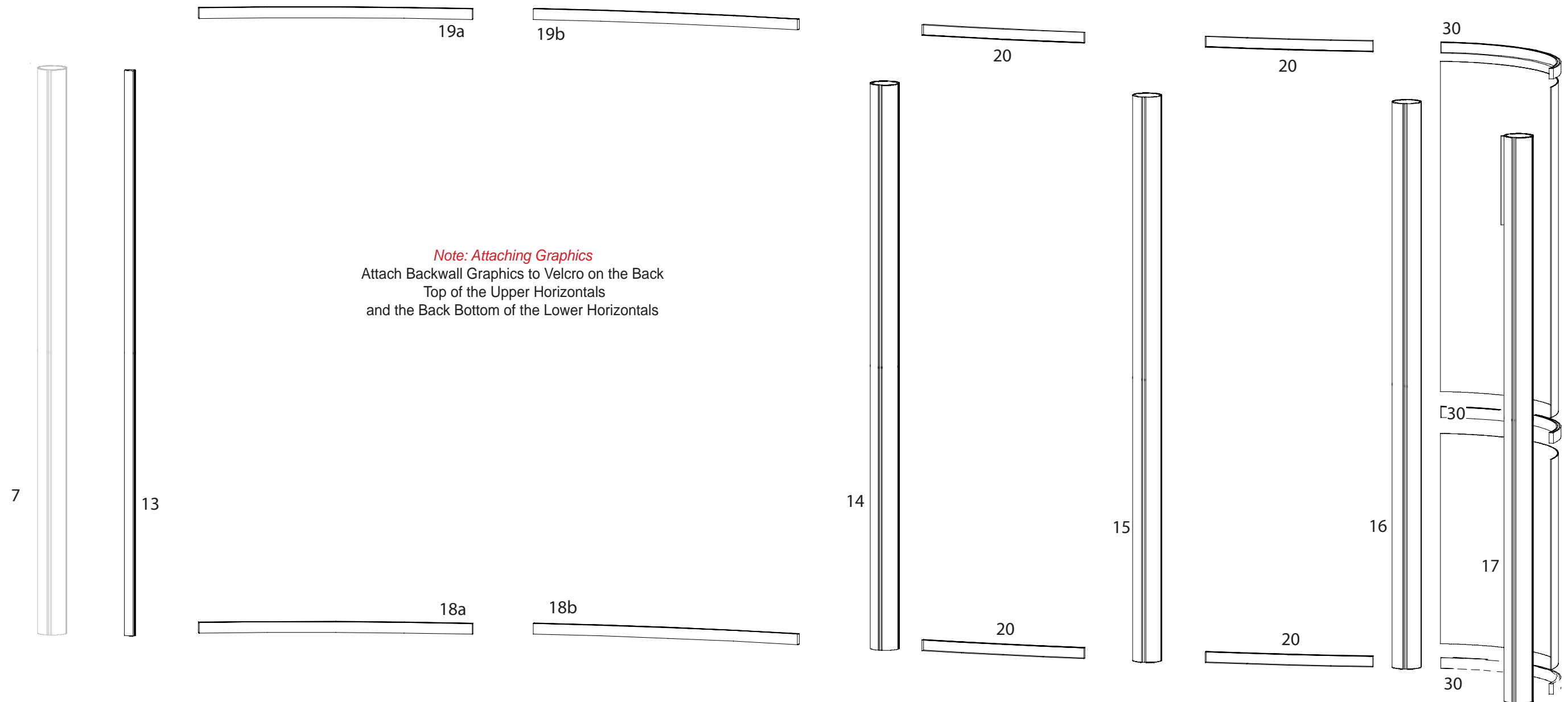
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Part Number	Qty for Step	Description
13	1	96" h Y Shape Vertical extrusion
14	1	96" h Vertical extrusion
15	1	96" h Vertical extrusion
16	1	96" h Vertical extrusion
17	1	96" h Vertical extrusion
18a/18b	1/1	46.1604" h Curved Horizontal extrusion
19a/19b	1/1	46.1604" h Curved Horizontal extrusion
20	4	28.6182" h Curved Horizontal extrusion
30	3	40.699" h Curved Horizontal extrusion

Steps

- 1) Assemble all curved horizontal extrusions [18a to 18b and 19a to 19b] together.
- 2) Connect horizontal extrusions [18a/18b and 19a/19b] between vertical extrusions [13] from previous page and [14].
- 3) Connect horizontal extrusions [20] between vertical extrusions [14, 15, and 16].
- 4) Connect horizontal extrusion [30] between vertical extrusions [16 and 17] placing inserts where indicated.

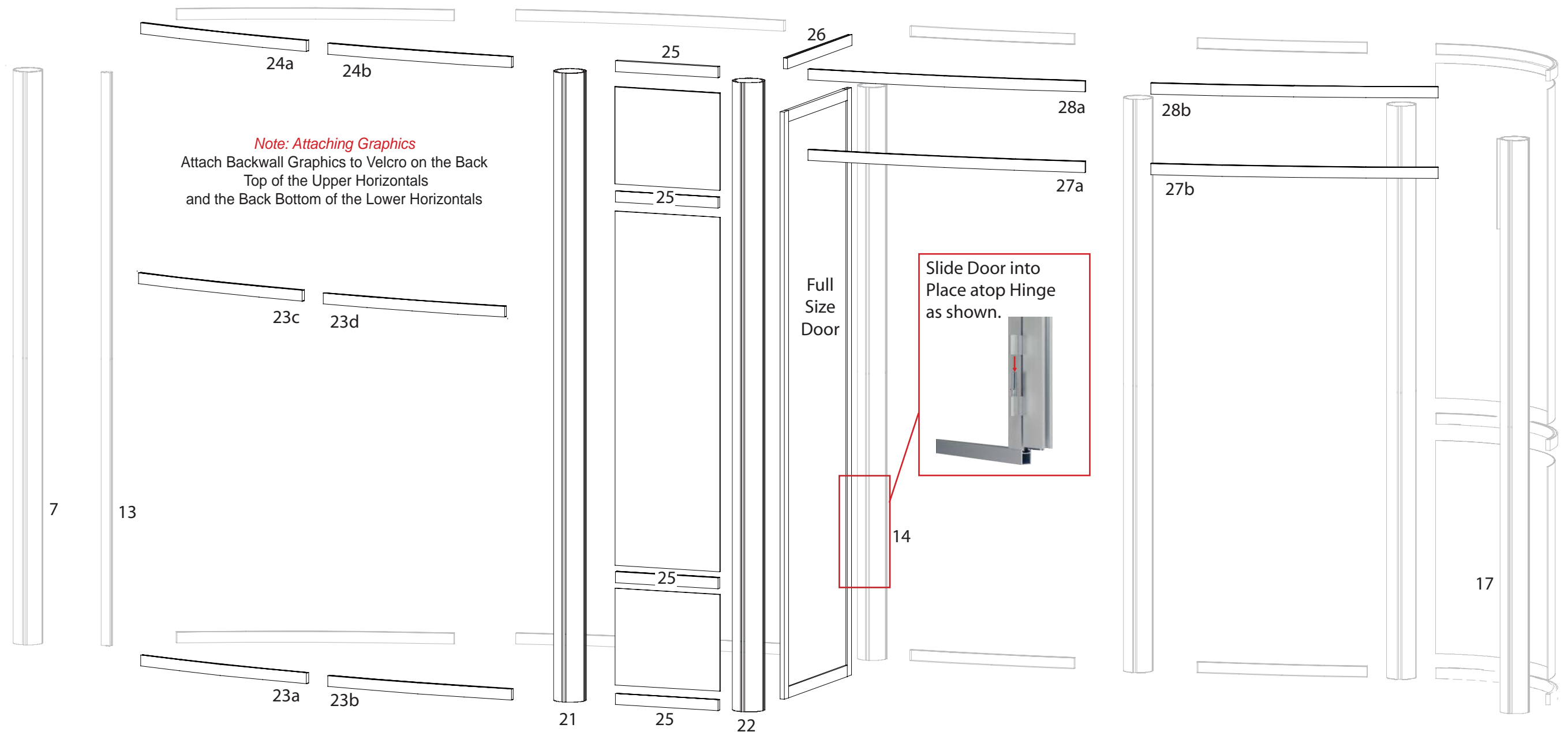


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Part Number	Qty for Step	Description
21	1	96" h Vertical extrusion
22	1	96" h Vertical extrusion
23a/23b	1/1	33.4541" w Curved Horizontal extrusion
23c/23d	1/1	33.4541" w Curved Horizontal extrusion
24a/24b	1/1	33.4541" w Curved Horizontal extrusion
25	4	18" w Horizontal extrusion
26	1	27.9368" w Horizontal extrusion
27a/27b	1/1	47.114" w Curved Horizontal extrusion
28a/28b	1/1	47.114" w Curved Horizontal extrusion

Steps

- 1) Assemble all curved horizontal extrusions [23a to 23b, 23c to 23d, 24a to 24b, 27a to 27b and 28a to 28b] together.
- 2) Connect horizontal extrusions [23a/23b, 23c/23d, and 24a/24b] between vertical extrusions [13] from previous page and [21].
- 3) Connect horizontal extrusions [25] between vertical extrusions [21 and 22] placing inserts as shown.
- 4) Connect horizontal extrusion [26] between the tops of vertical extrusions [22 and 14] from previous page.
- 5) Attach Full Size Door by placing hinges atop corresponding hinges in door frame.
- 6) Connect horizontal extrusions [27a/27b and 28a/28b] between vertical extrusions [22 and 17] from previous page.



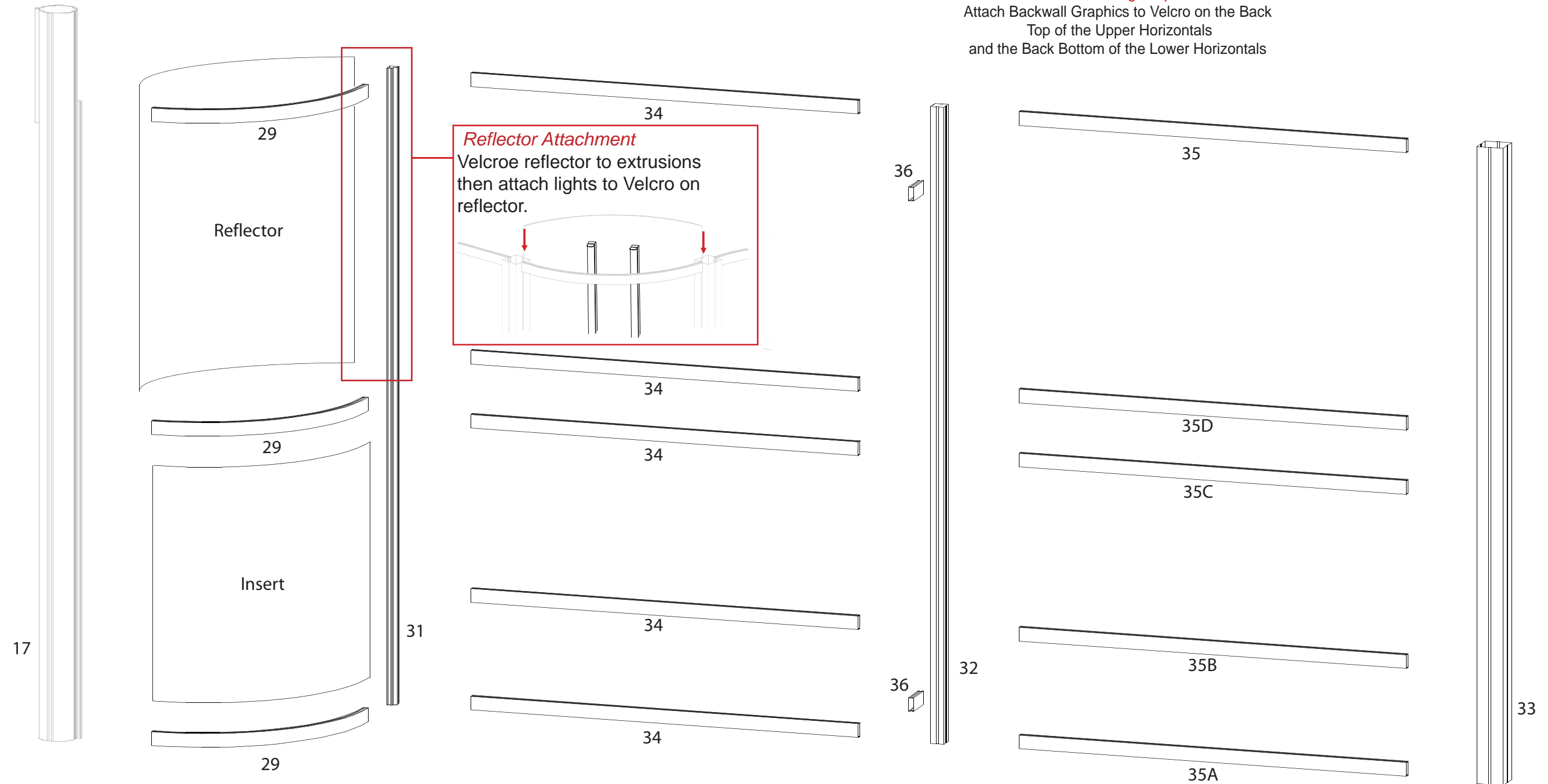
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Part Number	Qty for Step	Description
29	3	84"h Vertical extrusion
31	1	84"h Vertical extrusion
32	1	84"h Vertical extrusion
33	1	34.1729"w Curved Horizontal extrusion
34	5	52.5"w Horizontal extrusion
35/35A/35B/35C/35D	5	52.5"w Horizontal extrusion
36	2	Horizontal Extrusions for Aero Frame Attachment

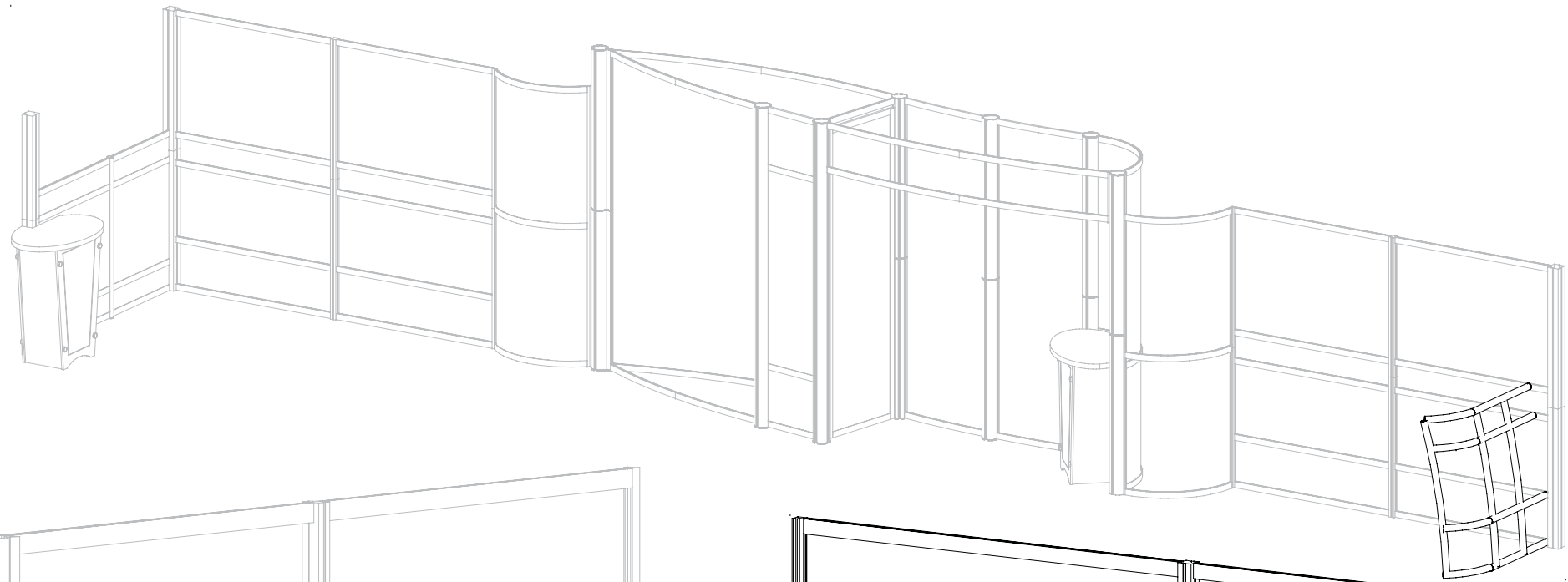
Steps

- 1) Connect horizontal extrusions [29] between vertical extrusions [17] from previous page and [31].
- 2) Connect horizontal extrusions [34] between vertical extrusions [31 and 32].
- 3) Connect horizontal extrusions [35] between vertical extrusions [32 and 33].
- 4) Attach horizontal extrusions [36] to vertical extrusion [32] for Aero Frame attachment.

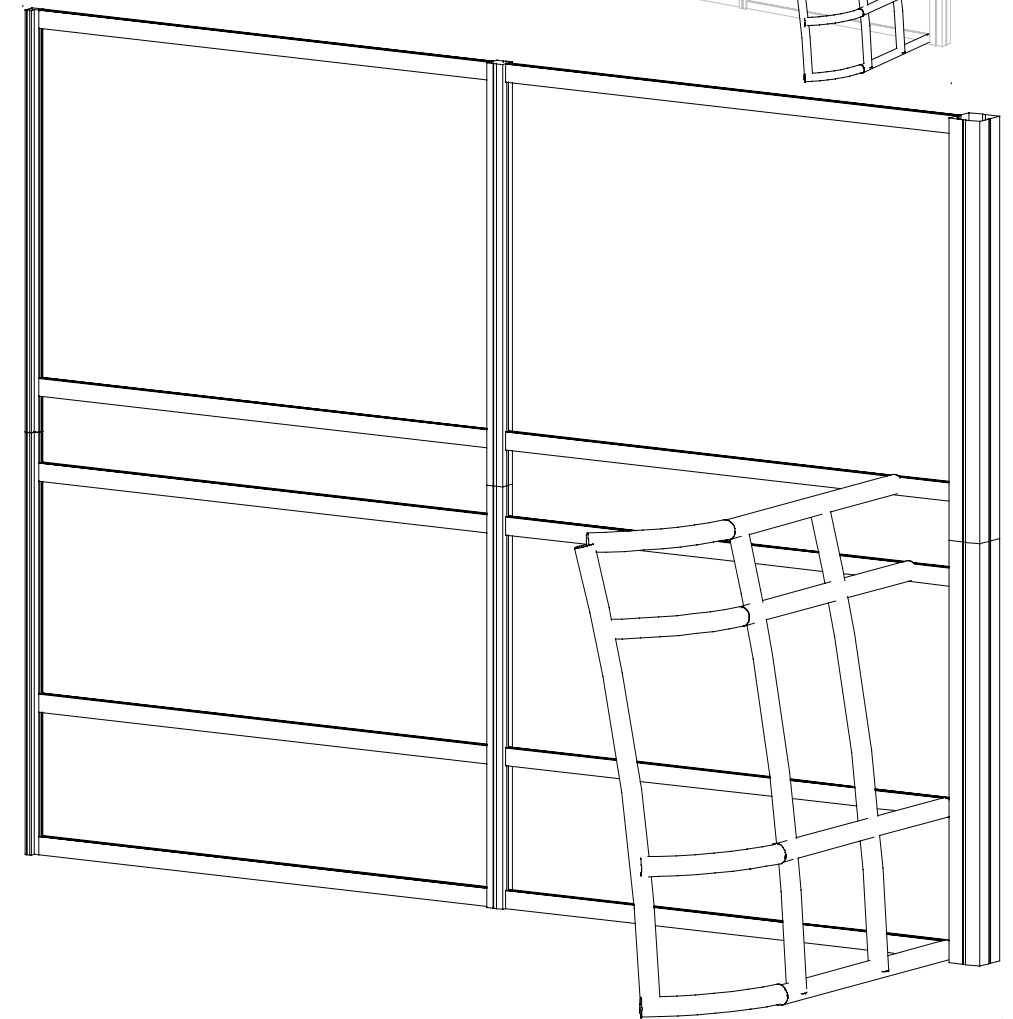
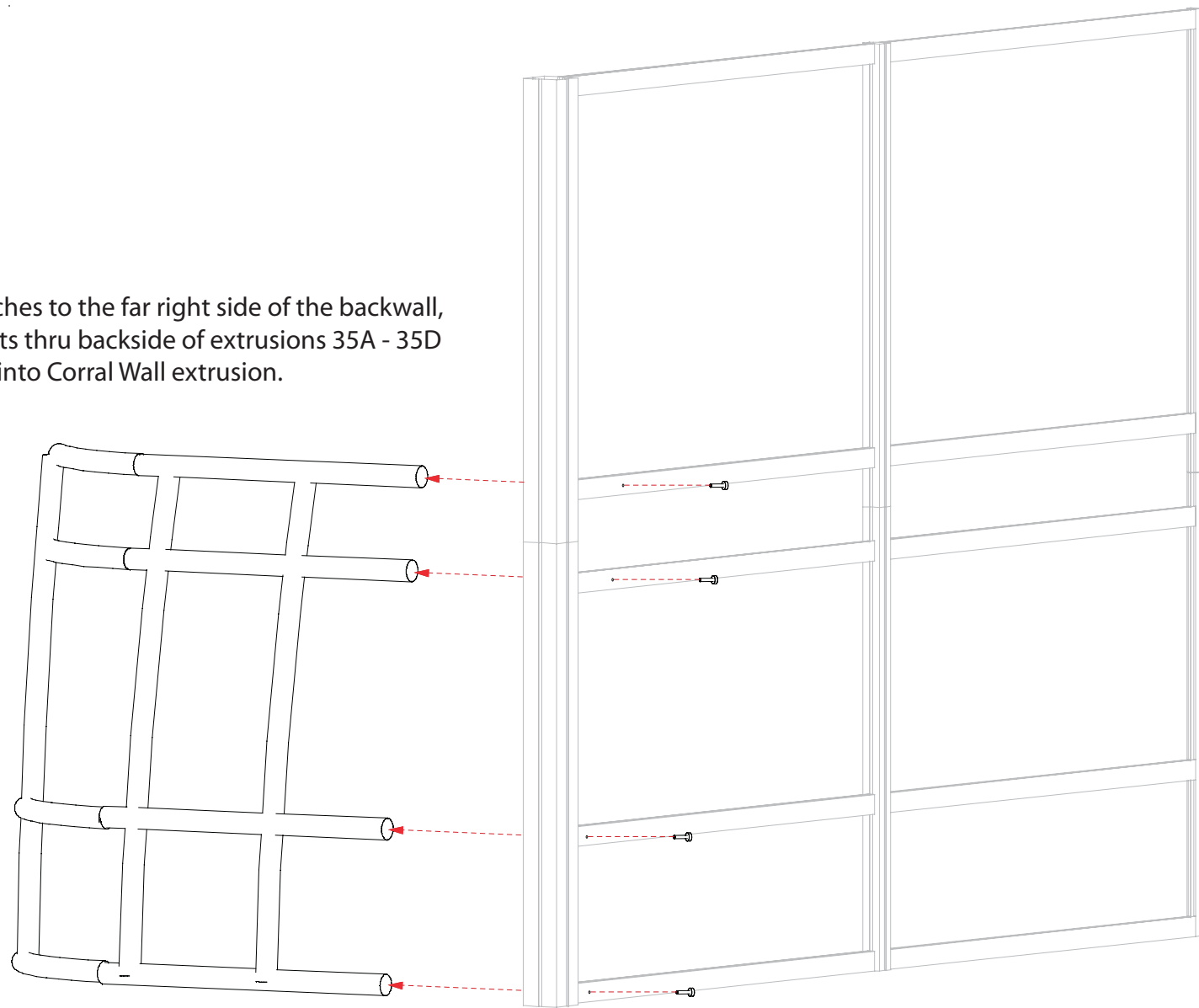


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Corral Wall attaches to the far right side of the backwall, by inserting bolts thru backside of extrusions 35A - 35D and tightening into Corral Wall extrusion.



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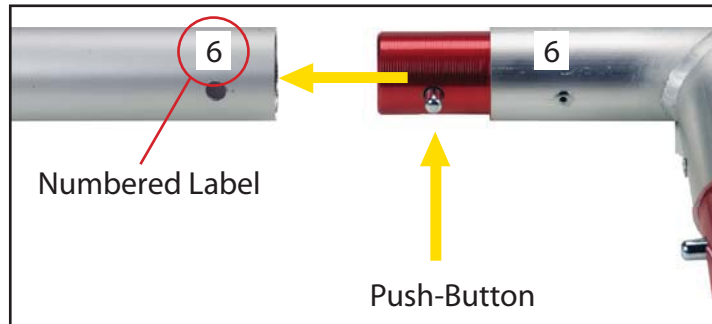
**Using Your Setup Instructions**

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

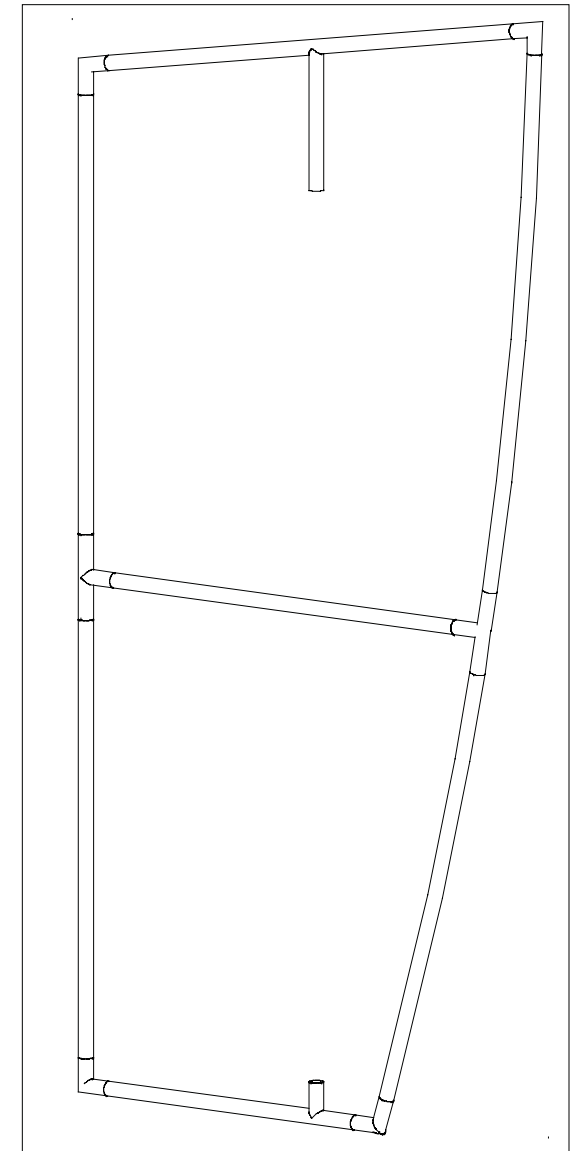
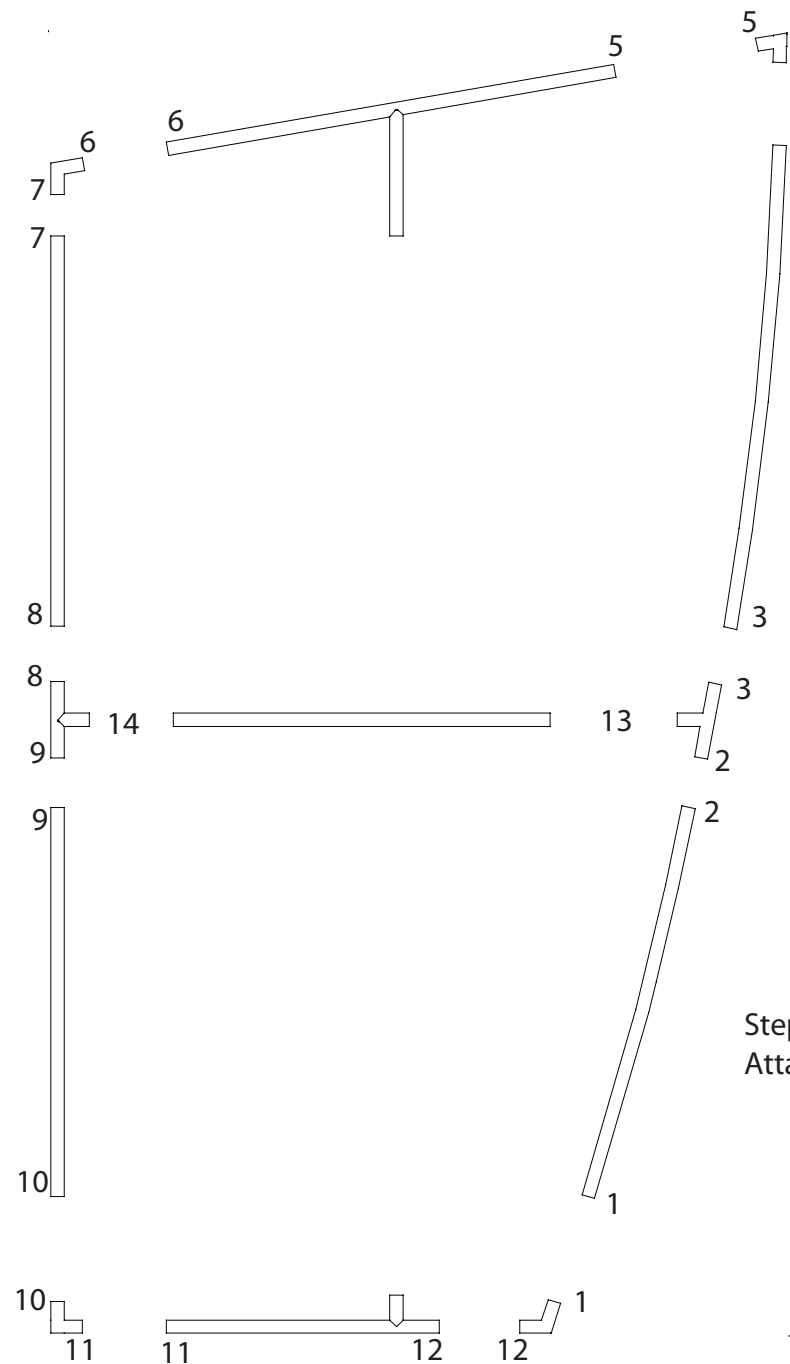
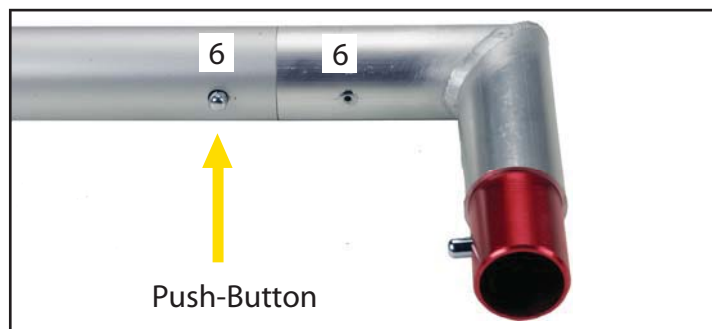
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

**Cleaning and Packing Your Display**

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



Steps:  
Attach frame together in numerical order.

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# AERO

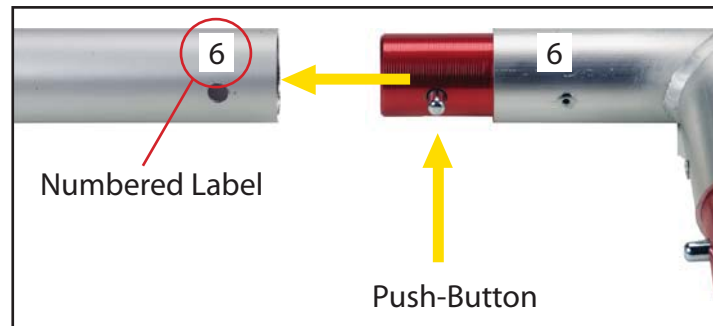
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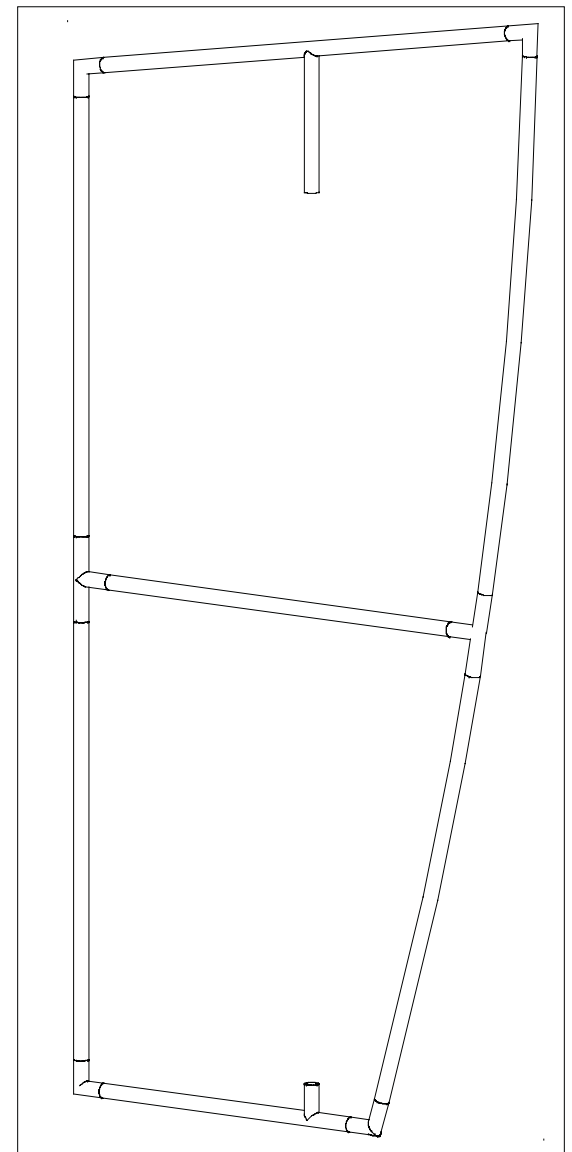
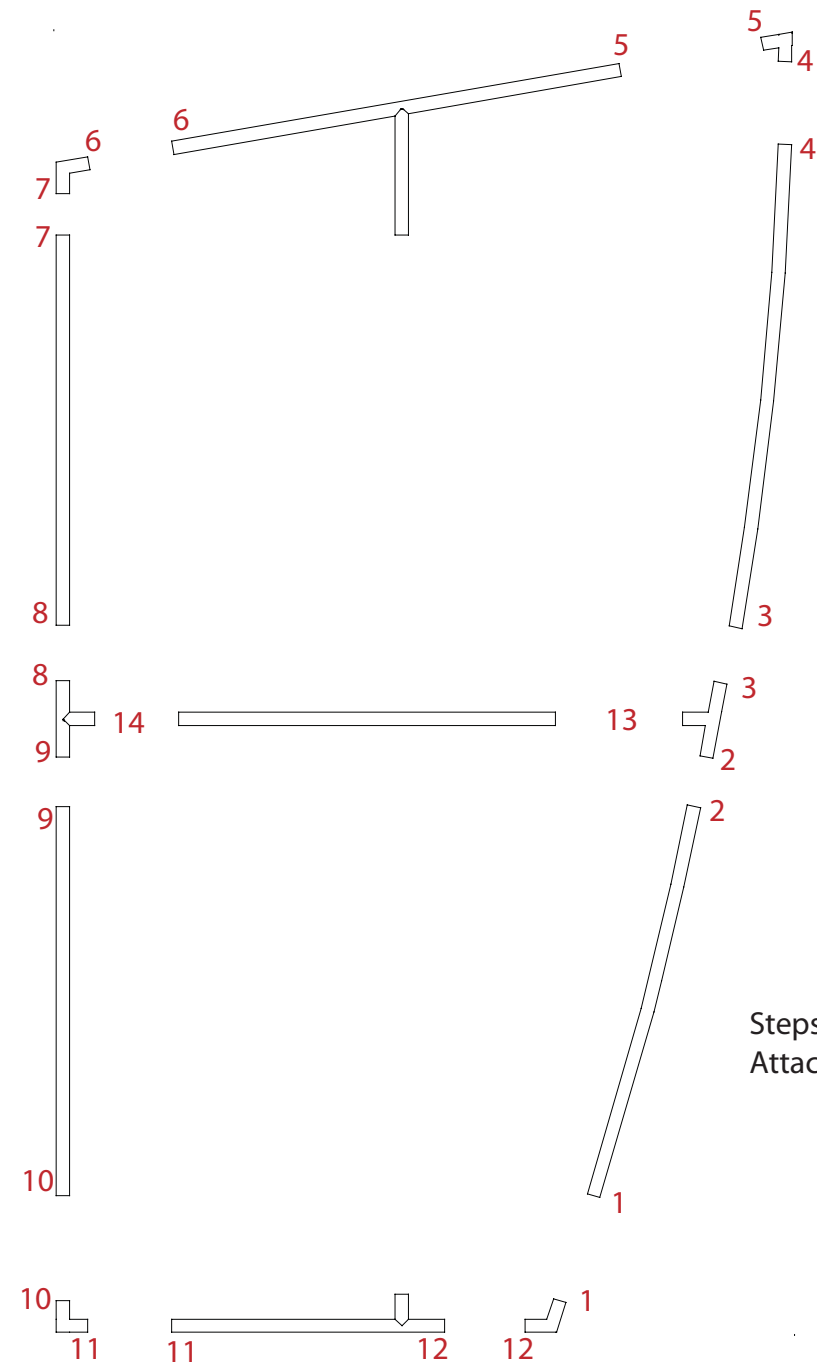
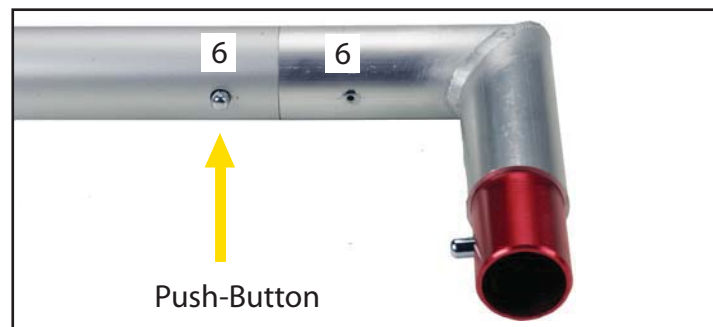
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
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Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.

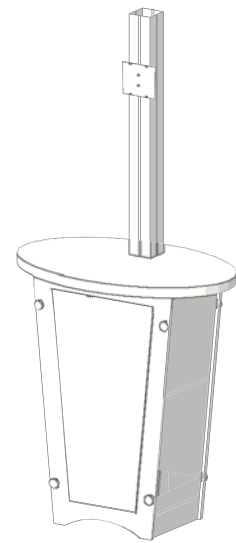
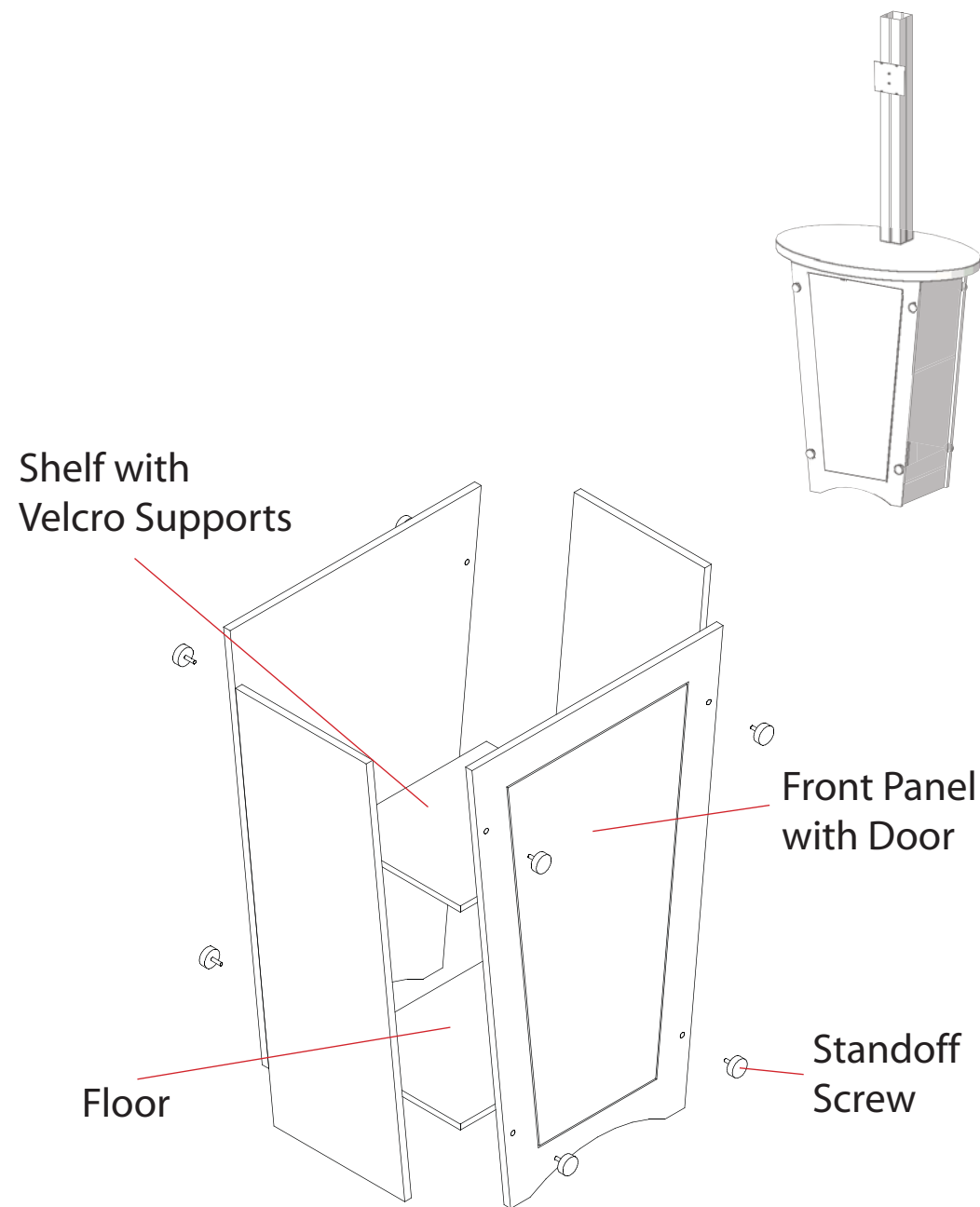


Steps:  
Attach frame together in numerical order.

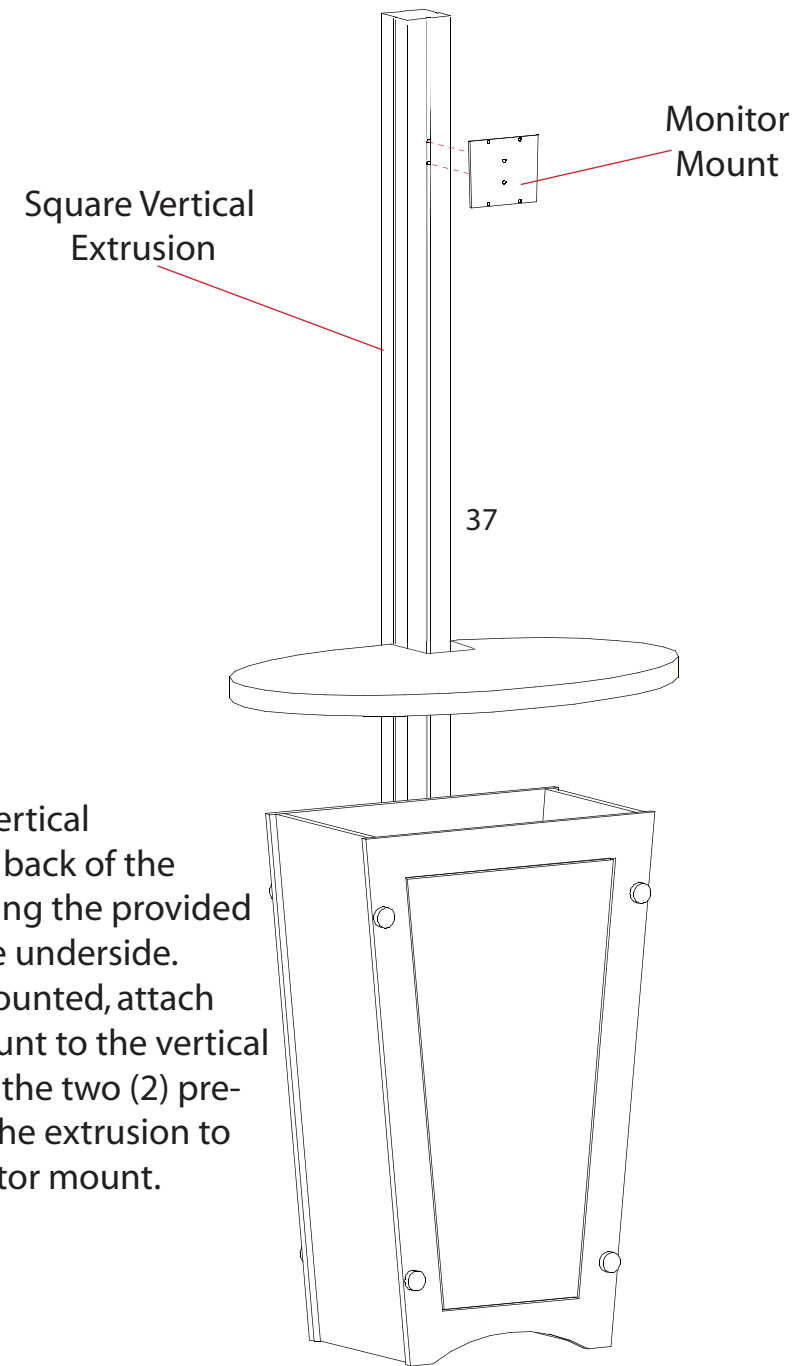
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Setup Instructions:

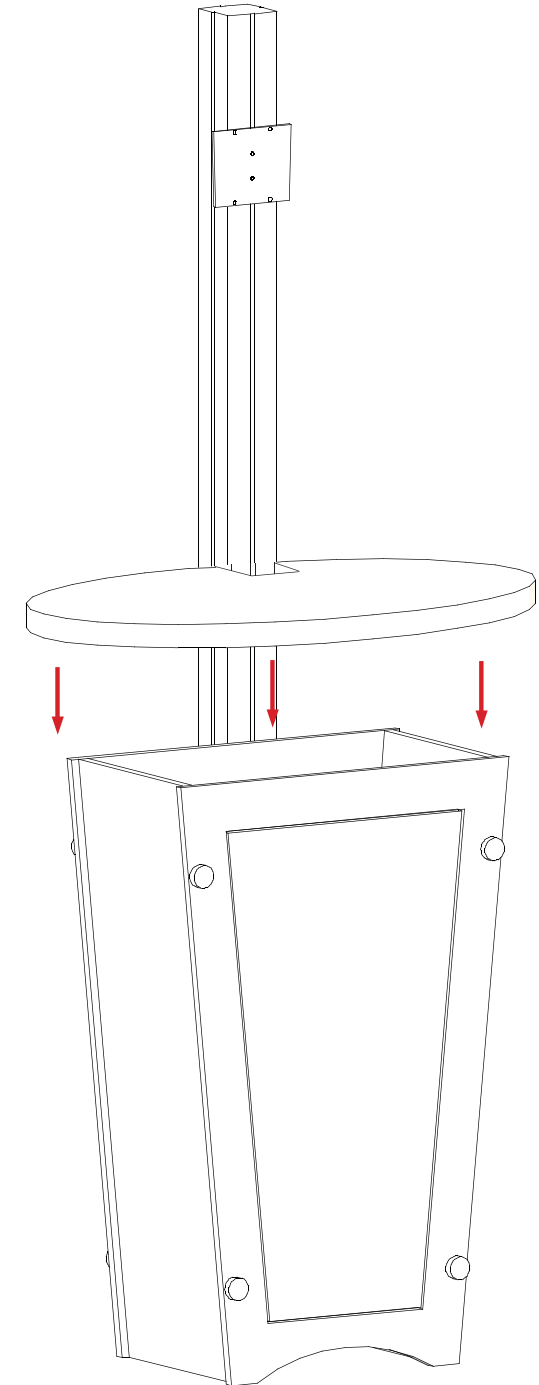
- A) Use standoff screws to secure the front panel with door and back panel of the pedestal to the side panels.
- B) After assembling front, back, and side panels, slide floor into the bottom of the pedestal. The floor will sit on pins on the inside of the side panels.
- C) After floor is in place, use velcro attachments to install shelf.



- D) Attach square vertical extrusion to the back of the panel by threading the provided bolt through the underside. If not already mounted, attach the monitor mount to the vertical extrusion, using the two (2) pre-drilled holes in the extrusion to attach the monitor mount.



- E) Attach the oval counter top to the extrusion, and to the pedestal base.

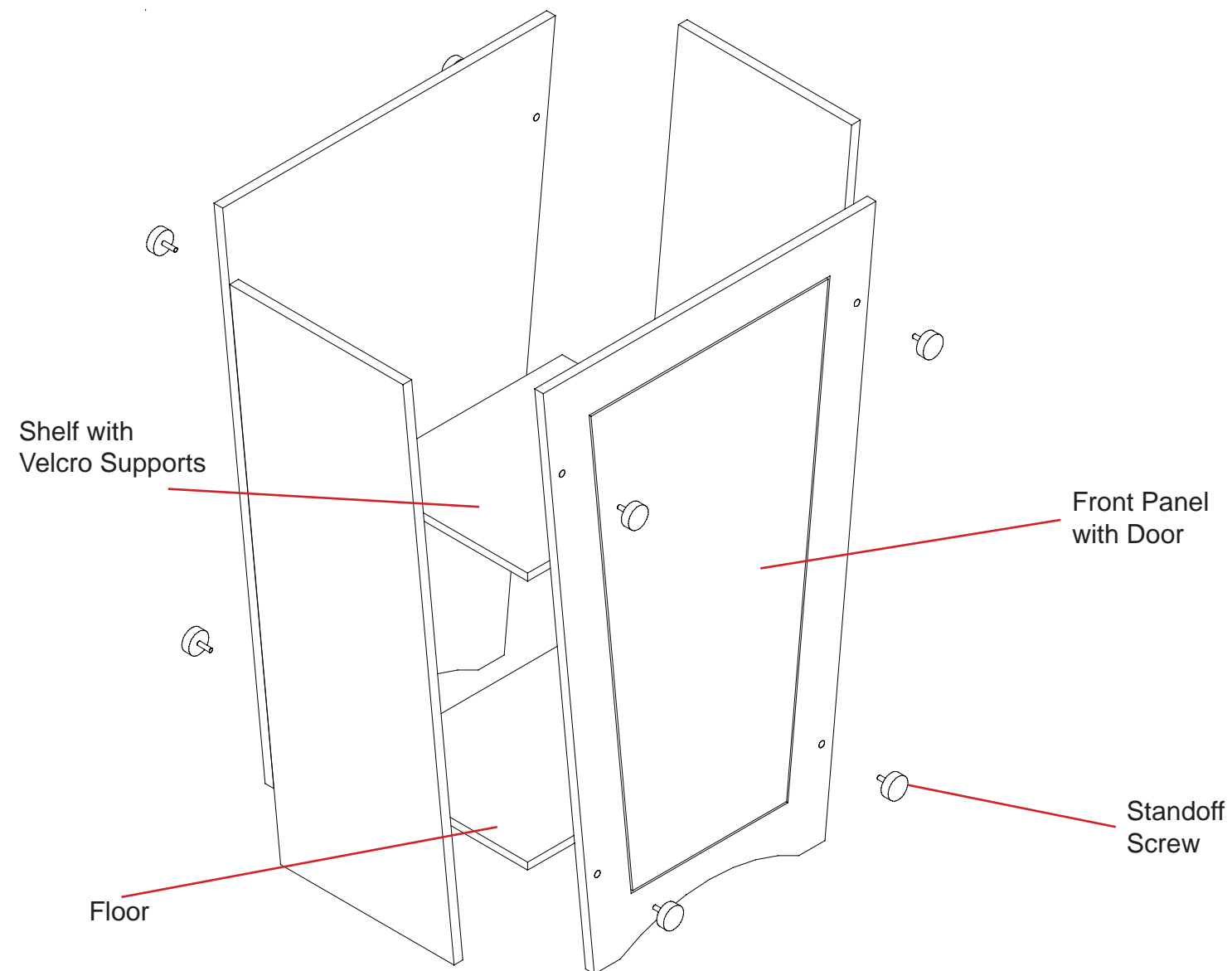


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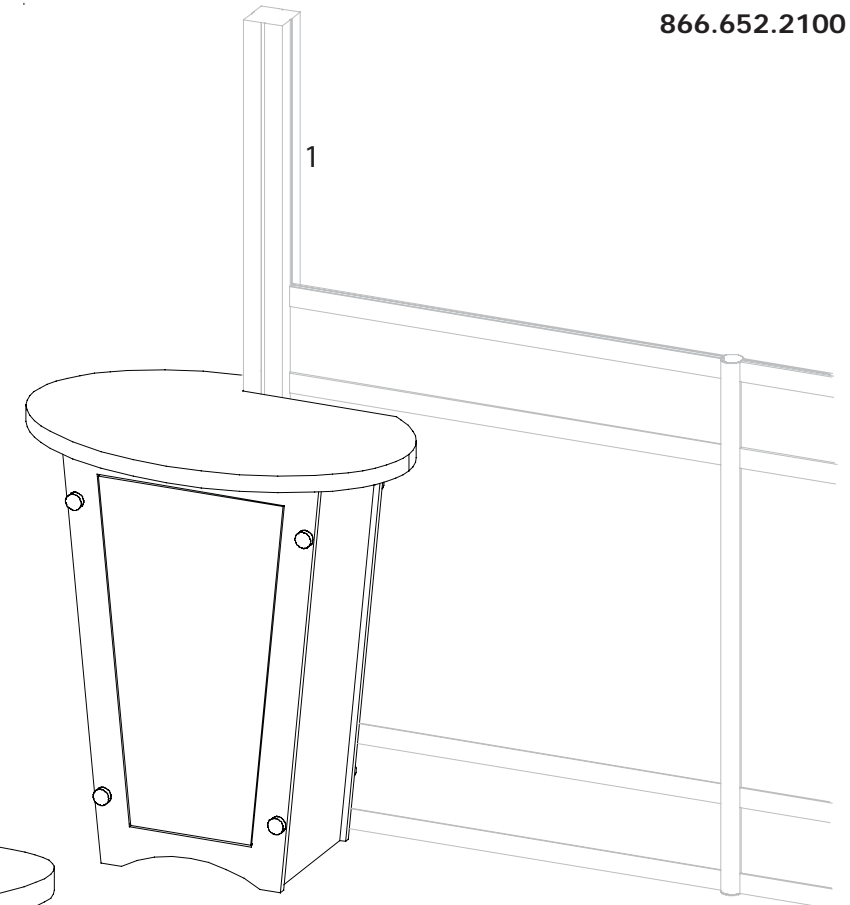
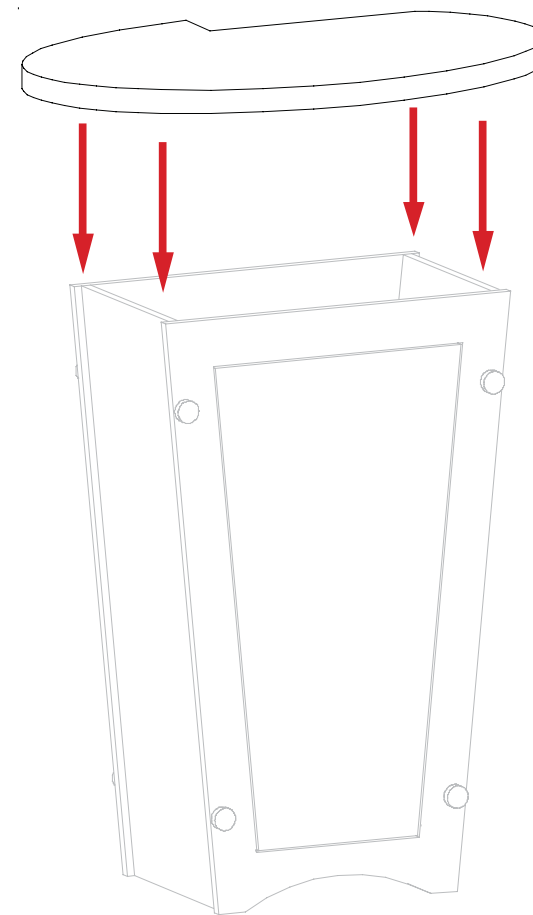
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## Setup Instructions:

- A) Use standoff screws to secure the front panel with door and back panel of the pedestal to the side panels.
- B) After assembling front, back, and side panels, slide floor into the bottom of the pedestal. The floor will sit on pins on the inside of the side panels.
- C) After floor is in place, use velcro attachments to install shelf.



Attach the oval counter top to the pedestal base and to vertical extrusion [1].



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