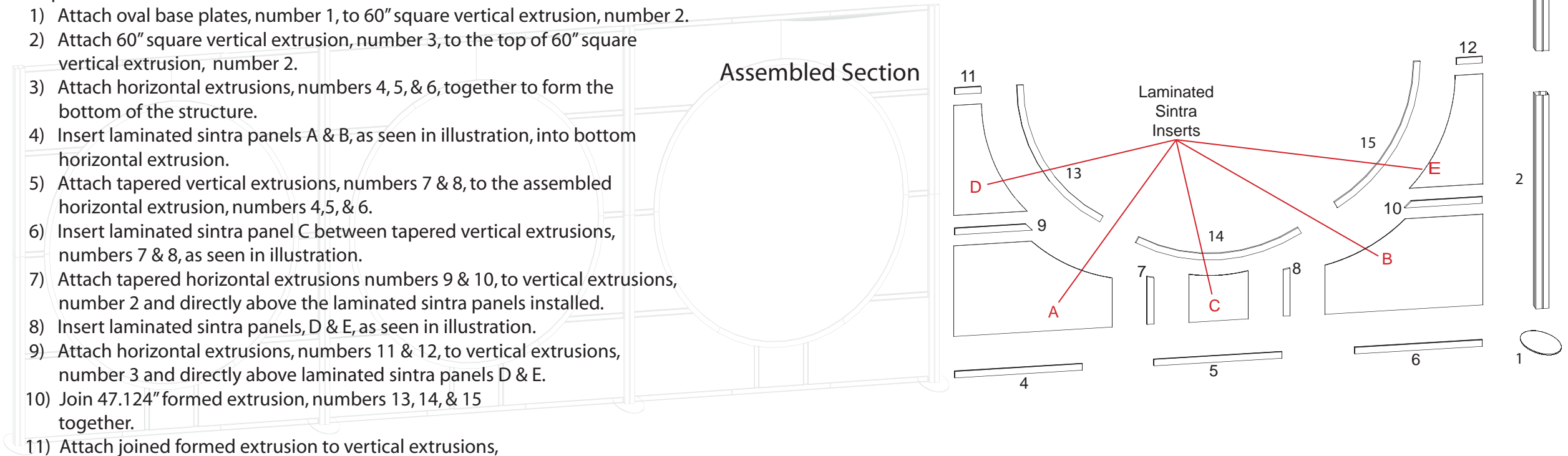


Backwall Assembly (cont'd) 10' Addition - Order #25869 - Step 1 of 3

Item	Quantity	Description	Item	Quantity	Description
1	2	Oval Base Plates	13	1	47.124" Formed Extrusion
2	2	60" Square Vertical Extrusion	14	1	47.124" Formed Extrusion
3	2	60" Square Vertical Extrusion	15	1	47.124" Formed Extrusion
4	1	35.4293" Horizontal Extrusion			
5	1	35.4293" Horizontal Extrusion			
6	1	35.4293" Horizontal Extrusion			
7	1	13.1992" Tapered Vertical Extrusion			
8	1	13.1992" Tapered Vertical Extrusion			
9	1	22.393" Tapered Horizontal Extrusion			
10	1	22.393" Tapered Horizontal Extrusion			
11	1	7.655" Horizontal Extrusion			
12	1	7.655" Horizontal Extrusion			

Steps:

- 1) Attach oval base plates, number 1, to 60" square vertical extrusion, number 2.
- 2) Attach 60" square vertical extrusion, number 3, to the top of 60" square vertical extrusion, number 2.
- 3) Attach horizontal extrusions, numbers 4, 5, & 6, together to form the bottom of the structure.
- 4) Insert laminated sintra panels A & B, as seen in illustration, into bottom horizontal extrusion.
- 5) Attach tapered vertical extrusions, numbers 7 & 8, to the assembled horizontal extrusion, numbers 4, 5, & 6.
- 6) Insert laminated sintra panel C between tapered vertical extrusions, numbers 7 & 8, as seen in illustration.
- 7) Attach tapered horizontal extrusions numbers 9 & 10, to vertical extrusions, number 2 and directly above the laminated sintra panels installed.
- 8) Insert laminated sintra panels, D & E, as seen in illustration.
- 9) Attach horizontal extrusions, numbers 11 & 12, to vertical extrusions, number 3 and directly above laminated sintra panels D & E.
- 10) Join 47.124" formed extrusion, numbers 13, 14, & 15 together.
- 11) Attach joined formed extrusion to vertical extrusions, 7 & 8 on the bottom of the curve. Attach each side of the joined extrusions to horizontal extrusions numbers 9 & 10.



NOTE: WHEN DISASSEMBLING EXTRUSION TIGHTEN ALL LOCKS TO PREVENT LOSS OF SETSCREWS

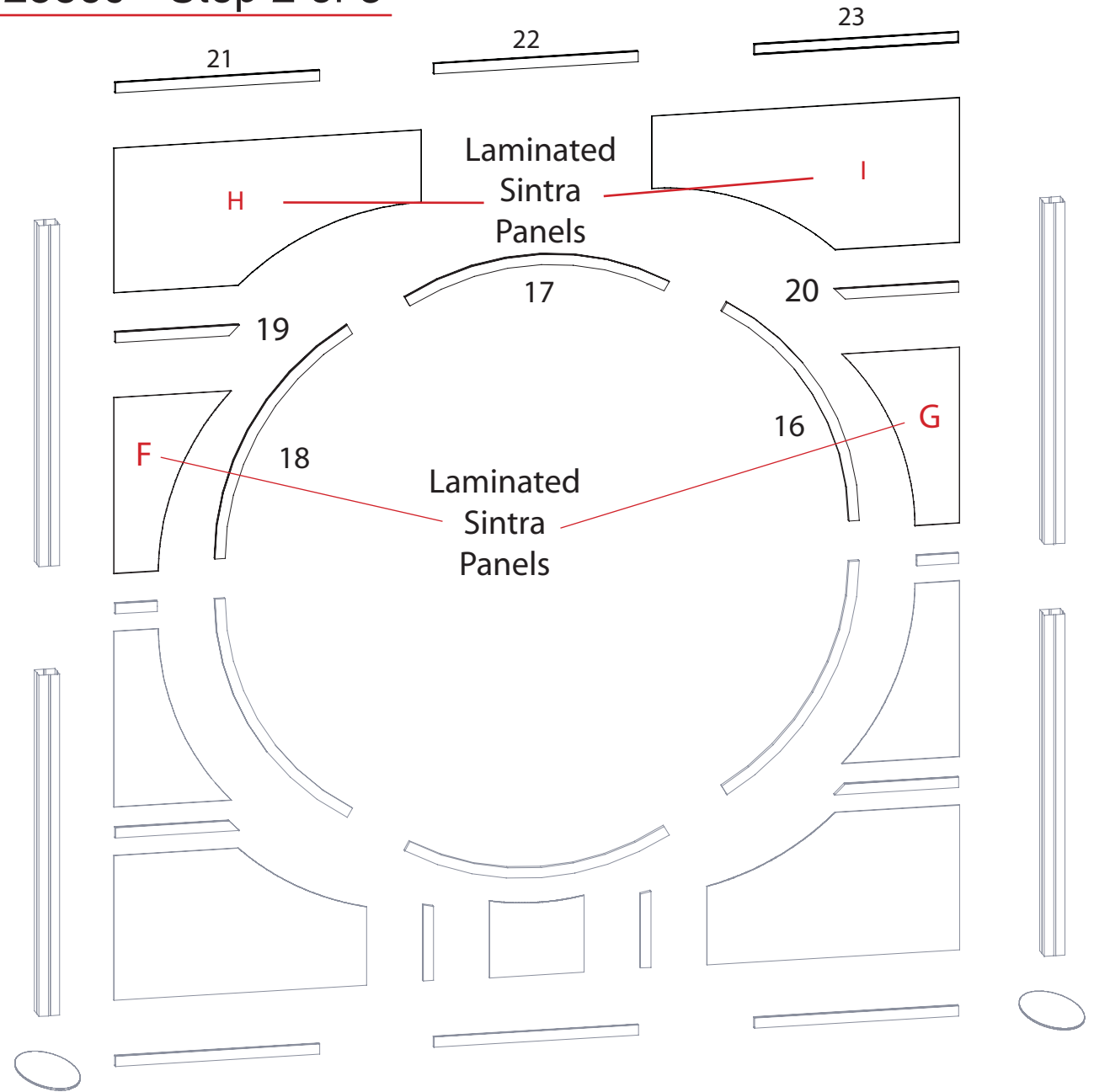


Backwall Assembly (cont'd) 10' Addition - Order #25869 - Step 2 of 3

Item	Quantity	Description
16	1	47.124" Formed Extrusion
17	1	47.124" Formed Extrusion
18	1	47.124" Formed Extrusion
19	1	22.393" Tapered Horizontal Extrusion
20	1	22.393" Tapered Horizontal Extrusion
21	1	35.42" Horizontal Extrusion
22	1	35.42" Horizontal Extrusion
23	1	35.42" Horizontal Extrusion

Steps:

- 1) Attach 47.124" formed extrusions, number 16,17, & 18 together. Attach assembled extrusion to the of formed extrusion, number 15 and to formed extrusion, number 13.
- 2) Insert laminated sintra panels, as seen in illustration.
- 3) Attach tapered horizontal extrusion, number 19, to the vertical extrusion, number 3 and the formed extrusion, number 18.
- 4) Attach tapered horizontal extrusion, number 20, to the vertical extrusion, number 3 and the formed extrusion, number 16.
- 5) Insert laminated sintra panels, as seen in illustration.
- 6) Attach horizontal extrusions, numbers 21,22, & 23 together then connect to the vertical extrusions, number 3.



NOTE: WHEN DISASSEMBLING EXTRUSION TIGHTEN ALL LOCKS TO PREVENT LOSS OF SETSCREWS

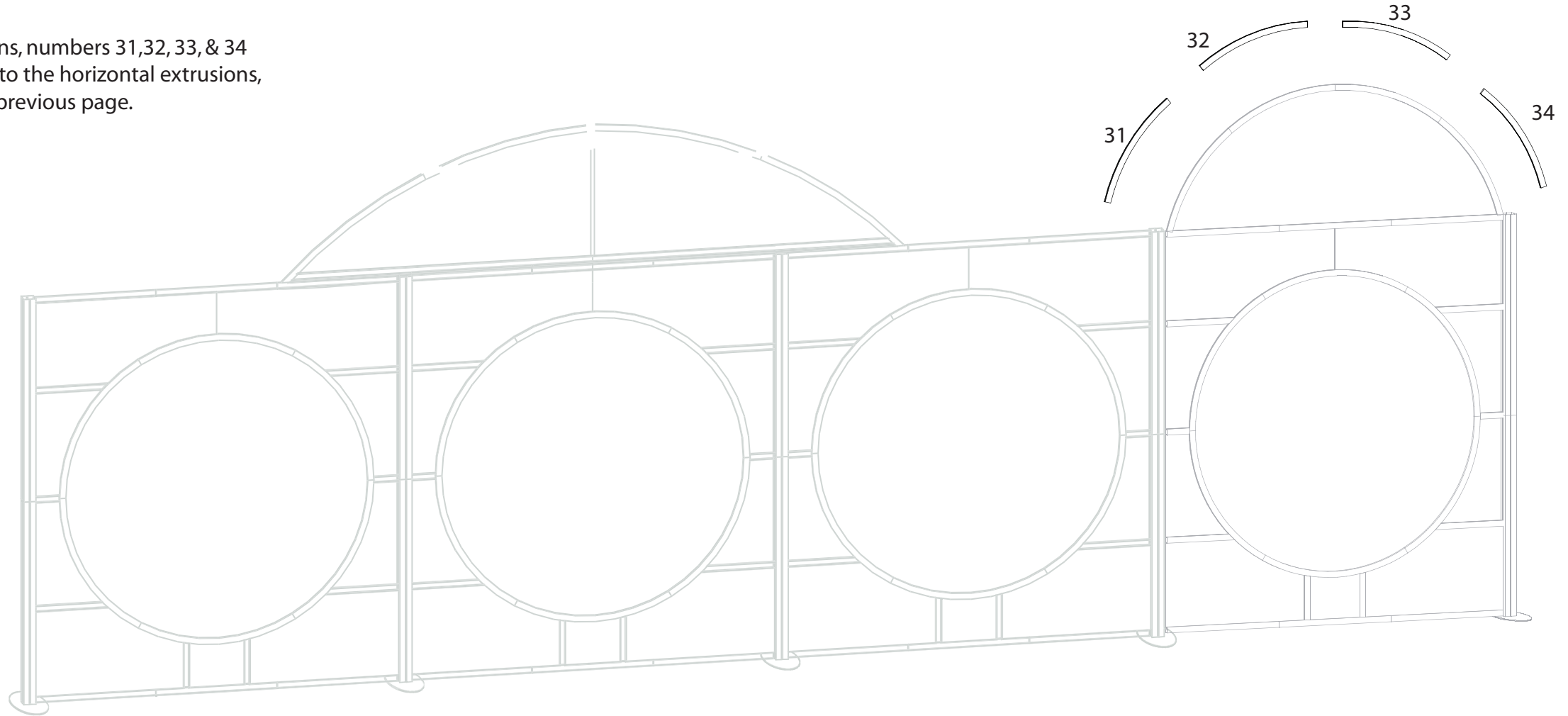


Backwall Assembly (cont'd) 10' Addition - Order #25869 - Step 3 of 3

Item	Quantity	Description
31	1	35.6294" Formed Extrusion
32	1	35.6294" Formed Extrusion
33	1	35.6294" Formed Extrusion
34	1	35.6294" Formed Extrusion

Steps:

- 1) Attach formed extrusions, numbers 31, 32, 33, & 34 together then connect to the horizontal extrusions, numbers 21 & 23 from previous page.



NOTE: WHEN DISASSEMBLING EXTRUSION TIGHTEN ALL LOCKS TO PREVENT LOSS OF SETSCREWS

