

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

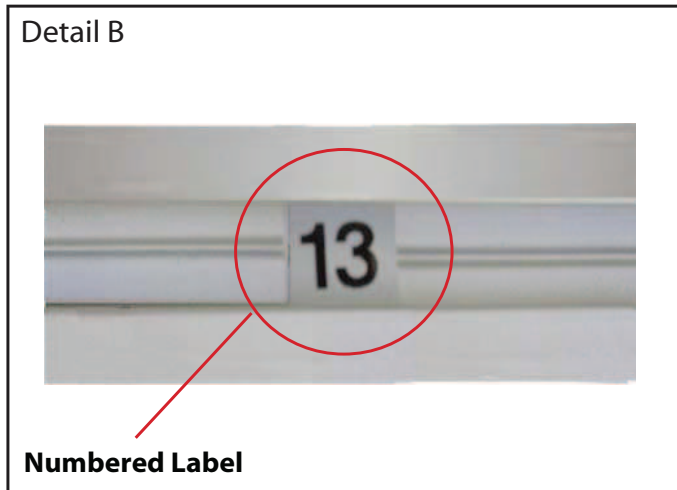


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

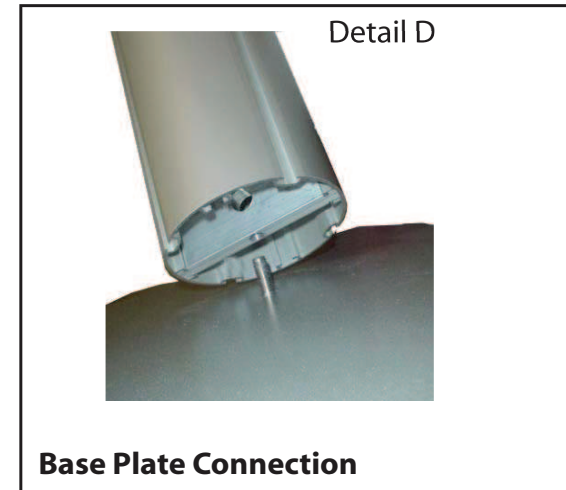
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

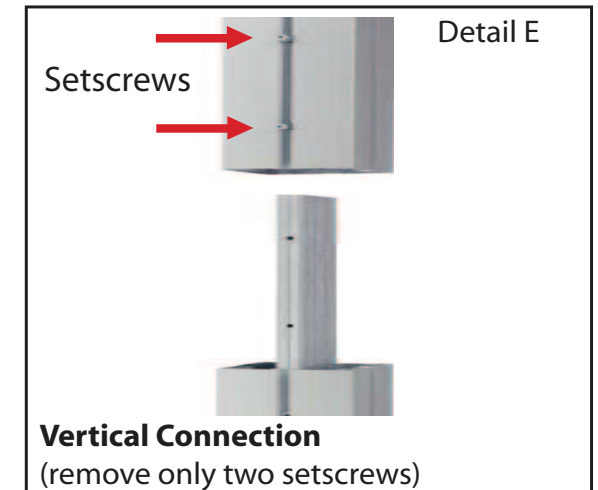
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

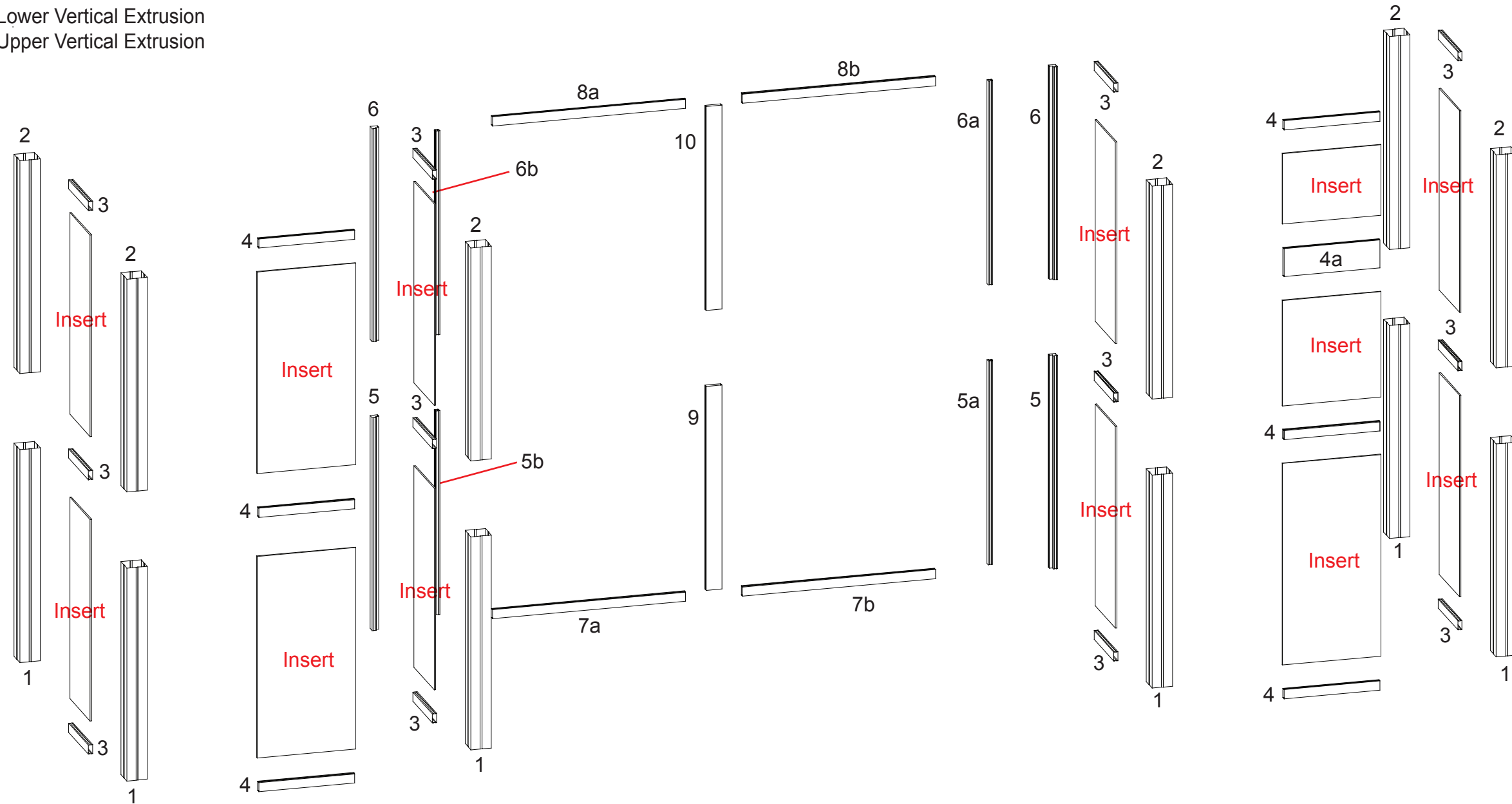
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
1	6	42”h Lower Vertical Extrusion
2	6	42”h Upper Vertical Extrusion
3	12	12”w Horizontal Extrusion
4/4a	6/1	16.8346”w Horizontal Extrusion
5	2	42”h Lower Vertical Extrusion
5a	2	40.209”h Lower Vertical Extrusion
6	2	42”h Upper Vertical Extrusion
6a	2	40.209”h Upper Vertical Extrusion
7a/7b	1/1	33.896”w Horizontal Extrusion
8a/8b	1/1	33.896”w Horizontal Extrusion
9	1	40.209”h Lower Vertical Extrusion
10	1	40.209”h Upper Vertical Extrusion

Steps:

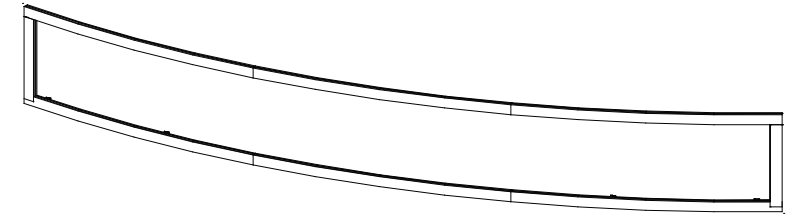
- 1) Attach upper vertical extrusions [2 and 6] atop lower vertical extrusions [1 and 5].
- 2) Attach horizontal extrusions [3] and inserts between assembled vertical extrusions [1/2 and 5/6] as shown.
- 3) Attach horizontal extrusions [4 and 4a] and inserts between assembled vertical extrusions [1/2] as shown.
- 4) Attach horizontal extrusions [7a] to [7b] and [8a] to [8b] and vertical extrusions [9] to [10] together.
- 5) Connect assembled horizontal extrusions [7a/7b] between assembled vertical extrusions [5/6].
- 6) Slide vertical extrusions [5a and 6a] into groove of assembled vertical extrusions [5/6] atop horizontal extrusions [7a/7b].
- 7) Connect assembled horizontal extrusions [8a/8b] between assembled vertical extrusions [5/6] and atop vertical extrusions [5a/6a].
- 8) Attach assembled vertical extrusions [9/10] between vertical extrusions [7a/7b and [8a/8b].



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

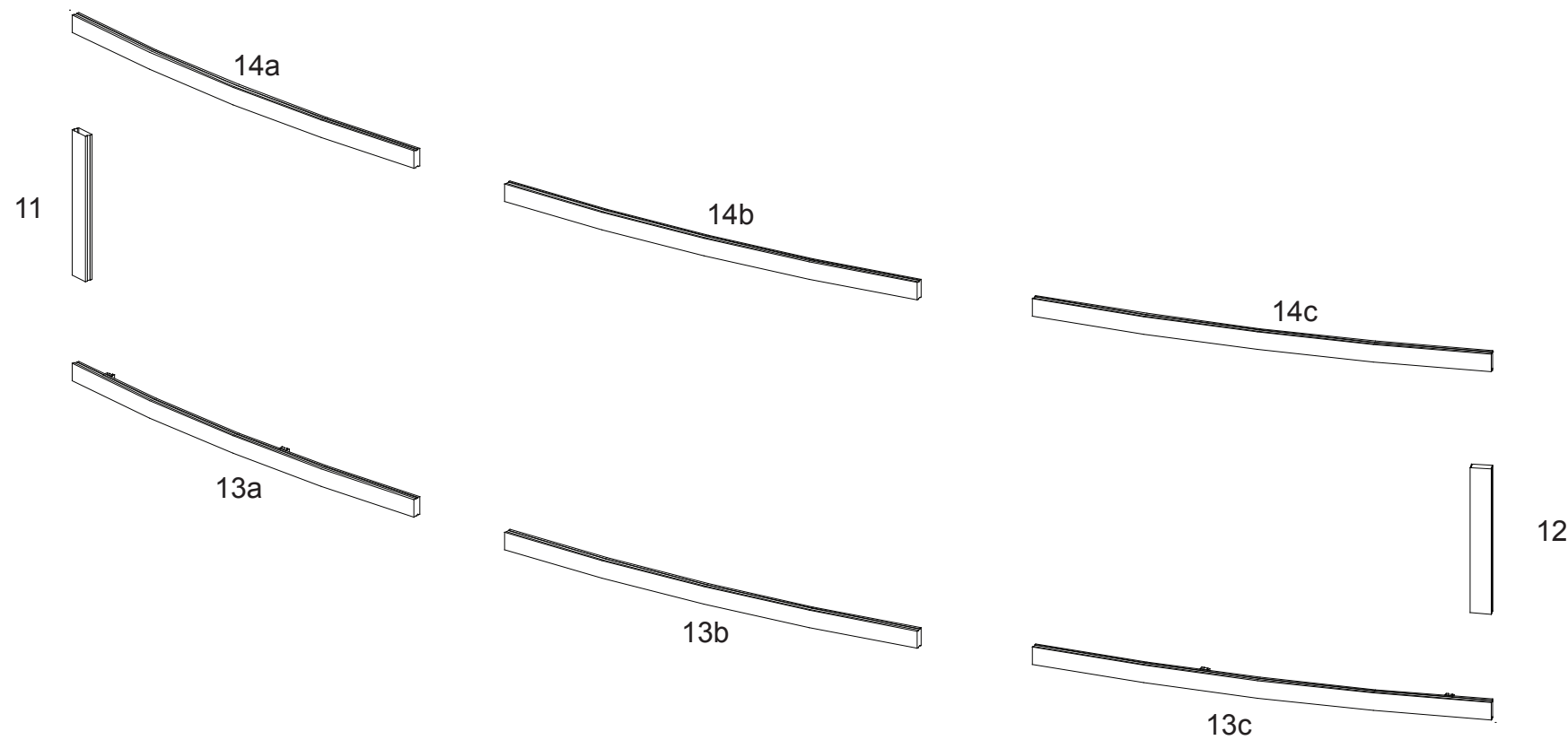
866.652.2100

Item	Qty.	Description
11	1	14.971”h Vertical Extrusion
12	1	14.971”h Vertical Extrusion
13a	1	40.279” Formed Horizontal Extrusion w/ Backwall Attachment
13b	1	40.279” Formed Horizontal Extrusion
13c	1	40.279” Formed Horizontal Extrusion w/ Backwall Attachment
14a	1	40.279” Formed Horizontal Extrusion
14b	1	40.279” Formed Horizontal Extrusion
14c	1	40.279” Formed Horizontal Extrusion



Steps:

- 1) Connect formed horizontal extrusions [13a, 13b and 13c] and [14a, 14b and 14c] together.
- 2) Attach vertical extrusions [11 and 12] between assembled horizontal extrusions [13a/13b/13c and 14a/14b/14c] as shown.

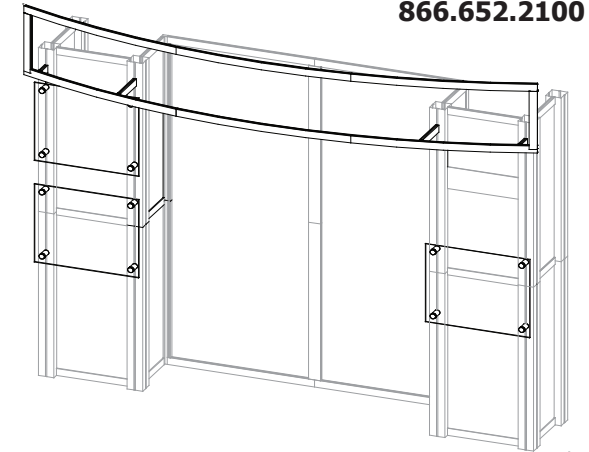


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

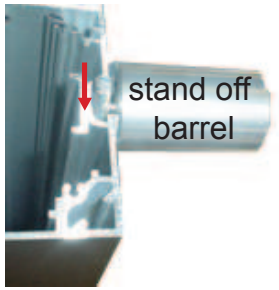
Item	Qty.	Description
15	2	9"w Header Connector
16	2	3.25"w Header Connector

- Steps:
- 1) Attach horizontal extrusions [15 and 16] to assembled backwall extrusions as shown.
 - 2) Attach assembled header to header connectors.
 - 3) Attach Plex with graphics to assembled backwall as shown.

866.652.2100

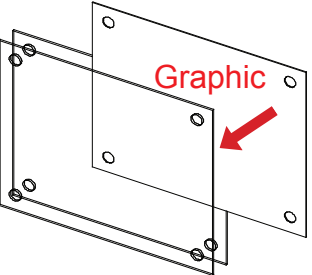


Plex Attachment

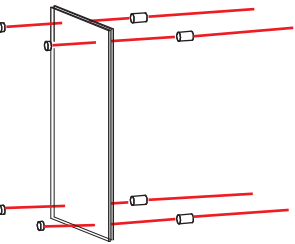


Slide stand off barrels to groove of backwall extrusion

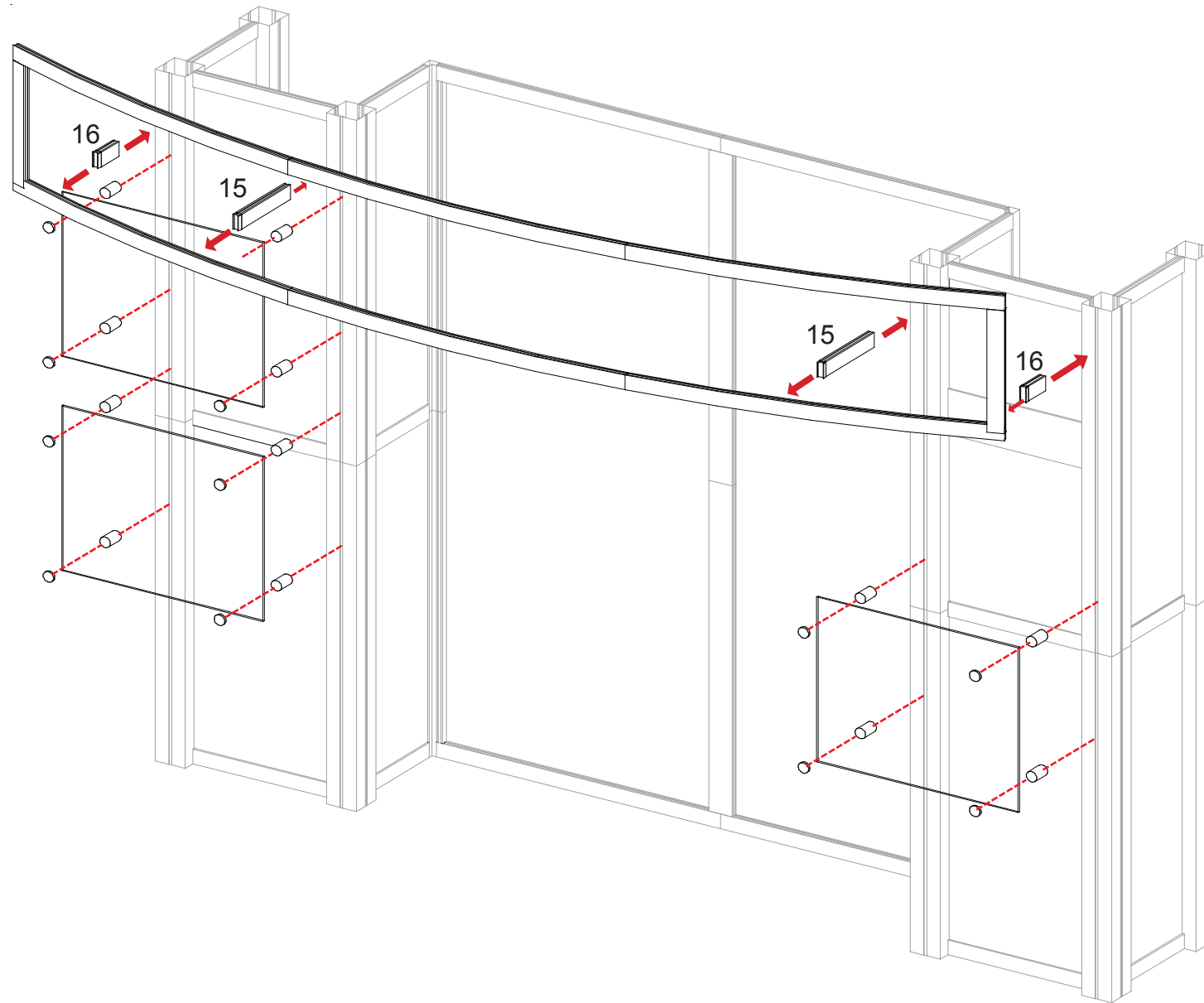
Graphic Attachment



Place graphic between Plex.



Secure plex to stand off barrels using stand off caps



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING