

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

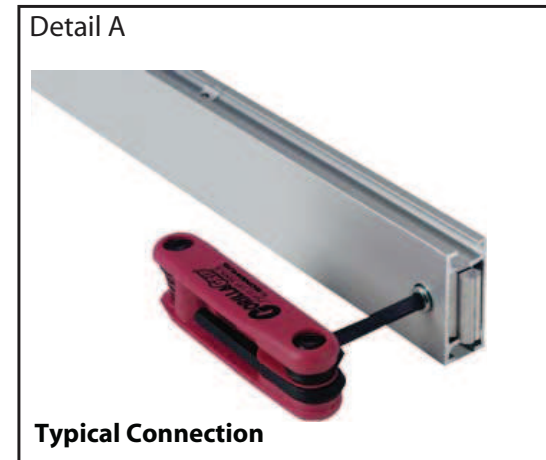
Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

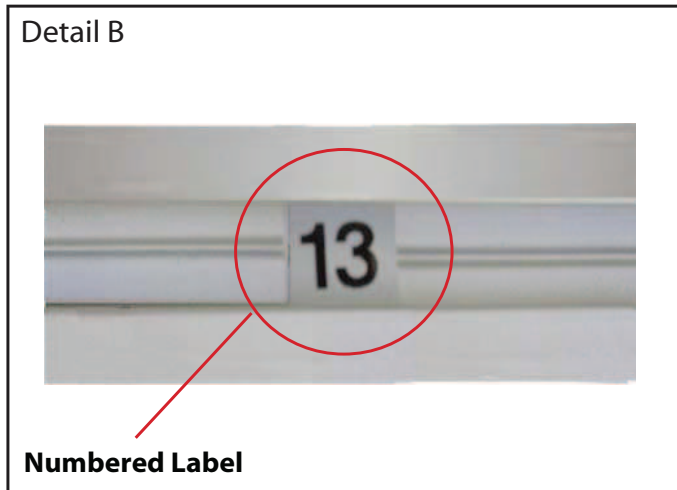


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

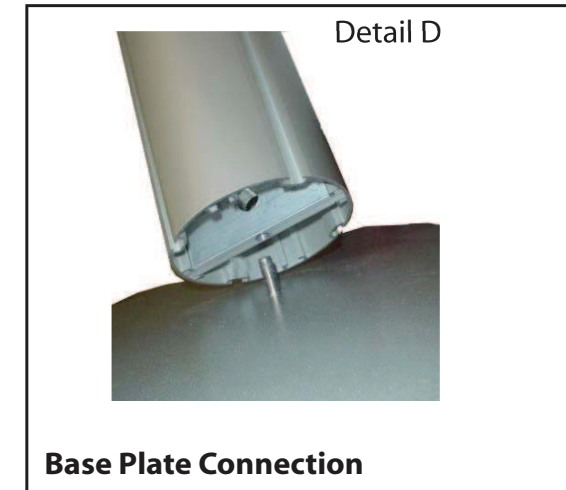
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

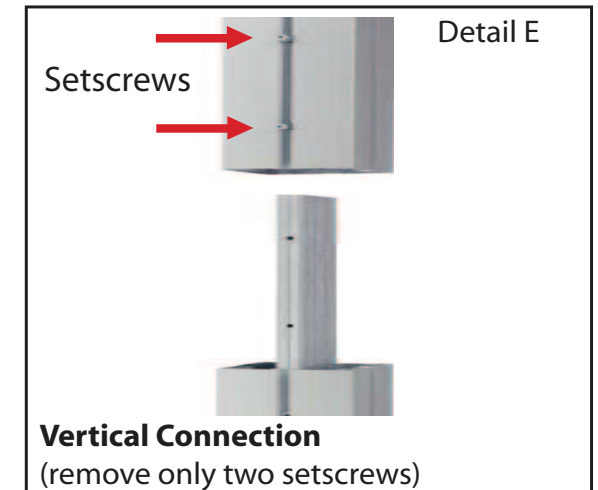
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

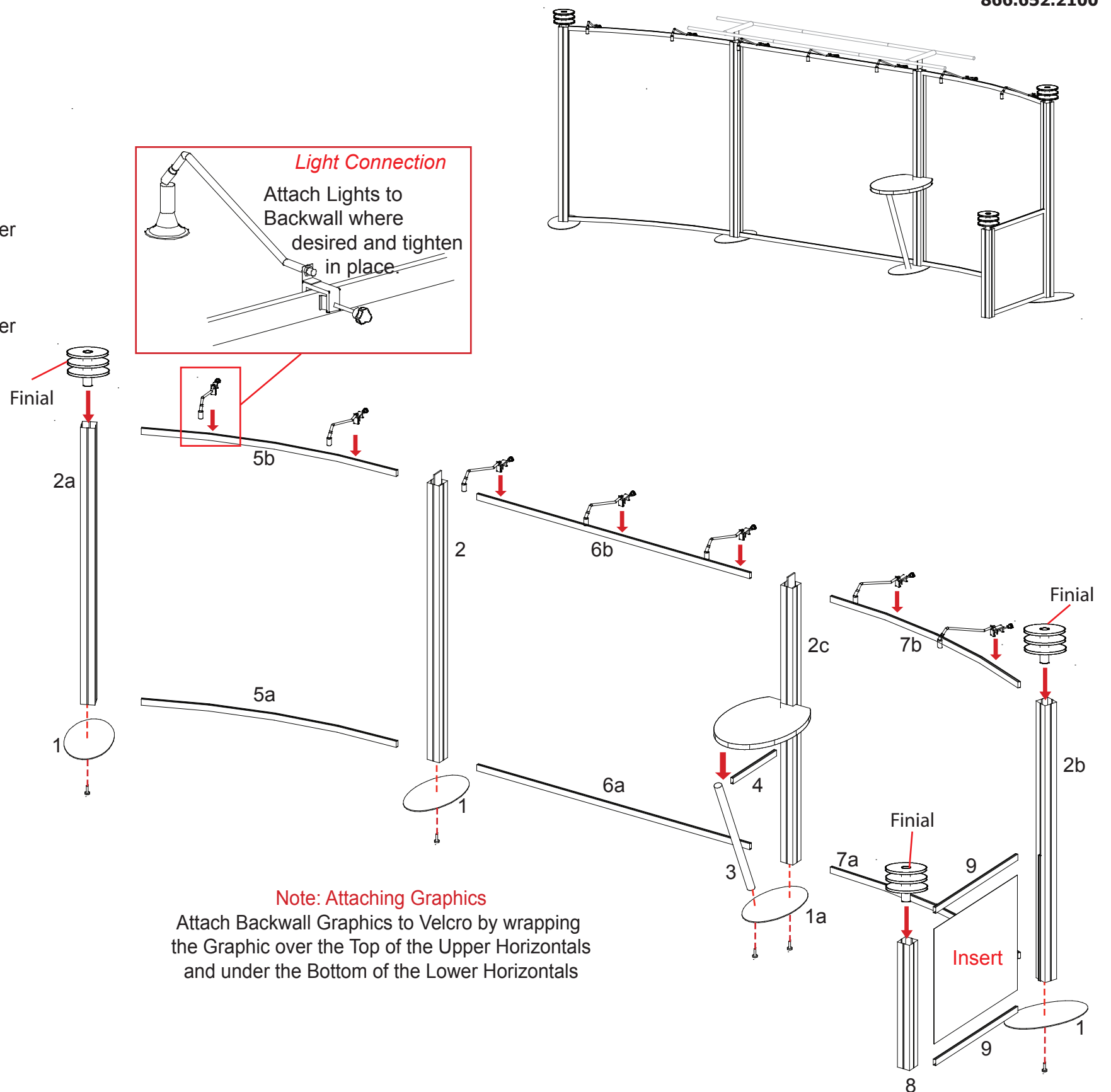
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Item	Quantity	Description
1/1a	3/1	Oval Base Plates
2	1	84" Square Vertical Extrusion w/ Canopy Attachment
2a	1	84" Square Vertical Extrusion
2b	1	84" Square Vertical Extrusion w/ Side Wall Attachment
2c	1	84" Square Vertical Extrusion w/ Shelf Attachment
3	1	40" Round Vertical Extrusion
4	1	19" Tapered Horizontal Extrusion
5a	1	67.3882" Curved Horizontal Extrusion w/ Velcro attached to Top of member
5b	1	67.3882" Curved Horizontal Extrusion w/ Velcro attached to Bottom of member
6a	1	80" Horizontal Extrusion w/ Velcro attached to Top of member
6b	1	80" Horizontal Extrusion w/ Velcro attached to Bottom of member
7a	1	67.3882" Curved Horizontal Extrusion w/ Velcro attached to Top of member
7b	1	67.3882" Curved Horizontal Extrusion w/ Velcro attached to Bottom of member
8	1	38" Square Vertical Extrusion
9	2	36.037" Horizontal Extrusion

Steps:

- 1) Attach vertical extrusions [2, 2a and 2b] and round vertical extrusion [3] to oval base plates [1 and 1a], See Detail D on General Instruction Page.
- 2) Attach tapered horizontal extrusion [4] between square vertical extrusion [2] and round vertical extrusion [3], as shown.
- 3) Attach curved horizontal extrusions [5a and 5b] between square vertical extrusions [2 and 2a], as shown.
- 4) Attach horizontal extrusions [6a and 6b] between square vertical extrusions [2], as shown.
- 5) Attach curved horizontal extrusions [7a and 7b] between square vertical extrusions [2 and 2b], as shown.
- 6) Attach horizontal extrusions [9] between vertical extrusions [8 and 2b], placing insert as shown.
- 7) Place counter top on horizontal extrusion [4] with notched side fitting to the square vertical extrusion.
- 8) Attach Finial to vertical extrusions to extrusions [2a, 2b and 8] as shown.



Note: Attaching Graphics
 Attach Backwall Graphics to Velcro by wrapping the Graphic over the Top of the Upper Horizontals and under the Bottom of the Lower Horizontals

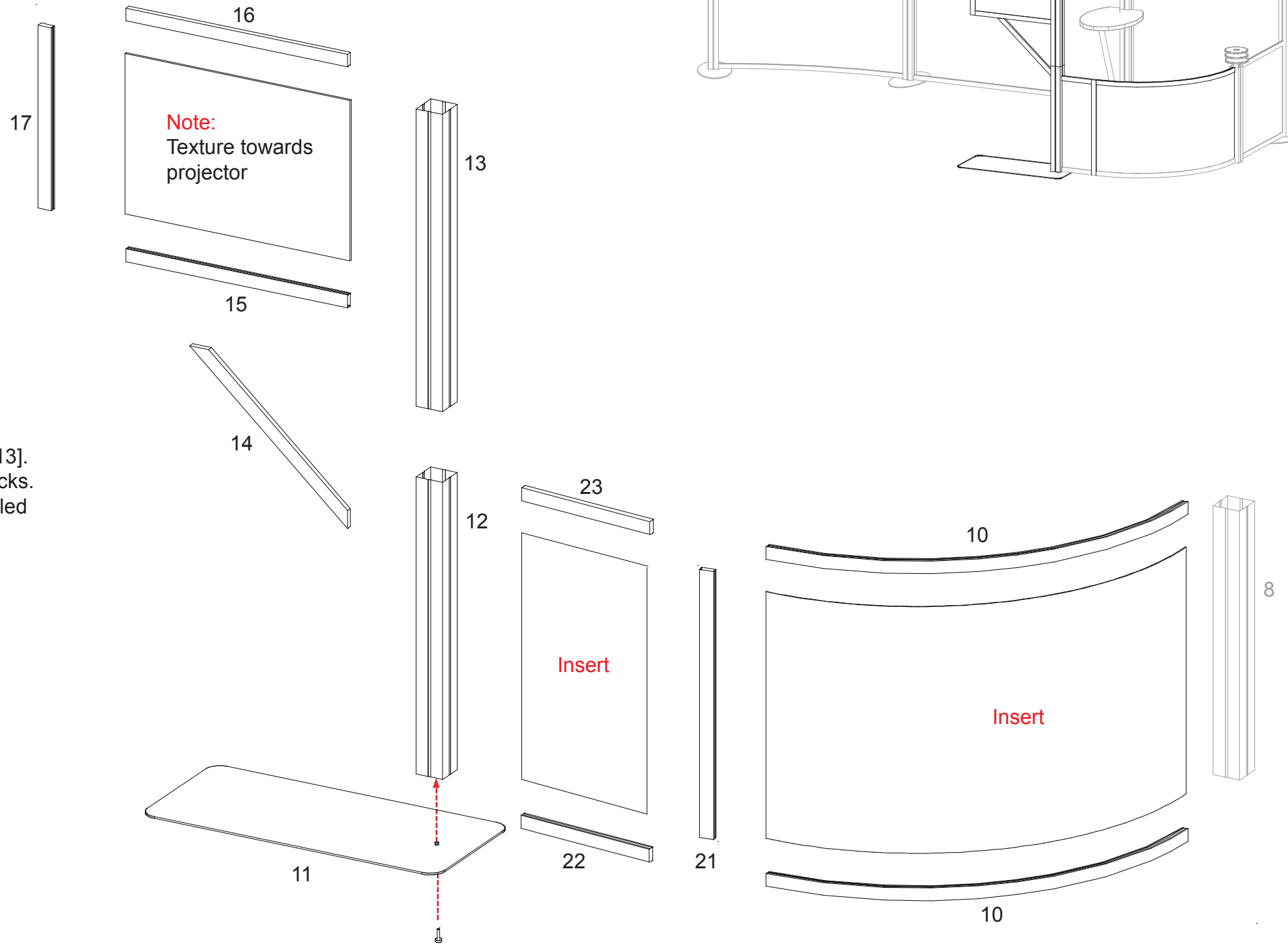
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Item	Qty.	Description
10	2	57.1361" Curved Horizontal Extrusion
11	1	40" x 18" Base Plate
12	1	42"h Lower Vertical Extrusion
13	1	42"h Upper Vertical Extrusion
14	1	30"h Support Extrusion
15	1	29.8125"w Horizontal Extrusion
16	1	29.8125"w Horizontal Extrusion
17	1	25.832"h Vertical Extrusion
21	1	38"h Vertical Extrusion
22	1	11.4321"w Horizontal Extrusion
23	1	11.4321"w Horizontal Extrusion

Steps:

- 1) Attach lower vertical extrusion [12] to base plate [11].
- 2) Attach curved horizontal extrusions [10] between vertical extrusions [8 and 21], placing graphic insert as shown.
- 3) Attach horizontal extrusions [22 and 23] between vertical extrusions [12 and 21], placing graphic insert as shown.
- 4) Attach upper vertical extrusion [13] atop lower vertical extrusion [12].
- 5) Attach horizontal extrusion [16] and flush to top of assembled vertical extrusions [12/13]
- 6) Attach horizontal extrusion [15] to assembled vertical extrusions [12/13].
- 7) Place insert between horizontal extrusions [15 and 16] and secure locks.
- 8) Attach support extrusion [14] to horizontal extrusion [15] and assembled vertical extrusions [12/13].
- 9) Attach vertical extrusion [17] to horizontal extrusions [15 and 16].

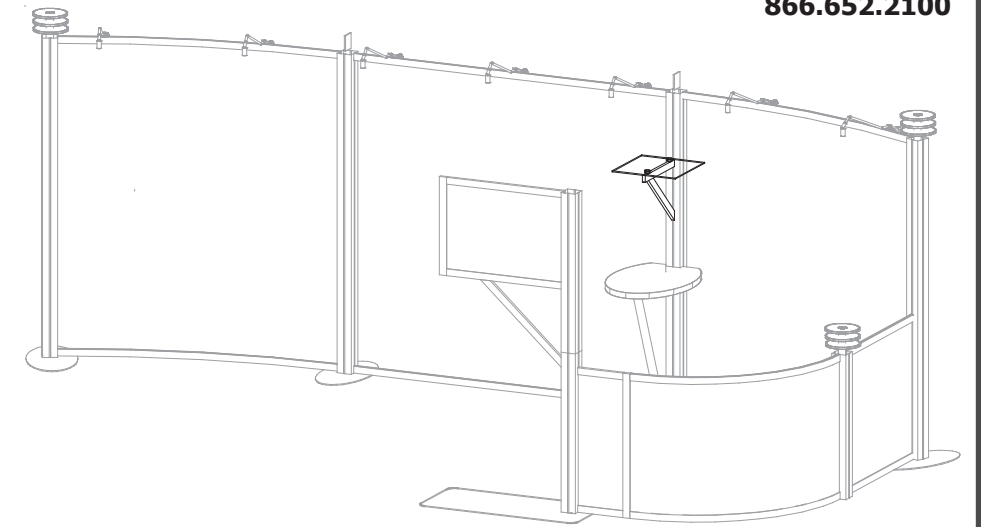
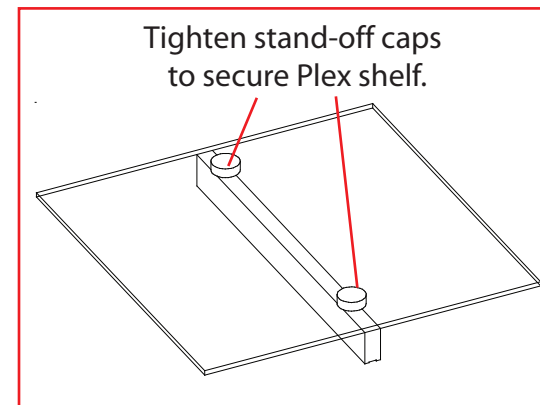
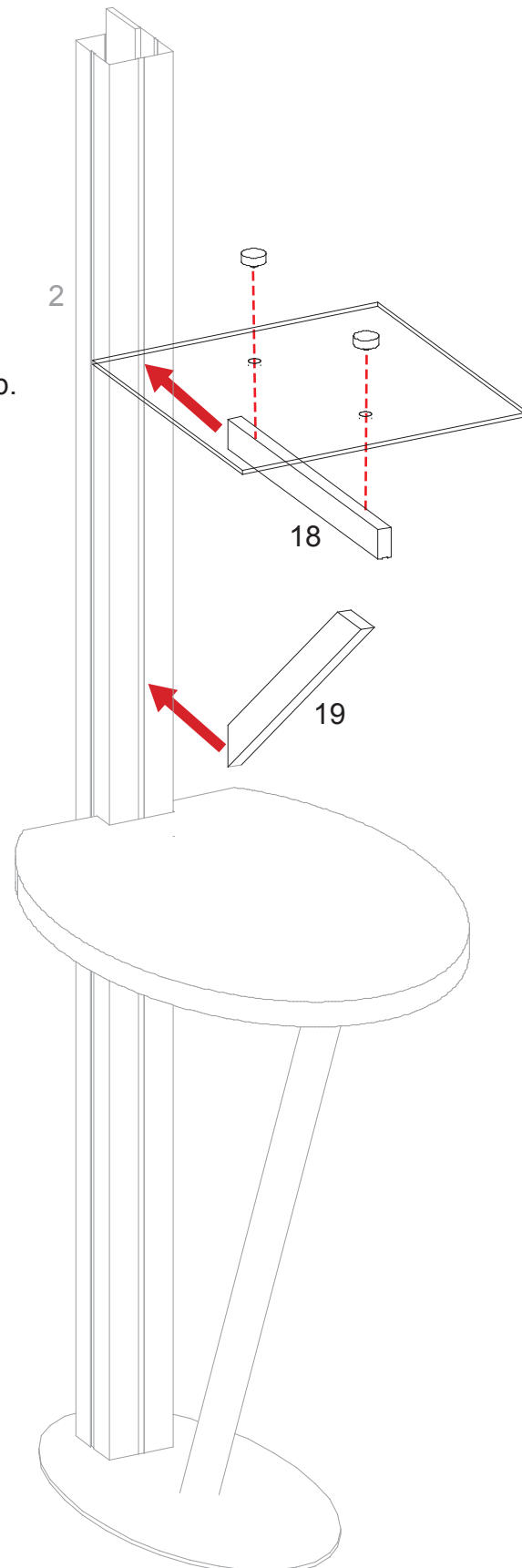


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Item	Qty.	Description
18	1	16" w Horizontal Extrusion
19	1	20" h Support Extrusion

- Steps:
- 1) Attach horizontal extrusion [18] to vertical extrusion [2] from previous step.
 - 2) Attach support extrusion [19] to horizontal extrusion [18] and to vertical extrusion [2].
 - 3) Place Plex shelf atop horizontal extrusion [18] and secure with stand-off caps as shown.

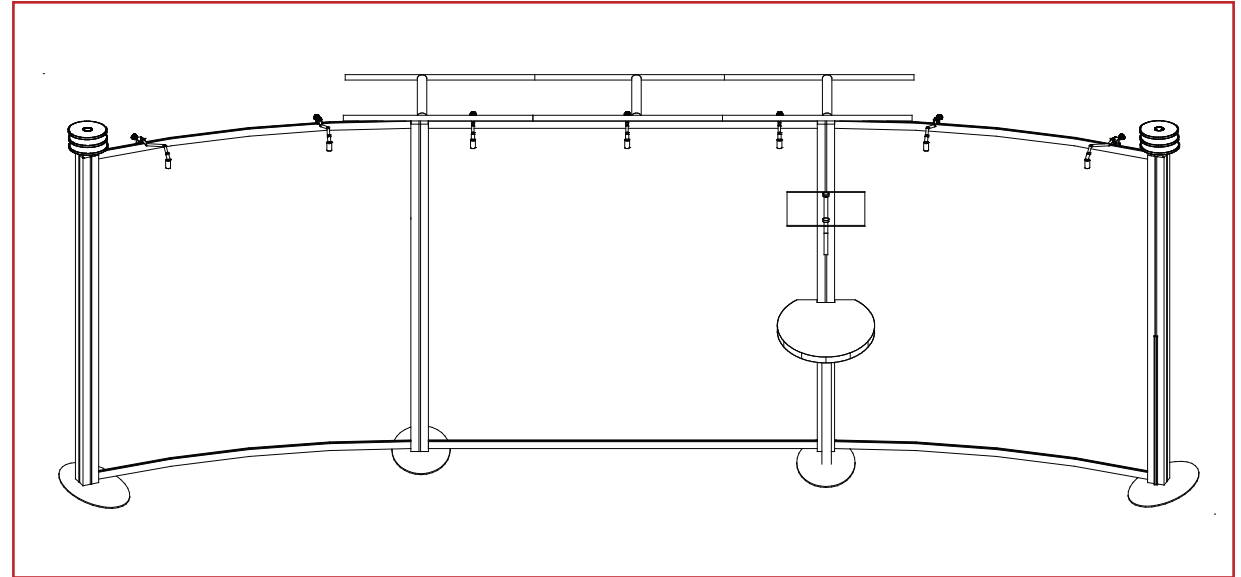
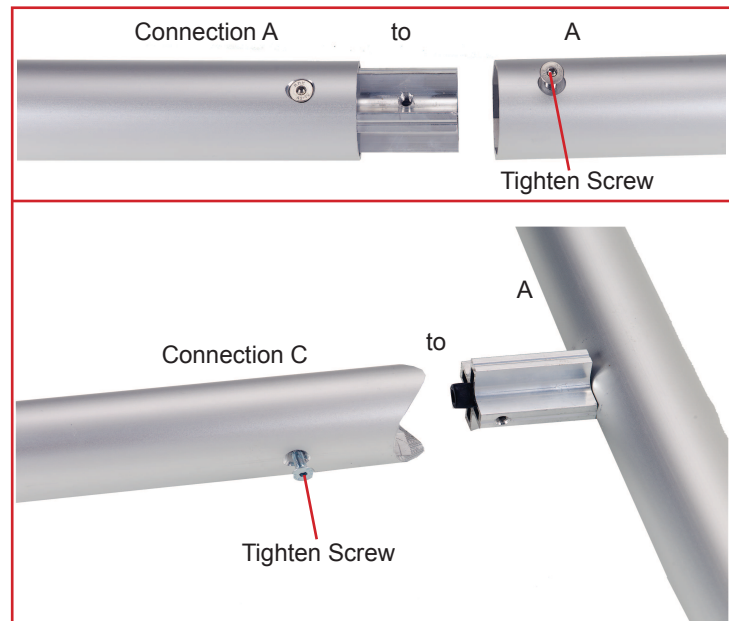
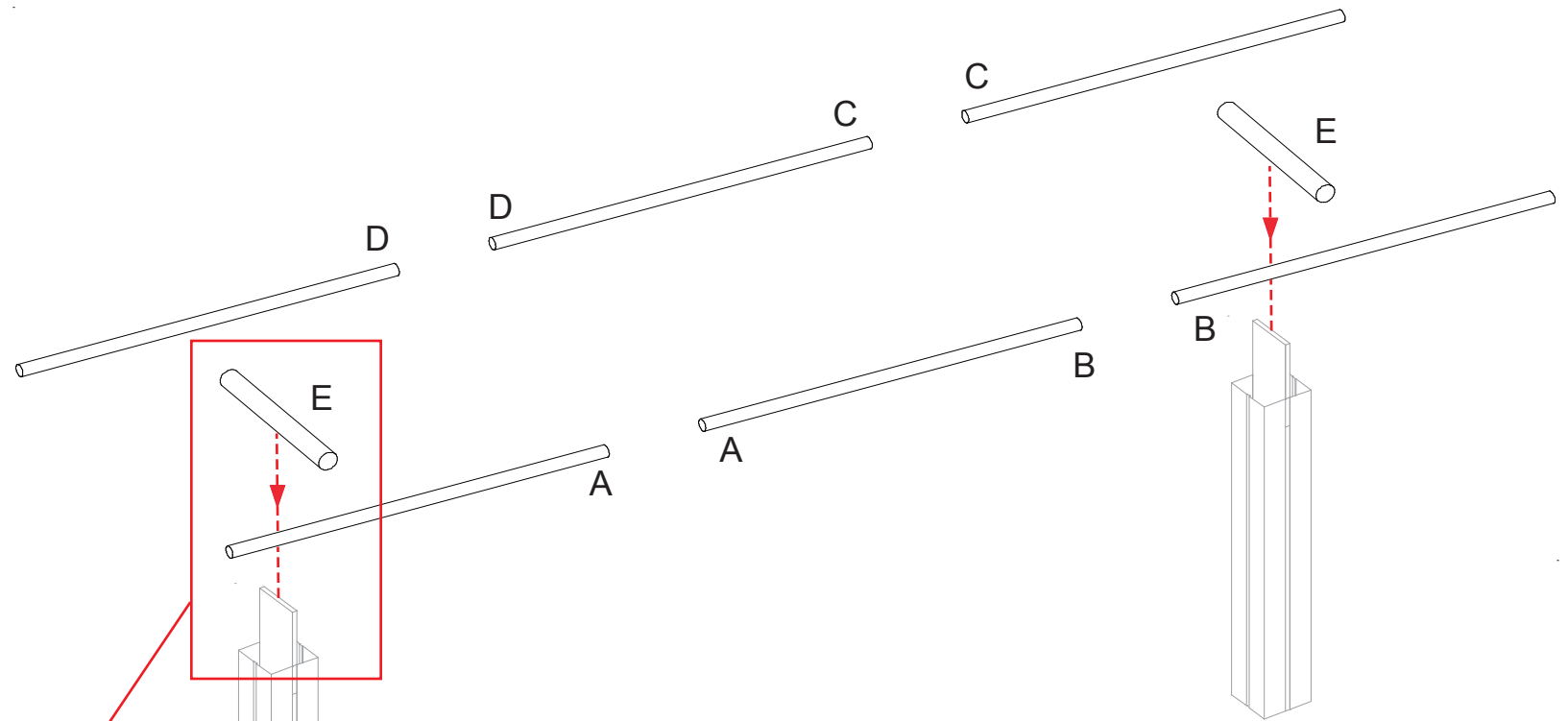


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Item	Quantity	Description
A	1	38" Round extrusion
AB	1	38" Round extrusion
B	1	38" Round extrusion
C	1	38" Round extrusion
CD	1	38" Round extrusion
D	1	38" Round extrusion
E	2	14.25" Round extrusion

Steps:

- 1) Connect (A) round extrusion to (A) round extrusion.
- 2) Connect (B) round extrusion to (B) round extrusion.
- 3) Connect (C) round extrusion to (C) round extrusion.
- 4) Connect (D) round extrusion to (D) round extrusion.
- 5) Connect (A) round extrusion and (D) round extrusion to (E) extrusion.
- 6) Connect (B) round extrusion and (C) round extrusion to (E) extrusion.
- 7) Attach Canopy Assembly to Vertical extrusions with Canopy attachments.



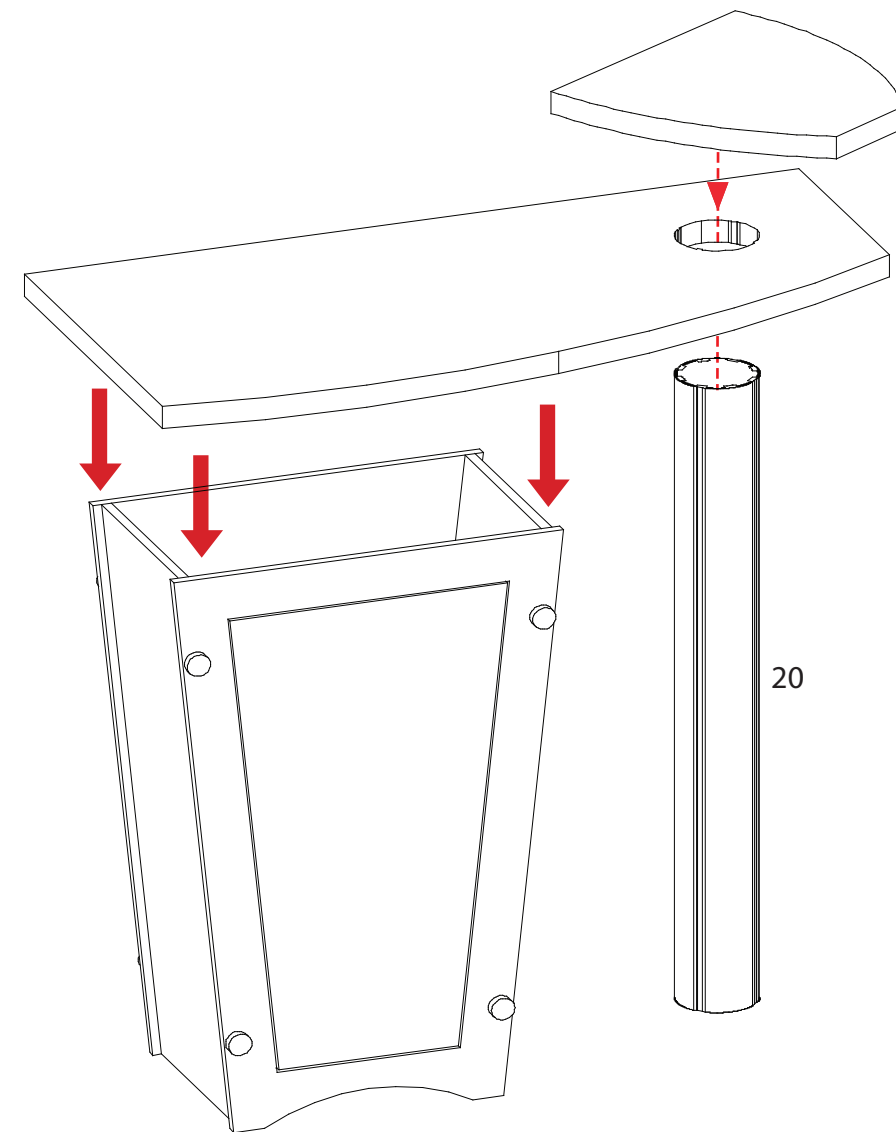
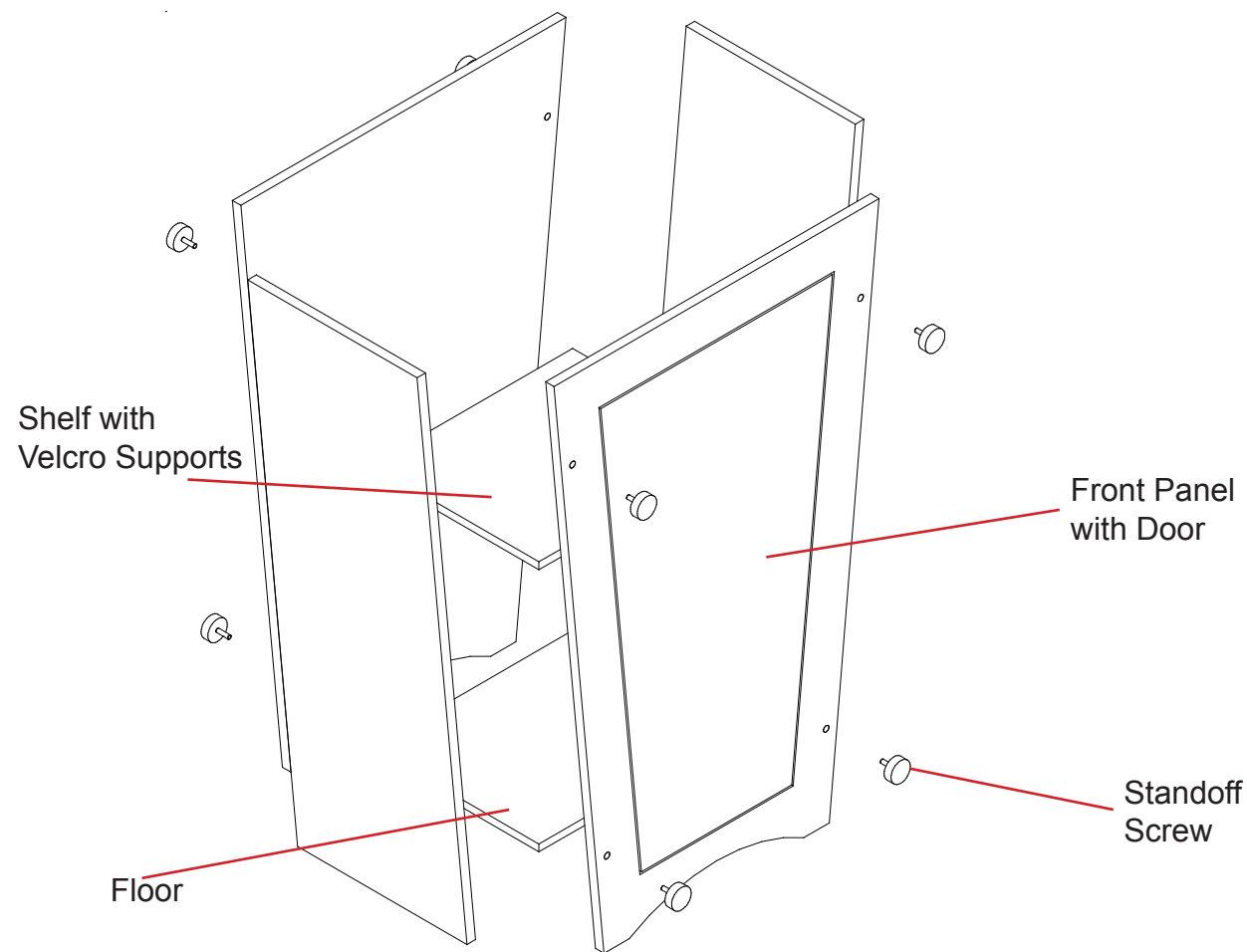
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Item	Qty.	Description
20	1	42.5"h Vertical Extrusion

Setup Instructions:

- A) Use standoff screws to secure the front panel with door and back panel of the pedestal to the side panels.
- B) After assembling front, back, and side panels, slide floor into the bottom of the pedestal. The floor will sit on pins on the inside of the side panels.
- C) After floor is in place, use velcro attachments to install shelf.
- D) Place counter top on assembled pedestal as shown.
- E) Attach small counter atop vertical extrusion [20] as shown.



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NOTE :

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