

Plan View

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

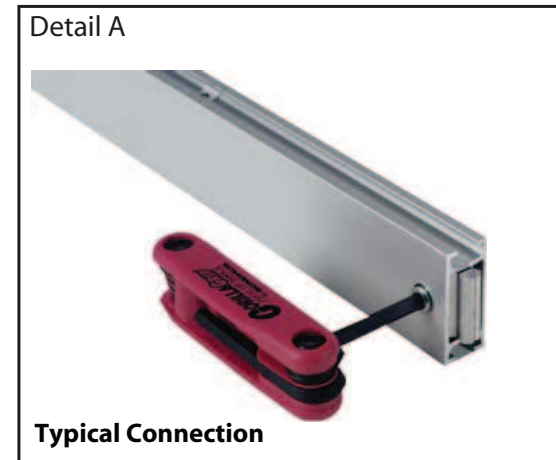
Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

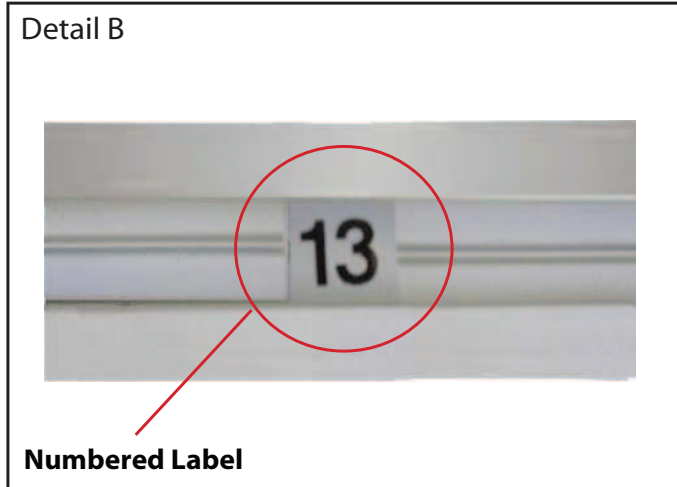


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

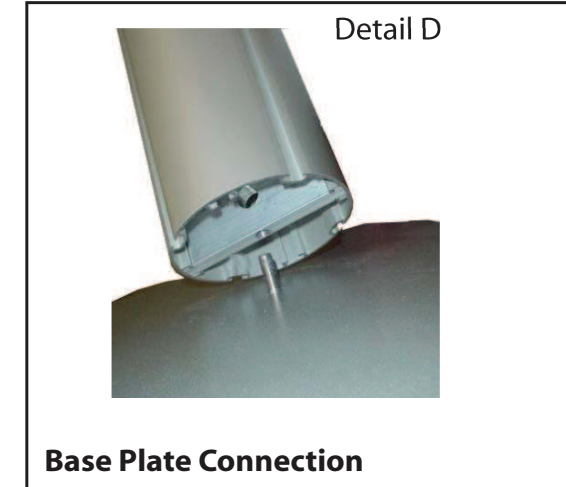
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

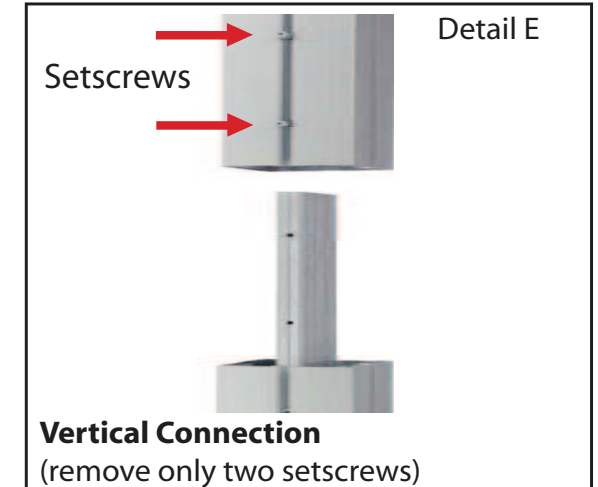
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

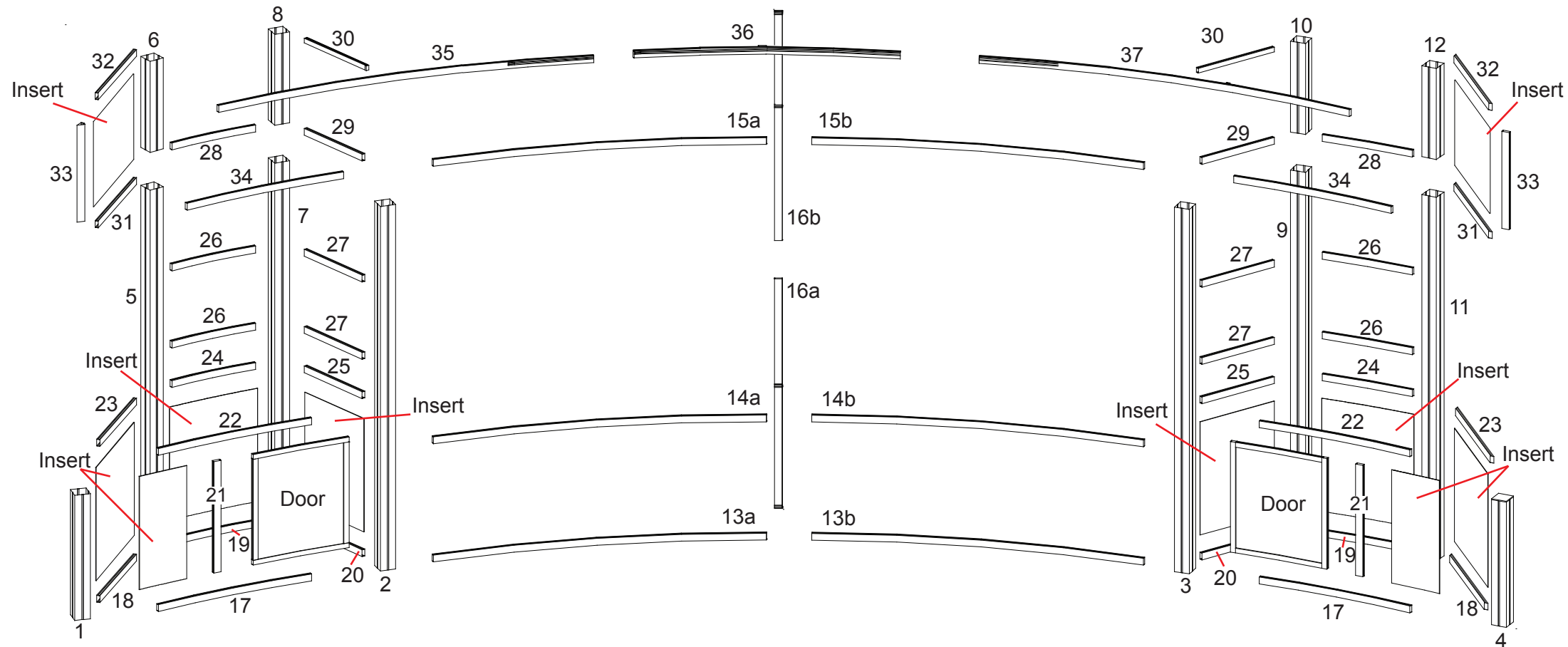
When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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Parts List:

Item Number	Quantity	Description	Item Number	Quantity	Description
1	1	33"h Square Vertical extrusion	17	2	37.624" Curved Horizontal extrusion - Lower Curved Front Counter Support
2	1	96"h Square Vertical extrusion w/ 1/2" Notch cut in Top for Graphic	18	2	28.643" Horizontal extrusion
3	1	96"h Square Vertical extrusion w/ 1/2" Notch cut in Top for Graphic	19	2	22.041" Curved Horizontal extrusion
4	1	33"h Square Vertical extrusion	20	2	20" Horizontal extrusion w/ Attached Velcro to Back of Extrusion
5	1	96"h Square Vertical extrusion	21	2	29.417"h Vertical extrusion w/ Door Stopper
6	1	24"h Square Vertical extrusion	22	2	37.624" Curved Horizontal extrusion - Upper Curved Front Counter Support
7	1	96"h Square Vertical extrusion	23	2	28.643" Horizontal extrusion w/ Attached Velcro to Back of Extrusion
8	1	24"h Square Vertical extrusion	24	2	22.041" Curved Horizontal extrusion w/ Attached Velcro to Back of Extrusion
9	1	96"h Square Vertical extrusion	25	2	20" Horizontal extrusion w/ Attached Velcro to Back of Extrusion
10	1	24"h Square Vertical extrusion	26	4	22.041" Curved Horizontal extrusion
11	1	96"h Square Vertical extrusion	27	4	20" Horizontal extrusion
12	1	24"h Square Vertical extrusion	28	2	22.041" Curved Horizontal extrusion w/ Attached Velcro to back of extrusion
13a	1	75.248" Curved Horizontal extrusion w/ Attached Connector and Attached Velcro to Back of Extrusion	29	2	20" Horizontal extrusion w/ Attached Velcro to back of extrusion
13b	1	75.248" Curved Horizontal extrusion w/ Attached Velcro to Back of Extrusion	30	2	20" Horizontal extrusion
14a	1	75.248" Curved Horizontal extrusion w/ Attached Connector and Attached Velcro to Back of Extrusion	31	2	28.643" Horizontal extrusion
14b	1	75.248" Curved Horizontal extrusion w/ Attached Velcro to Back of Extrusion	32	2	28.643" Horizontal extrusion
15a	1	75.248" Curved Horizontal extrusion w/ Attached Connector and Attached Velcro to Back of Extrusion	33	2	25.601"h Vertical extrusion
15b	1	75.248" Curved Horizontal extrusion w/ Attached Velcro to Back of Extrusion	34	2	39.419" Upper Curved Horizontal extrusion
16a	1	60"h Lower Stabilizing bar w/ Attached Connectors to Front of extrusion	35	1	60.04" Curved Horizontal extrusion w/ Attached Connector to Front of extrusion and Attached Velcro to Back of extrusion
16b	1	60"h Upper Stabilizing bar w/ Attached Connectors to Front of extrusion	36	1	60.04" Curved Horizontal extrusion w/ Attached Connector to Front of extrusion and Attached Velcro to Back of extrusion
			37	1	60.04" Curved Horizontal extrusion w/ Attached Connector to Front of extrusion and Attached Velcro to Back of extrusion



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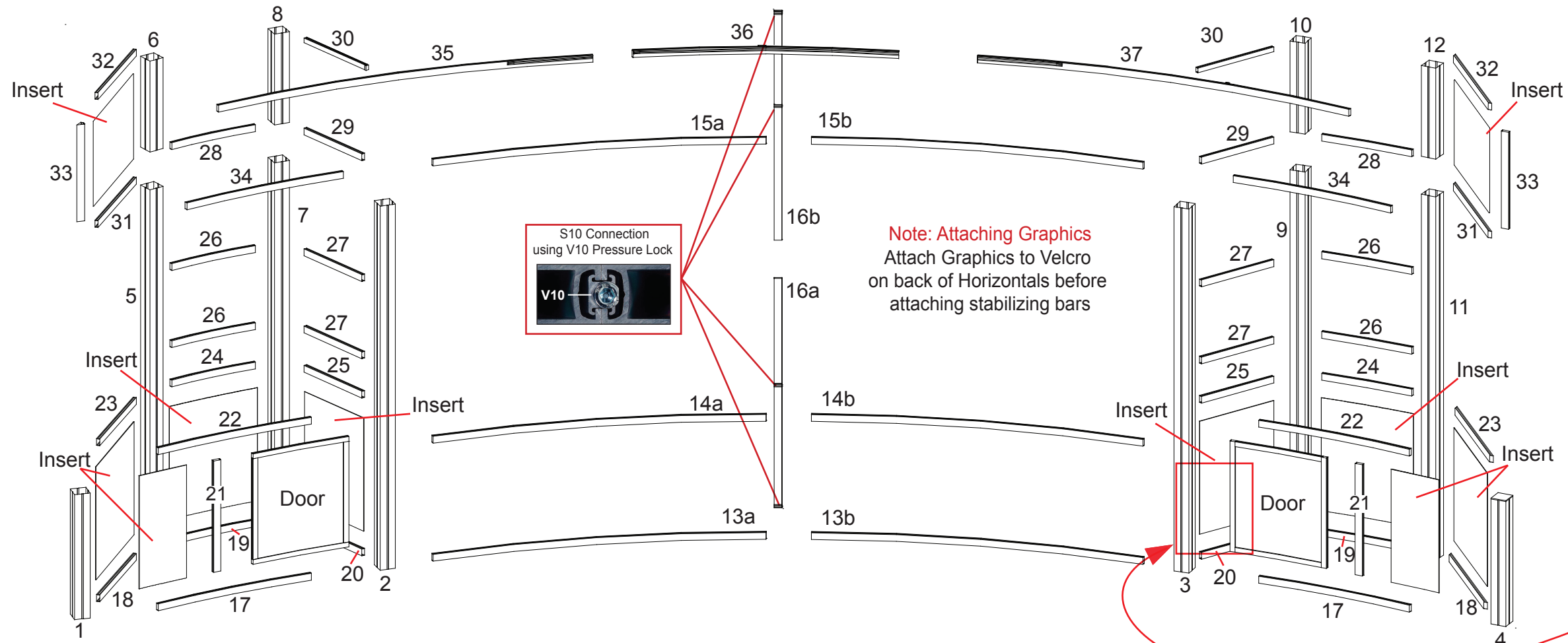
Steps:

Right and Left Alcove Assembly

- 1) Attach Upper Vertical extrusions atop Lower Vertical extrusion [6 to 5, 8 to 7, 10 to 9 and 12 to 11].
- 2) Attach Lower Front Curve Supports [17] between Square Vertical extrusions [1&2 and 3&4].
- 3) Attach Horizontal extrusions [18] between Vertical extrusions [1&5 and 4&11].
- 4) Attach Horizontal extrusions [19] between Vertical extrusions [5&7 and 9&11].
- 5) Attach Horizontal extrusions [20] between Vertical extrusions [2&7 and 3&9].
- 6) Attach Vertical extrusions [21] to Curved Horizontal extrusion [17], place door and insert as shown.
- 7) Attach Horizontal extrusions [22, 23, 24 and 25] between Vertical extrusions [1, 2, 7&5 and 3, 4, 9&11], placing Inserts as indicated.
- 8) Attach Horizontal extrusions [27, and 29] between Vertical extrusion [2&7 and 3&9],
- 9) Attach Horizontal extrusions [26 and 28] between Vertical extrusion [5&7 and 9&11],
- 10) Attach Horizontal extrusions [32] flush to top of Assembled Vertical extrusions [5/6 and 11/12].
- 11) Attach Horizontal extrusions [31] to Assembled Vertical extrusions [5/6 and 11/12].
- 12) Place Insert between Horizontal extrusions [31 and 32].
- 13) Attach Vertical extrusion [33] to Horizontal extrusions [31 and 32].

Backwall Curves

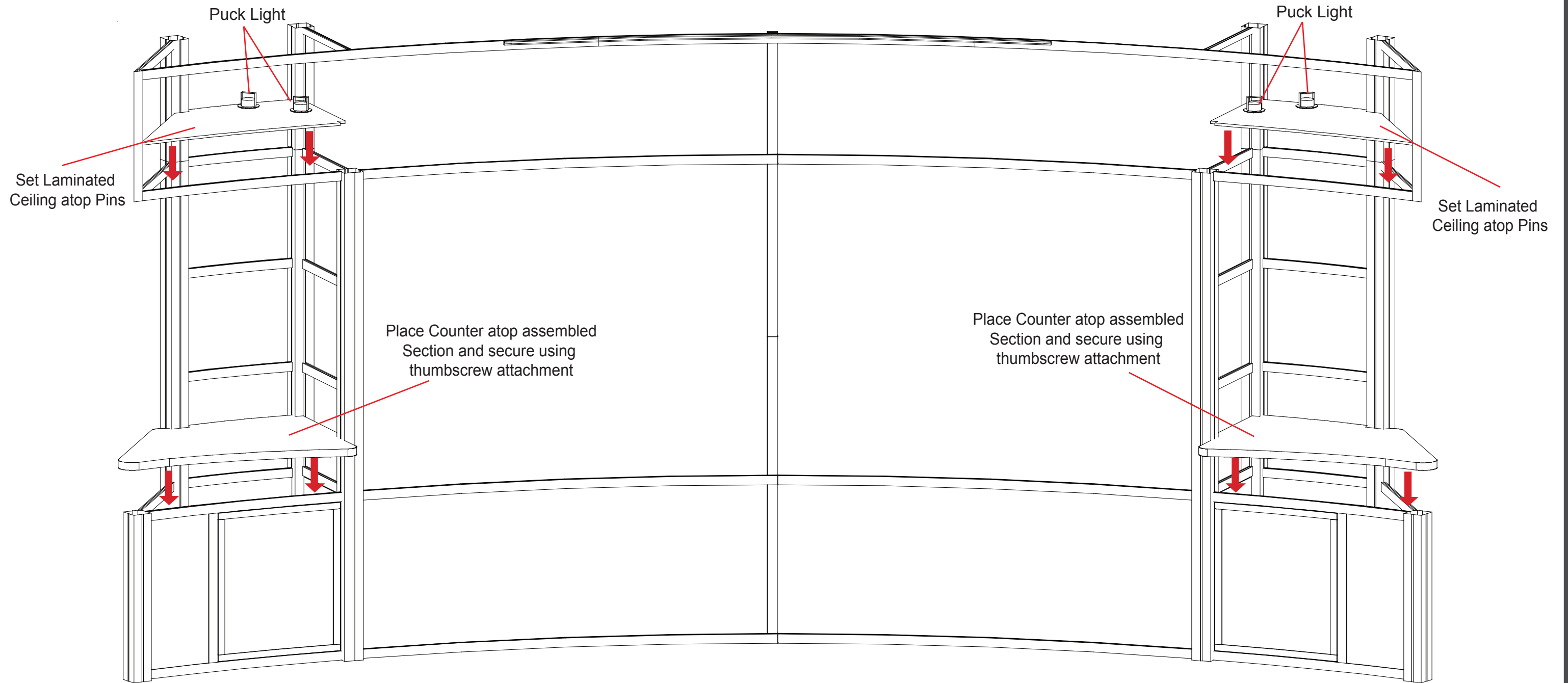
- 14) Connect Curved Horizontal extrusions [13a to 13b, 14a to 14b and 15a to 15b] together.
- 15) Connect Vertical extrusions [16a and 16b] together.
- 16) Attach Assembled Horizontal extrusions [13a/13b, 14a/14b and 15a/15b] between Vertical extrusions [2 and 3].
- 17) Connect Curved Horizontal extrusions [35, 36 and 37] together.
- 18) Attach Horizontal extrusions [30] to Assembled Vertical extrusion [7/8 and 9/10] and flush to top of extrusions.
- 19) Attach Assembled Horizontal extrusions [35/36/37] to Vertical extrusions [33] and to Horizontal extrusions [30].
- 20) Apply Graphics to back of Assembled Curve Backwall.
- 21) Attach Assembled Vertical extrusions [16a/16b] to back of Assembled Horizontal extrusions [13a/13b, 14a/14b and 15a/15b] using V10 Connectors.



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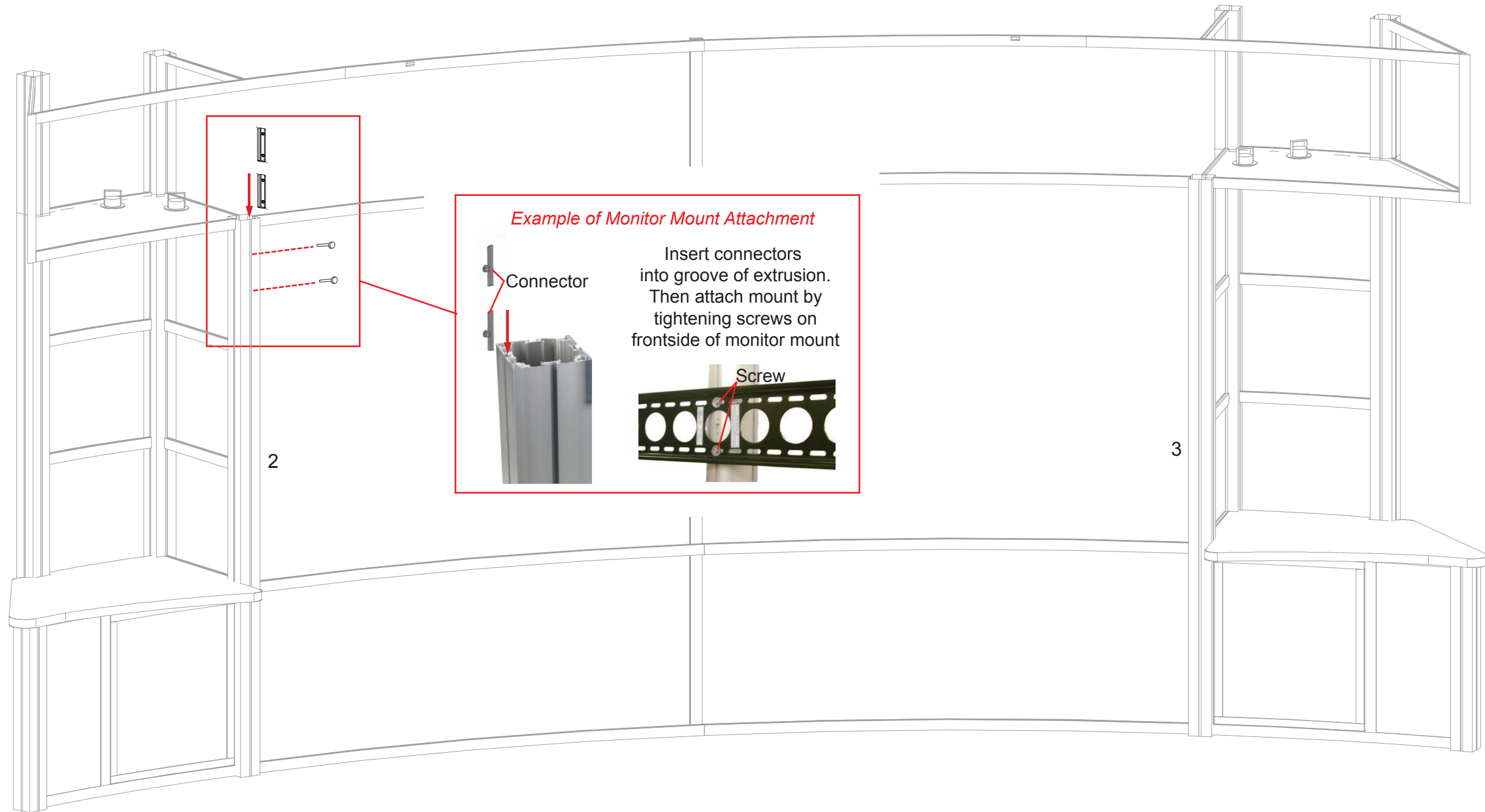
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Steps:

1) Attach monitor mount to vertical extrusions [2 and 3] as shown.



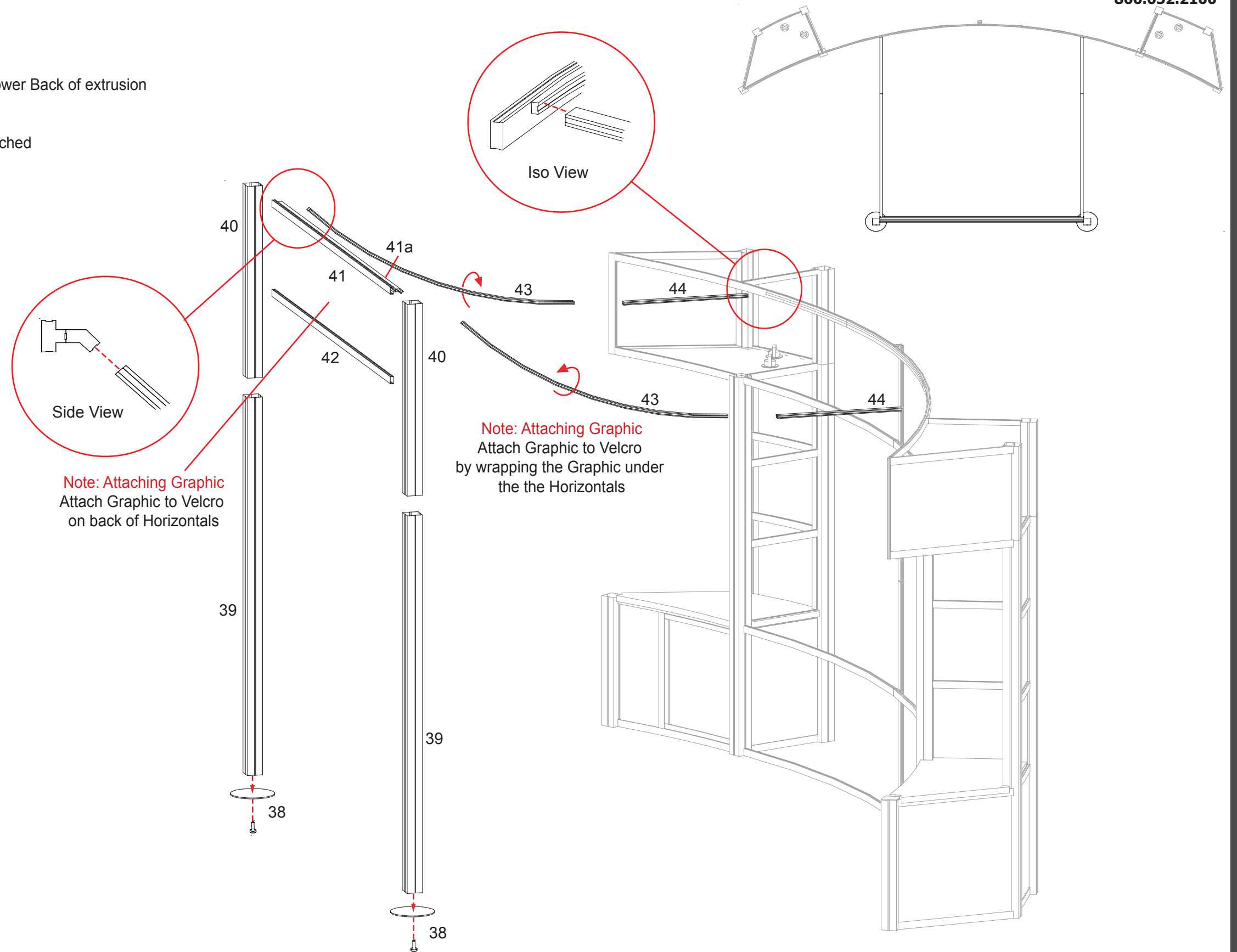
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Item	Qty.	Description
38	2	Base Plate
39	2	96" h Lower Vertical extrusion
40	2	48.726" h Upper Vertical extrusion
41	1	96" w Horizontal extrusion w/ Velcro Attached to Lower Back of extrusion
41a	1	96" w Horizontal extrusion
42	1	96" w Horizontal extrusion
43	2	70.187" Curved Horizontal extrusion w/ Vecro Attached
44	2	29.107" Horizontal extrusion w/ Vecro Attached

Steps:

- 1) Attach Lower Vertical extrusions [39] to Base Plates [38], see Detail D on General Instruction Page.
- 2) Attach Upper Vertical extrusions [40] atop Lower Vertical extrusions [39].
- 3) Attach Horizontal extrusion [41] to Horizontal extrusion [41a].
- Note:** Usually ships assembled
- 4) Attach Assembled Horizontal extrusions [41/41a] between Assembled Vertical extrusions [39/40] and flush to top of Vertical extrusions.
- 5) Attach Horizontal extrusion [42] between Assembled Vertical extrusions [39/40]
- 6) Assemble Horizontal extrusions [43 and 44] together.
- 7) Attach Assembled extrusions [43/44] between Assembled backwall and Assembled Horizontal extrusions [41/41a] as shown.
- 8) Apply Graphics as indicated.



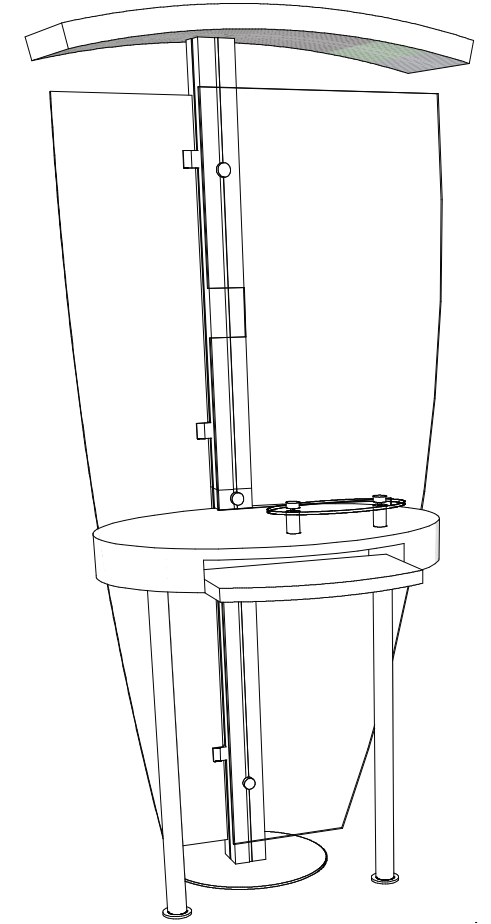
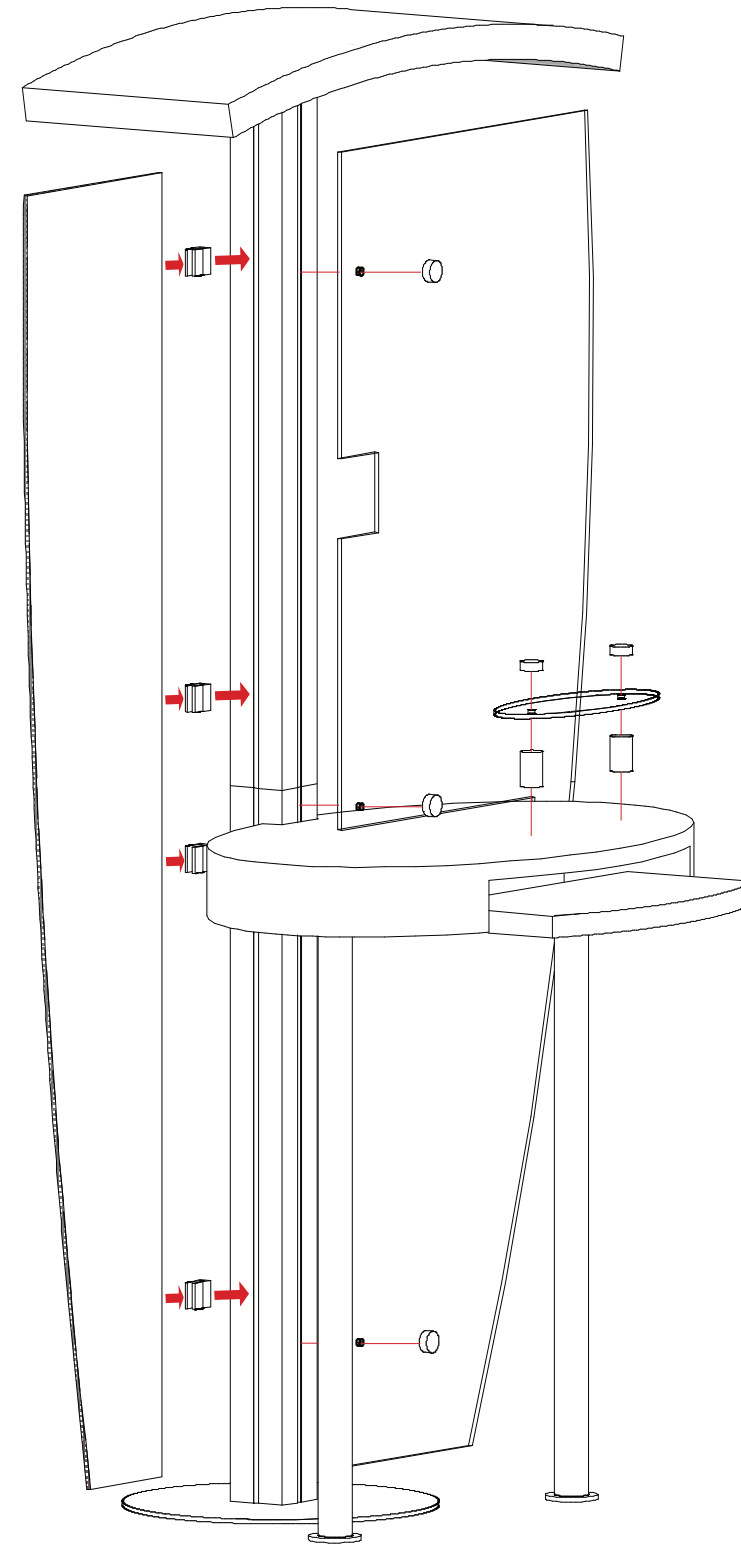
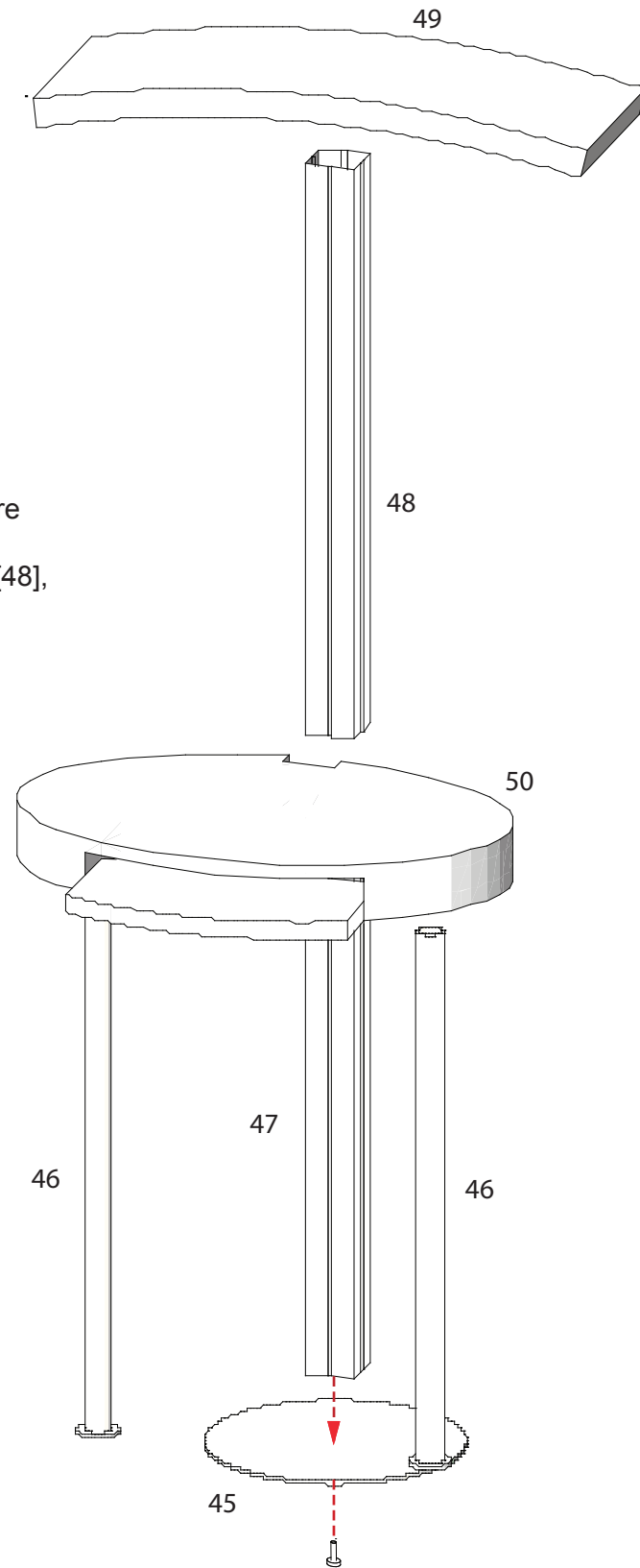
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Item	Quantity	Description
45	1	Large Round Base Plates
46	2	38" Round Vertical extrusion
47	1	41" Square Vertical extrusion
48	1	41" Square Vertical extrusion
49	1	Custom Canopy
50	1	Custom Counter w/ Keyboard Pullout

Steps:

- 1) Attach Large Round Base Plat [45], Square Vertical extrusion [47], See Detail D on General Instruction Page.
- 2) Attach Square Vertical extrusion [48] to Square Vertical extrusion [47].
- 3) Attach Custom Counter with Keyboard Pullout [50] to Round Vertical extrusions [46], as seen at right.
- 4) Attach Counter Assembly (Assembled in Step 3) to Square Vertical extrusion [47] using thumbscrew attachment.
- 5) Attach Custom Canopy [49] to Square Vertical extrusion [48], as seen at right.
- 6) Attach Plex Shelf to Counter Top using Stand-offs as seen at right.
- 7) Attach Wings using Connections as seen at right.



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