

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

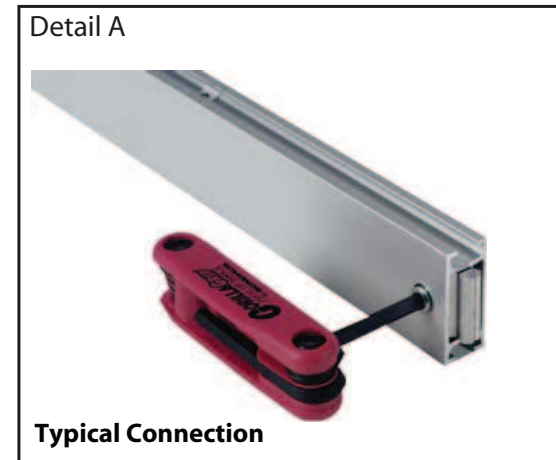
Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

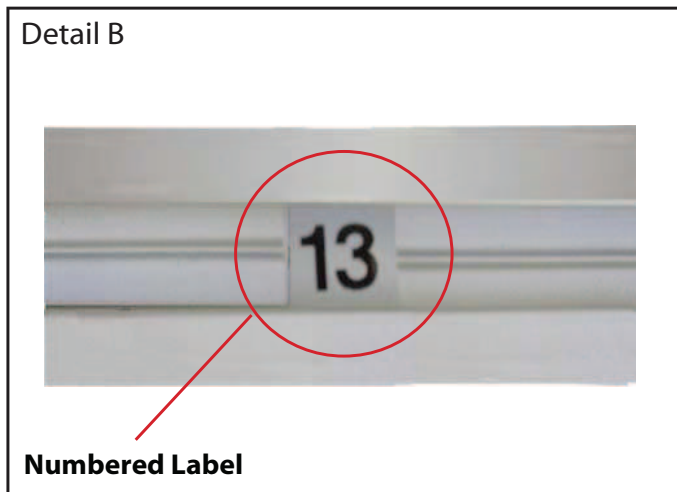


Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

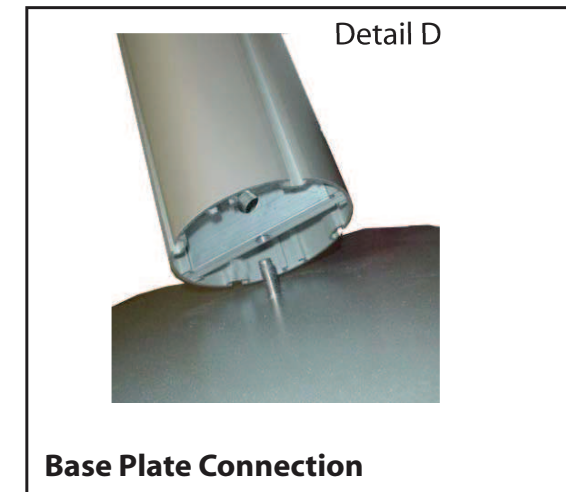
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

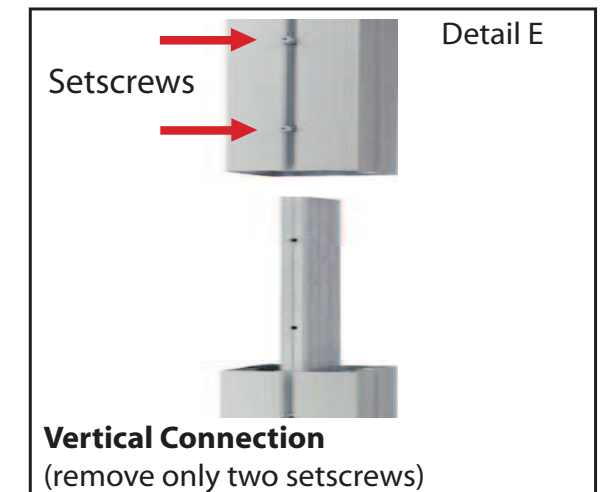
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

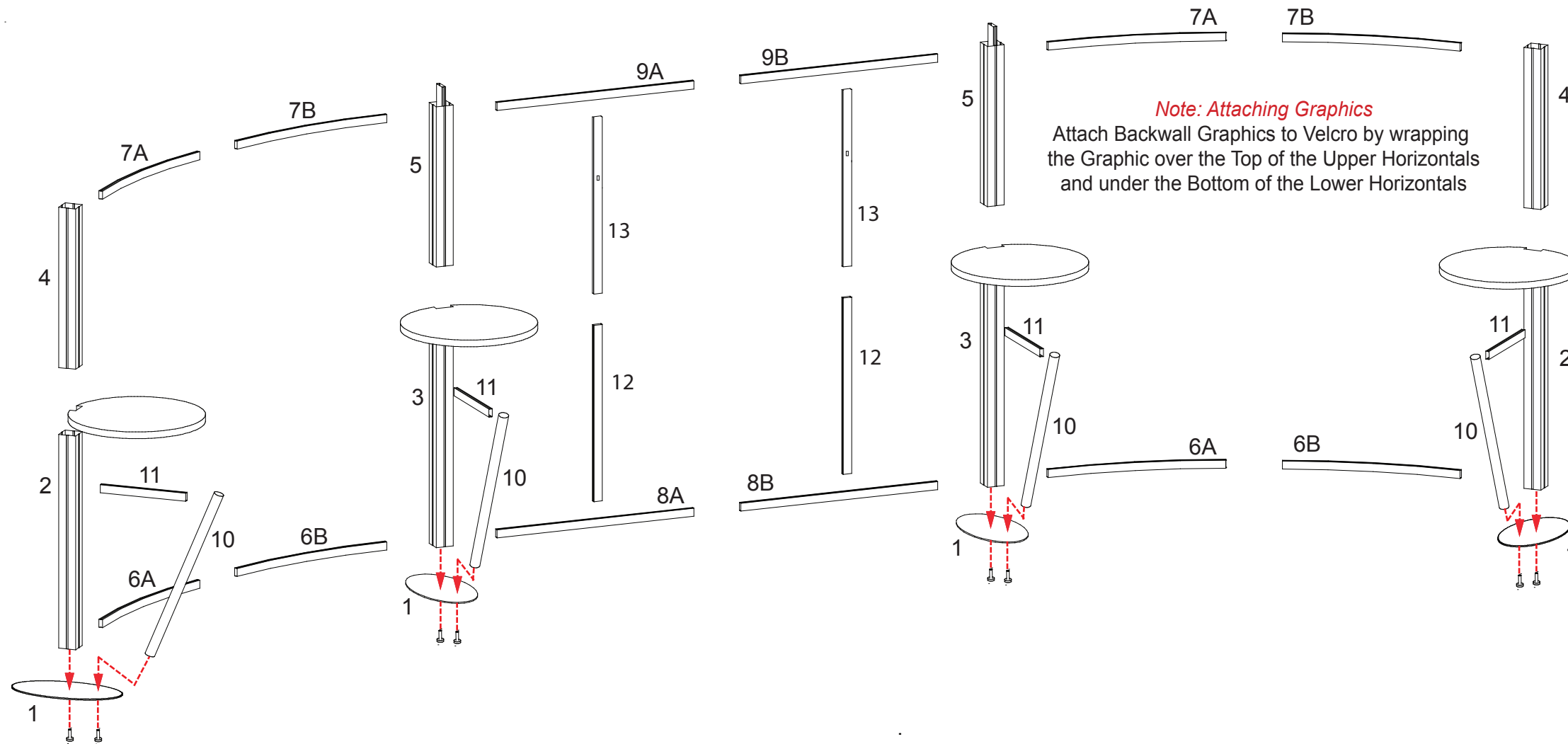
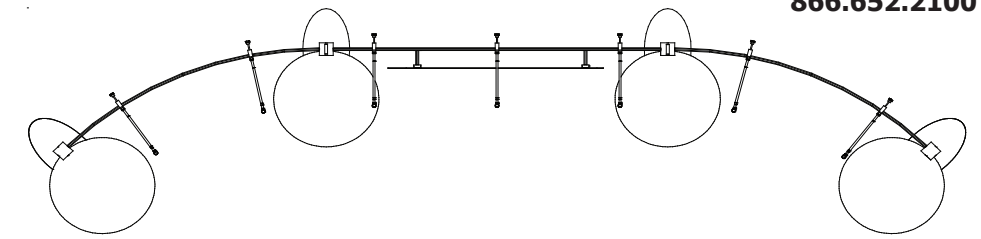
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Item	Quantity	Description
1	4	Oval Base Plates
2	2	48" Square Vertical Extrusion
3	2	48" Square Vertical Extrusion
4	2	36" Square Vertical Extrusion
5	2	36" Square Vertical Extrusion with Canopy Attachment
6A/6B	2/2	36.125" Curved Horizontal Extrusion
7A/7B	2/2	36.125" Curved Horizontal Extrusion
8A/8B	1/1	42" Horizontal Extrusion
9A/9B	1/1	42" Horizontal Extrusion
10	4	40" Round Vertical Extrusion
11	4	19" Tapered Horizontal Extrusion
12	2	39.6" Vertical Extrusion
13	2	39.6" Vertical Extrusion with Sign Attachment

Steps:

- 1) Attach base plates 1 to vertical extrusions 2 and 3.
See detail D on General Information Page.
- 2) Attach extrusions 10 to base plates 1 as shown.
- 3) Assemble vertical extrusions: attach 4 to 2 and 5 to 3.
- 4) Assemble horizontal extrusions as shown: attach 6A to 6B; 7A to 7B; 8A to 8B; and 9A to 9B.
- 5) Attach assembled horizontal extrusions to assembled vertical extrusions as shown.
- 6) Attach horizontal extrusions 11 between vertical extrusions 2 and round vertical extrusions 10, and 3 and round vertical extrusions 10 as shown.
- 7) Place counters atop extrusions 11, with notch toward the square vertical extrusions, then tighten thumbscrews.
- 8) Assemble vertical extrusions as shown: attach 12 to 13.
- 9) Attach assembled vertical extrusions between assembled backwall as shown.

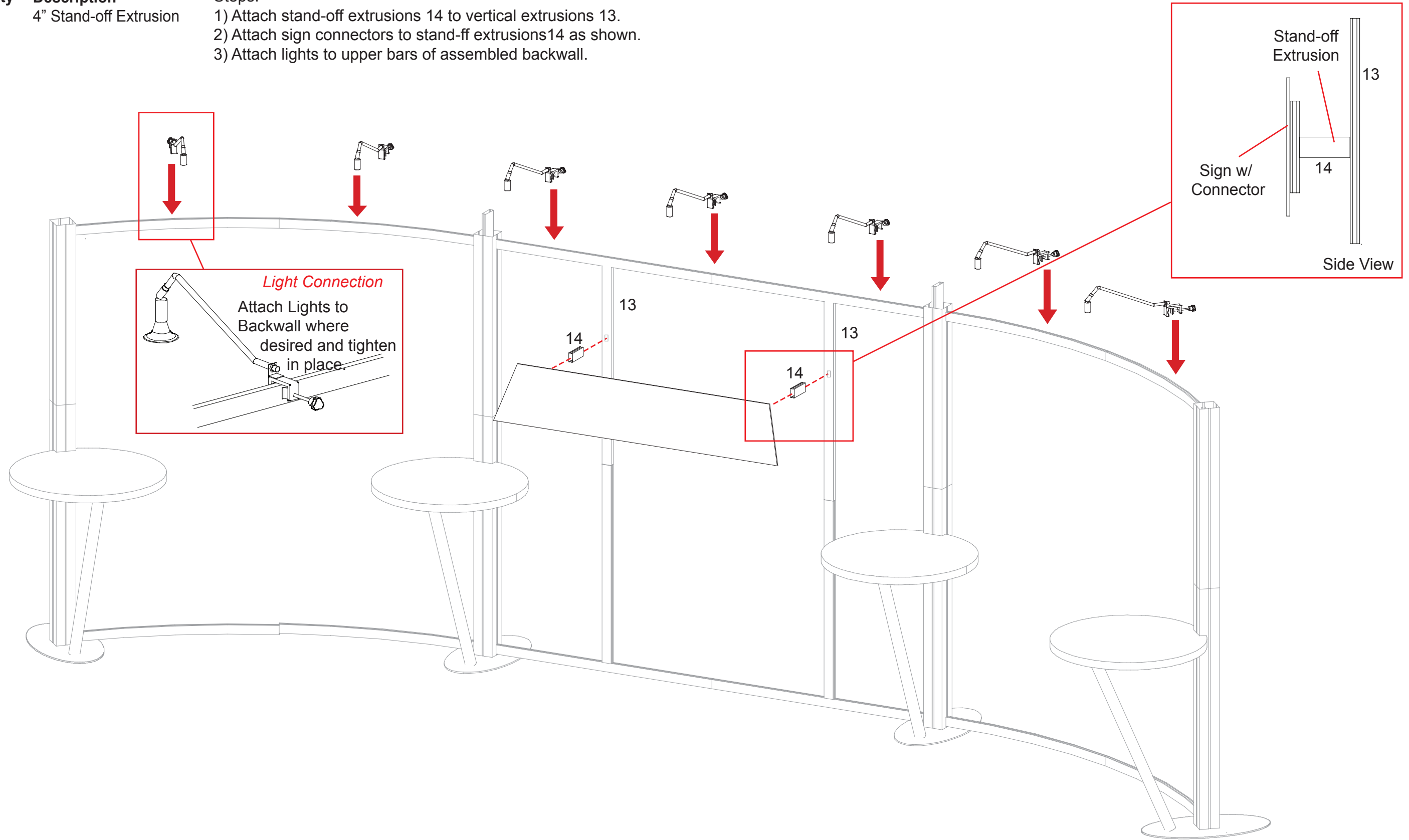


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Item	Quantity	Description
14	2	4" Stand-off Extrusion

- Steps:
- 1) Attach stand-off extrusions 14 to vertical extrusions 13.
 - 2) Attach sign connectors to stand-off extrusions 14 as shown.
 - 3) Attach lights to upper bars of assembled backwall.

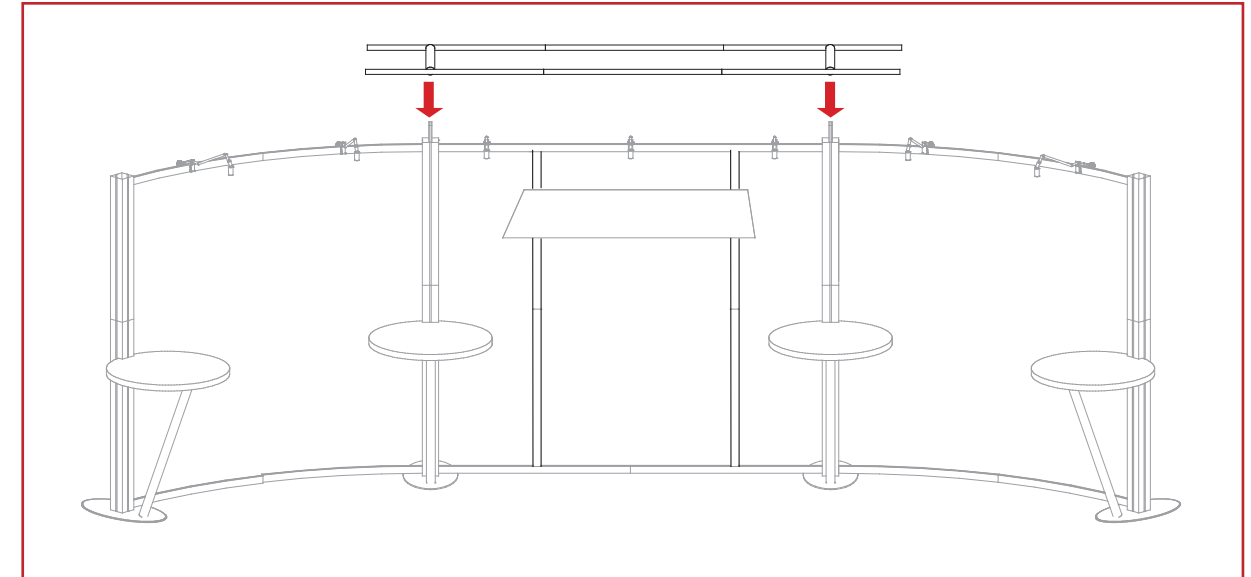
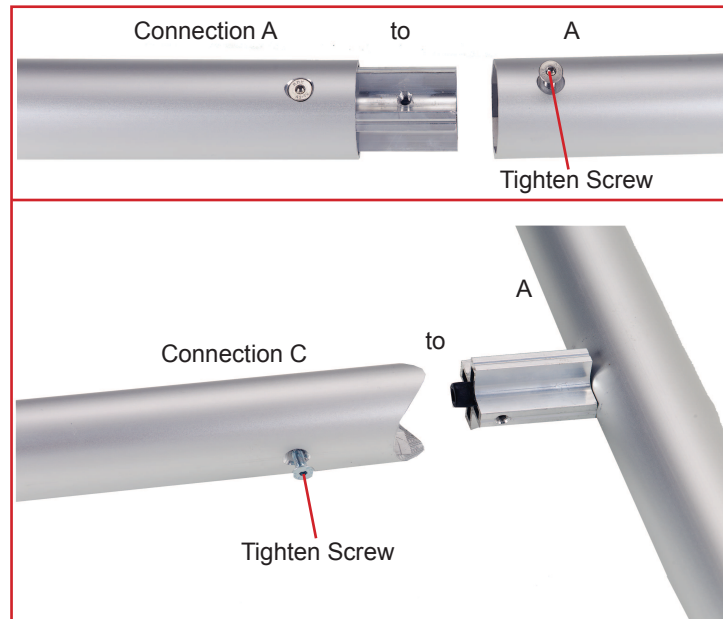
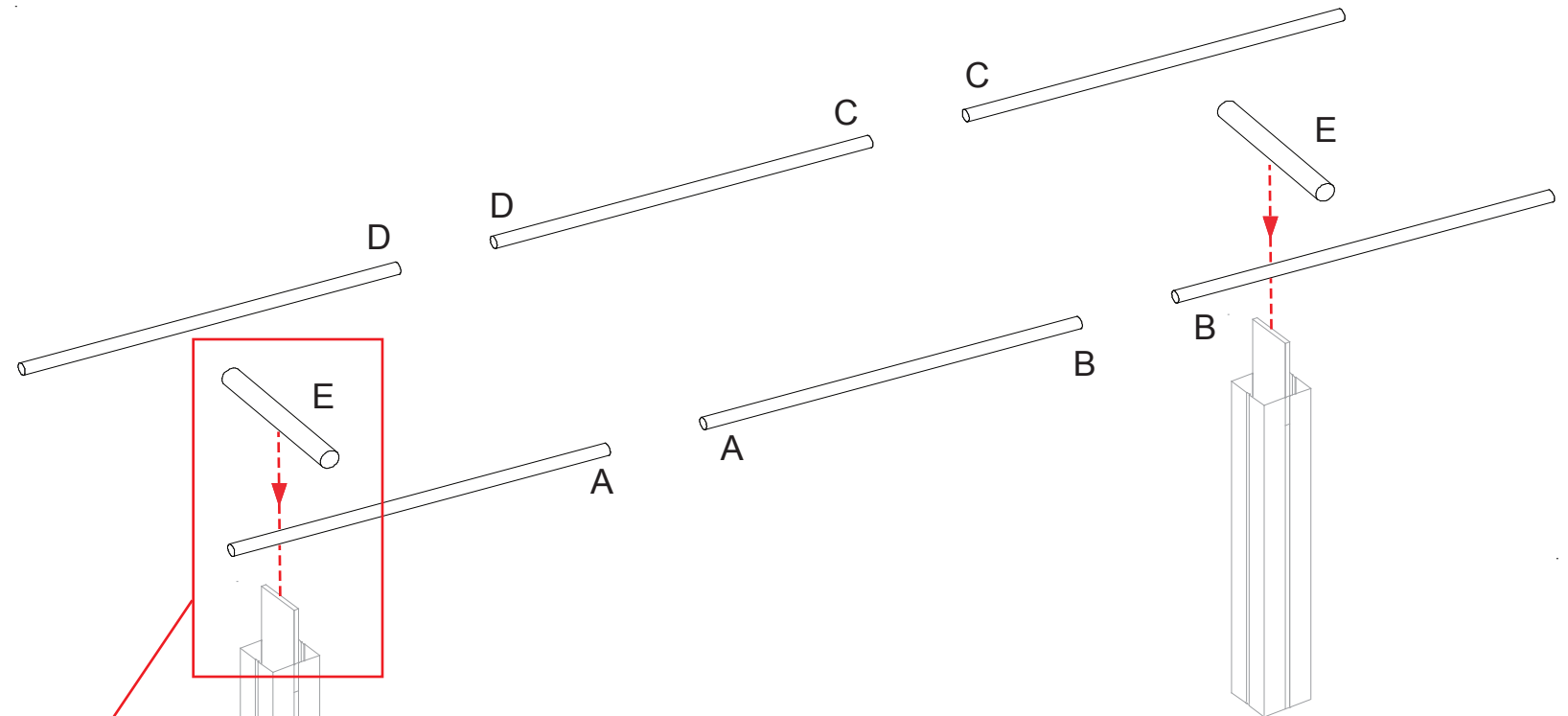


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Item	Quantity	Description
A	1	38" Round extrusion
AB	1	38" Round extrusion
B	1	38" Round extrusion
C	1	38" Round extrusion
CD	1	38" Round extrusion
D	1	38" Round extrusion
E	2	14.25" Round extrusion

Steps:

- 1) Connect (A) round extrusion to (A) round extrusion.
- 2) Connect (B) round extrusion to (B) round extrusion.
- 3) Connect (C) round extrusion to (C) round extrusion.
- 4) Connect (D) round extrusion to (D) round extrusion.
- 5) Connect (A) round extrusion and (D) round extrusion to (E) extrusion.
- 6) Connect (B) round extrusion and (C) round extrusion to (E) extrusion.
- 7) Attach Canopy Assembly to Vertical extrusions with Canopy attachments.



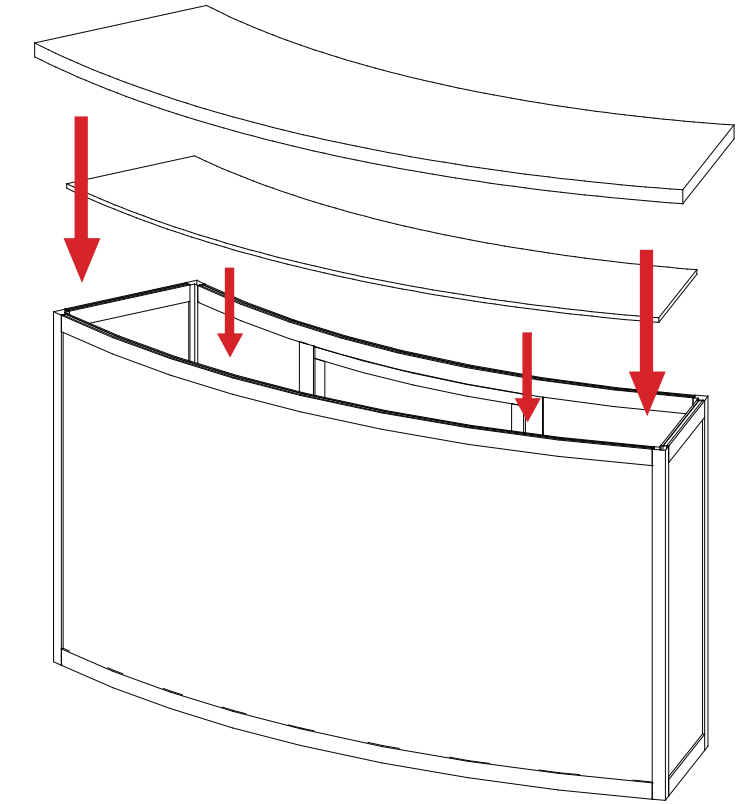
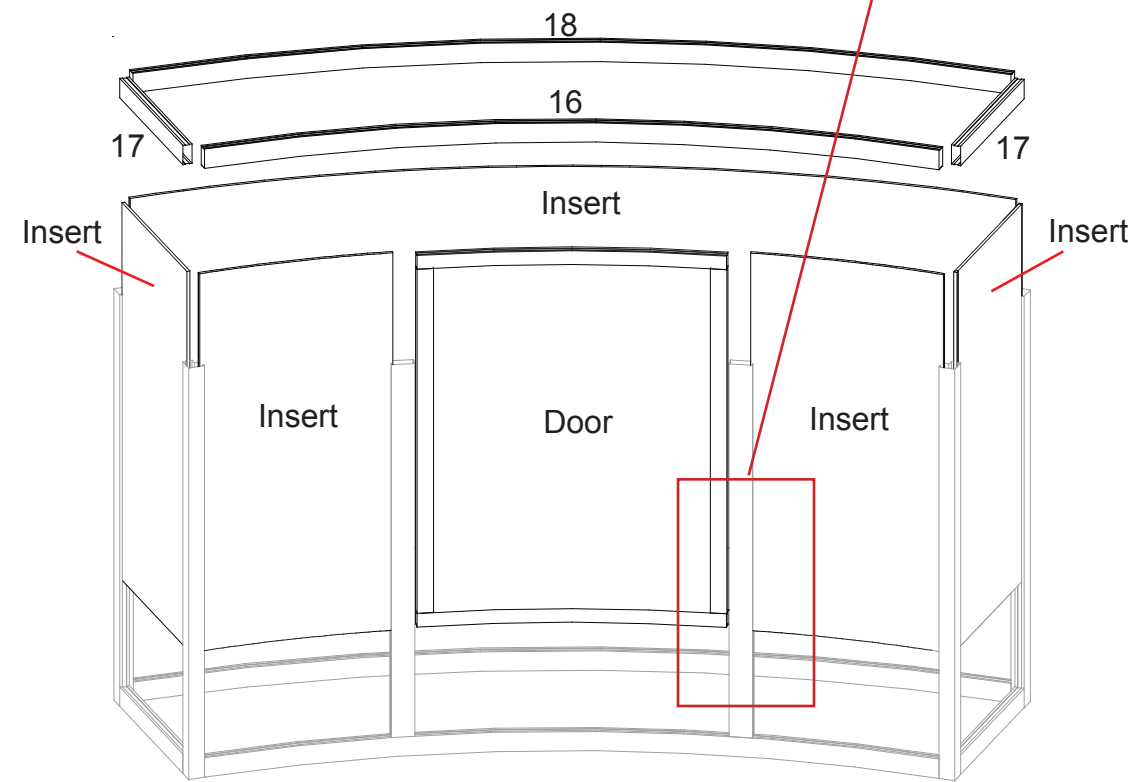
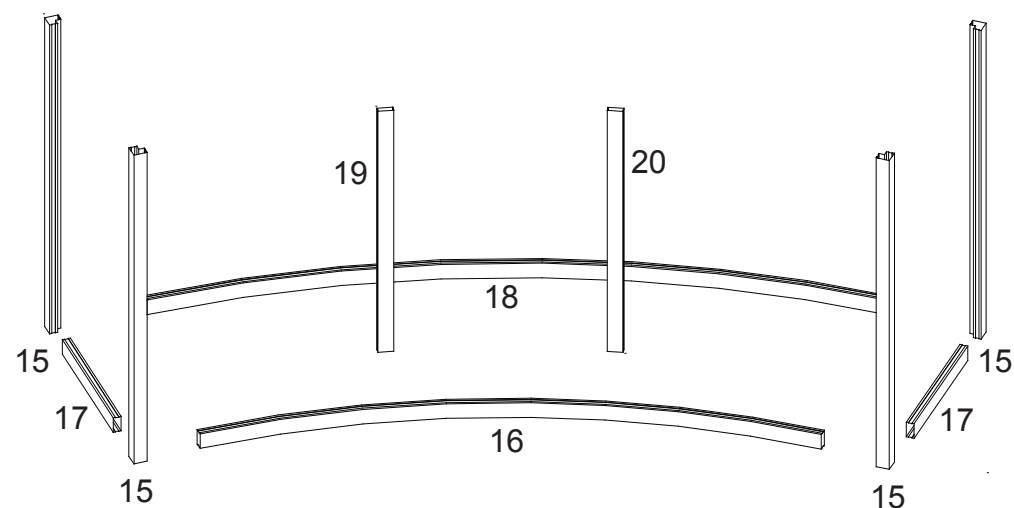
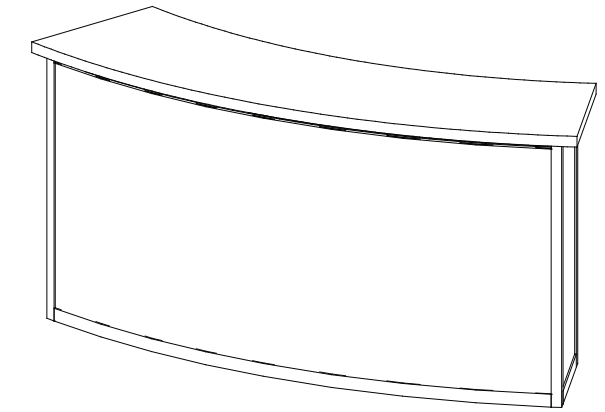
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Item	Qty.	Description
15	4	38" Vertical Extrusion
16	2	57.3" Curved Horizontal Extrusion
17	4	13.5" Horizontal Extrusion
18	2	68.4" Curved Vertical Extrusion
19	1	34.418" Vertical Extrusion w/ Door Stopper
20	1	34.418" Vertical Extrusion w/ Hinges
	7	Internal Shelf Support

Steps:

- 1) Attach lower horizontal extrusions 16, 17 and 18 between vertical extrusions 15.
- 2) Attach vertical extrusions 19 and 20 to curved horizontal extrusion 16, placing inserts and door, then tighten setscrews to secure verticals.
- 3) Place insert as indicated.
- 4) Attach upper horizontal extrusions 16, 17 and 18 between vertical extrusions 15.
- 5) Velcro internal shelf supports to inside assembled pedestal.
- 6) Set internal shelf atop shelf supports.
- 7) Set counter atop assembled pedestal.



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