

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

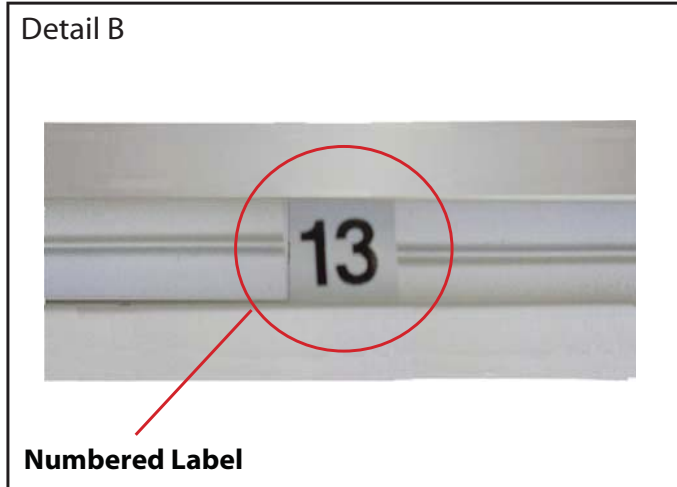


**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



**Detail B**

**Numbered Label**

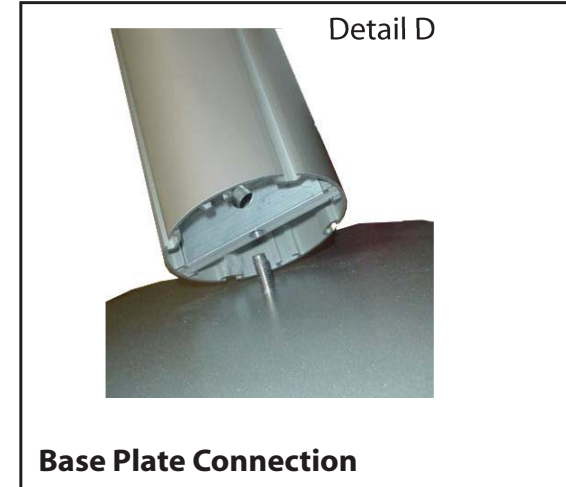
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



**Detail C**

**Horizontal Inline Connection** (remove only one setscrew)

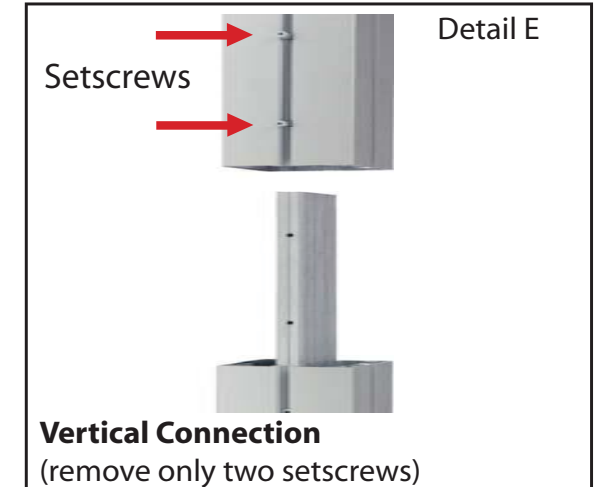
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Detail D**

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Detail E**

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

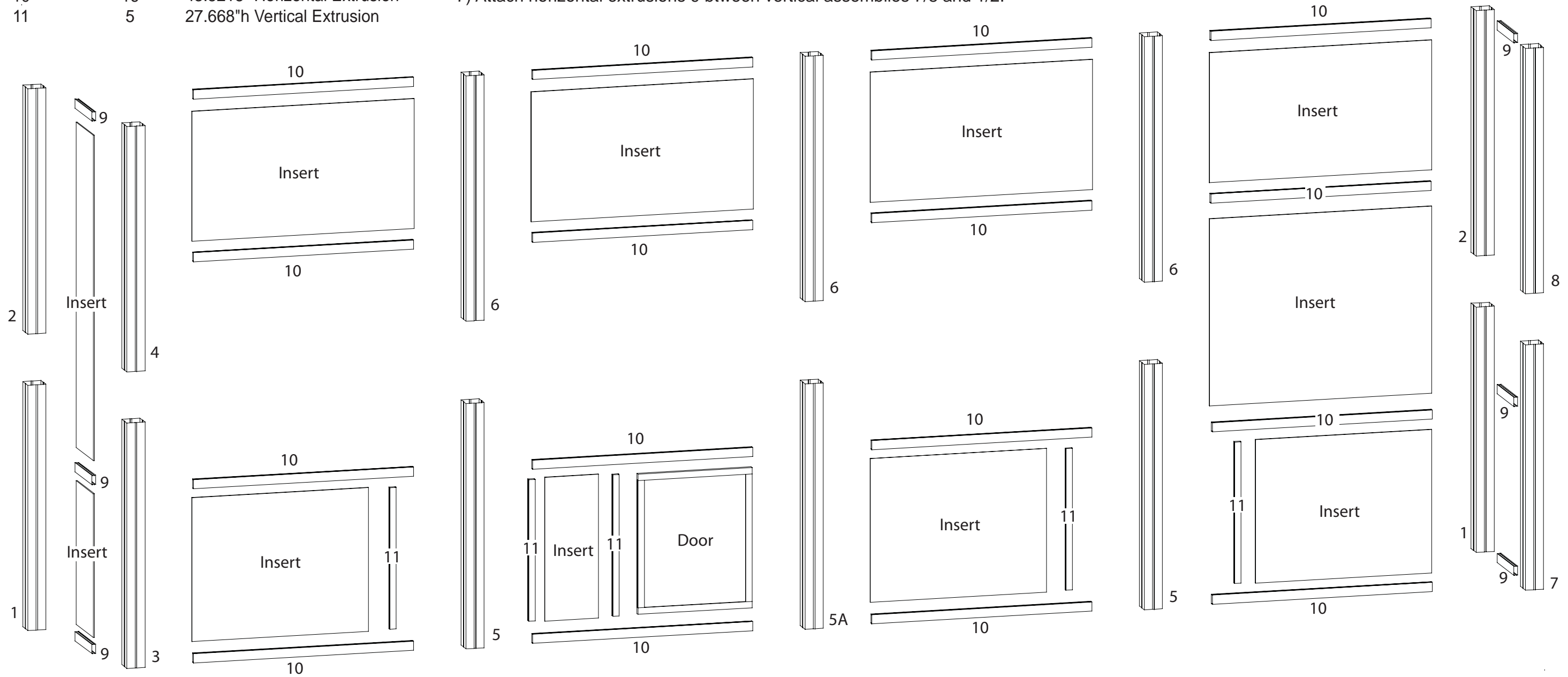
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

Item Number	QTY	Description
1	2	48" h Vertical Extrusion
2	2	48" h Vertical Extrusion
3	1	48" h Vertical Extrusion
4	1	48" h Vertical Extrusion
5	2	48" h Vertical Extrusion w/holes
5A	1	48" h Vertical Extrusion
6	3	48" h Vertical Extrusion
7	1	48" h Vertical Extrusion
8	1	48" h Vertical Extrusion
9	6	12" Horizontal Extrusion
10	16	43.5218" Horizontal Extrusion
11	5	27.668" h Vertical Extrusion

Steps:

- 1) Connect verticals together as shown: 1 to 2, 3 to 4, 5 to 6, and 7 to 8.
- 2) Attach horizontal extrusions 9 between vertical assemblies 1/2 and 3/4 placing inserts as indicated.
- 3) Attach horizontal extrusions 10 and 10A between vertical assemblies 3/4 and 5/6, connecting vertical extrusion 11 to lower horizontal and placing insert as indicated.
- 4) Attach horizontal extrusions 10 between vertical assemblies 5/6, connecting vertical extrusions 11 to lower horizontal and placing insert and door as indicated.
- 5) Attach horizontal extrusions 10 between vertical assemblies 5/6, connecting vertical extrusion 11 to lower horizontal and placing insert as indicated.
- 6) Attach horizontal extrusions 10 between vertical assemblies 5/6 and 7/8, connecting vertical extrusion 11 to lower horizontal and placing insert as indicated.
- 7) Attach horizontal extrusions 9 between vertical assemblies 7/8 and 1/2.

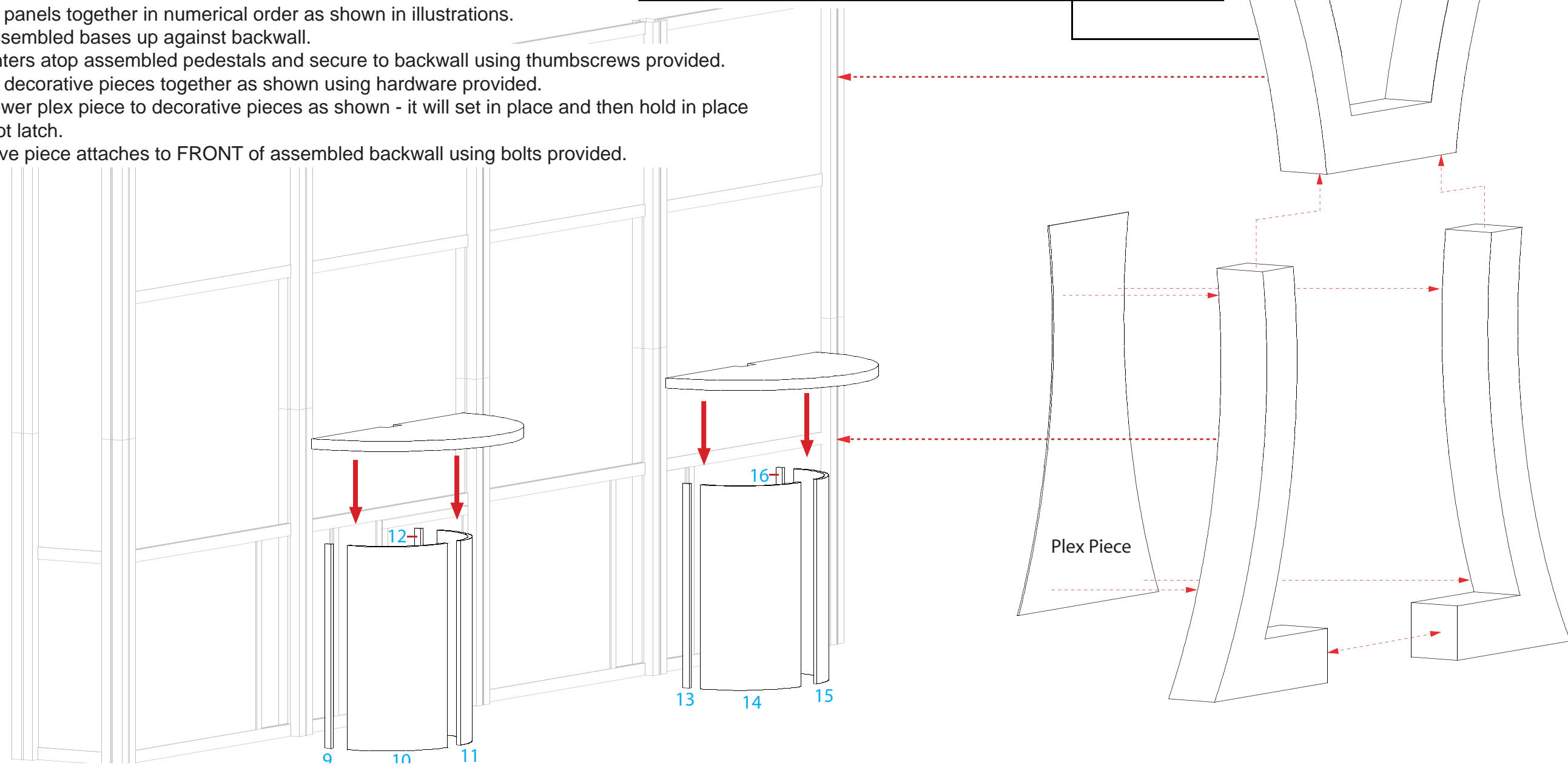
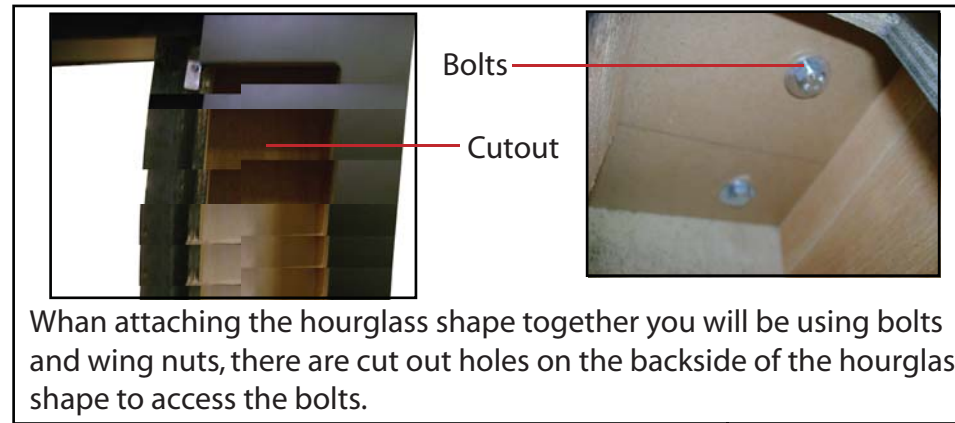


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Item Number	Description
9	30"h End Cap
10	9.5"r x 30"h Curved Panel
11	9.5"r x 30"h Curved Panel
12	30"h End Cap
13	30"h End Cap
14	9.5"r x 30"h Curved Panel
15	9.5"r x 30"h Curved Panel
16	30"h End Cap

Steps:

- 1) Connect panels together in numerical order as shown in illustrations.
- 2) Place assembled bases up against backwall.
- 3) Set counters atop assembled pedestals and secure to backwall using thumbscrews provided.
- 4) Connect decorative pieces together as shown using hardware provided.
- 5) Attach lower plex piece to decorative pieces as shown - it will set in place and then hold in place with pivot latch.
- 6) Decorative piece attaches to FRONT of assembled backwall using bolts provided.



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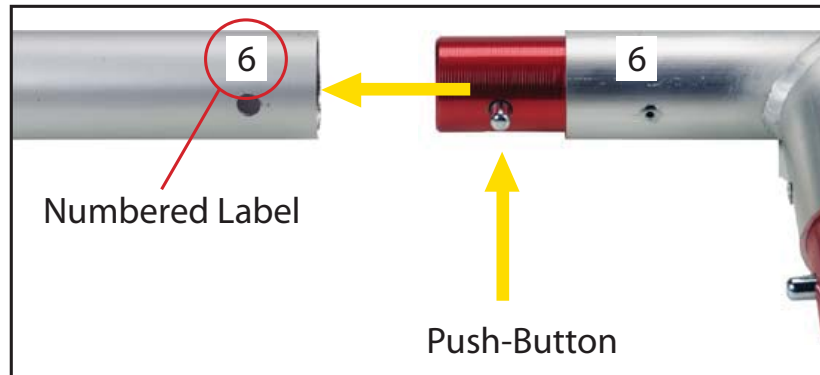
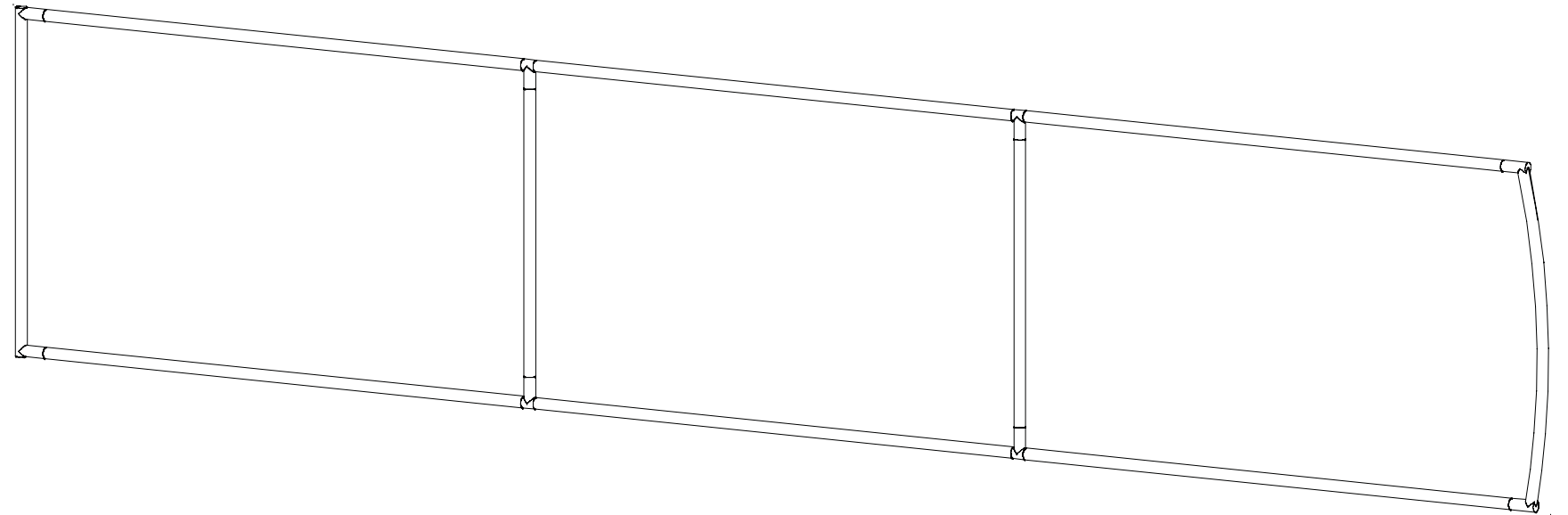
**Using Your Setup Instructions**

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

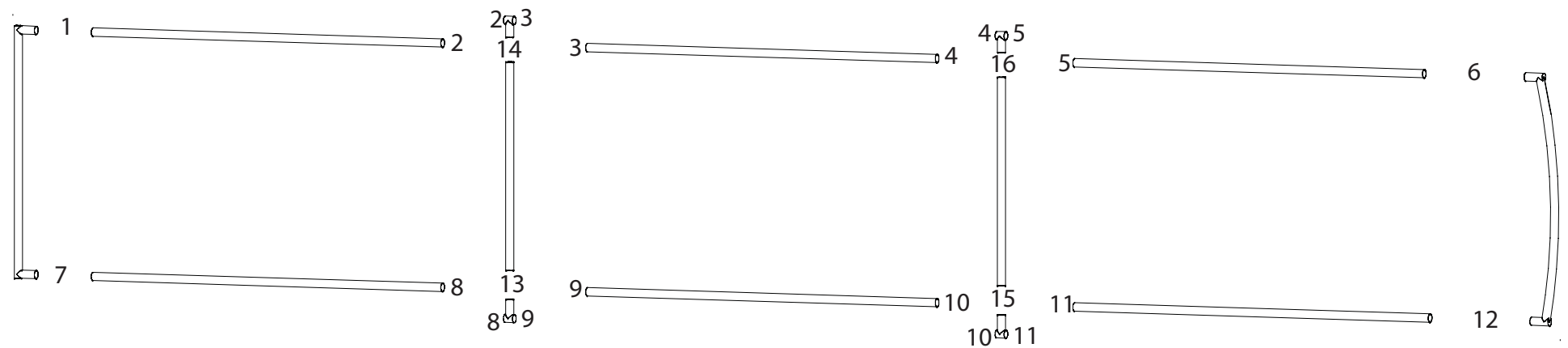
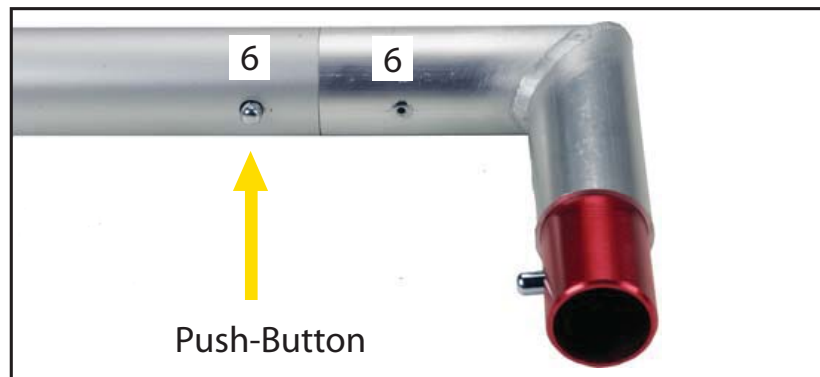
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

**Cleaning and Packing Your Display**

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.

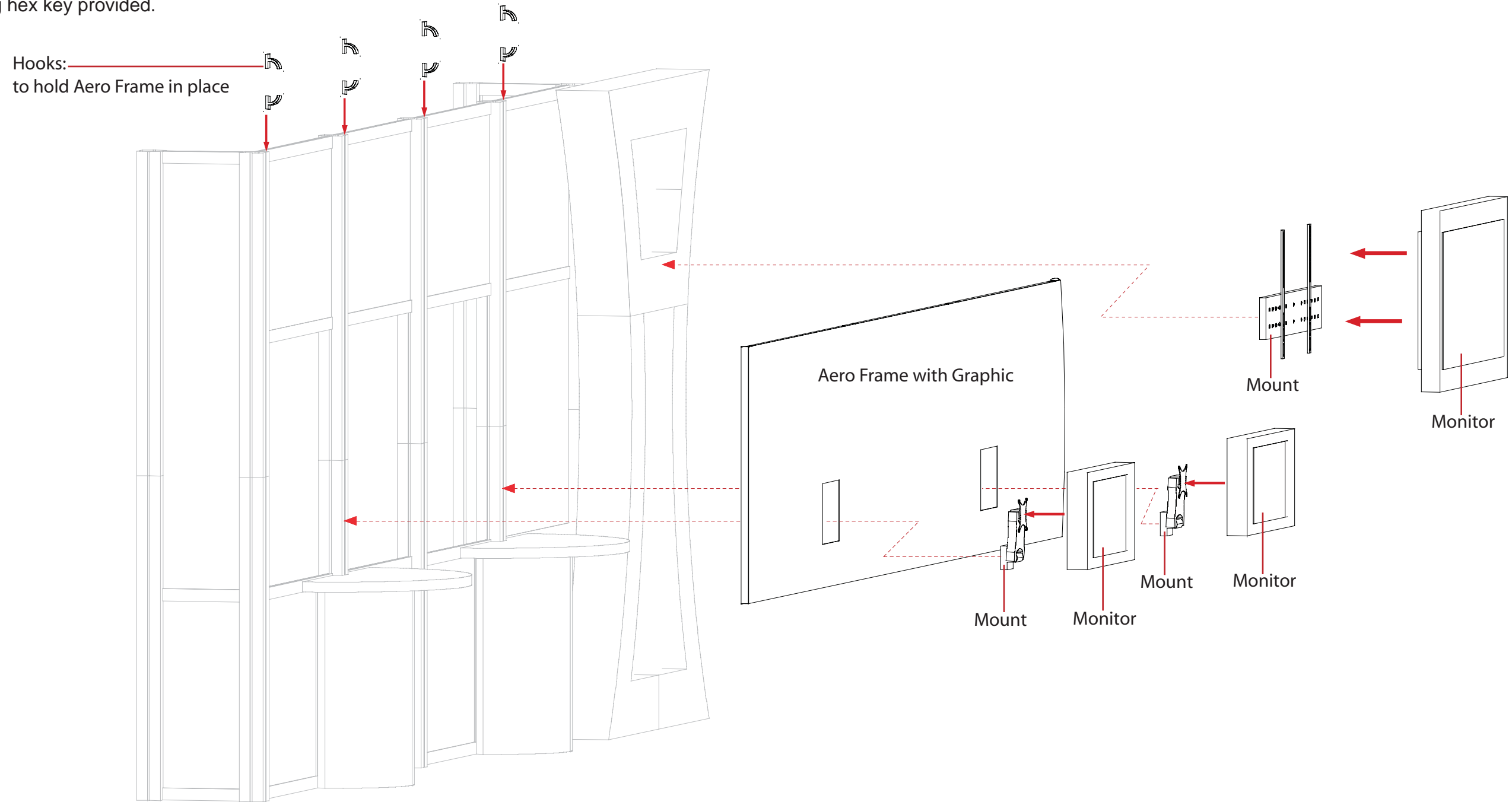


Assemble frame in numerical order.

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*Attaching Aero Frame:*

Slide hooks into groove of square extrusion, tighten lower hooks into exact placing, leave upper hooks slightly loose to be tightened after Aero Frame is in place. Attach Aero Frame with Graphic and Monitor Mounts, then tighten upper hooks using hex key provided.



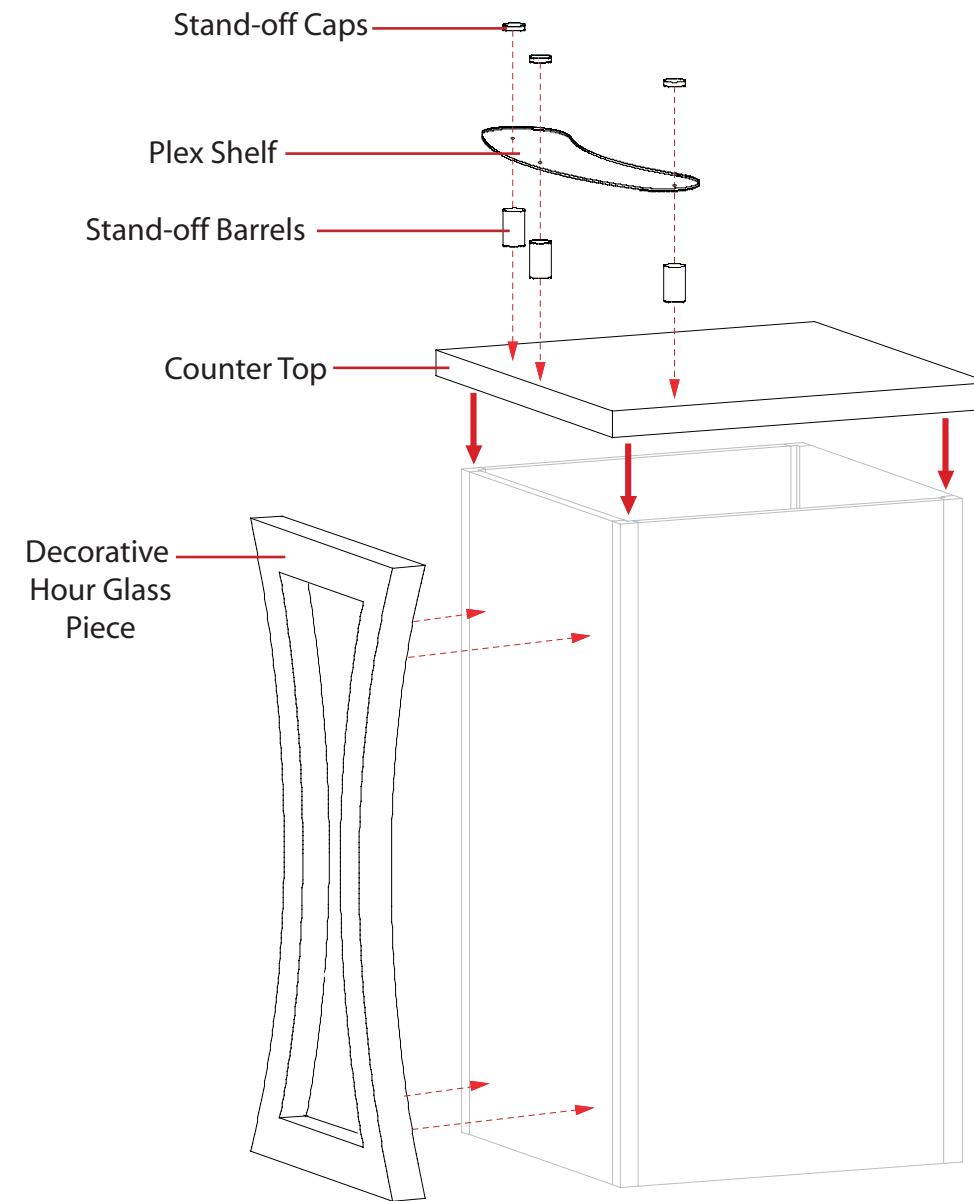
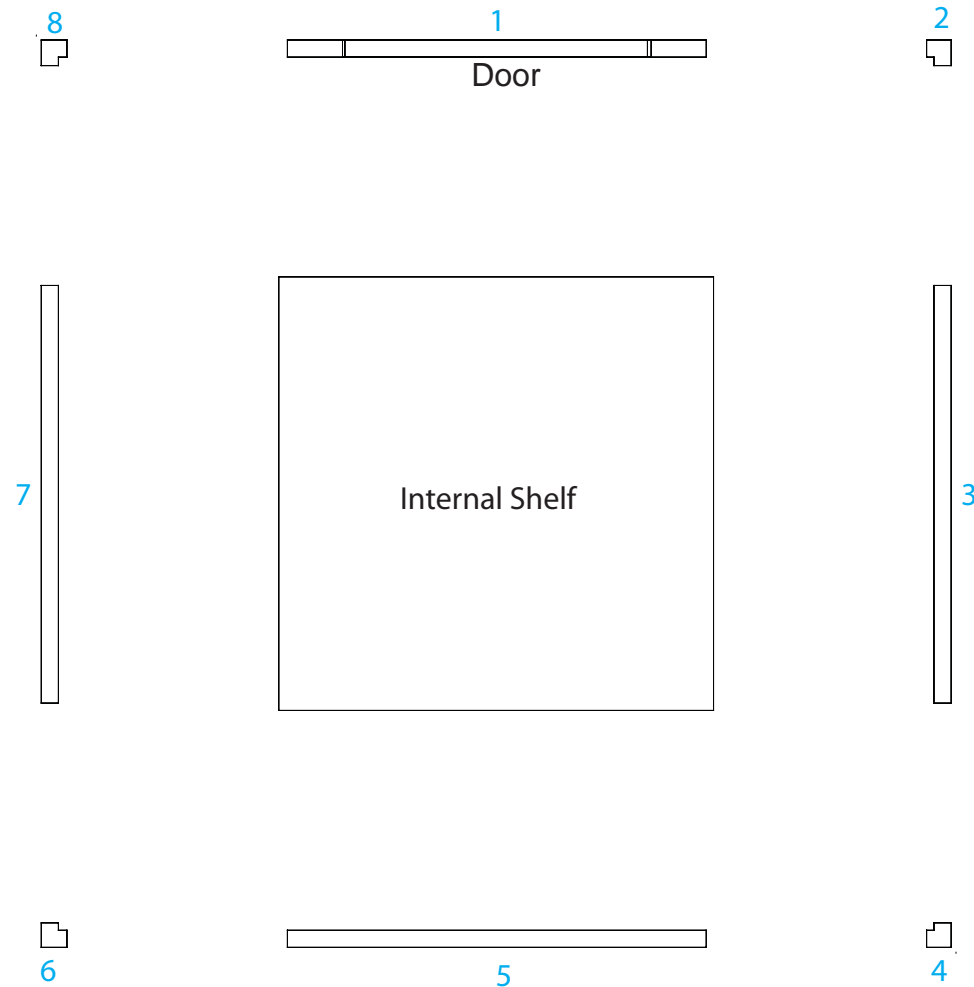
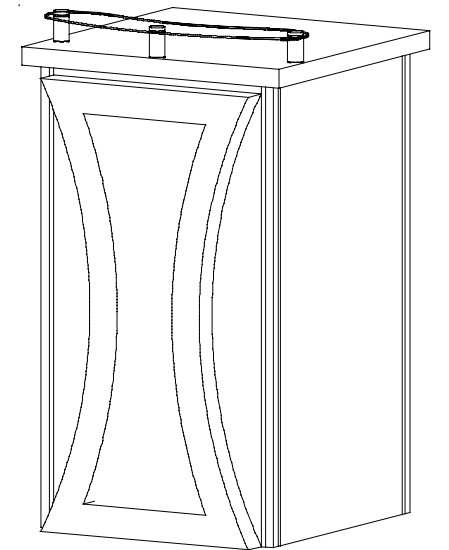
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Item Number	Description
1	19" w x 38" h Flat Panel w/Door
2	38" h 90° Connector
3	19" w x 38" h Flat Panel
4	38" h 90° Connector
5	19" w x 38" h Flat Panel
6	38" h 90° Connector
7	19" w x 38" h Flat Panel
8	38" h 90° Connector

Steps:

- 1) Connect panels together in numerical order as shown in illustrations.
- 2) Place internal Shelf atop 4 Velcroed shelf supports.
- 3) Set counter atop assembled pedestal.
- 4) Screw stand-off barrels into counter top.
- 5) Attach plex shelf to stand-off barrels using stand-off caps as shown.
- 6) Decorative piece attaches to FRONT of assembled pedestal with Velcro.



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**NOTE :**

PDF copies of your Setup Instructions are available @ [classicexhibits.com](http://classicexhibits.com)

See the search tool on the lower left hand corner of the Home page.

Enter the 5 digit Order #.

Search for Setup Instructions

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