

AERO

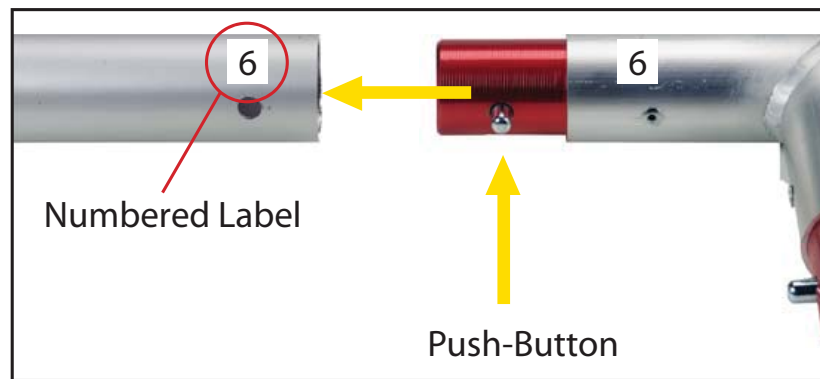
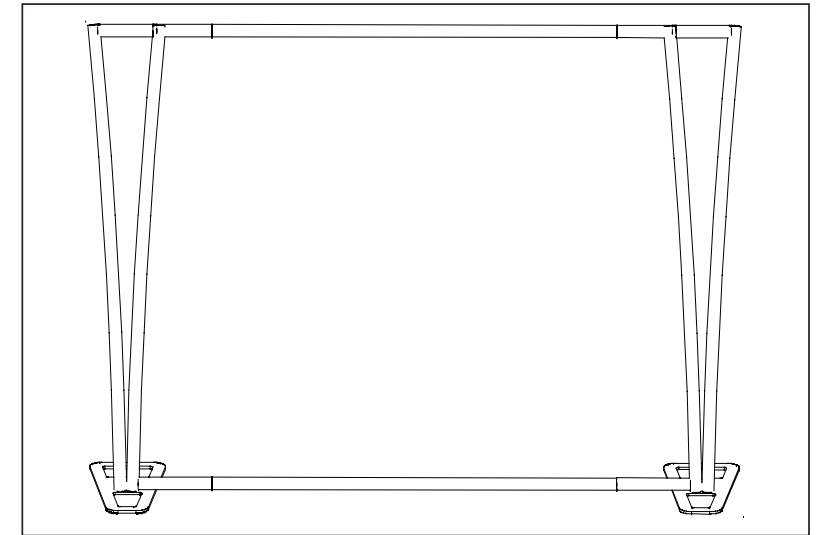
Using Your Setup Instructions

The Aero Table Top Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

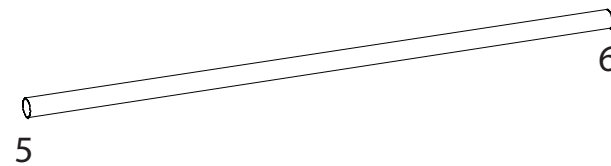
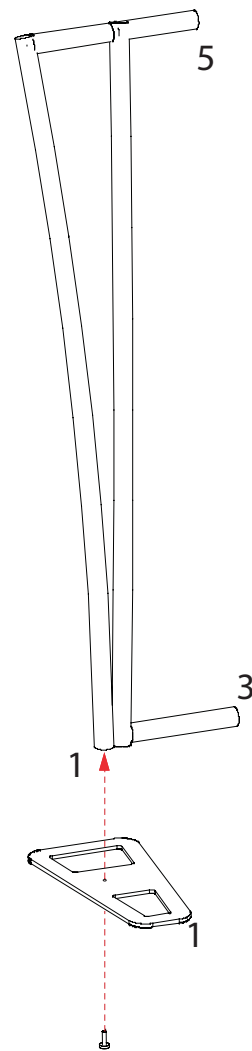
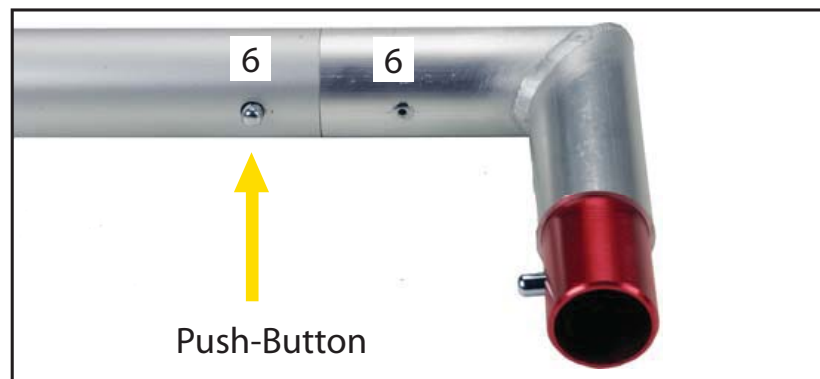
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

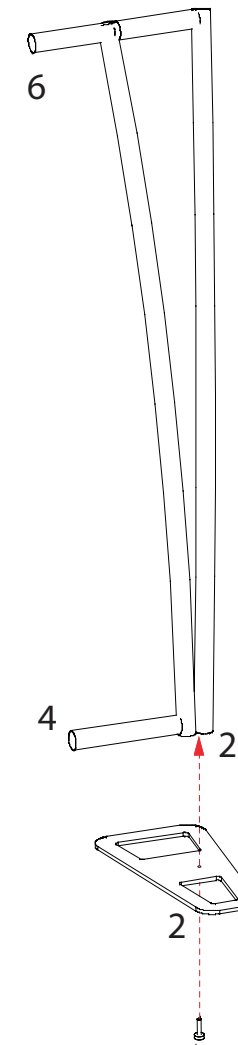
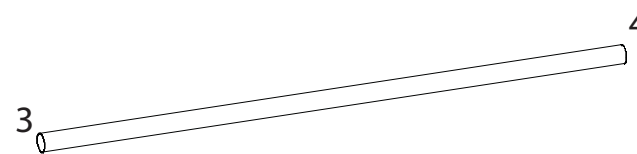
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.

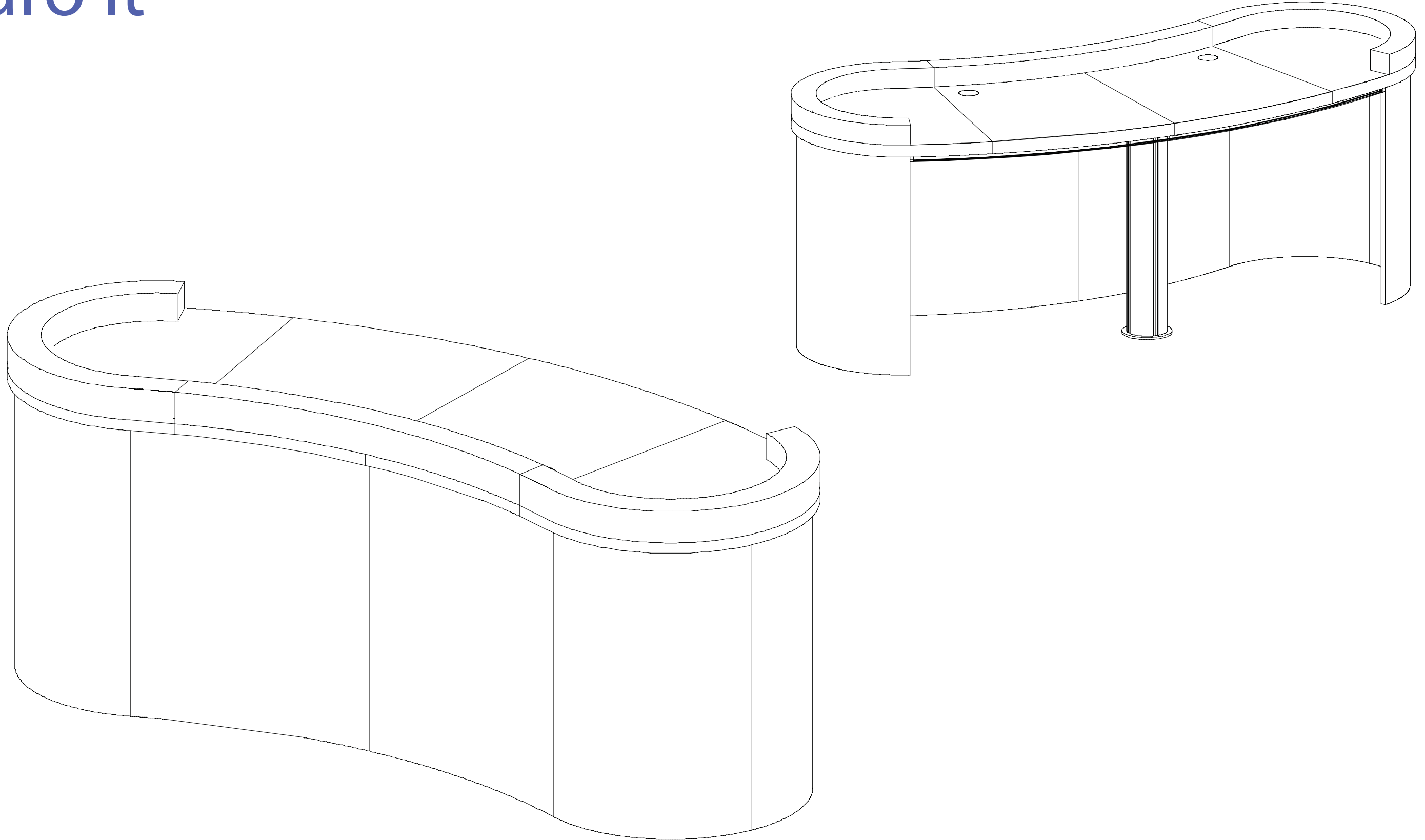


Note: Attaching Graphics
Attach Graphics to Velcro by wrapping the Graphic over the Top of the Upper Horizontal and under the Bottom of the Lower Horizontal



- Steps:
- 1) Attach base plates to frame using screws and a phillips head screw-driver.
 - 2) Assemble #'s 3 thru 6 as shown.

euro It



euro It | HYBRIDS

Euro LT Hybrids General Setup Instructions

Using Your Setup Instructions

The Euro LT Hybrids Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

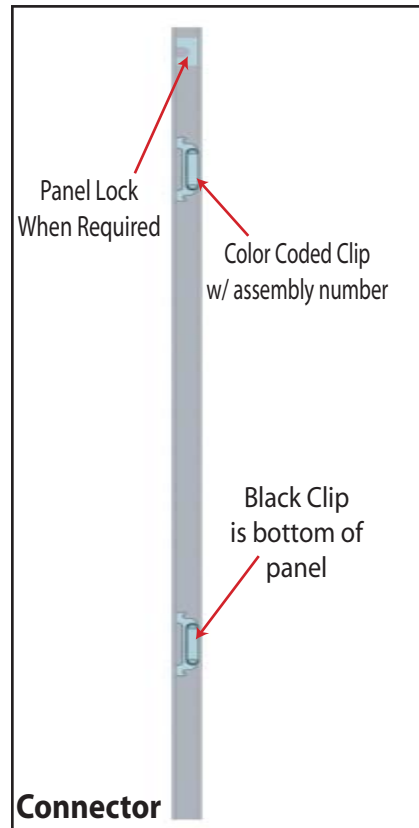
Cleaning and Packing Your Display

- 1) When cleaning laminate countertops or panels use mild cleansers and a soft material such as cotton.
- 2) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 3) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

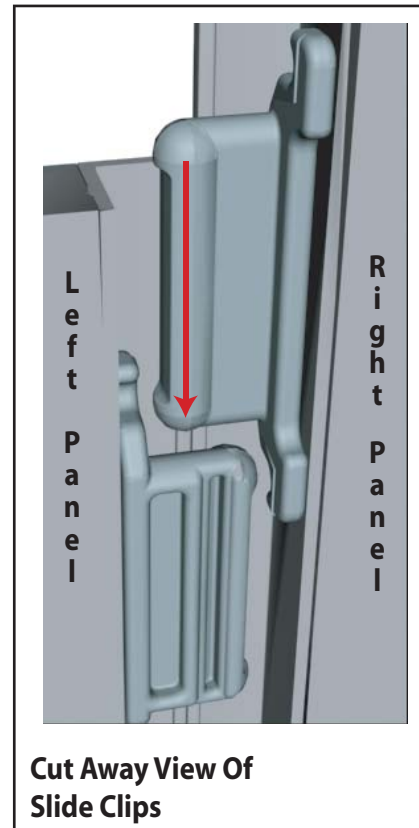
Level 1 = Blue
 Level 2 = Red
 Level 3 = Green
 Level 4 = Black

Color Code

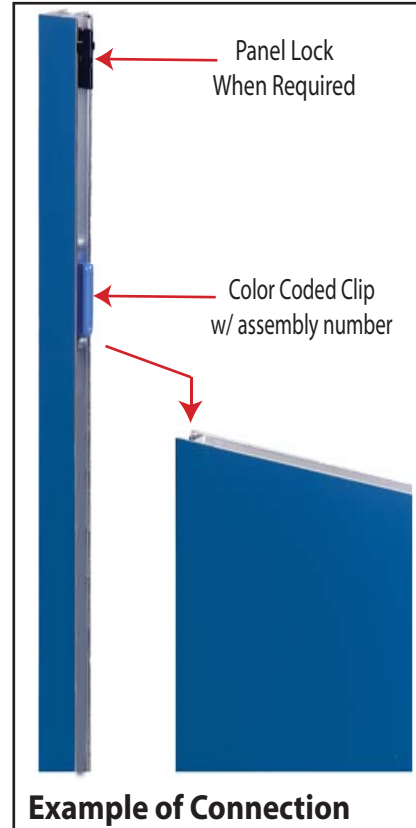
The top clip is color coded to distinguish the level. The color coded clip also contains the numbered label



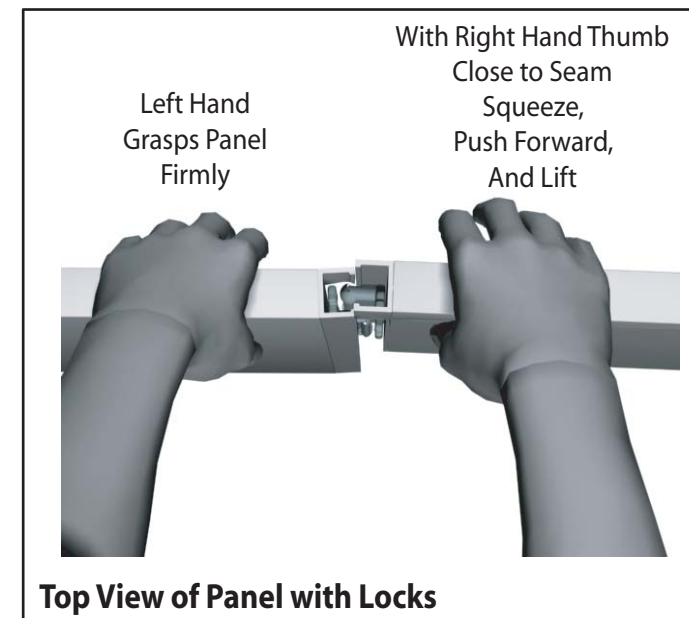
Each component has 2 clips, the lower clip is ALWAYS black..



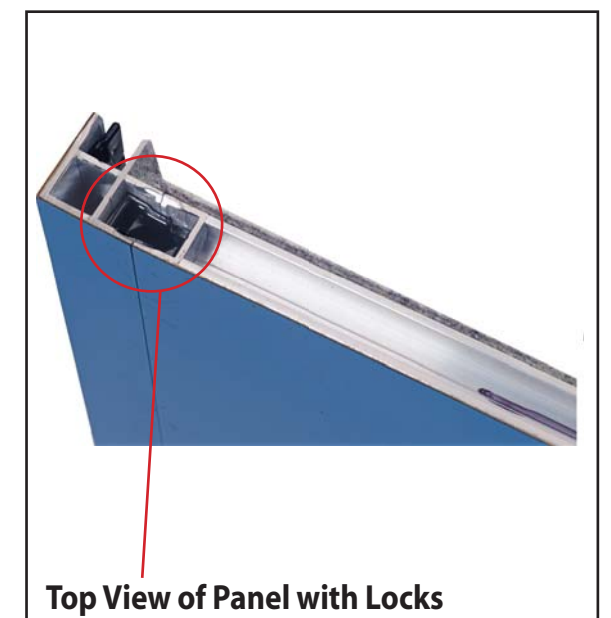
Components connect together by aligning them and sliding downward connecting clips together.



Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



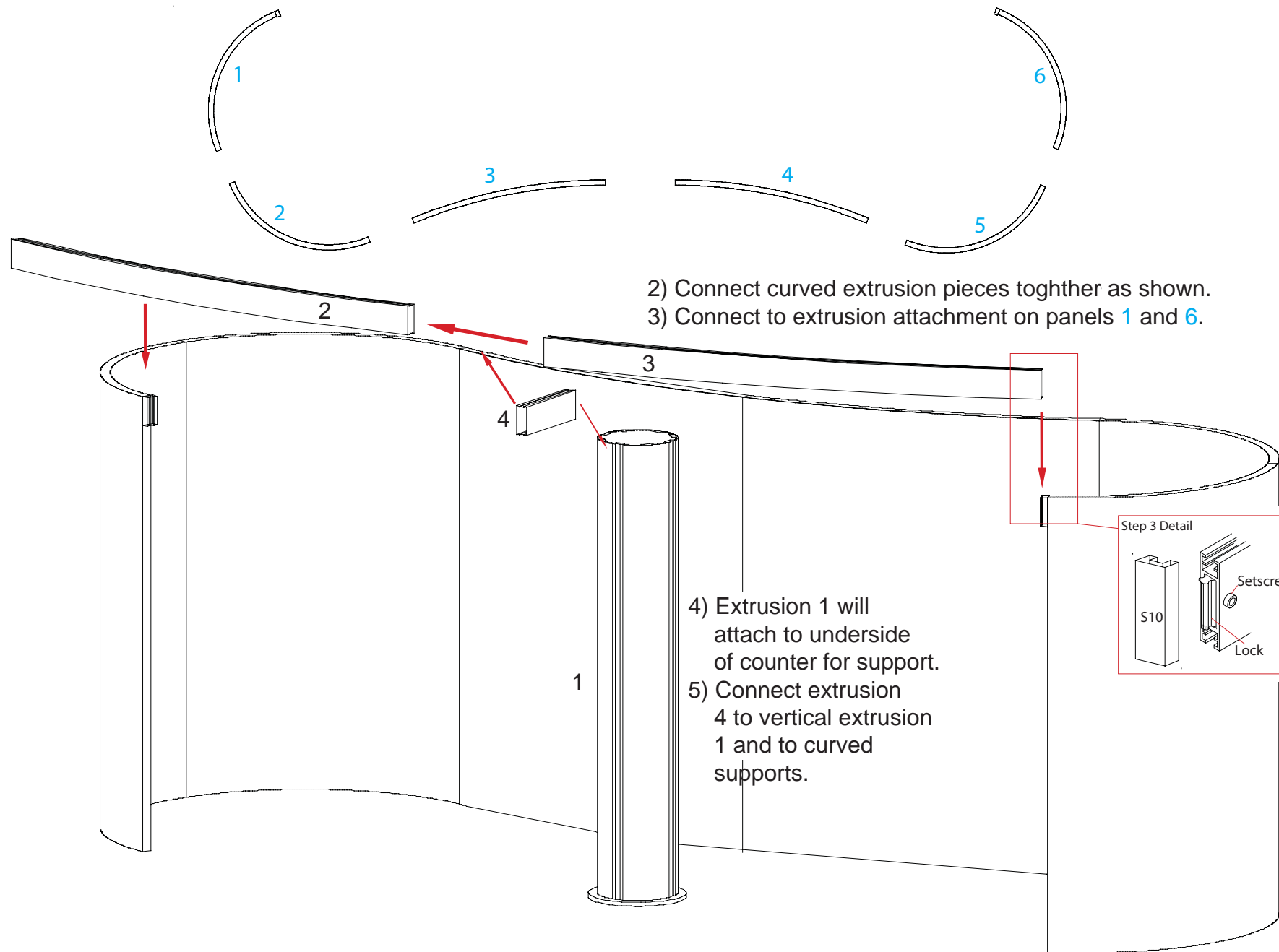
The first level of components contains panel locks that are located at the top of the panel for extra stability and a seamless connection. When disassembling panels, twist top connection slightly and lift right panel upward.



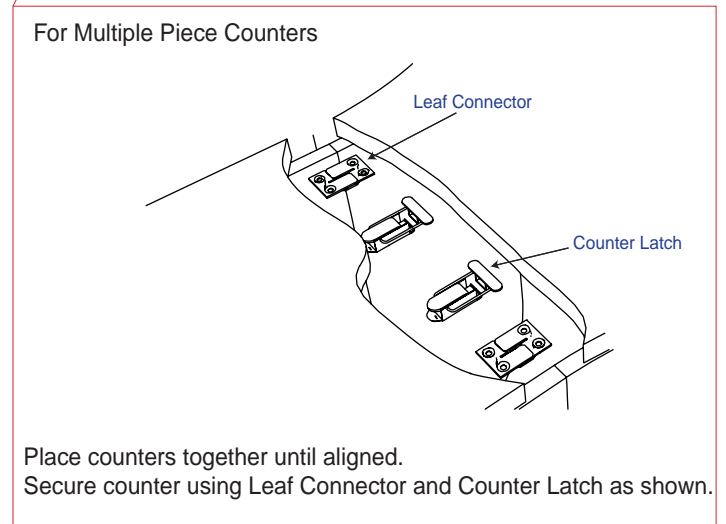
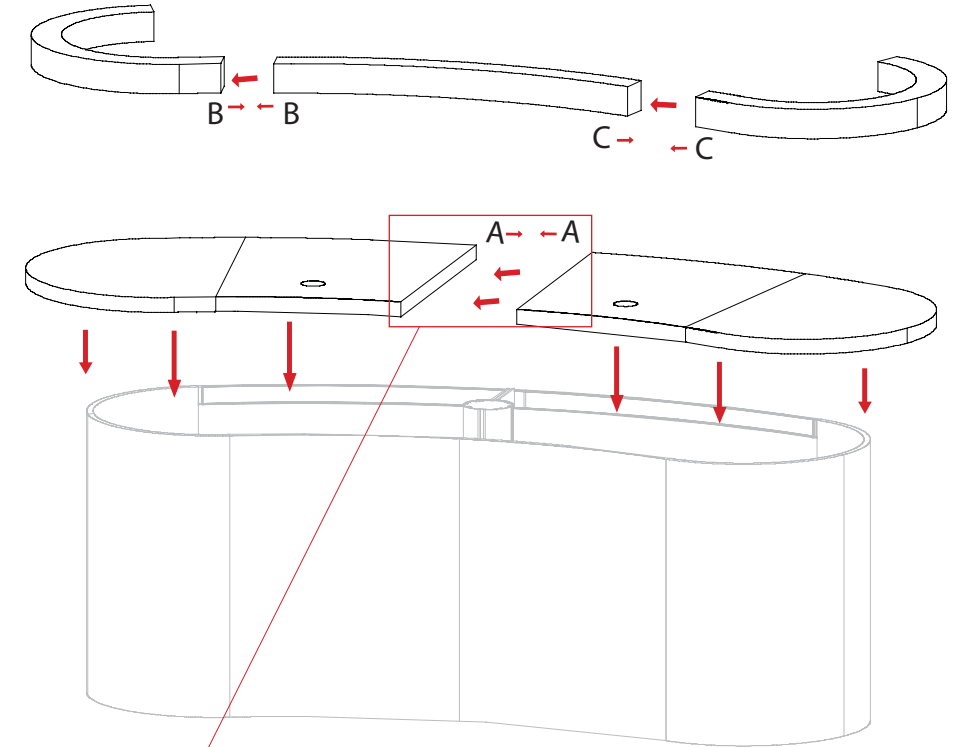
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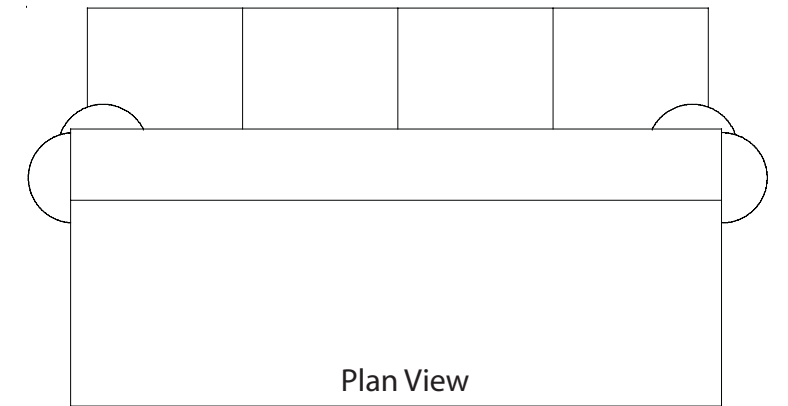
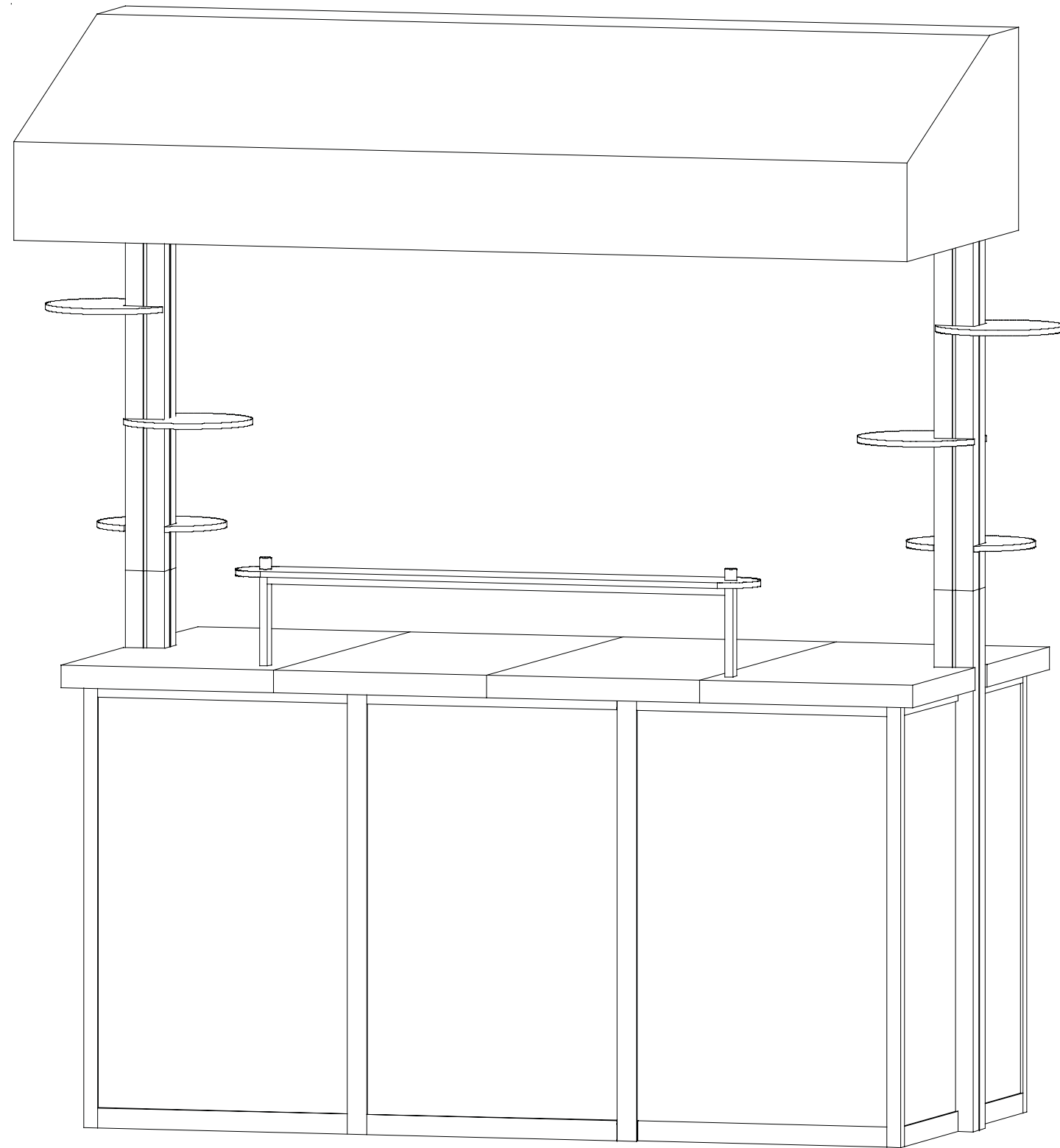
Item Number	Description
1	11.5"r x 28.5"h Custom Curve Panel w/ Extrusion Attachment
2	11.5"r x 28.5"h Custom Curve Panel
3	57.5"r x 28.5"h Custom Curve Panel
4	57.5"r x 28.5"h Custom Curve Panel
5	11.5"r x 28.5"h Custom Curve Panel
6	11.5"r x 28.5"h Custom Curve Panel w/ Extrusion Attachment

1) Connect Panels together in numerical order.



4 Piece Counter Top, attach together as shown.
 Set and attach Bumper to Counter using thumbscrews provided.





WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

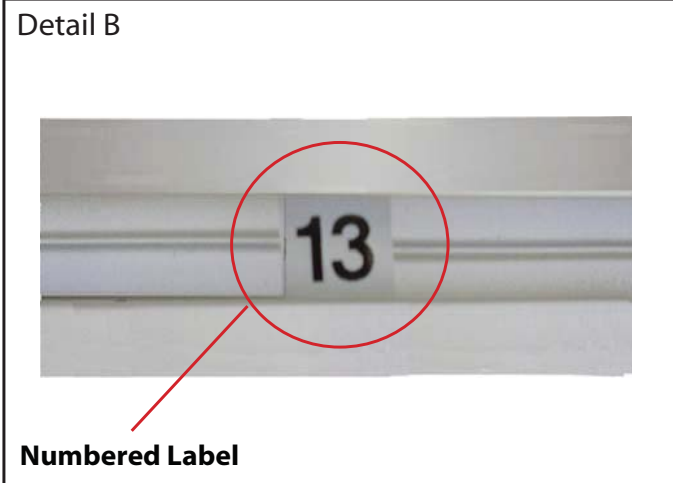


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



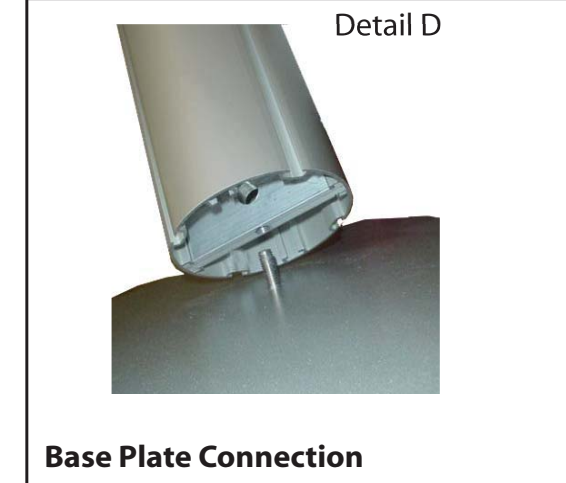
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



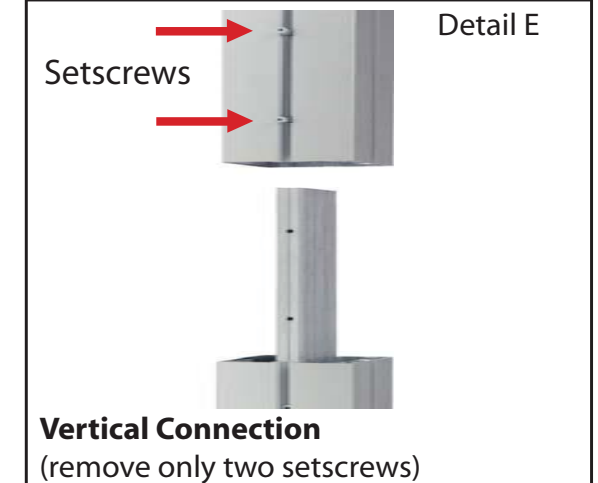
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

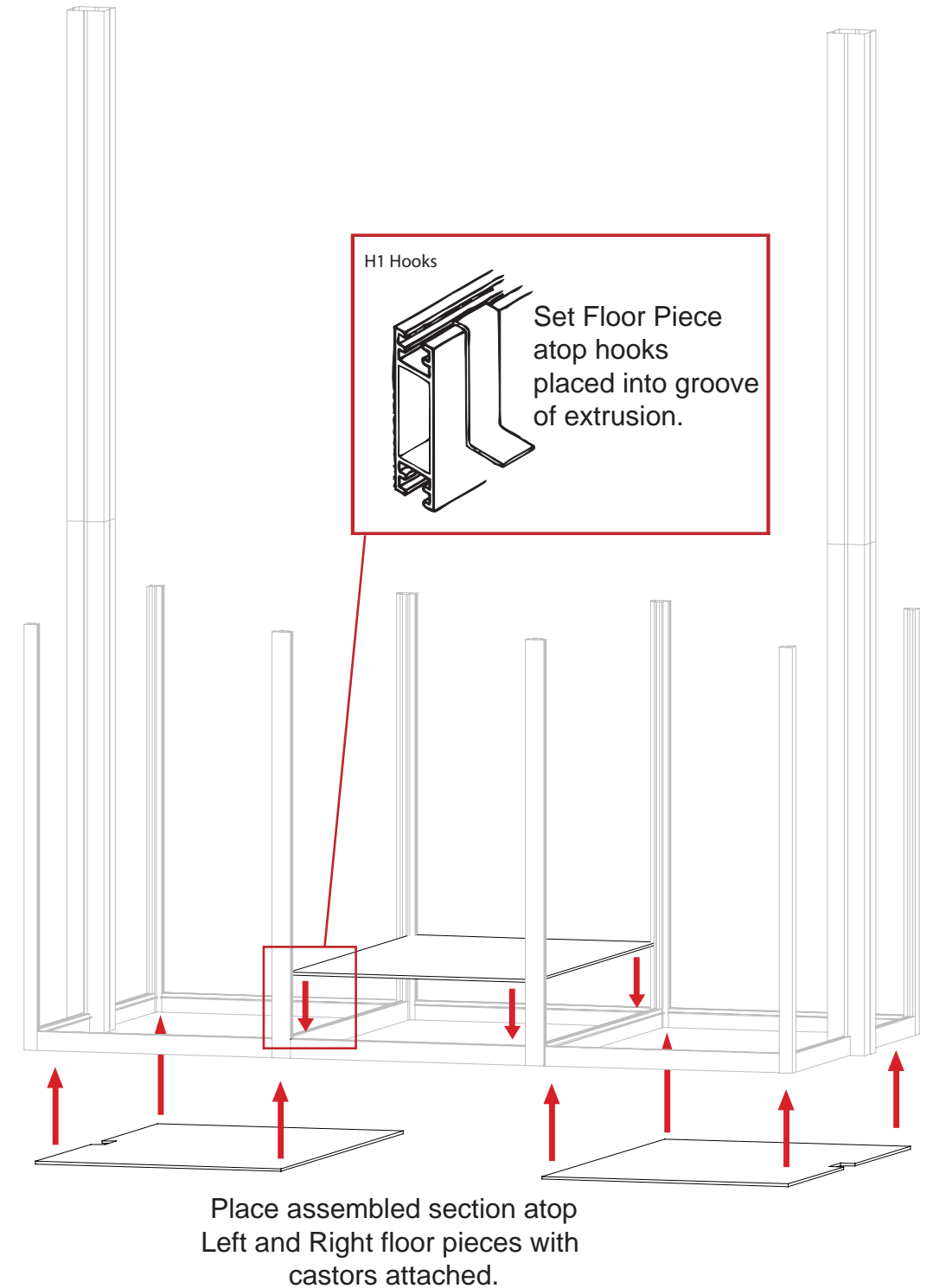
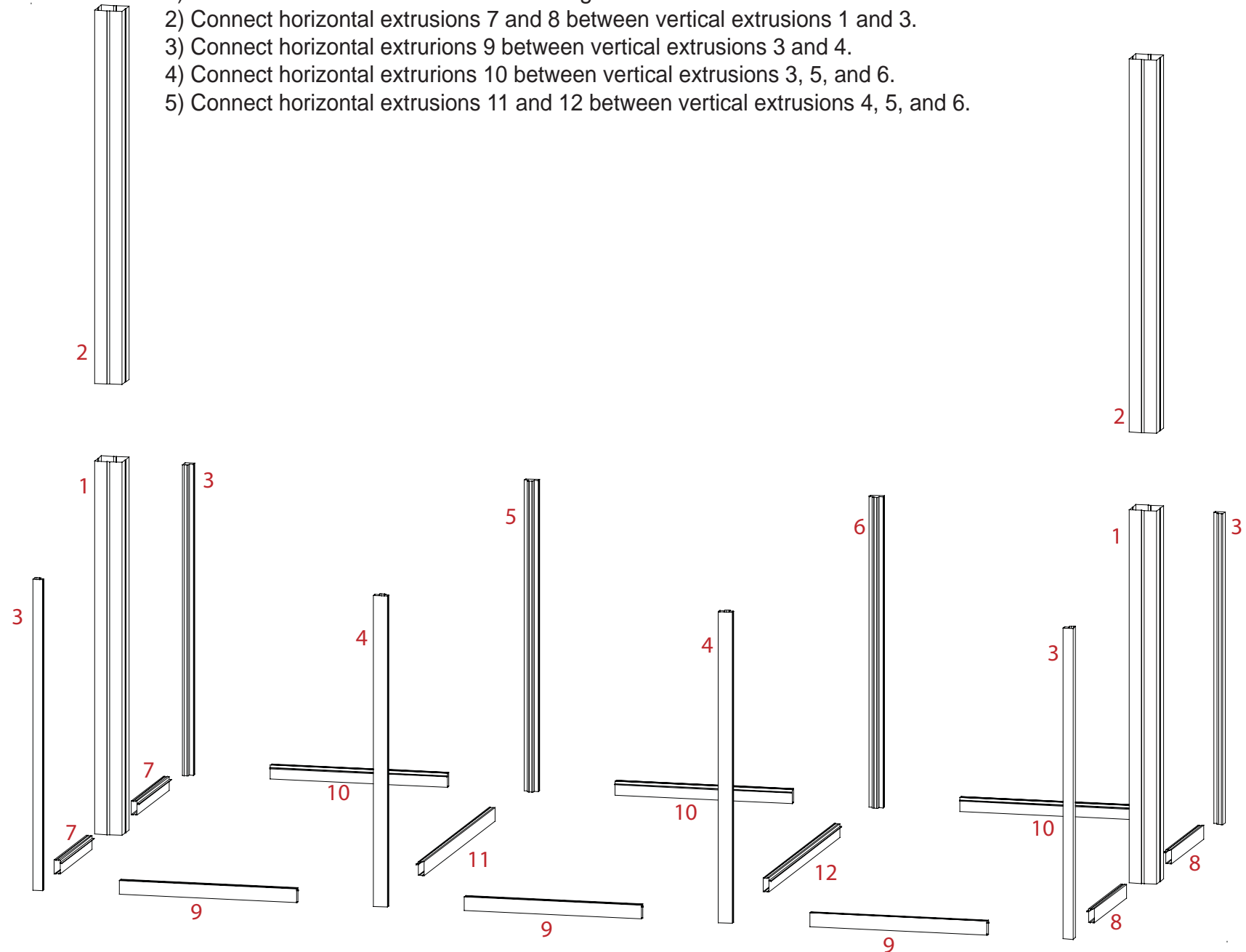
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part Number	Qty for Step	Description	Part Number	Qty for Step	Description
1	2	48"h Lower Vertical Extrusion	7	2	16.75"h Horizontal Extrusion
2	2	48"h Upper Vertical Extrusion	8	2	16.75"h Horizontal Extrusion
3	4	40"h 90° Vertical Extrusion	9	3	22.969" Horizontal Extrusion
4	2	40"h T-Vertical Extrusion	10	3	22.969" Horizontal Extrusion
5	1	40"h T-Vertical Extrusion w/ Door Hardware	11	1	37.083" Horizontal Extrusion
6	1	40"h T-Vertical Extrusion w/ Door Hardware	12	1	37.083" Horizontal Extrusion

Steps

- 1) Connect vertical extrusions 1 and 2 together.
- 2) Connect horizontal extrusions 7 and 8 between vertical extrusions 1 and 3.
- 3) Connect horizontal extrusions 9 between vertical extrusions 3 and 4.
- 4) Connect horizontal extrusions 10 between vertical extrusions 3, 5, and 6.
- 5) Connect horizontal extrusions 11 and 12 between vertical extrusions 4, 5, and 6.

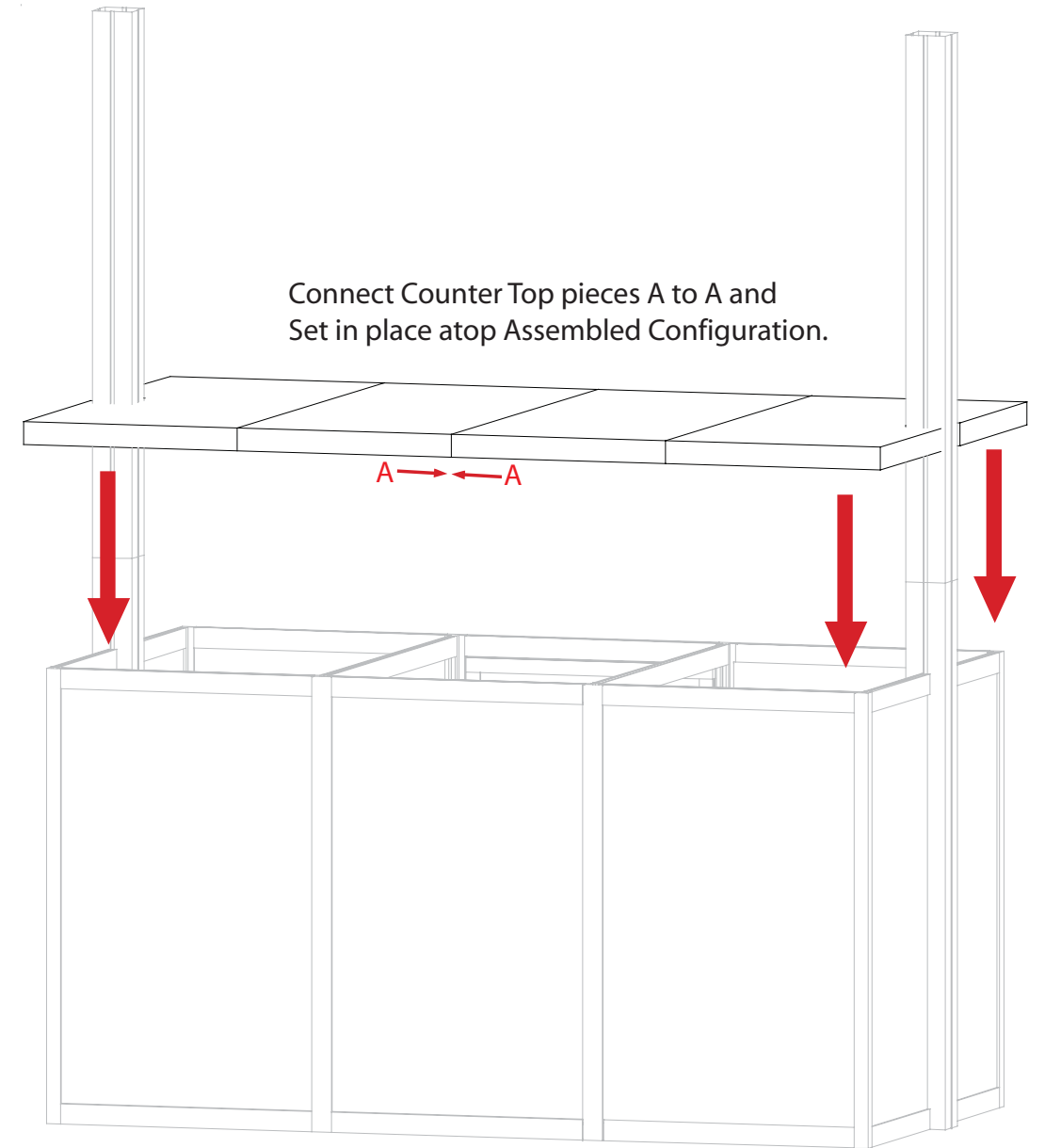
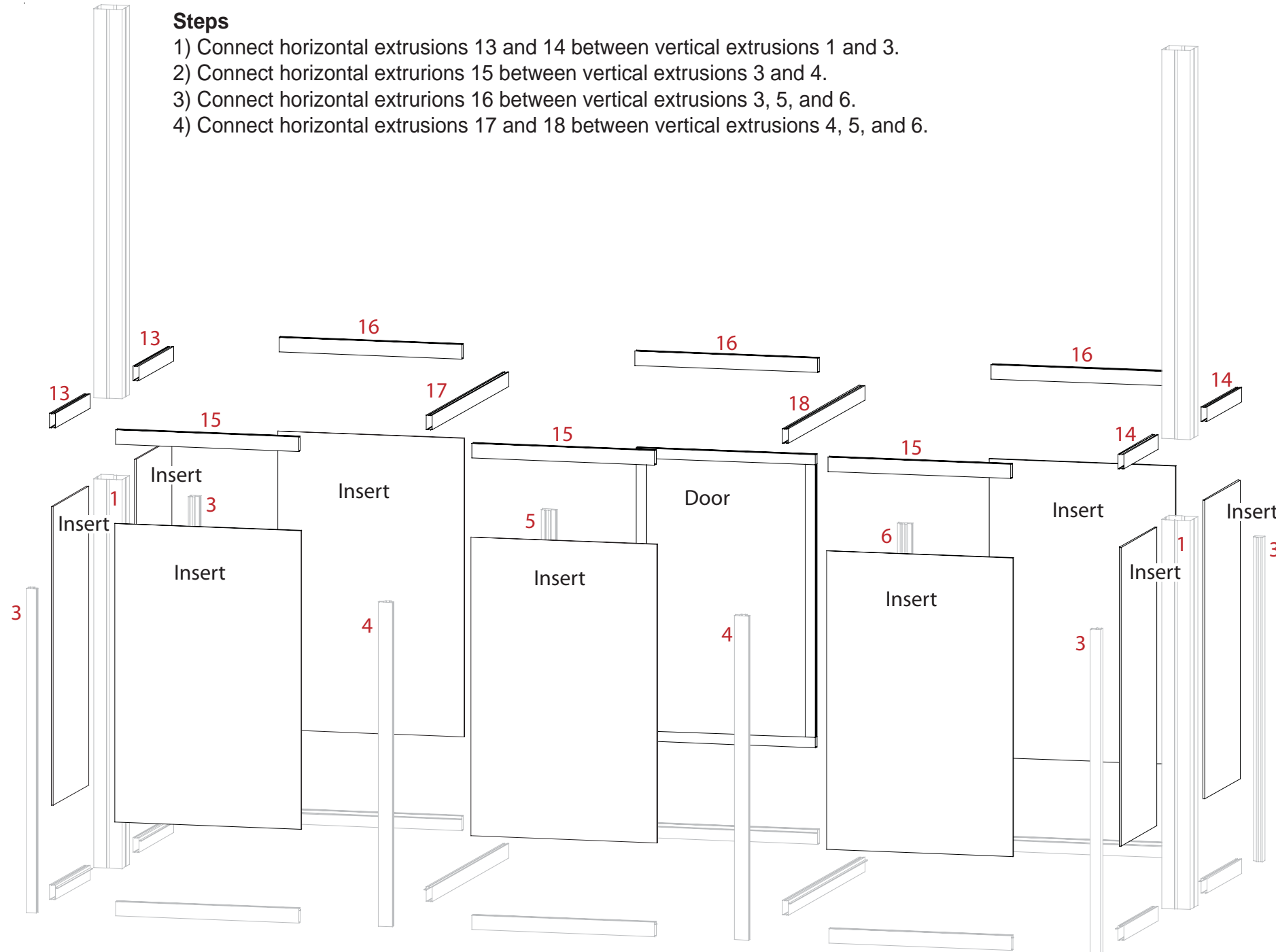


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part Number	Qty for Step	Description
13	2	16.75" h Horizontal Extrusion
14	2	16.75" h Horizontal Extrusion
15	3	22.969" Horizontal Extrusion
16	3	22.969" Horizontal Extrusion
17	1	37.083" Horizontal Extrusion
18	1	37.083" Horizontal Extrusion

Steps

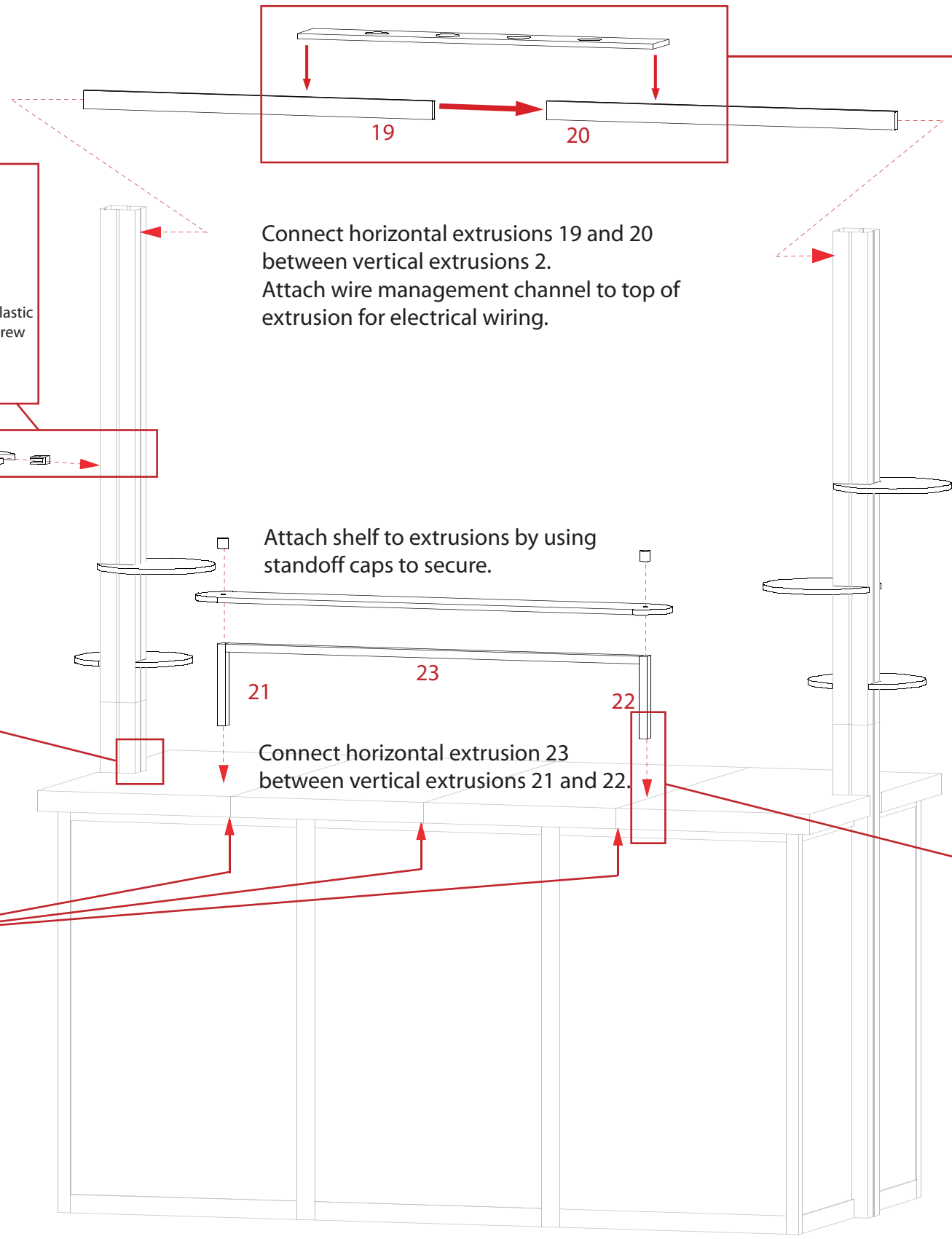
- 1) Connect horizontal extrusions 13 and 14 between vertical extrusions 1 and 3.
- 2) Connect horizontal extrusions 15 between vertical extrusions 3 and 4.
- 3) Connect horizontal extrusions 16 between vertical extrusions 3, 5, and 6.
- 4) Connect horizontal extrusions 17 and 18 between vertical extrusions 4, 5, and 6.



Connect Counter Top pieces A to A and Set in place atop Assembled Configuration.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Wing Attachment

Slide A10 Clamp into groove of square extrusion.

When desired location is found, tighten set screw to secure.

Tighten black plastic set screw to secure Shelf in place.

A10

Set-Screw

Black Plastic Set-screw

Set light piece in place by sliding extrusion into groove as shown.

Wire Management

There is a plastic channel that attaches to the inside of the vertical extrusions for running the electrical wires thru.

Under Counter

There is hardware attached to the underside of the counter tops that need to be tightened to even out the counters.

Attach shelf to extrusions by using standoff caps to secure.

21 23 22

Connect horizontal extrusion 23 between vertical extrusions 21 and 22.

Connect Vertical extrusions 21 and 22 to Counter Top by inserting bolt into underside of counter top and securing to extrusion.

Underside of Counter top

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



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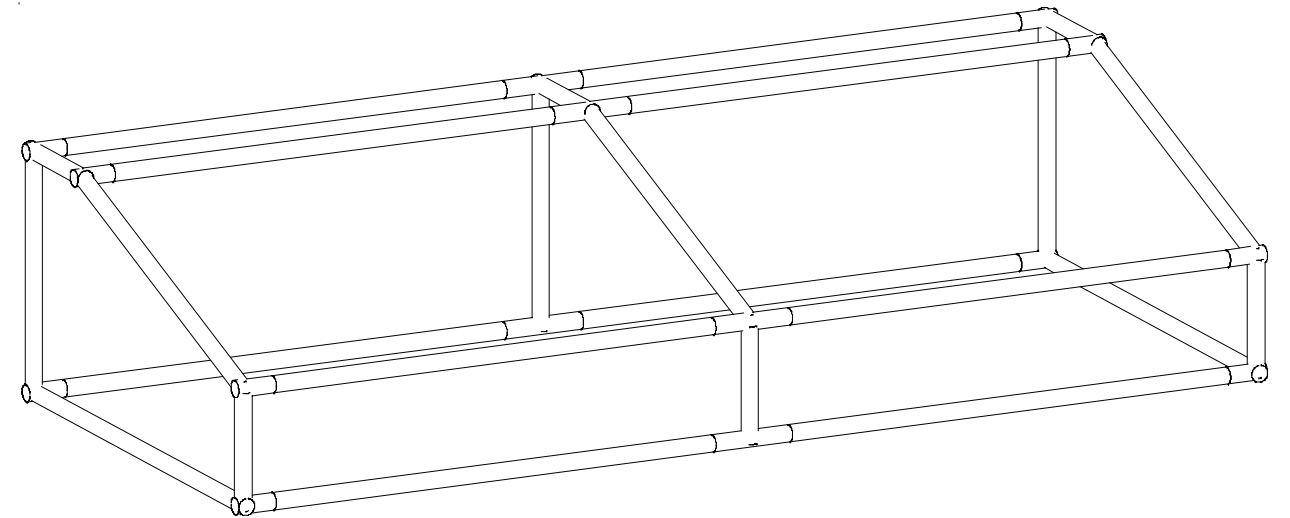
Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

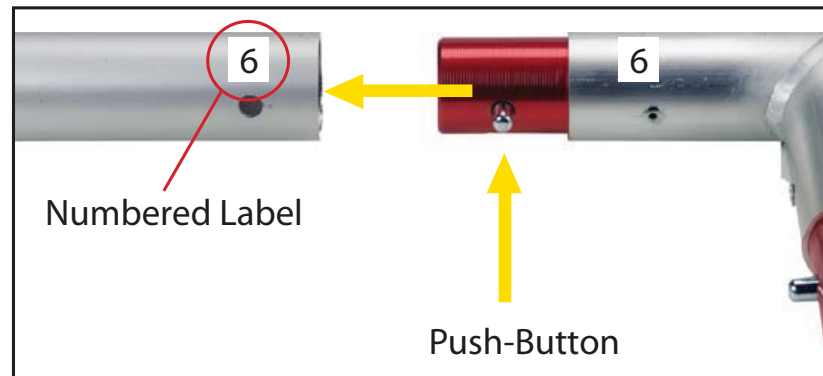
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

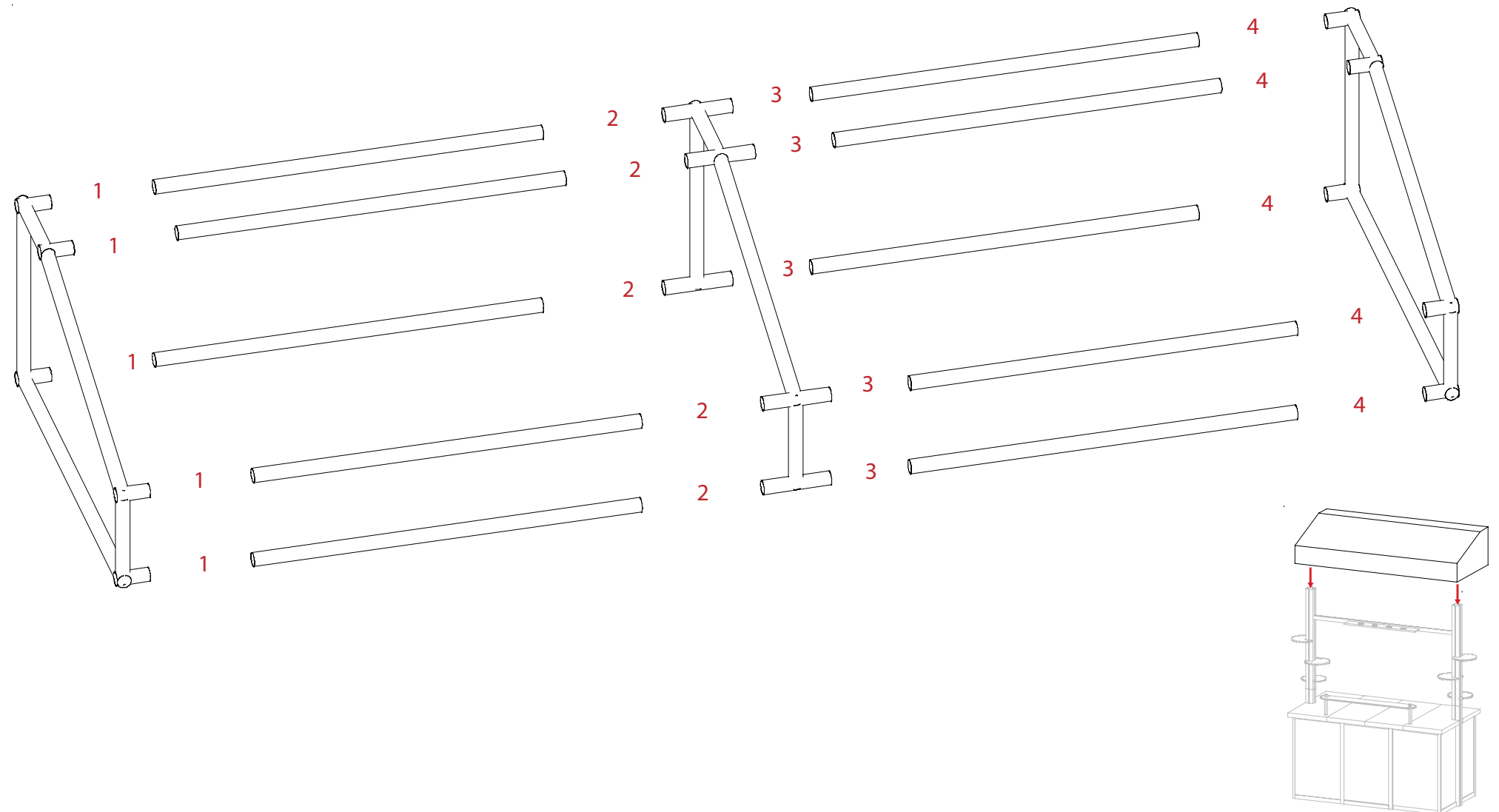
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Assemble frame by connecting extrusions in numerical order as shown.

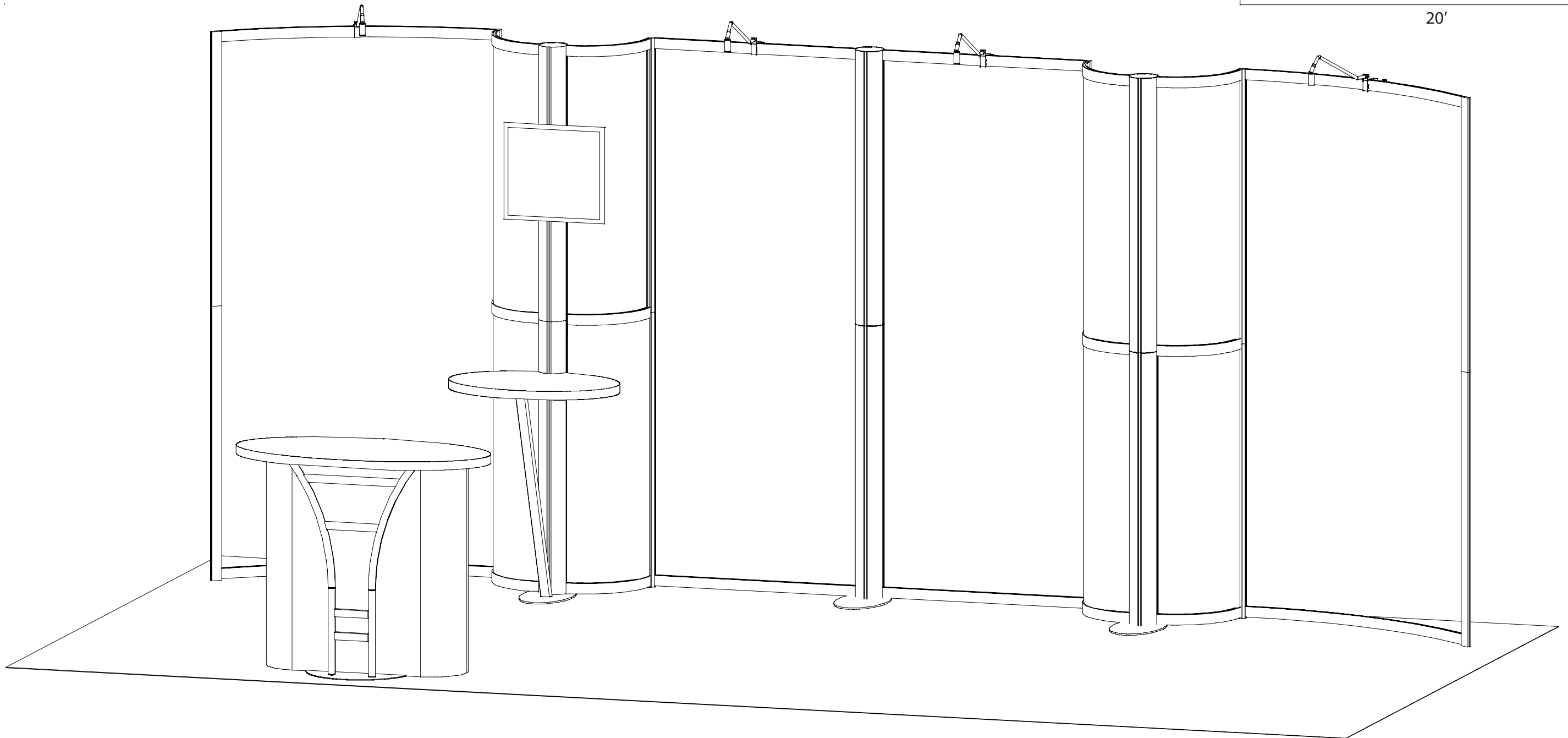
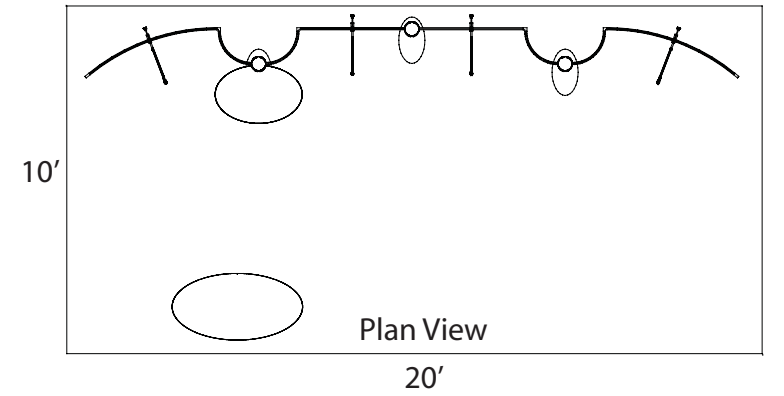


Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

euro It | *HYBRIDS*



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

euro lt | HYBRIDS

Using Your Setup Instructions

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Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

Cleaning and Packing Your Display

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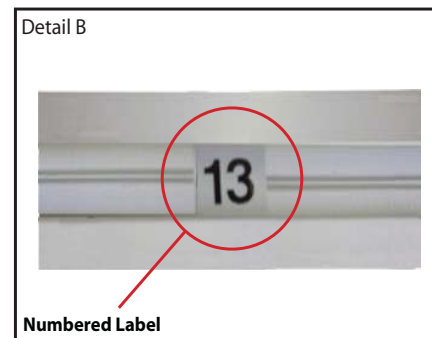
General Setup Instructions for Extrusion System



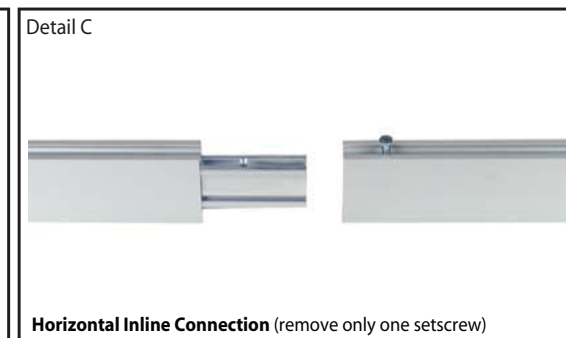
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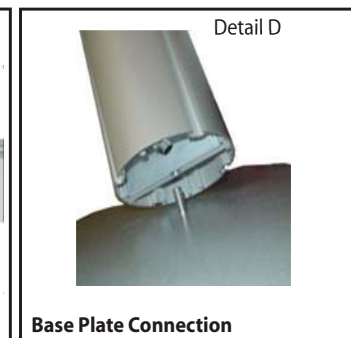
Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



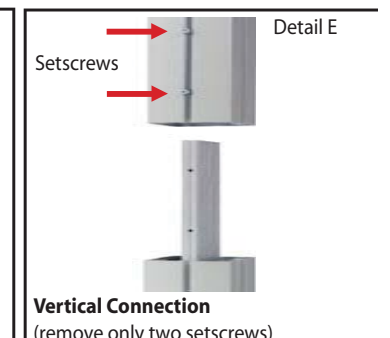
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.

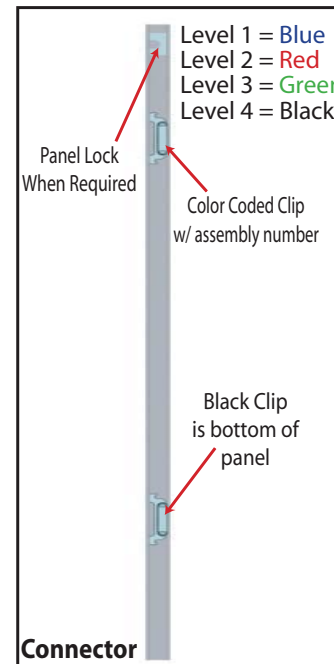


Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.

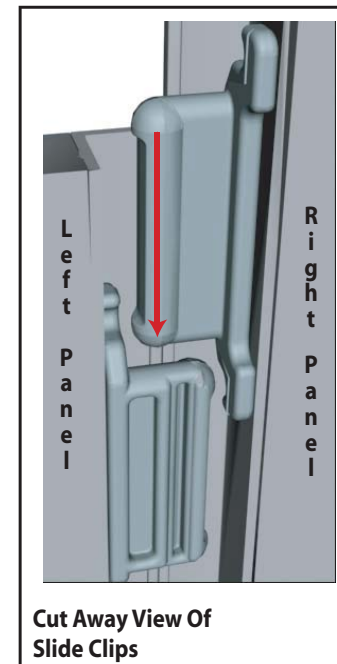


When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller section which then require assembly.

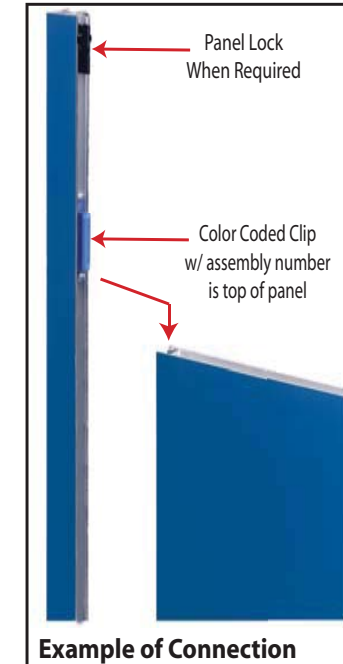
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.



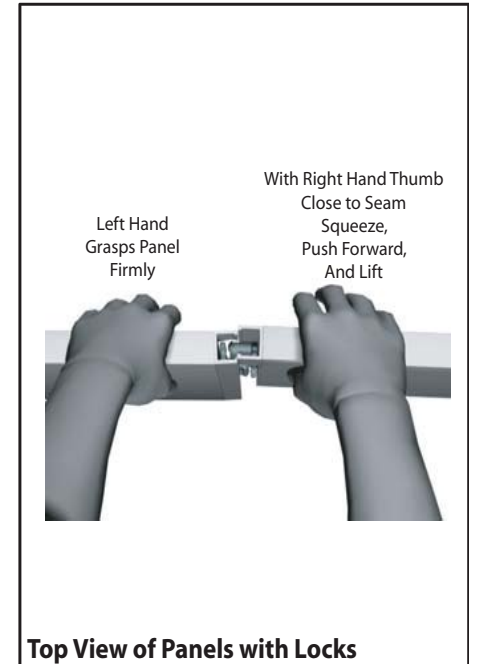
Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish which level. The color coded clip also contains the numbered label.



Components connect together by aligning them and sliding downward connecting clips together.



Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



The first level of components contain panel locks that are located at the top of the panel for extra stability and seamless connection. When disassembling panels twist top connection slightly and lift right panel upward.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

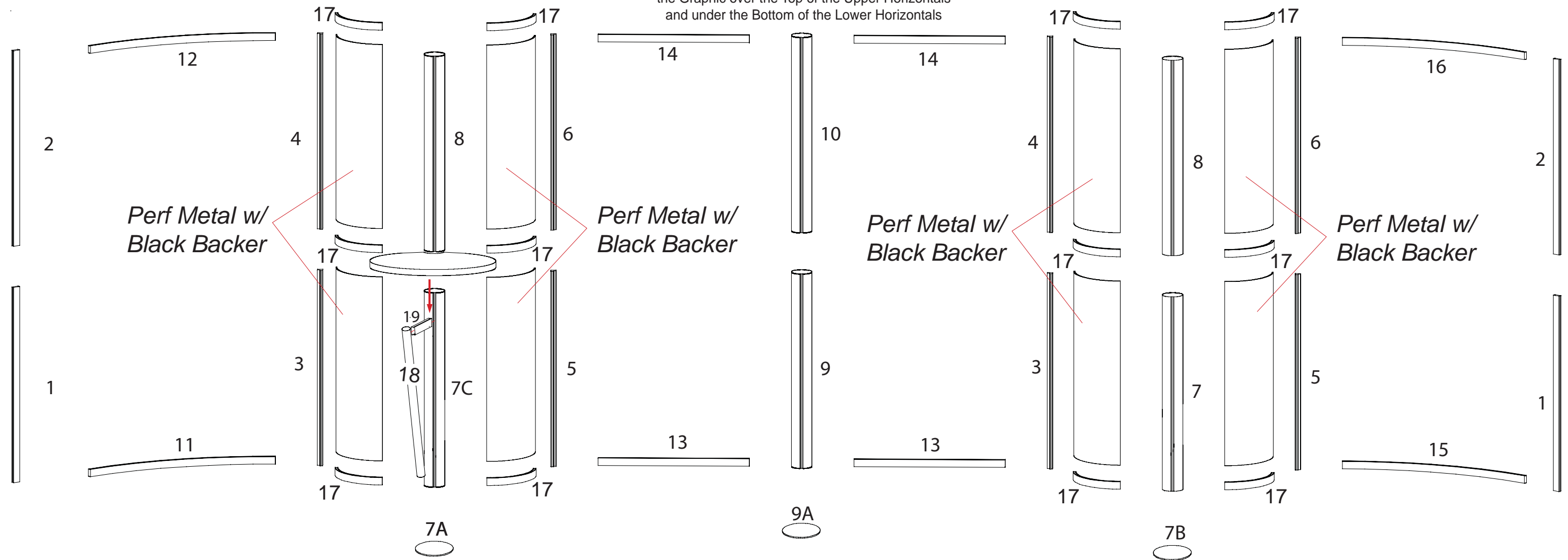
Item	Quantity	Description	Item	Quantity	Description
1	2	47.5"h Vertical Extrusion	11	1	47.75"w Formed Horizontal Extrusion
2	2	47.5"h Vertical Extrusion	12	1	47.75"w Formed Horizontal Extrusion
3	2	47.5"h 90° Vertical Extrusion	13	2	36"w Horizontal Extrusion
4	2	47.5"h 90° Vertical Extrusion	14	2	36"w Horizontal Extrusion
5	2	47.5"h 90° Vertical Extrusion	15	1	47.75"w Formed Horizontal Extrusion
6	2	47.5"h 90° Vertical Extrusion	16	1	47.75"w Formed Horizontal Extrusion
7	1	47.25"h Vertical Extrusion	17	12	18.065"w Formed Horizontal Extrusion
7A	1	Oval Base Plate w/ 2 Holes	18	1	39.341"h Angle Cut Vertical Extrusion
7B	1	Oval Base Plate	19	1	14.94"w Angle Cut Horizontal Extrusion
7C	1	47.25"h Vertical Extrusion w/ support connection			
8	2	47.5"h Vertical Extrusion			
9	1	47.25"h Vertical Extrusion			
9A	1	Oval Base Plate			
10	1	47.5"h Vertical Extrusion			

Steps:

- 1) Connect vertical extrusions [1 to 2, 3 to 4, 5 to 6, 7 to 8 and 9 to 10] as shown in illustration.
- 2) Attach base plates [7A and 7B] to vertical extrusion [7C/8 and 7/8] as shown in illustration and at base plate 9A to vertical extrusion [9/10].
- 3) Connect horizontal extrusions [11] and [12] to vertical extrusions [1/2 and 3/4].
- 4) Connect horizontal extrusions [17] to vertical extrusions [3/4, 7/8, and 5/6] as shown in illustration inserting perf metal and backer where indicated.
- 5) Continue on connecting horizontal extrusions [13 and 14] to vertical extrusions [5/6, 9/10 and 3/4].
- 6) Connect horizontal extrusions [17] to vertical extrusions [3/4, 7/8, and 5/6] as shown in illustration inserting perf metal and backer where indicated.
- 7) Connect horizontal extrusions [15 and 16] to vertical extrusions [5/6 and 1/2] as shown below.
- 8) Attach vertical angled extrusions [18] to base plate and insert horizontal extrusion [19] between verticals as shown in illustration, set counter atop extrusions and secure counter top to vertical extrusion [7] using thumbscrew connection.

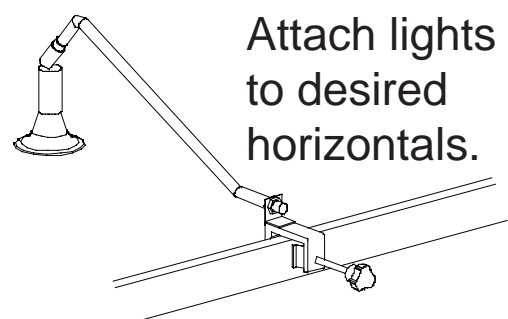
Note: Attaching Graphics

Attach Backwall Graphics to Velcro by wrapping the Graphic over the Top of the Upper Horizontals and under the Bottom of the Lower Horizontals




WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Light connection
 Attach lights to desired horizontals.




MONITOR MOUNT
 Attach monitor mount to vertical extrusions after assembly.

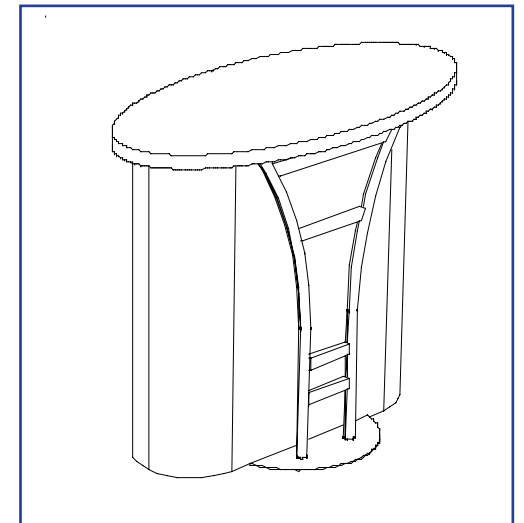


Slide Mount into Groove of Vertical Extrusion. Tighten Setscrew Attach top Plate and tighten screws

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Part Number	Qty for Step	Description
1	1	5.75"r X 38"h Quarter Curve Panel
2	1	19"w x 38"h Flat Panel
3	1	5.75"r X 38"h Quarter Curve Panel
4	1	5.75"r X 38"h Quarter Curve Panel
5	1	19"w x 38"h Flat Panel w/Door w/Lock
6	1	5.75"r X 38"h Quarter Curve Panel
20	1	Custom Base Plate
21	1	38"h Curved Round Vertical - Counter Support - Left side
22	1	38"h Curved Round Vertical - Counter Support - Right side
23	2	7" Lower Tapered Horizontal extrusion
24	1	8" Middle Tapered Horizontal extrusion
25	1	16.5" Upper Tapered Horizontal extrusion



Steps for Back LT Portion of Pedestal:

Use Blue Labels for Step 1.

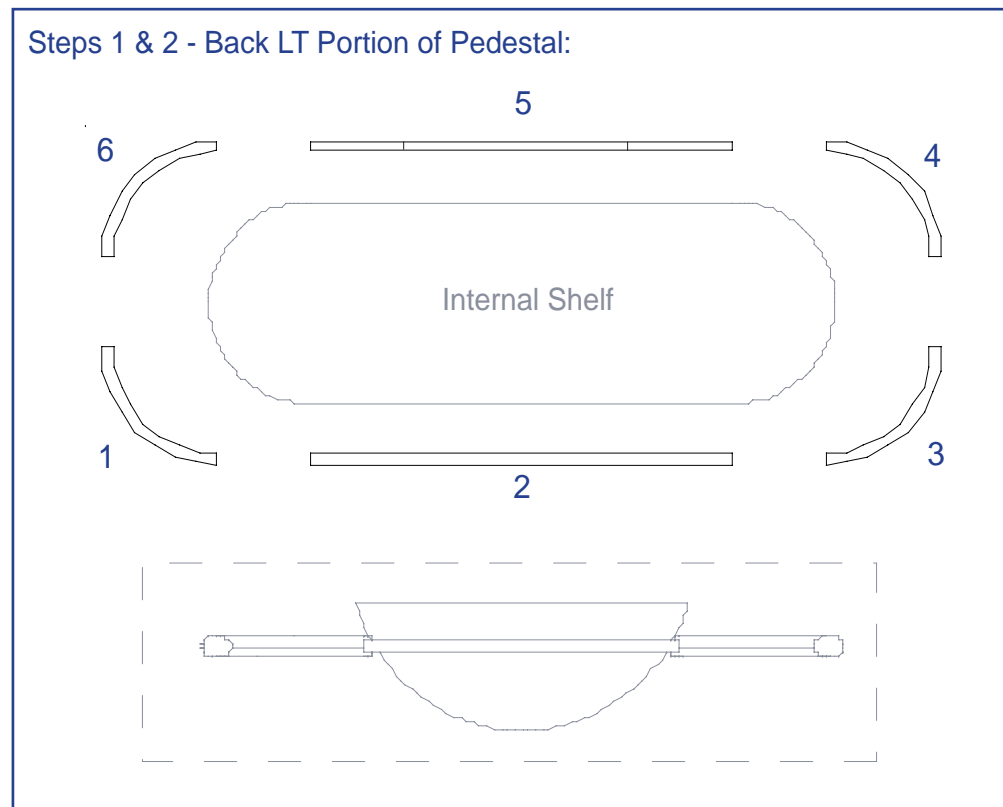
- 1) Assemble all 38" h 90° Connectors [1, 3, 5, & 7] - 38" h Flat Panels [4, 6, & 8] and 38" h Flat Panel w/Door w/Lock [2] together.
- 2) Place Internal Shelf atop provided shelf supports.

Steps for Front - Aluminum Portion of Pedestal:

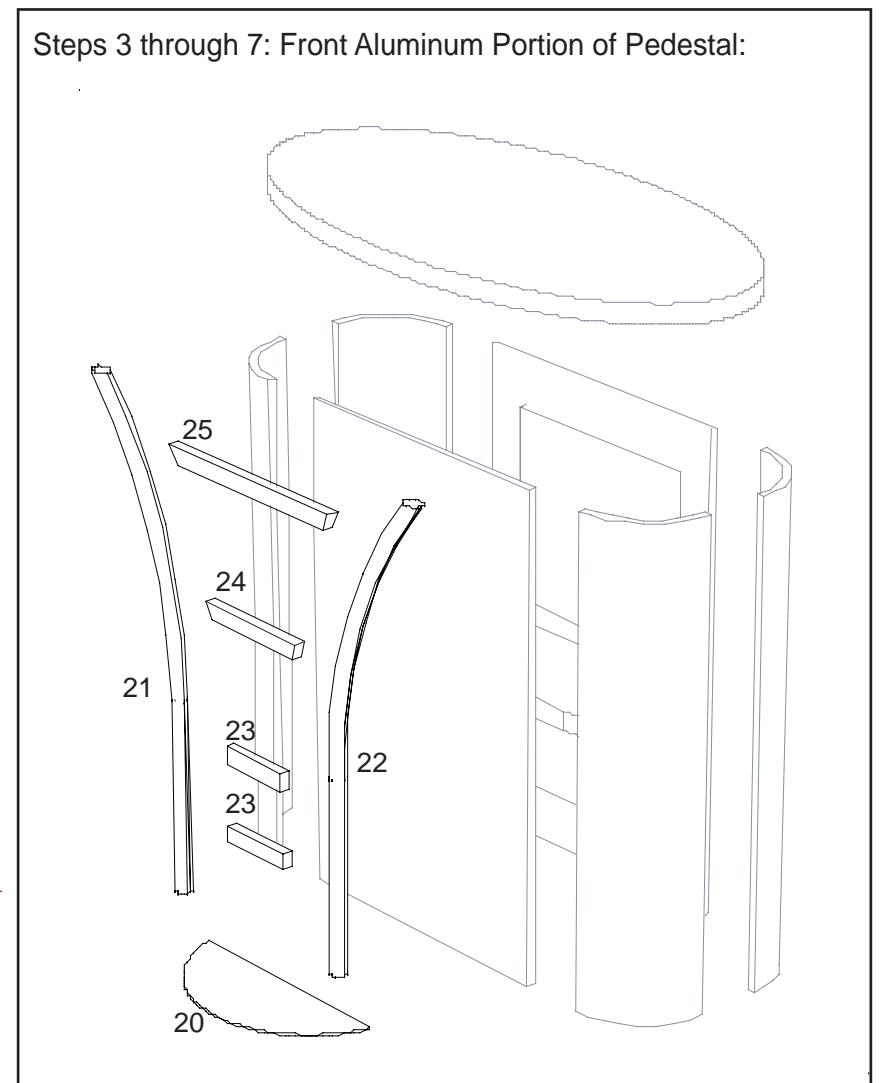
Use Black Labels for Steps 3 through 7.

- 3) Attach 38" h Curved Vertical Counter Supports [21 and 22] to Custom Base Plate [20].
note: Place Custom Base Plate Centered and Flushed with Back LT Portion of Pedestal.
- 4) Attach both 7" Lower Horizontal extrusion [23] between Curved Round Vertical Counter supports [21 and 22].
- 5) Attach 8" Middle Tapered Horizontal extrusion [24] between Curved Round Vertical Counter supports [21 and 22].
- 6) Attach 16.5" Upper Tapered Horizontal extrusion [25] between Curved Round Vertical Counter supports [21 and 22].
- 7) Attach Counter top with Thumbscrews.

Steps 1 & 2 - Back LT Portion of Pedestal:



Steps 3 through 7: Front Aluminum Portion of Pedestal:



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING