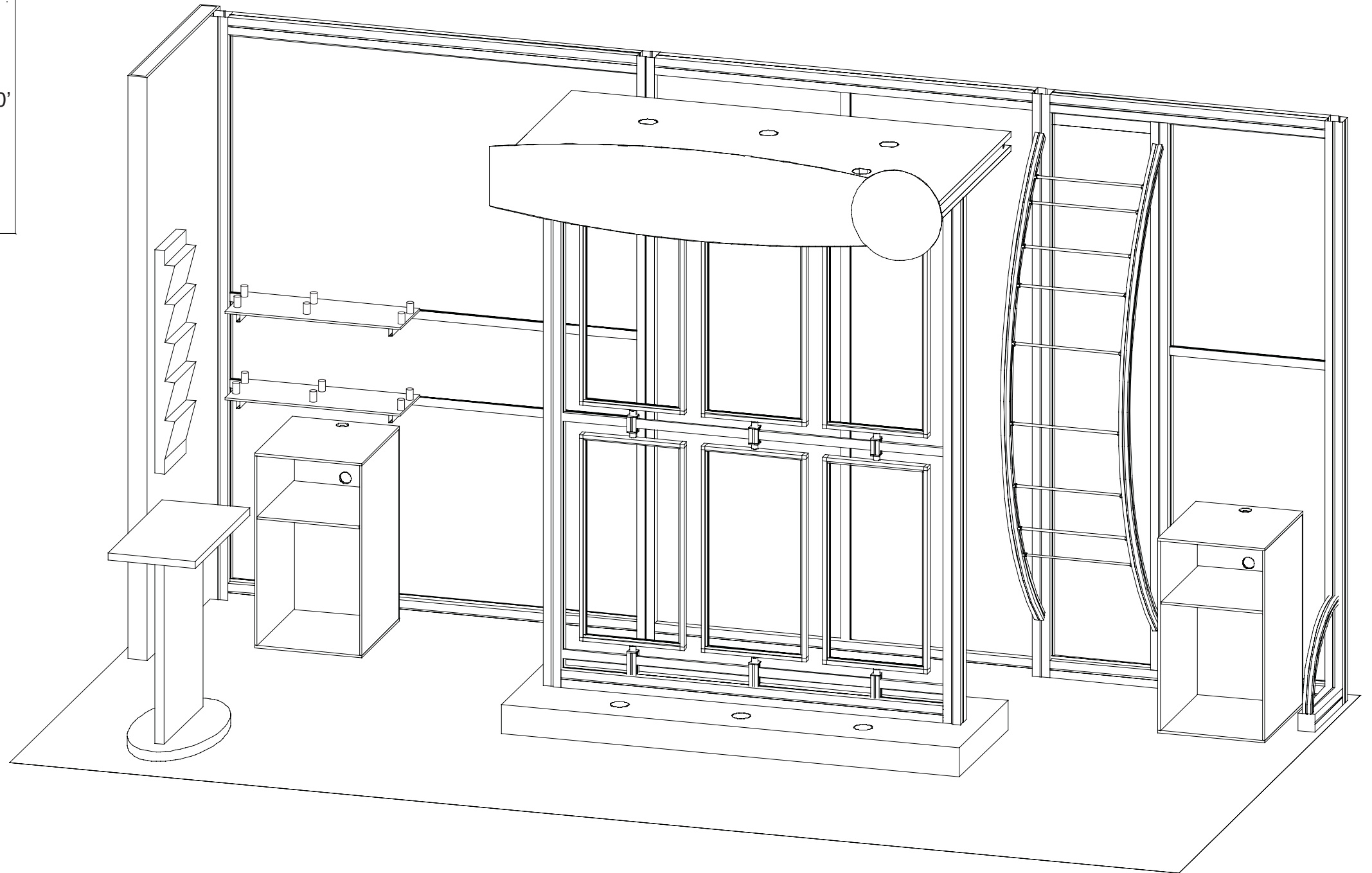


Plan View



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



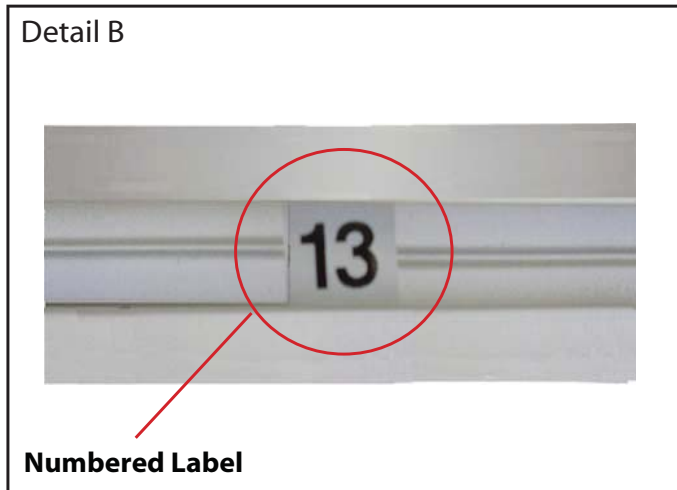
Detail A

Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

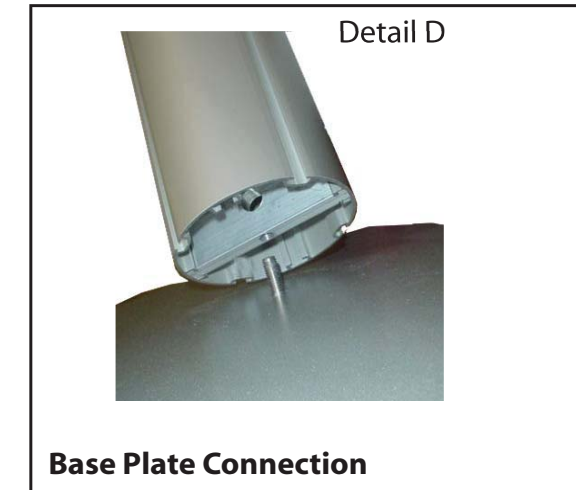
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

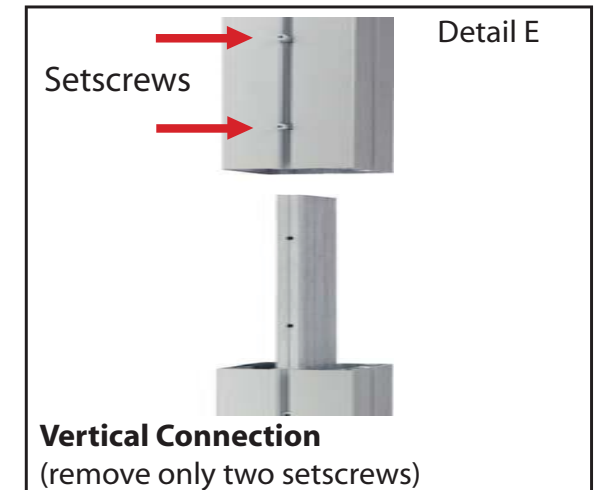
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

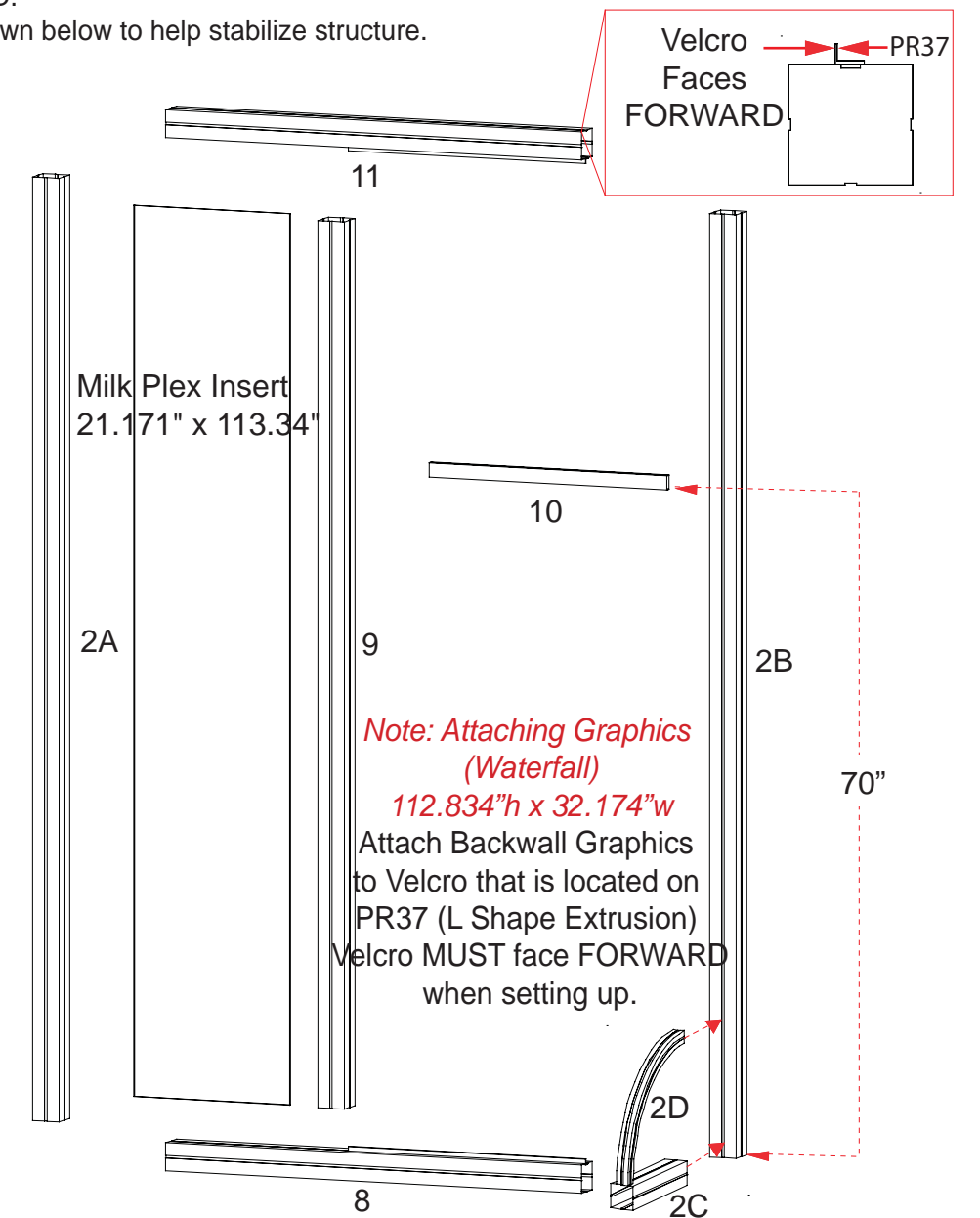
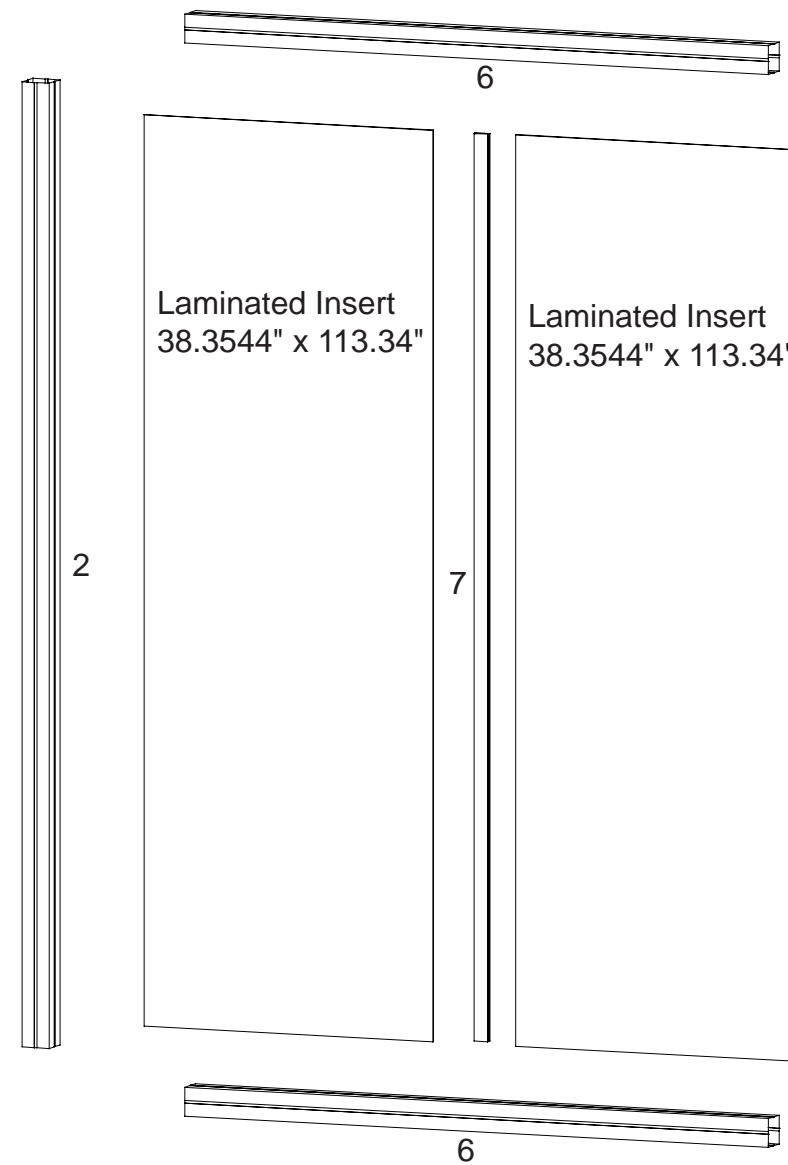
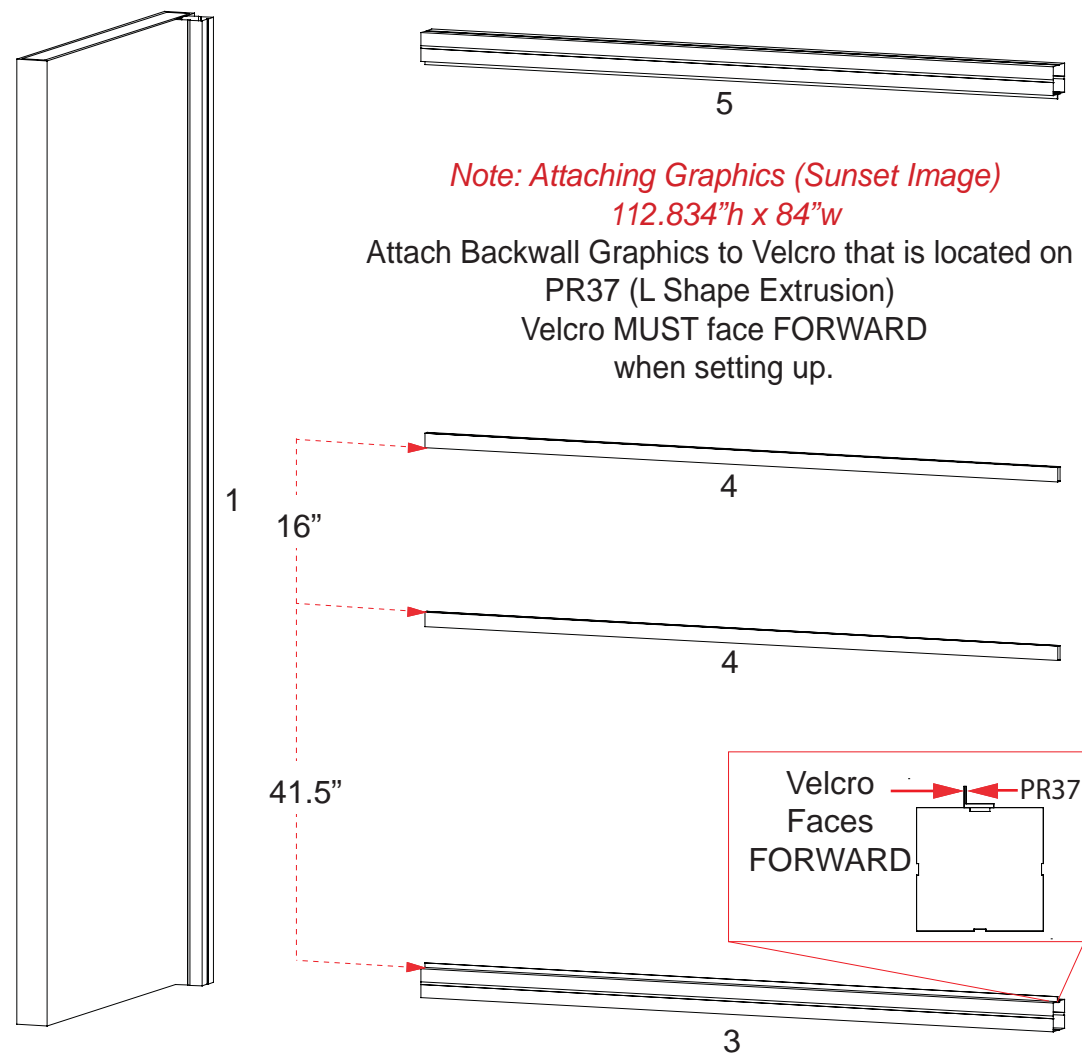
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Part Number	Qty for Step	Description
1	1	120"h Square Extrusion attached to Laminated Wall
2	3	120"h Square Extrusion
3	1	84"w Square Extrusion
4	2	84"w Extrusion with pill slots facing FORWARD for shelf assembly
5	1	84"w Square Extrusion
6	2	77.5"w Square Extrusion
7	1	112.84"h Extrusion
8	1	56.5"w Square Extrusion
9	1	112.84"h Square Extrusion
10	1	32.5"w Extrusion with Holes for Monitor Attachment
11	1	56.5"w Square Extrusion
2C/2D	1/1	18" Square Extrusion w/ Curved Extrusion Attached

Steps

- 1) Attach 84"w horizontal extrusion [3] between vertical extrusions [1 and 2]. NOTE: ALL VELCRO MUST FACE FORWARD.
- 2) Slide horizontal extrusions [4] into place and tighten at desired location. NOTE: PILL SLOTS MUST FACE FORWARD.
- 3) Attach 84"w horizontal extrusion [5] between and flush to top of vertical extrusions [1 and 2]. NOTE: ALL VELCRO MUST FACE FORWARD.
- 4) Attach lower 77.5"w horizontal extrusion [6] between vertical extrusions [2].
- 5) Connect vertical extrusion [7] to center of horizontal extrusion [6] slightly tighten into place, slide inserts into place then tighten extrusion [7] completely.
- 6) Attach upper 77.5"w horizontal extrusion [6] between and flush to top of vertical extrusions [2].
- 7) Attach 56.5"w horizontal extrusion [8] between vertical extrusions [2] being sure that L shape extrusion is on RIGHT side. NOTE: ALL VELCRO MUST FACE FORWARD.
- 8) Loosely connect vertical extrusion [9] to center of horizontal extrusion [8], slide insert into place then tighten extrusion [9] completely being sure that the L shape extrusion is facing forward and to the right. NOTE: ALL VELCRO MUST FACE FORWARD.
- 9) Slide and attach horizontal extrusion [10] between vertical extrusions [9 and 2] at location for Monitor Mount.
- 10) Attach 56.5"w horizontal extrusion [11] between and flush to top of vertical extrusions [2] being sure that L shape extrusion faces forward and on the right side. NOTE: ALL VELCRO MUST FACE FORWARD.
- 11) Attach support assembly [2C/2D] to vertical extrusion [2] as shown below to help stabilize structure.

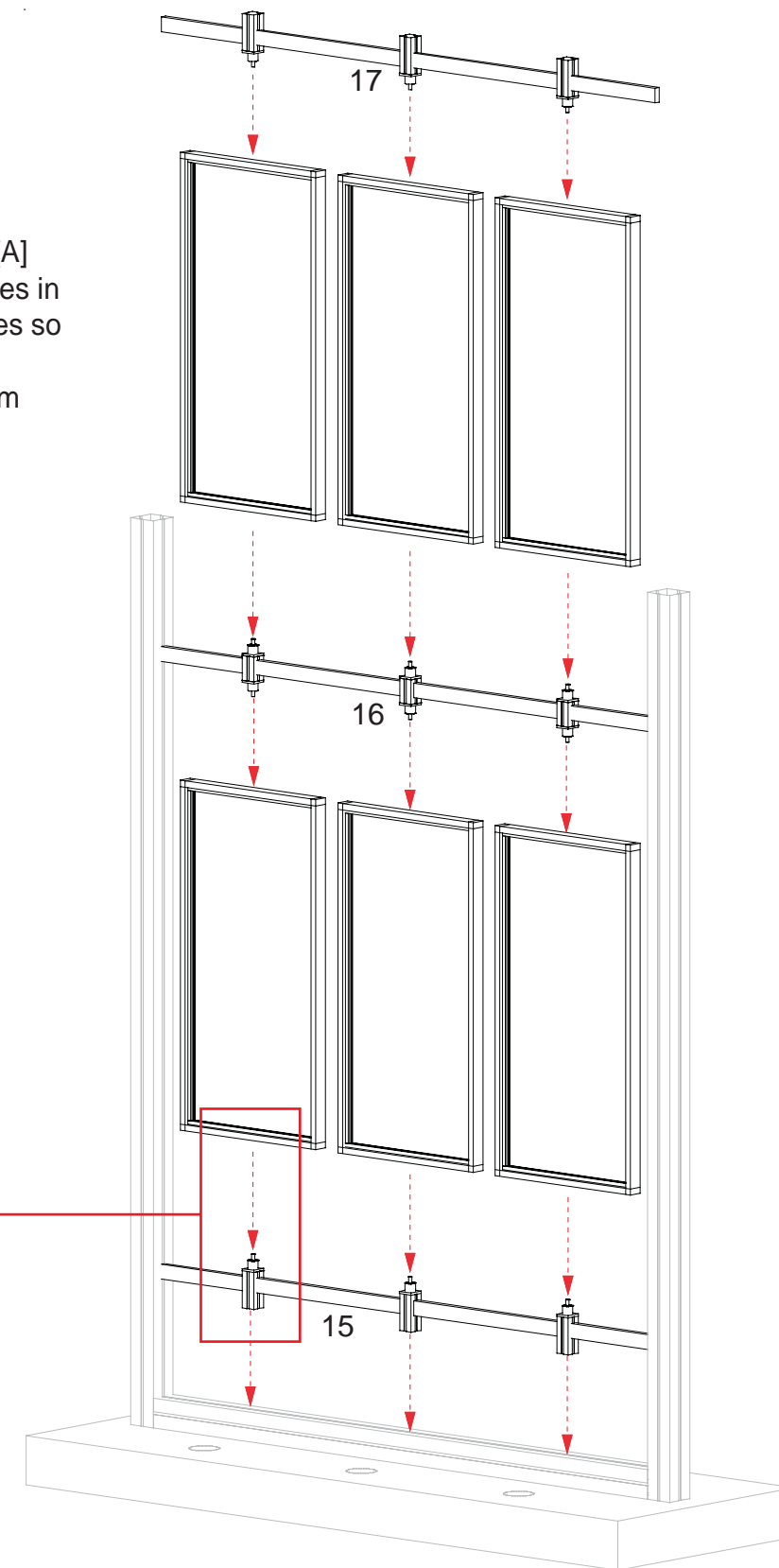
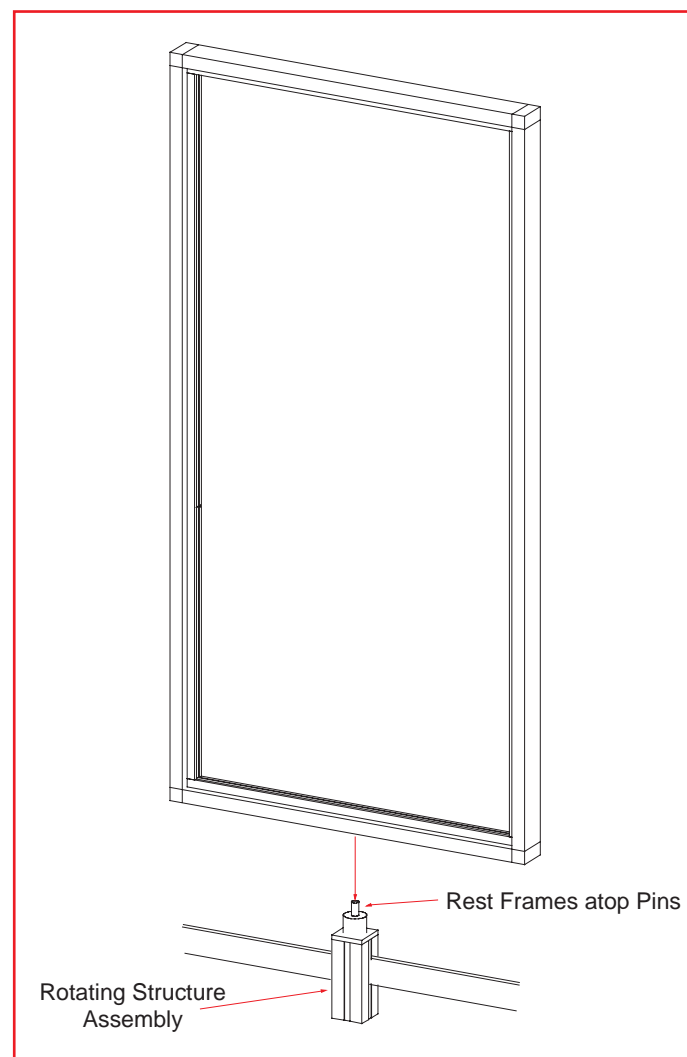
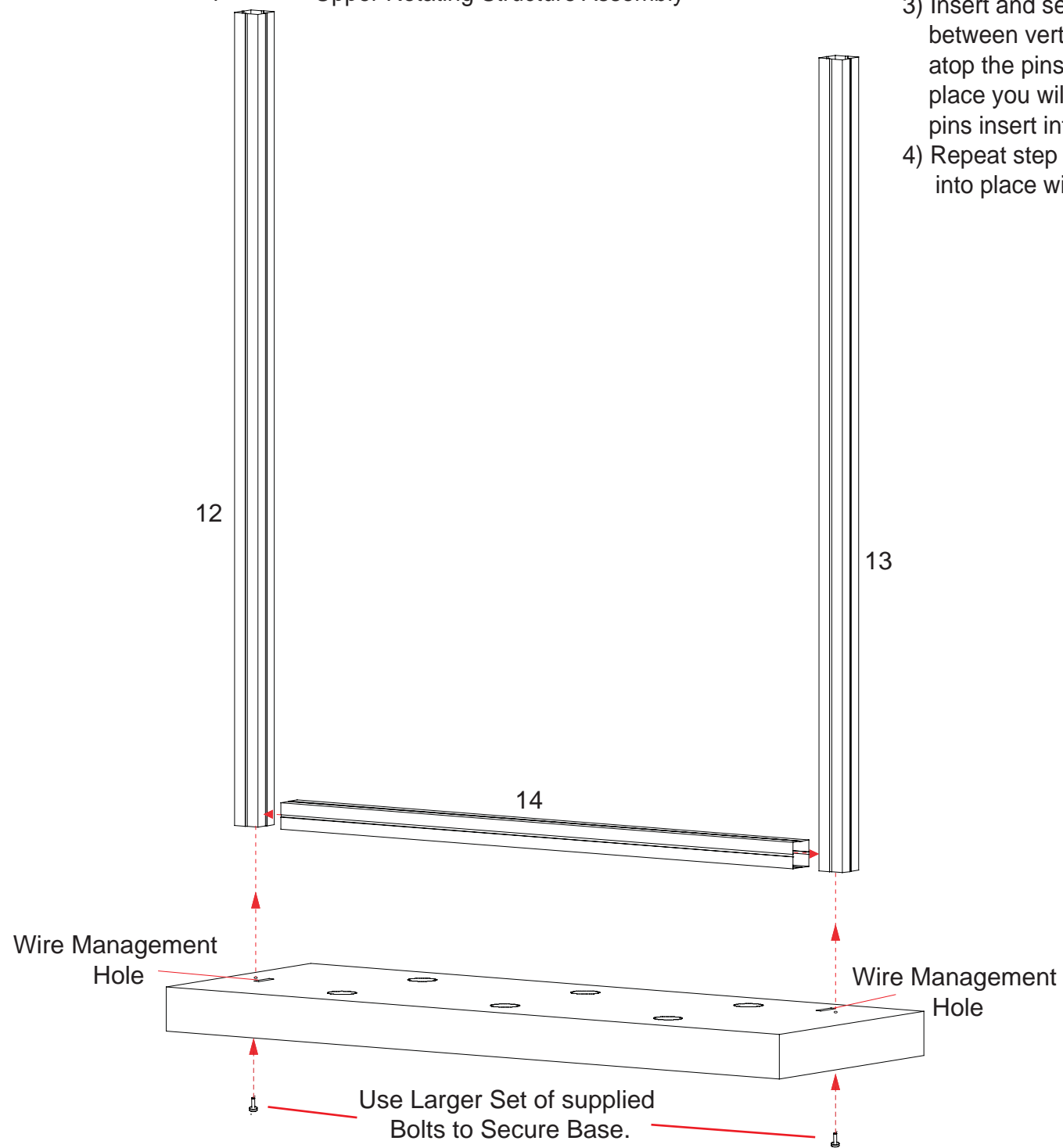


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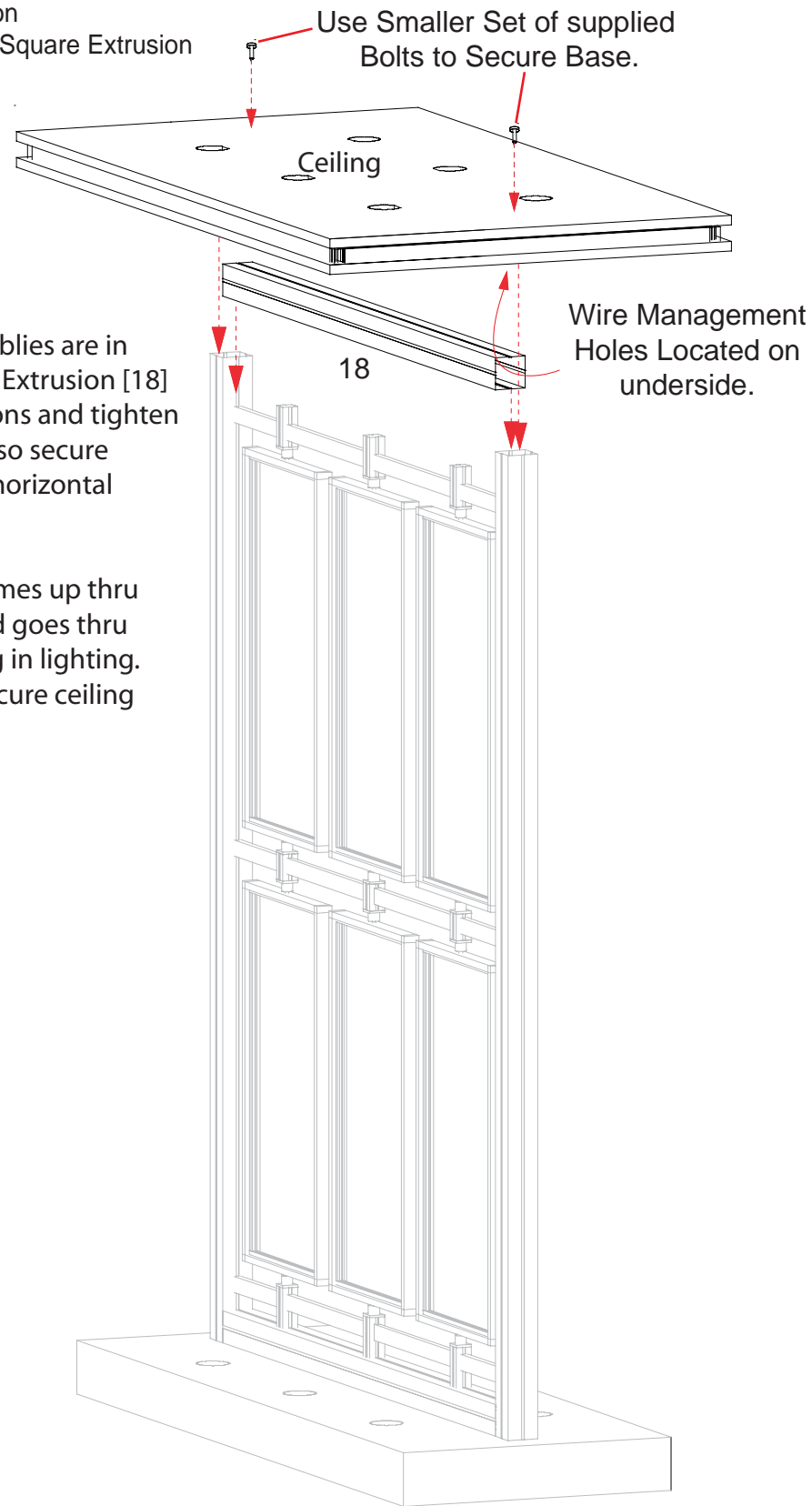
Part Number	Qty for Step	Description
12	1	110.169" h Square Extrusion
13	1	110.169" h Square Extrusion
14	1	78.485" w Square Extrusion
15	1	Lower Rotating Structure Assembly
16	1	Mid Rotating Structure Assembly
17	1	Upper Rotating Structure Assembly

- Steps: NOTE: Access door located on Base needs to be place within approximately 2" from (over top of) electrical outlet.
- 1) Connect 110.169" h vertical extrusions [12 and 13] to Base using Hardware provided.
 - 2) Attach 78.785" w horizontal extrusion [14] between vertical extrusions [12 and 13].
 - 3) Insert and secure into place 78.485" w Lower Rotating Assembly [15] between vertical extrusions [12 and 13], place 3 of the rotating frames [A] atop the pins located on the lower rotating structure, while holding frames in place you will need to attach the Mid Rotating Assembly [16] atop frames so pins insert into holes located on center top of frames.
 - 4) Repeat step 3 using 3 more of the rotating frames [A] and securing them into place with Upper Rotating Assembly [17].

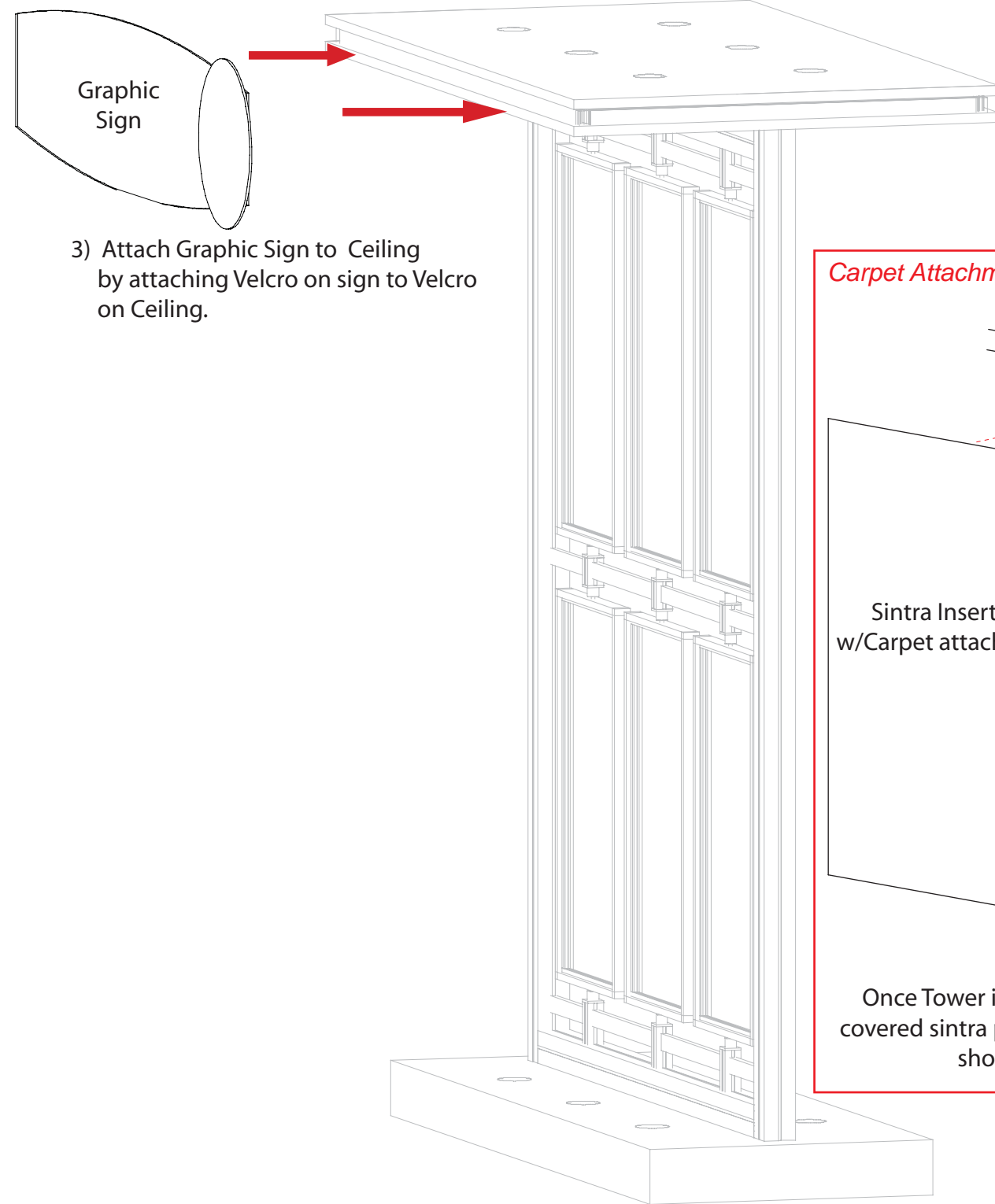


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

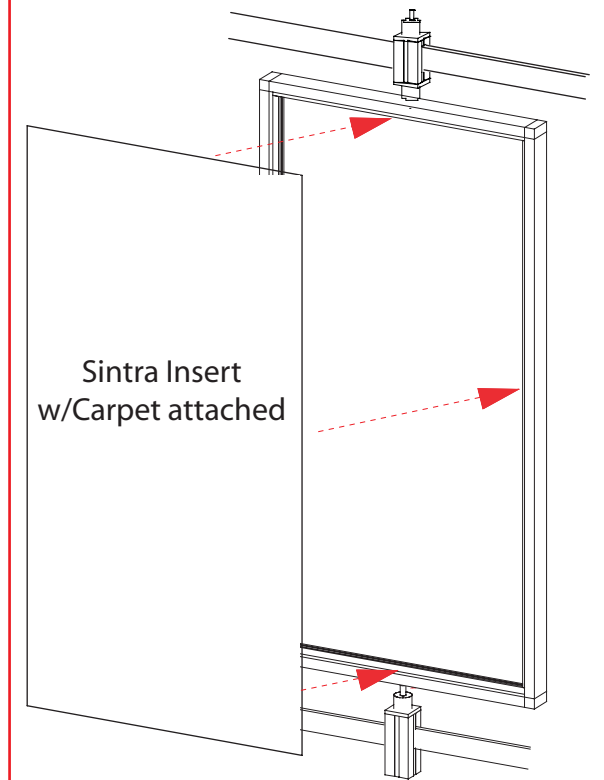
Part Number	Qty	Description
18	1	78.485" h Square Extrusion



- 1) After Rotating Frame Assemblies are in place, set Horizontal Square Extrusion [18] atop smaller square extrusions and tighten left and right side in place also secure smaller square extrusion to horizontal extrusion [18].
- 2) Place Ceiling atop structure, NOTE: Wire Management comes up thru vertical square extrusion and goes thru larger hole on ceiling to plug in lighting. Using hardware provided secure ceiling to vertical extrusions.



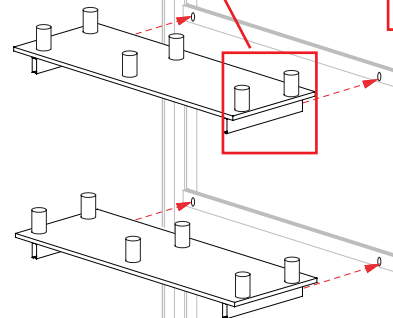
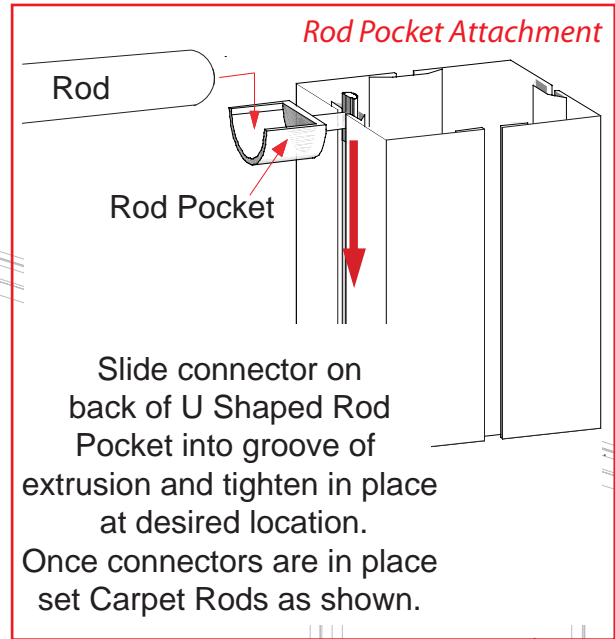
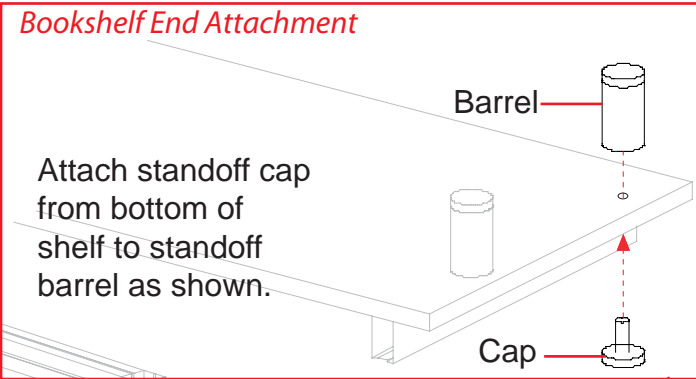
Carpet Attachment



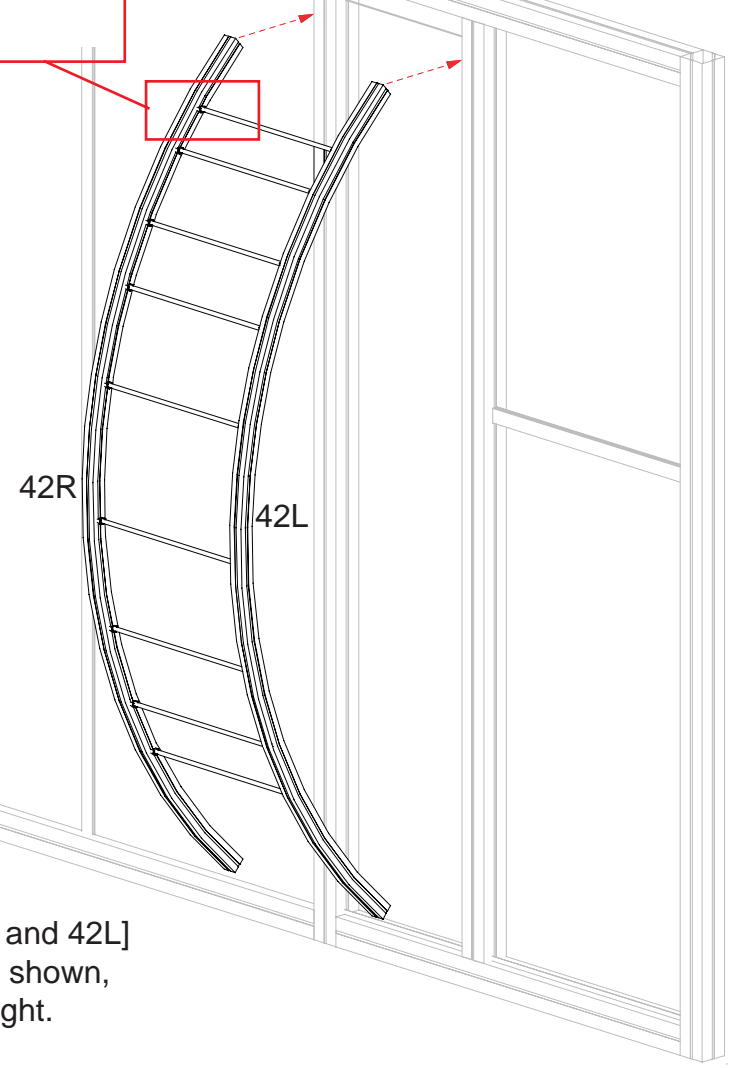
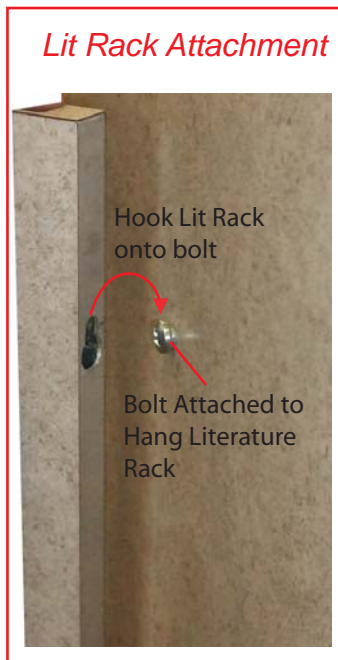
Once Tower is assembled attach carpet covered sintra pieces to frames by Velcro as shown in illustration.

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See Detail for attaching Literature Rack below.



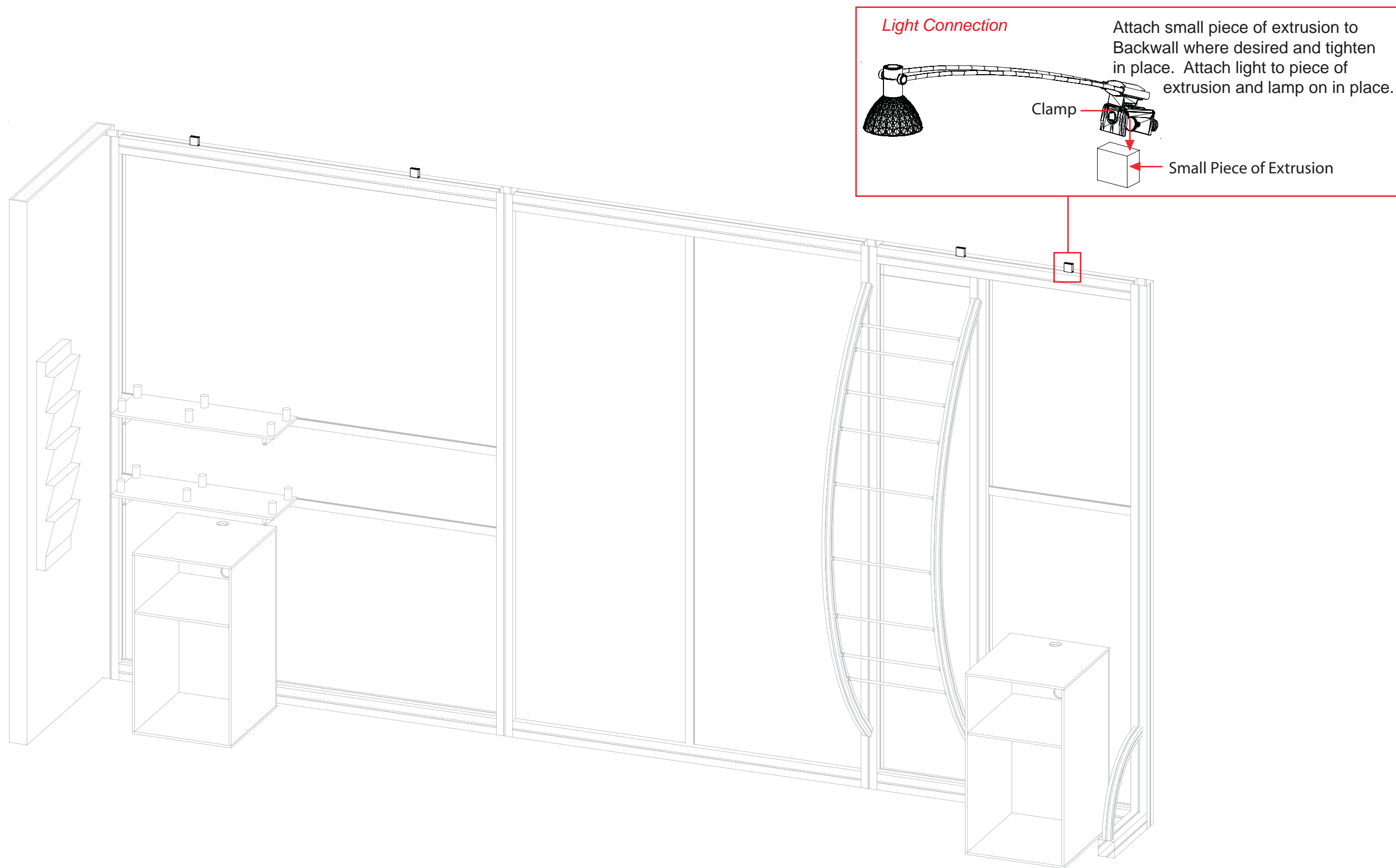
Attach Shelving to horizontal extrusions by locating opening in Graphic and tightening lock in pill slot.



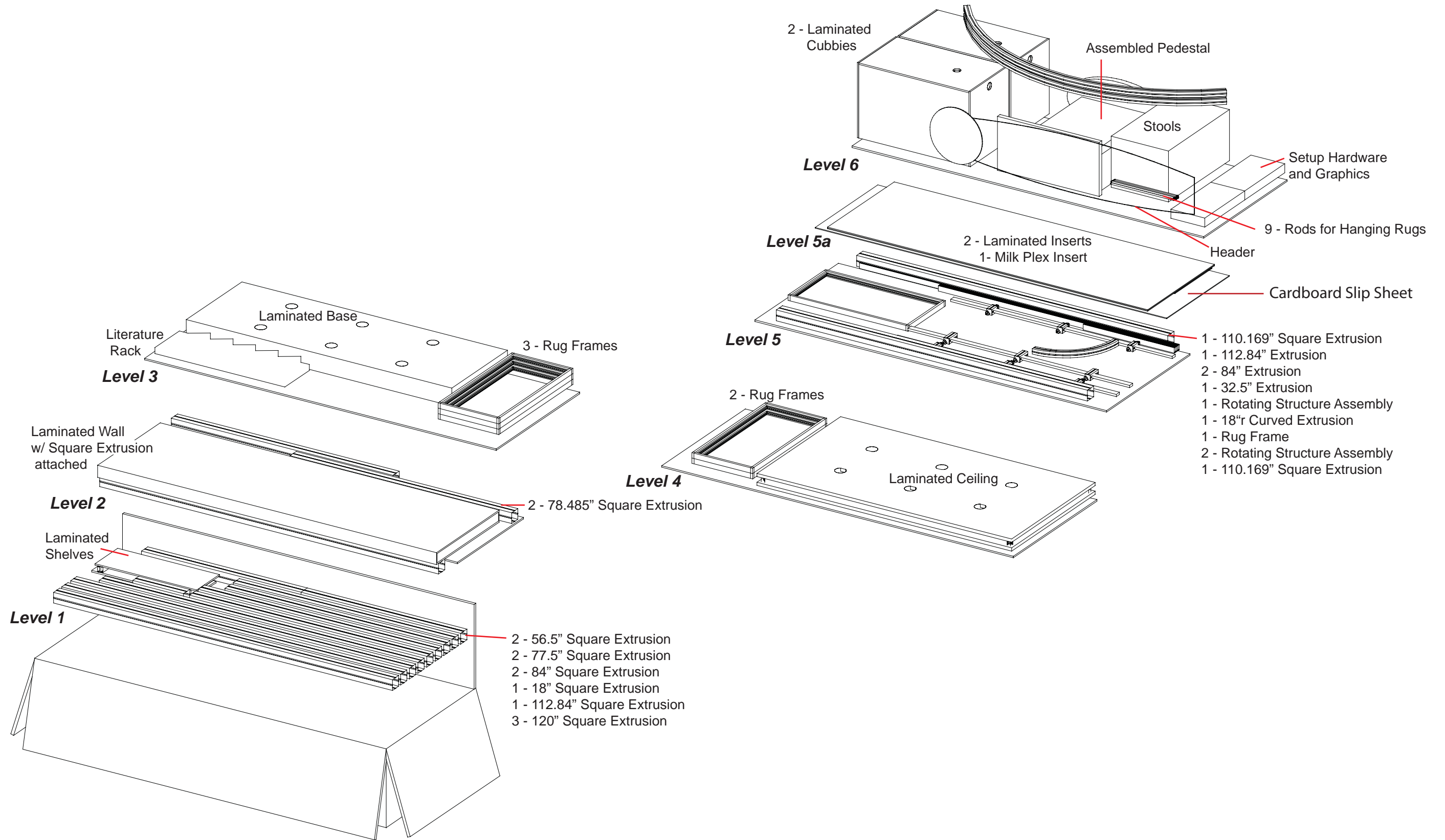
Attach Curved Extrusions [42R and 42L] to square vertical extrusions as shown, securing in place at desired height.

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Level 2



Level 4



Level 5a



Setup Hardware Box



Level 1



Level 3



Level 5



Level 6

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