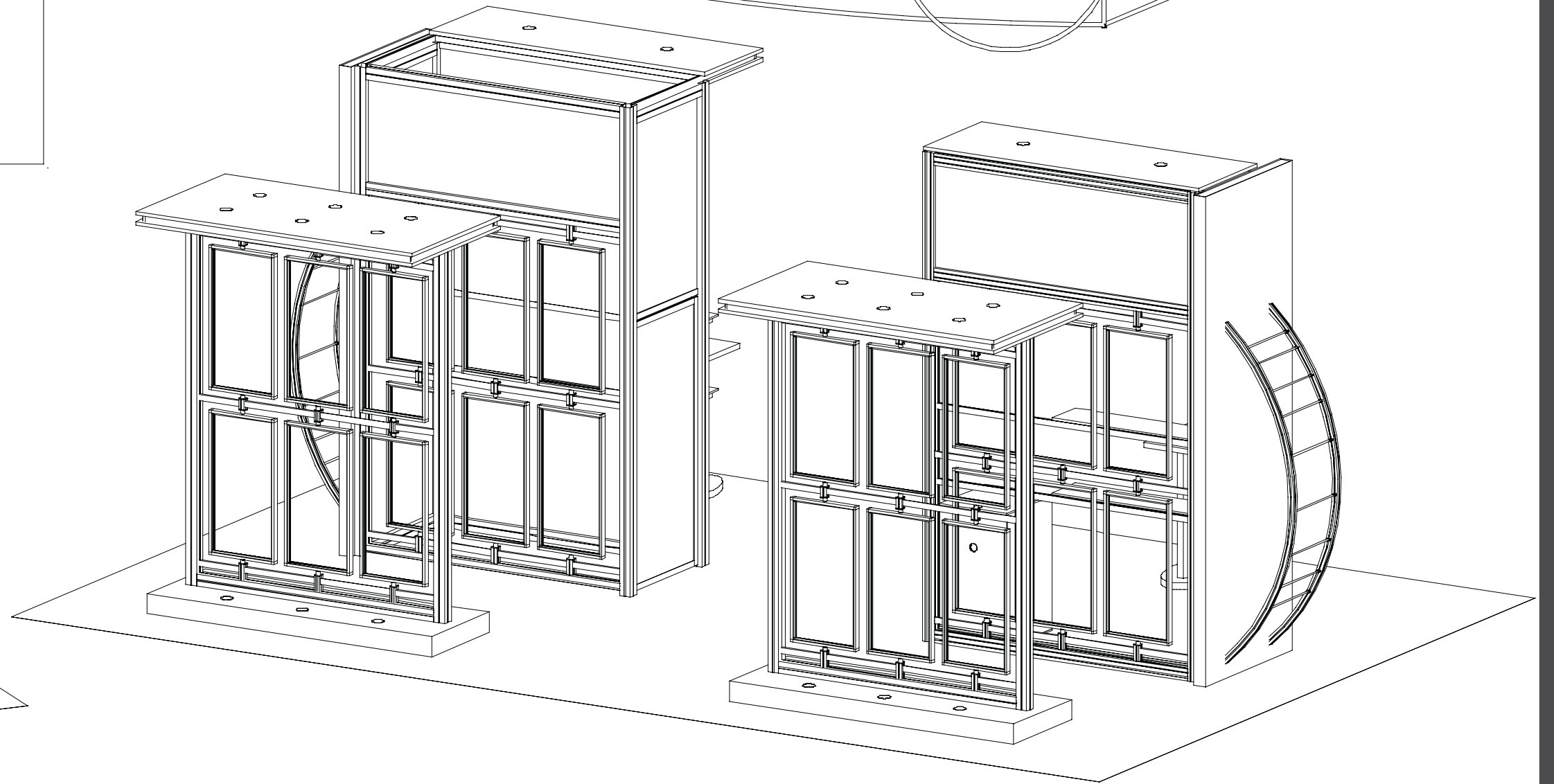
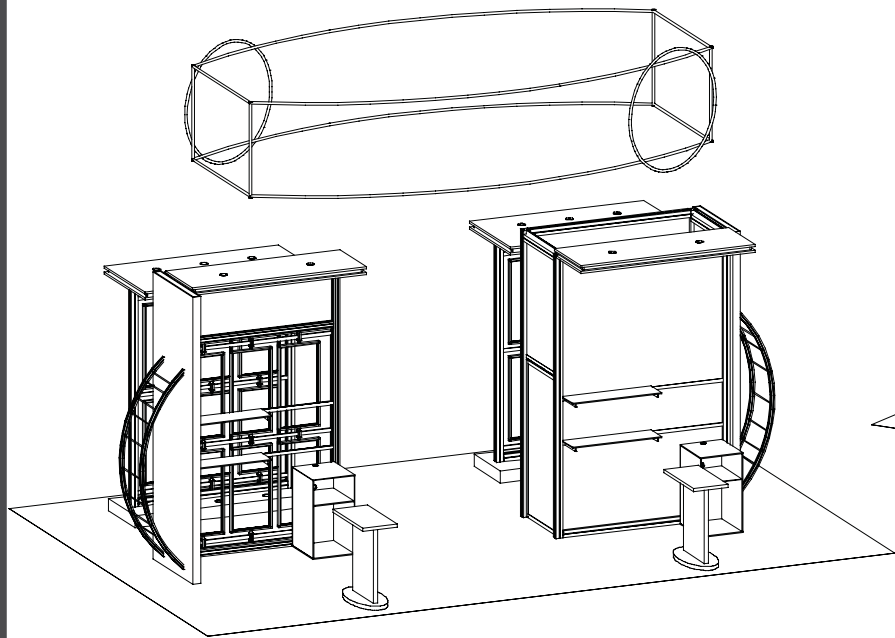
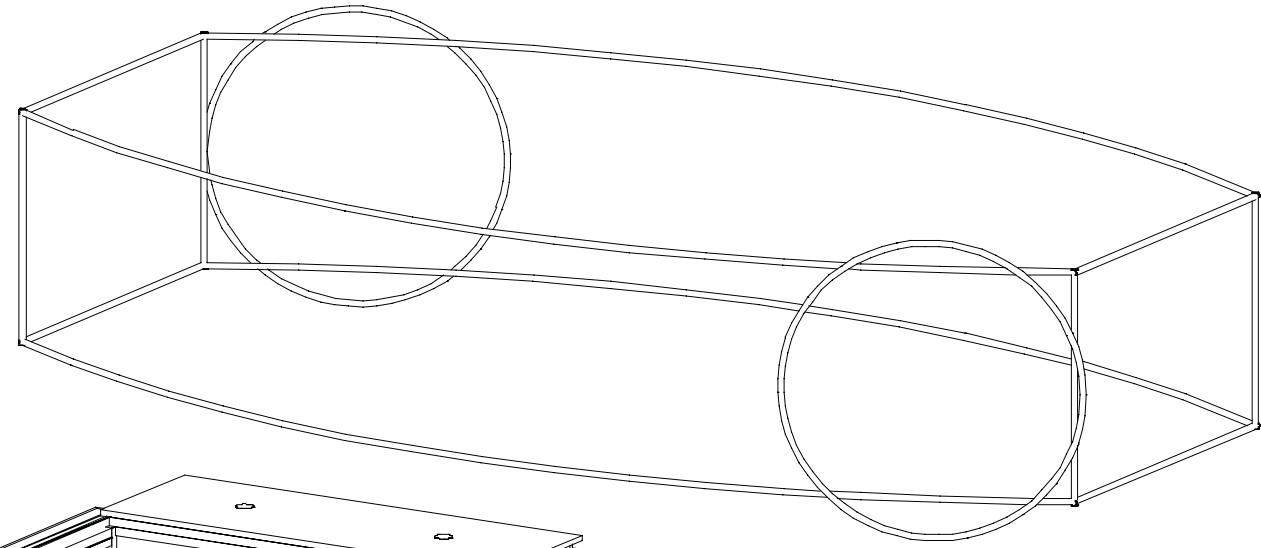
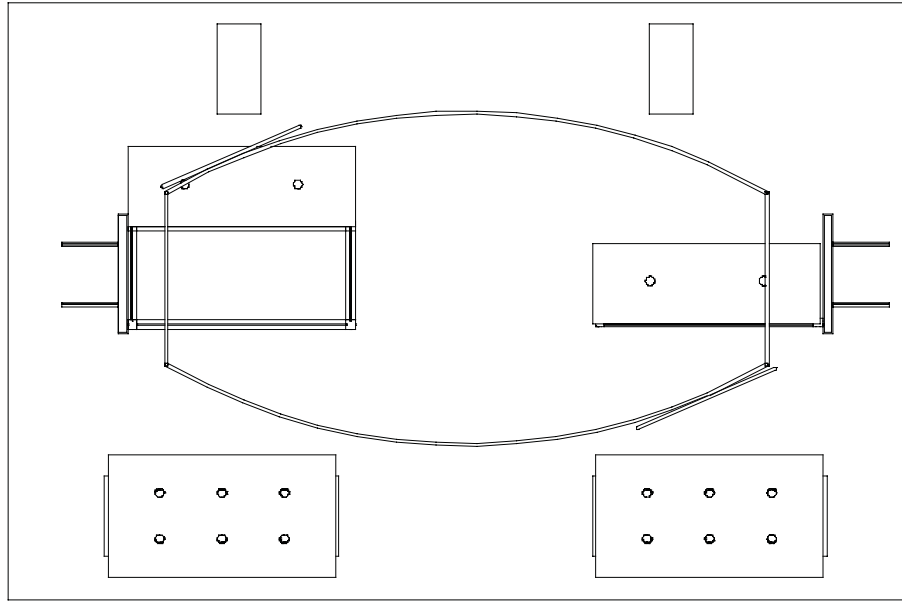


visionaryTM
DESIGNS



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

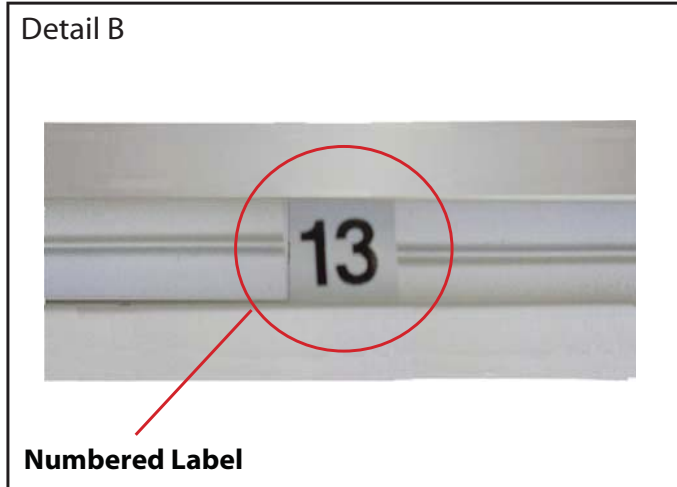


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

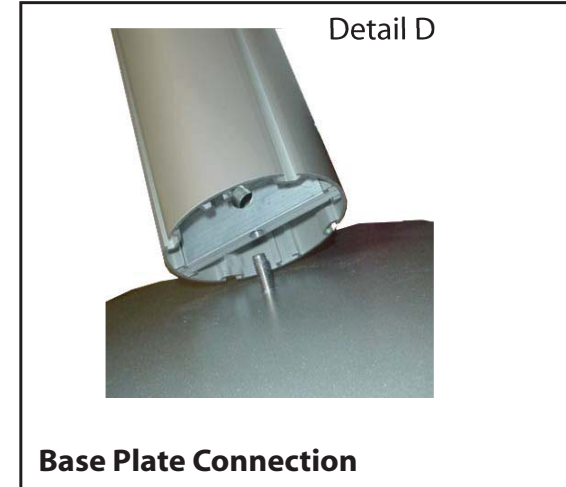
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

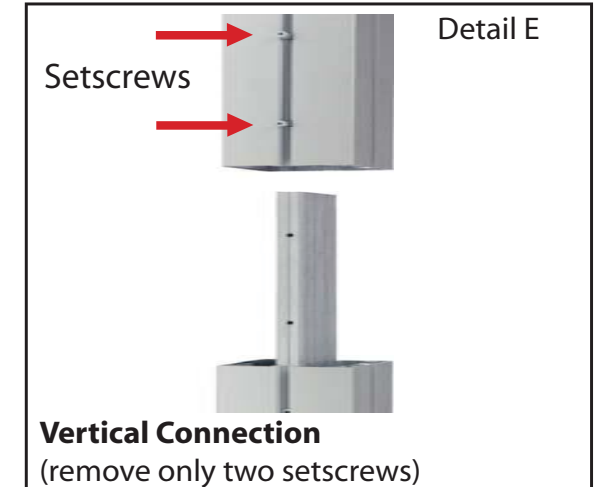
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

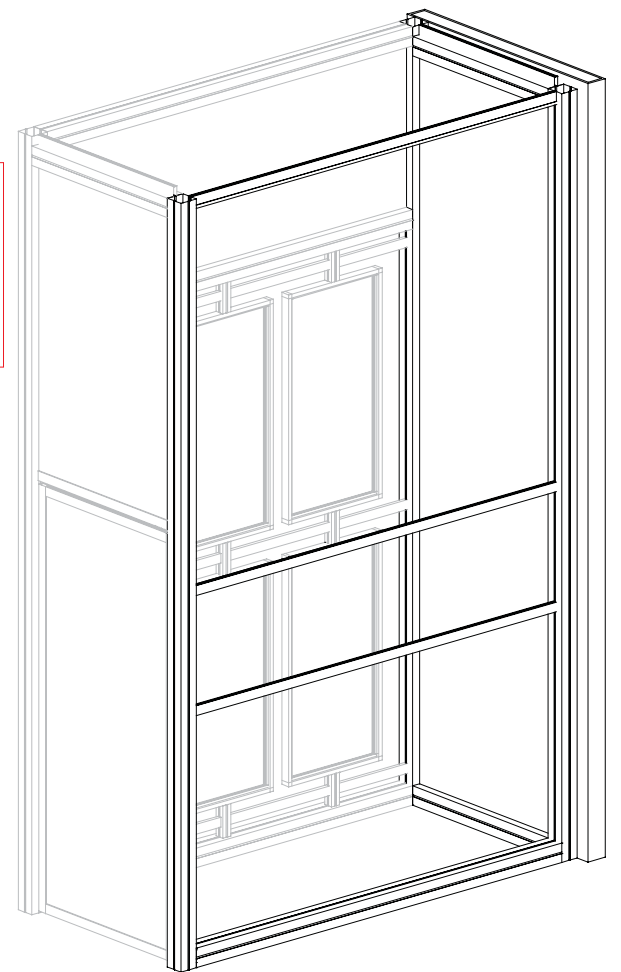
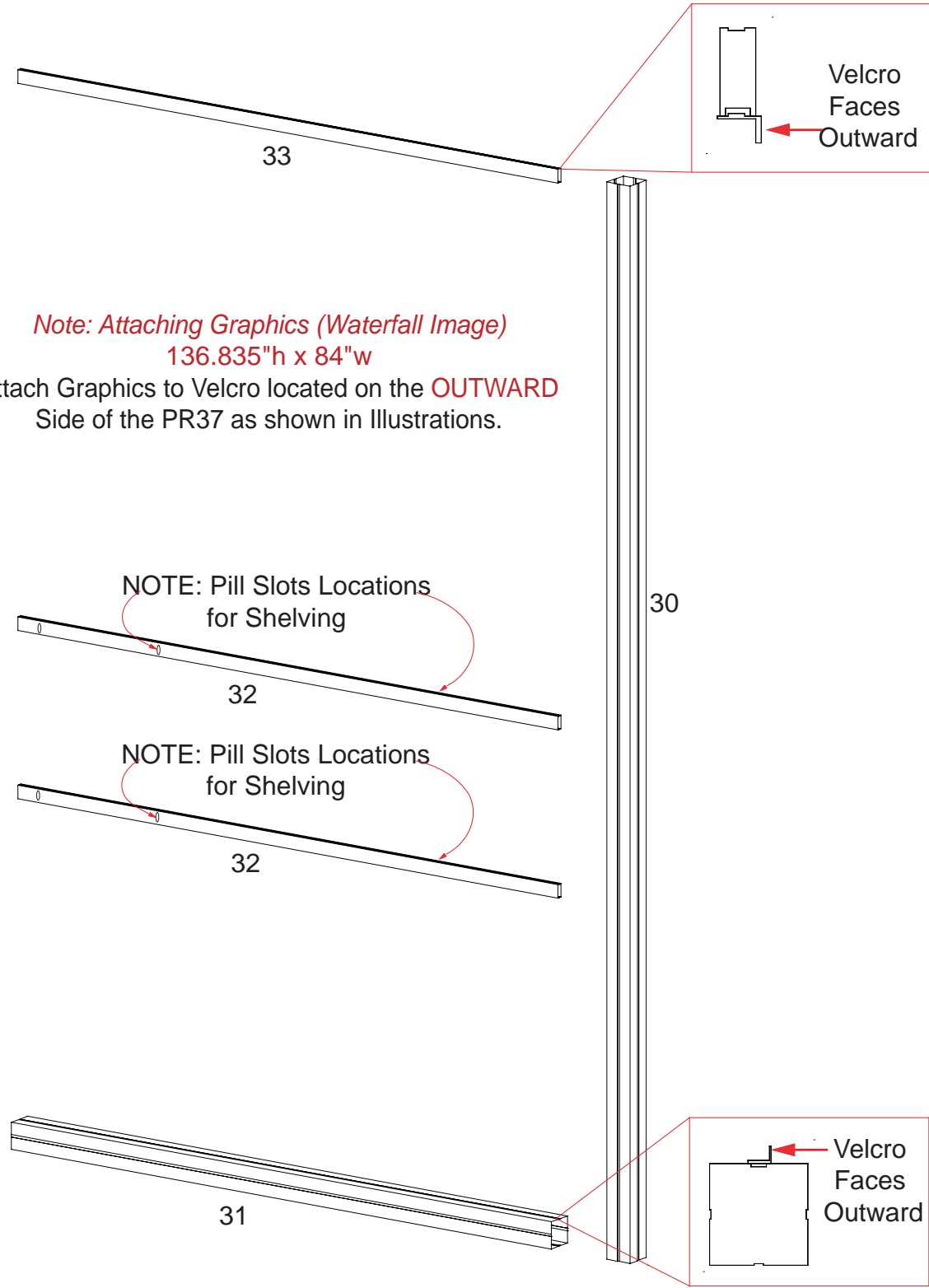
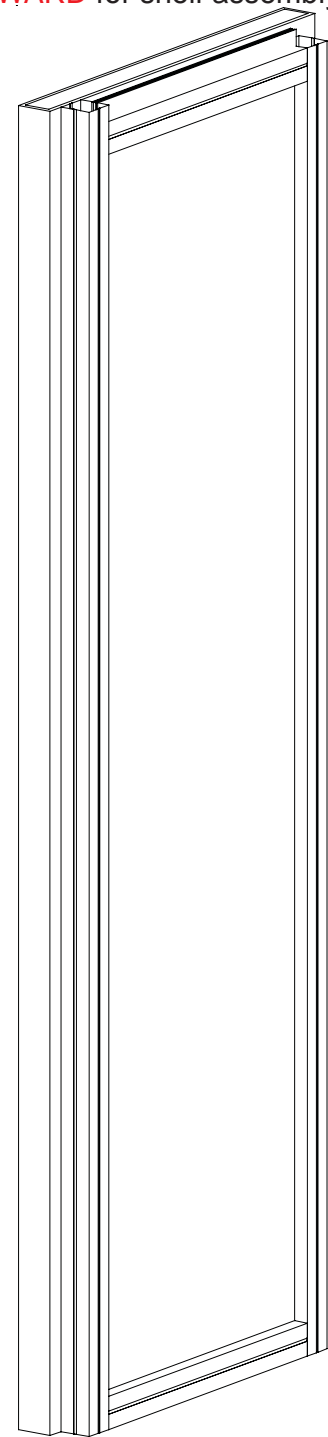
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Part Number	Qty for Step	Description
29	1	144" h Square Extrusion Frame attached to Laminated Wall
30	1	144" h Square Extrusion
31	1	84" w Square Extrusion
32	2	84" w Extrusion with pill slots facing OUTWARD for shelf assembly
33	1	84" w Square Extrusion

Steps

- 1) Attach horizontal extrusion [31] between vertical extrusions [29 and 30] as shown.
- 2) Attach horizontal extrusions [32] between vertical extrusions [29 and 30] making note of dimension locations for matching up holes in graphics with slots for shelving.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

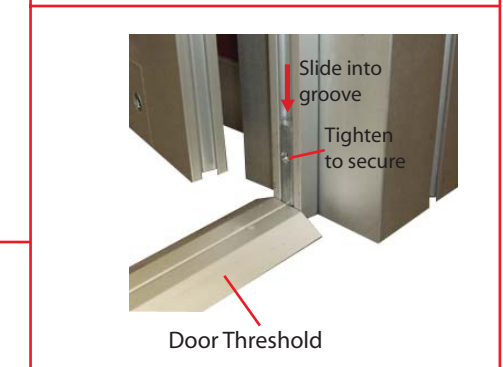
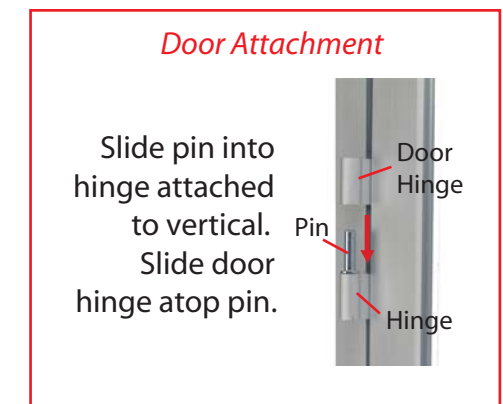
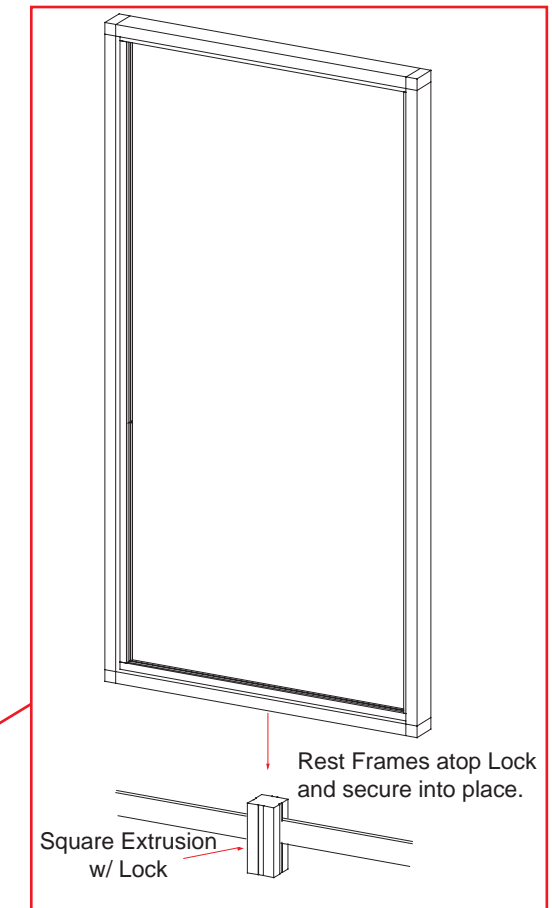
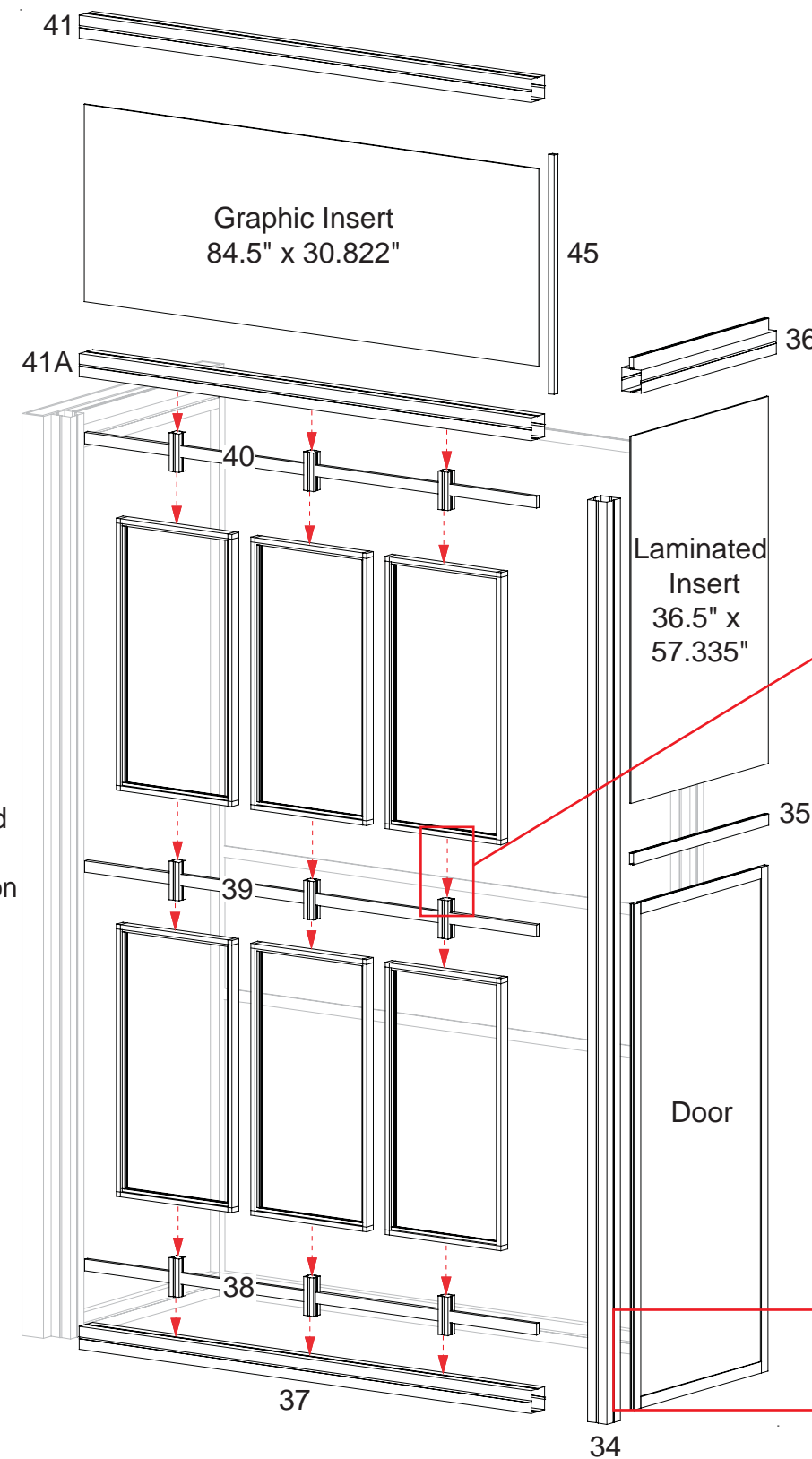
866.652.2100

Part Number	Qty for Step	Description
34	1	144"h Square Extrusion
35	1	36"w Horizontal Extrusion
36	1	36"w Square Horizontal Extrusion w/ Additional Extrusion attached
37	1	84"w Square Extrusion
38	1	Lower Assembled Portion
39	1	Middle Assembled Portion
40	1	Upper Assembled Portion
41A	1	84"w Square Extrusion w/ Extrusion attached
41	1	84"w Square Extrusion
45	1	Small Square Extrusion

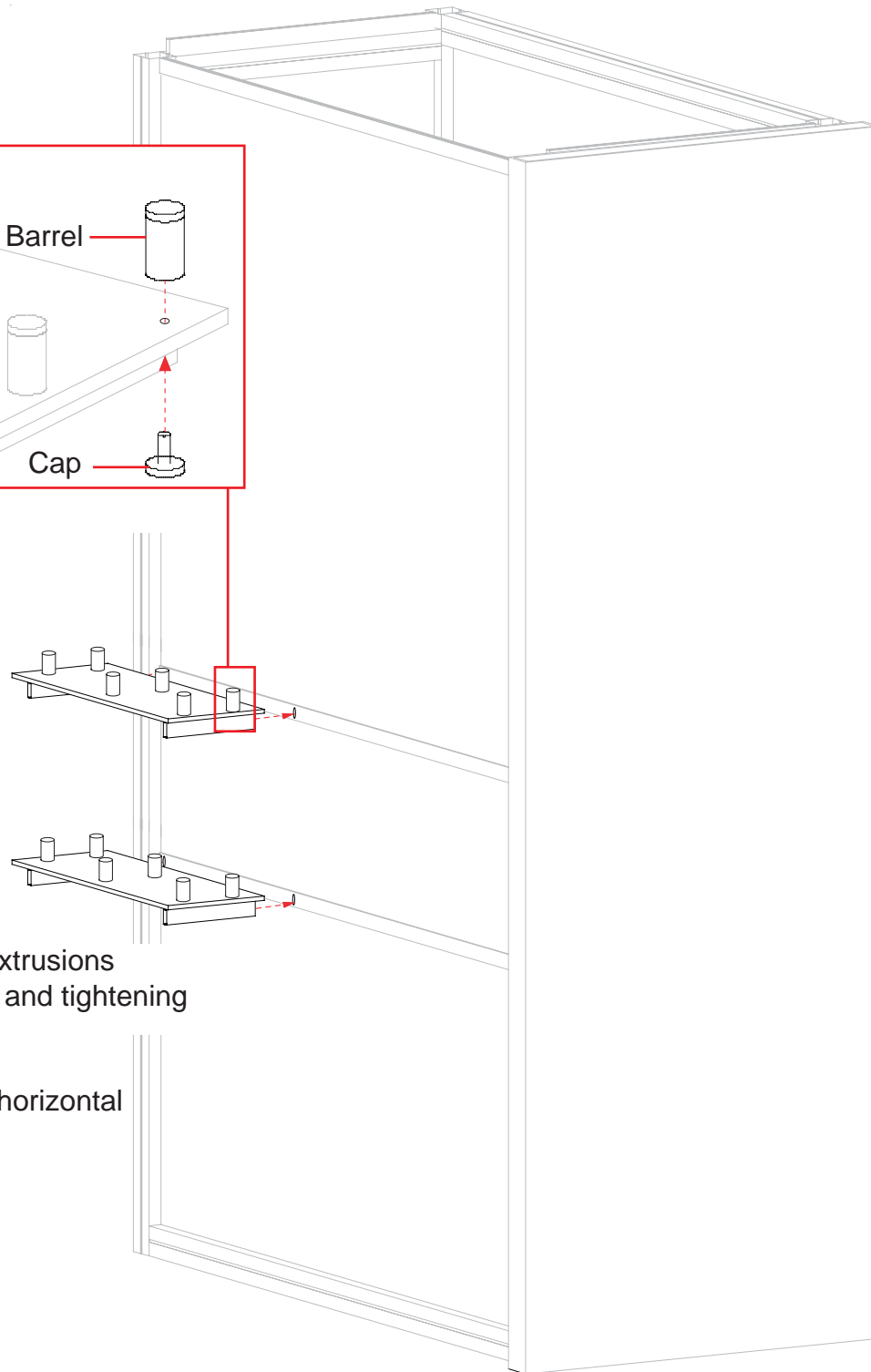
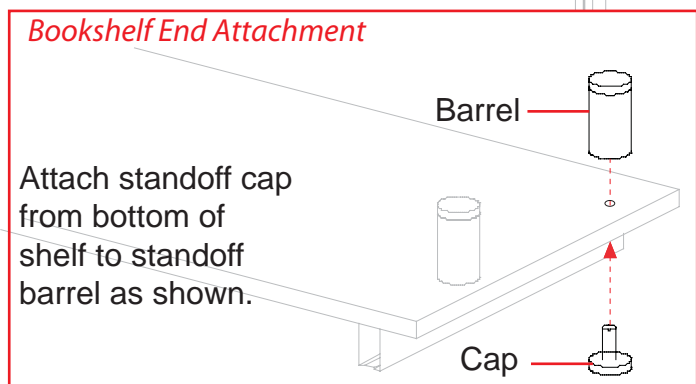
Steps:

- 1) Connect threshold for Closet door to bottom of Square verticals as shown below.
(Make sure Velcro for graphic installation is on the lower inside of vertical).
- 2) Attach 36"w horizontal extrusion [35] between vertical extrusions [34 and 30 from previous page].
- 3) Place insert in place as shown, then attach square horizontal extrusion [36] between verticals [34 and 30 from previous page] making sure additional attached extrusion faces UPWARD.
- 4) Attach horizontal extrusion [37] (making sure Velcro Faces INSIDE) between vertical extrusions [34 and 29 from previous page].
- 5) Connect assembled portion [38] between verticals [34 and 29 from previous page] and atop horizontal extrusion [37] as shown.
- 6) Place frames [B] with pill slots on top of small square vertical pieces and secure into place by tightening locks.
- 7) Repeat steps 5 and 6 with assembled portions [39 and 40].
- 8) Slide horizontal extrusion [41A] between [34 and 29 from previous page] and atop of assembled portion [40] making sure small attached extrusion faces UPWARD and Velcro faces INWARD.
- 9) Slide vertical extrusion [45] into groove of vertical extrusion [34] and rest atop horizontal extrusion [41A].
- 10) Place insert as shown with 3D Lettering facing outward.
- 11) Attach horizontal extrusion [41] between vertical extrusions [34 and 29 from previous page] and atop insert.
- 12) Attach Graphic to Inside of Closet by attaching to Velcro located on Square verticals and horizontals.

Note: Attaching Graphics (Brown Solid)
103"h x 84"w
Attach Graphics to Velcro located on the **INSIDE** of the square extrusions.

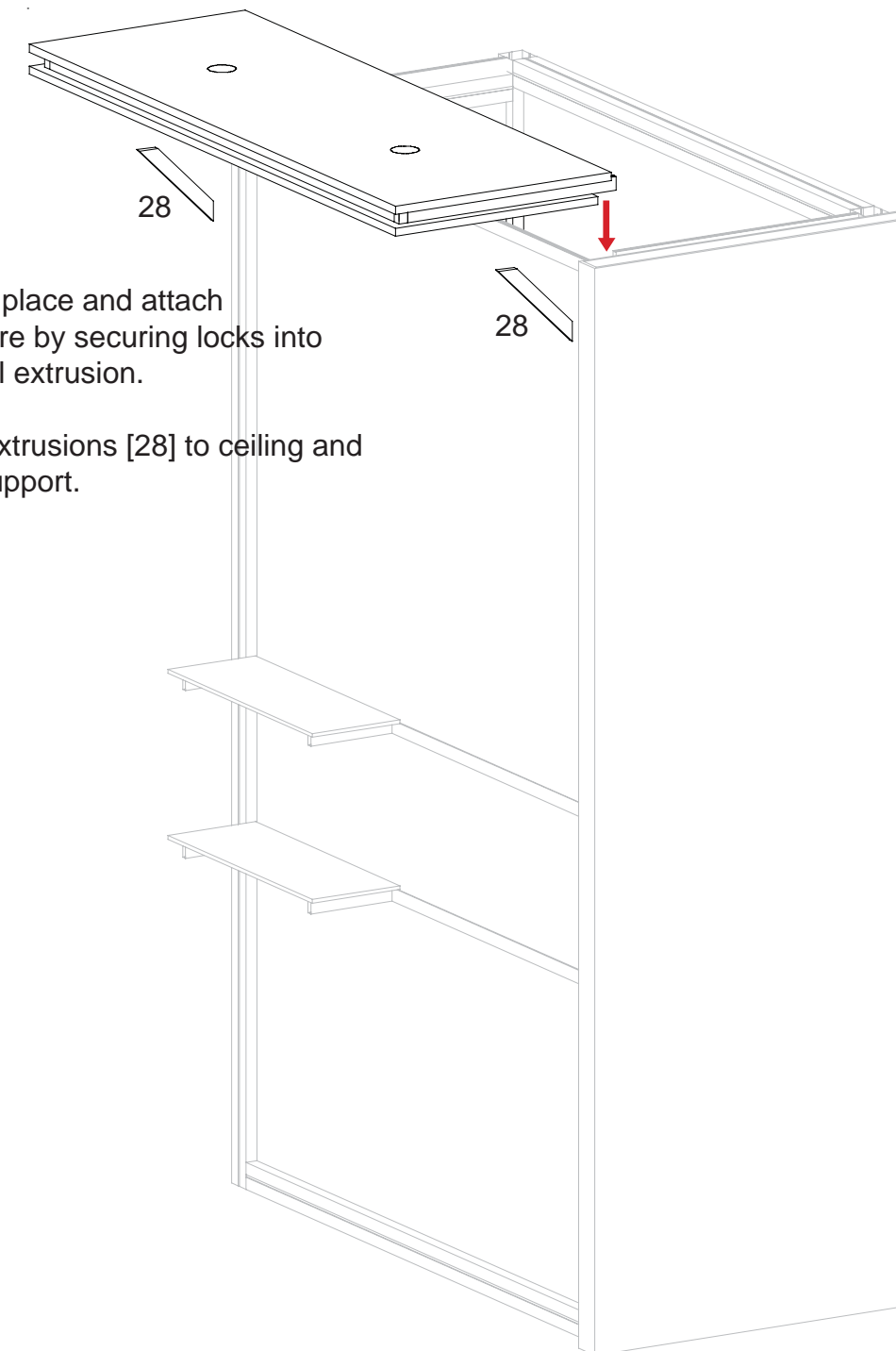


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Attach Shelving to horizontal extrusions by locating opening in Graphic and tightening lock in pill slot.

Attach other set of shelving to horizontal extrusions on inside of closet.



Slide ceiling into place and attach to Closet Structure by securing locks into groove of vertical extrusion.

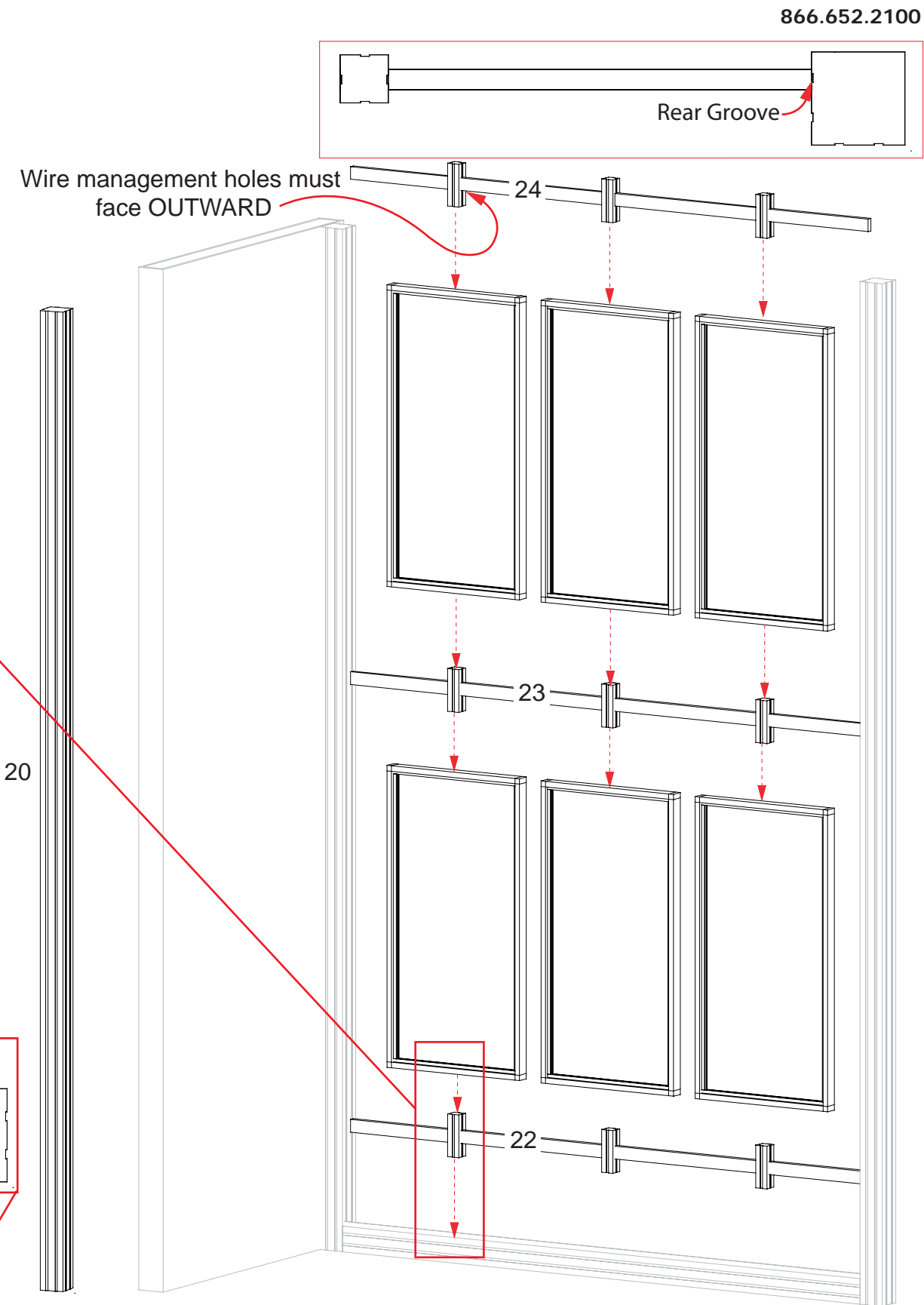
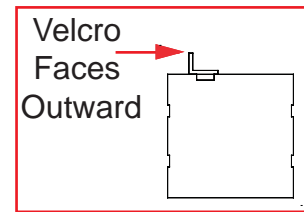
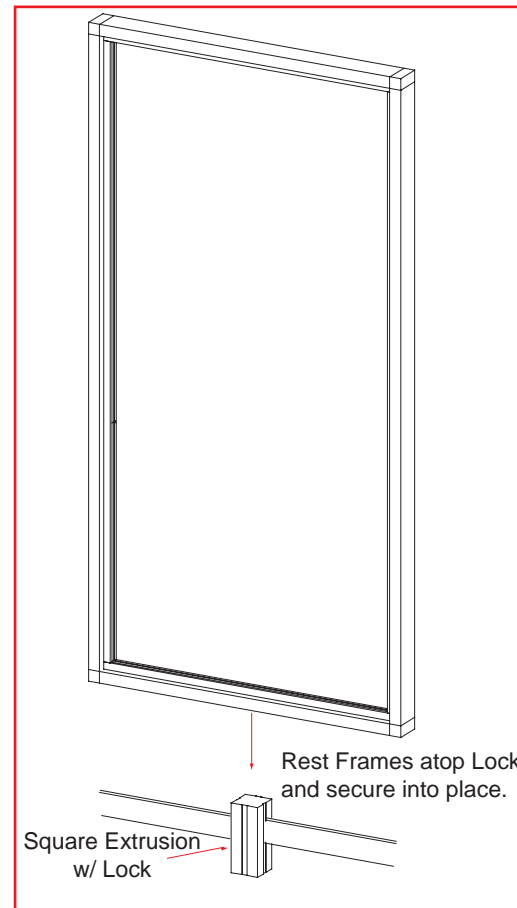
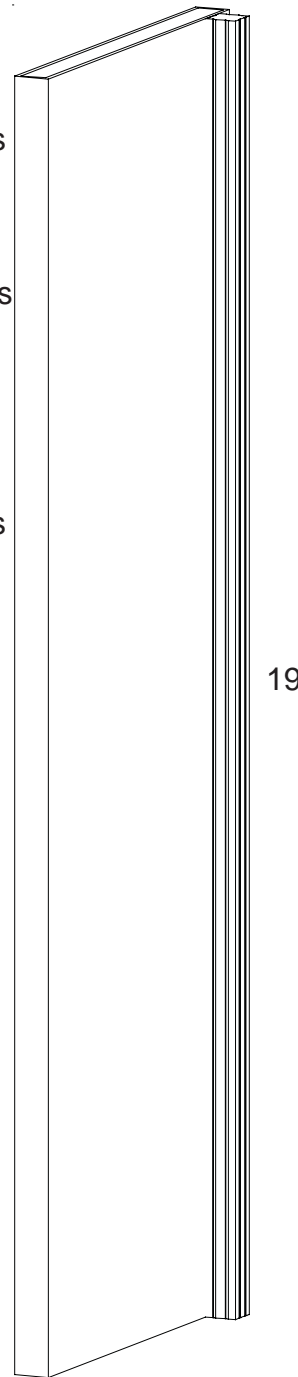
Attach tapered extrusions [28] to ceiling and to verticals for support.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part Number	Qty for Step	Description
19	1	144”h Square Extrusion Attached to Wall
20	1	144”h Square Extrusion
21	1	84”w Square Extrusion
22	1	Lower Assembled Portion
23	1	Mid Assembled Portion
24	1	Upper Assembled Portion

Steps:

- 1) Connect horizontal extrusion [21] between vertical extrusions [19 and 20].
- 2) Insert Lower Portion [22] between vertical extrusions [19 and 20] and tighten into place.
- 3) Place 3 of the frames with pill slots [B] atop lower portion and secure with locks.
- 4) Insert Middle Portion [23] between vertical extrusions [19 and 20] and tighten Left side into place, leaving right side loose (this makes for easier installation of the remaining extrusions).
- 5) Place 3 of the frames with pill slots [B] atop lower portion and secure with locks.
- 6) Insert Upper Portion [24] between vertical extrusions [19 and 20] and tighten Left side into place, leaving right side loose (this makes for easier installation of the remaining extrusions).



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Part Number	Qty for Step	Description
25	2	84" h Extrusion w/ Pill Slots for Shelving
26	1	84" w Square Extrusion w/
27	1	84" w Square Extrusion

Steps:

- 1) Connect horizontal extrusions [25] between vertical extrusions from previous page. Making sure that the pill slots face outward.
- 2) Slide horizontal extrusion [26] into place atop upper assembled portion from previous page.
- 3) Now go back and tighten all extrusions to secure into place.
- 4) Slide small square extrusion into groove of vertical extrusion [20] and atop horizontal extrusion [26].
- 5) Place Insert as shown. This should be the double sided 3D Lettering Graphic Panel.
- 6) Place horizontal extrusion [27] atop insert and secure.

*Note: Attaching Graphics (Brown Solid and Sunset)
103" h x 84" w*

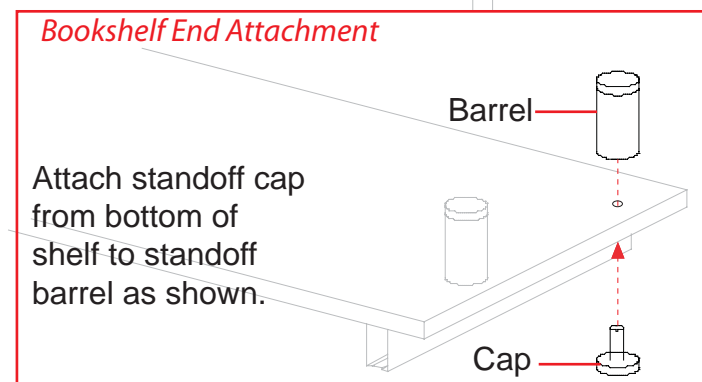
Attach Graphics to Velcro located on the L Extrusion with Double Velcro

The Brown Solid needs to attach first facing out thru the carpet displays, then the Sunset needs to attach on the front side Facing Outward making sure holes line up for Shelf attachment.

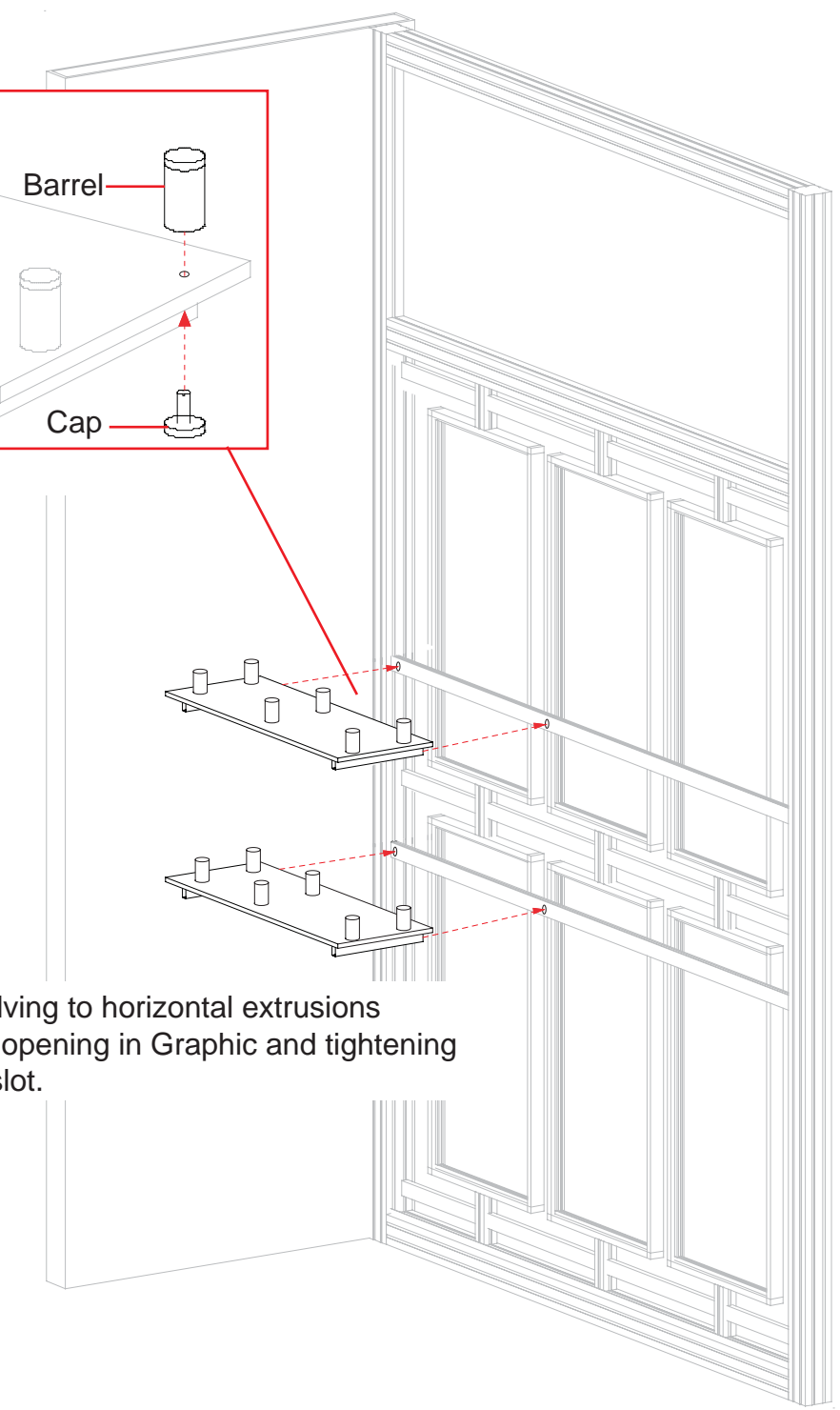


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Attach standoff cap from bottom of shelf to standoff barrel as shown.



Attach Shelving to horizontal extrusions by locating opening in Graphic and tightening lock in pill slot.

Slide ceiling into place and attach to L Shaped Structure by securing locks into groove of vertical extrusion.

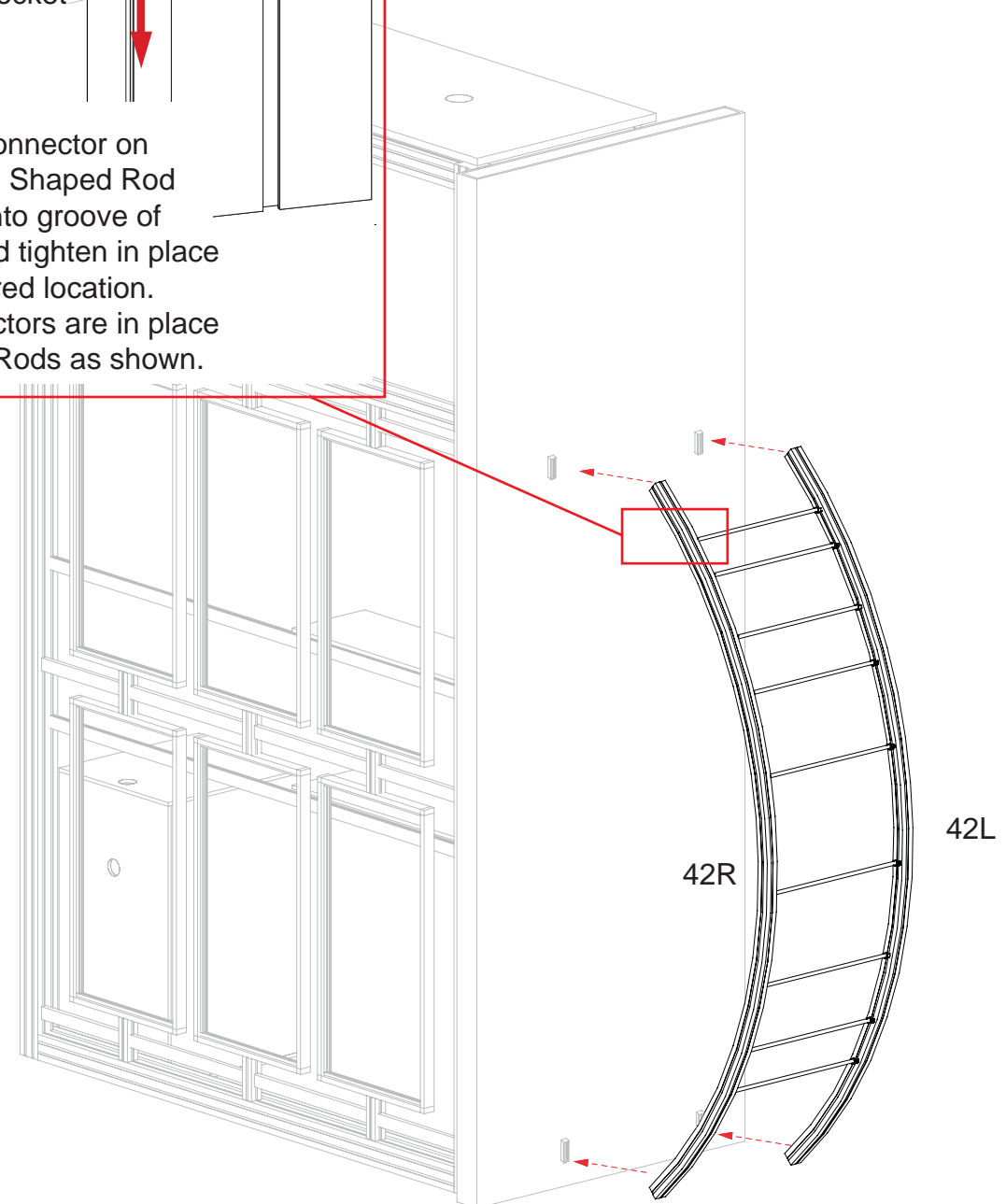
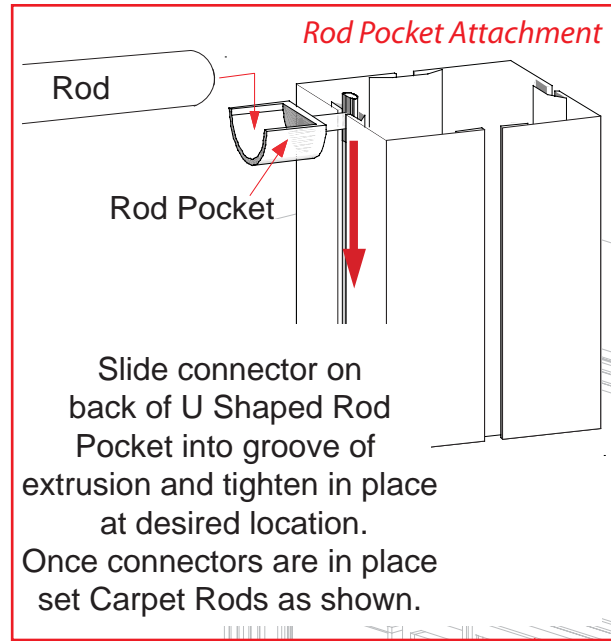
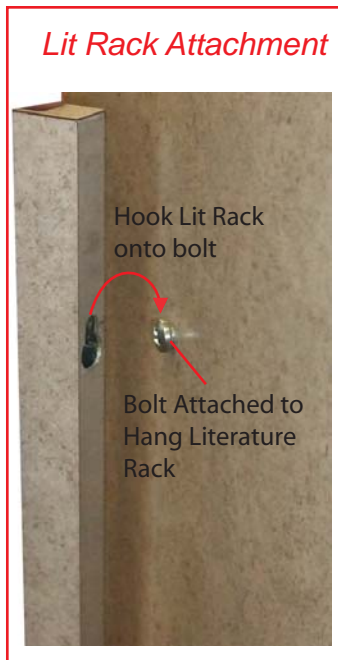
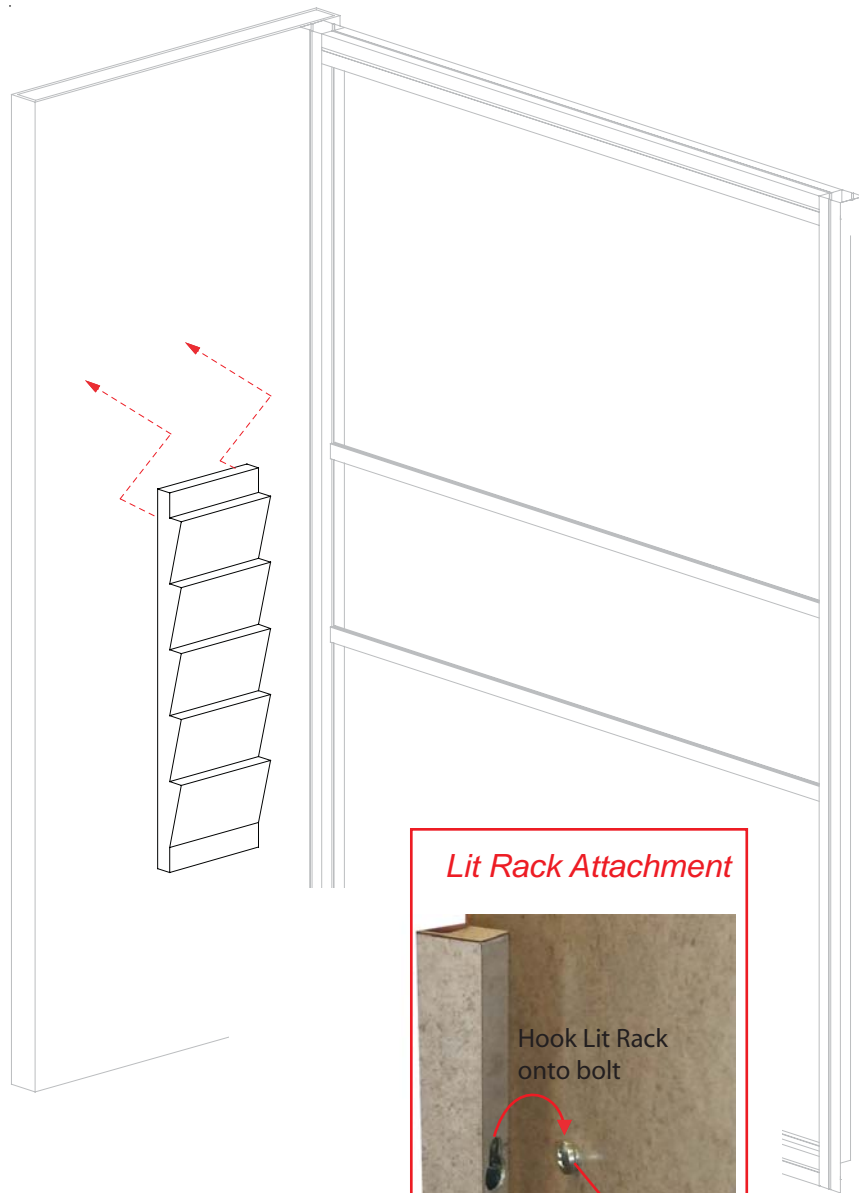
Attach tapered extrusion [28] to ceiling and to vertical for support.



28

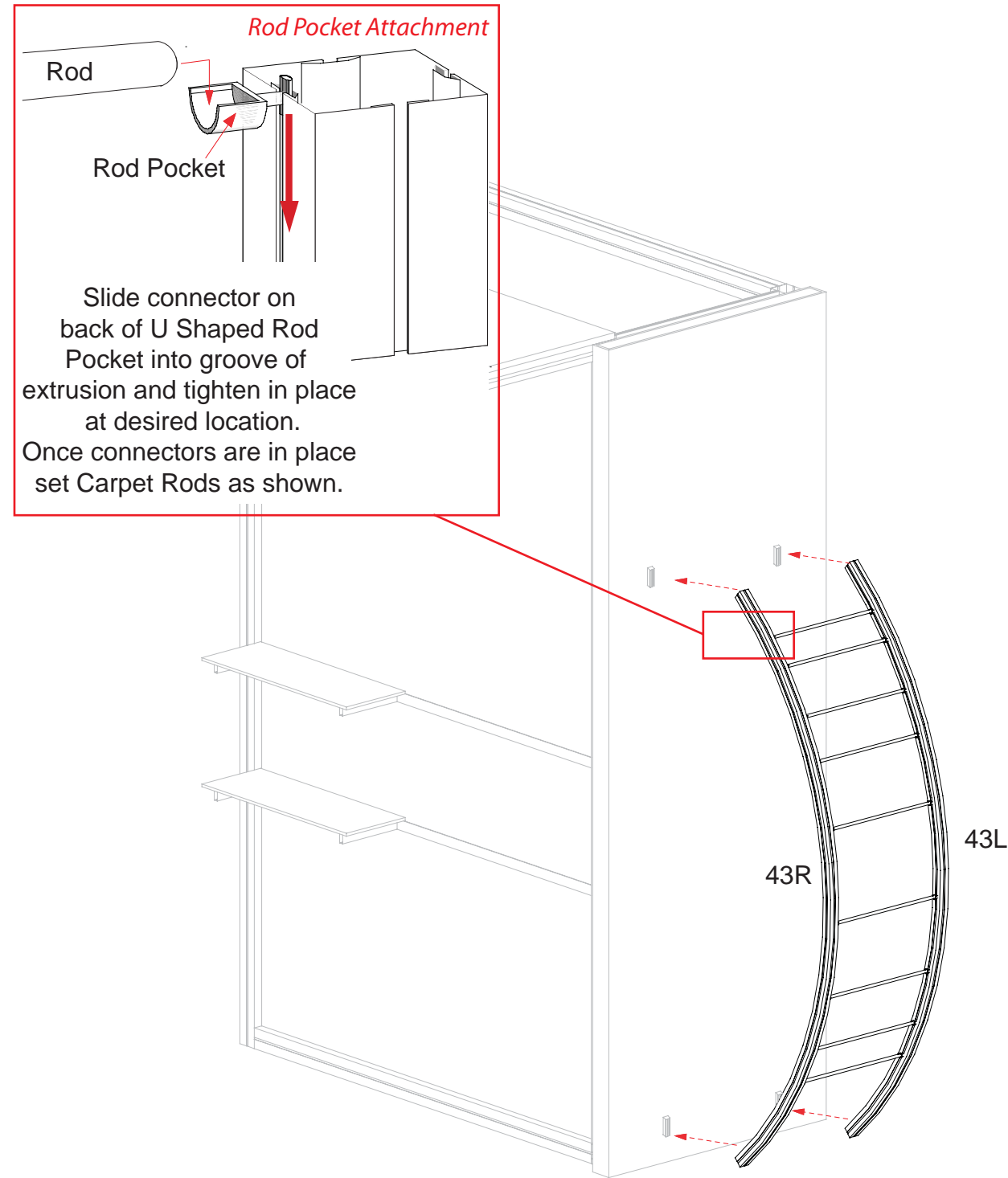
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

See Detail for attaching Literature Rack below.



Attach Curved Extrusions [42R and 42L] to small vertical extrusions attached to Wall as shown and securing in place.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Attach Curved Extrusions [42R and 42L] to small vertical extrusions attached to Wall as shown and securing in place.

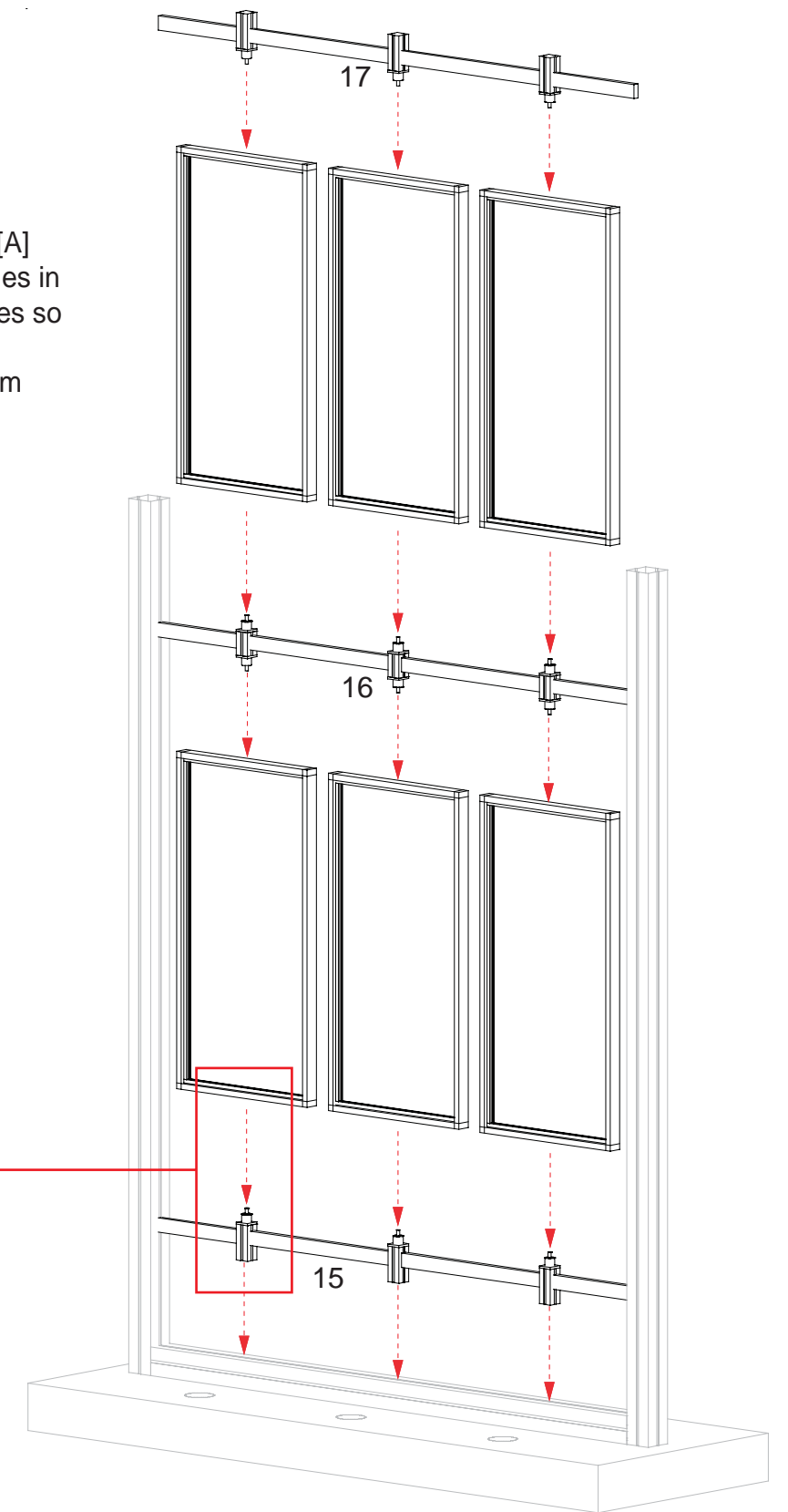
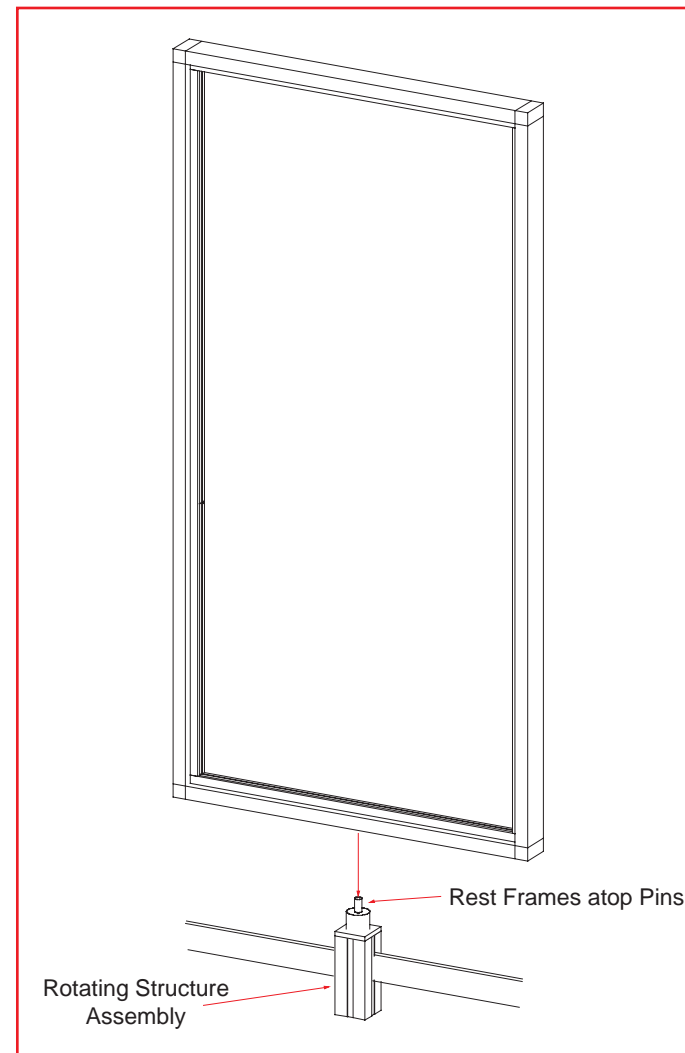
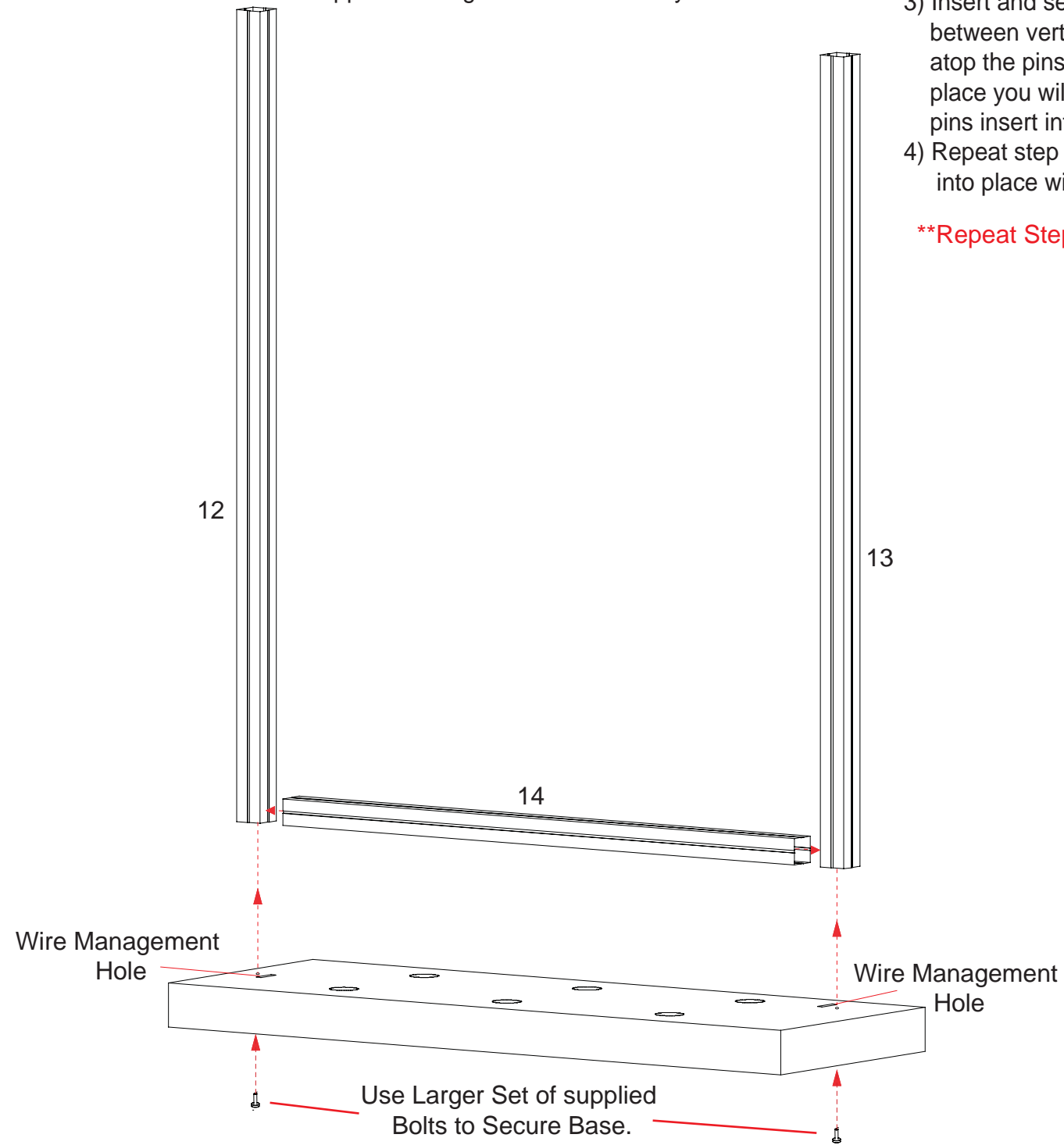
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Part Number	Qty for Step	Description
12	1	110.169" h Square Extrusion
13	1	110.169" h Square Extrusion
14	1	78.485" w Square Extrusion
15	1	Lower Rotating Structure Assembly
16	1	Mid Rotating Structure Assembly
17	1	Upper Rotating Structure Assembly

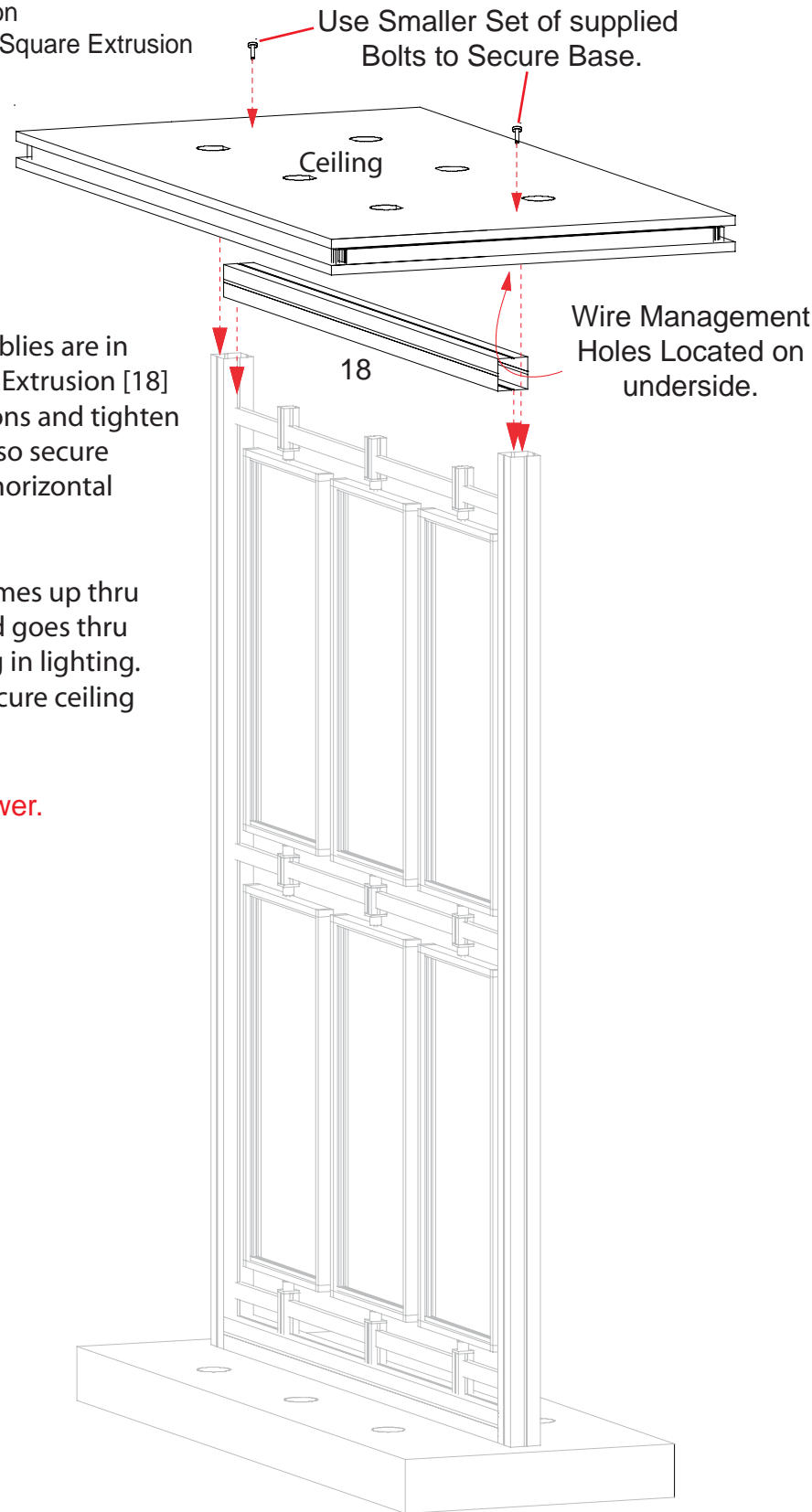
- Steps: NOTE: Access door located on Base needs to be place within approximately 2" from (over top of) electrical outlet.
- 1) Connect 110.169" h vertical extrusions [12 and 13] to Base using Hardware provided.
 - 2) Attach 78.785" w horizontal extrusion [14] between vertical extrusions [12 and 13].
 - 3) Insert and secure into place 78.485" w Lower Rotating Assembly [15] between vertical extrusions [12 and 13], place 3 of the rotating frames [A] atop the pins located on the lower rotating structure, while holding frames in place you will need to attach the Mid Rotating Assembly [16] atop frames so pins insert into holes located on center top of frames.
 - 4) Repeat step 3 using 3 more of the rotating frames [A] and securing them into place with Upper Rotating Assembly [17].

****Repeat Steps for 2nd Tower.**



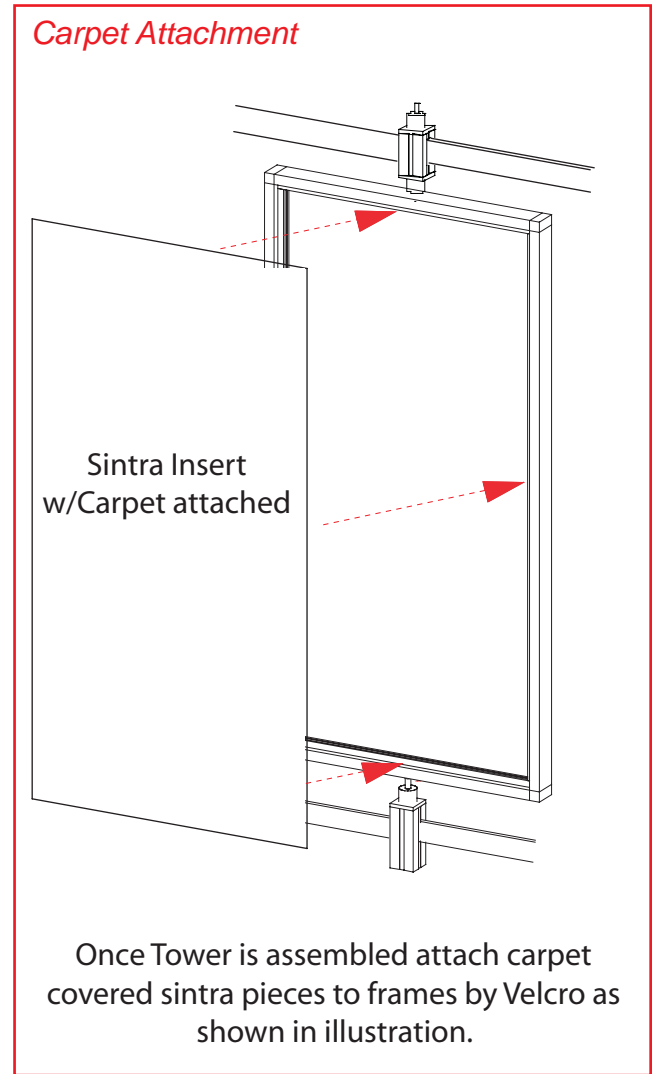
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part Number	Qty	Description
18	1	78.485" h Square Extrusion



- 1) After Rotating Frame Assemblies are in place, set Horizontal Square Extrusion [18] atop smaller square extrusions and tighten left and right side in place also secure smaller square extrusion to horizontal extrusion [18].
- 2) Place Ceiling atop structure,
NOTE: Wire Management comes up thru vertical square extrusion and goes thru larger hole on ceiling to plug in lighting. Using hardware provided secure ceiling to vertical extrusions.

****Repeat Steps for 2nd Tower.**



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Light Attachment

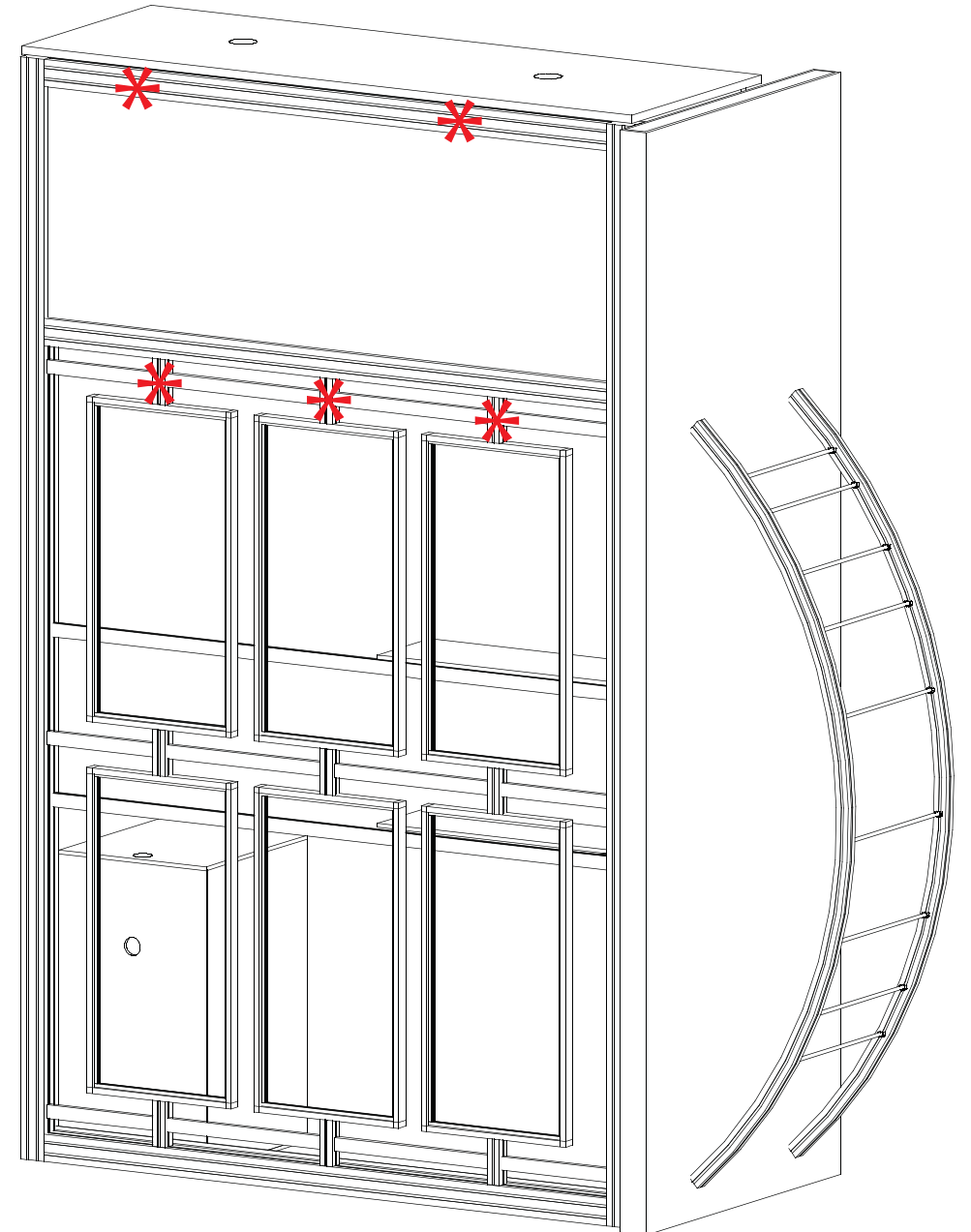
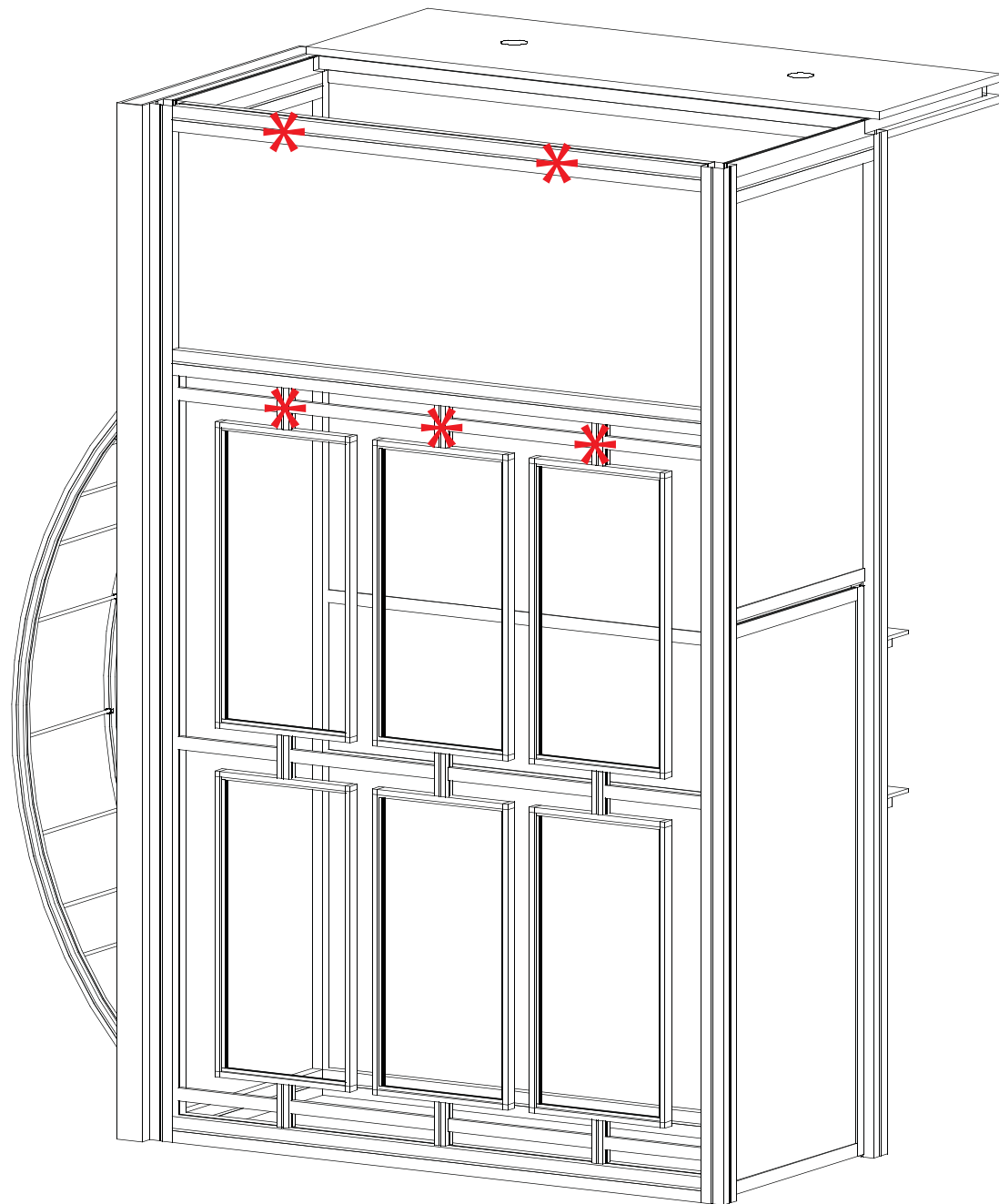


Slide light connector into groove of extrusion, tighten to secure connector.

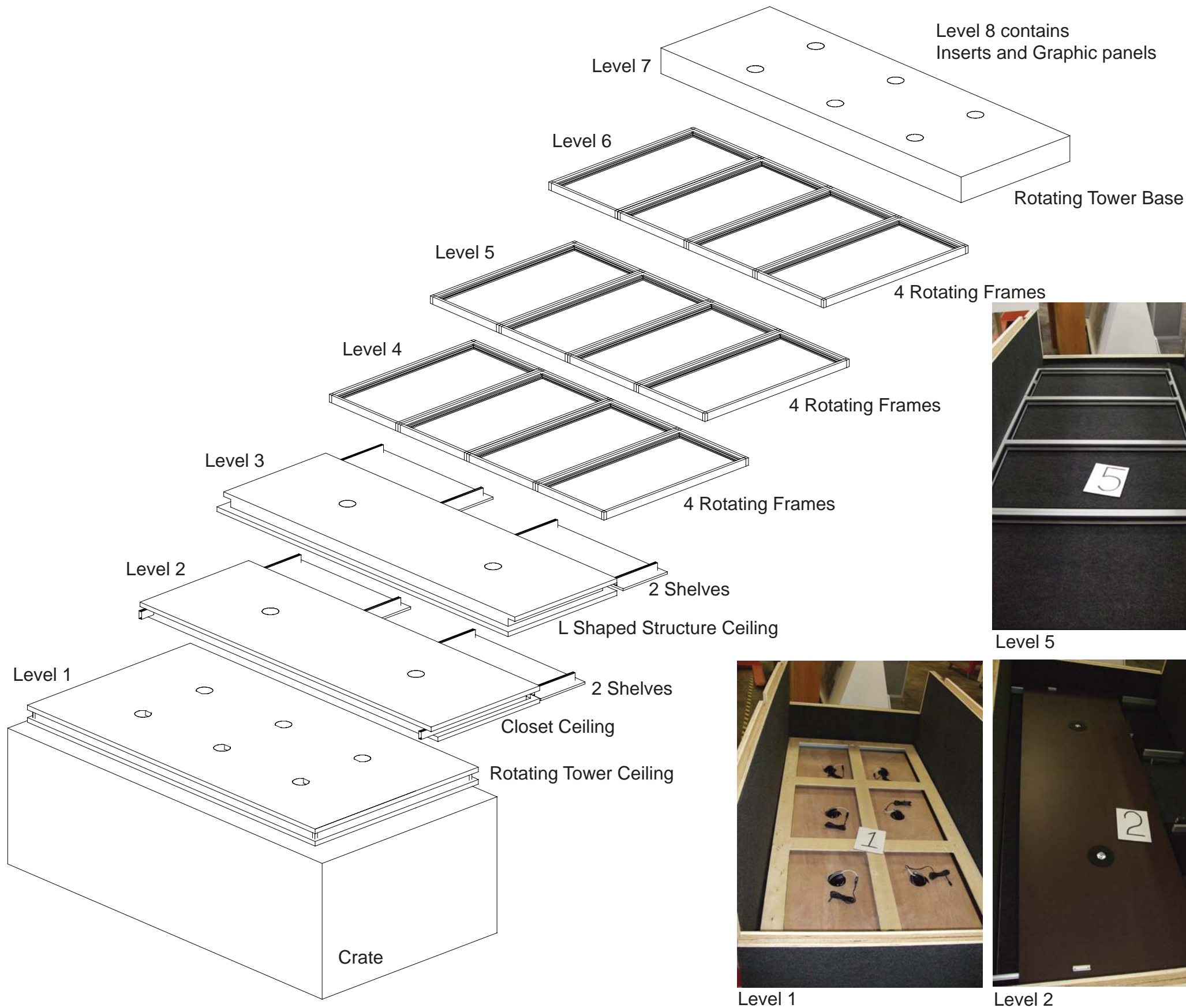


Connect light to connector, then tighten to secure light.

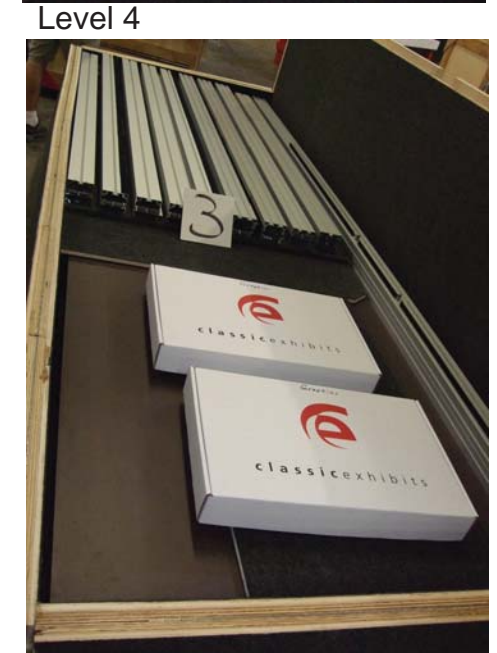
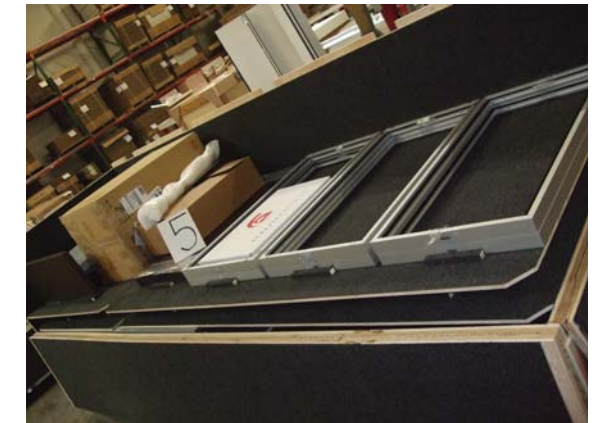
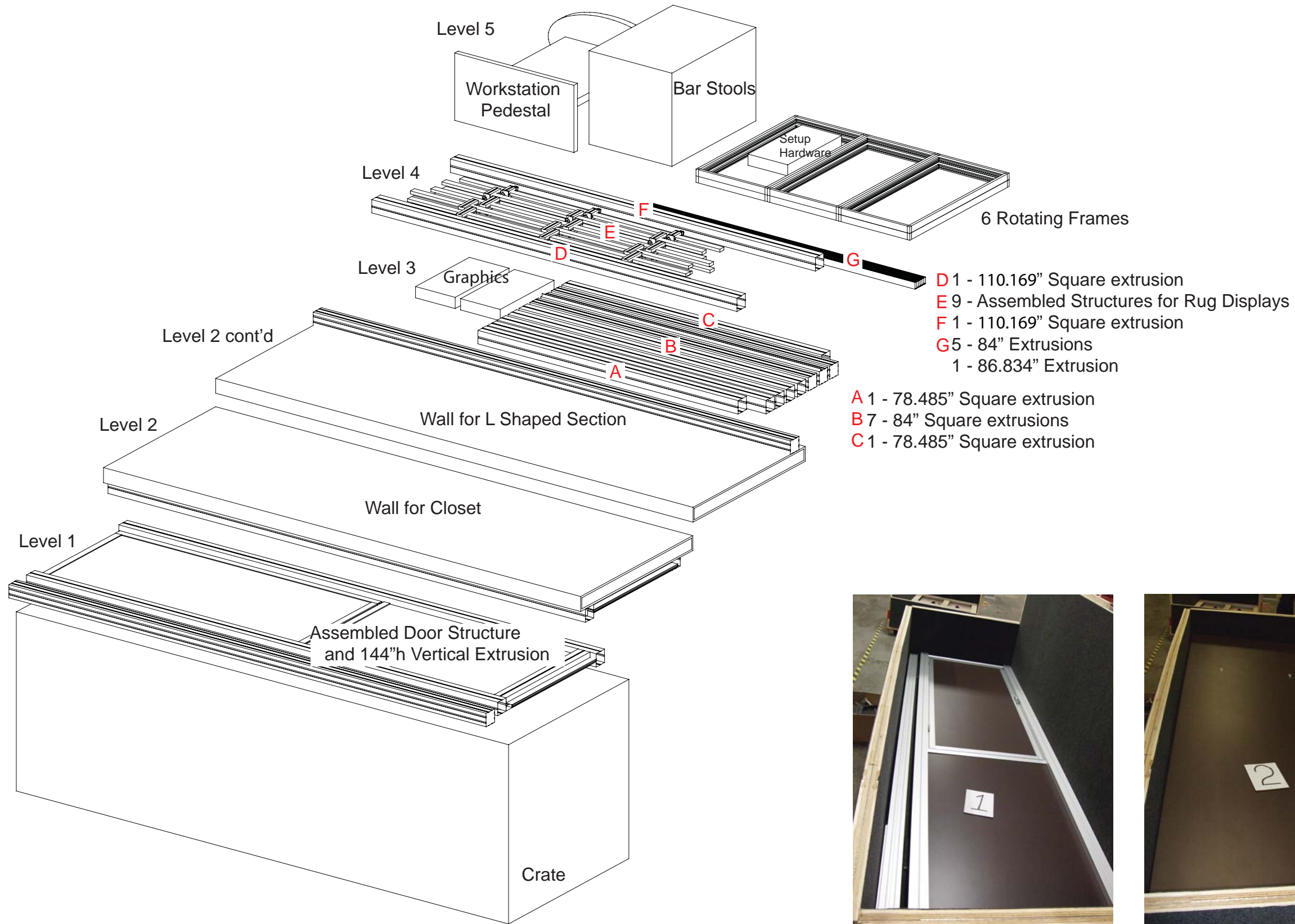
* Indicates Light Locations



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WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Level 1

Level 2

Level 3