

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ DESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

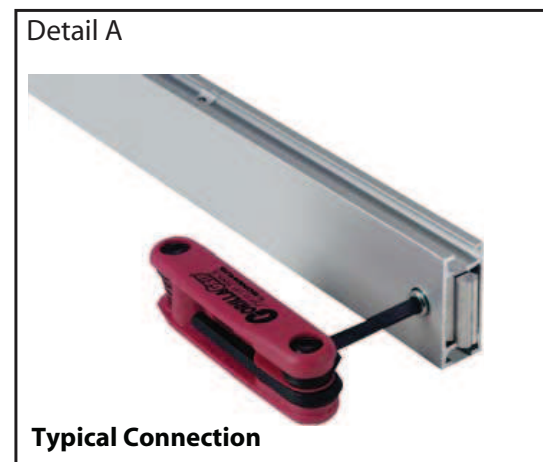
## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



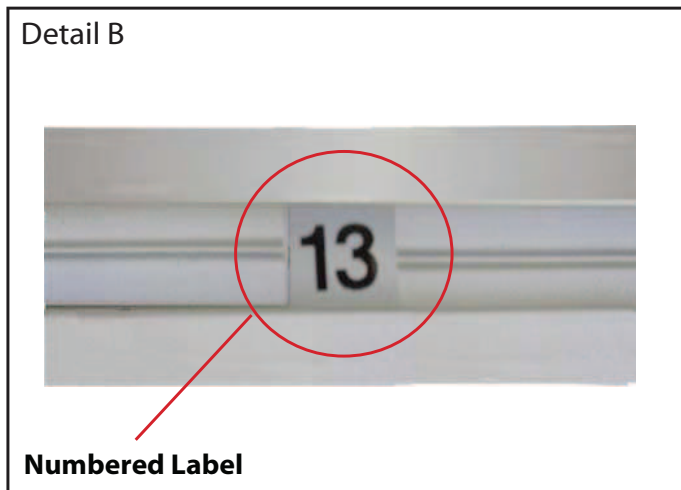
Detail A

**Typical Connection**



**Typical Connection (cont'd)**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

**Numbered Label**

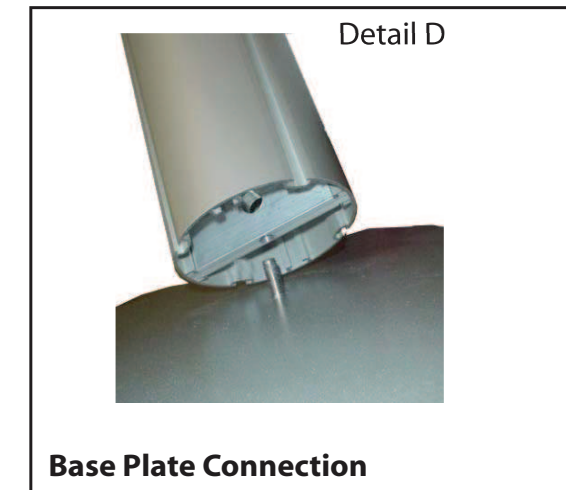
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

**Horizontal Inline Connection** (remove only one setscrew)

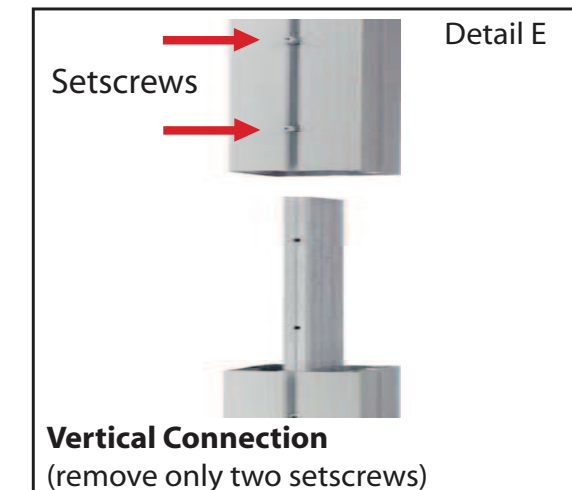
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

**Vertical Connection**

(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

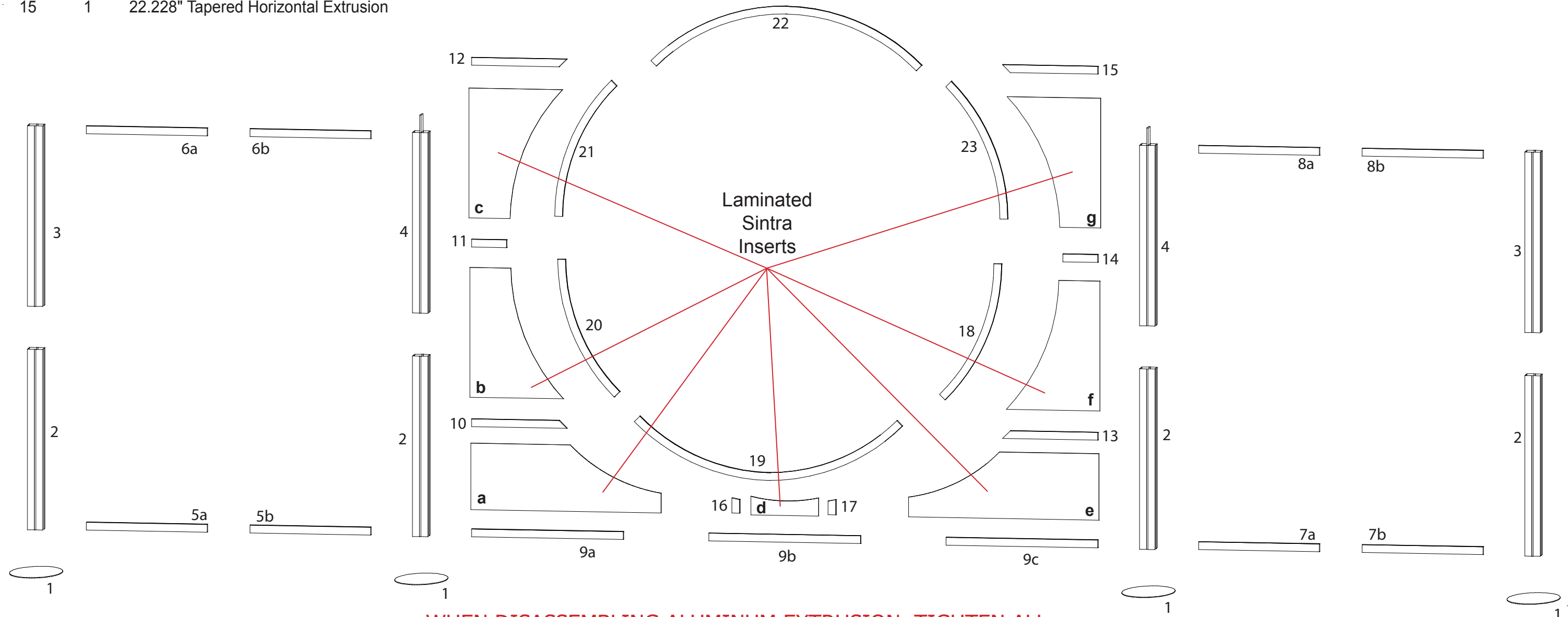
866.652.2100

Item	Quantity	Description
1	4	Oval Base Plates
2	4	42" Square Vertical Extrusion
3	2	42" Square Vertical Extrusion
4	2	42" Square Vertical Extrusion
5a/5b	1/1	28.2084" Horizontal Extrusion
6a/6b	1/1	28.2084" Horizontal Extrusion
7a/7b	1/1	28.2084" Horizontal Extrusion
8a/8b	1/1	28.2084" Tapered Vertical Extrusion
9a/9b/9c	1/1/1	35.4293" Tapered Vertical Extrusion
10	1	22.228" Tapered Horizontal Extrusion
11	1	8.153" Horizontal Extrusion
12	1	22.228" Tapered Horizontal Extrusion
13	1	22.228" Tapered Horizontal Extrusion
14	1	8.153" Horizontal Extrusion
15	1	22.228" Tapered Horizontal Extrusion

Item	Quantity	Description
16	1	3.481" Tapered Vertical Extrusion
17	1	3.481" Tapered Vertical Extrusion
18	1	Curved Extrusion
19	1	Curved Extrusion
20	1	Curved Extrusion
21	1	Curved Extrusion
22	1	Curved Extrusion
23	1	Curved Extrusion

**Steps:**

- 1) Attach vertical extrusions [3 and 4] to vertical extrusions [2] then attach to oval base plates [1].
- 2) Attach horizontal extrusions [4a to 4b, 5a to 5b, 6a to 6b, 7a to 7b, and 9a to 9b to 9c].
- 3) Connect horizontal assemblies between vertical assemblies [2/3 and 2/4] as shown below.
- 4) Insert laminated sintra panels [a and e], as seen in illustration, into bottom horizontal extrusion.
- 5) Attach tapered vertical extrusions [16 and 17], to the assembled horizontal extrusion [9a/9b/9c].
- 6) Insert laminated sintra panel [d] between tapered vertical extrusions [16 and 17], as seen in illustration.
- 7) Attach tapered horizontal extrusions [10 and 13] to vertical extrusions [2] and atop laminated inserts.
- 8) Insert laminated sintra panels [b and f], as seen in illustration.
- 9) Attach horizontal extrusions [11 and 14] to vertical extrusions [4] and atop laminated inserts.
- 10) Join curved extrusions [18 thru 23] together.
- 11) Attach joined curved extrusions to vertical extrusions [16 and 17] on the bottom of the curve. Attach sides of the curved extrusions to horizontal extrusions [10, 11, 13, and 14].
- 12) Insert laminated sintra panels [c and g], as seen in illustration.
- 13) Attach tapered horizontal extrusions [12 and 15] to vertical extrusions [4] and atop laminated inserts.



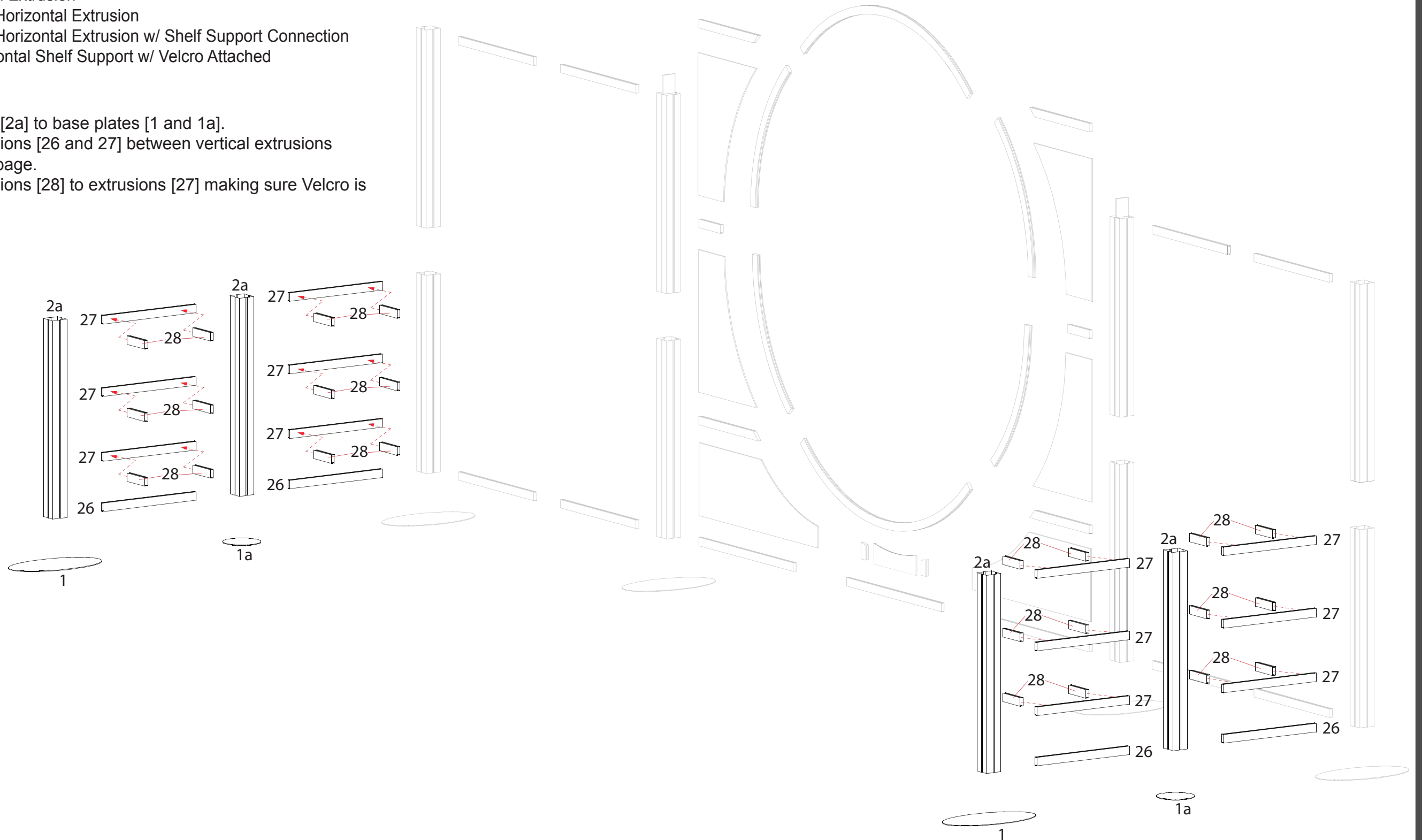
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Item	Quantity	Description
1	2	Oval Base Plates
1a	2	Round Base Plates
2a	4	42"h Vertical Extrusion
26	4	23.2087"w Horizontal Extrusion
27	12	23.2087"w Horizontal Extrusion w/ Shelf Support Connection
28	24	6.5"w Horizontal Shelf Support w/ Velcro Attached

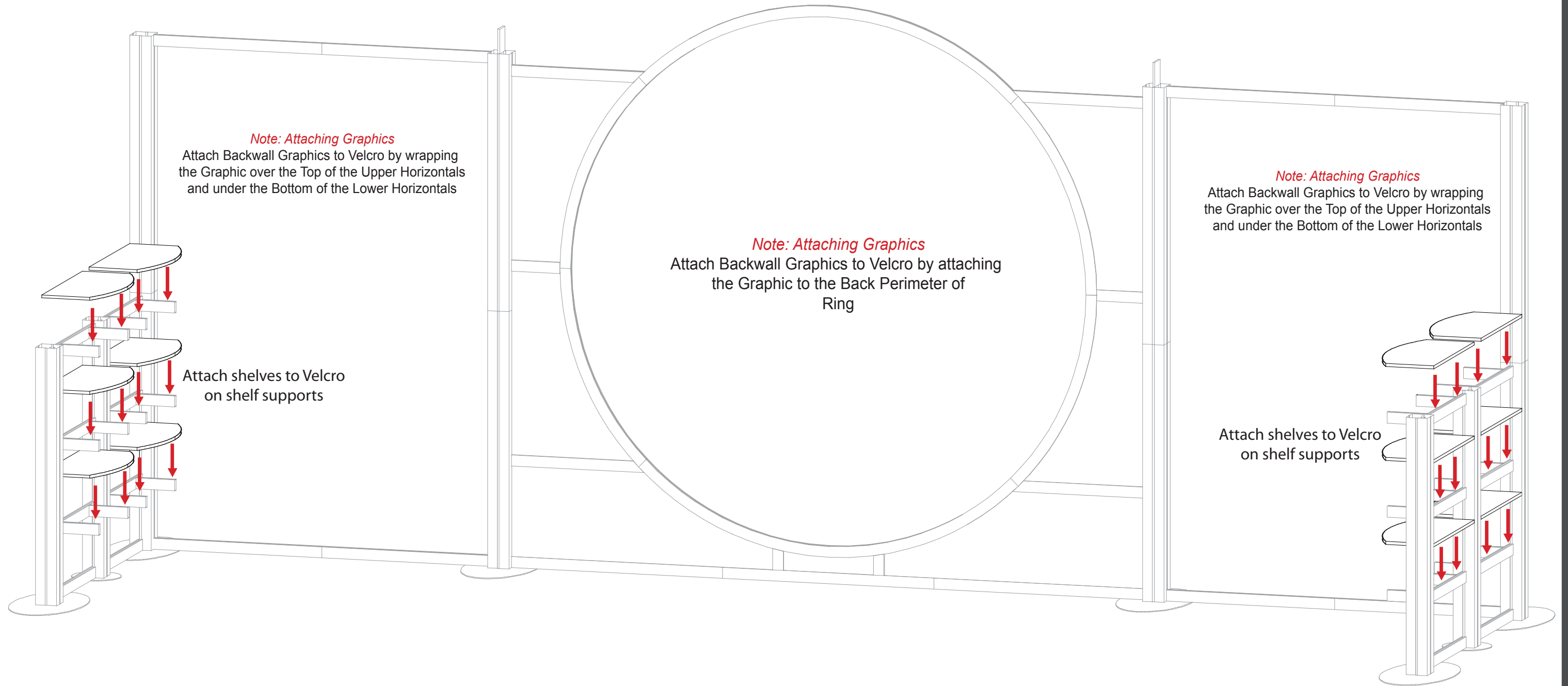
**Steps:**

- 1) Attach vertical extrusions [2a] to base plates [1 and 1a].
- 2) Connect horizontal extrusions [26 and 27] between vertical extrusions [2a and 2] from previous page.
- 3) Connect horizontal extrusions [28] to extrusions [27] making sure Velcro is pointing up.



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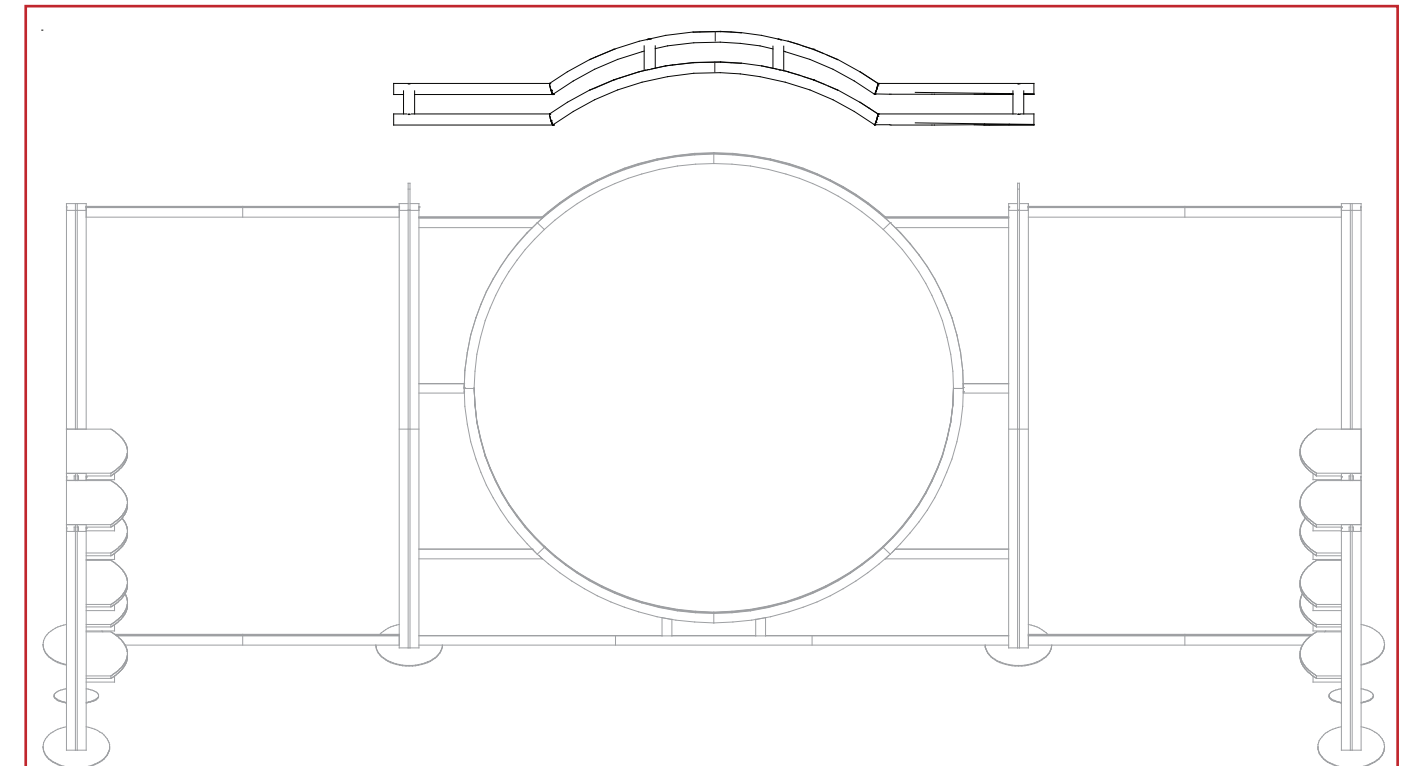
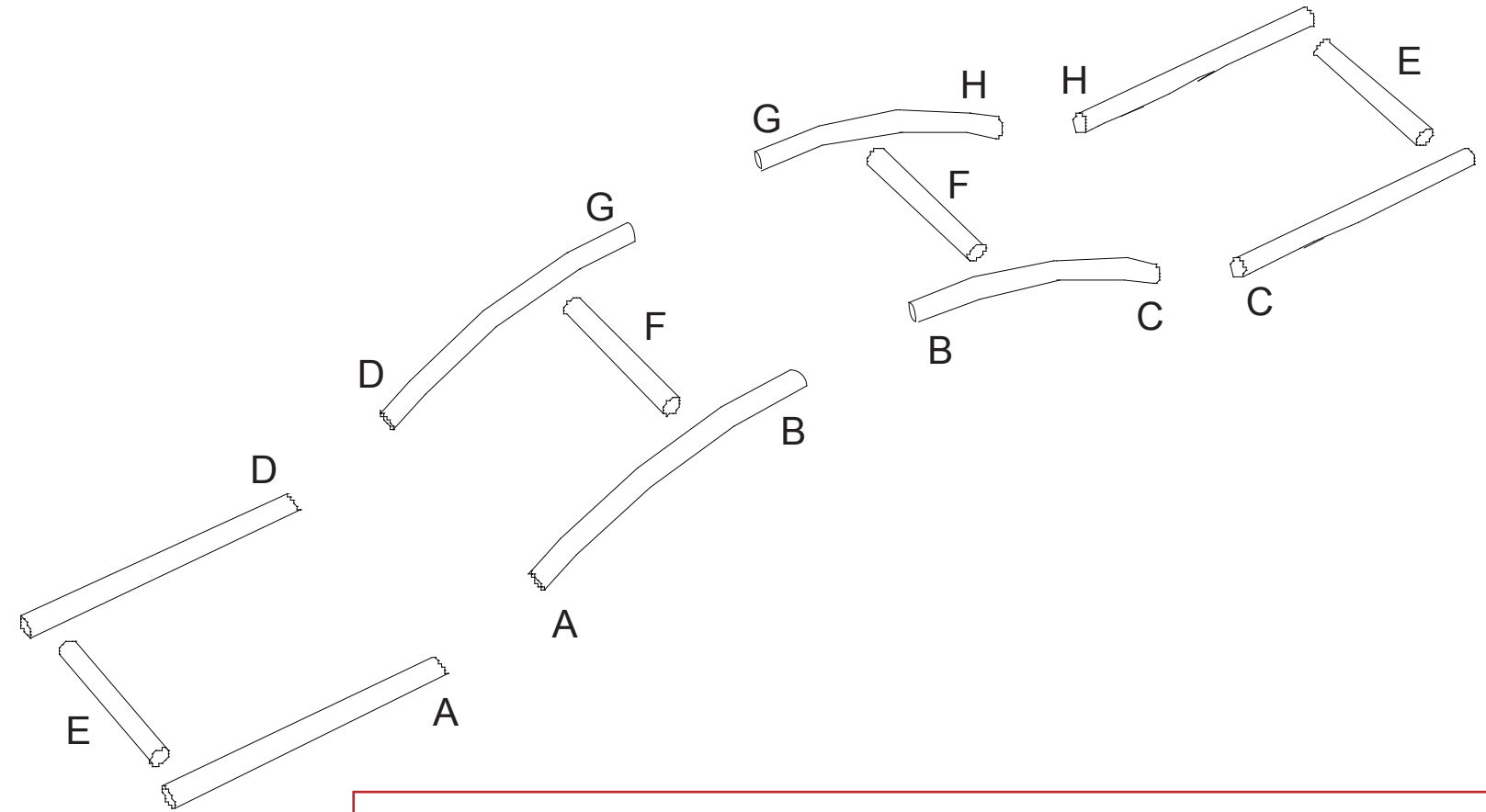
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Label	Qty for Step	Description
A	1	26.6" Round curved extrusion
AB	1	31.85" Round curved extrusion
BC	1	31.85" Round curved extrusion
C	1	26.6" Round curved extrusion
D	1	26.6" Round curved extrusion
DG	1	31.85" Round curved extrusion
GH	1	31.85" Round curved extrusion
H	1	26.6" Round curved extrusion
E	2	16" Round extrusion
F	2	16" Round extrusion

Steps

- 1) Connect [A] round curved extrusion to [AB] round curved extrusion.
- 2) Connect [AB] round curved extrusion to [BC] round curved extrusion.
- 3) Connect [BC] round curved extrusion to [C] round curved extrusion.
- 4) Connect [D] round curved extrusion to [DG] round curved extrusion.
- 5) Connect [DG] round curved extrusion to [GH] round curved extrusion.
- 6) Connect [GH] round curved extrusion to [H] round curved extrusion.
- 7) Connect both 16" [F] round curved extrusion to [DG and AB] round curved extrusion and [GH and BC] round curved extrusion.
- 8) Connect both 16" [E] round curved extrusion to [D and A] round curved extrusion and [H and C] round curved extrusion.
- 9) Attach Canopy Assembly to Vertical extrusions with Canopy attachments.



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**QTY. 2**

Item	Quantity	Description
29	2	40" Vertical Extrusion
30	2	40" Vertical Extrusion
31	1	36.418" Vertical Extrusion w/ Door Hardware
32	1	36.418" Vertical Extrusion w/ Door Hardware
33	4	7.5403" Curved Horizontal Extrusion
34	2	35.53" Curved Horizontal Extrusion
35	2	36.7238" Curved Horizontal Extrusion
36	1	36.418" Vertical Extrusion

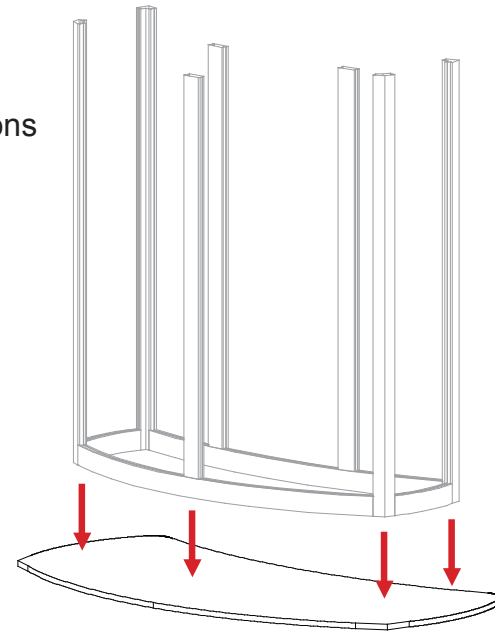
**Steps:**

- 1) Connect horizontal extrusions [33, 34, and 35] between vertical extrusions [29 and 30].
  - 2) Connect vertical extrusions [31, 32, and 36] to horizontal extrusions [34 and 35] as shown below.
- NOTE: Do not tighten verticals [31, 32, and 36] completely until door and inserts are in place.

NOTE: Repeat steps for both Pedestals.

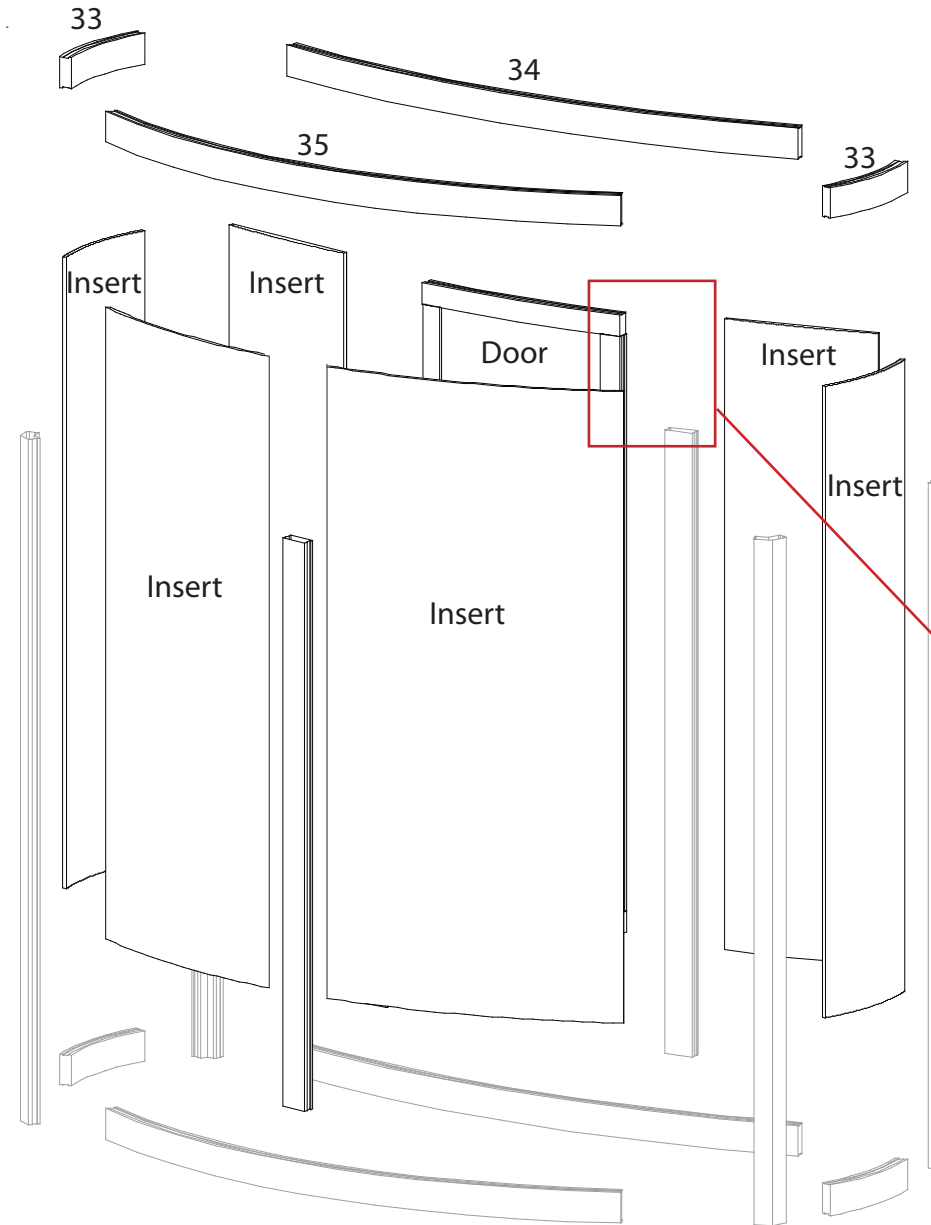
**Steps cont'd:**

- 3) Place assembled structure atop custom pedestal floor.



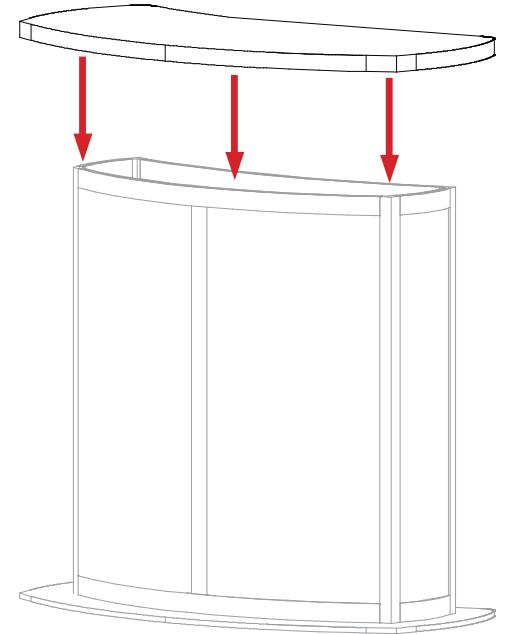
**Steps cont'd:**

- 4) Place door and inserts as shown and connect remaining horizontal pieces [33, 34, and 35] atop as shown.



**Steps cont'd:**

- 5) Set counter atop assembled Pedestal.



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**NOTE :**

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