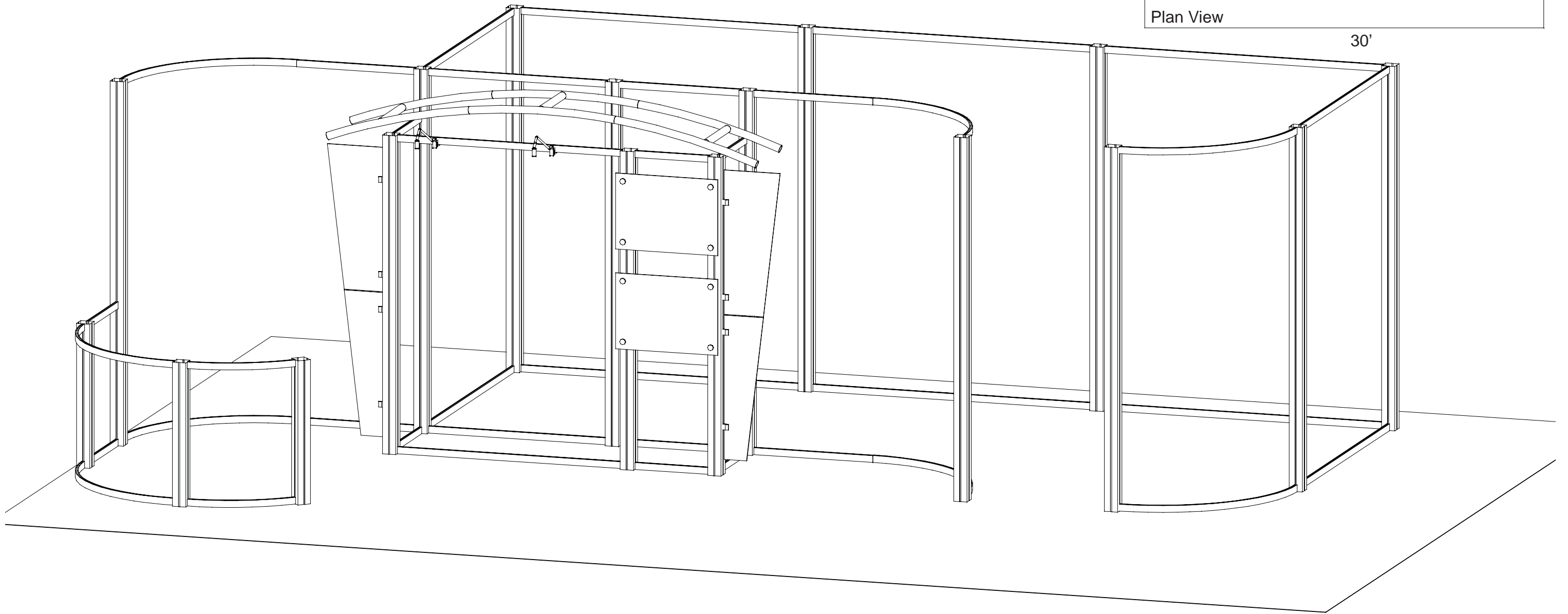


Plan View



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



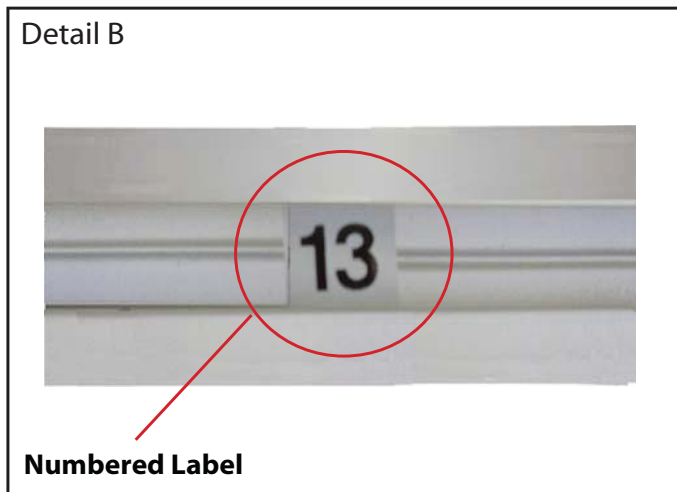
Detail A

Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

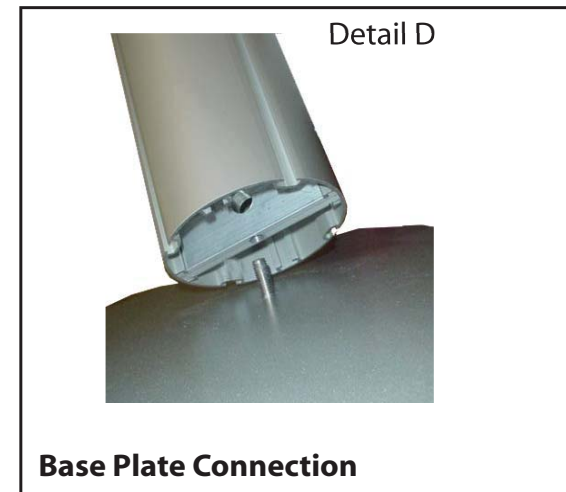
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

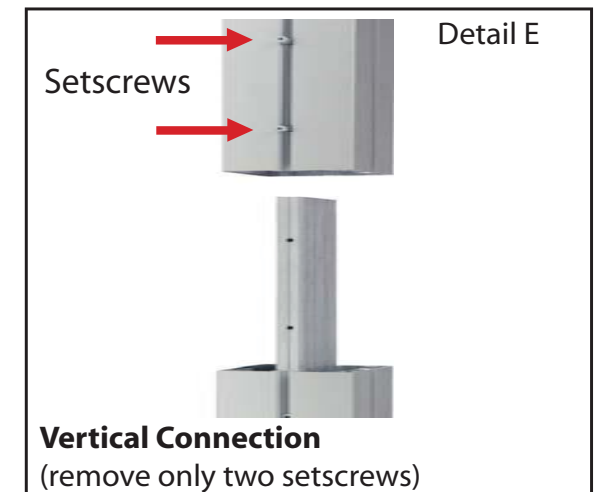
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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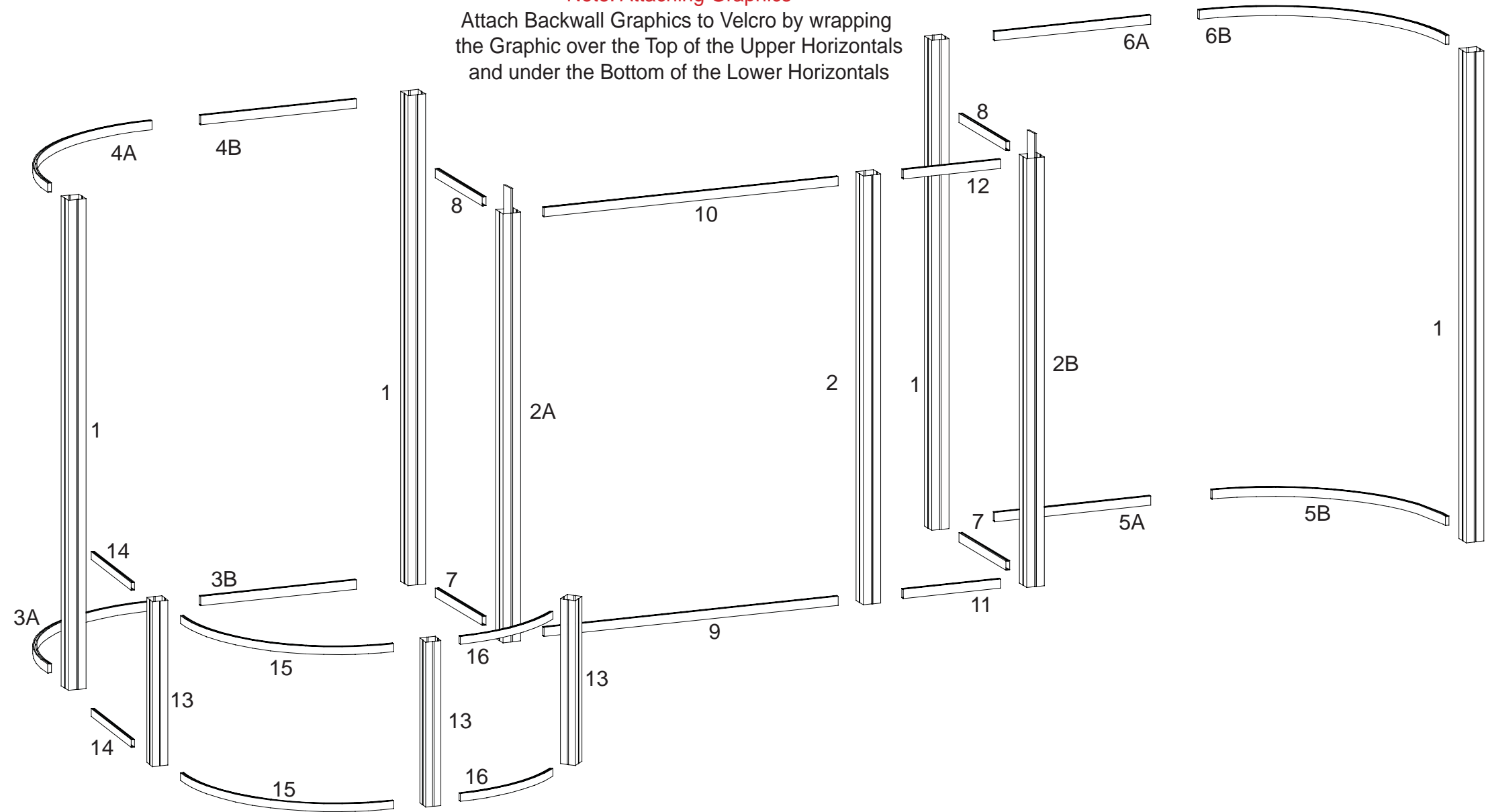
Item	Quantity	Description
1	4	96"h Vertical Extrusion
2/2A/2B	1/1/1	84"h Vertical Extrusion
3A/3B	1/1	57.226"w Formed Horizontal / 32"Horizontal Extrusion
4A/4B	1/1	57.226"w Formed Horizontal / 32"Horizontal Extrusion
5A/5B	1/1	57.226"w Formed Horizontal / 32"Horizontal Extrusion
6A/6B	1/1	57.226"w Formed Horizontal / 32"Horizontal Extrusion
7	2	23"w Horizontal Extrusion
8	2	23"w Horizontal Extrusion
9	1	60.418"w Horizontal Extrusion
10	1	60.418"w Horizontal Extrusion
11	1	20"w Horizontal Extrusion
12	1	20"w Horizontal Extrusion
13	3	38"h Vertical Extrusion
14	2	25"w Horizontal Extrusion
15	2	57"w Formed Extrusion
16	2	28.5"w Formed Extrusion

Steps:

- 1) Connect horizontal pieces together 3A to 3B, 4A to 4B, 5A to 5B and 6A to 6B
- 2) Attach assembled horizontal extrusions 3A/3B and 4A/4B between vertical extrusions 1.
- 3) Attach horizontal extrusions 7 and 8 between vertical extrusions 1,2A and 2B.
- 4) Attach horizontal extrusions 9 and 10 between vertical extrusions 2 and 2A.
- 5) Attach horizontal extrusions 11 and 12 between vertical extrusions 2 and 2B.
- 6) Attach assembled horizontal extrusions 5A/5B and 6A/6B between vertical extrusions 1.
- 7) Attach horizontal extrusions 14,15 and 16 between vertical extrusions 1 and 13 as shown below.

Note: Attaching Graphics

Attach Backwall Graphics to Velcro by wrapping the Graphic over the Top of the Upper Horizontals and under the Bottom of the Lower Horizontals



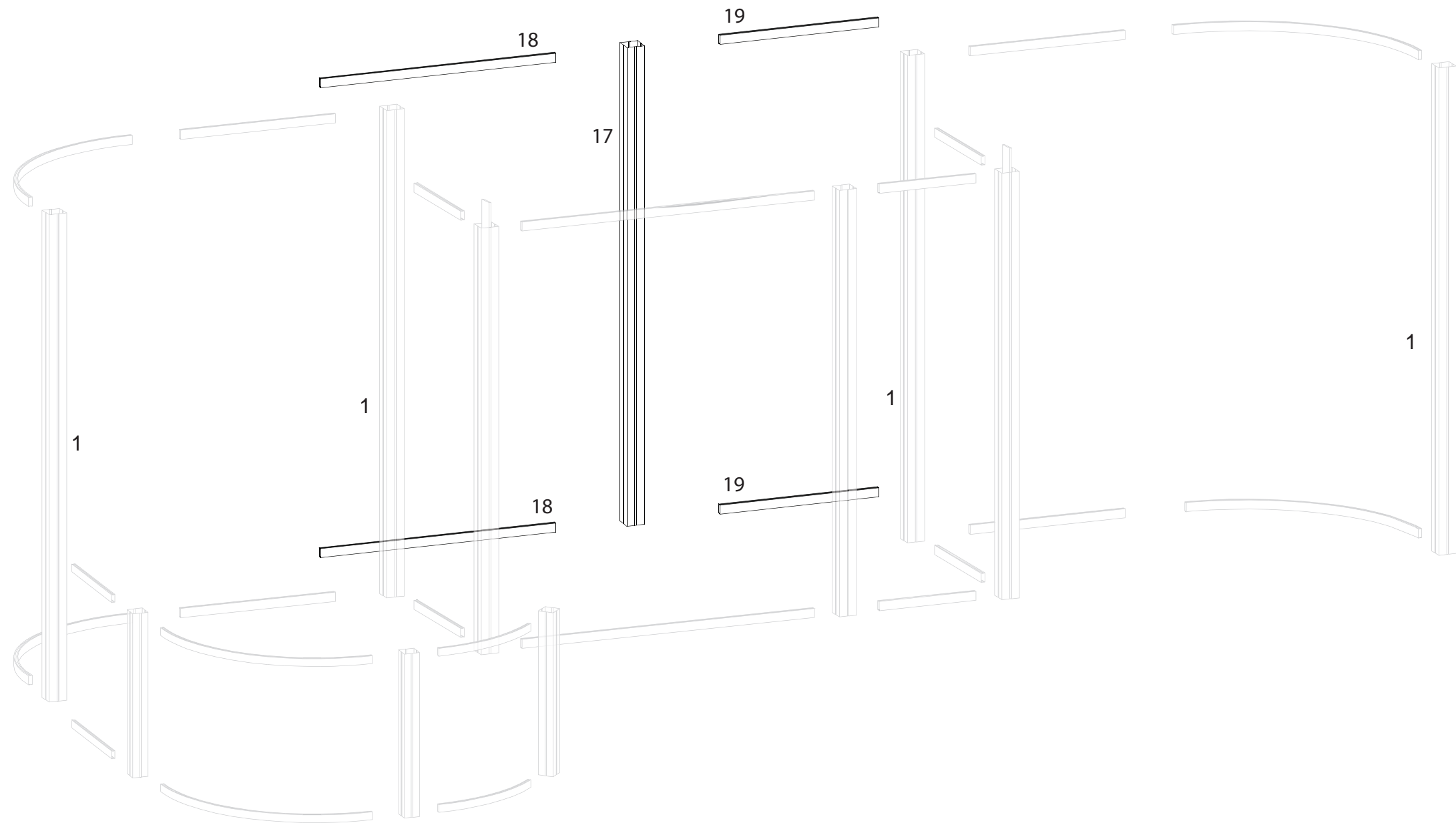
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Item	Quantity	Description
17	1	96"h Vertical Extrusion
18	2	48"w Horizontal Extrusion
19	2	32.418"w Horizontal Extrusion

Steps:

1) Attach horizontal pieces 18 and 19 between vertical extrusion 17 and existing vertical extrusions 1 as shown below.

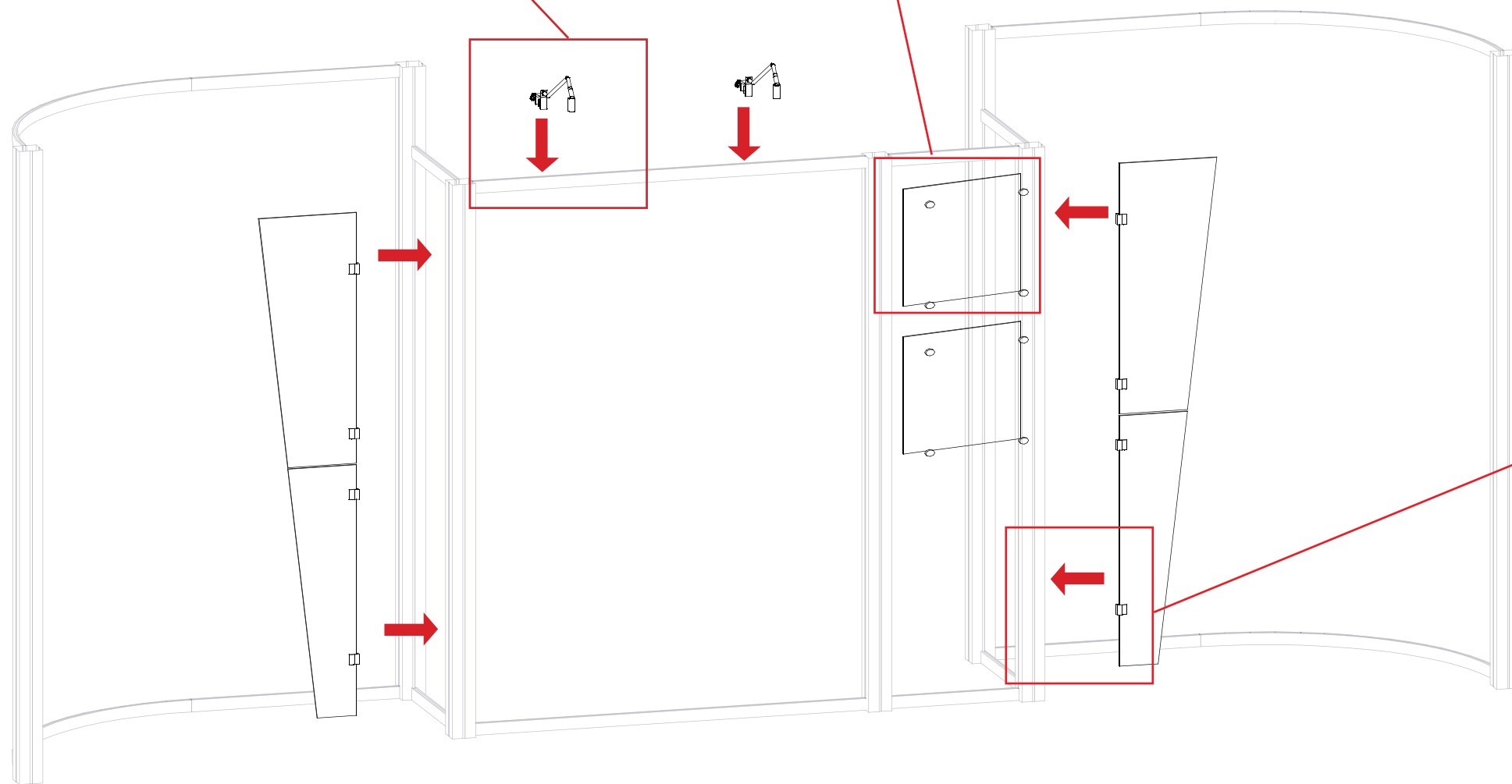
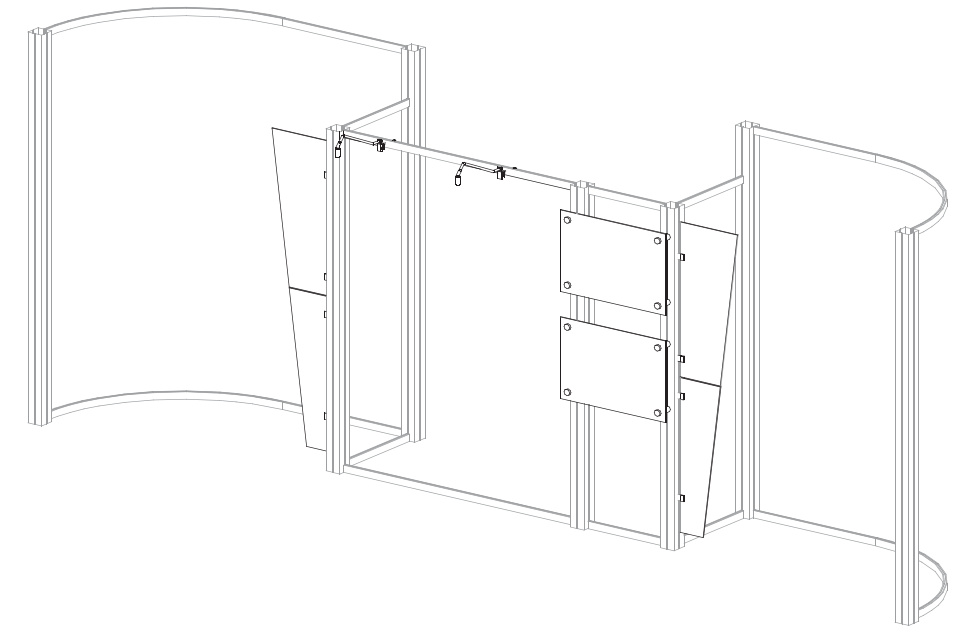
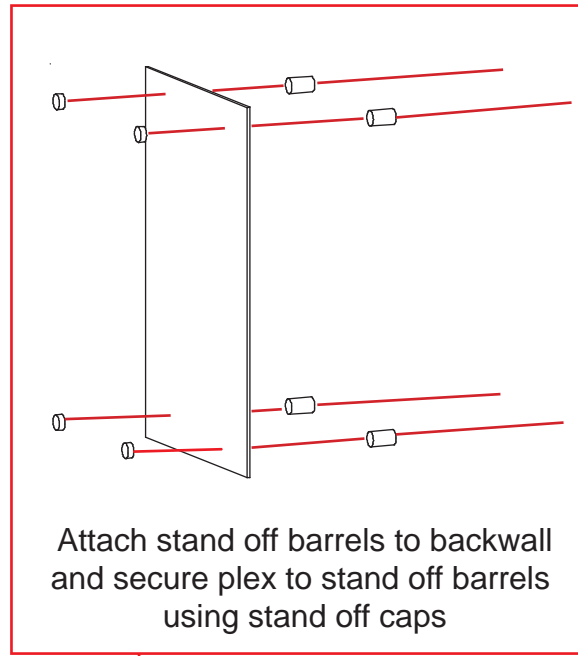
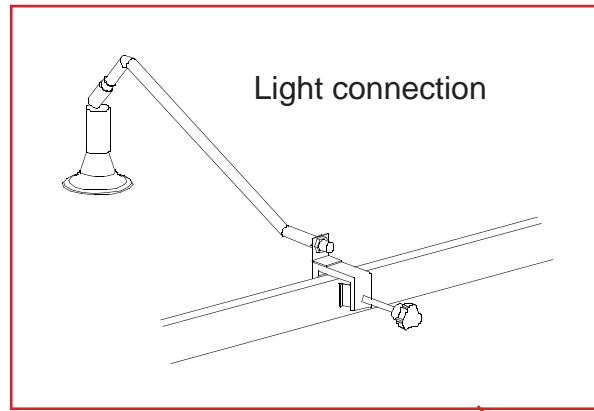


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Steps:

- 1) Attach lights to Backwall as shown
- 2) Attach Sintra wings to backwall vertical extrusions using A10 clamps as shown.
- 3) Attach Plex to vertical extrusions as shown.

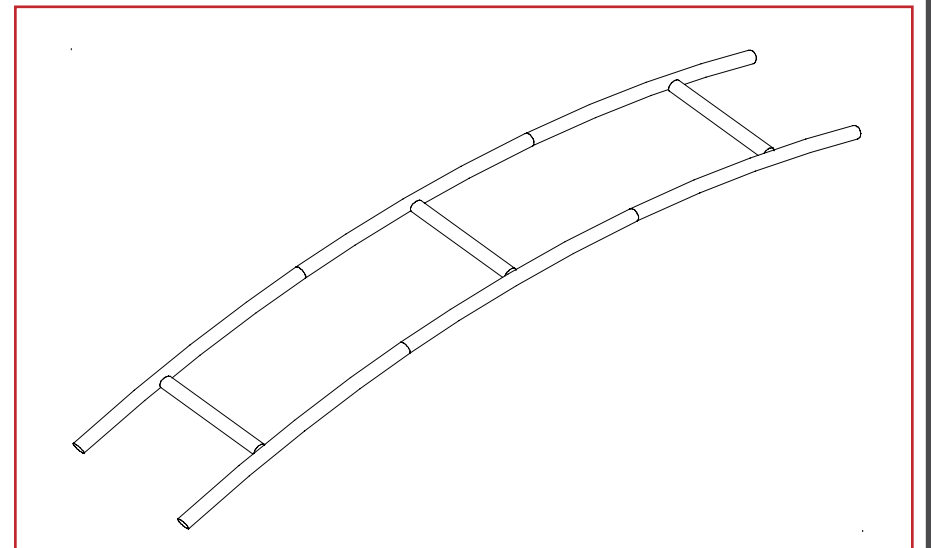
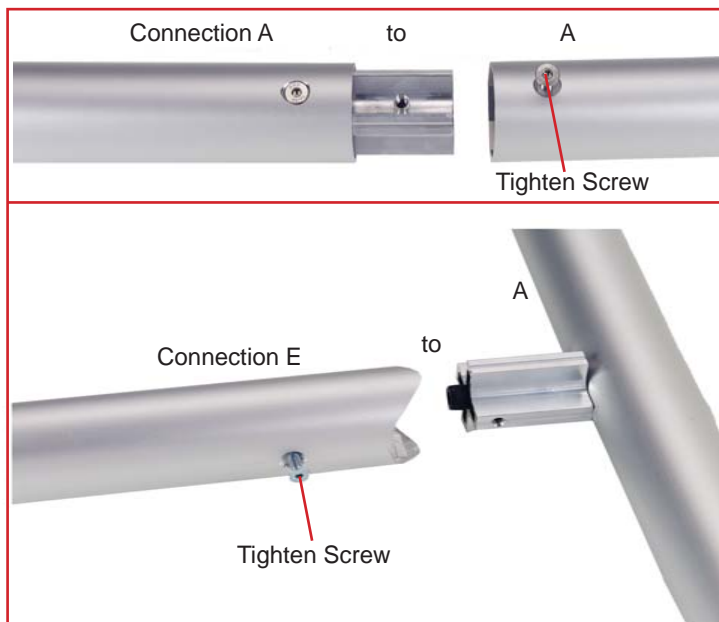
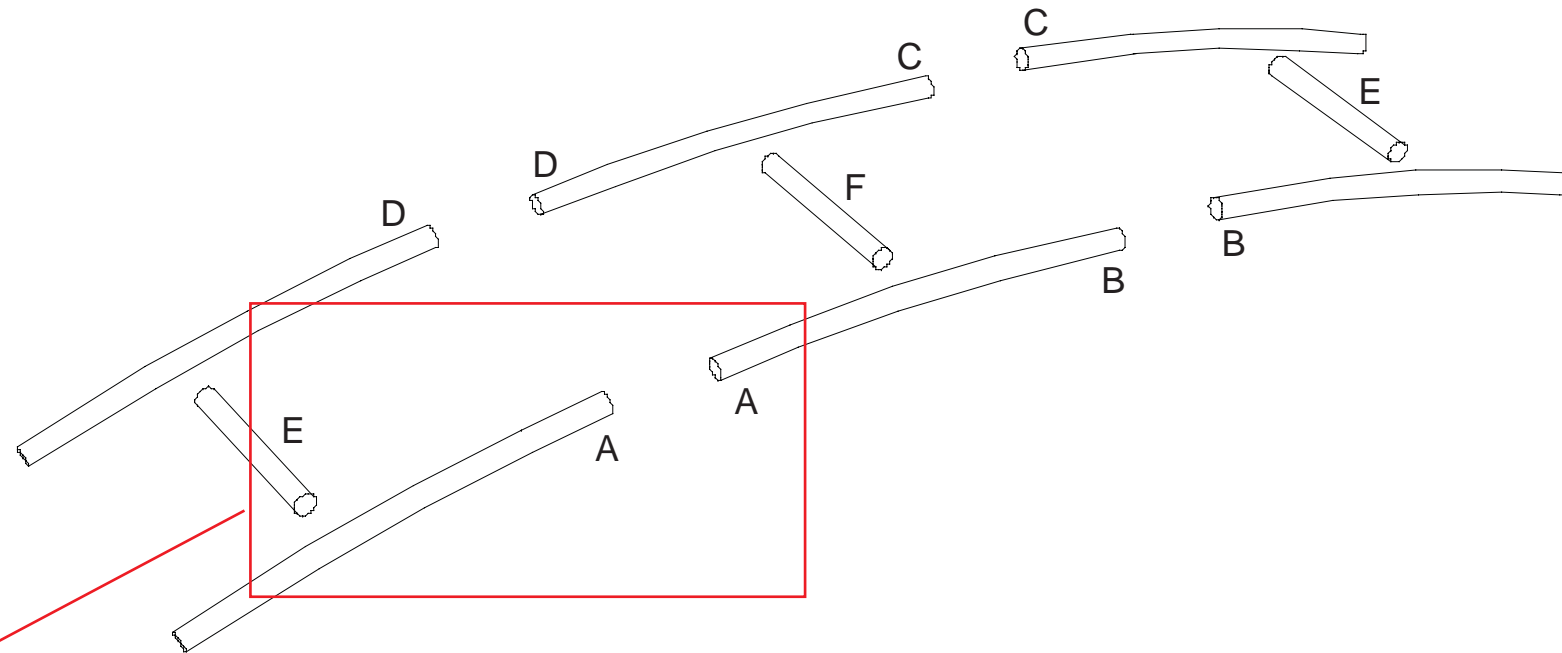


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Quantity	Description
A	1	39" Round formed extrusion
AB	1	39" Round formed extrusion
B	1	39" Round fomred extrusion
C	1	39" Round formed extrusion
CD	1	39" Round formed extrusion
D	1	39" Round formed extrusion
E	2	14" Round extrusion
F	1	14" Round extrusion

Steps:

- 1) Connect 39" (A) round formed extrusion to 39" (A) round formed extrusion.
- 2) Connect 39" (B) round formed extrusion to 39" (B) round formed extrusion.
- 3) Connect 39" (C) round formed extrusion to 39" (C) round formed extrusion.
- 4) Connect 39" (D) round formed extrusion to 39" (D) round formed extrusion.
- 5) Connect (A) round formed extrusion and (D) round formed extrusion to 14" (E) extrusion.
- 6) Connect (B) round formed extrusion and (C) round formed extrusion to 14" (E) extrusion.
- 7) Connect (AB) round formed extrusion and (CD) round formed extrusion to 14" (F) extrusion.
- 8) Attach Canopy Assembly to Vertical extrusions with Canopy attachments.



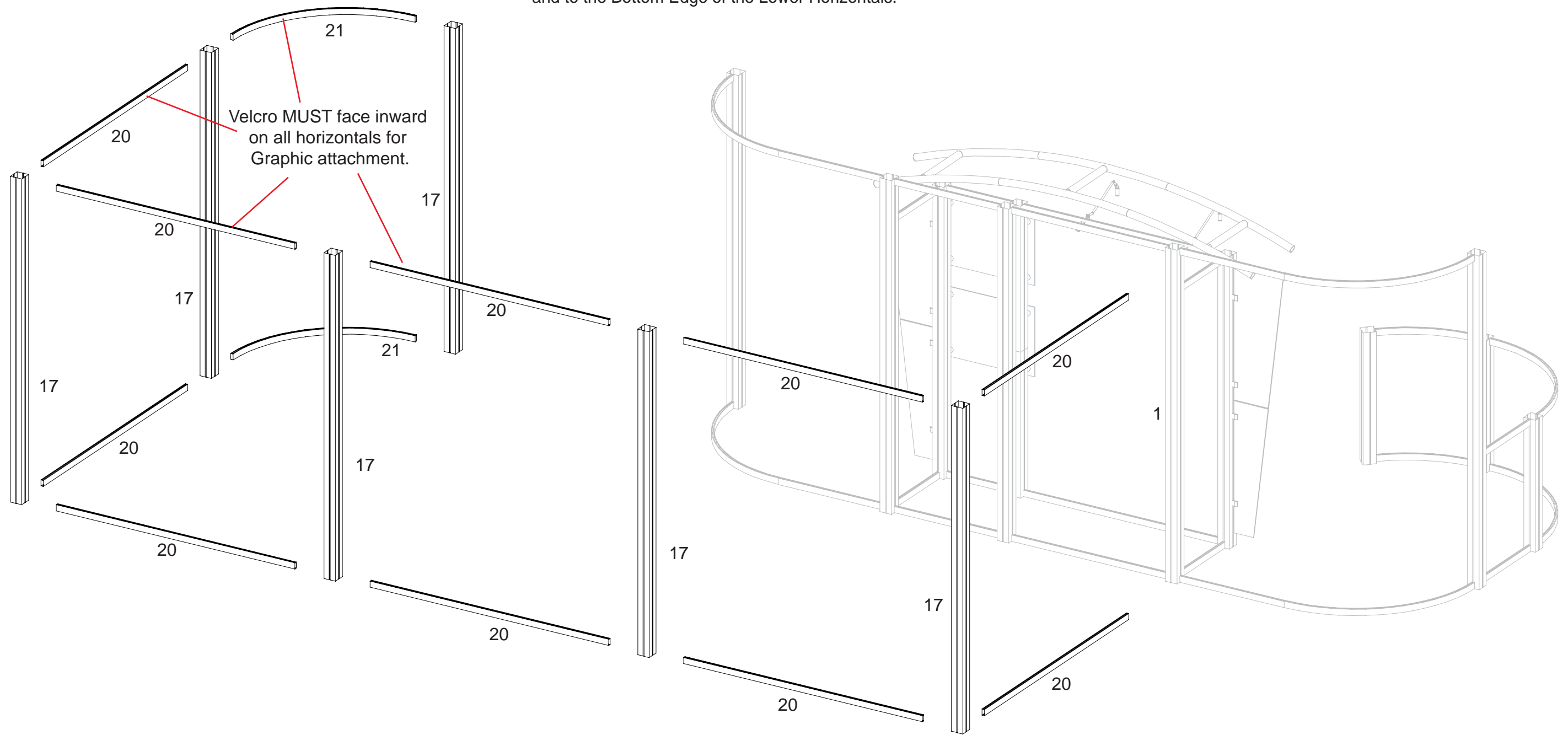
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Item	Quantity	Description
17	6	96" h Vertical Extrusion
20	10	75" w Horizontal Extrusion
21	2	56.551" w Curved Horizontal Extrusion

Steps:
 1) Attach horizontal pieces 20 and 21 between vertical extrusions 17 and existing vertical extrusion 1 as shown below.

Note: Attaching Graphics
 Attach Conference Area Graphics to Velcro on the Top Edge of the Upper Horizontals and to the Bottom Edge of the Lower Horizontals.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING