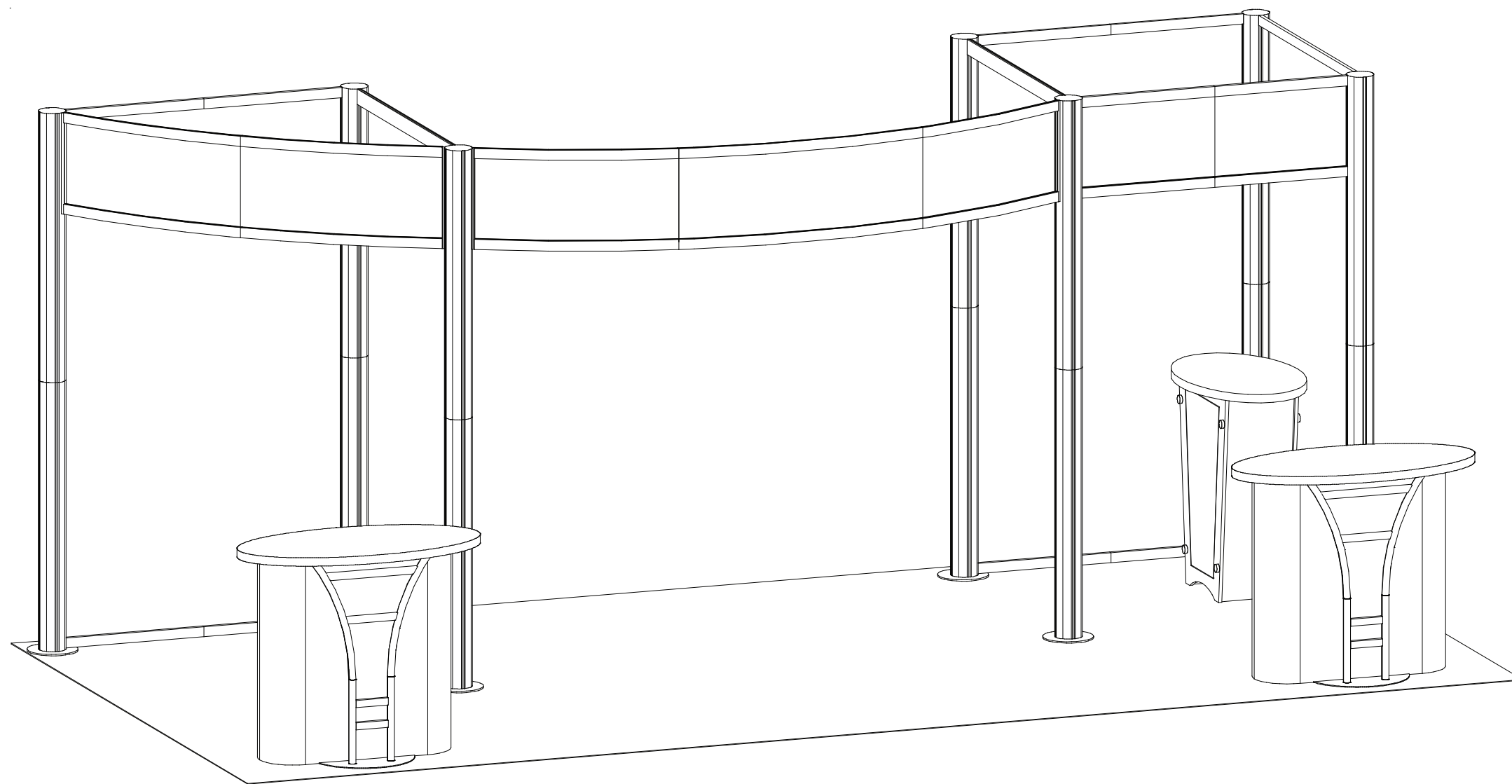


Plan View



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

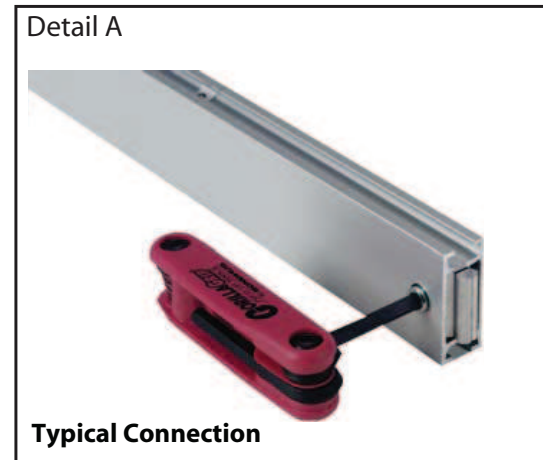
## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

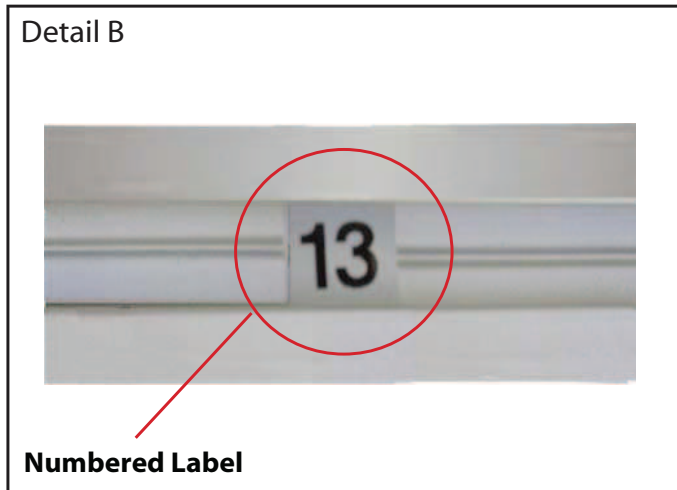


**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



**Detail B**

**Numbered Label**

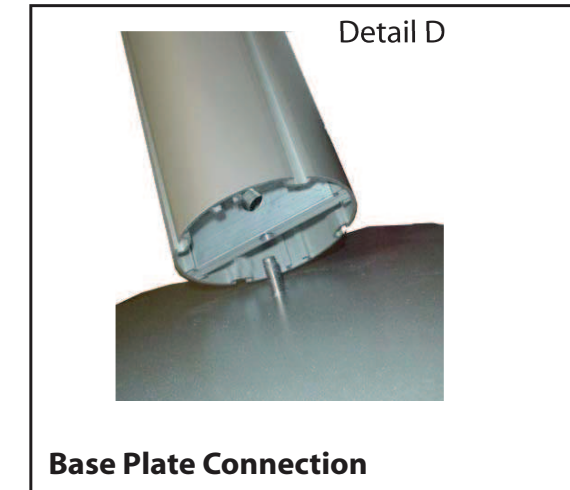
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



**Detail C**

**Horizontal Inline Connection** (remove only one setscrew)

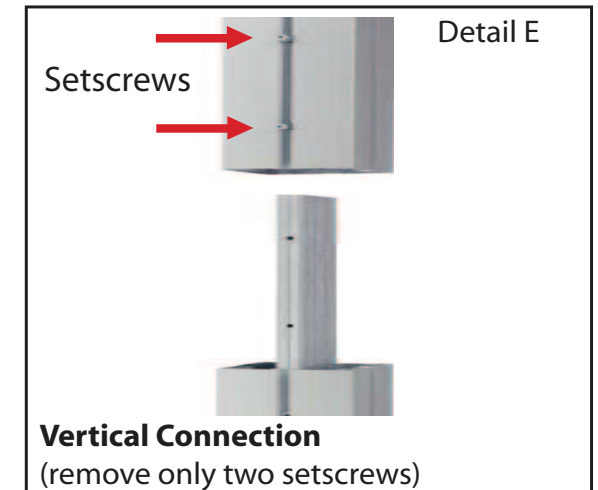
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Detail D**

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Detail E**

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

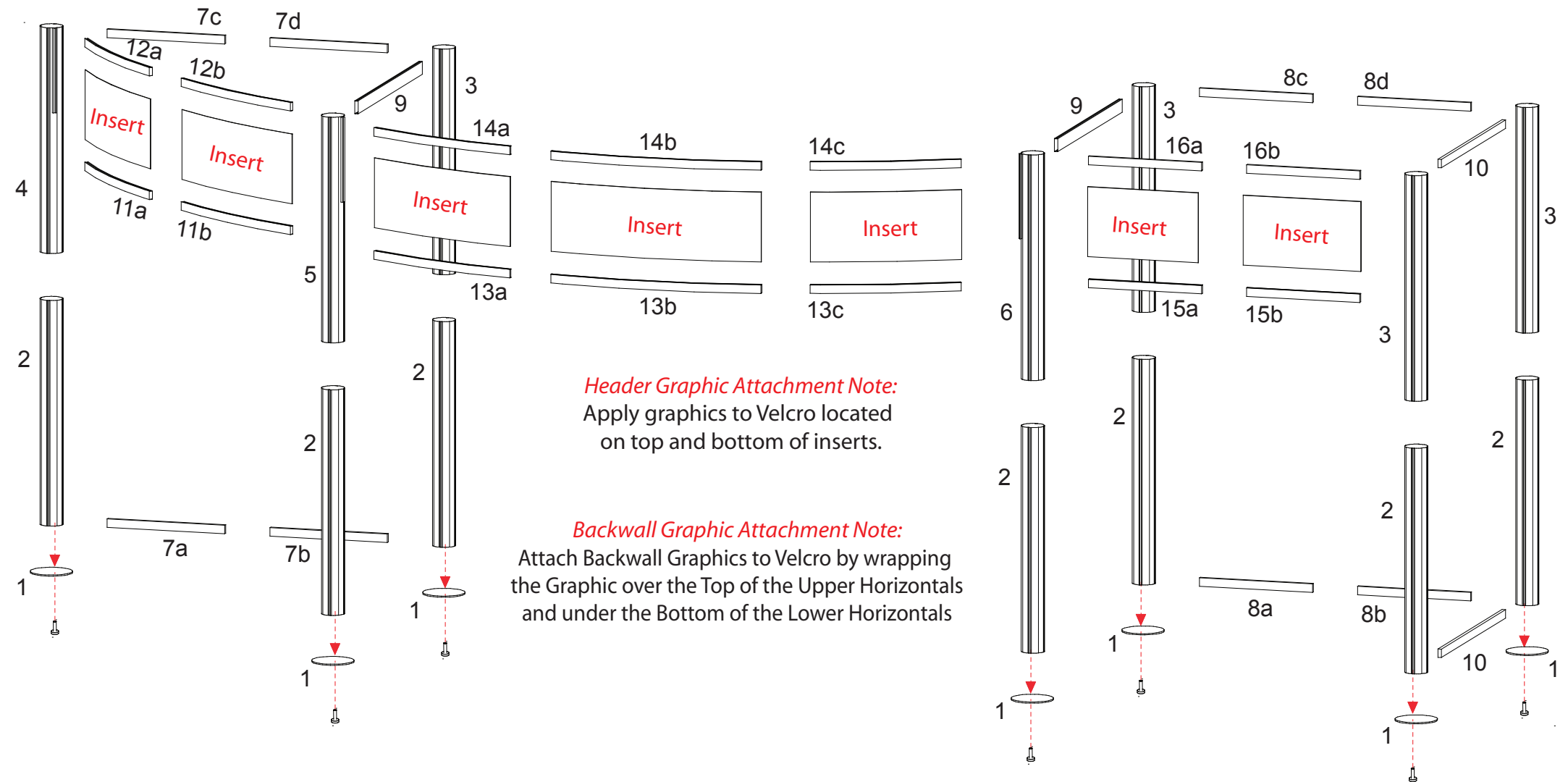
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

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Item	Qty.	Description
1	7	Round Base Plate
2	7	48" h Lower Vertical Extrusion
3	4	48" h Upper Vertical Extrusion
4	1	48" h Upper Vertical Extrusion w/ Header Attachment
5	1	48" h Upper Vertical Extrusion w/ Header Attachment
6	1	48" h Upper Vertical Extrusion w/ Header Attachment
7a/7b	1/1	26" Horizontal Extrusion w/ Attached Velcro to Top of Extrusion
7c/7d	1/1	26" Horizontal Extrusion w/ Attached Velcro to Bottom of Extrusion
8a/8b	1/1	25" Horizontal Extrusion w/ Attached Velcro to Top of Extrusion
8c/8d	1/1	25" Horizontal Extrusion w/ Attached Velcro to Bottom of Extrusion
9	2	48" Horizontal Extrusion
10	2	48" Horizontal Extrusion w/ Attached Velcro
11a/11b	1/1	36.6925" Curved Horizontal Extrusion
12a/12b	1/1	36.6925" Curved Horizontal Extrusion
13a/13b/13c	1/1/1	38.3856" Curved Horizontal Extrusion
14a/14b/14c	1/1/1	38.3856" Curved Horizontal Extrusion
15a/15b	1/1	25" Horizontal Extrusion
16a/16b	1/1	25" Horizontal Extrusion

Steps:

- 1) Attach lower vertical extrusions [2] to base plates [1], see Detail D on General Information Page.
- 2) Attach upper vertical extrusions [3, 4, 5 and 6] atop lower vertical extrusions [2].
- 3) Assemble horizontal extrusions [7a to 7b and 7c to 7d], then attach between vertical extrusions [2/3 and 2/4].
- 4) Assemble horizontal extrusions [8a to 8b and 8c to 8d], then attach between vertical extrusions [2/3].
- 5) Attach horizontal extrusions [9 and 10] between assembled vertical extrusions [2/3 and 2/5, 2/3 and 2/6, 2/3 and 2/3].
- 6) Assemble header pieces together [11a to 11b, 12a to 12b, 13a to 13b to 13c, 14a to 14b to 14c, 15a to 15b, and 16a to 16b].
- 7) Attach assembled curve headers to header attachment located on top of assembled vertical extrusions and attach assembled straight header between assembled vertical extrusions [2/3 and 2/6], placing inserts between upper and lower assembled horizontals as shown.
- 8) Apply graphics to inserts, see note for graphic attachment detail.

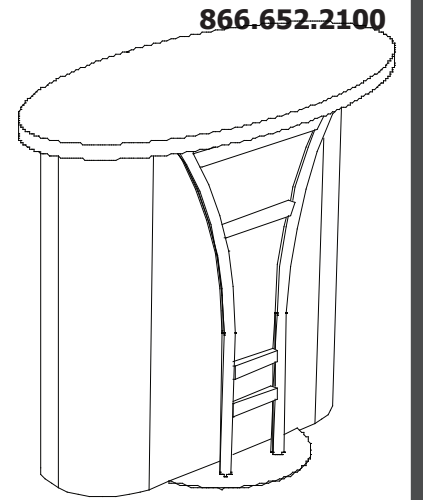


**Header Graphic Attachment Note:**  
Apply graphics to Velcro located on top and bottom of inserts.

**Backwall Graphic Attachment Note:**  
Attach Backwall Graphics to Velcro by wrapping the Graphic over the Top of the Upper Horizontals and under the Bottom of the Lower Horizontals

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Part Number	Qty for Step	Description
1	1	5.75"r X 38"h Quarter Curve Panel
2	1	19"w x 38"h Flat Panel
3	1	5.75"r X 38"h Quarter Curve Panel
4	1	5.75"r X 38"h Quarter Curve Panel
5	1	19"w x 38"h Flat Panel w/Door w/Lock
6	1	5.75"r X 38"h Quarter Curve Panel
17	1	Custom Base Plate
18	1	38"h Curved Round Vertical - Counter Support - Left side
19	1	38"h Curved Round Vertical - Counter Support - Right side
20	2	7" Lower Tapered Horizontal extrusion
21	1	8" Middle Tapered Horizontal extrusion
22	1	16.5" Upper Tapered Horizontal extrusion



**QTY. 2**

Steps for Back LT Portion of Pedestal:

\*\*\*Use Blue Labels for Step 1.\*\*\*

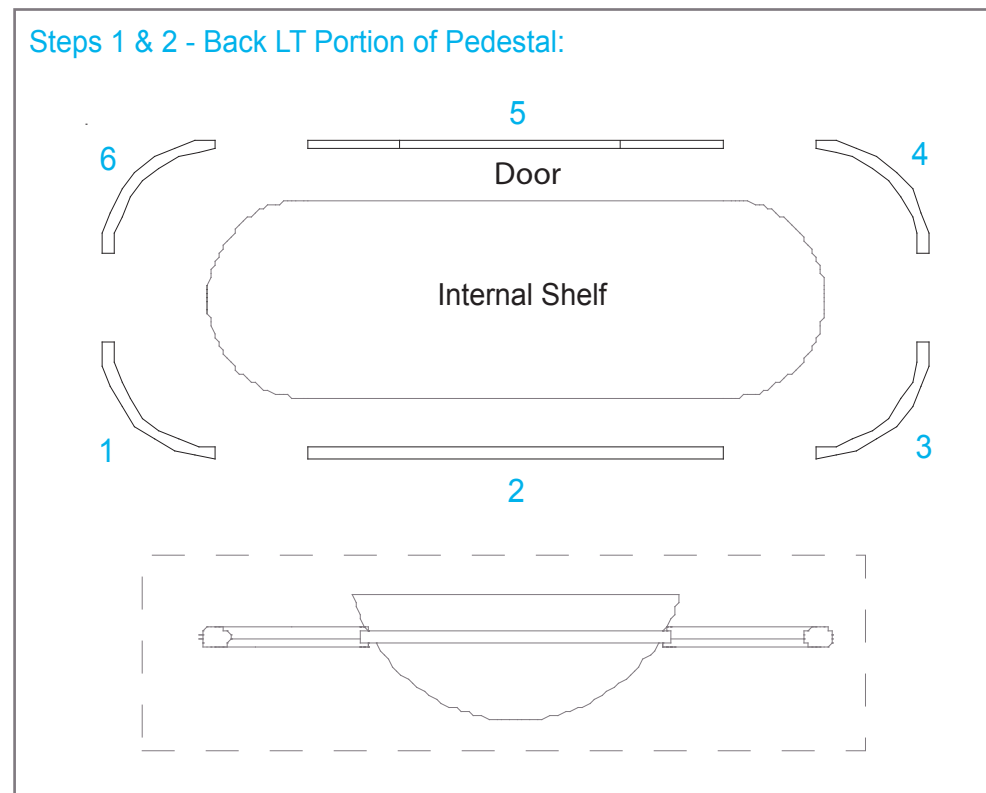
- 1) Assemble by starting at panel #1 and continue on in numerical order.
- 2) Attach Internal Shelf with provided shelf supports.

Steps for Front - Aluminum Portion of Pedestal:

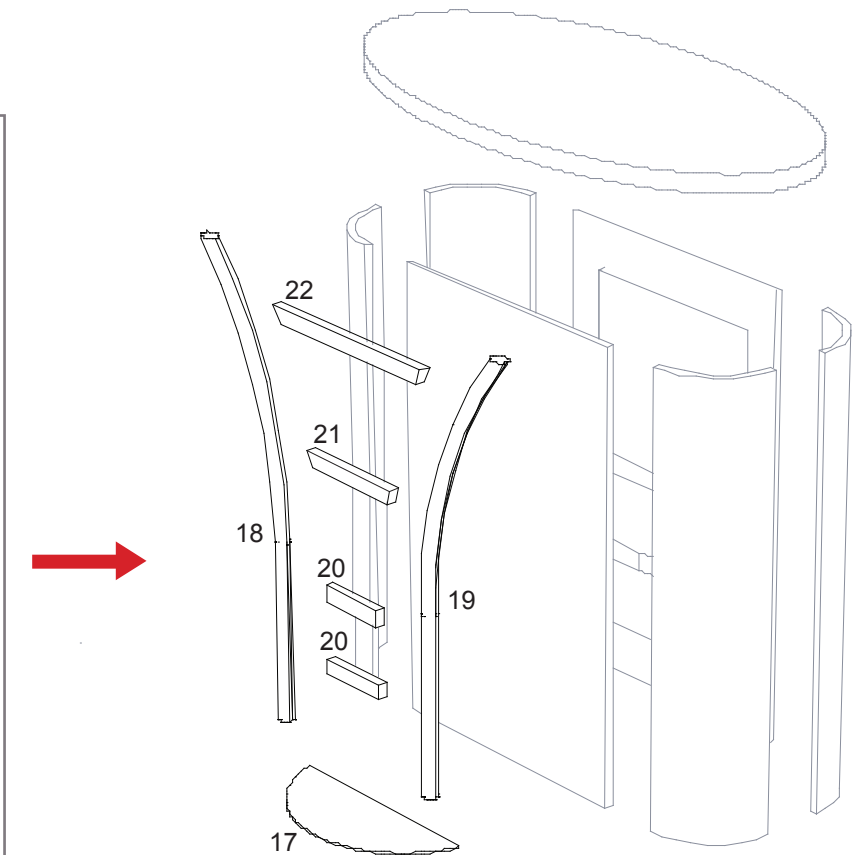
\*\*\*Use Black Labels for Steps 3 through 7.\*\*\*

- 3) Attach curved vertical counter supports [18 and 19] to custom base plate [17].  
*Note:* Place custom base plate centered and flushed with back LT portion of pedestal.
- 4) Attach both lower horizontal extrusions [20] between curved round vertical counter supports [18 and 19].
- 5) Attach middle tapered horizontal extrusion [21] between curved round vertical counter supports [18 and 19].
- 6) Attach upper tapered horizontal extrusion [22] between curved round vertical counter supports [18 and 19].
- 7) Secure counter top with thumbscrews.

-\*Repeat steps for additional pedestal -



Steps 3 through 7: Front Aluminum Portion of Pedestal:

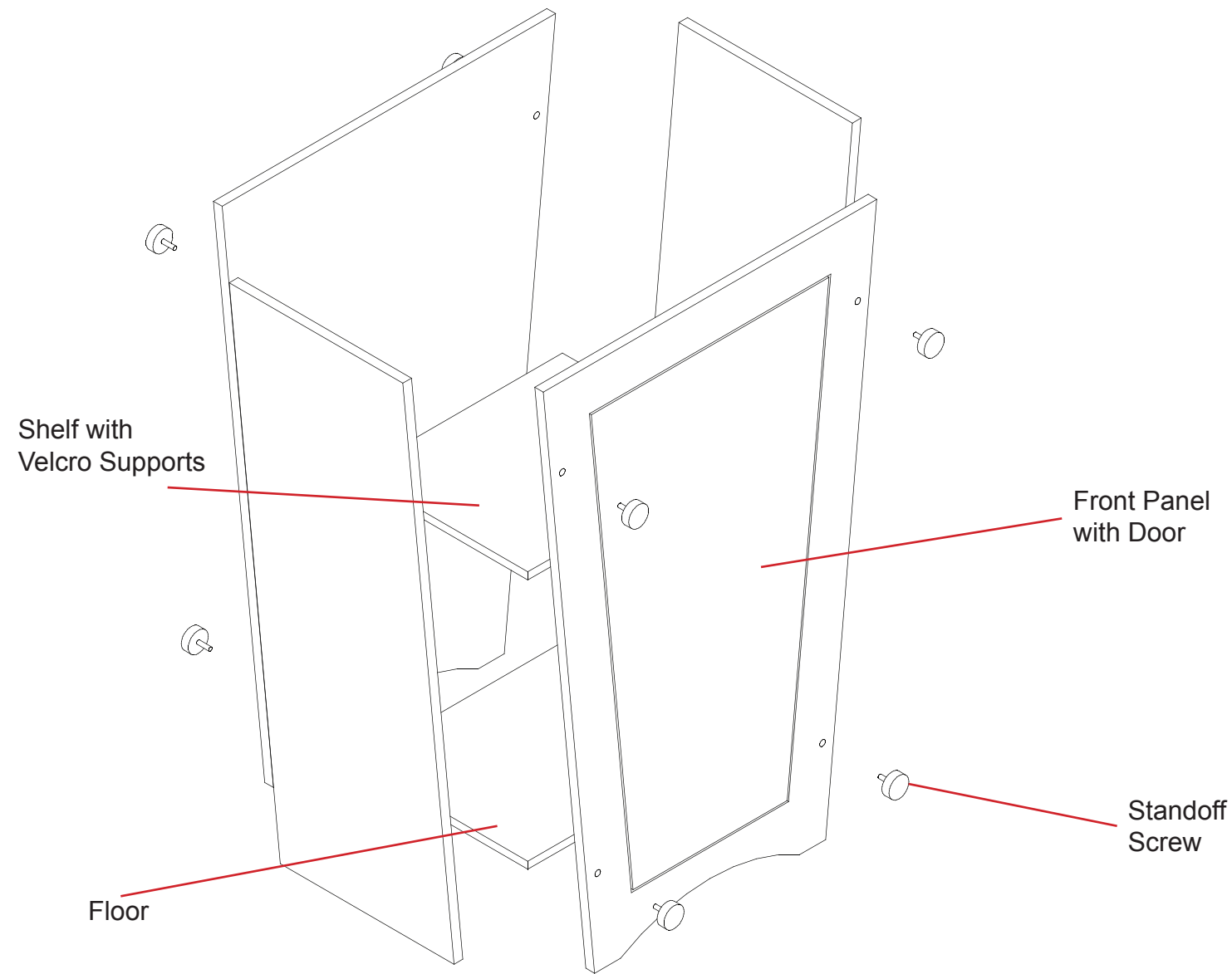
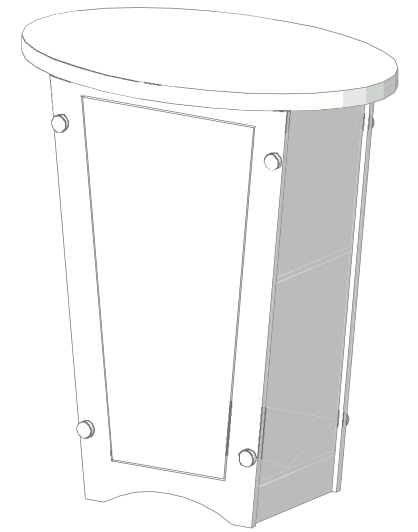


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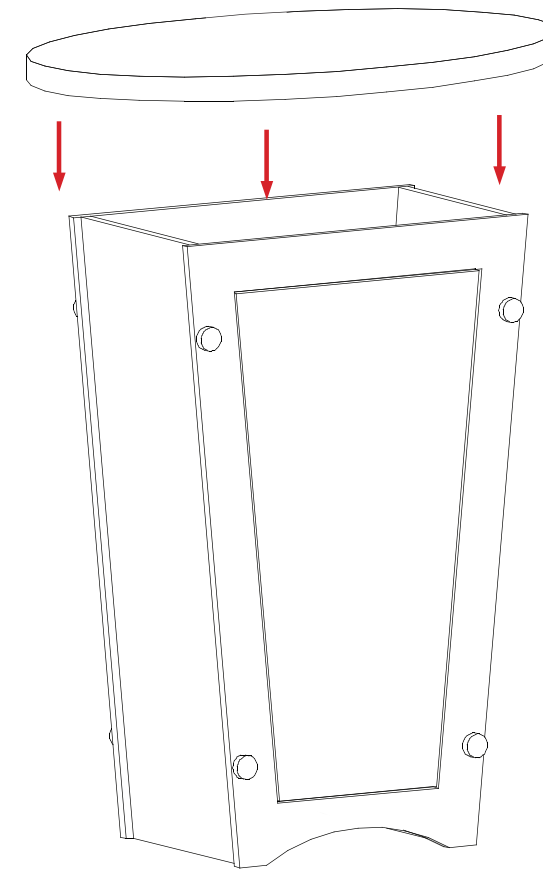
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Setup Instructions:

- A) Use standoff screws to secure the front panel with door and back panel of the pedestal to the side panels.
- B) After assembling front, back, and side panels, slide floor into the bottom of the pedestal. The floor will sit on pins on the inside of the side panels.
- C) After floor is in place, use velcro attachments to install shelf.



Attach the oval counter top to the pedestal base.



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**NOTE :**

PDF copies of your Setup Instructions are available @ [classicexhibits.com](http://classicexhibits.com)

See the search tool on the lower left hand corner of the Home page.

Enter the 5 digit Order #.

Search for Setup Instructions

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