

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

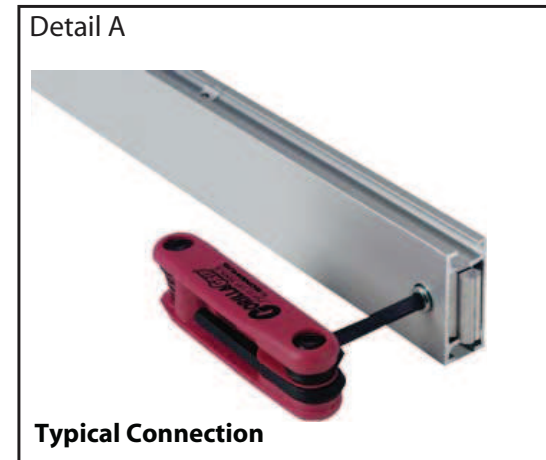
Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

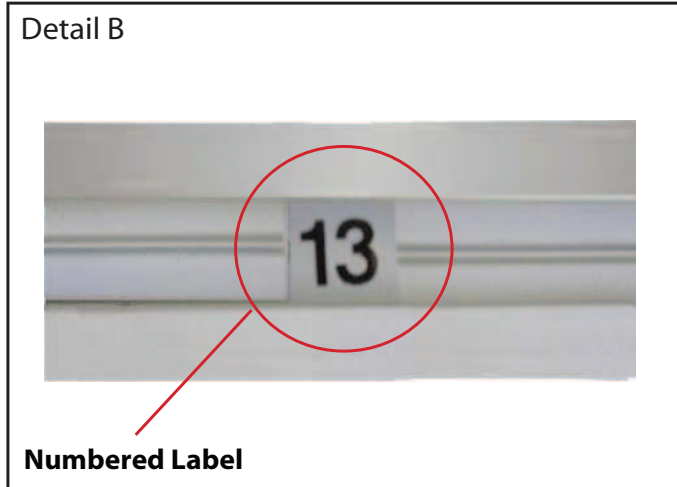


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

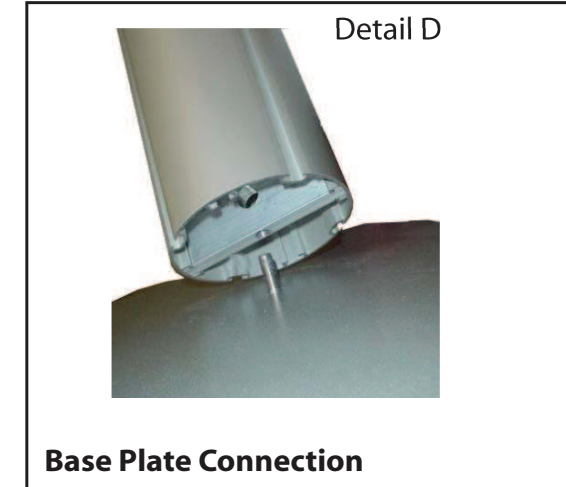
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

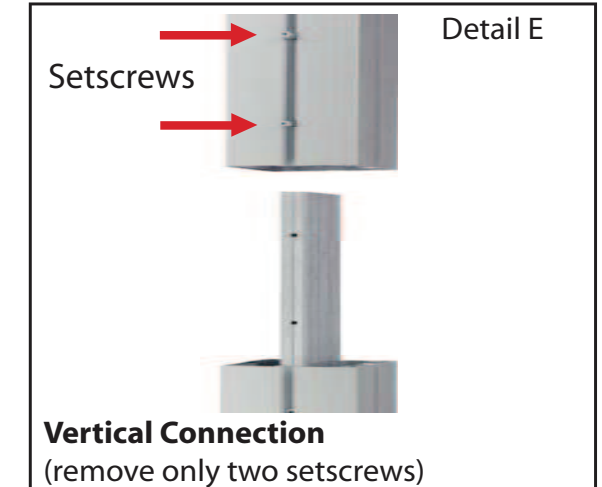
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

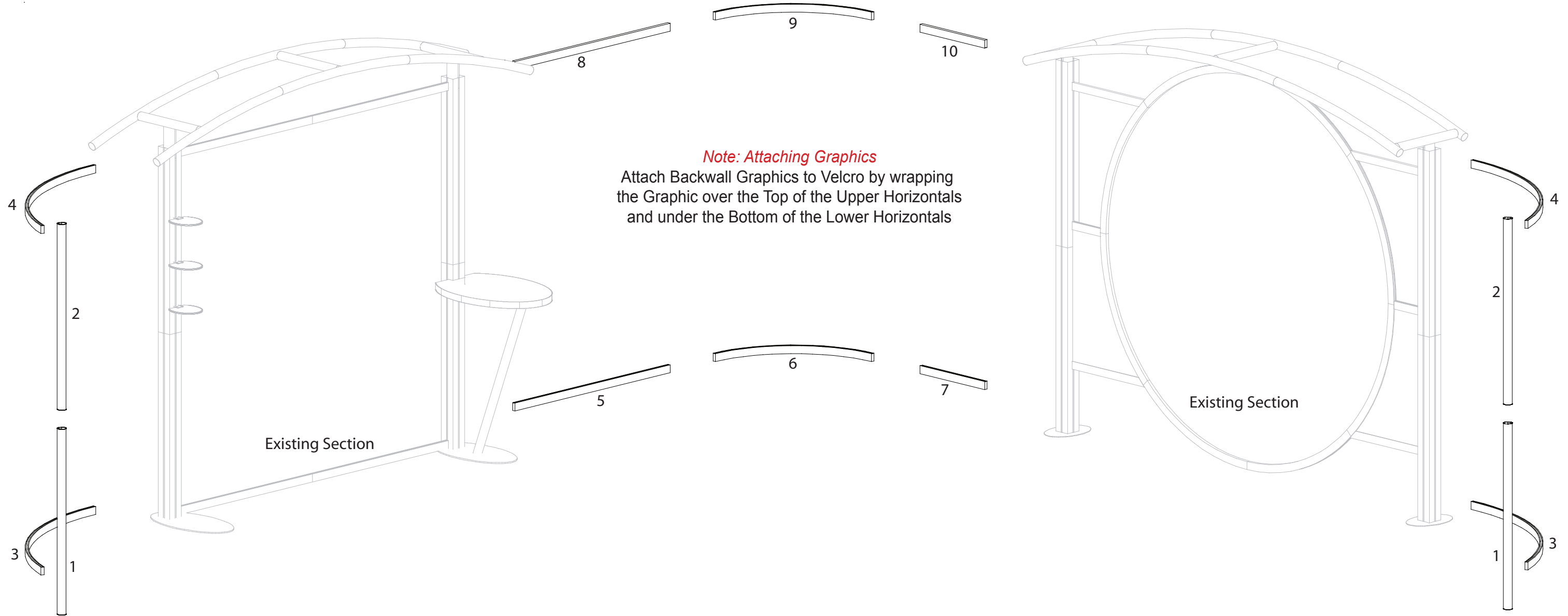
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Item	Quantity	Description
1	2	42" h Vertical Extrusion
2	2	42" h Vertical Extrusion
3	2	58.3323" w Curved Horizontal
4	2	58.3323" w Curved Horizontal
5	1	48" w Horizontal Extrusion
6	1	38.4938" w Curved Horizontal
7	1	20" w Horizontal Extrusion
8	1	48" w Horizontal Extrusion
9	1	38.4938" w Curved Horizontal
10	1	20" w Horizontal Extrusion

Steps:

- 1) Connect vertical extrusions [1 and 2] together as shown below.
- 2) Attach horizontal extrusions [3 and 4] between existing sections and vertical extrusions [1/2].
- 3) Connect horizontal extrusions [5 to 6 to 7] and [8 to 9 to 10] together.
- 4) Attach horizontal extrusions [5/6/7] and [8/9/10] between existing sections as shown below.



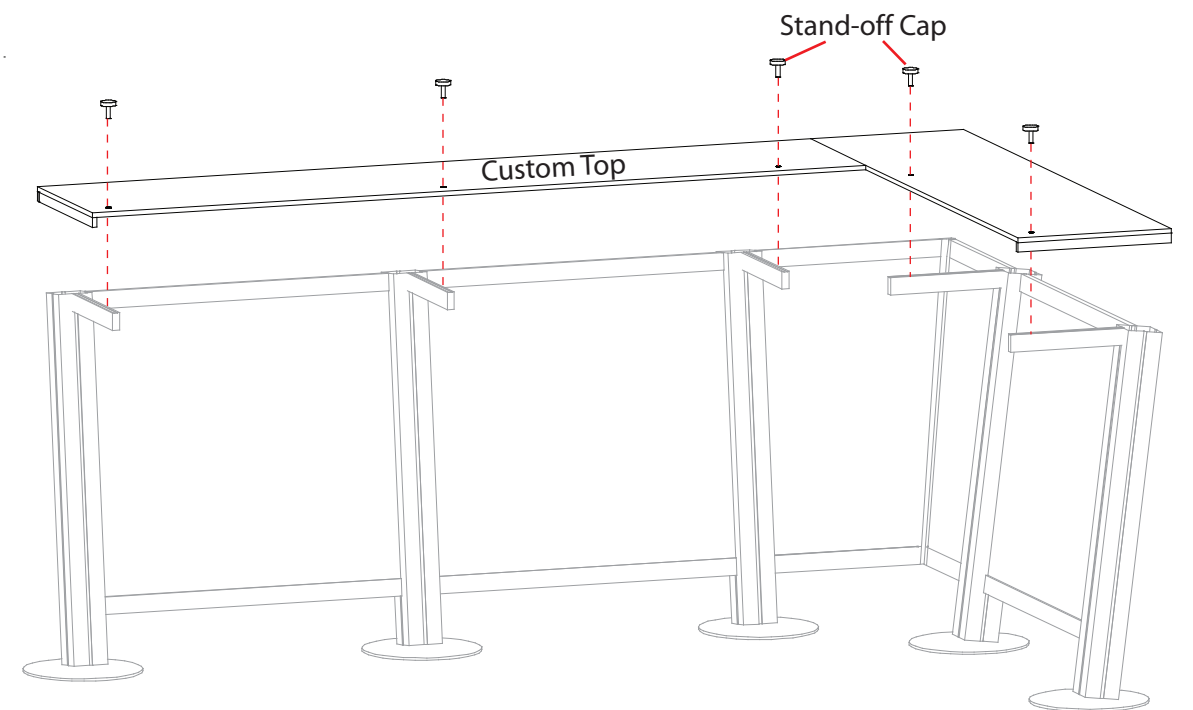
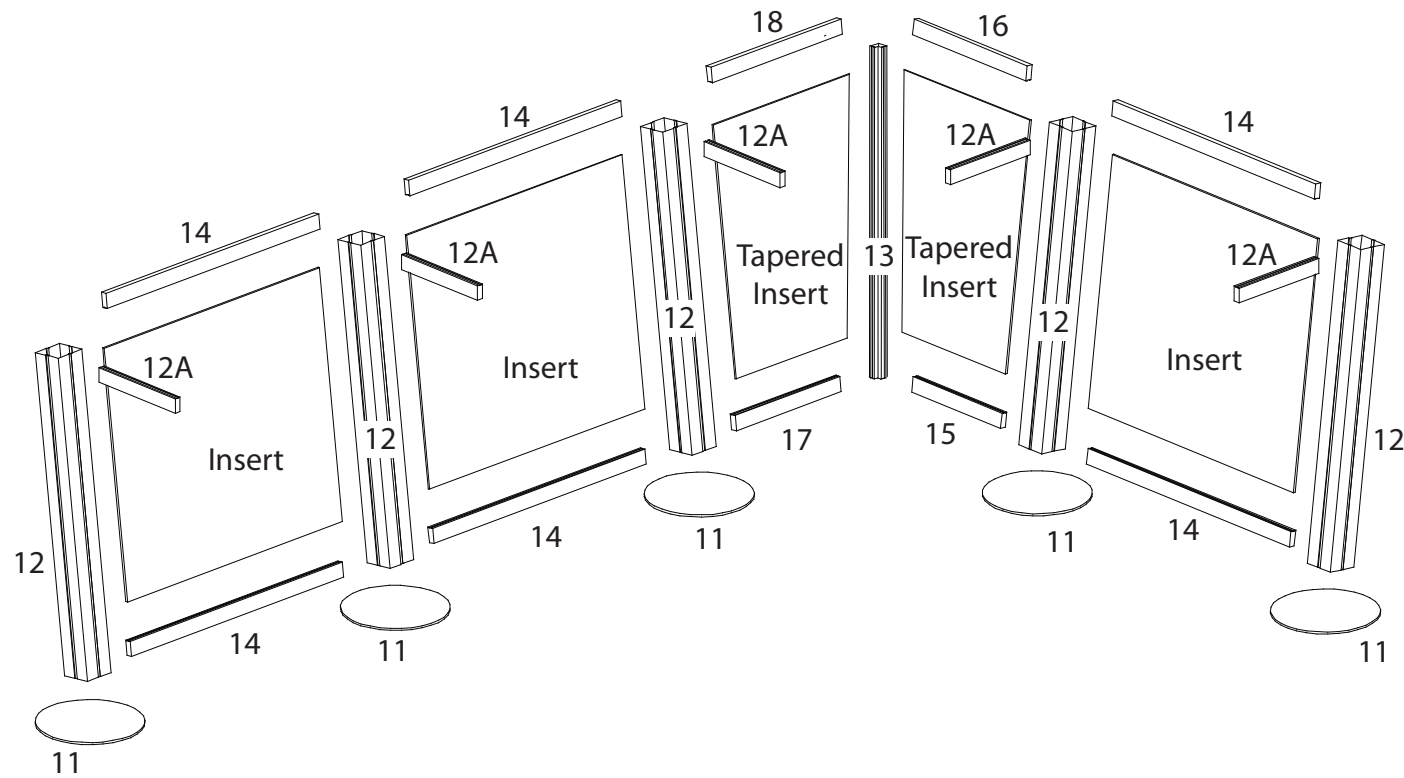
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Item	Quantity	Description
11	5	Base Plate
12	5	38" h Tapered Vertical Extrusion
12A	5	12" w Support Extrusion
13	1	33.065" h Tapered Vertical 90° Extrusion
14	6	32" w Horizontal Extrusion
15	1	14.05" w Tapered Horizontal Extrusion
16	1	17.854" w Tapered Horizontal Extrusion
17	1	15.806" w Tapered Horizontal Extrusion
18	1	19.609" w Tapered Horizontal Extrusion

Steps:

- 1) Connect vertical extrusions [12] to base plates [11].
- 2) Attach horizontal extrusions [14] between vertical extrusions [12] placing inserts as shown below.
- 3) Connect horizontal extrusions [15, 16, 17, and 18] to vertical extrusion [13] placing inserts in place.
- 4) Attach assembled section between vertical extrusions [12] as shown below.
- 5) Attach supports [12A] to vertical extrusions [12].
- 6) Set custom top on assembled base and attach to support extrusions [12A] using stand-off caps.

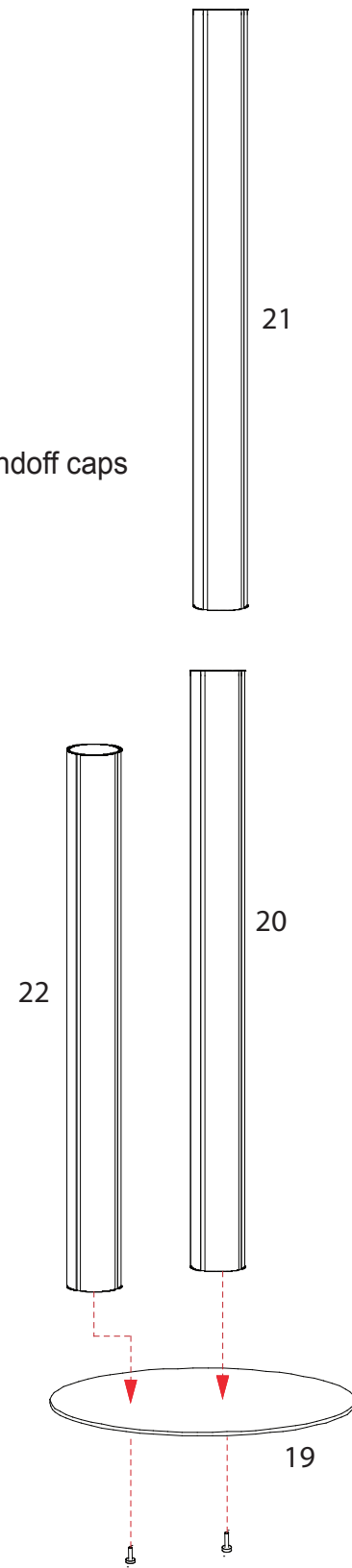


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part Number	Qty for Step	Description
19	1	18"D Round Base Plate
20	1	40"h Round Vertical Extrusion
21	1	40"h Round Vertical Extrusion
22	1	36"h Round Vertical Extrusion

Steps

- 1) Attach vertical extrusions [20 and 22] to base plate [19] as shown.
- 2) Connect vertical extrusion [21] to lower vertical extrusion [20].
- 3) Attach tapered plex wing to front of vertical extrusion [21] using standoff caps and round sign to vertical extrusion [22].
- 4) Place and attach counter atop vertical extrusion [19].

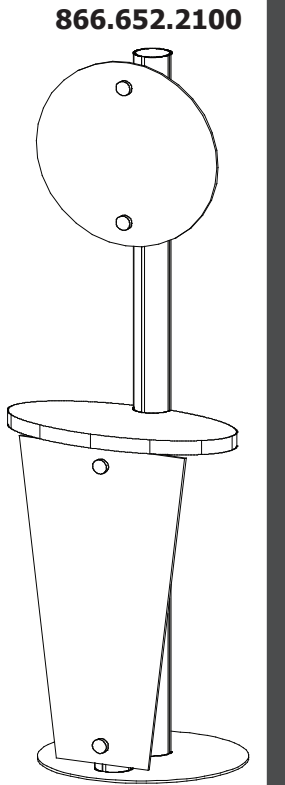
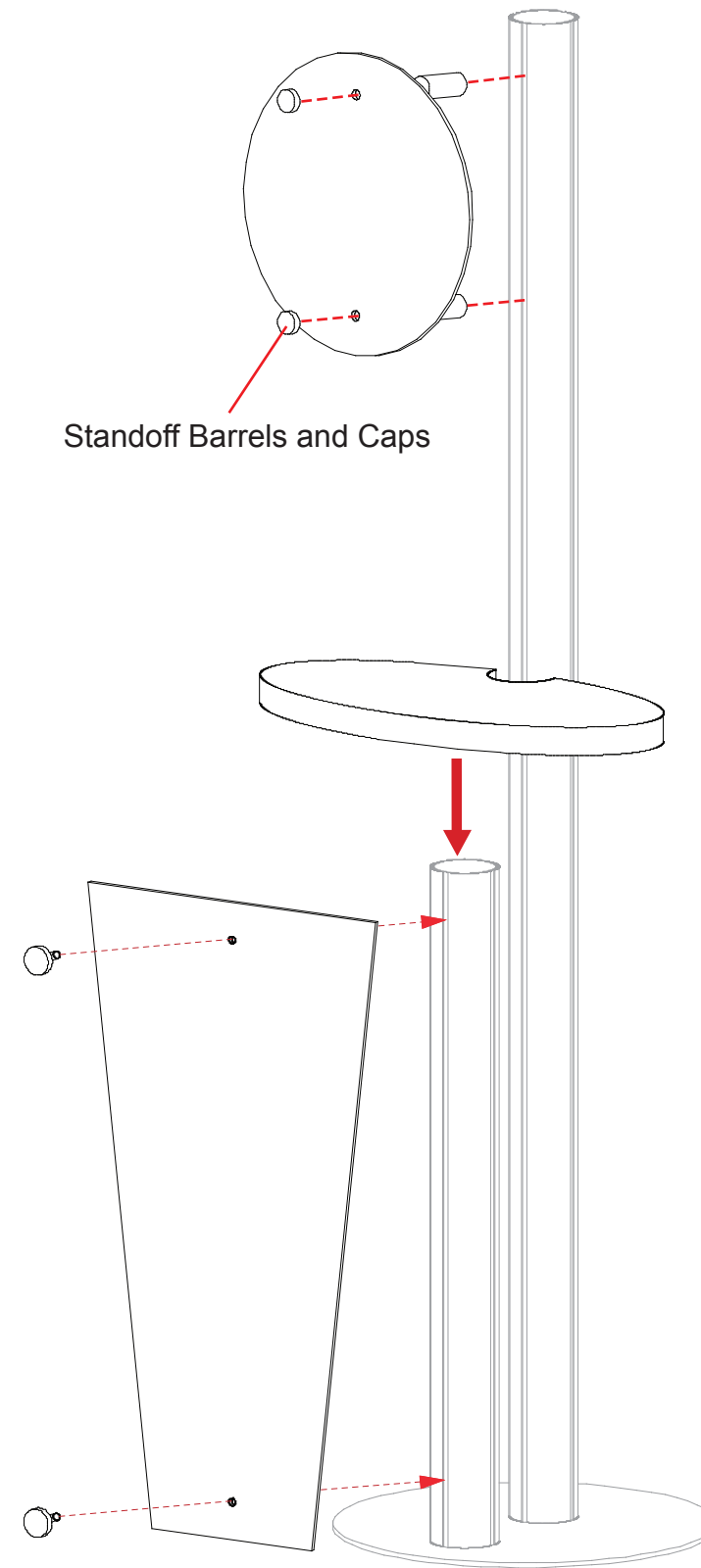


Sign Attachment

stand off barrel

Slide stand off barrels to groove of backwall extrusion

Secure Sign to stand off barrels using stand off caps



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

NOTE :

PDF copies of your Setup Instructions are available @ www.classicexhibits.com
Use the Search Tool located on the lower left-hand corner of the Classic Home page.

Enter your 5-7 digit Order #. Search for Setup Instructions

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL
SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING