

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

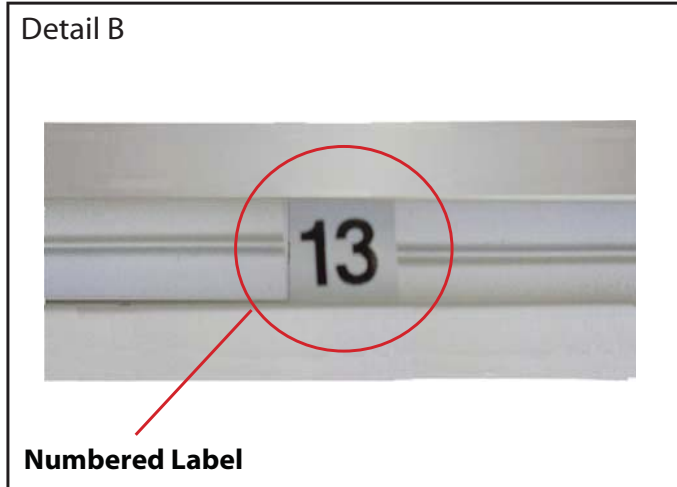


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

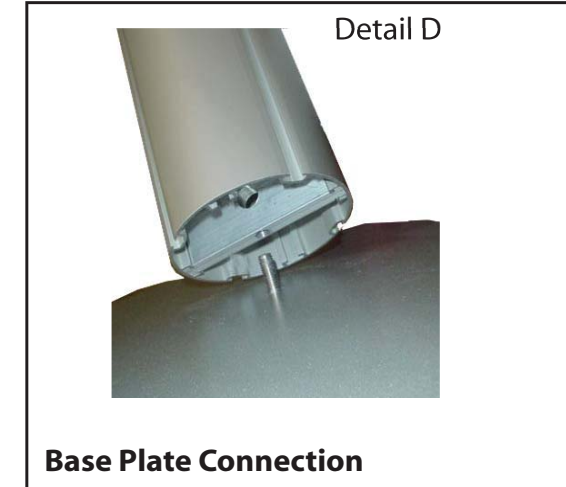
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

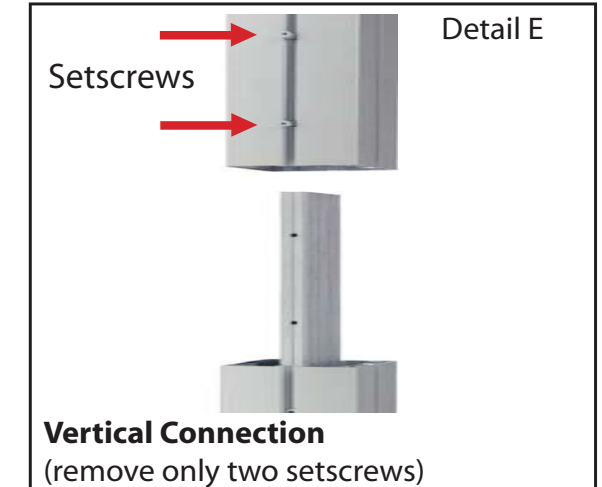
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

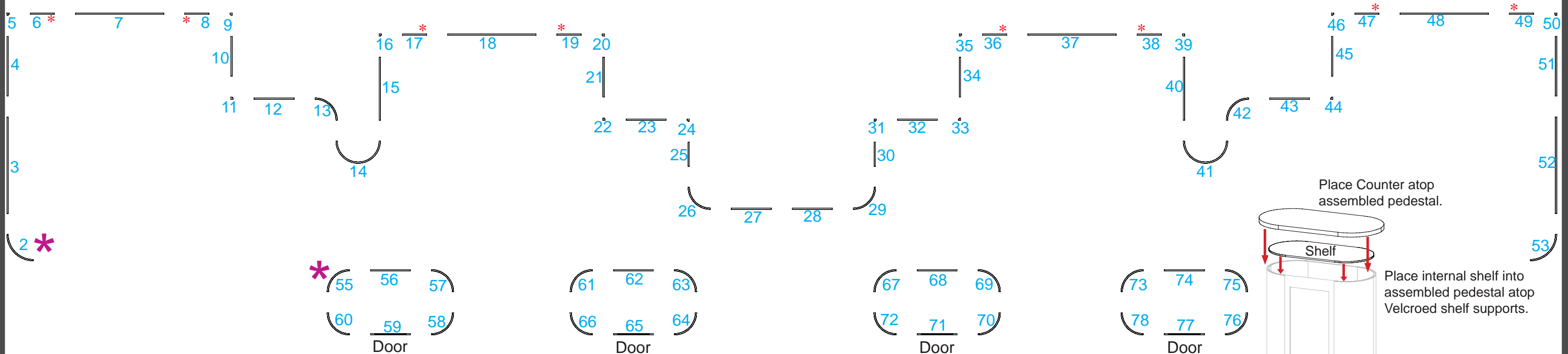
When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

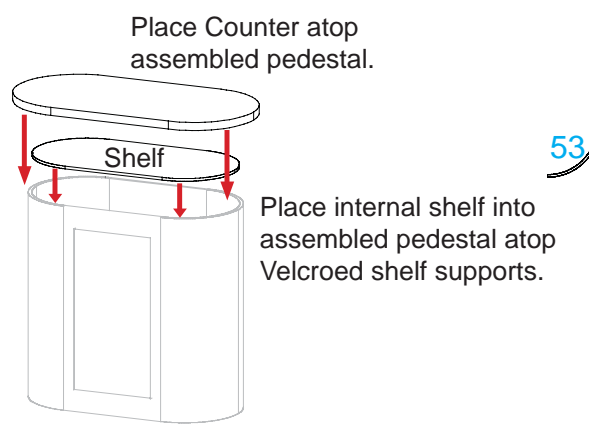
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

| Item Number | Description | Item Number | Description | Item Number | Description | Item Number | Description |
|-------------|----------------------------|-------------|----------------------------|-------------|---------------------------------|-------------|---------------------------------|
| 1 | 38" h End Cap | 21 | 19" w x 38" h Flat Panel | 41 | 38" h 1/2 Curved Panel | 61 | 38" h 1/4 Curved Panel |
| 2 | 38" h 1/4 Curved Panel | 22 | 38" h 90° Connector | 42 | 38" h 1/4 Curved Panel | 62 | 19" w x 38" h Flat Panel |
| 3 | 46" w x 38" h Flat Panel | 23 | 19" w x 38" h Flat Panel | 43 | 19" w x 38" h Flat Panel | 63 | 38" h 1/4 Curved Panel |
| 4 | 28.5" w x 38" h Flat Panel | 24 | 38" h 90° Connector | 44 | 38" h 90° Connector | 64 | 38" h 1/4 Curved Panel |
| 5 | 38" h 90° Connector | 25 | 11.5" w x 38" h Flat Panel | 45 | 19" w x 38" h Flat Panel | 65 | 19" w x 38" h Flat Panel w/Door |
| 6 | 11.5" w x 38" h Flat Panel | 26 | 38" h 1/4 Curved Panel | 46 | 38" h 90° Connector | 66 | 38" h 1/4 Curved Panel |
| 7 | 42" w x 38" h Flat Panel | 27 | 19" w x 38" h Flat Panel | 47 | 11.5" w x 38" h Flat Panel | 67 | 38" h 1/4 Curved Panel |
| 8 | 11.5" w x 38" h Flat Panel | 28 | 19" w x 38" h Flat Panel | 48 | 42" w x 38" h Flat Panel | 68 | 19" w x 38" h Flat Panel |
| 9 | 38" h 90° Connector | 29 | 38" h 1/4 Curved Panel | 49 | 11.5" w x 38" h Flat Panel | 69 | 38" h 1/4 Curved Panel |
| 10 | 19" w x 38" h Flat Panel | 30 | 11.5" w x 38" h Flat Panel | 50 | 38" h 90° Connector | 70 | 38" h 1/4 Curved Panel |
| 11 | 38" h 90° Connector | 31 | 38" h 90° Connector | 51 | 28.5" w x 38" h Flat Panel | 71 | 19" w x 38" h Flat Panel w/Door |
| 12 | 19" w x 38" h Flat Panel | 32 | 19" w x 38" h Flat Panel | 52 | 46" w x 38" h Flat Panel | 72 | 38" h 1/4 Curved Panel |
| 13 | 38" h 1/4 Curved Panel | 33 | 38" h 90° Connector | 53 | 38" h 1/4 Curved Panel | 73 | 38" h 1/4 Curved Panel |
| 14 | 38" h 1/2 Curved Panel | 34 | 19" w x 38" h Flat Panel | 54 | 38" h End Cap | 74 | 19" w x 38" h Flat Panel |
| 15 | 30" w x 38" h Flat Panel | 35 | 38" h 90° Connector | 55 | 38" h 1/4 Curved Panel | 75 | 38" h 1/4 Curved Panel |
| 16 | 38" h 90° Connector | 36 | 11.5" w x 38" h Flat Panel | 56 | 19" w x 38" h Flat Panel | 76 | 38" h 1/4 Curved Panel |
| 17 | 11.5" w x 38" h Flat Panel | 37 | 42" w x 38" h Flat Panel | 57 | 38" h 1/4 Curved Panel | 77 | 19" w x 38" h Flat Panel w/Door |
| 18 | 42" w x 38" h Flat Panel | 38 | 11.5" w x 38" h Flat Panel | 58 | 38" h 1/4 Curved Panel | 78 | 38" h 1/4 Curved Panel |
| 19 | 11.5" w x 38" h Flat Panel | 39 | 38" h 90° Connector | 59 | 19" w x 38" h Flat Panel w/Door | | |
| 20 | 38" h 90° Connector | 40 | 30" w x 38" h Flat Panel | 60 | 38" h 1/4 Curved Panel | | |

Steps:
 1) Assemble by starting at panel #2 * and continue in numerical order.



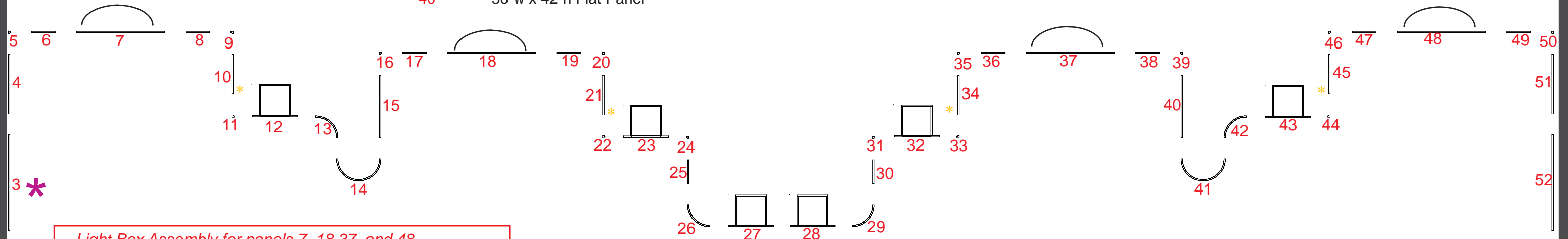
* Indicates where bolt is located for Counter connection.



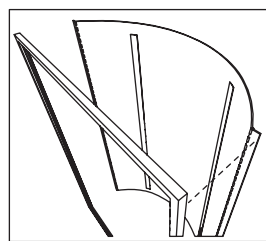
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| Item Number | Description | Item Number | Description | Item Number | Description |
|-------------|--|-------------|--|-------------|--|
| 3 | 46" w Tapered Flat Panel | 21 | 19" w x 42" h Flat Panel | 41 | 42" h 1/2 Curved Panel |
| 4 | 28.5" w x 42" h Flat Panel | 22 | 42" h 90° Connector | 42 | 42" h 1/4 Curved Panel |
| 5 | 42" h 90° Connector | 23 | 19" w x 42" h Flat Panel w/ Shadow Box | 43 | 19" w x 42" h Flat Panel w/ Shadow Box |
| 6 | 11.5" w x 42" h Flat Panel | 24 | 42" h 90° Connector | 44 | 42" h 90° Connector |
| 7 | 42" w x 42" h Window Panel | 25 | 11.5" w x 42" h Flat Panel | 45 | 19" w x 42" h Flat Panel |
| 8 | 11.5" w x 42" h Flat Panel | 26 | 42" h 1/4 Curved Panel | 46 | 42" h 90° Connector |
| 9 | 42" h 90° Connector | 27 | 19" w x 42" h Flat Panel w/ Shadow Box | 47 | 11.5" w x 42" h Flat Panel |
| 10 | 19" w x 42" h Flat Panel | 28 | 19" w x 42" h Flat Panel w/ Shadow Box | 48 | 42" w x 42" h Window Panel |
| 11 | 42" h 90° Connector | 29 | 42" h 1/4 Curved Panel | 49 | 11.5" w x 42" h Flat Panel |
| 12 | 19" w x 42" h Flat Panel w/ Shadow Box | 30 | 11.5" w x 42" h Flat Panel | 50 | 42" h 90° Connector |
| 13 | 42" h 1/4 Curved Panel | 31 | 42" h 90° Connector | 51 | 28.5" w x 42" h Flat Panel |
| 14 | 42" h 1/2 Curved Panel | 32 | 19" w x 42" h Flat Panel w/ Shadow Box | 52 | 46" w Tapered Flat Panel |
| 15 | 30" w x 42" h Flat Panel | 33 | 42" h 90° Connector | | |
| 16 | 42" h 90° Connector | 34 | 19" w x 42" h Flat Panel | | |
| 17 | 11.5" w x 42" h Flat Panel | 35 | 42" h 90° Connector | | |
| 18 | 42" w x 42" h Window Panel | 36 | 11.5" w x 42" h Flat Panel | | |
| 19 | 11.5" w x 42" h Flat Panel | 37 | 42" w x 42" h Window Panel | | |
| 20 | 42" h 90° Connector | 38 | 11.5" w x 42" h Flat Panel | | |
| | | 39 | 42" h 90° Connector | | |
| | | 40 | 30" w x 42" h Flat Panel | | |

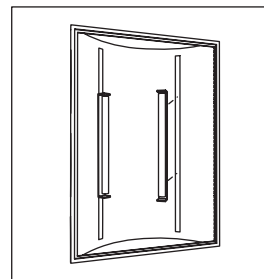
Steps:
 1) Assemble by starting at panel #3 * and continue in numerical order.



Light Box Assembly for panels 7, 18, 37, and 48.

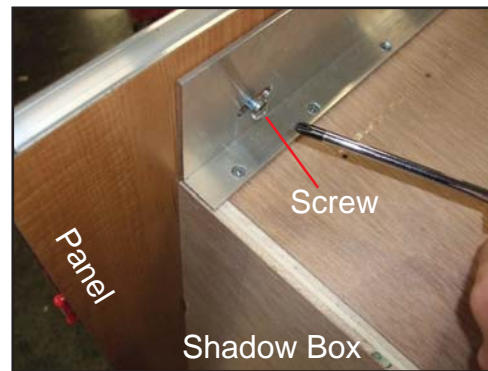


Step 1: Making sure that velcro is facing to the front of the booth bend reflector and attach hinged portion to velcro attached to back of light box frame.



Step 2: Place light bars on velcro strips. Please note as every graphic is different some position adjustment may need to be made for optimum results.

Shadow Box Assembly for panels 12, 23, 27, 28, 32, and 43.



Place box on panel insert screws and slightly tighten, align front edges of box with opening in panel, tighten screws completely and set panel into place atop lower panel.

Box will need to be disassembled for packaging.



Level 2 Panel
 Place Level 2 Panels atop Level 1 Panel
 Insert thumbscrew and tighten into place for stability.
 Level 1 Panel

* Indicates where thumbscrew hole is located for panel stability.

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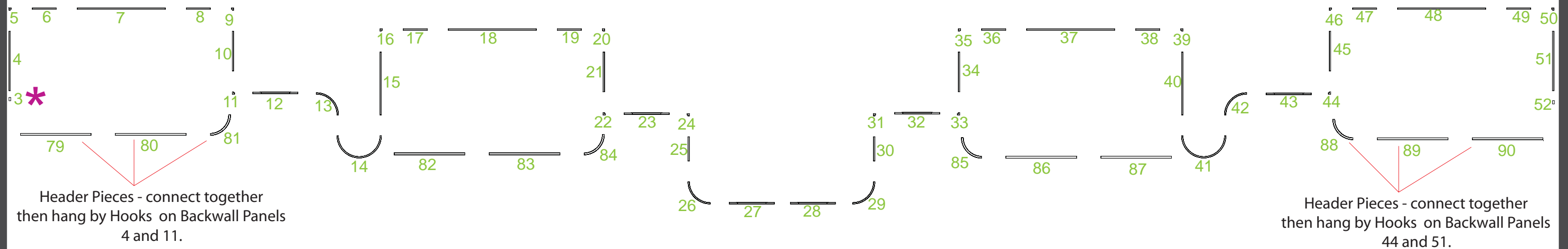
| Item Number | Description |
|-------------|--------------------------|
| 3 | 15" End Cap |
| 4 | 28.5"w x 15"h Flat Panel |
| 5 | 15"h 90° Connector |
| 6 | 11.5"w x 15"h Flat Panel |
| 7 | 42"w x 15"h Flat Panel |
| 8 | 11.5"w x 15"h Flat Panel |
| 9 | 15"h 90° Connector |
| 10 | 19"w x 15"h Flat Panel |
| 11 | 15"h 90° Connector |
| 12 | 19"w x 15"h Flat Panel |
| 13 | 15"h 1/4 Curved Panel |
| 14 | 15"h 1/2 Curved Panel |
| 15 | 30"w x 15"h Flat Panel |
| 16 | 15"h 90° Connector |
| 17 | 11.5"w x 15"h Flat Panel |
| 18 | 42"w x 15"h Flat Panel |
| 19 | 11.5"w x 15"h Flat Panel |
| 20 | 15"h 90° Connector |

| Item Number | Description |
|-------------|--------------------------|
| 21 | 19"w x 15"h Flat Panel |
| 22 | 15"h 90° Connector |
| 23 | 19"w x 15"h Flat Panel |
| 24 | 15"h 90° Connector |
| 25 | 11.5"w x 15"h Flat Panel |
| 26 | 15"h 1/4 Curved Panel |
| 27 | 19"w x 15"h Flat Panel |
| 28 | 19"w x 15"h Flat Panel |
| 29 | 15"h 1/4 Curved Panel |
| 30 | 11.5"w x 15"h Flat Panel |
| 31 | 15"h 90° Connector |
| 32 | 19"w x 15"h Flat Panel |
| 33 | 15"h 90° Connector |
| 34 | 19"w x 15"h Flat Panel |
| 35 | 15"h 90° Connector |
| 36 | 11.5"w x 15"h Flat Panel |
| 37 | 42"w x 15"h Flat Panel |
| 38 | 11.5"w x 15"h Flat Panel |
| 39 | 15"h 90° Connector |
| 40 | 30"w x 15"h Flat Panel |

| Item Number | Description |
|-------------|--------------------------|
| 41 | 15"h 1/2 Curved Panel |
| 42 | 15"h 1/4 Curved Panel |
| 43 | 19"w x 15"h Flat Panel |
| 44 | 15"h 90° Connector |
| 45 | 19"w x 15"h Flat Panel |
| 46 | 15"h 90° Connector |
| 47 | 11.5"w x 15"h Flat Panel |
| 48 | 42"w x 15"h Flat Panel |
| 49 | 11.5"w x 15"h Flat Panel |
| 50 | 15"h 90° Connector |
| 51 | 28.5"w x 15"h Flat Panel |
| 52 | 15" End Cap |

| Item Number | Description |
|-------------|---|
| 79 | 29.031"w x 15"h Flat Panel w/ Header Hook |
| 80 | 29.031"w x 15"h Flat Panel |
| 81 | 15"h 1/4 Curved Panel w/ Header Hook |
| 82 | 29.031"w x 15"h Flat Panel w/ Header Hook |
| 83 | 29.031"w x 15"h Flat Panel |
| 84 | 15"h 1/4 Curved Panel w/ Header Hook |
| 85 | 15"h 1/4 Curved Panel w/ Header Hook. |
| 86 | 29.031"w x 15"h Flat Panel |
| 87 | 29.031"w x 15"h Flat Panel w/ Header Hook |
| 88 | 15"h 1/4 Curved Panel w/ Header Hook. |
| 89 | 29.031"w x 15"h Flat Panel |
| 90 | 29.031"w x 15"h Flat Panel w/ Header Hook |

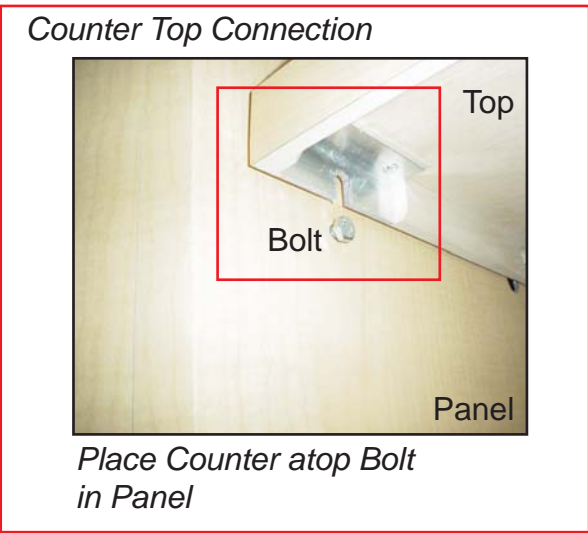
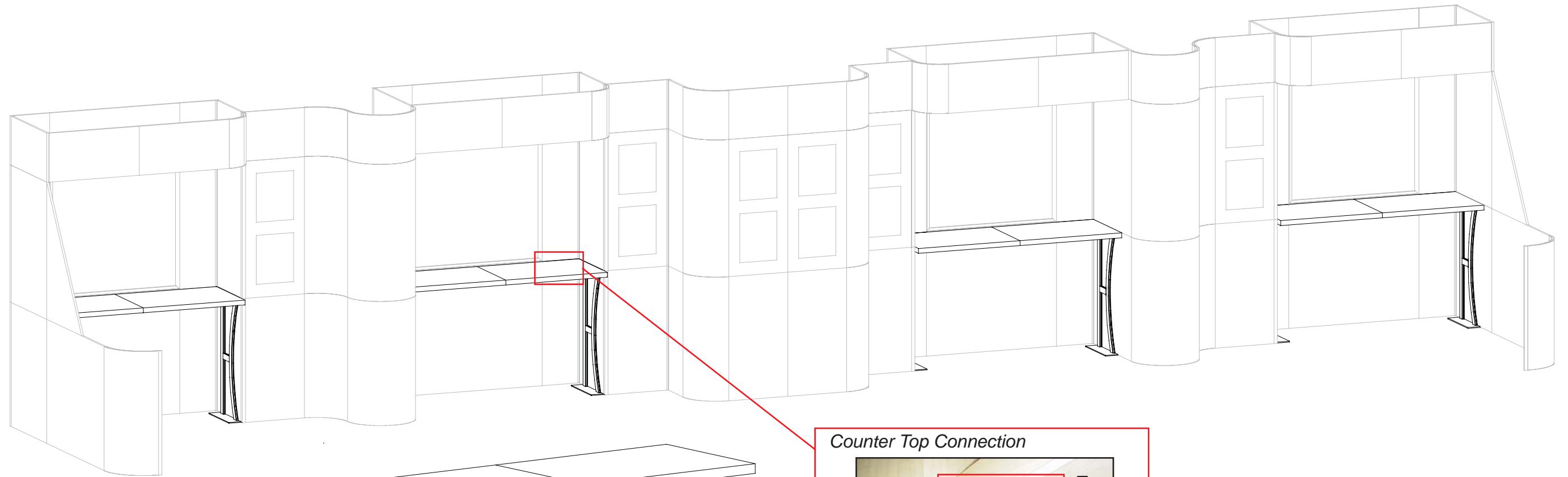
Steps:
 1) Assemble by starting at panel #3 * and continue in numerical order.



Header Pieces - connect together then hang by Hooks on Backwall Panels 4 and 11.

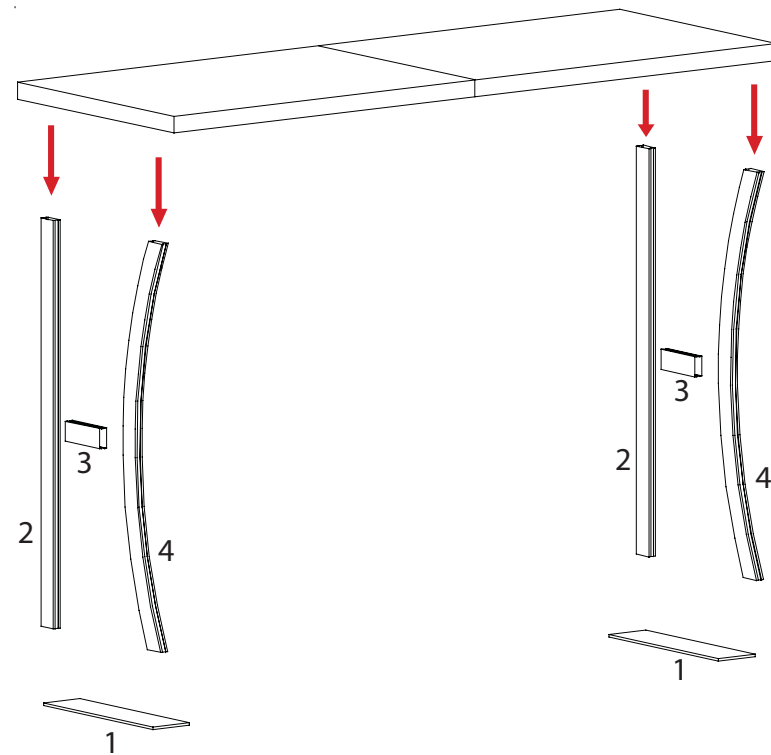
Header Pieces - connect together then hang by Hooks on Backwall Panels 44 and 51.

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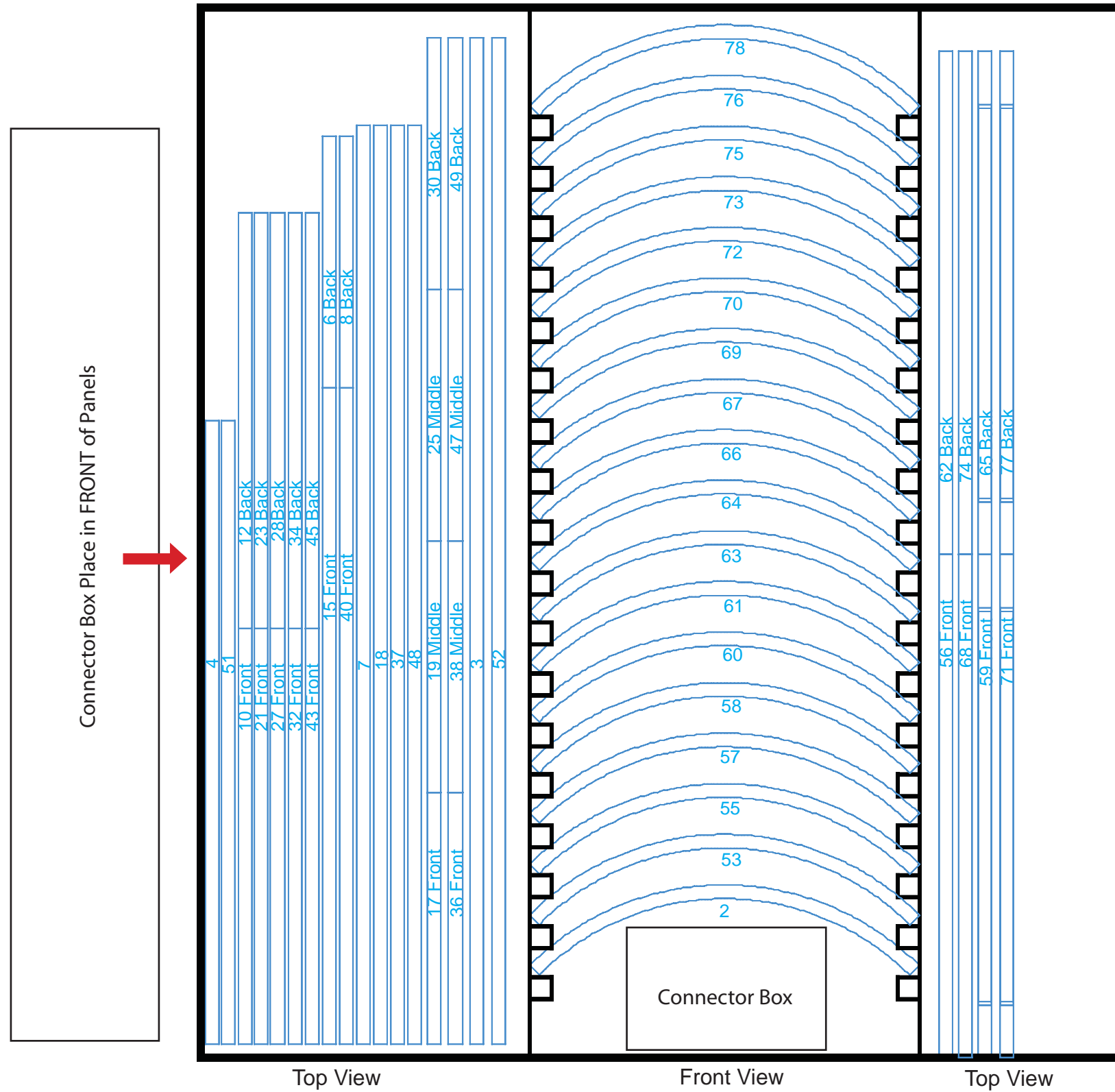
| Part Number | Qty | Description |
|-------------|-----|-----------------------------|
| 1 | 8 | Base Plate |
| 2 | 8 | 36.25" h Vertical extrusion |
| 3 | 8 | 5" Horizontal extrusion |
| 4 | 8 | Curved Vertical extrusion |

- Steps**
- 1) Assemble extrusions [2-4] together as shown.
 - 2) Connect assembled supports to base plates [1].
 - 3) Place Counter supports up against backwall as shown at top.
 - 4) Place Counter atop supports and secure to backwall using thumbscrews provided.

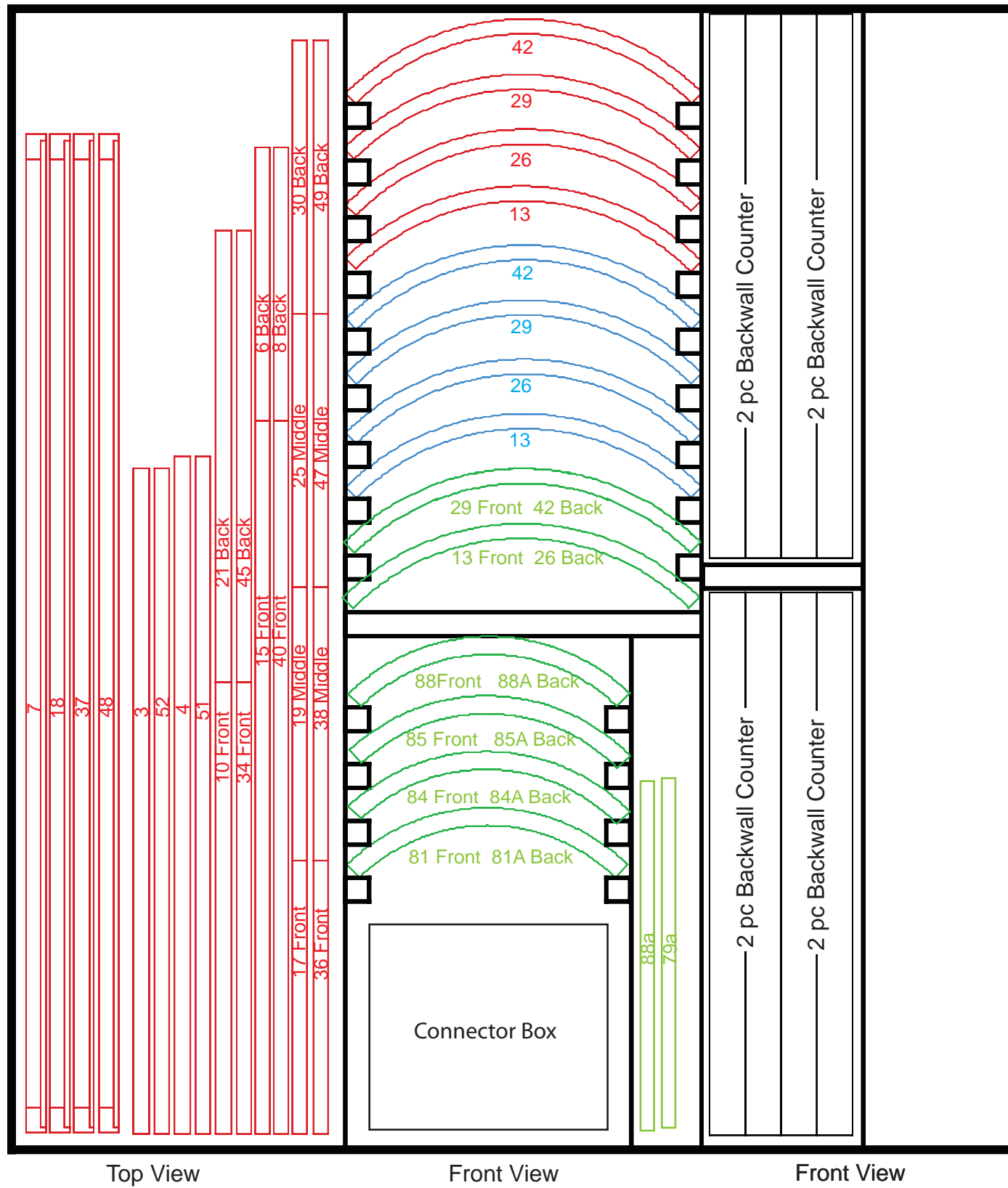


Repeat steps for all (4) counters.

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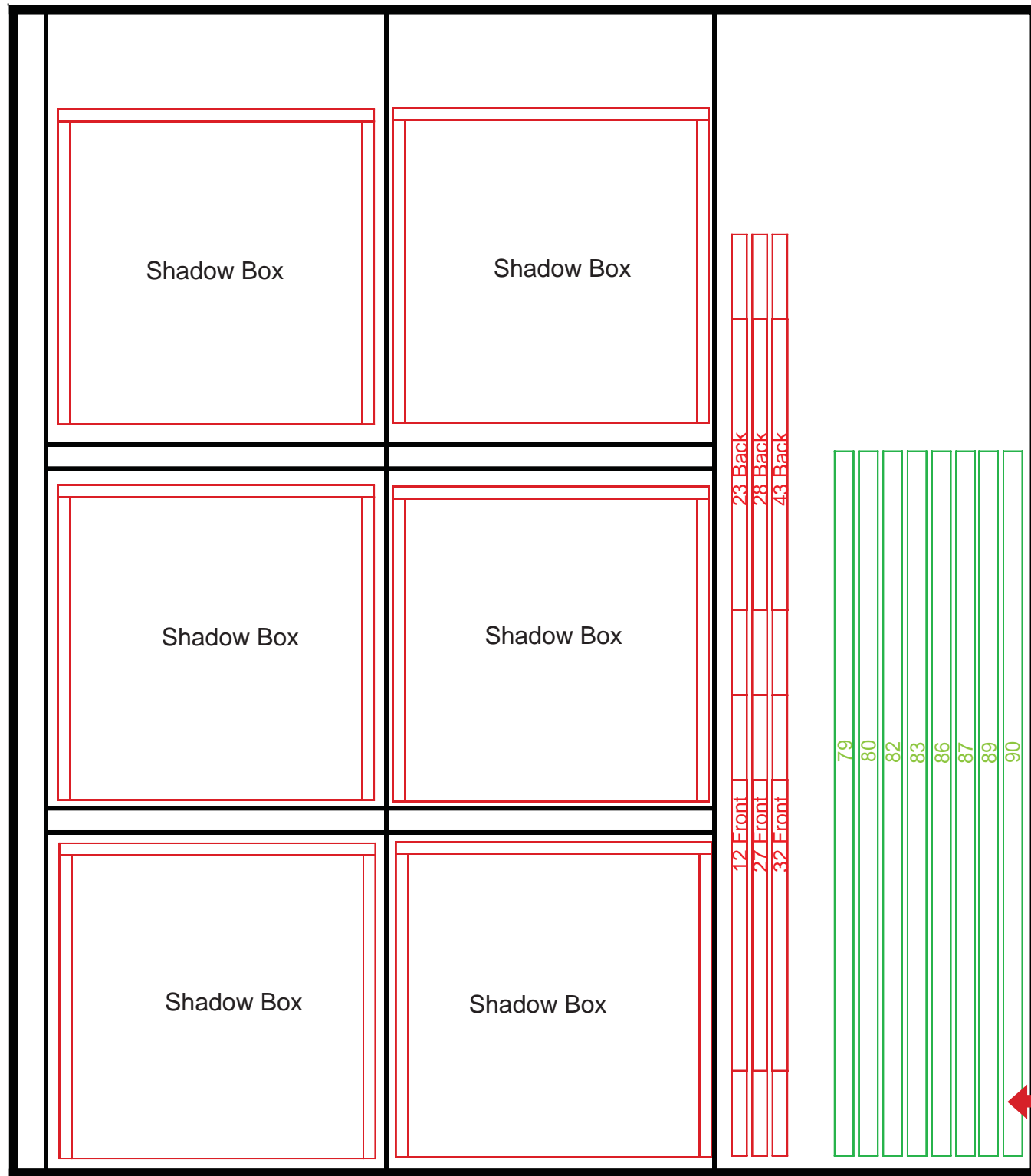


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Front View

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



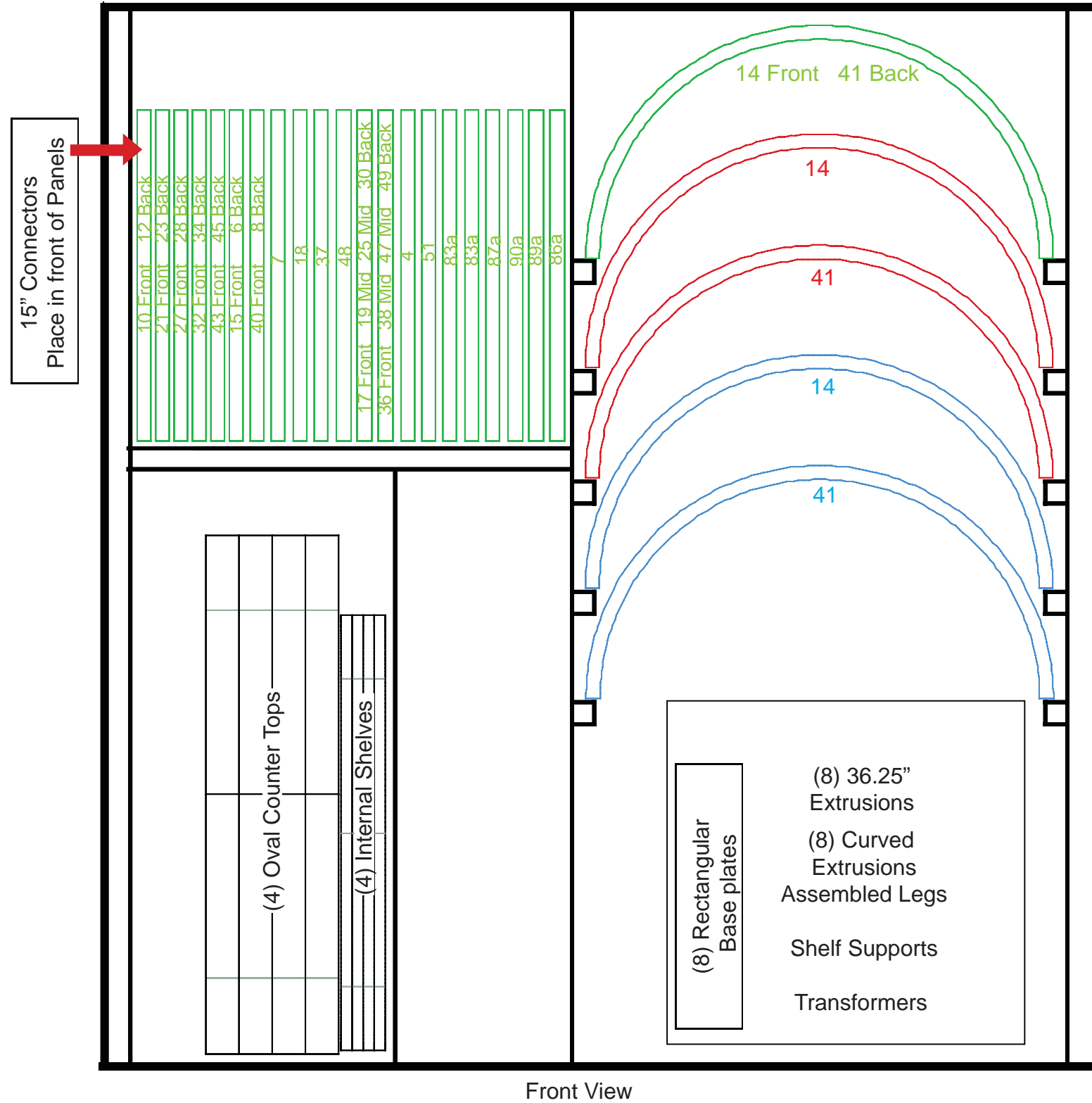
Front View

Front View

Top View

Place in FRONT of Panels

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NOTE :

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See the search tool on the lower left hand corner of the Home page.

Enter the 5 digit Order #.

Search for Setup Instructions

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