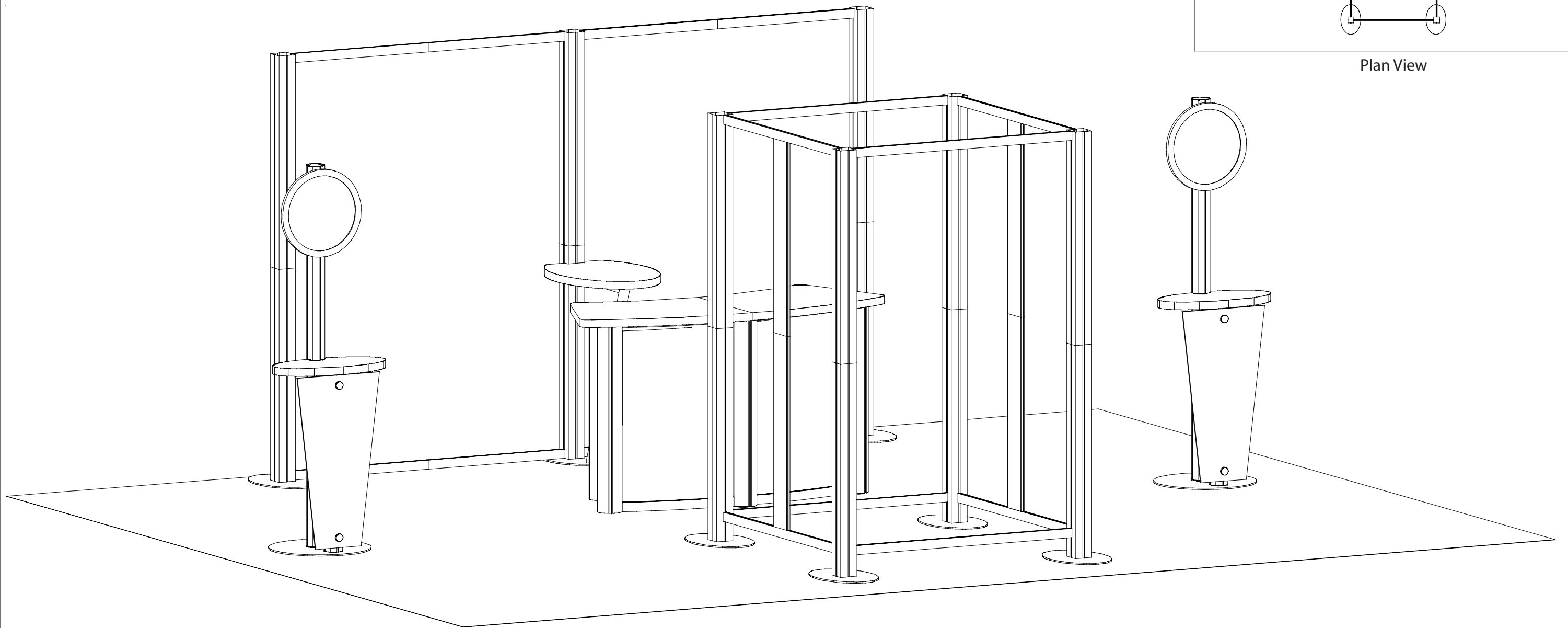


Plan View



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

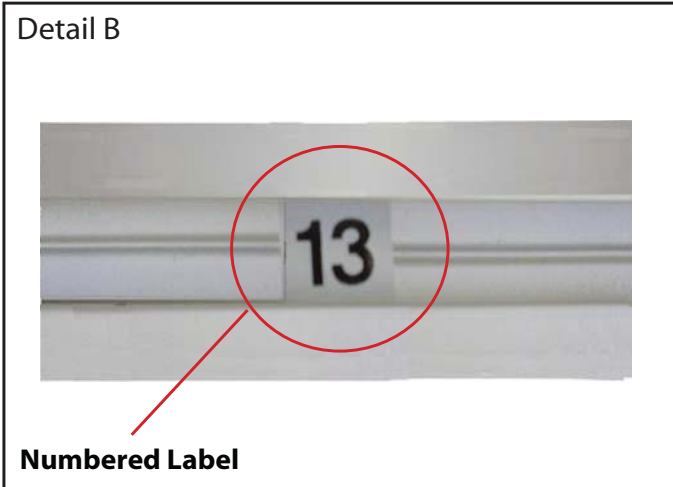


**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



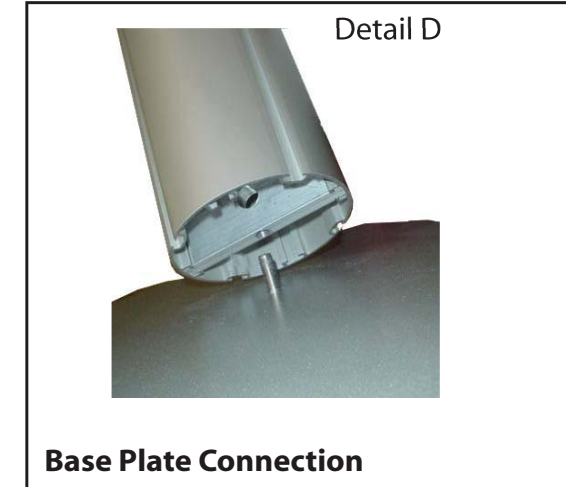
**Numbered Label**

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



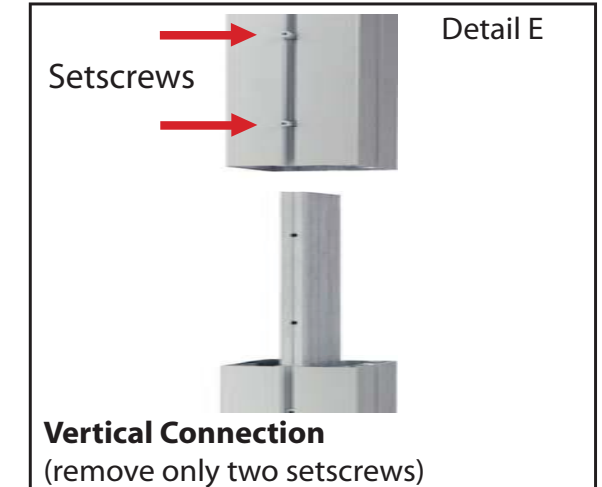
**Horizontal Inline Connection** (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Vertical Connection**  
(remove only two setscrews)

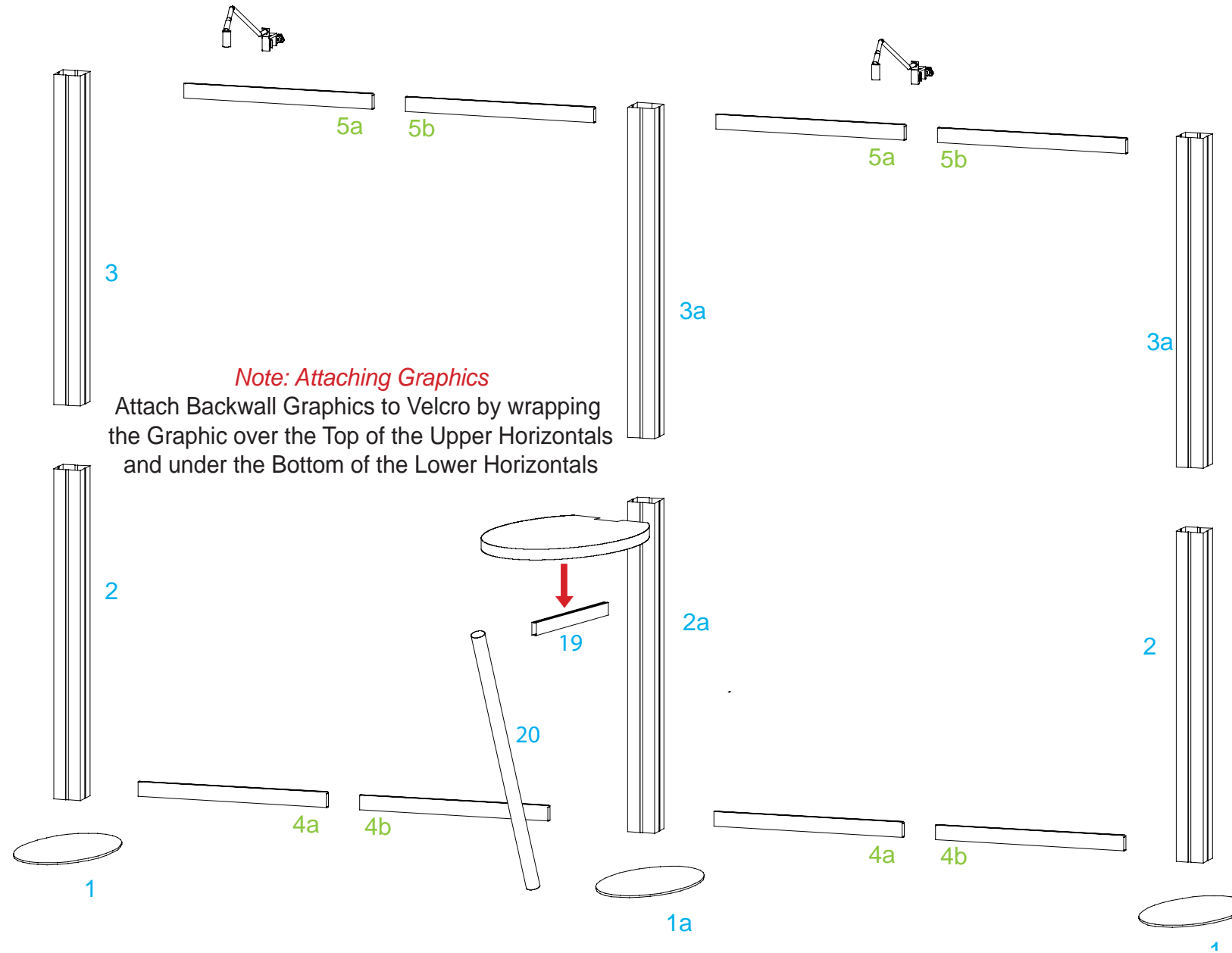
When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Part Number	Qty for Step	Description
1/1a	2/1	Base Plates
2/2a	2/1	42" h Lower Vertical Extrusion
3/3a	1/2	42" h Upper Vertical Extrusion
4a/4b	2/2	30" Lower Horizontal Extrusion
5a/5b	2/2	30" Upper Horizontal Extrusion
19	1	Horizontal Extrusion
20	1	Tapered Counter Support

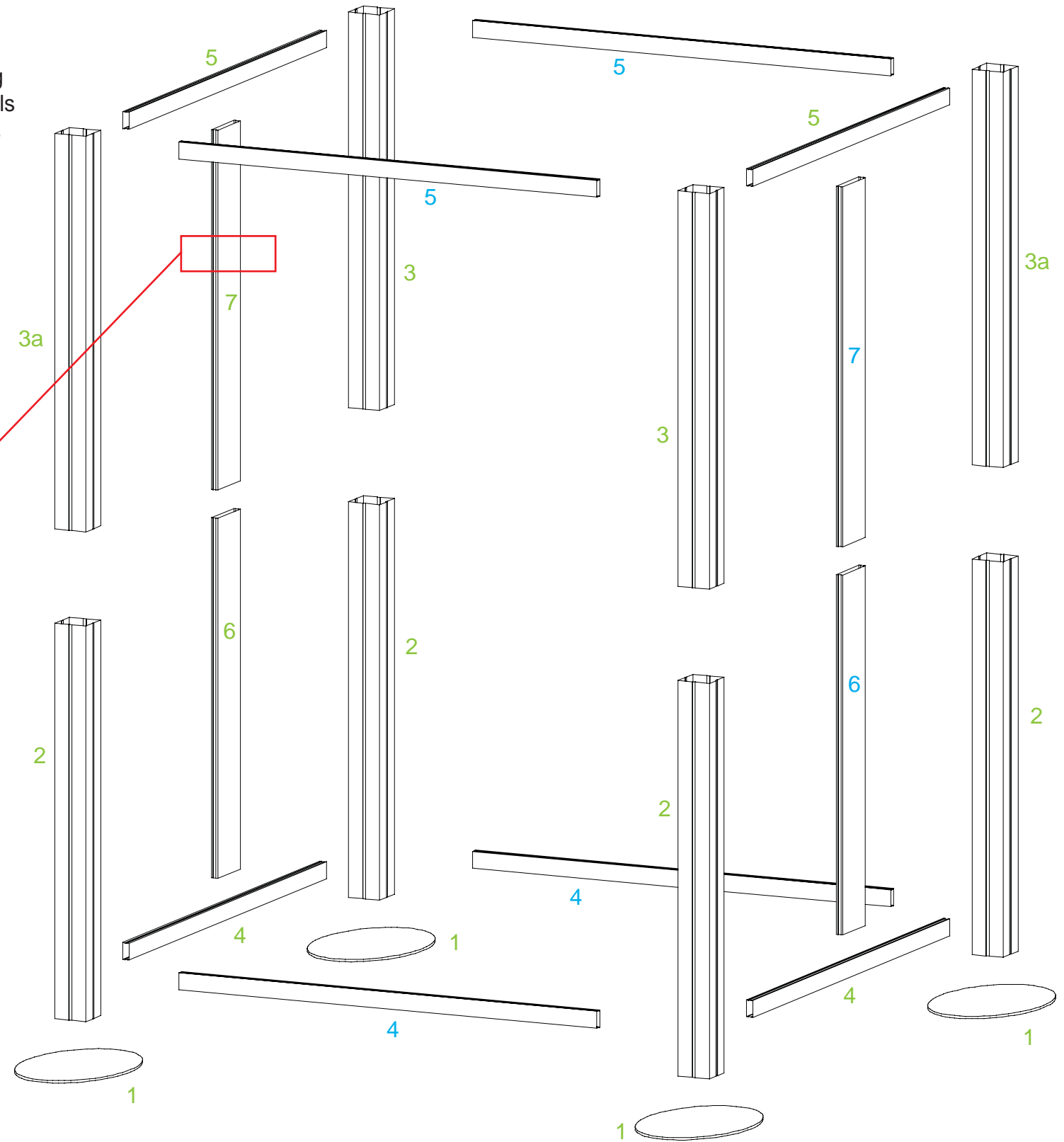
- Steps**
- 1) Attach 42" h Vertical extrusions [part: 2, 2a and 20] to the Oval base plates [part:1 and 1a] as shown below..
  - 2) Place 42" h Upper Vertical extrusions [part: 3 and 3a] atop of Lower Vertical extrusion [part: 2 and 2a].
  - 3) Connect Horizontal extrusions [part: 4a to 4b and 5a to 5b].
  - 4) Attach Lower Horizontal extrusions [part: 4a/4b] between Vertical assemblies [parts: 2/3 & 2a/3a] as shown.
  - 5) Attach Upper Horizontal extrusions [part: 5a/5b] between Vertical assemblies [parts: 2/3 & 2a/3a] as shown.  
 note: All Lower Horizontals have Velcro attached on the TOP face of extrusion.  
 All Upper Horizontals have Velcro attached on the BOTTOM face of extrusion.
  - 6) Connect Horizontal extrusion [part: 19] between Vertical assembly [part: 2a/3a] and tapered counter support  
 Place counter atop supports and secure to Vertical extrusion [part:2a/3a] using thumbscrews provided.
  - 7) After all Verticals and Horizontals are in place and attached, attach all Graphics.
  - 8) Attach Halogen Lights to the Upper Horizontals [part: 5].



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Part Number	Qty for Step	Description
1	4	Base Plates
2	4	42" h Lower Vertical Extrusion
3/3a	2/2	42" h Upper Vertical Extrusion
4	2	48" Lower Horizontal Extrusion
5	2	48" Upper Horizontal Extrusion
6	1	40.2" h Lower Vertical Extrusion
7	1	40.2" h Upper Vertical Extrusion
4	2	48" Lower Horizontal Extrusion
5	2	48" Upper Horizontal Extrusion
6	1	40.2" h Lower Vertical Extrusion
7	1	40.2" h Upper Vertical Extrusion

**Note: Attaching Graphics**  
 Attach Backwall Graphics to Velcro by wrapping the Graphic over the Top of the Upper Horizontals and under the Bottom of the Lower Horizontals



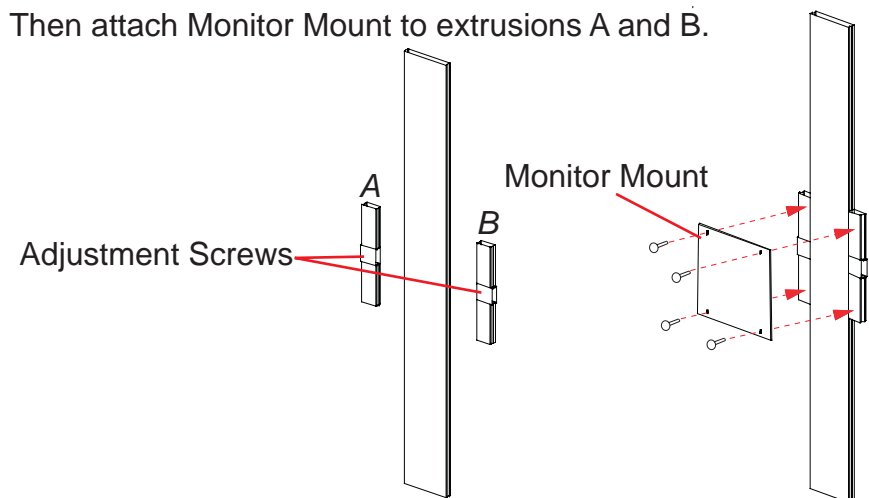
**Steps**

- 1) Attach 42" h Vertical extrusions [part: 2] to the Oval base plates [part:1].
- 2) Place 42" h Upper Vertical extrusions [part: 3 and 3a] atop of Lower Vertical extrusions [part: 2].
- 3) Attach 48" Lower Horizontal extrusions [part: 4] between Vertical assemblies [parts: 2/3 & 2/3a] as shown.
- 4) Attach 48" Upper Horizontal extrusions [part: 5] between Vertical assemblies [parts: 2/3 & 2/3a] as shown.  
 note: All Lower Horizontals have Velcro attached on the TOP face of extrusion.  
 All Upper Horizontals have Velcro attached on the BOTTOM face of extrusion.
- 5) After all Verticals and Horizontals are in place and attached, attach all Graphics.
- 6) Connect Vertical extrusions [part: 6] to [part: 7] as shown.
- 7) Attach Monitor Mounts to [parts: 6 and 7].

**Monitor Mount Assembly**

Slide extrusions A and B into Place, using Adjustment screws tighten at desired location.

Then attach Monitor Mount to extrusions A and B.



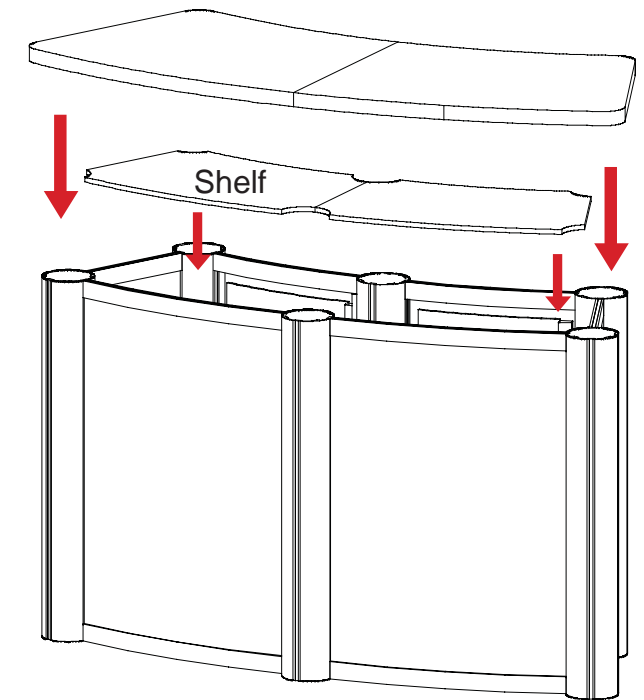
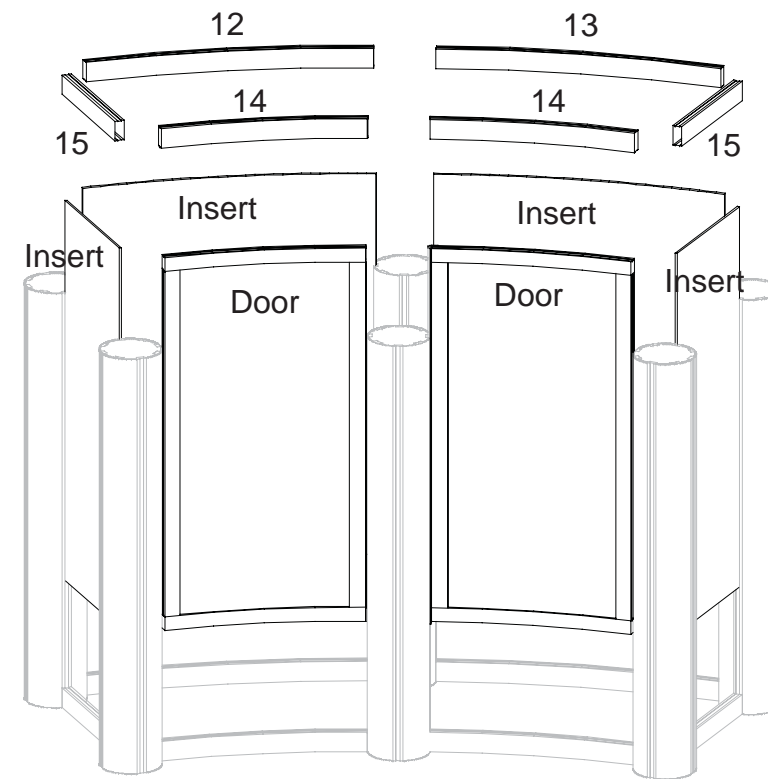
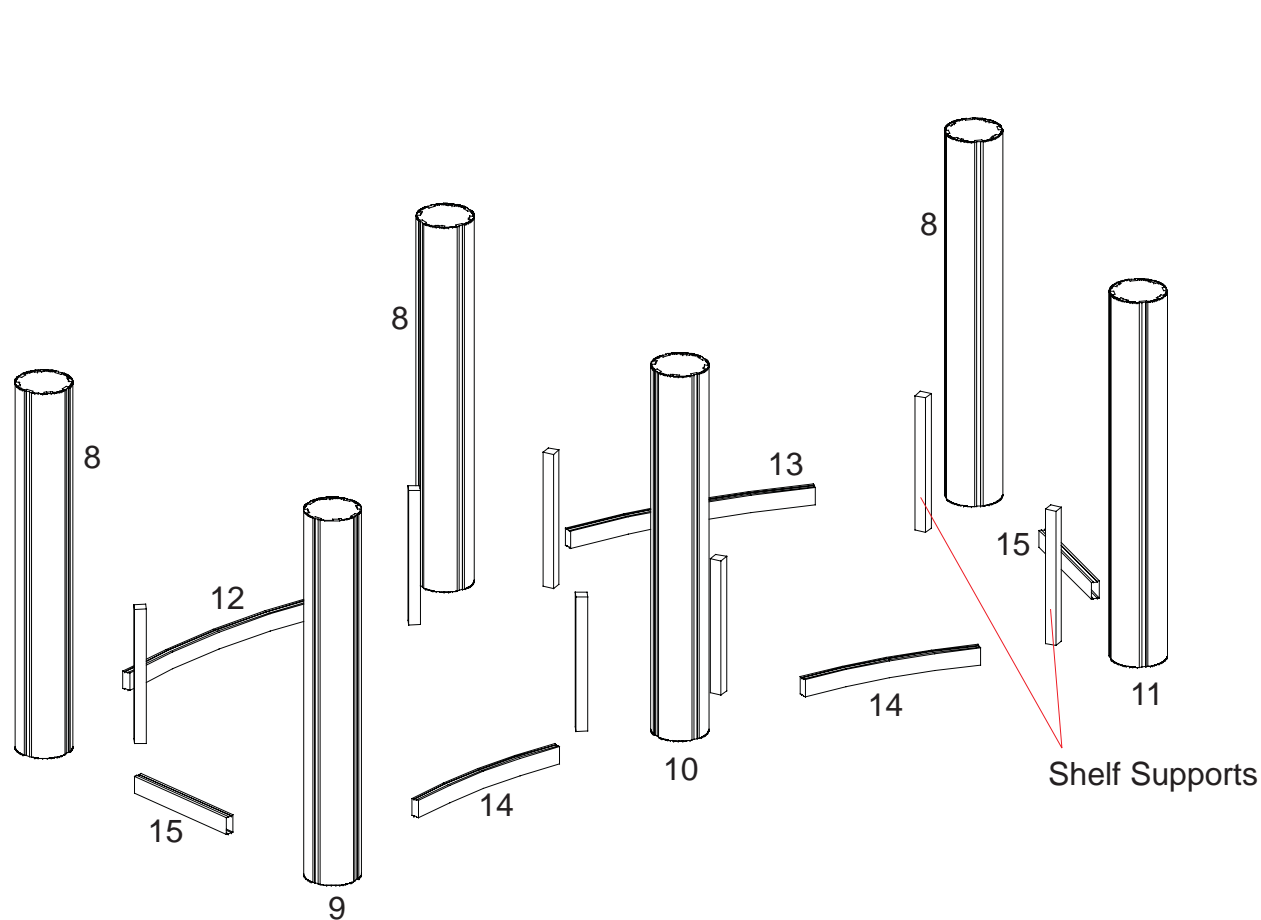
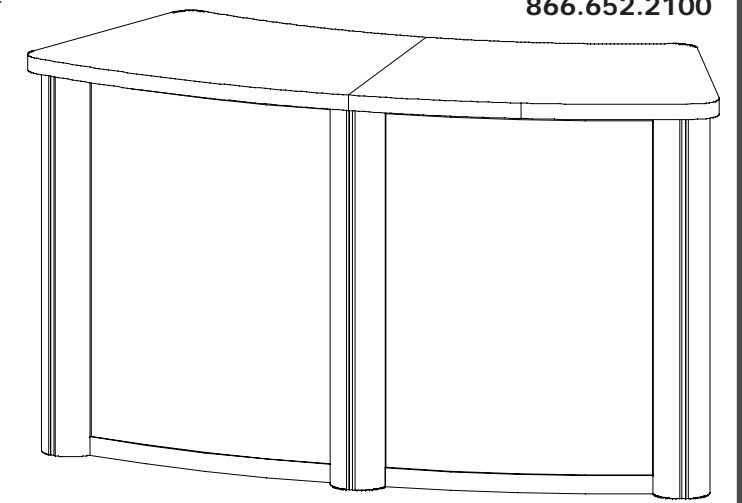
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Item	Qty.	Description
8	3	38" h Vertical Extrusion
9	1	38" h Vertical Extrusion w/ Door Hardware
10	1	38" h Vertical Extrusion w/ Door Hardware
11	1	38" h Vertical Extrusion w/ Door Hardware
12	2	22.8213" w Curved Horizontal Extrusion
13	2	22.8213" w Curved Horizontal Extrusion
14	4	16.4006" w Curved Horizontal Extrusion
15	4	11.5" w Horizontal Extrusion

Steps:

- 1) Connect lower horizontal extrusions [parts: 12, 13, 14, and 15] between vertical extrusions [parts: 8, 9, 10] as shown below.
- 2) Place internal shelf supports where indicated.
- 3) Place doors and inserts as shown.
- 4) Connect upper horizontal extrusions [parts: 12, 13, 14, and 15] between vertical extrusions [parts: 8, 9, 10] as shown below.
- 5) Place internal shelf and counter top as shown.

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**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Part Number	Qty for Step	Description
16	1	18"D Round Base Plate
17	1	40"h Round Vertical Extrusion
17a	1	40"h Round Vertical Extrusion
18	1	36"h Round Vertical Extrusion

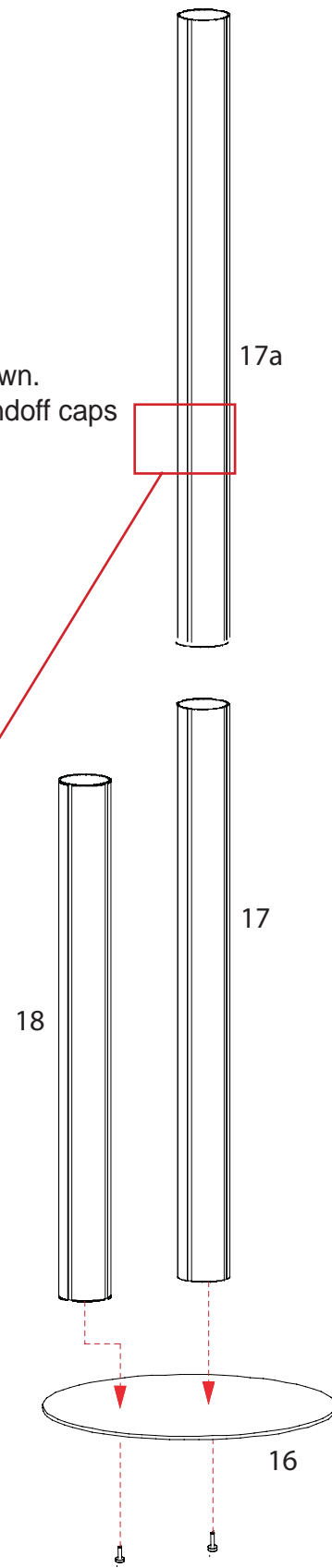
**QTY: 2**

**Steps**

- 1) Connect vertical extrusion [17 to 17a].
- 2) Attach vertical extrusions [17/17a and 18] to base plate [16] as shown.
- 3) Attach tapered plex wing to front of vertical extrusion [18] using standoff caps and round sign to vertical extrusion [17].
- 4) Place and attach counter atop vertical extrusion [18].

**MONITOR MOUNT**  
Attach monitor mount to vertical extrusions after assembly.

Slide Mount into Groove of Vertical Extrusion.    Tighten Setscrew    Attach top Plate and tighten screws

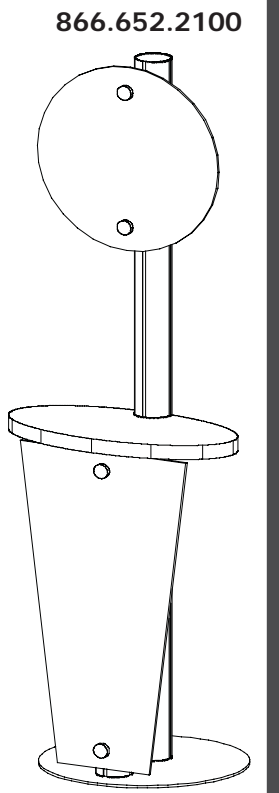
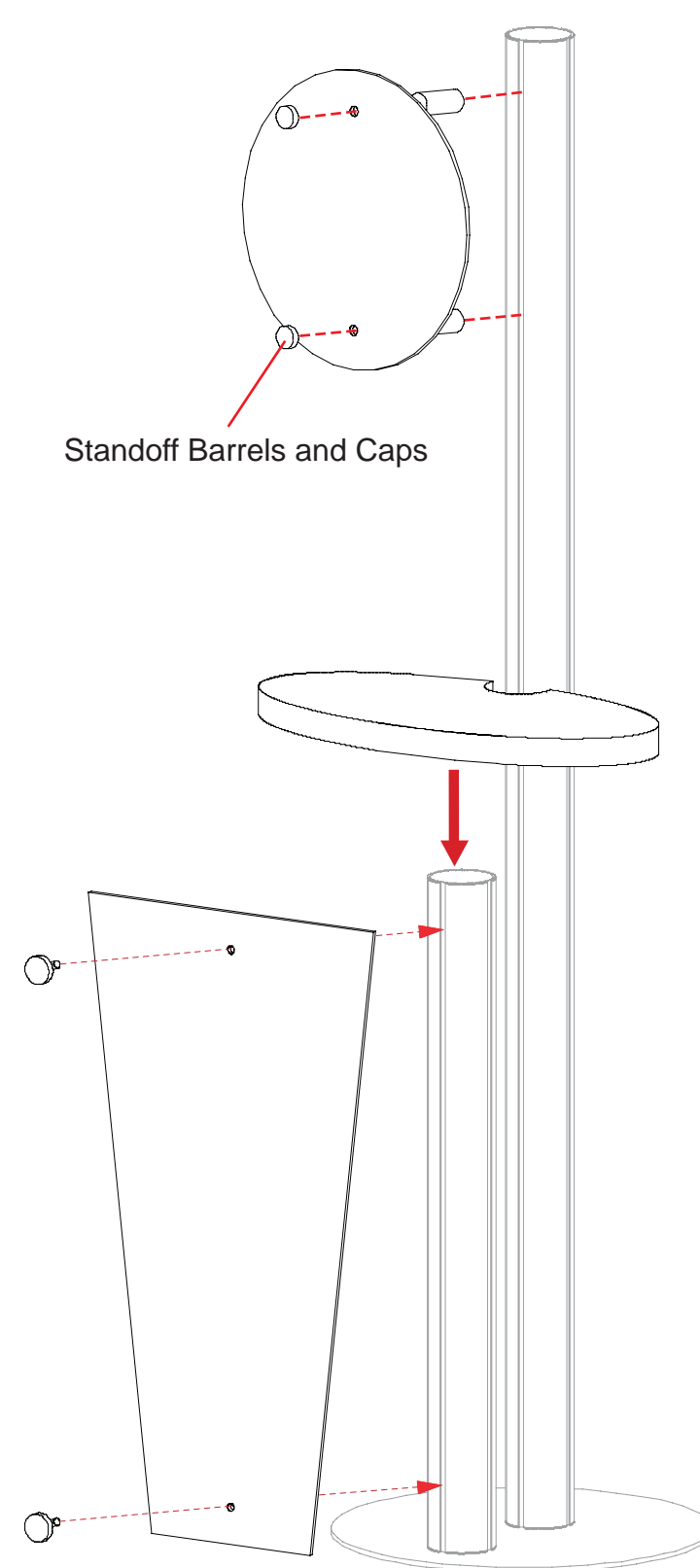


**Sign Attachment**

stand off barrel

Slide stand off barrels to groove of backwall extrusion

Secure Sign to stand off barrels using stand off caps



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

**NOTE :**

PDF copies of your Setup Instructions are available @ [classicexhibits.com](http://classicexhibits.com)

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WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL  
SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING