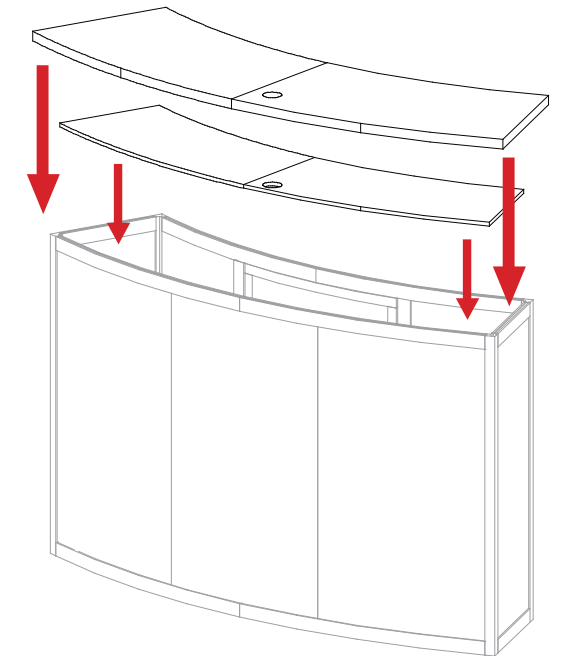
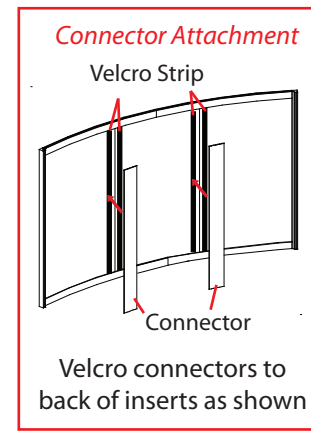
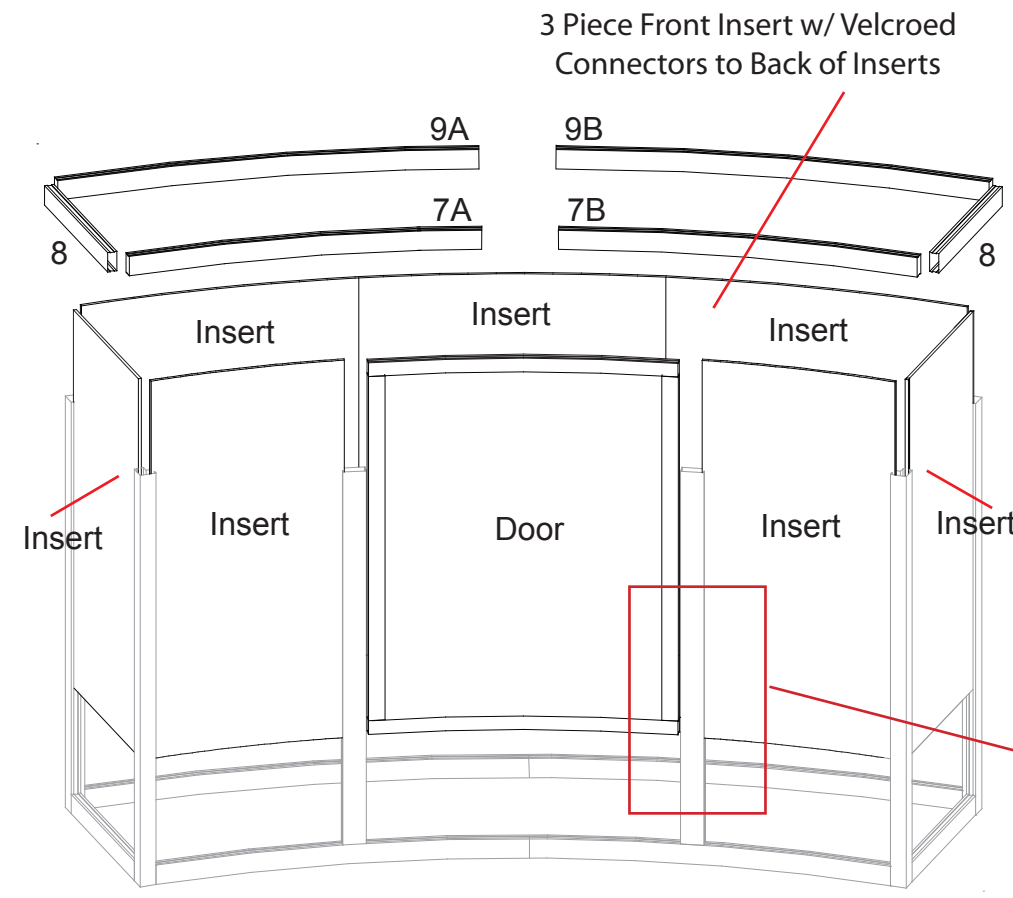
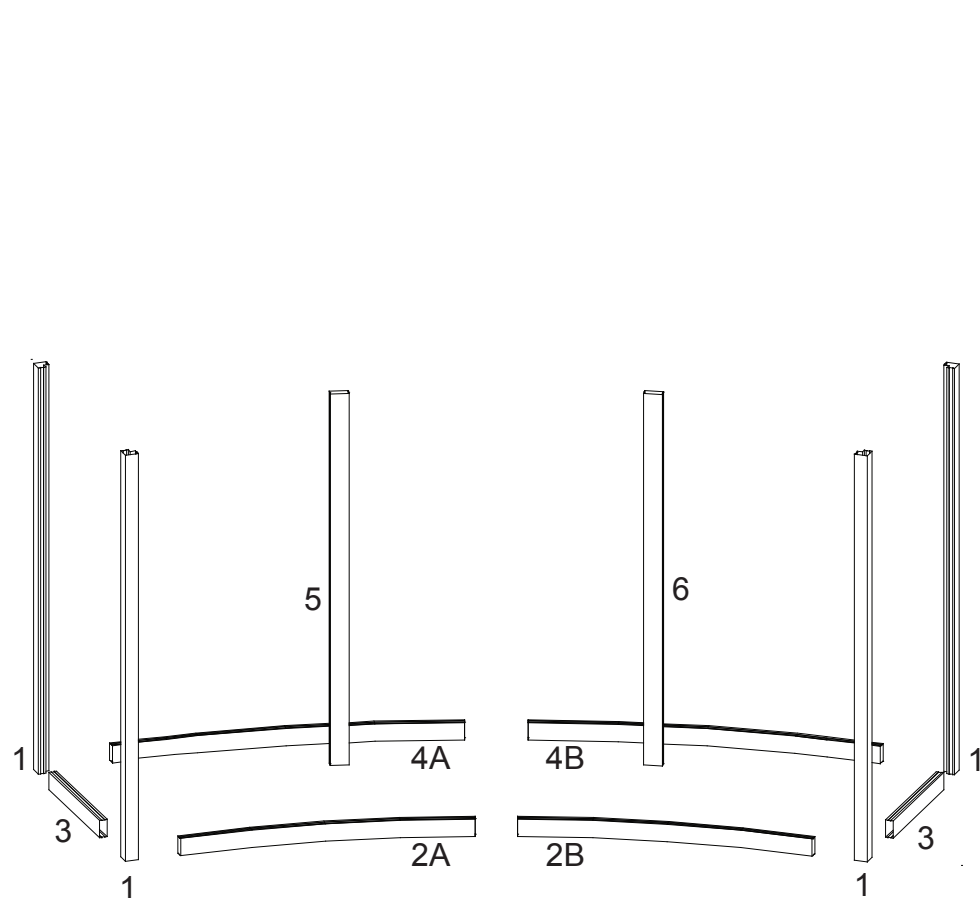
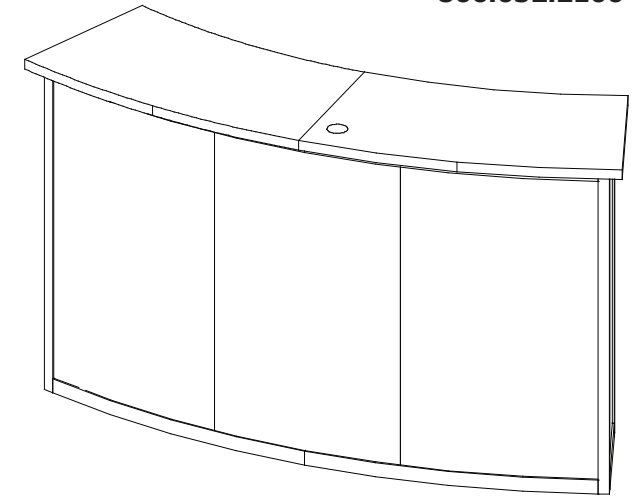




Item	Qty.	Description
1	4	42h" 90° Corner Extrusion
2A/2B	1/1	28.69" Curved Horizontal Extrusion
3	2	13.5" Horizontal Extrusion
4A/4B	1/1	34.225" Curved Horizontal Extrusion
5	1	42h" Vertical Extrusion w/ Door Stopper
6	1	42h" Vertical Extrusion w/ Hinges
7A/7B	1/1	28.69" Curved Horizontal Extrusion
8	2	13.5" Horizontal Extrusion
9A/9B	1/1	34.225" Curved Horizontal Extrusion
10	4	Internal Shelf Support

Steps:

- 1) Connect curved horizontal extrusions [2A to 2B, 4A to 4B, 7A to 7B and 9A to 9B] together.
- 2) Attach lower horizontal extrusions [2A/2B, 3 and 4A/4B] between corner extrusions [1].
- 3) Attach vertical extrusions [5 and 6] to curved horizontal extrusion [2A/2B], placing inserts and door, then tighten setscrews to secure verticals.
- 3) Place remaining insert as indicated.
- 4) Attach upper horizontal extrusions [7A/7B, 8 and 9A/9B] between vertical corner extrusions [1].
- 5) Velcro internal shelf supports [10] to inside assembled pedestal.
- 6) Set internal shelf atop shelf supports.
- 7) Set 2 piece counter atop assembled pedestal.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



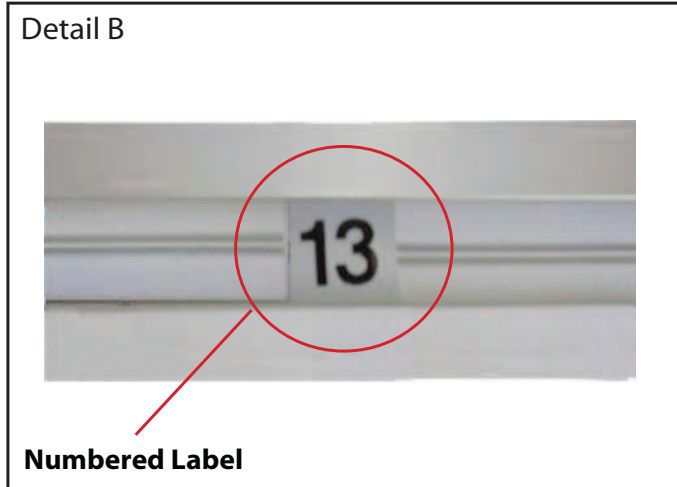
Detail A

Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

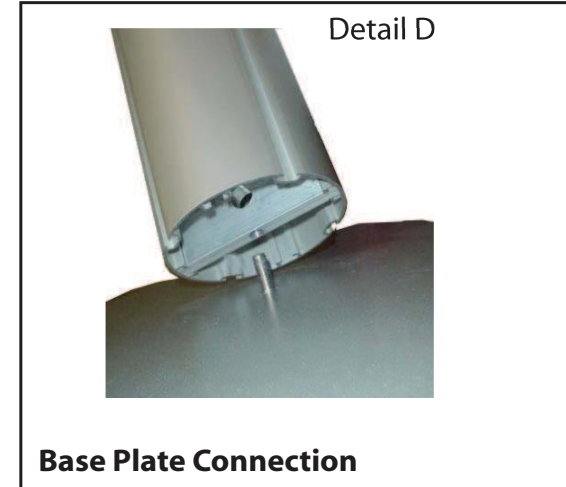
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

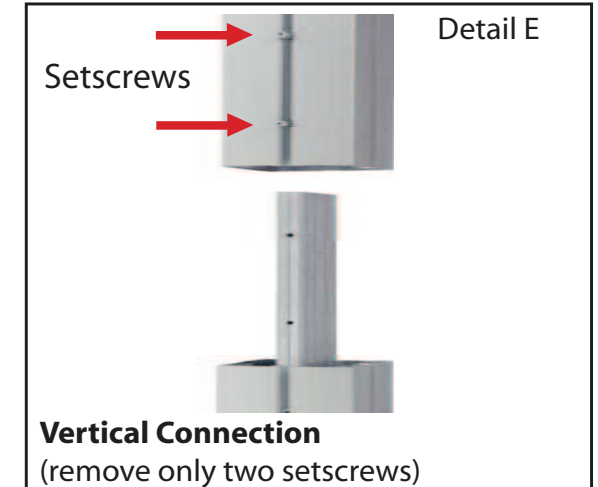
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



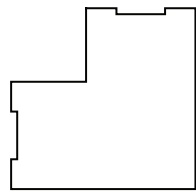
Detail E

Vertical Connection
(remove only two setscrews)

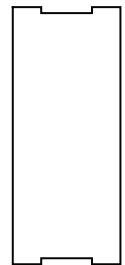
When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

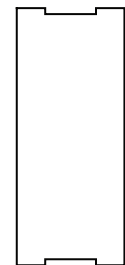
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



42" h 90 ° Corner Extrusion
Qty. : 4
Located in Case : _____



42" h Extrusion
Qty. : 2
Located in Case : _____



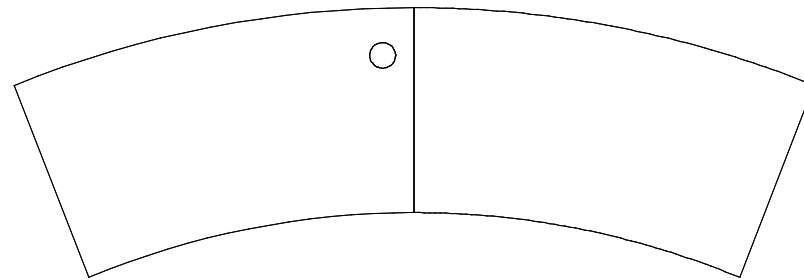
13.5" h Extrusion
Qty. : 4
Located in Case : _____



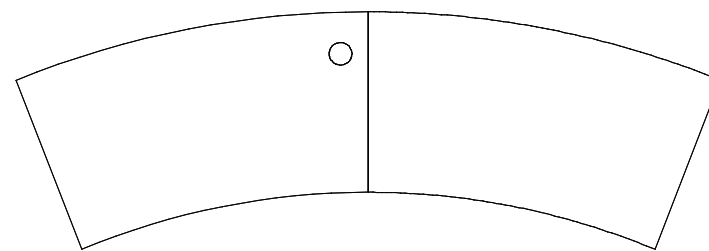
34.225" h Curved Extrusion
Qty. : 4
Located in Case : _____



28.69" h Curved Extrusion
Qty. : 4
Located in Case : _____



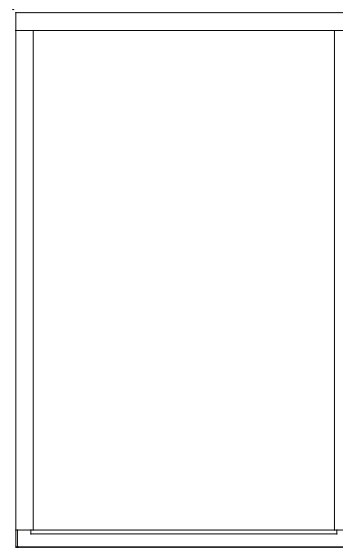
2 Piece Counter Top
Qty. : 1
Located in Case : _____



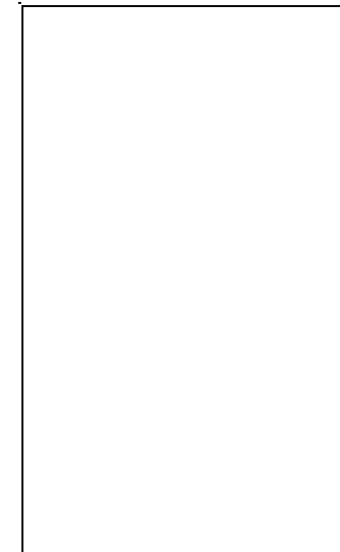
2 Piece Internal Shelf
Qty. : 1
Located in Case : _____

Additional Accessories:

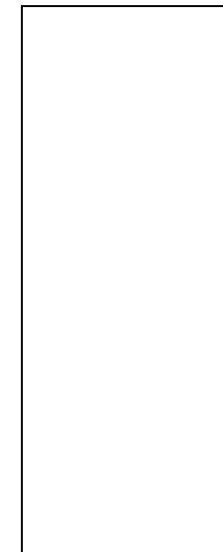
Located in Case : _____



Locking Door
Qty. : 1
Located in Case : _____



22.872" w x 38.856" h
Qty. : 3
Located in Case : _____

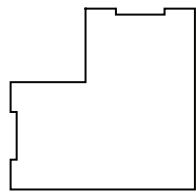


15.185" w x 38.856" h
Qty. : 2
Located in Case : _____

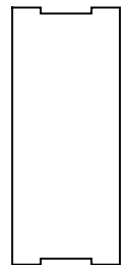


13.938" w x 38.856" h
Qty. : 2
Located in Case : _____

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



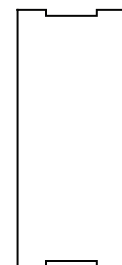
42" h 90 ° Corner Extrusion
Qty. : 4
Located in Case : _____



42" h Extrusion
Qty. : 2
Located in Case : _____



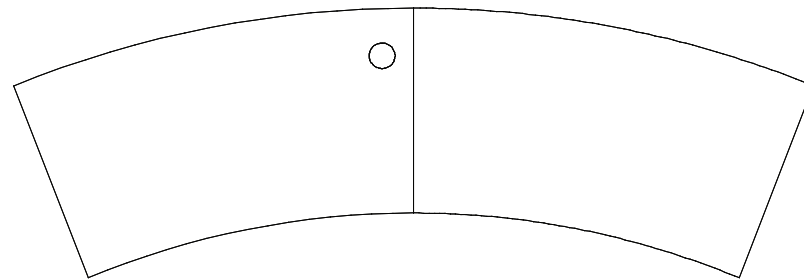
13.5" h Extrusion
Qty. : 4
Located in Case : _____



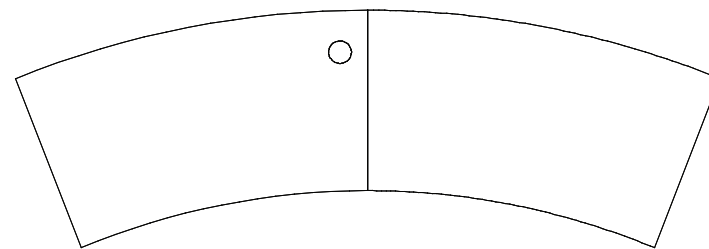
34.225" h Curved Extrusion
Qty. : 4
Located in Case : _____



28.69" h Curved Extrusion
Qty. : 4
Located in Case : _____



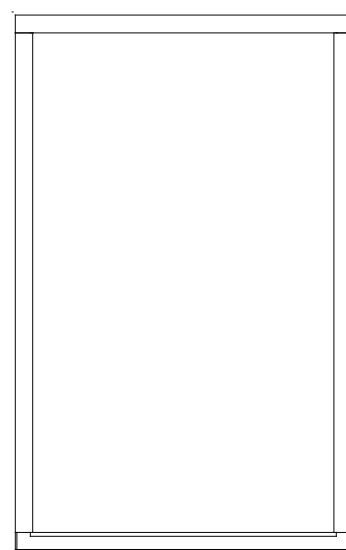
2 Piece Counter Top
Qty. : 1
Located in Case : _____



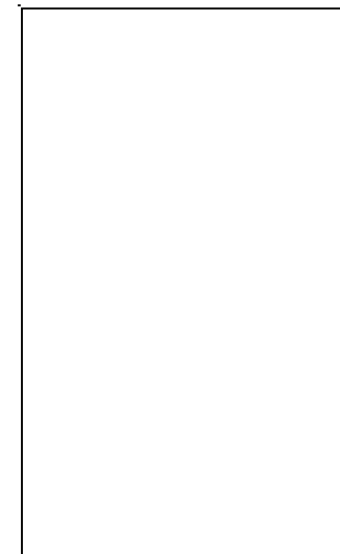
2 Piece Internal Shelf
Qty. : 1
Located in Case : _____

Additional Accessories:

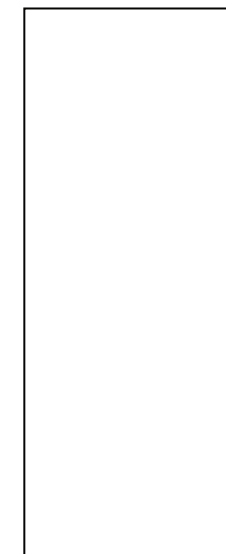
Located in Case : _____



Locking Door
Qty. : 1
Located in Case : _____



22.872" w x 38.856" h
Qty. : 3
Located in Case : _____



15.185" w x 38.856" h
Qty. : 2
Located in Case : _____



13.938" w x 38.856" h
Qty. : 2
Located in Case : _____

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

NOTE :

PDF copies of your Setup Instructions are available @ classicexhibits.com

See the search tool on the lower left hand corner of the Home page.

Enter the 5 digit Order #.

Search for Setup Instructions

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL
SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING