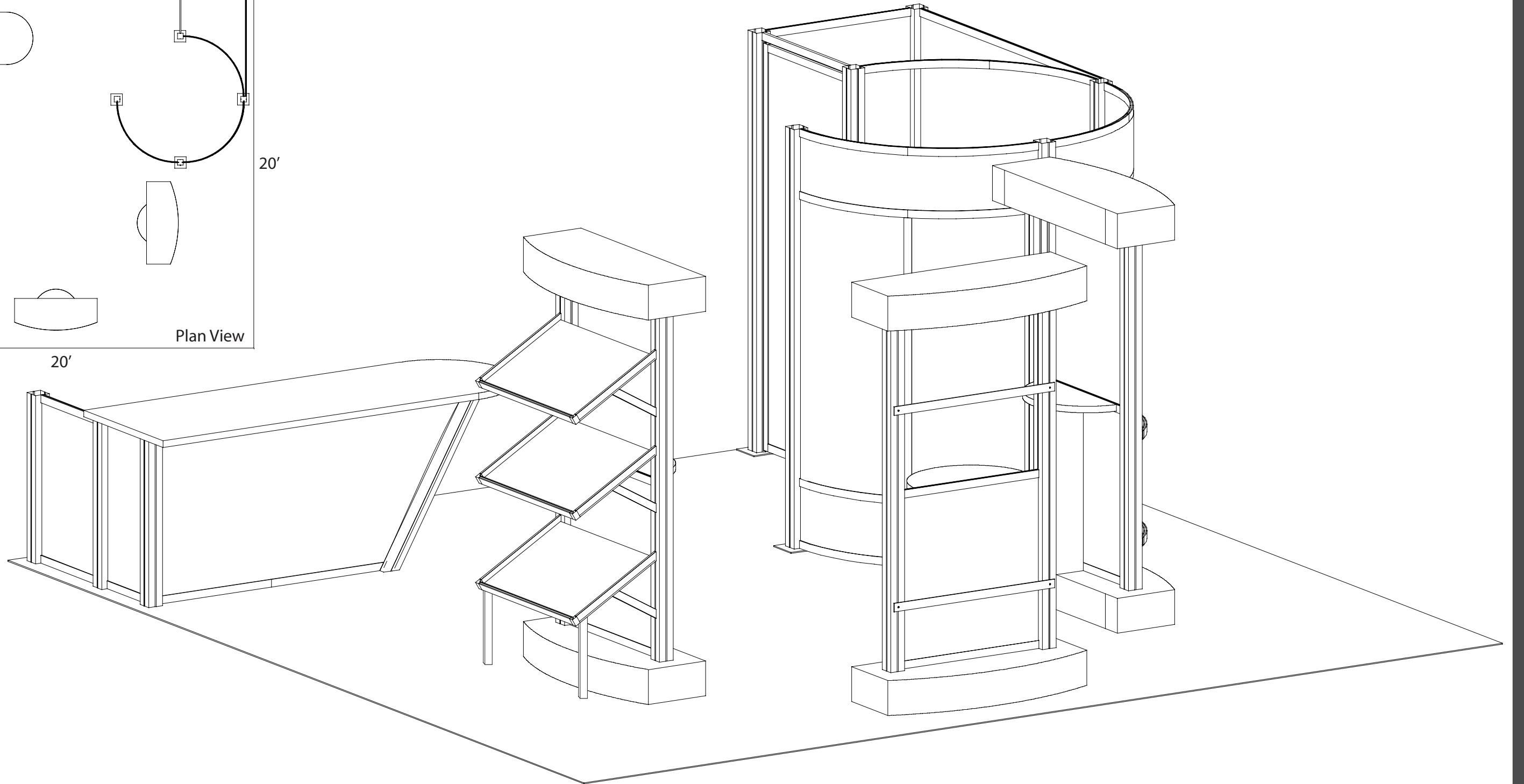
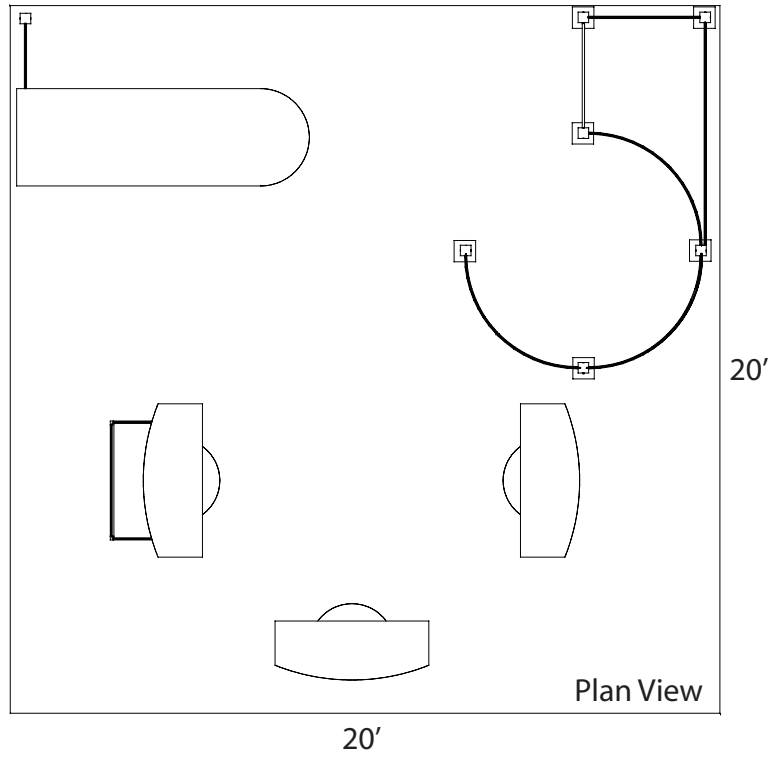


visionary™ DESIGNS



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

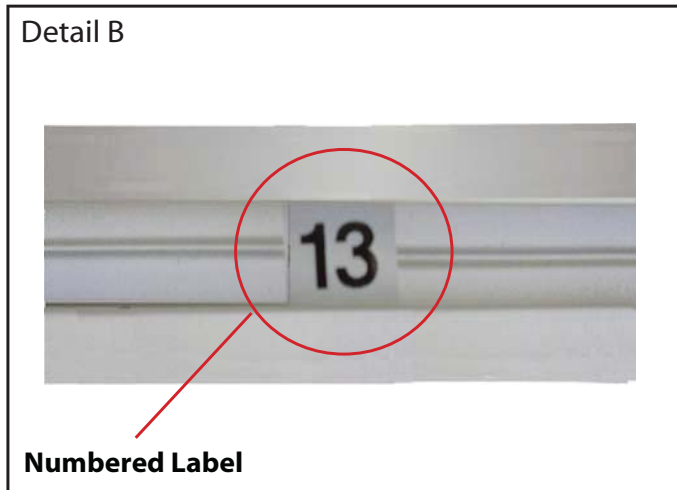


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

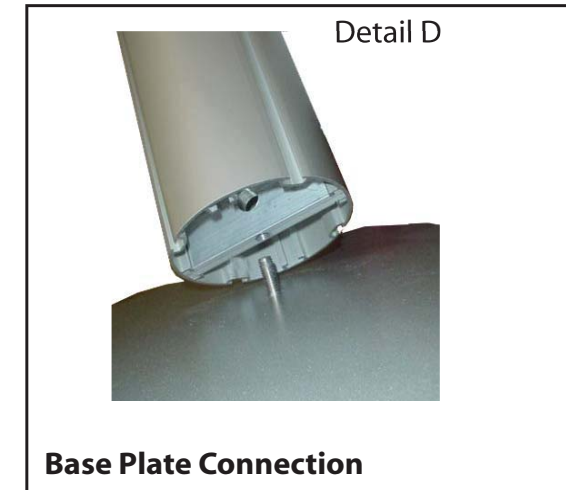
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

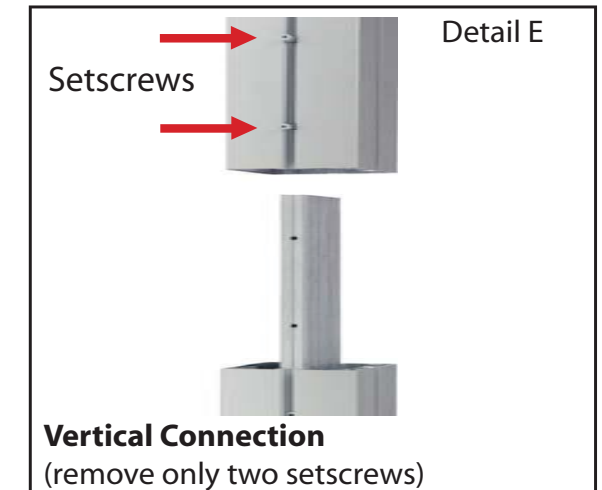
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

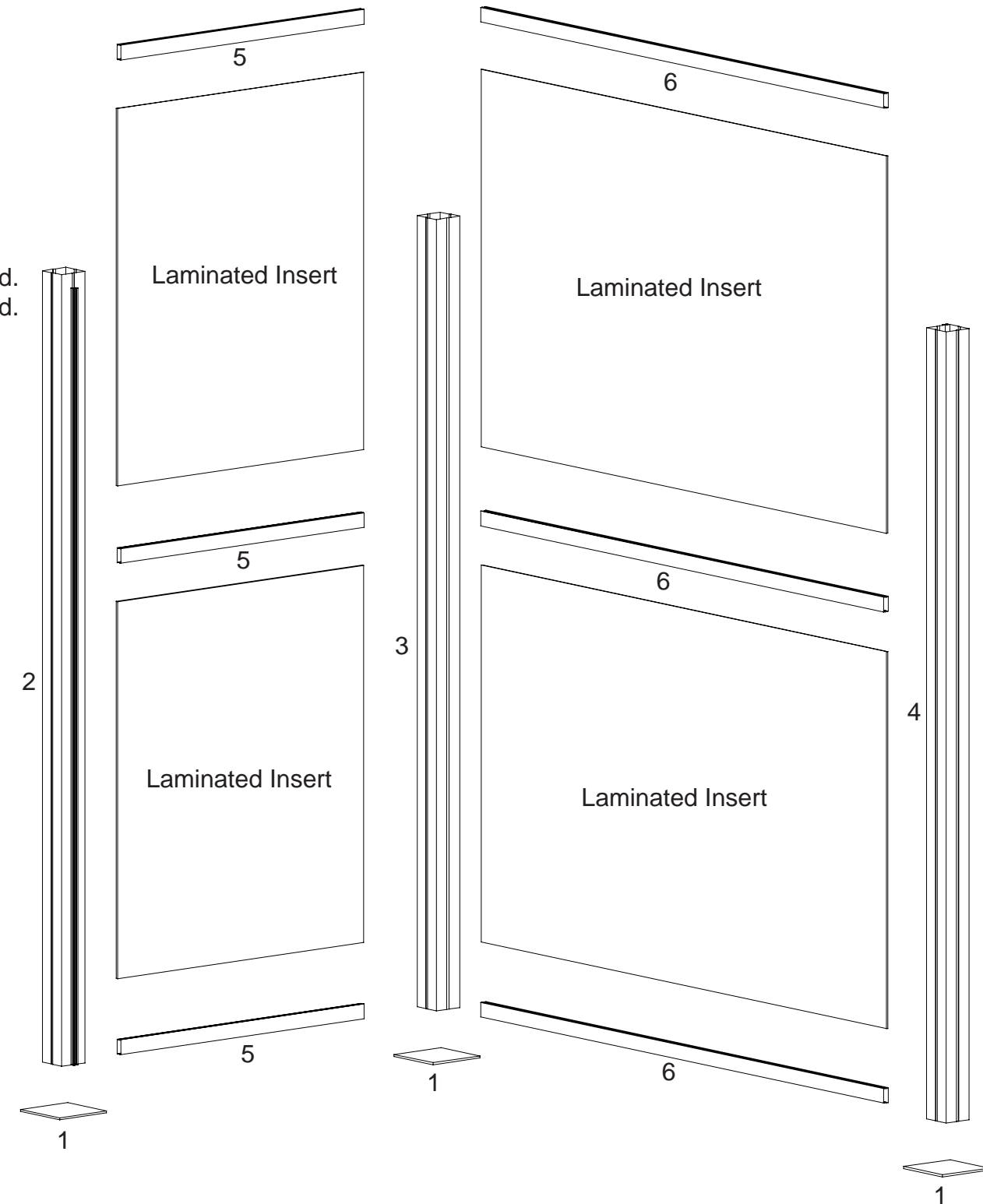
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

| Part Number | Qty for Step | Description |
|-------------|--------------|---|
| 1 | 3 | Square Base Plates |
| 2 | 1 | 96" Square Vertical extrusion w/ Door Hinges attached |
| 3 | 1 | 96" Square Vertical extrusion |
| 4 | 1 | 96" Square Vertical extrusion |
| 5 | 3 | 37.626" Horizontal extrusion |
| 6 | 3 | 75" Horizontal extrusion |

Steps

- 1) Attach vertical extrusions [2, 3, and 4] to base plates [1]. (refer to detail D on General Info page)
- 2) Connect horizontal extrusions [5] between vertical extrusions [2 and 3], placing inserts as indicated.
- 3) Connect horizontal extrusions [6] between vertical extrusions [3 and 4], placing inserts as indicated.

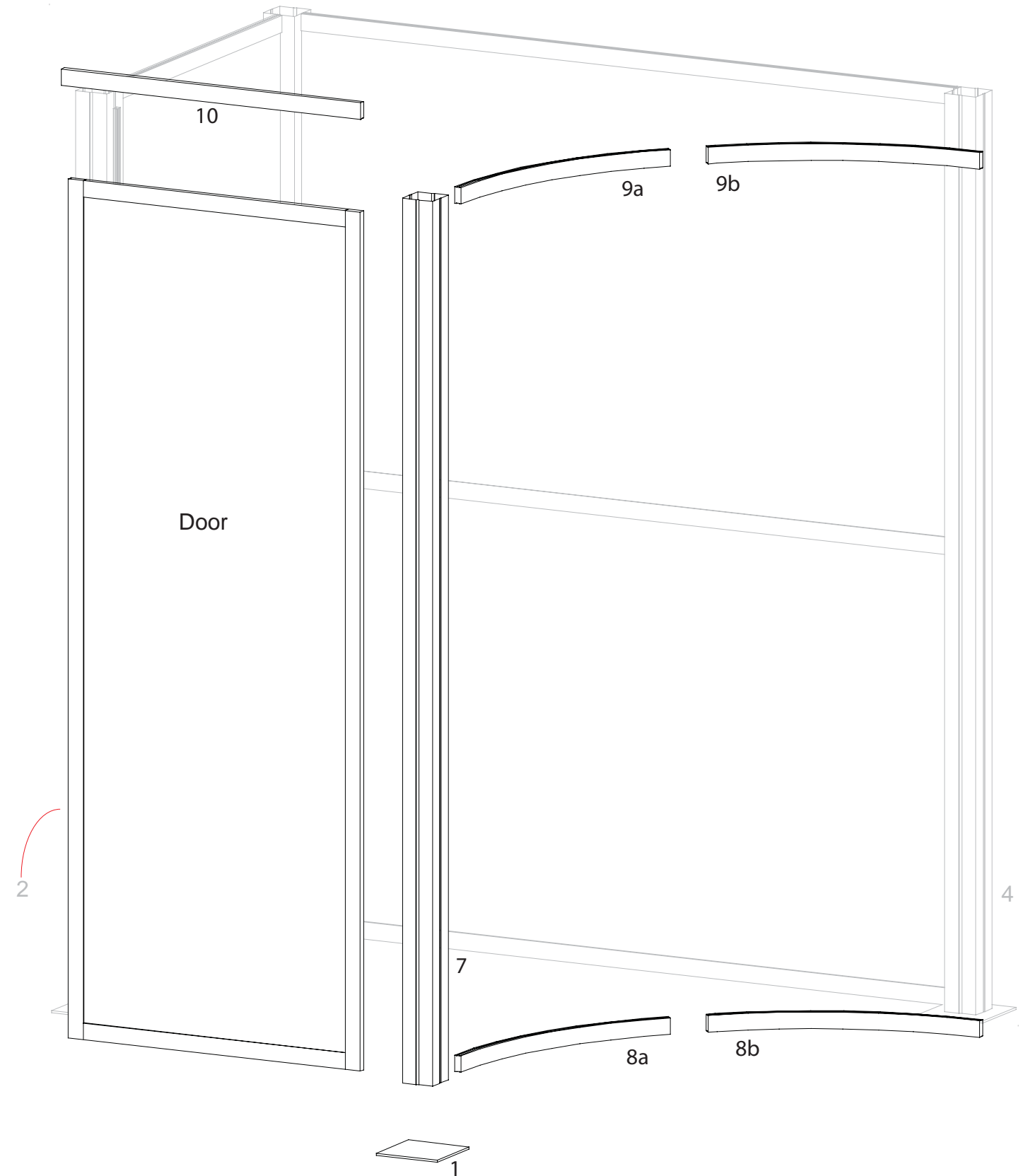


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

| Part Number | Qty for Step | Description |
|-------------|--------------|--|
| 1 | 1 | Square Base Plates |
| 7 | 1 | 96"h Square Vertical extrusion w/ Door Stop attached |
| 8a/8b | 1/1 | 30.1389" Curved Horizontal extrusion |
| 9a/9b | 1/1 | 30.1389" Curved Horizontal extrusion |
| 10 | 1 | 35.661" Horizontal extrusion |

Steps

- 1) Attach vertical extrusion [7] to base plate [1]. (refer to detail D on General Info page)
- 2) Connect horizontal extrusions [8a to 8b and 9a to 9b].
- 3) Connect horizontal assemblies [8a/8b and 9a/9b] between vertical extrusions [4 and 7].
- 4) Connect horizontal extrusion [10] between vertical extrusions [1 and 7], placing door as indicated.

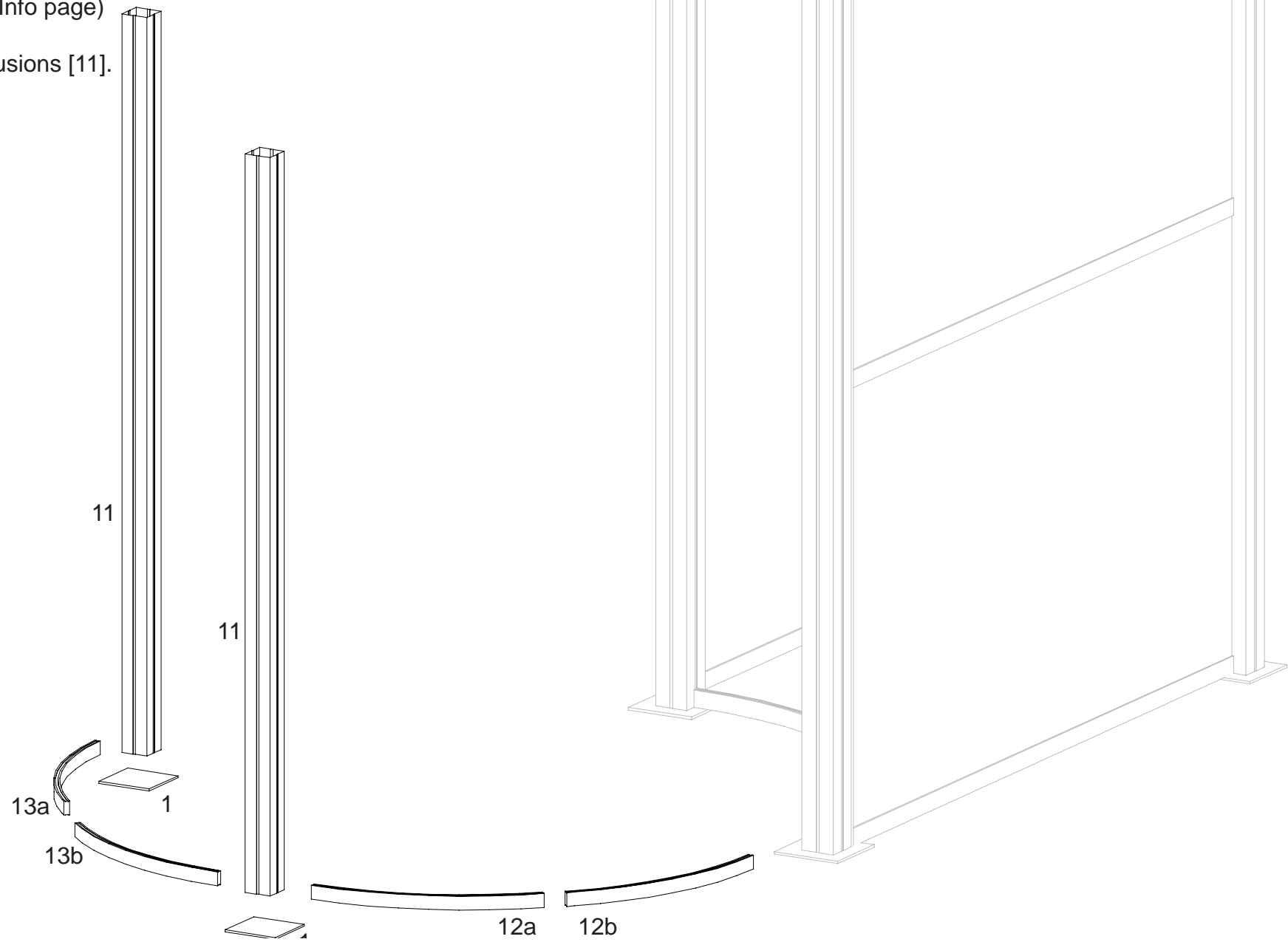


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

| Part Number | Qty for Step | Description |
|-------------|--------------|--|
| 1 | 2 | Square Base Plates |
| 11 | 2 | 96"h Square Vertical extrusion |
| 12a/12b | 1/1 | 30.1389" Curved Horizontal extrusion |
| 13a/13b | 1/1 | 30.1389" Curved Horizontal extrusion 35.661" Horizontal extrusion |

Steps

- 1) Attach vertical extrusions [11] to base plate [1]. (refer to detail D on General Info page)
- 2) Connect horizontal extrusions [12a to 12b and 13a to 13b].
- 3) Connect horizontal assemblies [12a/12b and 13a/13b] between vertical extrusions [11].

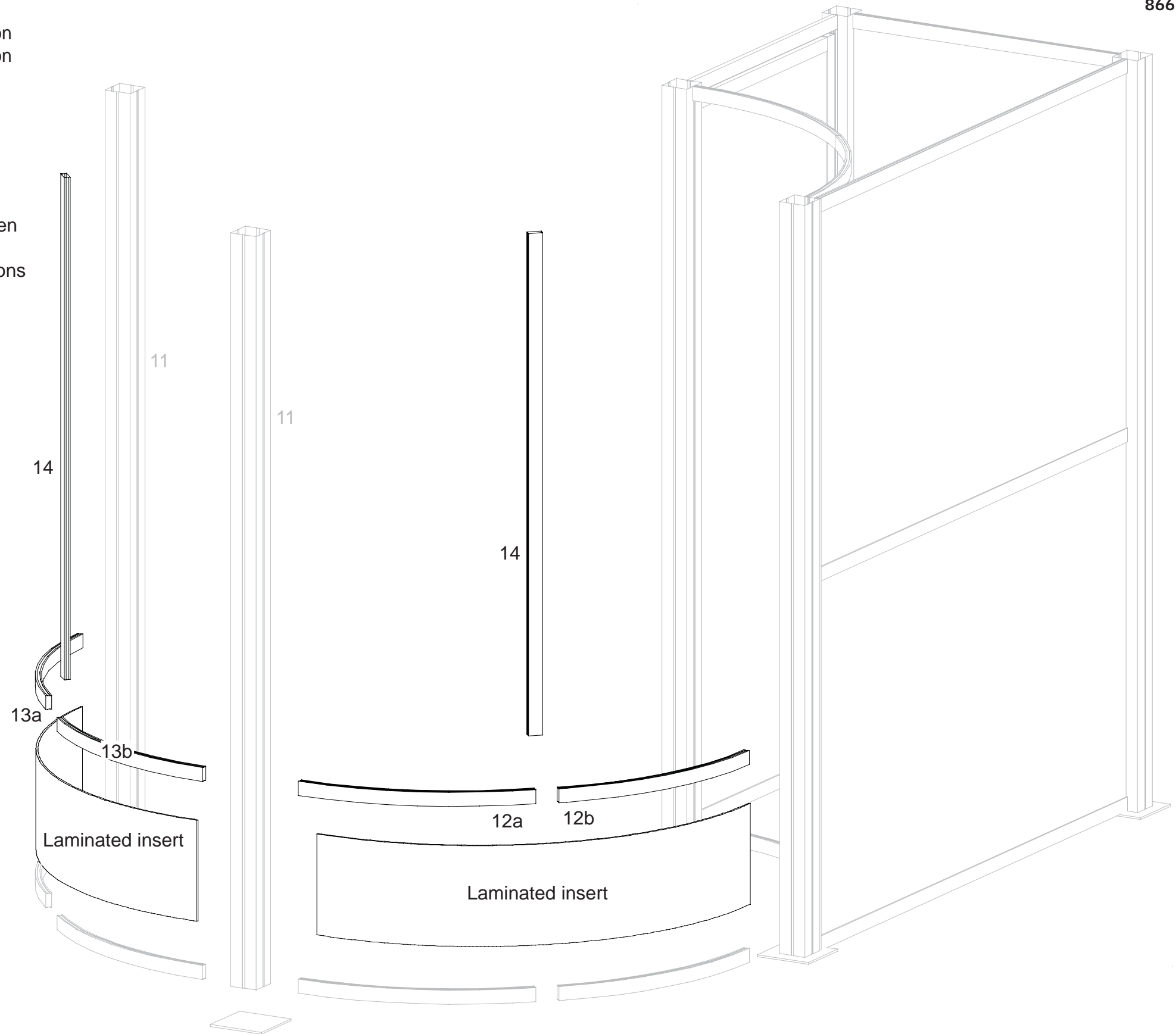


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

| Part Number | Qty for Step | Description |
|-------------|--------------|--------------------------------------|
| 12a/12b | 1/1 | 30.1389" Curved Horizontal extrusion |
| 13a/13b | 1/1 | 30.1389" Curved Horizontal extrusion |
| 14 | 2 | 64" Vertical extrusion |

Steps

- 1) Place inserts as indicated.
- 2) Connect horizontal extrusions [12a to 12b and 13a to 13b].
- 3) Connect horizontal assemblies [12a/12b and 13a/13b] between vertical extrusions [11].
- 4) Connect vertical extrusions [14] loosely to assembled extrusions [12a/12b and 13a/13b].

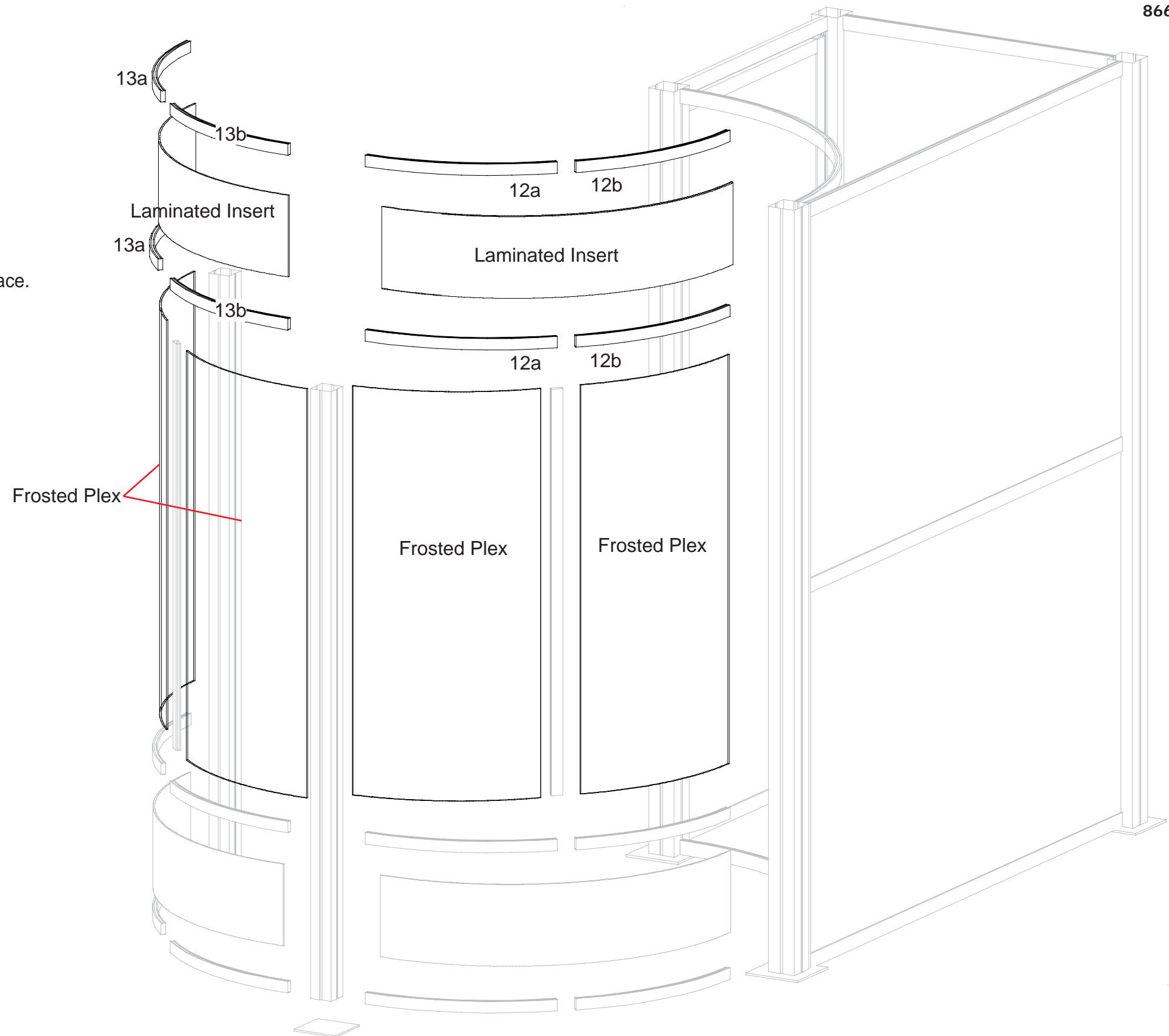


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

| Part Number | Qty for Step | Description |
|-------------|--------------|--------------------------------------|
| 12a/12b | 2/2 | 30.1389" Curved Horizontal extrusion |
| 13a/13b | 2/2 | 30.1389" Curved Horizontal extrusion |

Steps

- 1) Place inserts into place as shown and tighten extrusions [14] into place.
- 2) Connect horizontal extrusions [12a to 12b and 13a to 13b].
- 3) Connect horizontal assemblies [12a/12b and 13a/13b] between vertical extrusions [11] placing inserts.

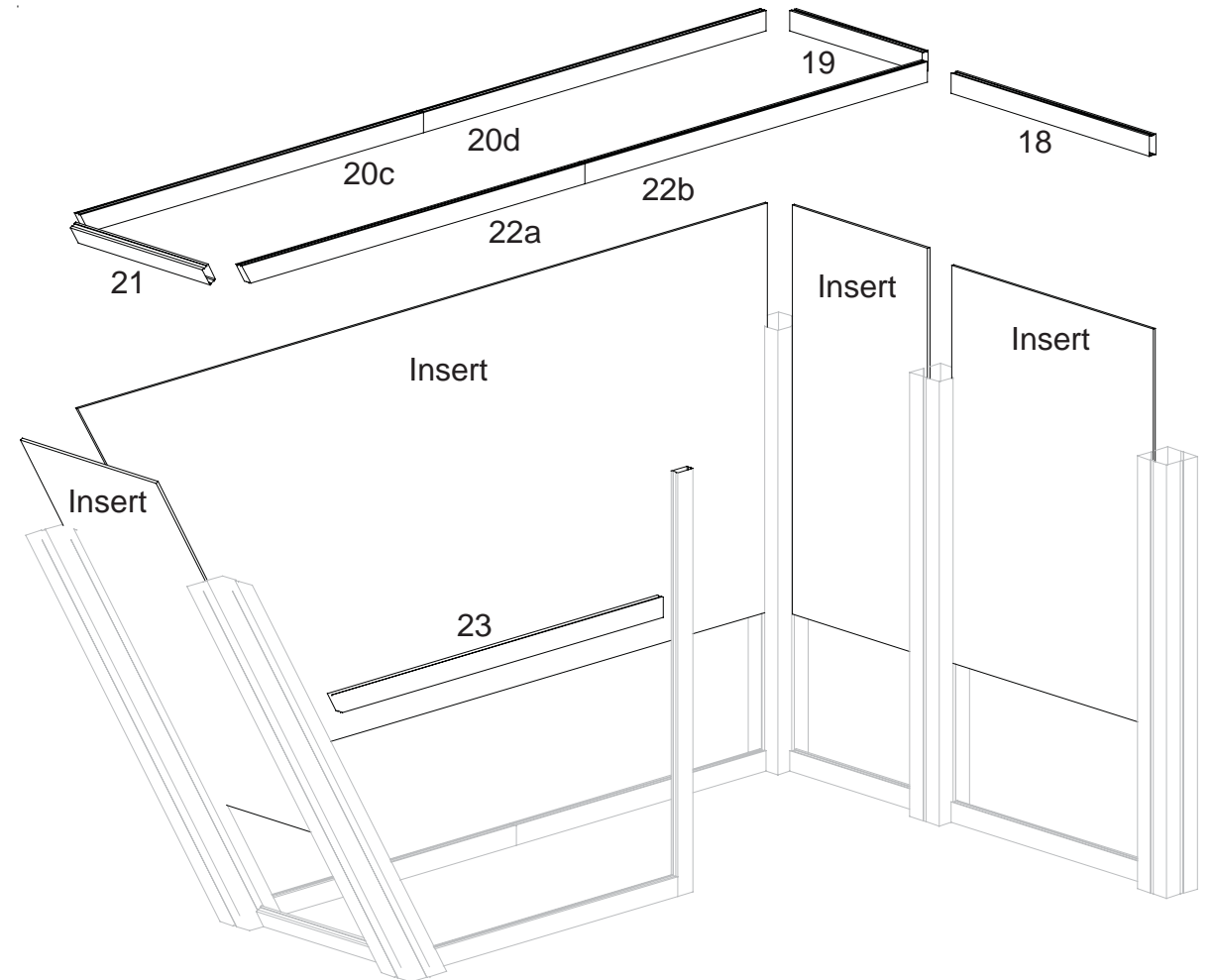
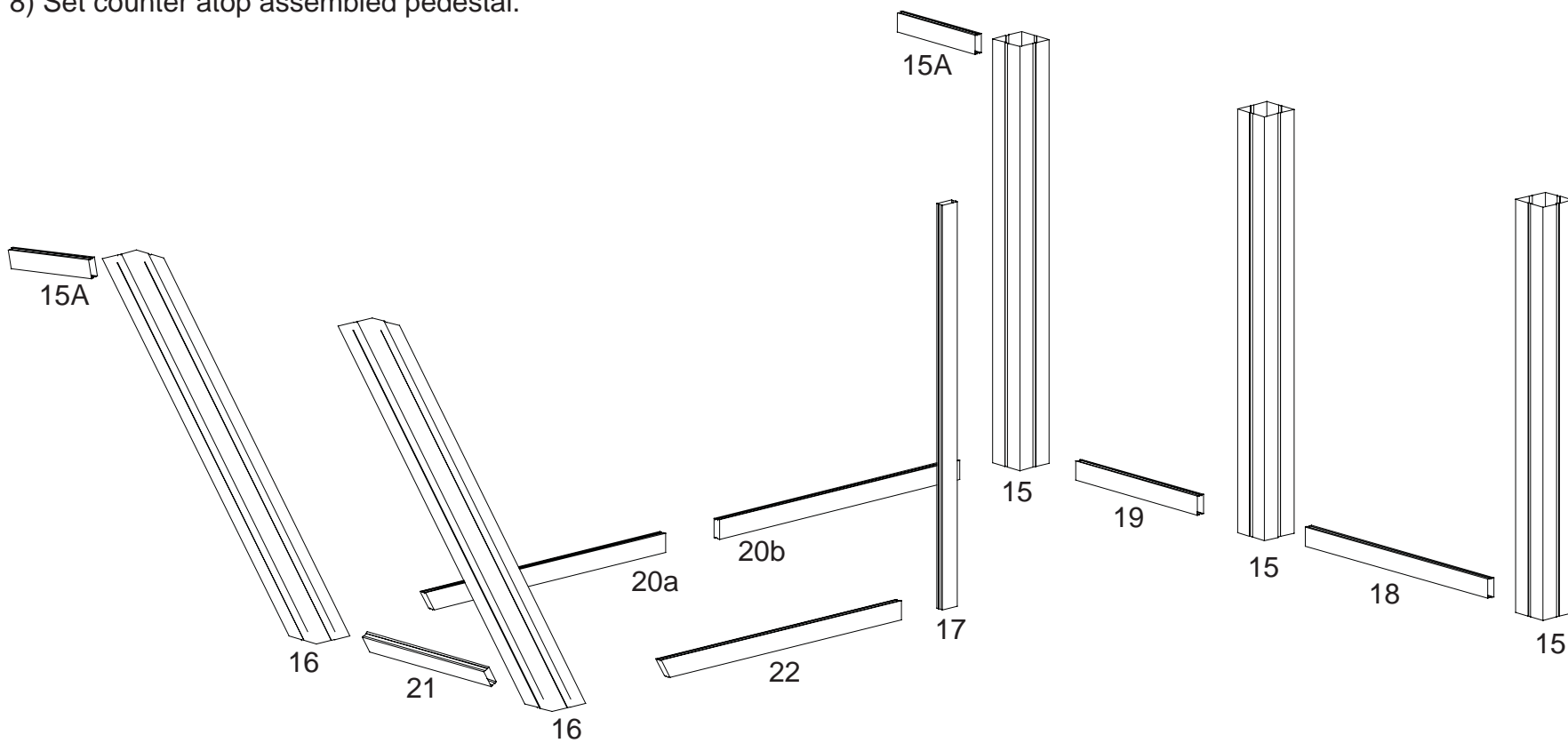
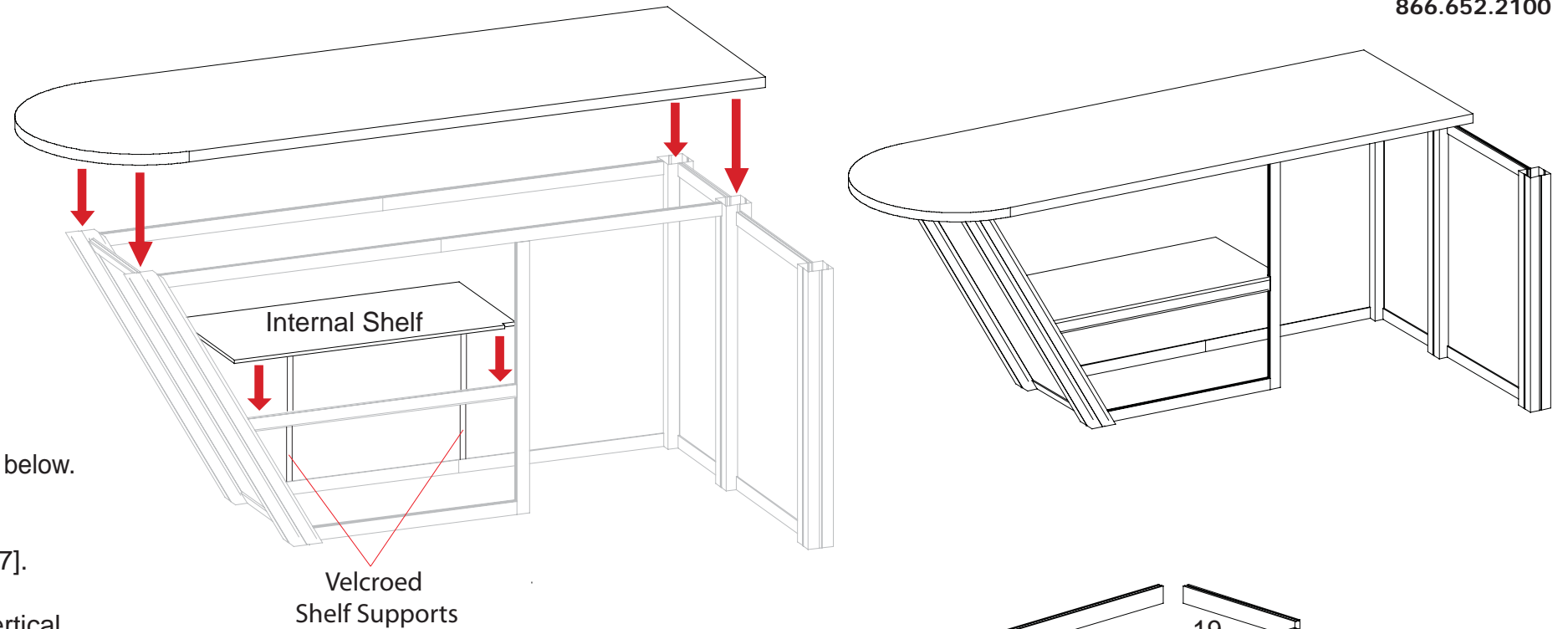


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

| Part Number | Qty for Step | Description |
|-------------|--------------|--|
| 15 | 3 | 39.5"h Vertical extrusion |
| 15A | 2 | Horizontal Support extrusion |
| 16 | 2 | 39.5"h Tapered Vertical extrusion |
| 17 | 1 | 37.709"h Vertical extrusion |
| 18 | 2 | 24"w Horizontal extrusion |
| 19 | 2 | 16"w Horizontal extrusion |
| 20a/20b | 1/1 | 29.3532"w Horizontal extrusion / 29.3532"w Tapered |
| 20c/20d | 1/1 | 40.239"w Horizontal extrusion / 40.239"w Tapered |
| 21 | 2 | 16"w Horizontal extrusion |
| 22 | 1 | 29.3532"w Tapered Horizontal extrusion |
| 22a/22b | 1/1 | 40.239"w Horizontal extrusion / 40.239"w Tapered |
| 23 | 1 | 38.7115"w Tapered Horizontal extrusion |

Steps

- 1) Connect horizontal extrusions [18 and 19] between vertical extrusions [15] as shown below.
- 2) Connect horizontal extrusions [20a to 20b, 20c to 20d, and 22a to 22b] together.
- 3) Connect horizontal assembly [20a/20b] between vertical extrusions [15 and 16].
- 4) Connect horizontal extrusions [21 and 22] between vertical extrusions [16 and 17].
- 5) Place inserts as indicated below.
- 6) Connect horizontal extrusions [18, 19, 20c/20d, 21, 23 and 22a/22b] between vertical extrusions [15, 16, and 17] as shown.
- 7) Connect horizontal supports [15A] to vertical extrusions [15 and 16] as shown below.
- 7) Place internal shelf atop horizontal extrusion [23] and shelf supports provided.
- 8) Set counter atop assembled pedestal.

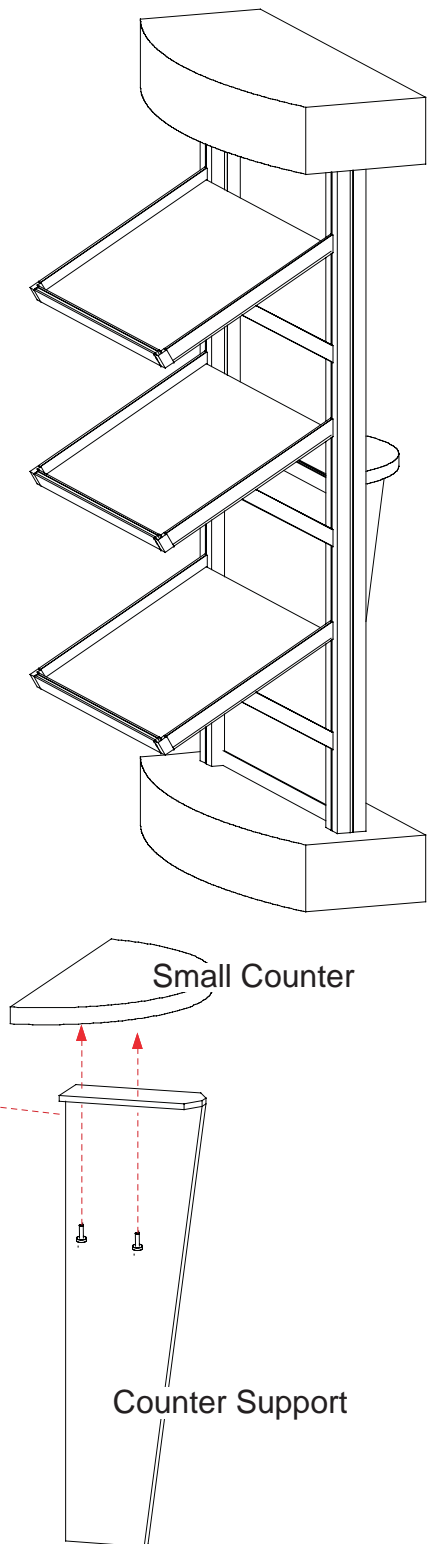
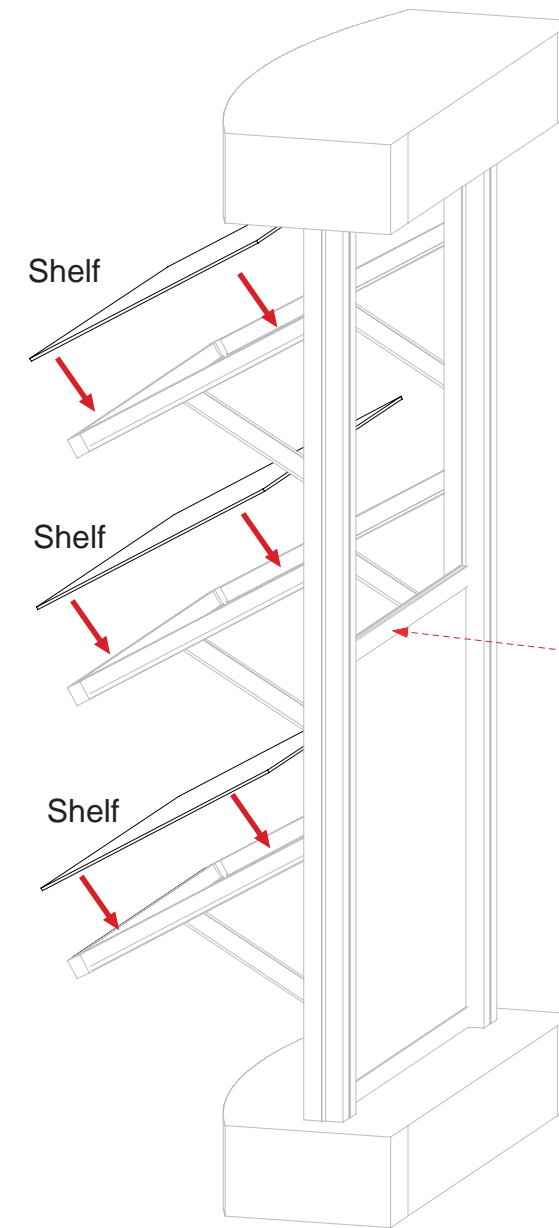
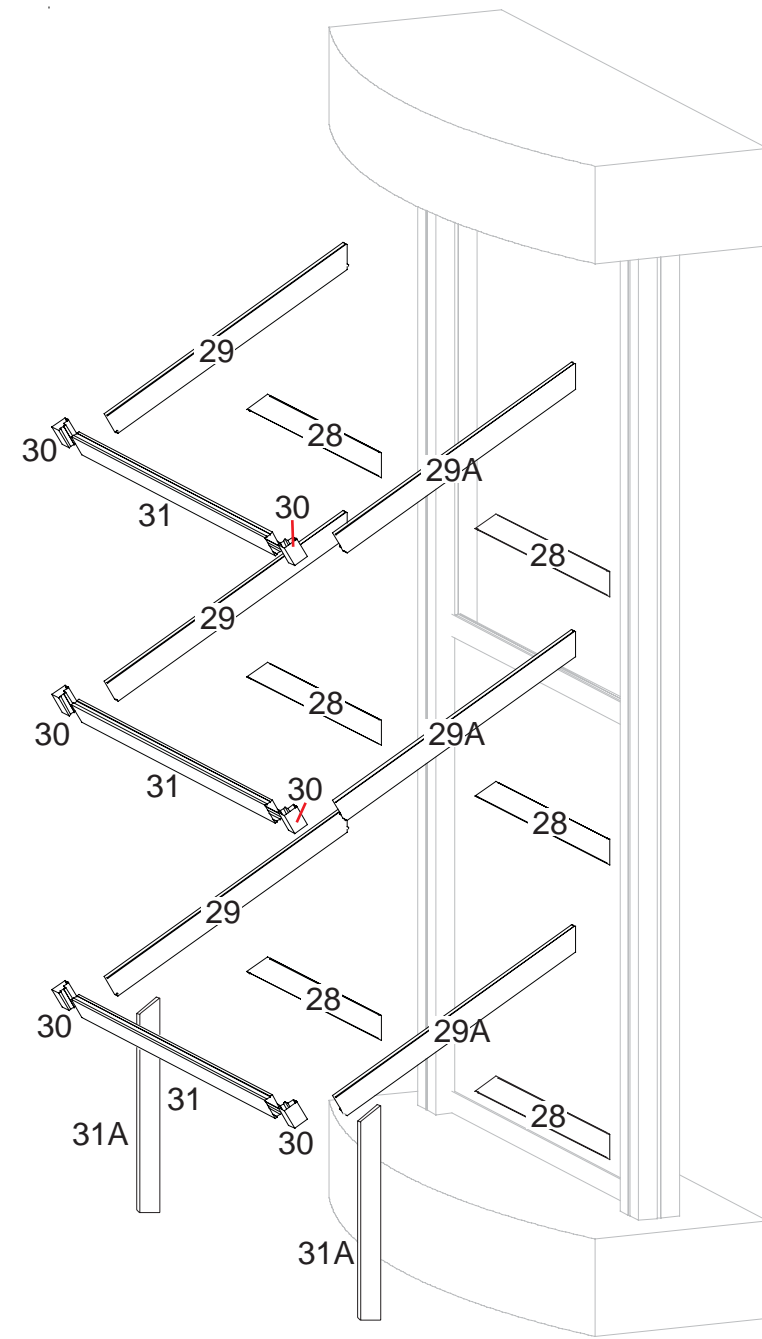
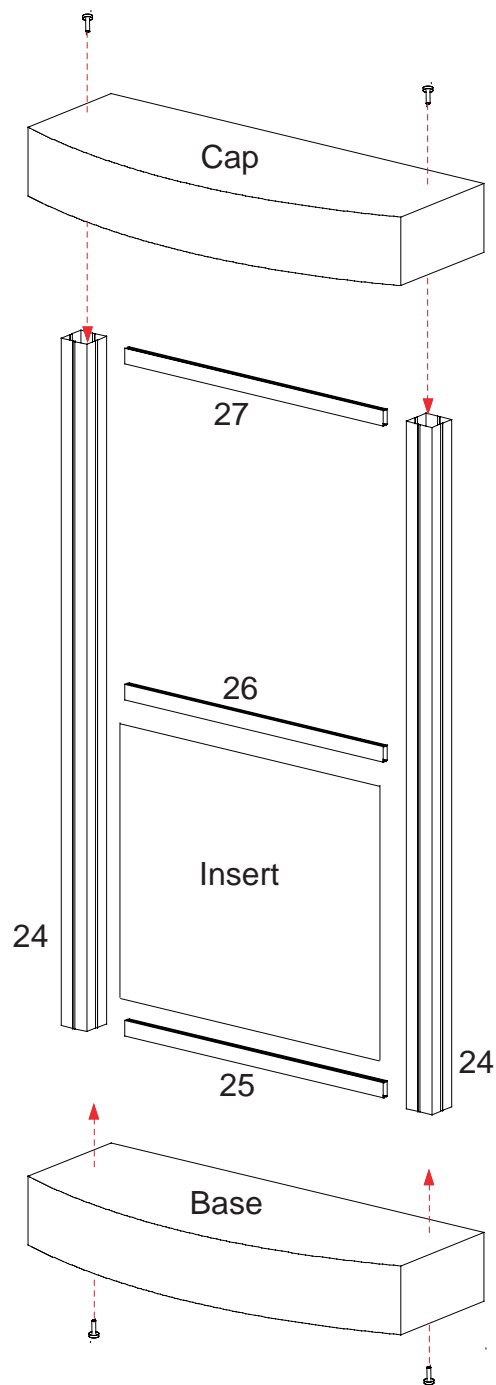


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

| Part Number | Qty for Step | Description |
|-------------|--------------|--------------------------------|
| 24 | 2 | 80" Vertical extrusion |
| 25 | 1 | 36" Horizontal extrusion |
| 26 | 1 | 36" Horizontal extrusion |
| 27 | 1 | 36" Horizontal extrusion |
| 28 | 6 | 13.152" w Tapered extrusion |
| 29/29A | 3/3 | 24" w Tapered extrusion |
| 30 | 6 | 1.791" h T-Connector extrusion |
| 31 | 3 | 37.791" w Horizontal extrusion |

Steps

- 1) Attach vertical extrusions [24] to base using hardware provided.
- 2) Connect horizontal extrusions [25 - 27] between vertical extrusions [24] placing insert as shown.
- 3) Attach cap to verticals [24] using hardware provided.
- 4) Assemble together extrusions [28 - 31] and attach assembly to vertical extrusions [24].
- NOTE: [30 and 31] should stay assembled for shipping.
- 5) Set shelves into place as shown below.
- 6) Attach small counter to support and then attach to horizontal extrusion [26] using hardware provided.

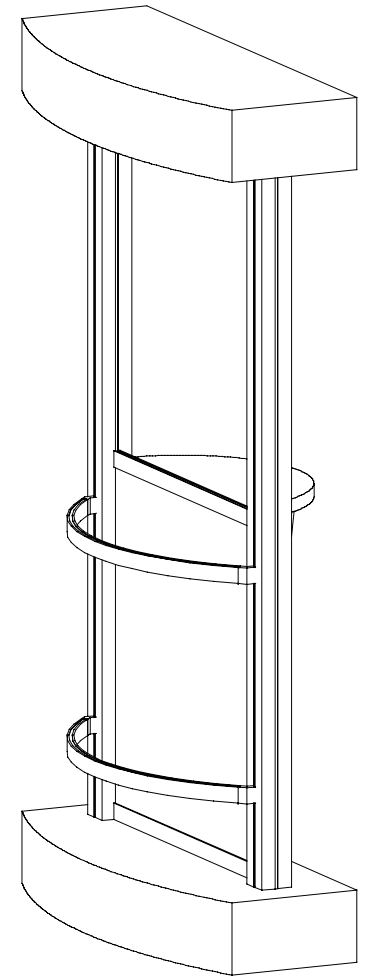
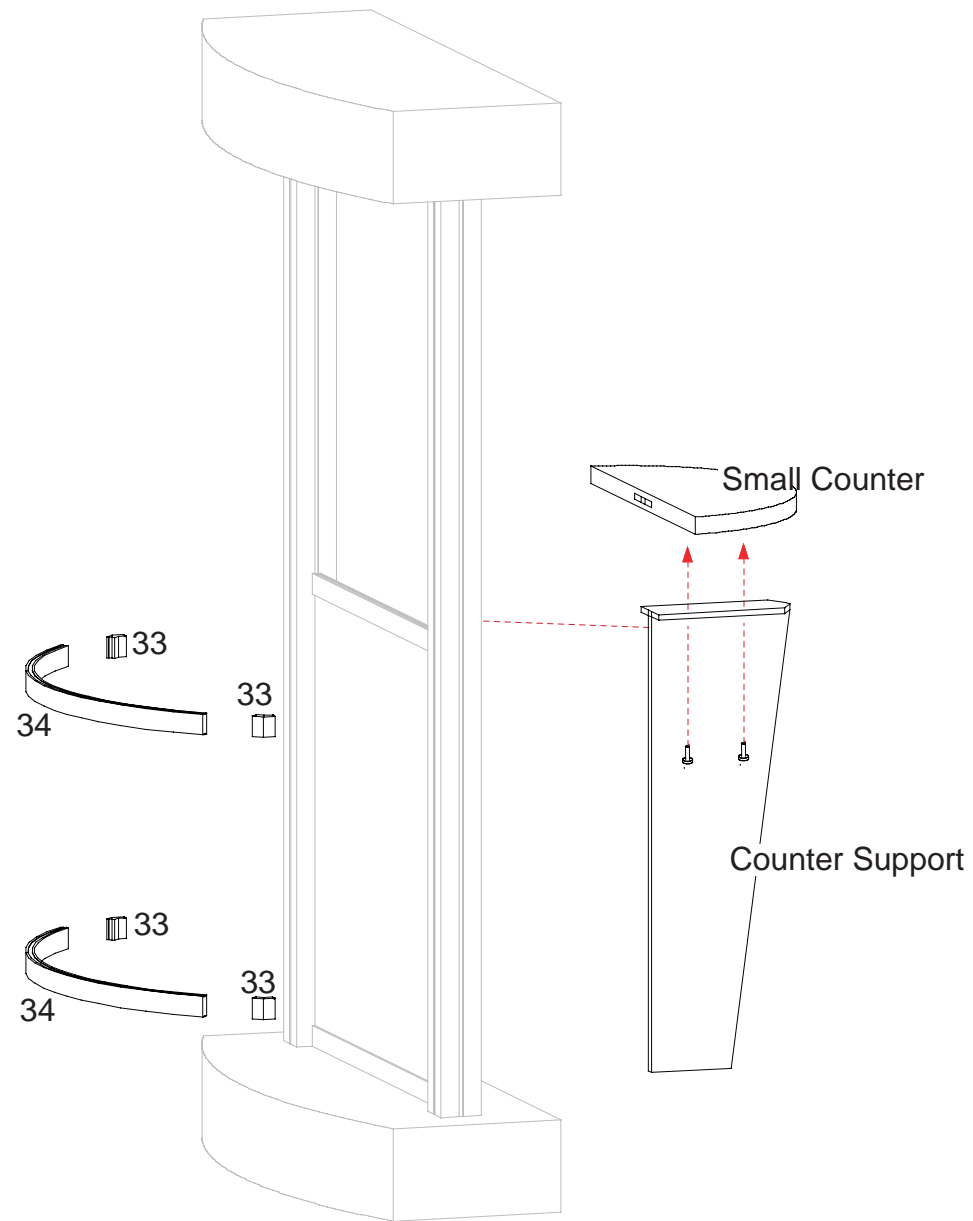
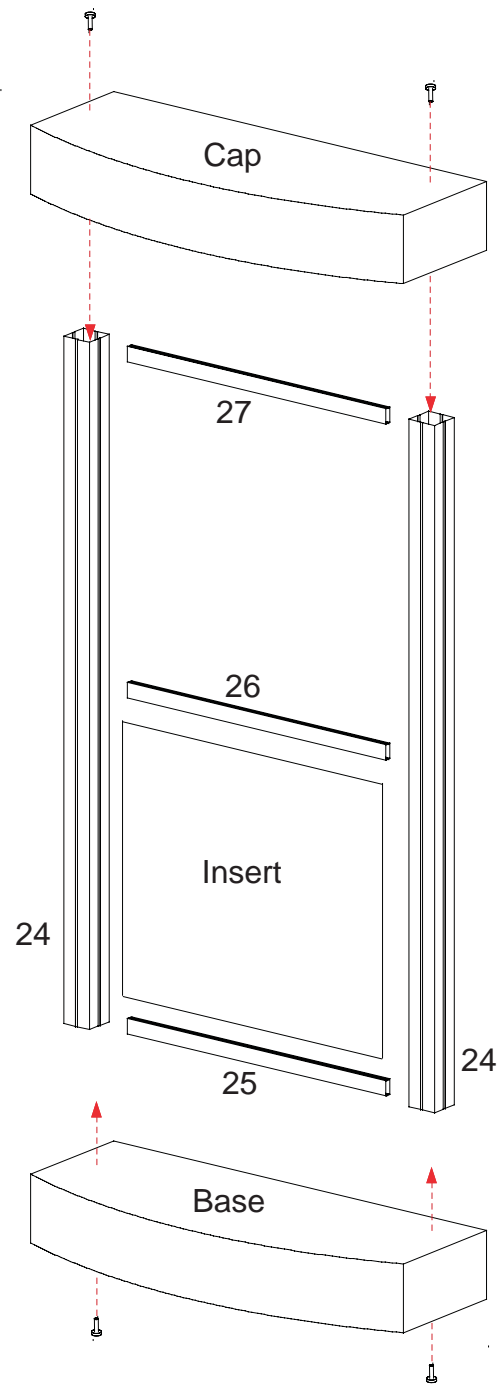


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

| Part Number | Qty for Step | Description |
|-------------|--------------|--|
| 24 | 2 | 80" h Vertical extrusion |
| 25 | 1 | 36" h Horizontal extrusion |
| 26 | 1 | 36" h Horizontal extrusion |
| 27 | 1 | 36" h Horizontal extrusion |
| 33 | 4 | 1.791" h T-Connector extrusion |
| 34 | 2 | 43.2004" w Curved Horizontal extrusion |

Steps

- 1) Attach vertical extrusions [24] to base using hardware provided.
 - 2) Connect horizontal extrusions [25 - 27] between vertical extrusions [24] placing insert as shown.
 - 3) Attach cap to verticals [24] using hardware provided.
 - 4) Assemble together extrusions [33 and 34] and attach assembly to vertical extrusions [24].
 - 5) Attach small counter to support and then attach to horizontal extrusion [26] using hardware provided.
- NOTE: this assembly should stay assembled for shipping.

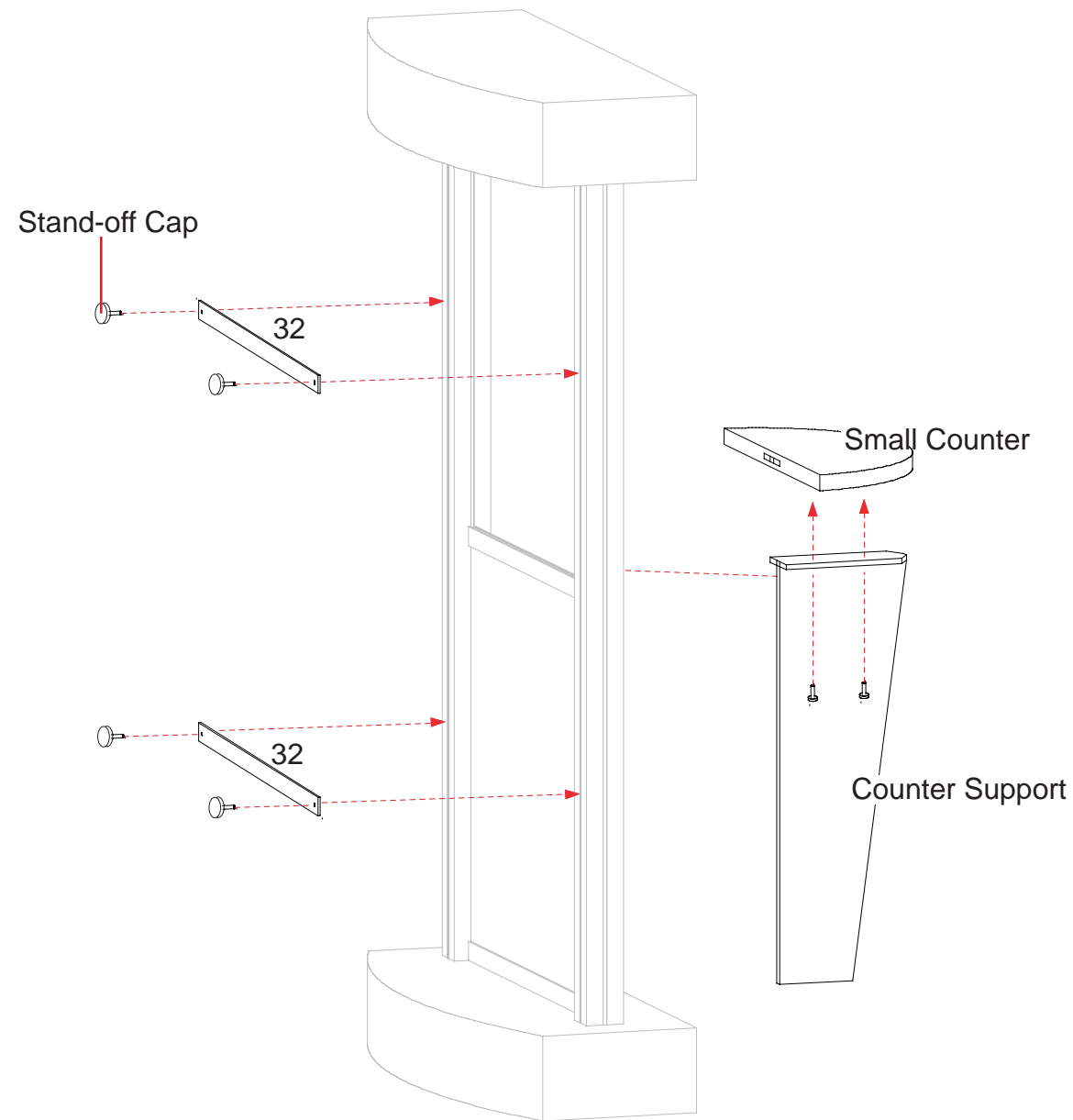
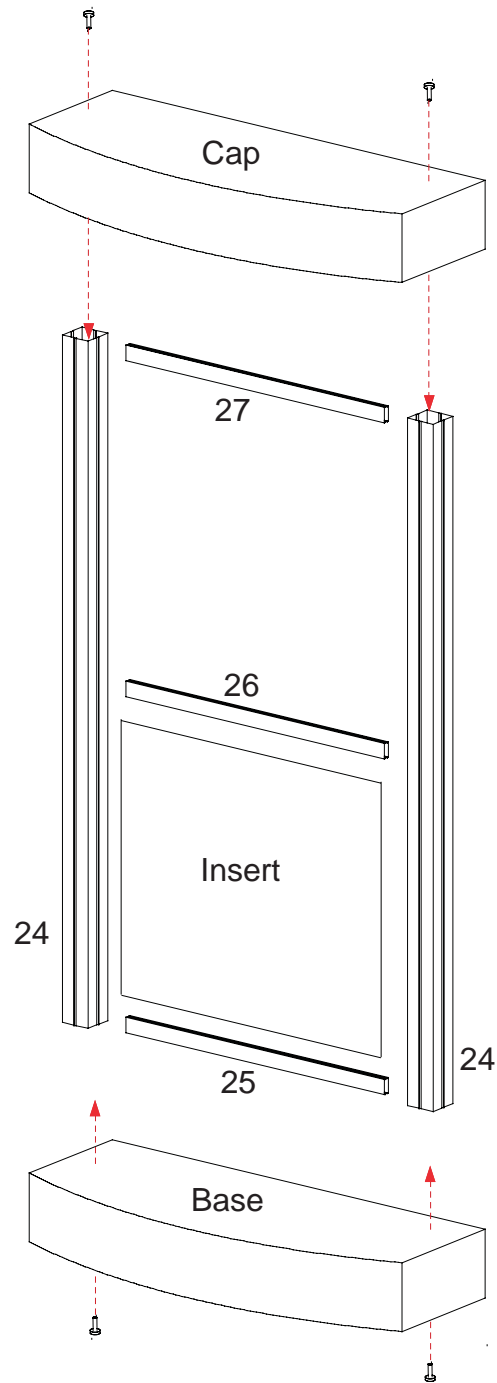
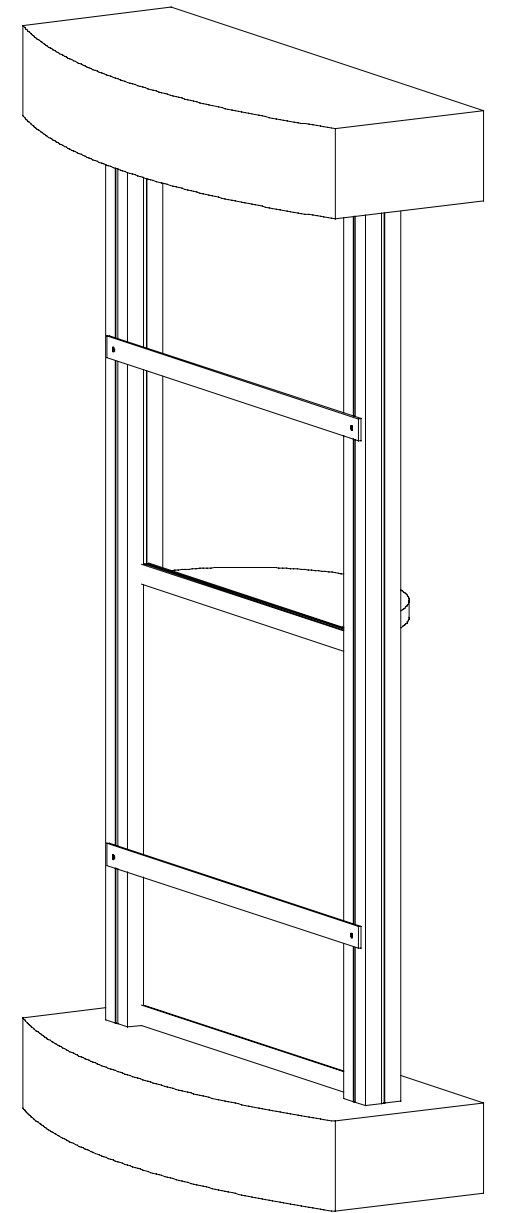


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

| Part Number | Qty for Step | Description |
|-------------|--------------|------------------------------|
| 24 | 2 | 80"h Vertical extrusion |
| 25 | 1 | 36"h Horizontal extrusion |
| 26 | 1 | 36"h Horizontal extrusion |
| 27 | 1 | 36"h Horizontal extrusion |
| 32 | 2 | 41.85"h Horizontal extrusion |

Steps

- 1) Attach vertical extrusions [24] to base using hardware provided.
- 2) Connect horizontal extrusions [25 - 27] between vertical extrusions [24] placing insert as shown.
- 3) Attach cap to verticals [24] using hardware provided.
- 4) Attach extrusions [32] to vertical extrusions [24] using stand-off caps.
- 5) Attach small counter to support and then attach to horizontal extrusion [26] using hardware provided.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

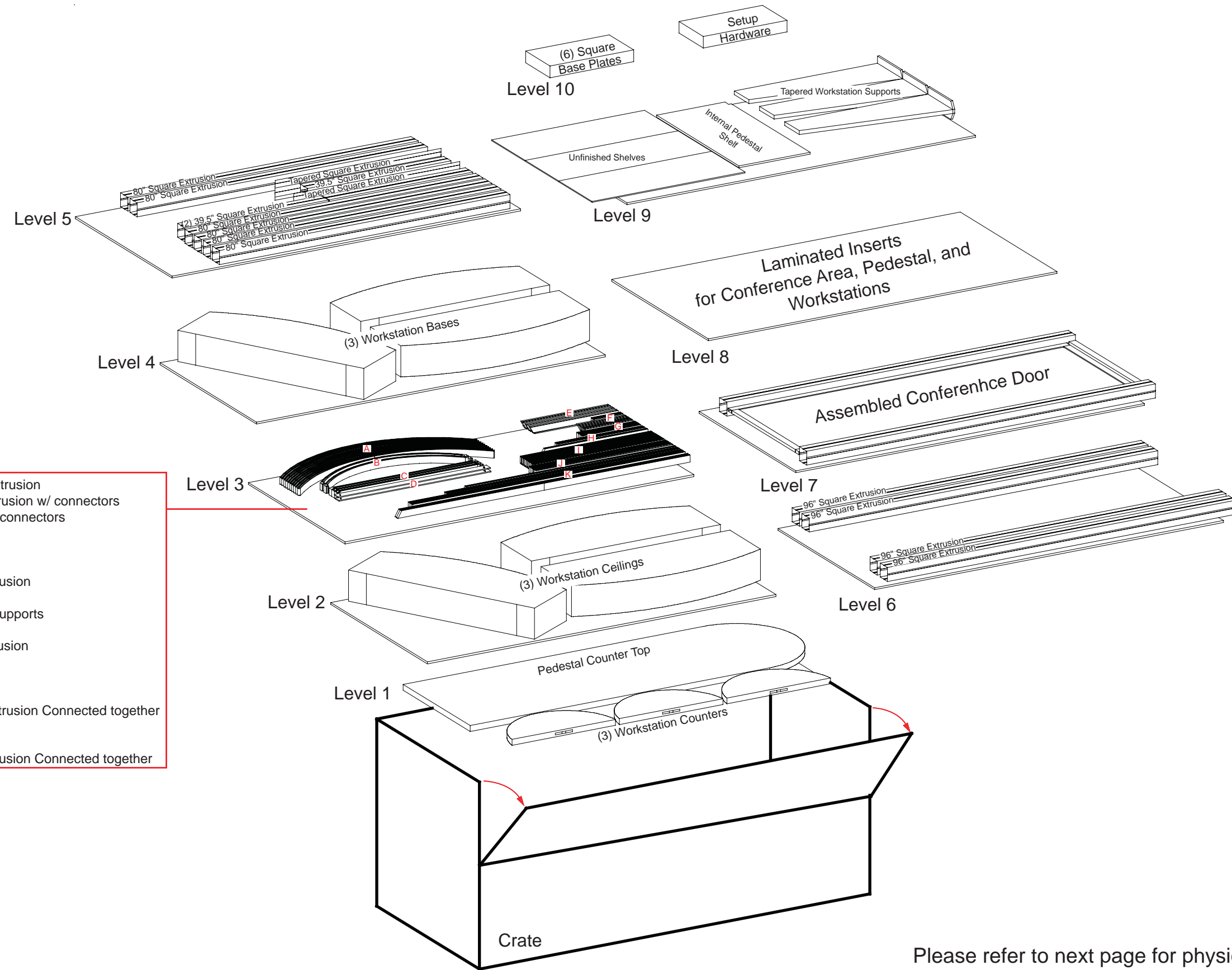
NOTE :

PDF copies of your Setup Instructions are available @ www.classicexhibits.com
Use the Search Tool located on the lower left-hand corner of the Classic Home page.

Enter your 5-7 digit Order #.

Search for Setup Instructions

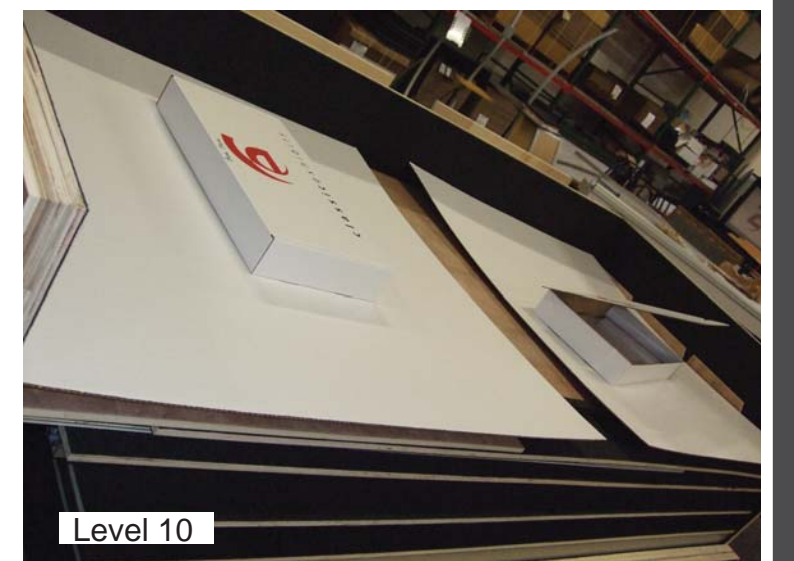
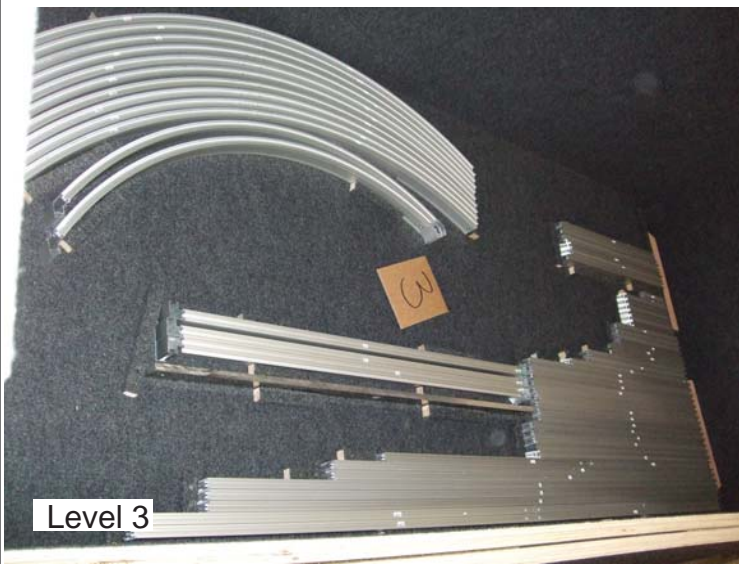
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL
SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



- A (10) - 30.1389" w Curved Extrusion
- B (2) - 43.2004" w Curved Extrusion w/ connectors
- C (3) - 37.791" w Extrusion w/ connectors
- D (2) - 41.85" w Extrusion
- E (6) - 24" w Extrusion w/ lip
- F (2) - 8" w Extrusion
- G (6) - 13.152" w Tapered Extrusion
- H (4) - 16" w Extrusion
- I (2) - Tapered Workstation Supports
- H (2) - 24" w Extrusion
- I (1) - 29.3532" Tapered Extrusion
- J (9) - 36" w Extrusion
- J (3) - 37.626" w Extrusion
- K (1) - 37.709" Extrusion
- K (2) - 29.3532" w Tapered Extrusion Connected together
- (2) - 64" w Extrusion
- (2) - 75" w Extrusion
- (4) - 40.239" w Tapered Extrusion Connected together

Please refer to next page for physical Pictures of crate.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING