

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

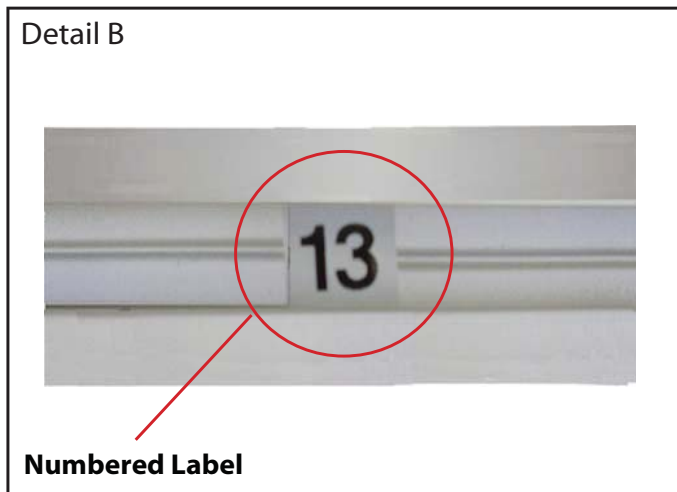


Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

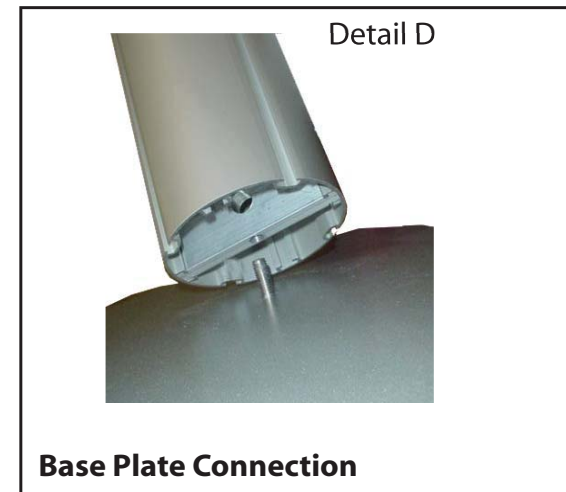
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

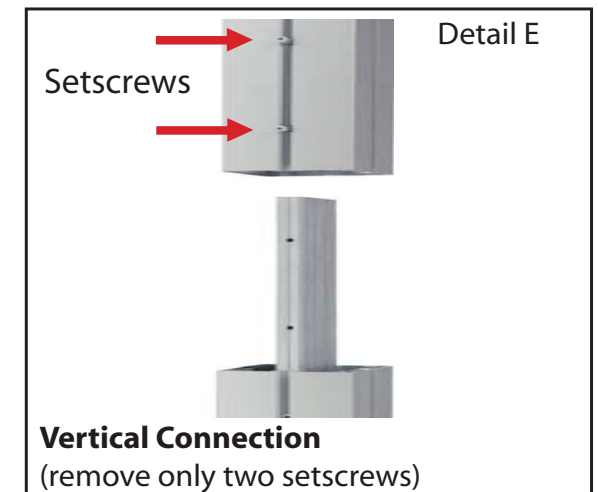
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

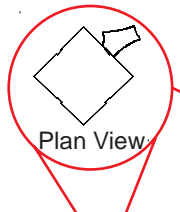
When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

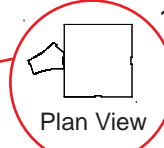
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Part Number	Qty	Description
1	1	96" h Vertical extrusion w/ attached connectors
2	1	96" h Vertical extrusion w/ attached connectors
3	1	75" h Vertical extrusion
4	1	96" h Vertical extrusion w/ attached connectors
5	1	96" h Vertical extrusion w/ attached connectors
6	2	52.75" Lower Horizontal w/ Velcro on Top of extrusion
7	2	52.75" Upper Horizontal w/ Velcro on Bottom of extrusion
8	2	55.75" Lower Horizontal w/ Velcro on Top of extrusion
9	1	55.75" Upper Tapered Horizontal w/ Velcro on Top of extrusion
10	1	55.75" Upper Tapered Horizontal w/ Velcro on Top of extrusion
11	2	7.7293" Horizontal extrusion
12	1	40.0785" Curved Horizontal extrusion w/ Velcro on Top of extrusion
13	1	40.0785" Curved Horizontal extrusion w/ Velcro on Top of extrusion
14	1	40.0785" Curved Horizontal extrusion w/ Velcro on Top of extrusion
15	1	40.0785" Curved Horizontal extrusion w/ Velcro on Bottom of extrusion
16	1	40.0785" Curved Horizontal extrusion w/ Velcro on Bottom of extrusion
17	1	40.0785" Curved Horizontal extrusion w/ Velcro on Bottom of extrusion
18	3	22.25" Vertical extrusion

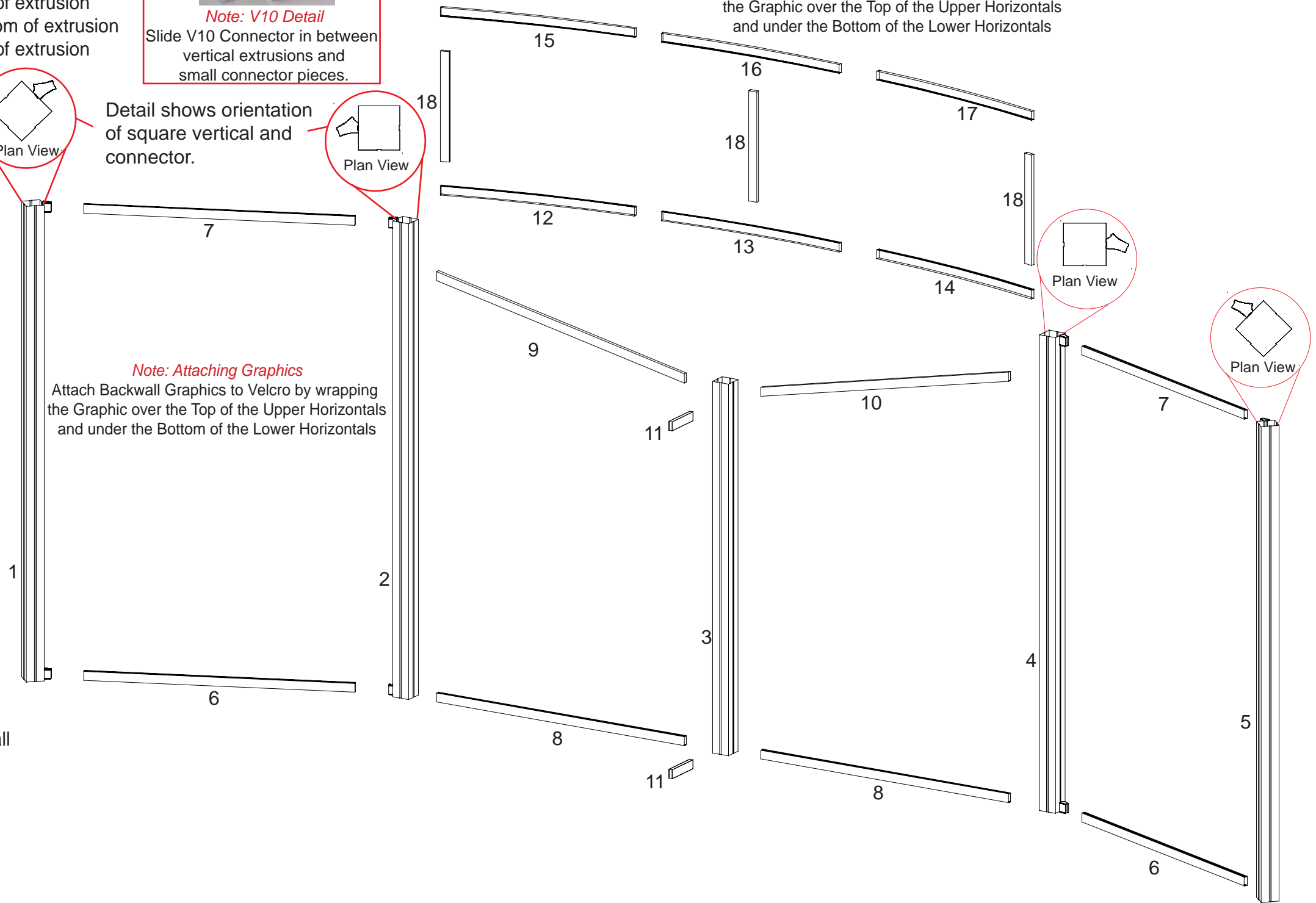


Detail shows orientation of square vertical and connector.



Note: Attaching Graphics
Attach Header Graphics to Velcro by wrapping the Graphic over the Top of the Upper Horizontals and under the Bottom of the Lower Horizontals

Note: Attaching Graphics
Attach Backwall Graphics to Velcro by wrapping the Graphic over the Top of the Upper Horizontals and under the Bottom of the Lower Horizontals



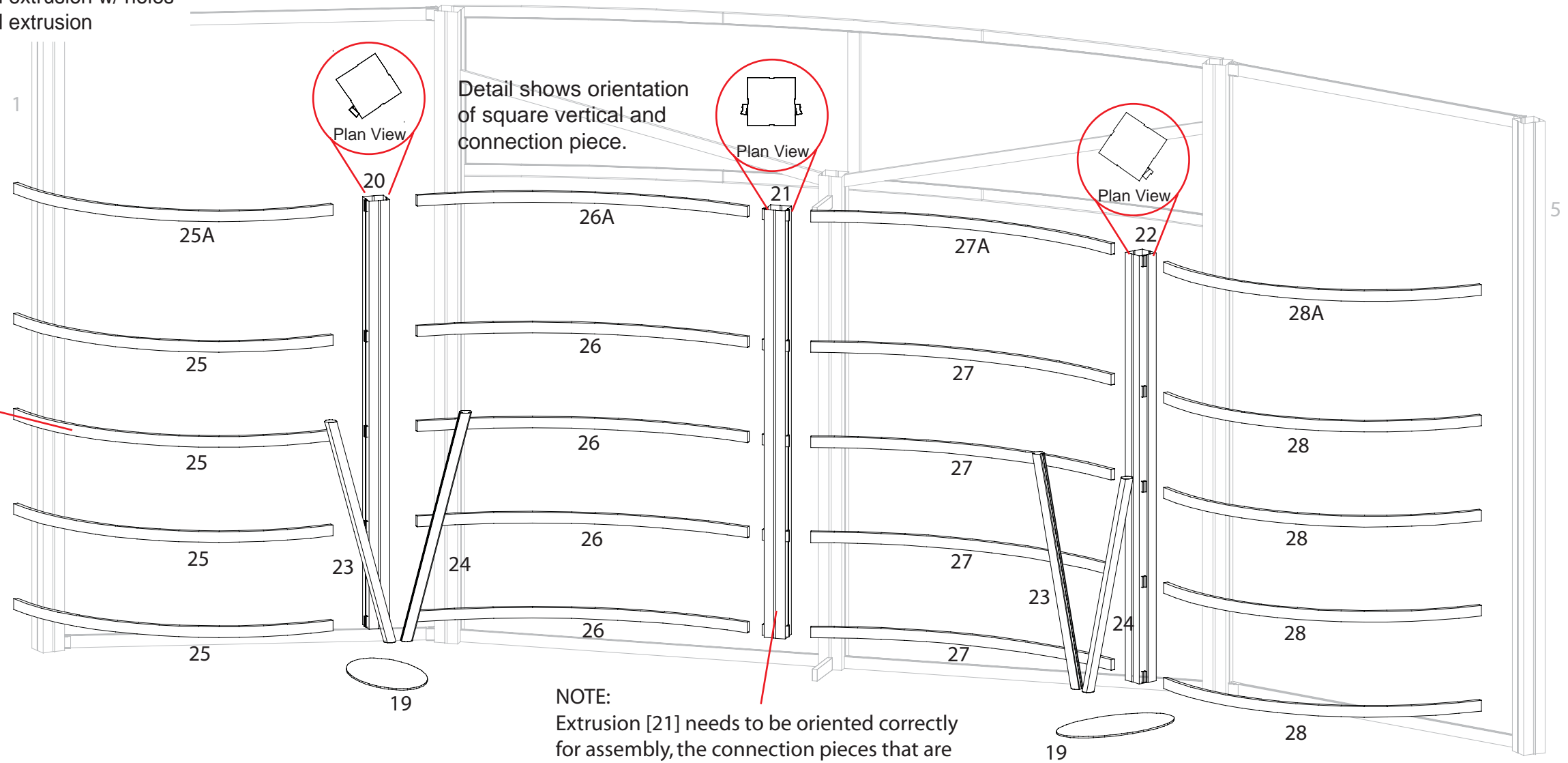
- Steps**
- 1) Attach horizontal extrusions [6 and 7] between vertical extrusions [1 and 2].
 - 2) Attach horizontal extrusions [8, 9, and 10] between vertical extrusions [2, 3, and 4] as shown at right.
 - 3) Attach horizontal extrusions [11] to vertical extrusion [3].
 - 4) Assemble Header piece by connecting horizontal extrusions [12 to 13 to 14] and [15 to 16 to 17] then connecting horizontal extrusions [18] between assemblies [12/13/14 and 15/16/17].
 - 5) Apply graphic to Header and then hang on backside of backwall by placing hooks into vertical extrusions [2 and 4].

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Part Number	Qty	Description
19	2	Oval Base Plate
20	1	75"h Vertical extrusion w/ permanently attached connectors
21	1	75"h Vertical extrusion w/ permanently attached connectors
22	1	75"h Vertical extrusion w/ permanently attached connectors
23	2	Tapered Counter Support
24	2	Tapered Counter Support
25	4	60.651"w Curved Horizontal extrusion w/ holes
25A	1	60.651"w Curved Horizontal extrusion
26	4	56.95"w Curved Horizontal extrusion w/ holes
26A	1	56.95"w Curved Horizontal extrusion
27	4	60.651"w Curved Horizontal extrusion w/ holes
27A	1	60.651"w Curved Horizontal extrusion
28	4	56.95"w Curved Horizontal extrusion w/ holes
28A	1	56.95"w Curved Horizontal extrusion

Steps

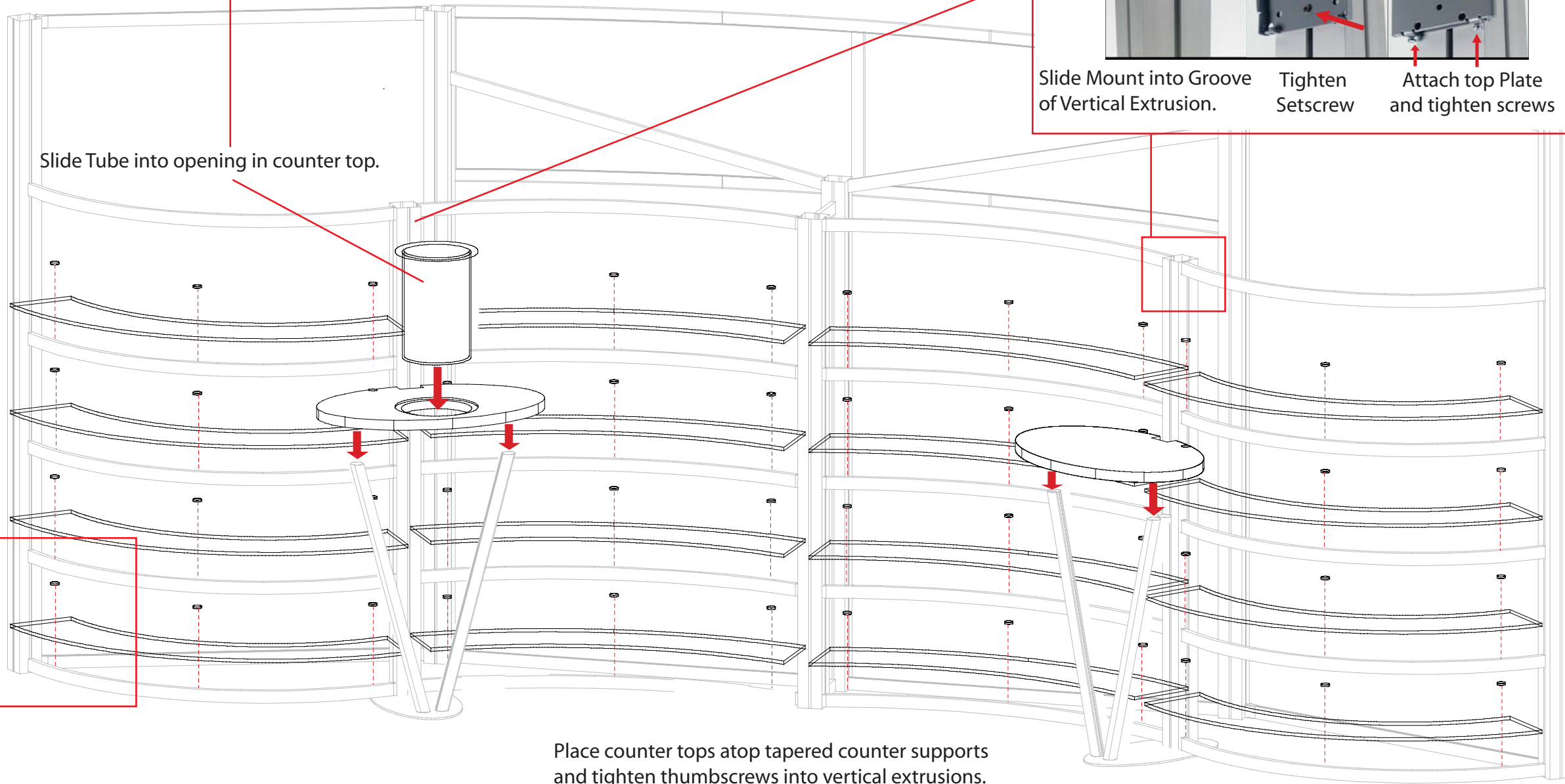
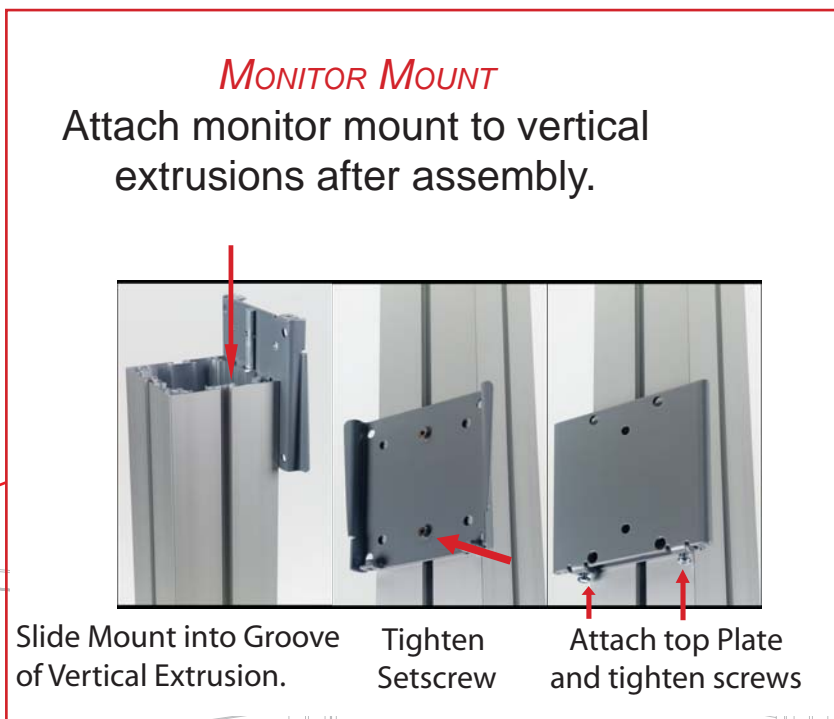
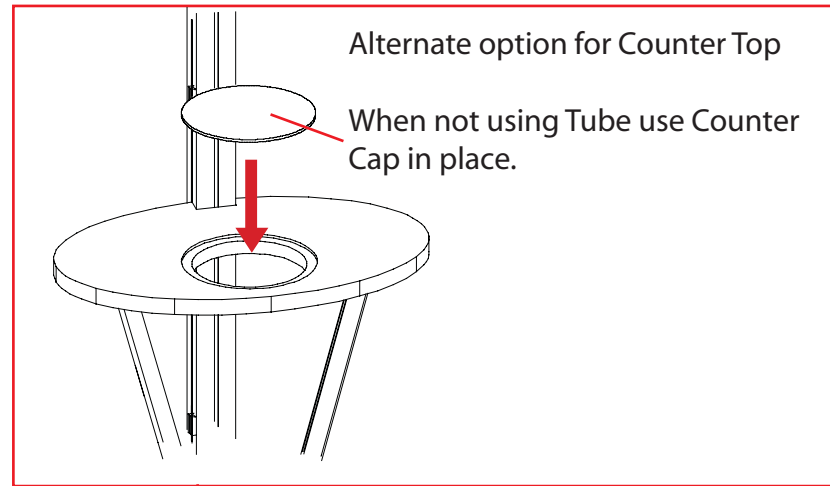
- 1) Attach vertical extrusions [20 and 22] and tapered counter supports [23 and 24] to base plates [19].
- 2) Attach horizontal extrusions [25 and 25A] between vertical extrusions [1 from previous step and 20] as shown below.
- 3) Attach horizontal extrusions [26 and 26A] between vertical extrusions [20 and 21].
- 4) Attach horizontal extrusions [27 and 27A] between vertical extrusions [21 and 22].
- 5) Attach horizontal extrusions [28 and 28A] between vertical extrusions [22 and 5 from previous step].



NOTE:
While assembling curved extrusions [25 thru 28] please note that holes should face up for shelf attachment.

NOTE:
Extrusion [21] needs to be oriented correctly for assembly, the connection pieces that are attached to the Square vertical need to be flush on top and 1/4" up on bottom.

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Slide Tube into opening in counter top.

MONITOR MOUNT
Attach monitor mount to vertical extrusions after assembly.

Slide Mount into Groove of Vertical Extrusion. Tighten Setscrew Attach top Plate and tighten screws

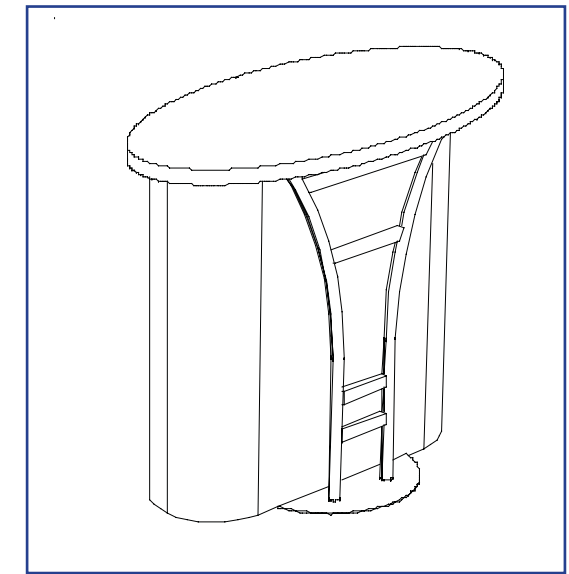
Place Plex shelf and secure into place using stand-off Caps.

Place counter tops atop tapered counter supports and tighten thumbscrews into vertical extrusions.

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Part Number	Qty for Step	Description
1	1	5.75"r X 38"h Quarter Curve Panel
2	1	19"w x 38"h Flat Panel
3	1	5.75"r X 38"h Quarter Curve Panel
4	1	5.75"r X 38"h Quarter Curve Panel
5	1	19"w x 38"h Flat Panel w/Door w/Lock
6	1	5.75"r X 38"h Quarter Curve Panel
29	1	Custom Base Plate
30	1	38"h Curved Round Vertical - Counter Support - Left side
31	1	38"h Curved Round Vertical - Counter Support - Right side
32	2	7" Lower Tapered Horizontal extrusion
33	1	8" Middle Tapered Horizontal extrusion
34	1	16.5" Upper Tapered Horizontal extrusion



Steps for Back LT Portion of Pedestal:

Use Blue Labels for Step 1.

- 1) Assemble all 38" h 90° Connectors [parts: 1, 3, 5, & 7] - 38" h Flat Panels [parts: 4, 6, & 8] and 38" h Flat Panel w/Door w/Lock [part: 2] together.
- 2) Attach Internal Shelf with provided shelf supports.

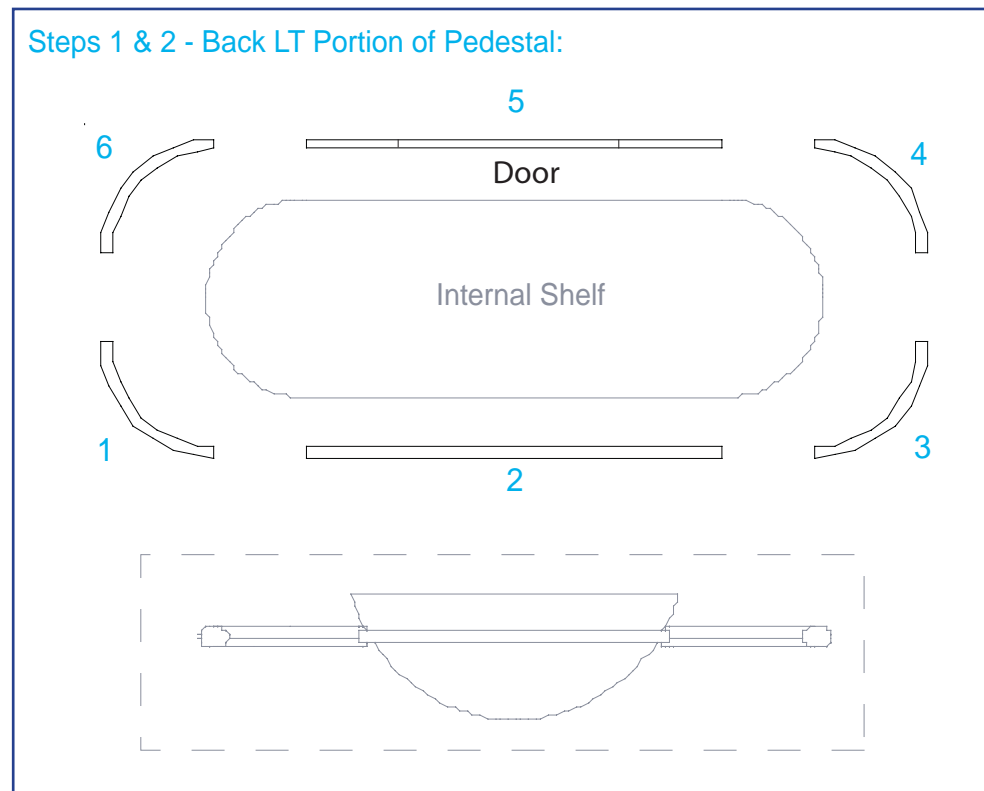
Steps for Front - Aluminum Portion of Pedestal:

Use Black Labels for Steps 3 through 7.

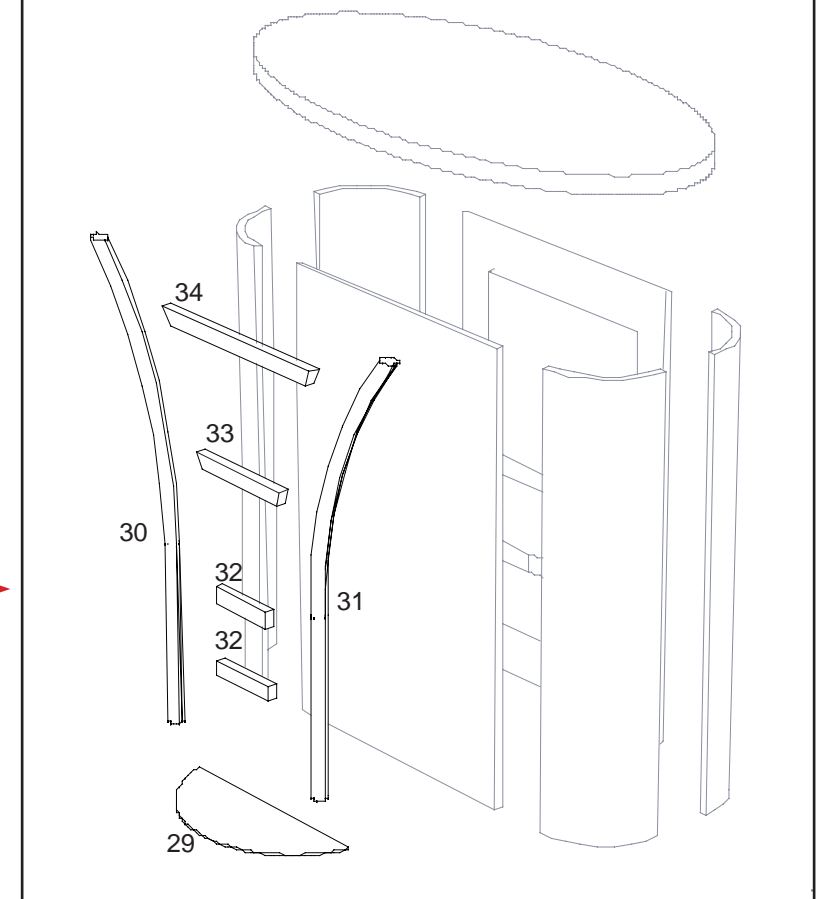
- 3) Attach 38" h Curved Vertical Counter Supports [parts: 2 and 3] to Custom Base Plate [part: 1].
note: Place Custom Base Plate Centered and Flushed with Back LT Portion of Pedestal.
- 4) Attach both 7" Lower Horizontal extrusion [part: 4] between Curved Round Vertical Counter supports [parts: 2 and 3].
- 5) Attach 8" Middle Tapered Horizontal extrusion [part: 5] between Curved Round Vertical Counter supports [parts: 2 and 3].
- 6) Attach 16.5" Upper Tapered Horizontal extrusion [part: 6] between Curved Round Vertical Counter supports [parts: 2 and 3].
- 7) Attach Counter top with Thumbscrews.

QTY: 2

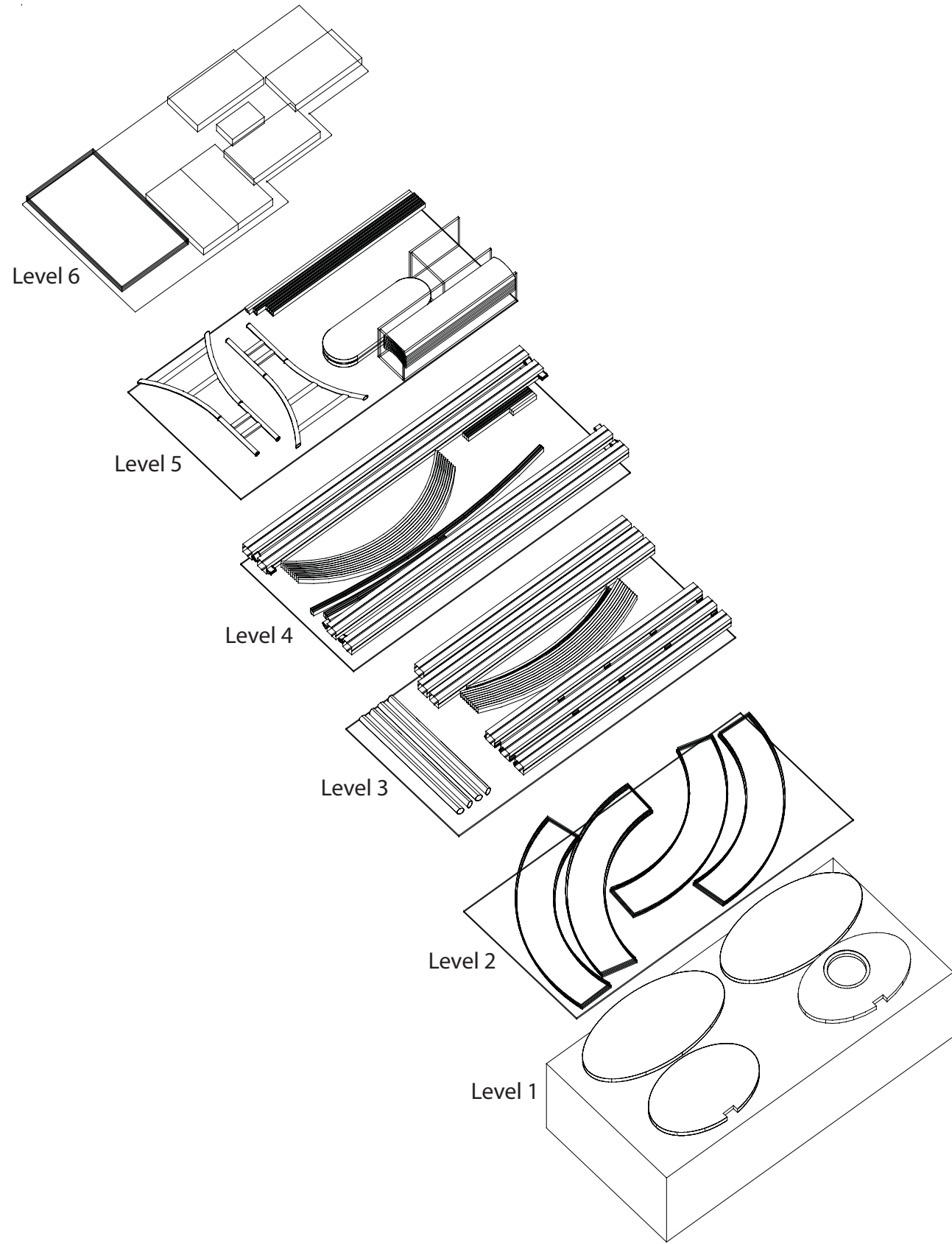
Steps 1 & 2 - Back LT Portion of Pedestal:



Steps 3 through 7: Front Aluminum Portion of Pedestal:



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Level 3



Level 6



Level 2



Level 5



Level 1



Level 4

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