

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

euro lt | HYBRIDS

General Setup Instructions for Panel System

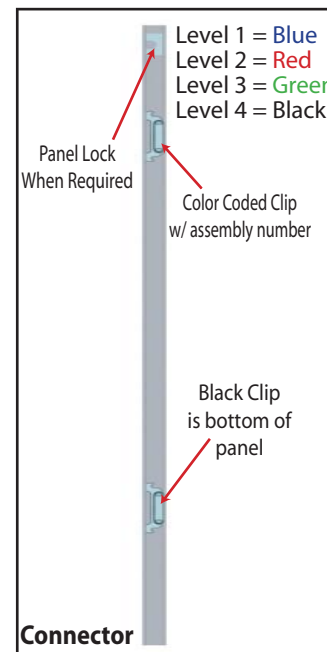
Using Your Setup Instructions

The Euro LT Hybrids Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

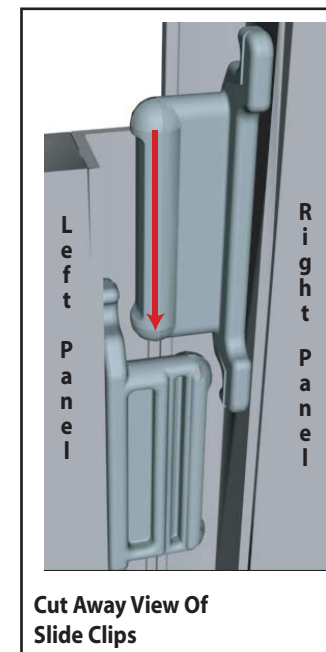
Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

Cleaning and Packing Your Display

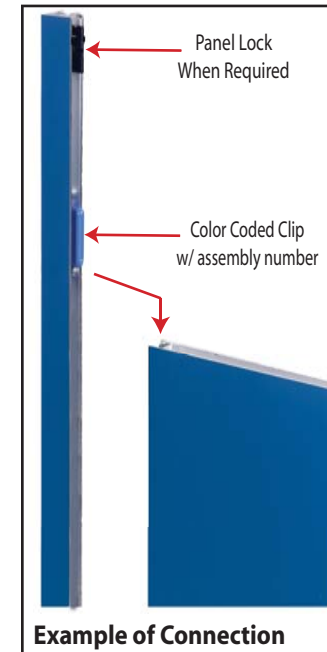
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



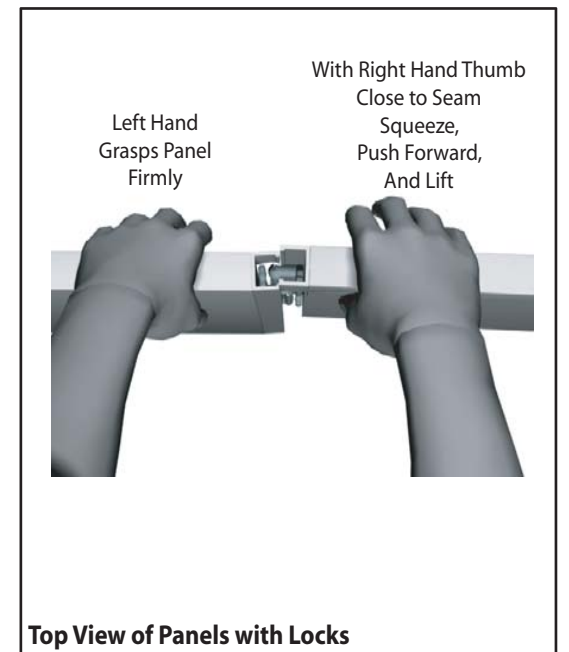
Connector
Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish the level. The color coded clip also contains the numbered label.



Cut Away View Of Slide Clips
Components connect together by aligning them and sliding downward connecting clips together.



Example of Connection
Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



Top View of Panels with Locks
The first level of components contains panel locks that are located at the top of the panel for extra stability and a seamless connection. When disassembling panels, twist top connection slightly and lift right panel upward.

General Setup Instructions for Extrusion System



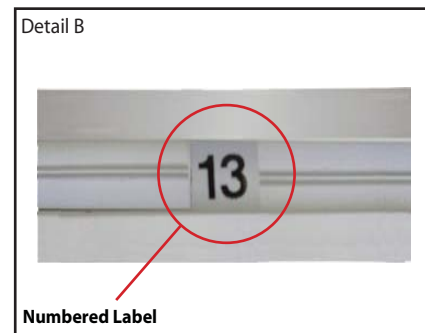
The Tool
Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Typical Connection
Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



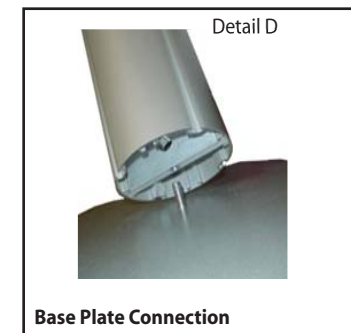
Typical Connection (cont'd)



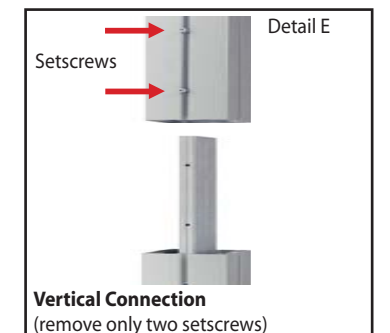
Numbered Label
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



Horizontal Inline Connection (remove only one setscrew)
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection
Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection (remove only two setscrews)
When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

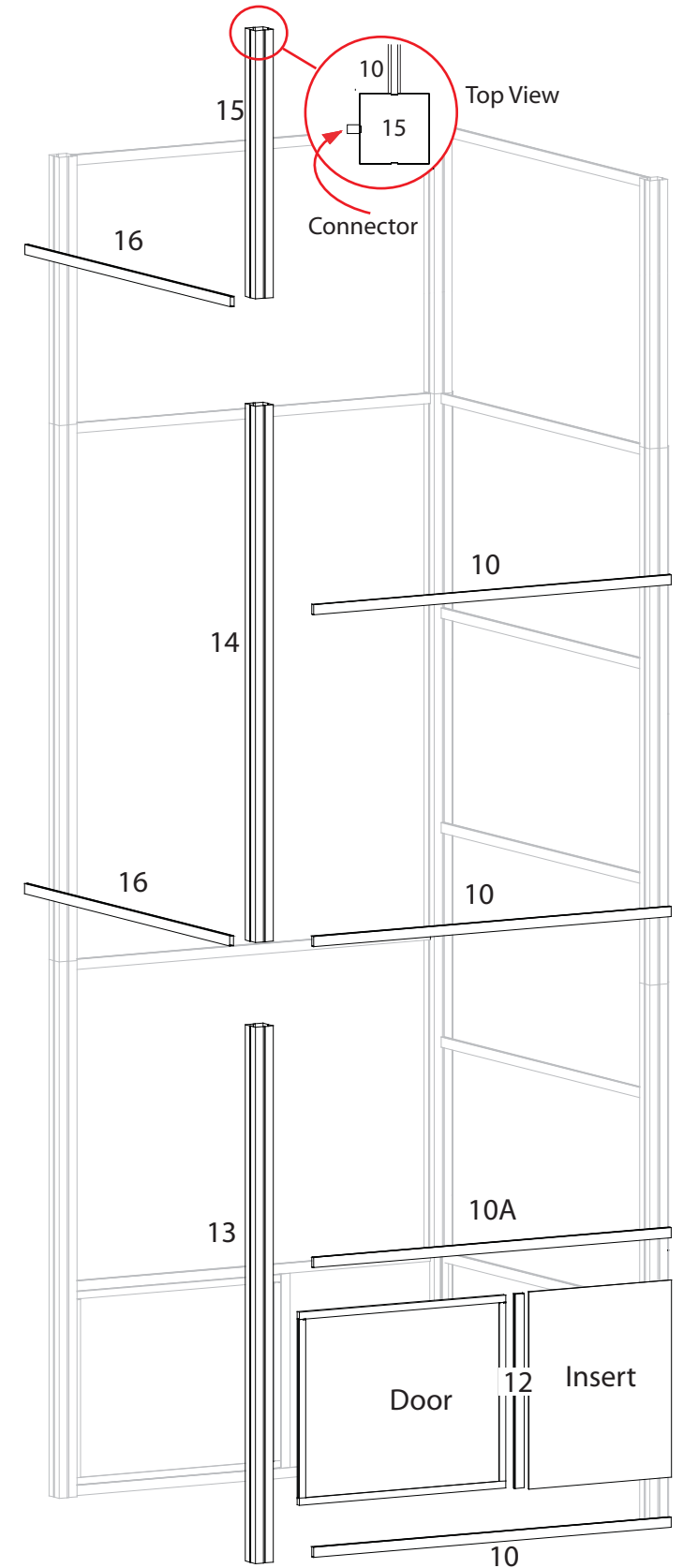
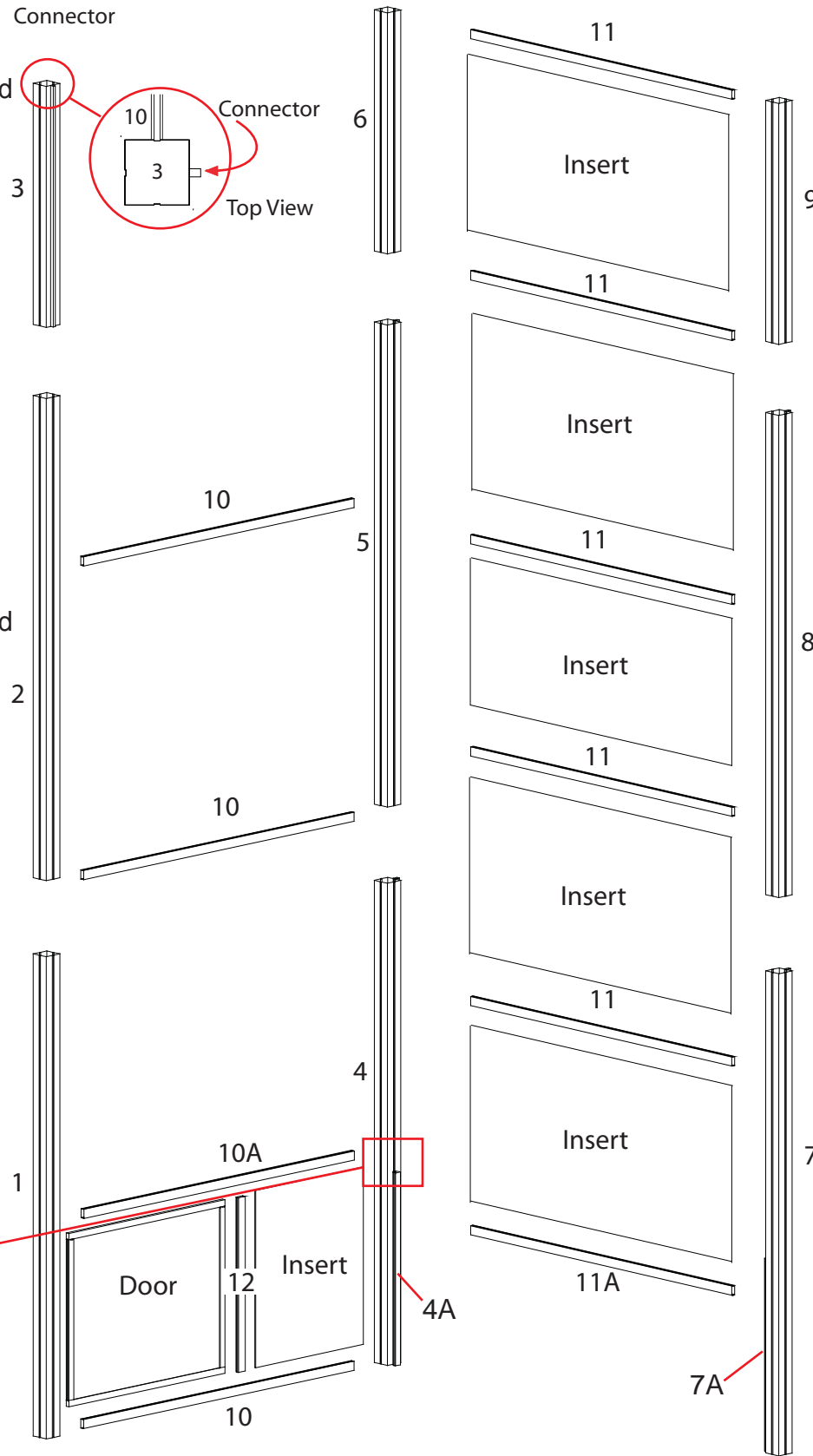
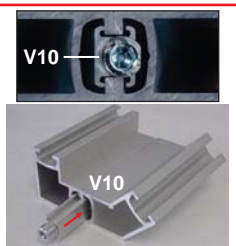
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part Number	Qty	Description
1	1	95" h Lower Vertical extrusion
2	1	95" h Middle Vertical extrusion
3	1	47.5" h Upper Vertical extrusion w/ Connector Attached
4	1	95" h Lower Vertical extrusion
4A	1	38" h 90° Connector attached to [4]
5	1	95" h Middle Vertical extrusion
6	1	47.5" h Upper Vertical extrusion
7	1	95" h Lower Vertical extrusion
7A	1	38" h 90° Connector attached to [7]
8	1	95" h Middle Vertical extrusion
9	1	47.5" h Upper Vertical extrusion
10	6	72" w Horizontal extrusion
10A	2	72" w Horizontal extrusion w/ Counter Connections
11	5	72" w Horizontal extrusion
11A	1	72" w Horizontal extrusion w/ connections
12	1	34.418" h Vertical extrusion
13	1	95" h Lower Vertical extrusion
14	1	95" h Middle Vertical extrusion
15	1	47.5" h Upper Vertical extrusion w/ Connector Attached
16	2	72" w Horizontal extrusion

Steps

- 1) Assemble vertical extrusions by connecting together [1 to 2 to 3], [4 to 5 to 6], [7 to 8 to 9], and [13 to 14 to 15].
- 2) Connect lower horizontal extrusions [10 and 11A] between vertical assemblies [1/2/3, 4/5/6, and 7/8/9] horizontal extrusion [11A] will rest atop vertical connections [4A and 7A], connect vertical extrusion [12] to horizontal extrusion [10]. note: leave extrusion [12] loose.
- 3) Place insert and Door as indicated and tighten extrusion [12] in place.
- 4) Continue on connecting extrusions [10 and 11] between vertical assemblies [1/2/3, 4/5/6 and 7/8/9] placing inserts as indicated.
- 5) Connect lower horizontal extrusion [10] between vertical assemblies [7/8/9 and 13/14/15], connect vertical extrusion [12] to horizontal extrusion [10]. note: leave extrusion [12] loose.
- 6) Continue on connecting extrusions [10 and 16] between vertical assemblies [1/2/3, 13/14/15 and 7/8/9].

Note: V10 Detail
 Slide V10 Connector in between vertical connector and vertical square extrusions and tighten to secure together.
 NOTE: Pieces ship assembled.



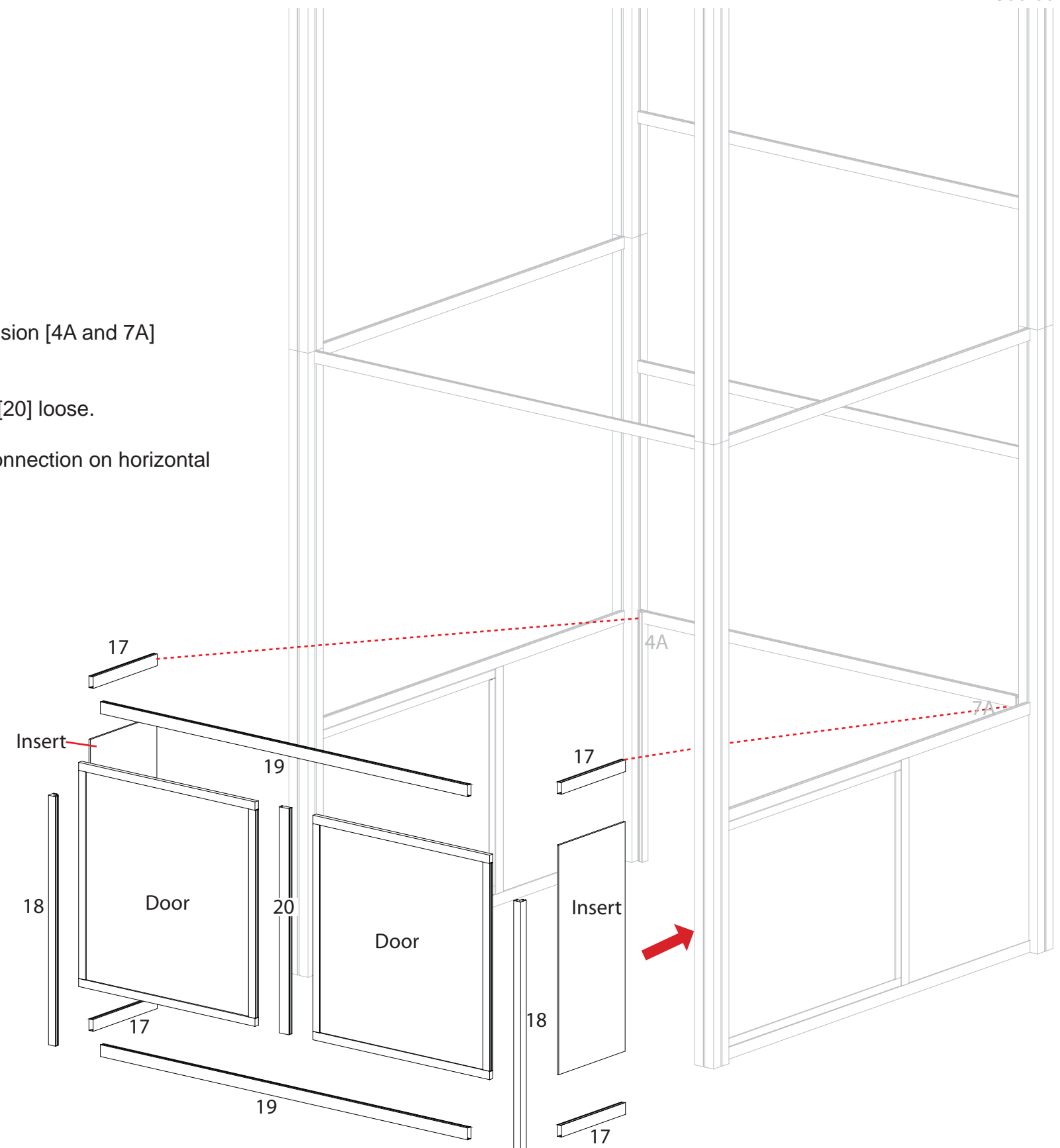
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Part Number	Qty	Description
17	4	15"w Horizontal extrusion
18	2	38"h Vertical extrusion
19	2	68.417"w Horizontal extrusion
20	1	34.418"h Vertical extrusion

Steps

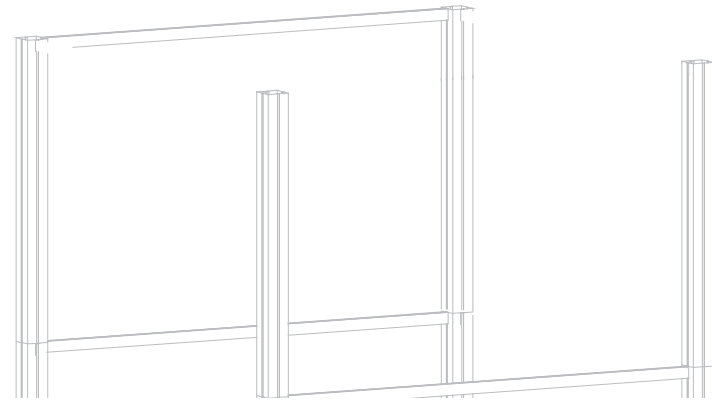
- 1) Connect horizontal extrusions [17] between vertical extrusions [18] and to connector extrusion [4A and 7A] from previous page.
- 2) Connect lower horizontal extrusion [19] between vertical extrusions [18] as shown below.
- 3) Connect vertical extrusion [20] to center of horizontal extrusion [19]. note: leave extrusion [20] loose.
- 4) Place inserts and doors as indicated and tighten extrusion [20] in place.
- 5) Connect upper horizontal extrusions [17 and 19] between vertical extrusions [18] and to connection on horizontal extrusion [11A] from previous page.



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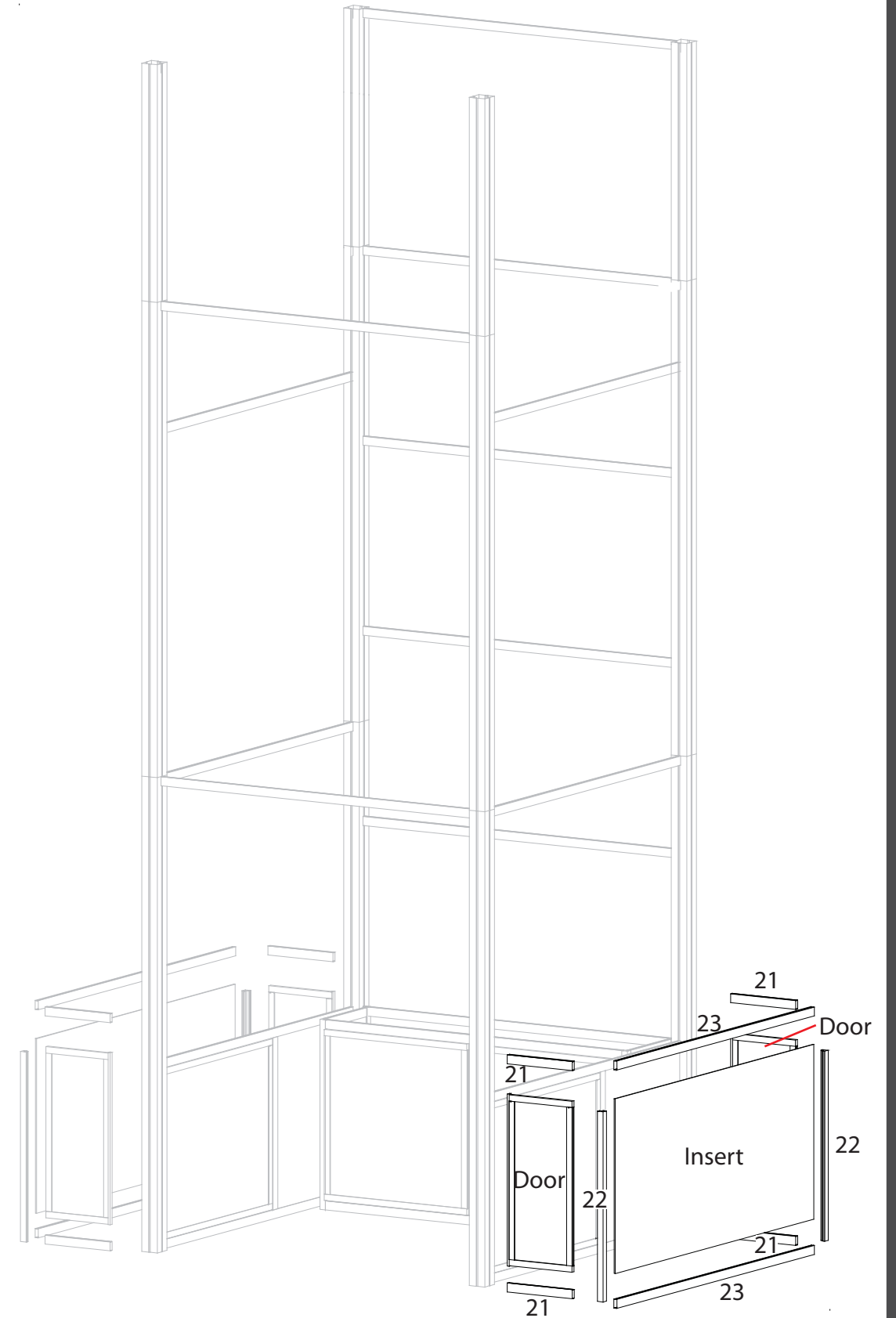
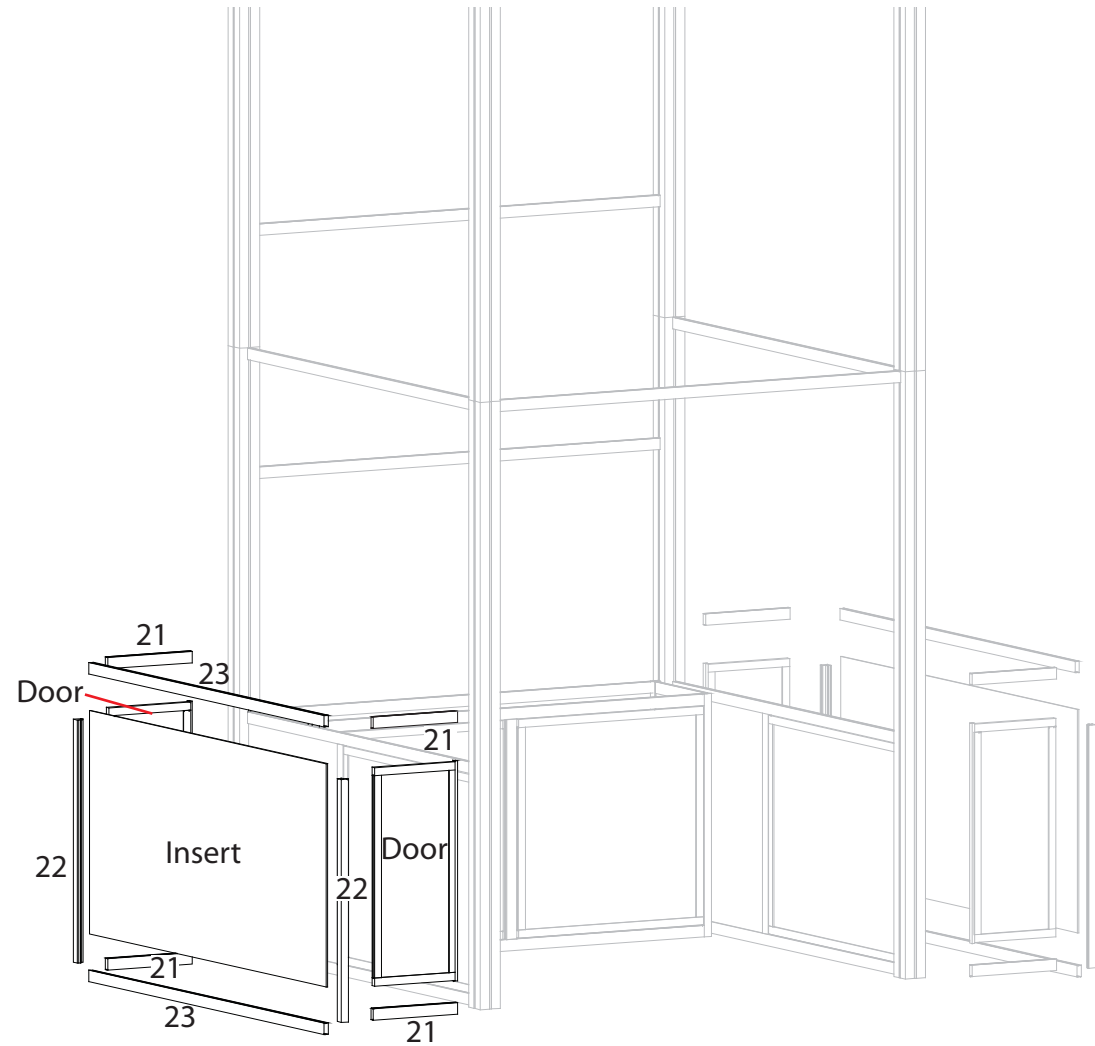
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Part Number	Qty	Description
21	8	15"w Horizontal extrusion
22	4	38"h Vertical extrusion
23	4	73.791"w Horizontal extrusion



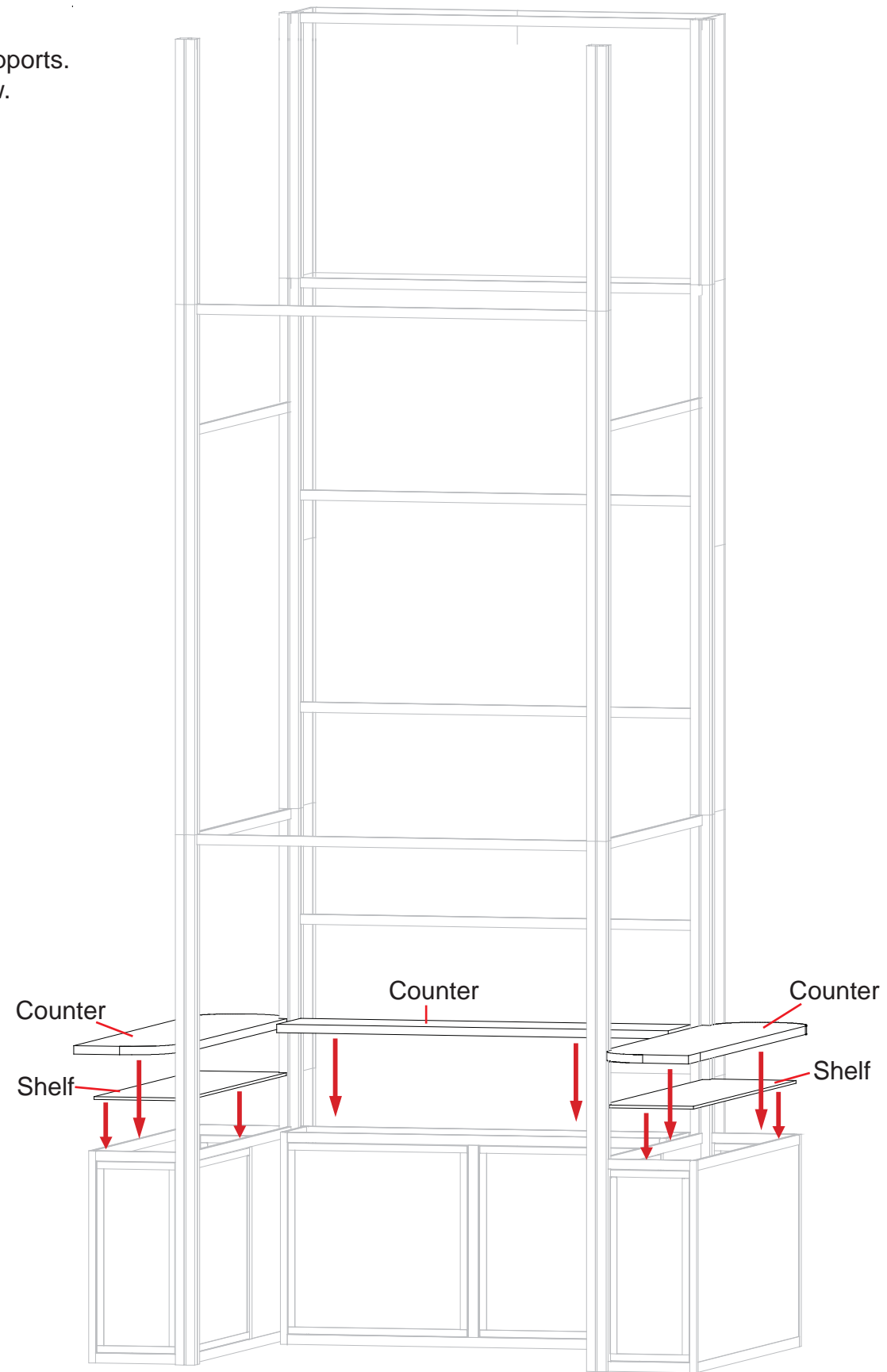
Steps

- 1) Connect lower horizontal extrusions [21] between vertical extrusions [4 and 7 from previous pages] and to 90° connector [22].
- 2) Connect lower horizontal extrusions [23] between vertical extrusions [22] as shown below.
- 3) Place inserts and doors as indicated.
- 4) Connect upper horizontal extrusions [21 and 23] between vertical extrusions [4,7 and 22].



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

- 1) Place shelves into assembled workstations atop Velcroed Supports.
- 2) Place Counters atop assembled workstations as shown below.



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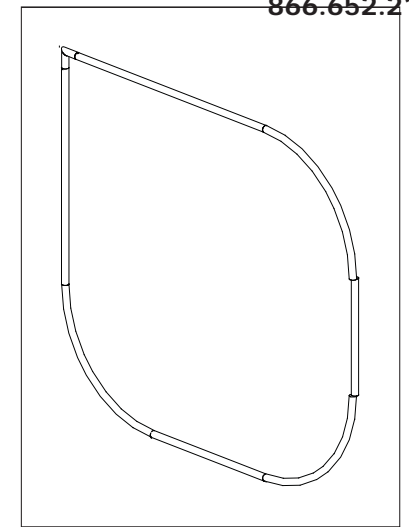
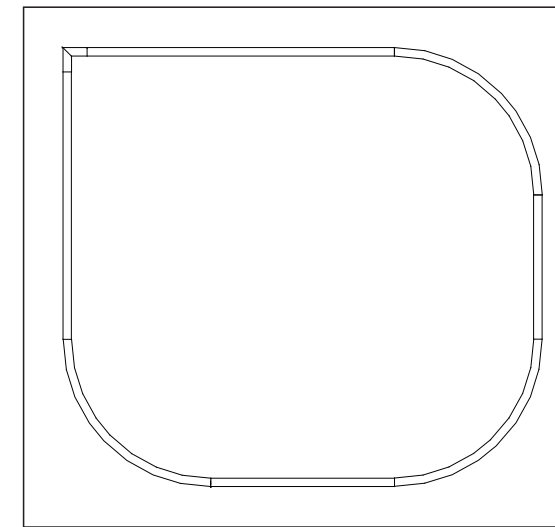
Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

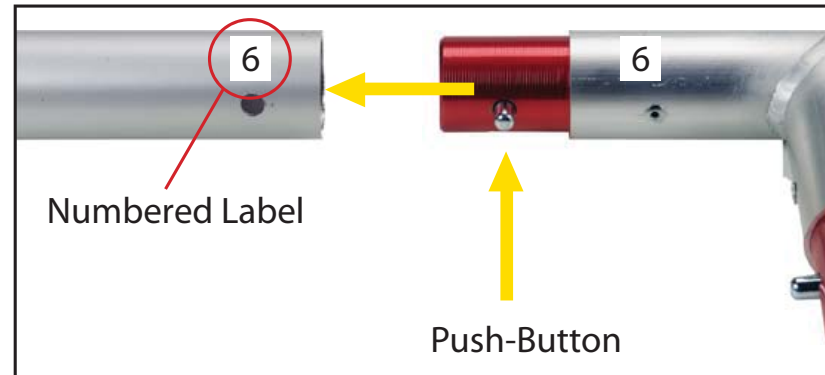
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

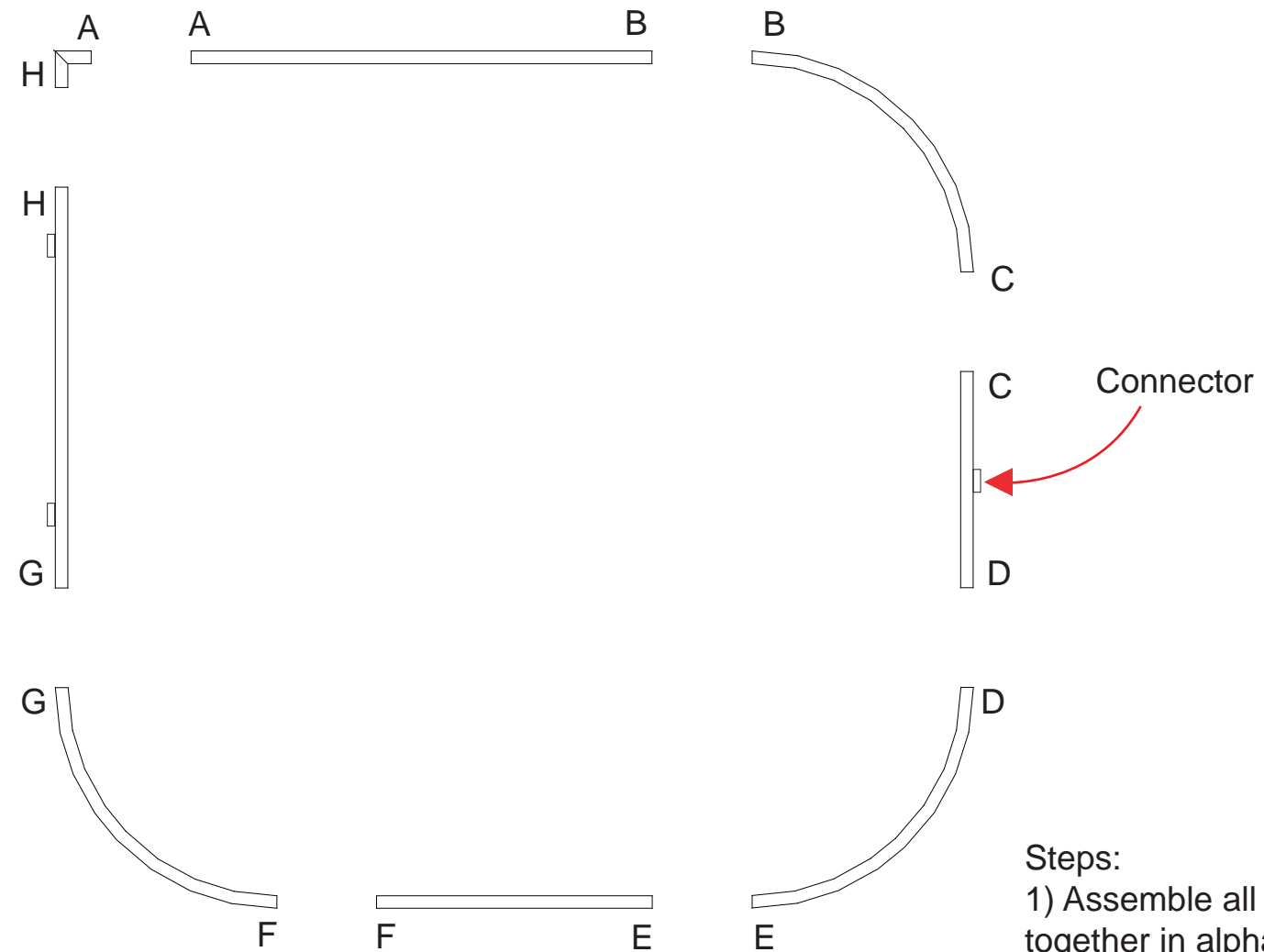
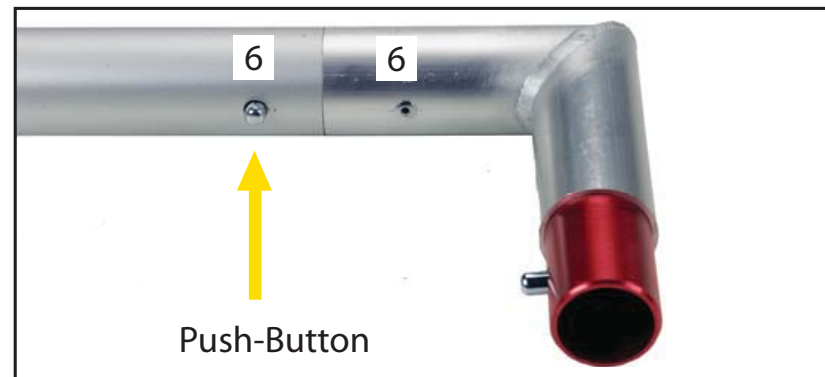
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



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Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



Steps:
1) Assemble all pieces together in alphabetical order.

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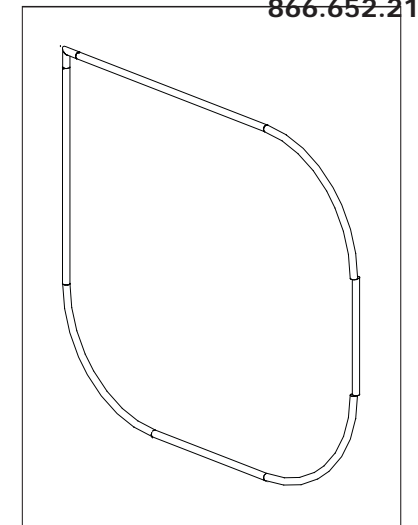
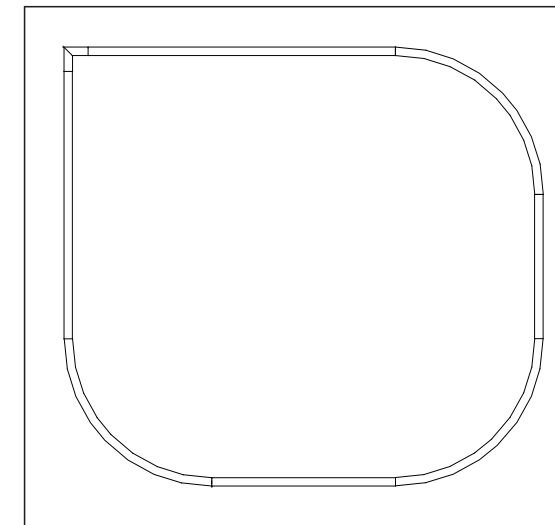
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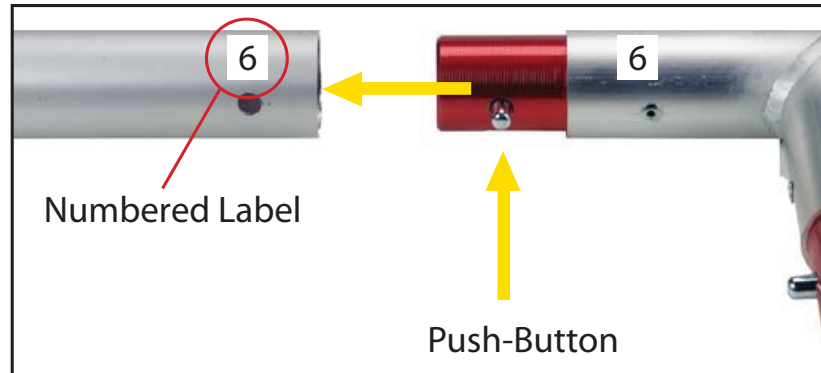
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Cleaning and Packing Your Display

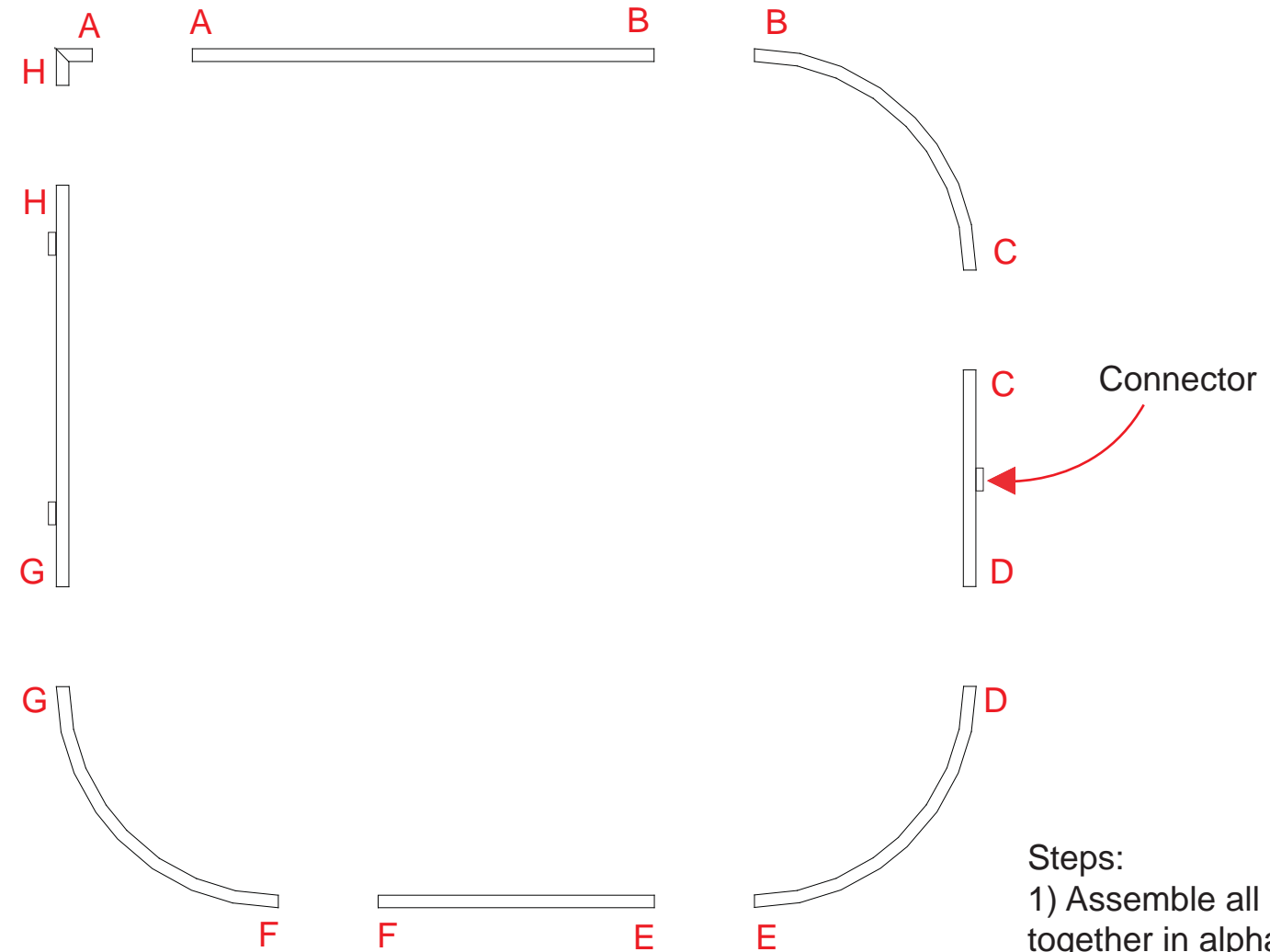
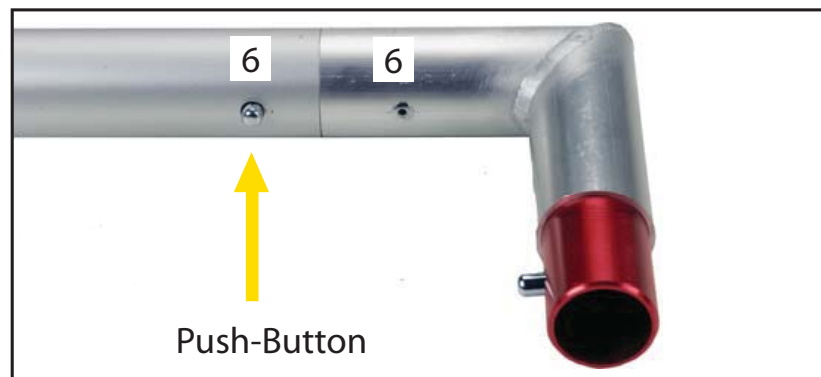
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Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



Steps:
1) Assemble all pieces together in alphabetical order.

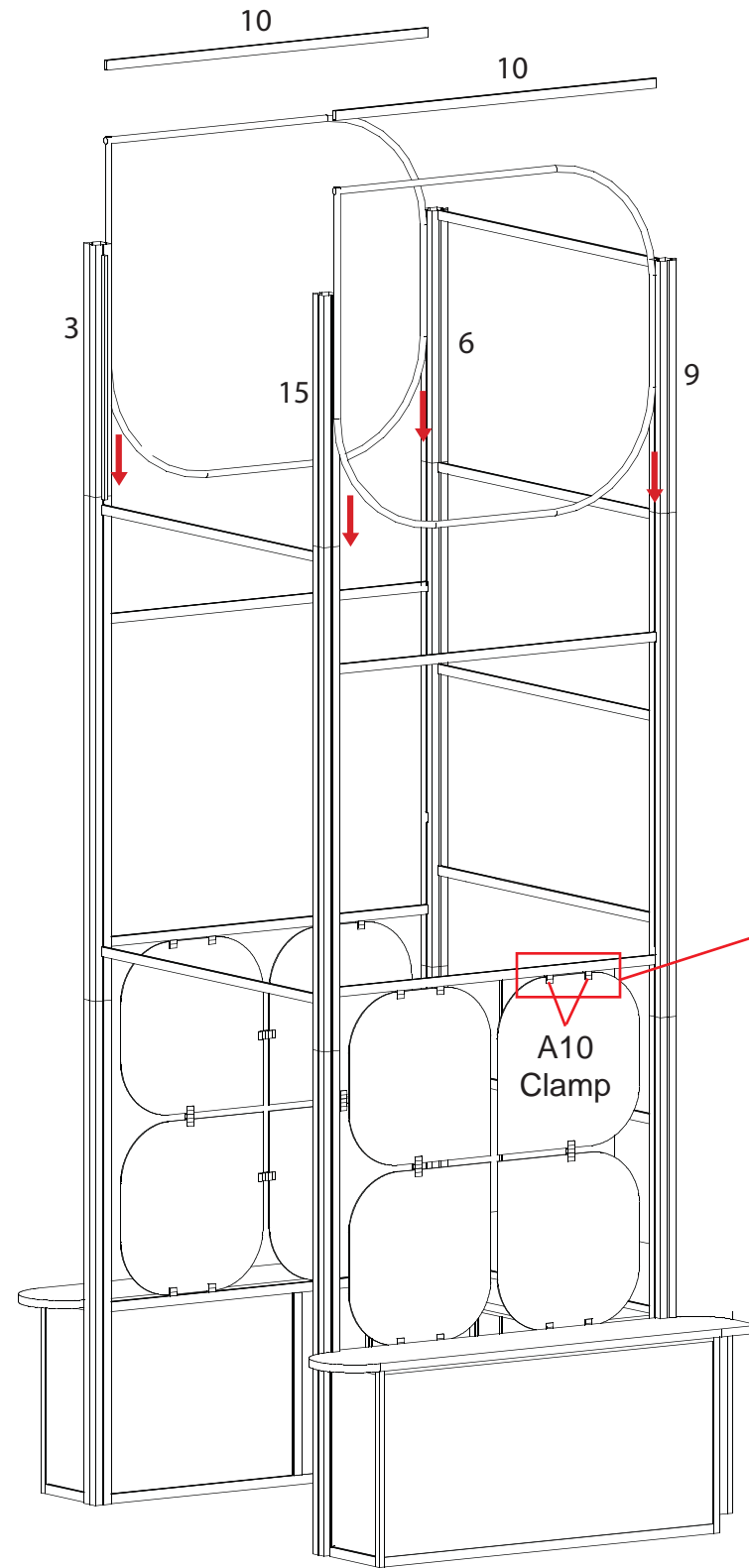
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Part Number	Qty	Description
10	2	72"w Horizontal extrusion

Steps:

- 1) Slide assembled aero frame into grooves of extrusion.
- 2) Attach horizontal extrusions [10] between vertical extrusions [3&6 and 9&15] and atop aero frame.
- 3) Attach graphics between extrusions and secure with A10 clamps as shown.

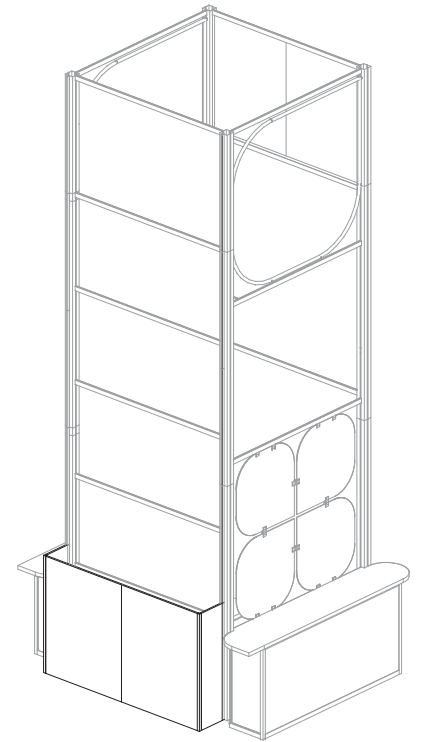


<p>A10 Attachment</p> <p>Slide A10 Clamp into groove of square extrusion.</p> 	<p>When desired location is found, tighten set screw to secure.</p>  <p>Set-Screw</p>	<p>Tighten black plastic set screw to secure Wing in place.</p>  <p>Black Plastic Set-screw</p>
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WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

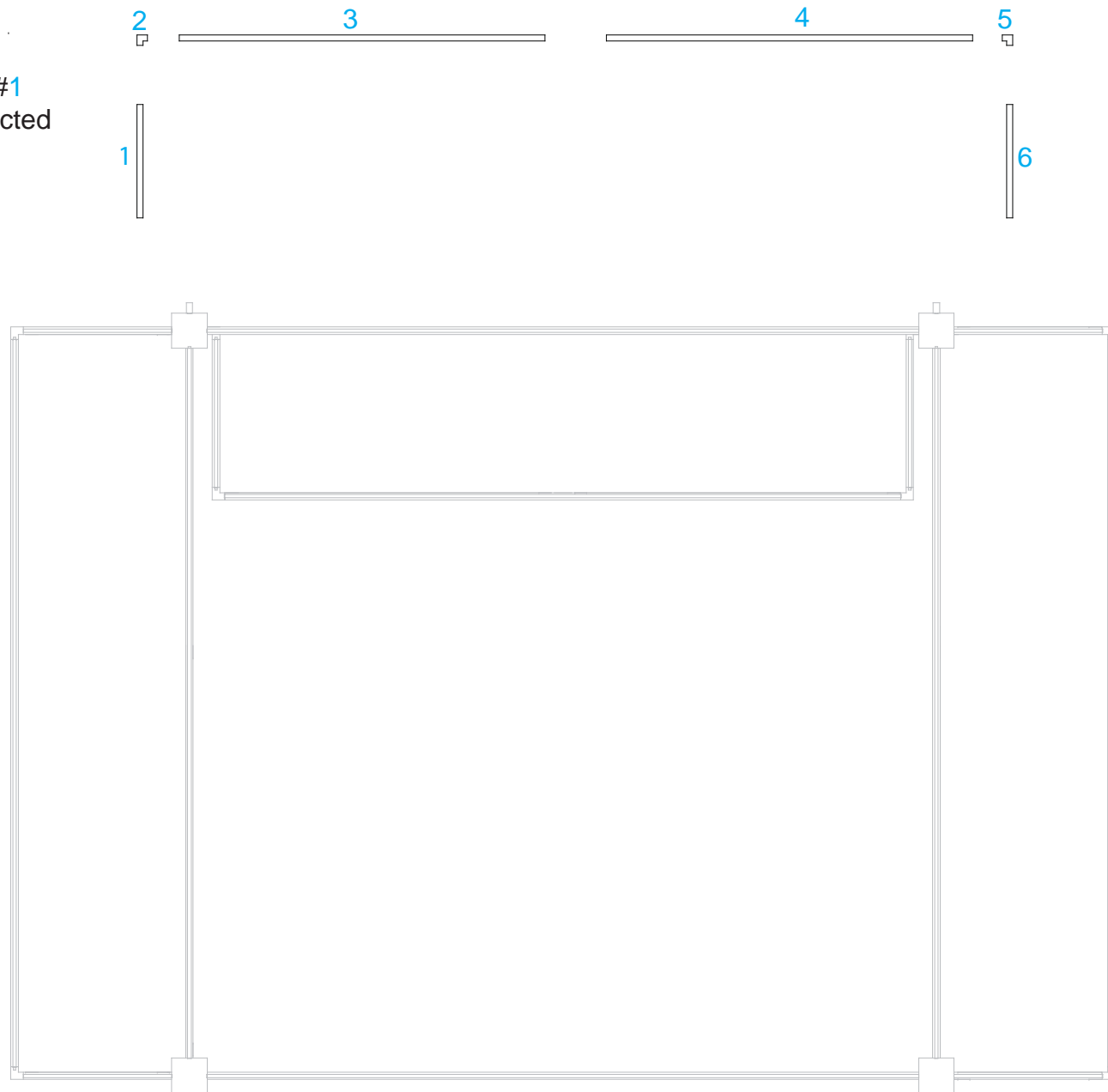
Item Number	Description
1	11.5"w x 47.5"h Flat Panel
2	47.5"h 90° Connector
3	37.046"w x 47.5"h Flat Panel w/ wood core
4	37.046"w x 47.5"h Flat Panel w/ wood core
5	47.5"h 90° Connector
6	11.5"w x 47.5"h Flat Panel

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Steps:

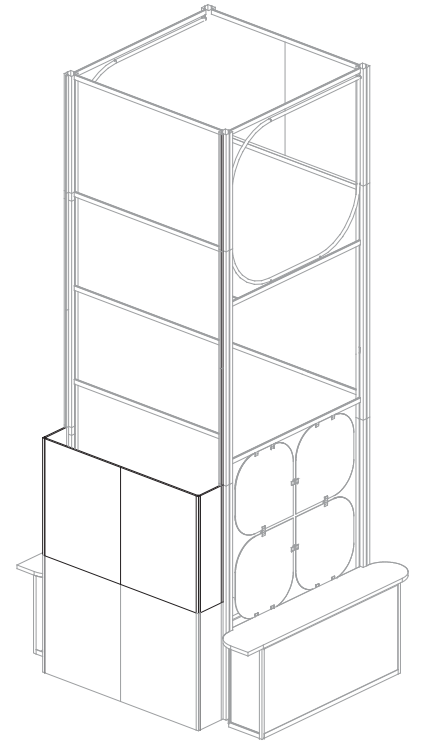
Connect panels together in numerical order starting with #1 by connecting it to the end cap that is permanently connected to the square extrusion as shown in illustrations.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

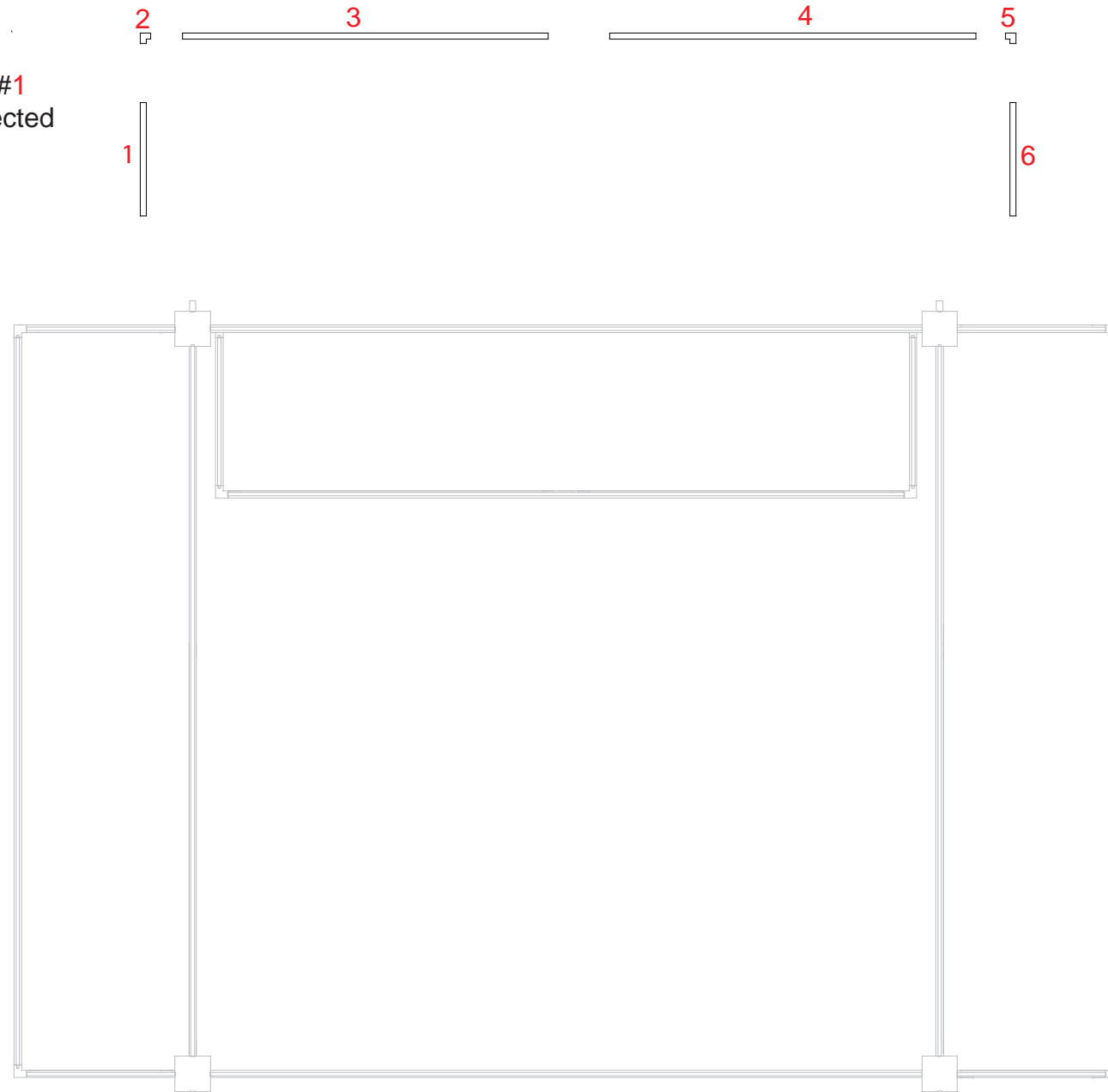
Item Number	Description
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2	47.5"h 90° Connector
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4	37.046"w x 47.5"h Flat Panel w/ wood core
5	47.5"h 90° Connector
6	11.5"w x 47.5"h Flat Panel

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Steps:

Connect panels together in numerical order starting with #1 by connecting it to the end cap that is permanently connected to the square extrusion as shown in illustrations.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

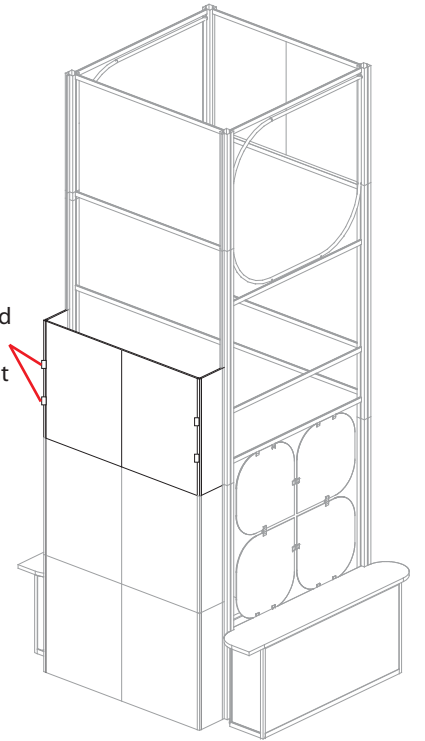
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Item Number	Description
1	11.5"w x 47.5"h Flat Panel
2	47.5"h 90° Connector
3	37.046"w x 47.5"h Flat Panel w/ wood core
4	37.046"w x 47.5"h Flat Panel w/ wood core
5	47.5"h 90° Connector
6	11.5"w x 47.5"h Flat Panel

Steps:
 Connect panels together in numerical order starting with #1 by connecting it to the end cap that is permanently connected to the square extrusion as shown in illustrations.



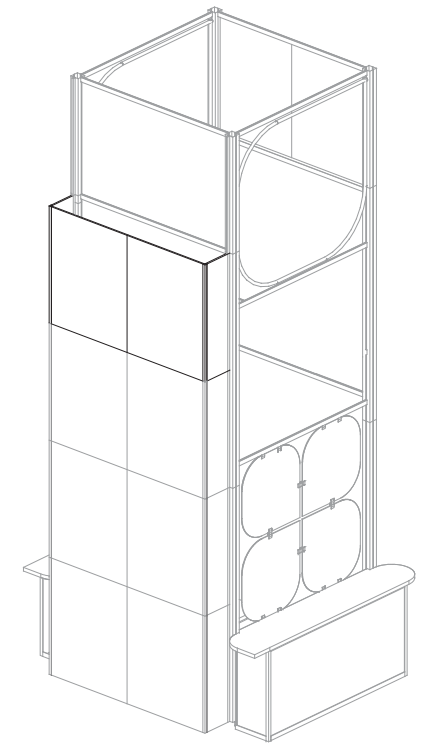
Connector Attached for Header Attachment



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

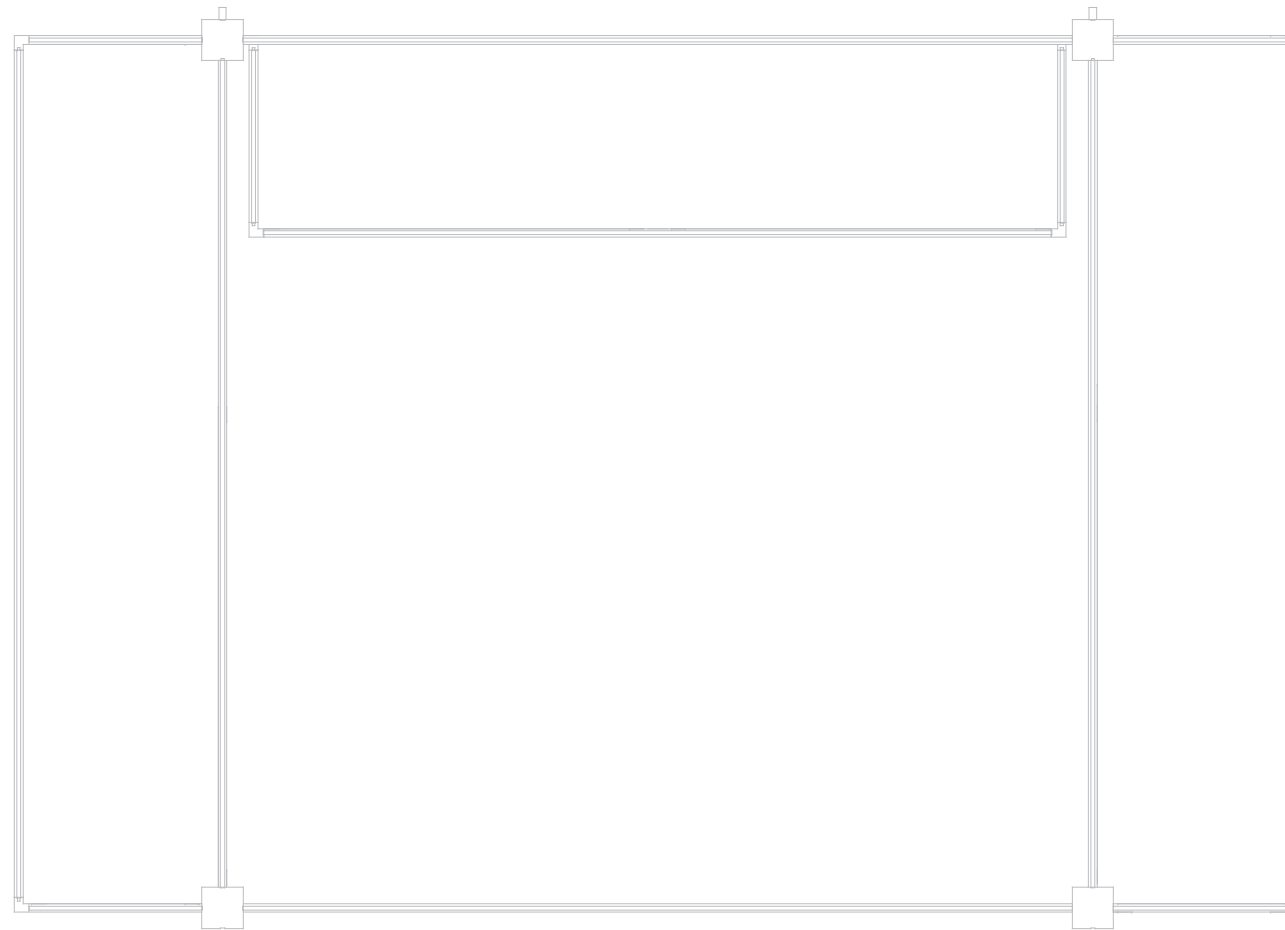
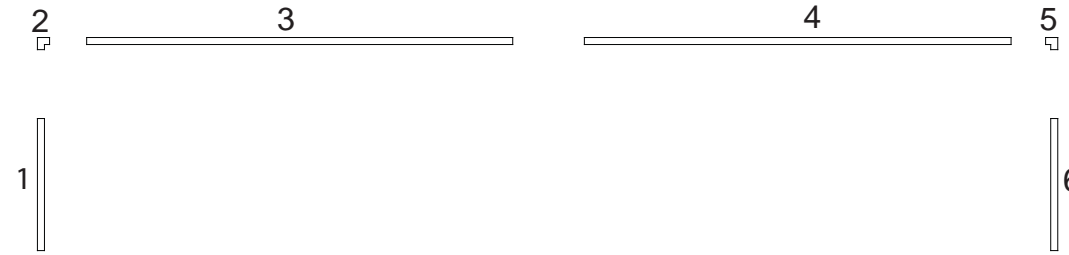
Item Number	Description
1	11.5"w x 47.5"h Flat Panel
2	47.5"h 90° Connector
3	37.046"w x 47.5"h Flat Panel
4	37.046"w x 47.5"h Flat Panel
5	47.5"h 90° Connector
6	11.5"w x 47.5"h Flat Panel

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Steps:

Connect panels together in numerical order starting with #1 by connecting it to the end cap that is permanently connected to the square extrusion as shown in illustrations.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

EURO LT Panel System:

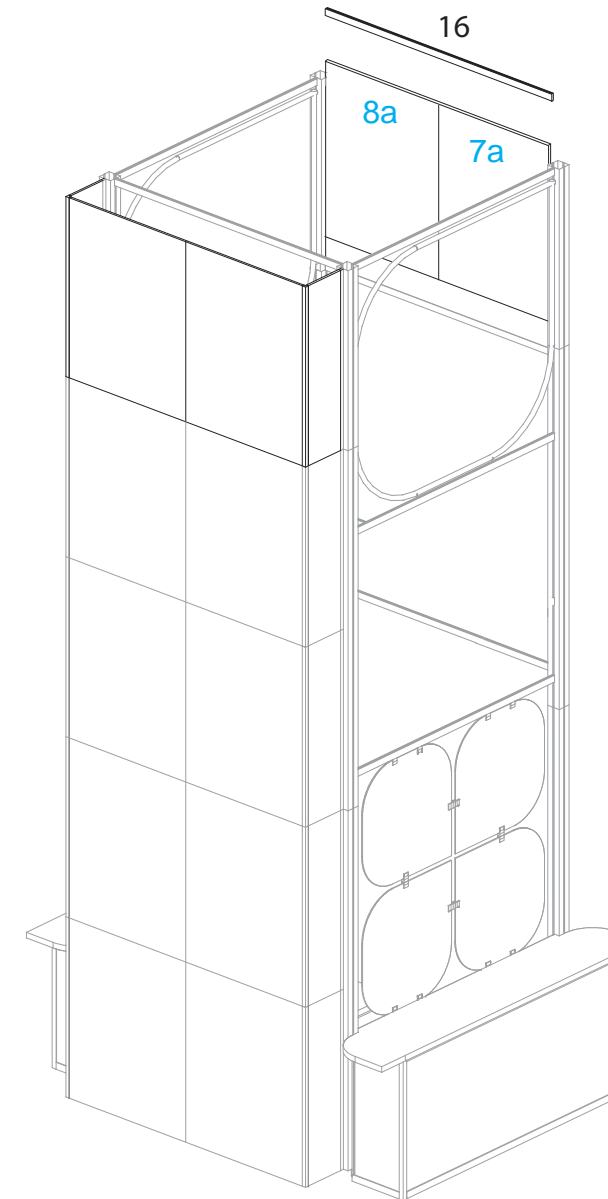
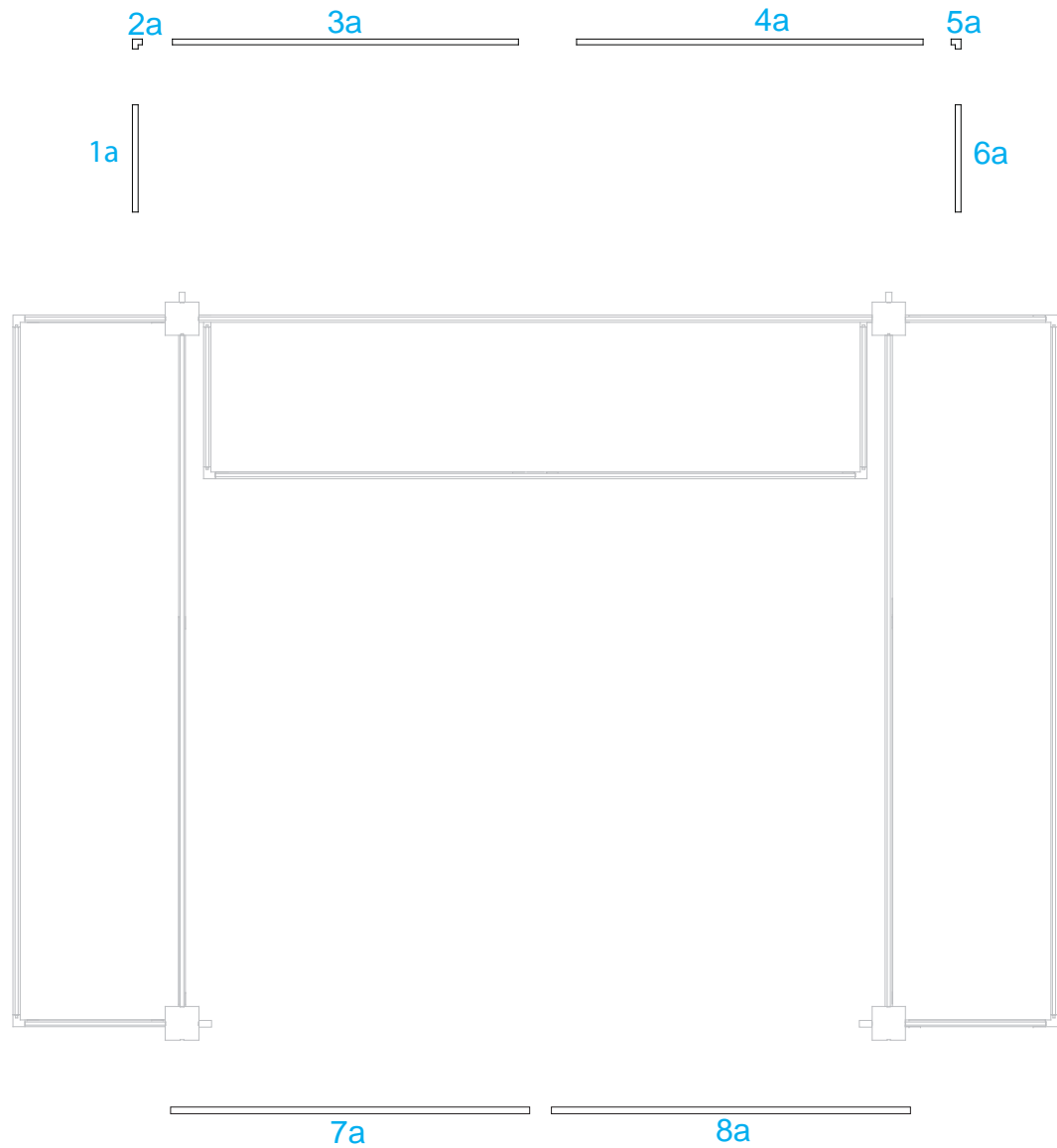
Item Number	Description
1a	11.5"w x 47.5"h Flat Panel
2a	47.5"h 90° Connector
3a	37.046"w x 47.5"h Flat Panel
4a	37.046"w x 47.5"h Flat Panel
5a	47.5"h 90° Connector
6a	11.5"w x 47.5"h Flat Panel

Modul Extrusion System:

Item	Qty	Description
16	1	72"h Horizontal Extrusion

Steps:

- 1) Connect panels together in numerical order starting with #1a by connecting it to the end cap that is permanently connected to the square extrusion as shown in illustrations.
- 2) Attach panels #7a and 8a between vertical extrusions as indicated.
- 3) Attach horizontal extrusion [16] atop panels #7a and 8a, then tighten locks to secure on both sides.



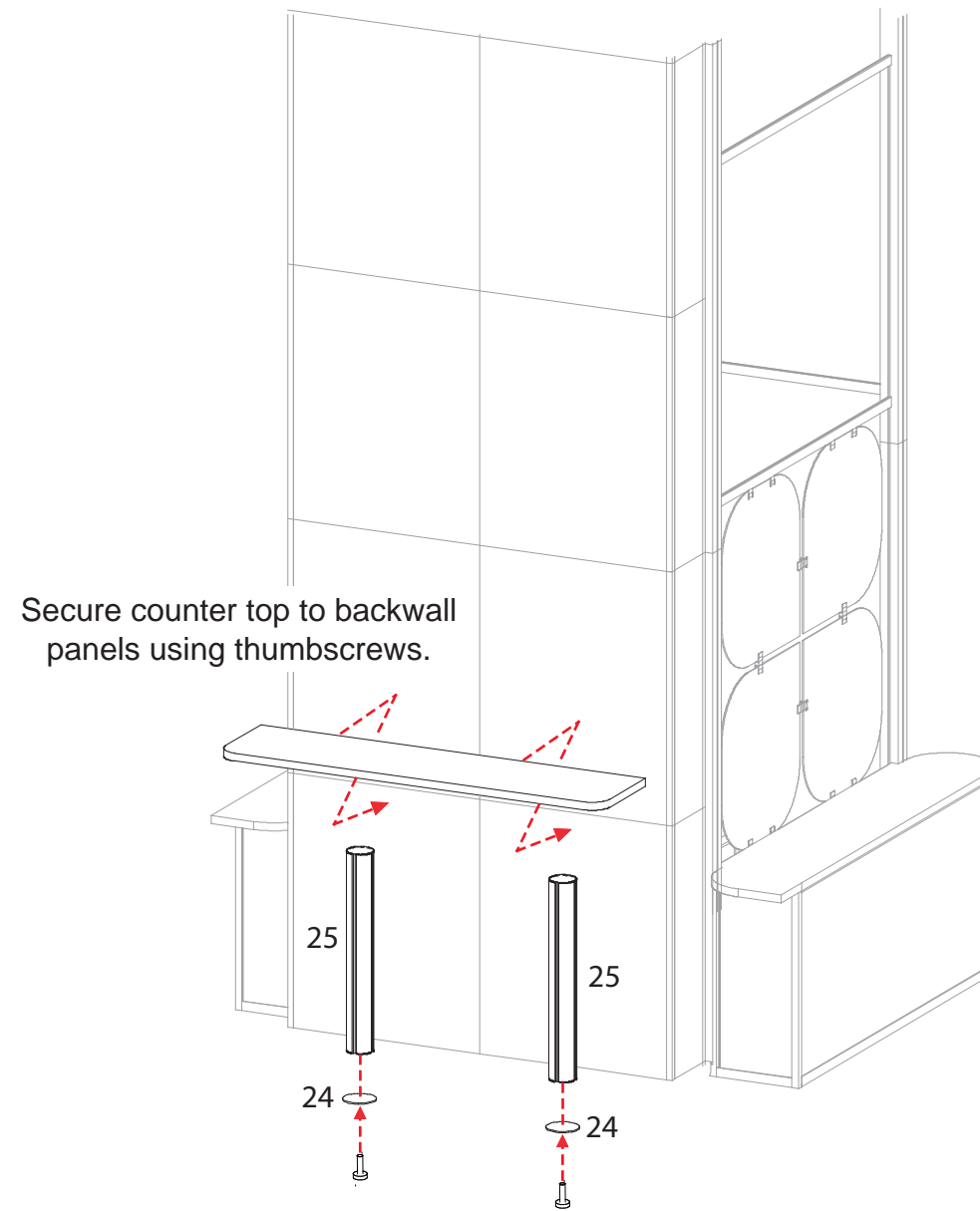
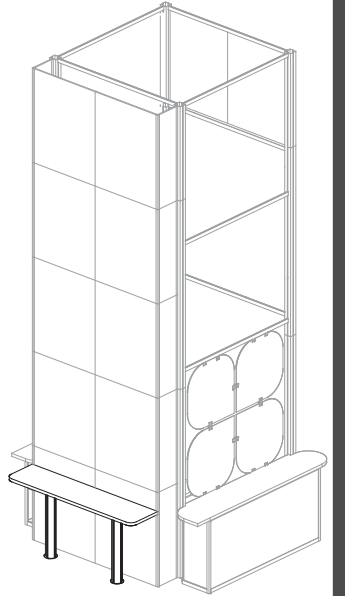
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty	Description
24	2	6"D Round Base Plate
25	2	37.25"h Vertical Extrusion

Steps:

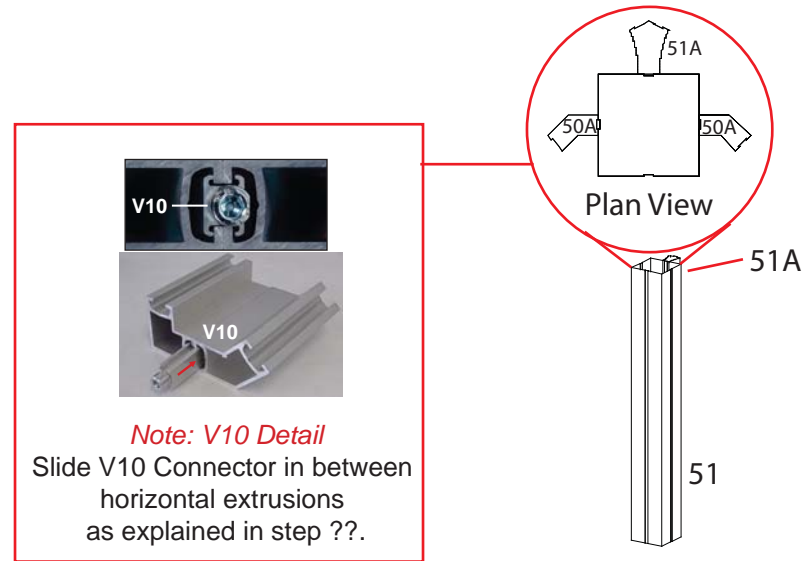
- 1) Attach vertical extrusions [25] to base plates [24], see detail D on General Info page.
- 2) Set counter top on vertical extrusions [25] as shown, and secure to backwall panels with thumbscrews to backwall panels as shown.

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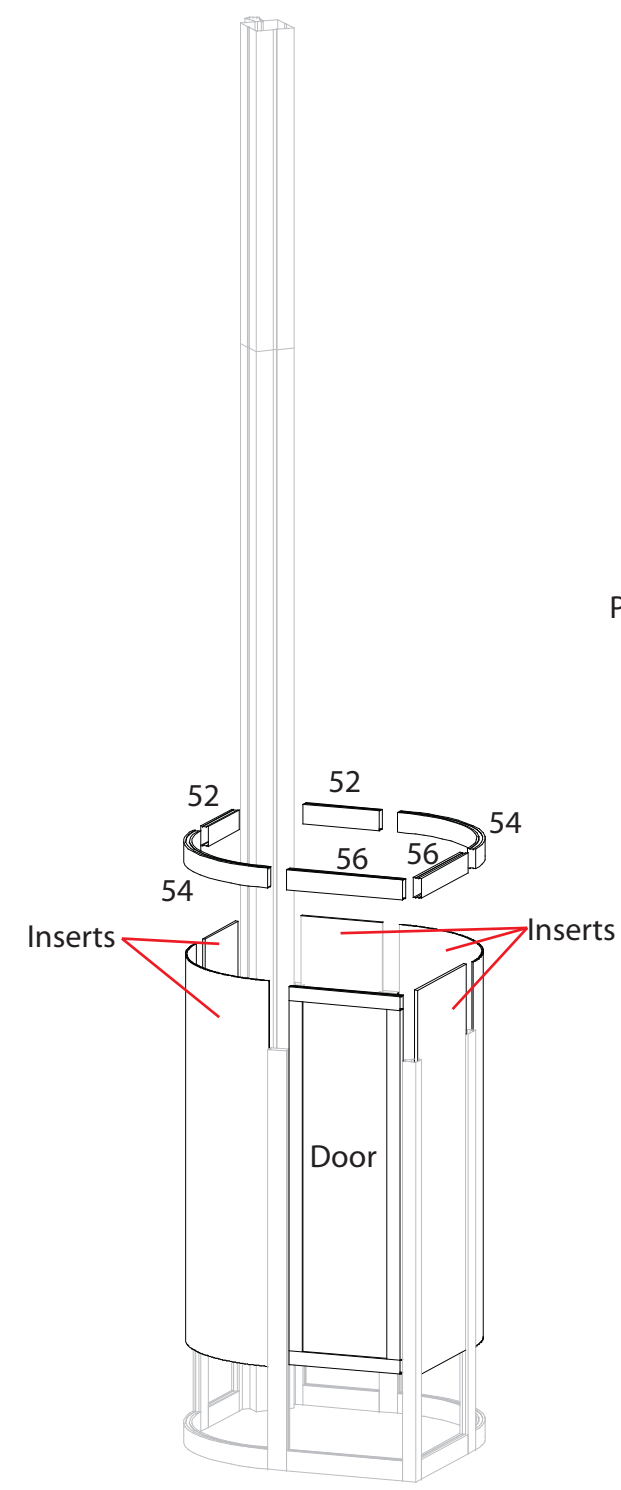
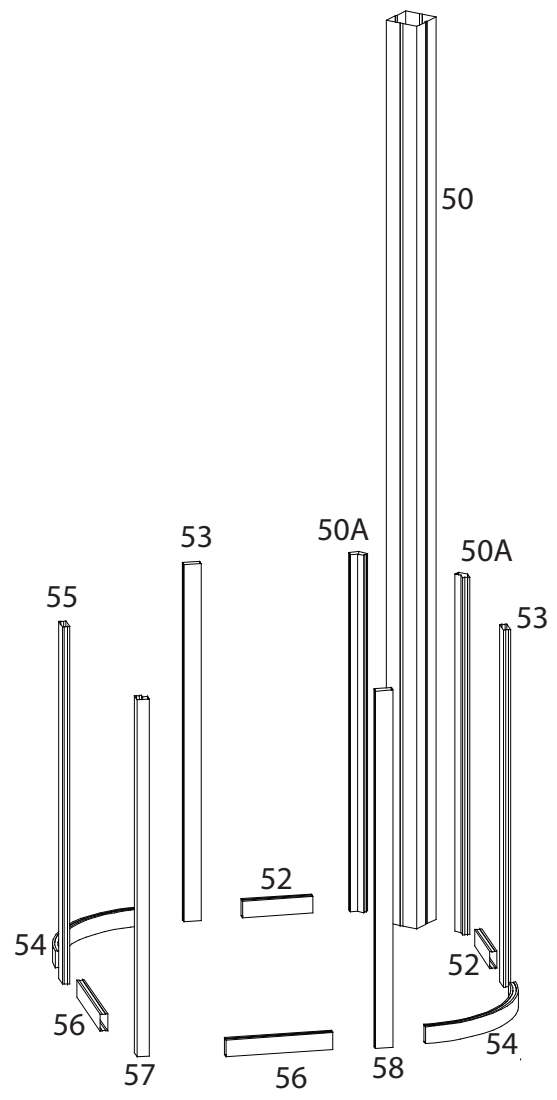
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Part Number	Qty	Description
50	1	96" h Lower Vertical extrusion
50A	2	38" h Vertical Connector extrusion
51	1	29" h Upper Vertical extrusion
51A	1	29" h Vertical Connector extrusion
52	4	7.209" w Horizontal extrusion
53	2	38" h Vertical extrusion
54	4	18.0657" w Curved Horizontal extrusion
55	1	38" h Vertical extrusion
56	4	11.09" w Horizontal extrusion
57	1	38" h 90° Vertical Connector extrusion
58	1	38" h Vertical extrusion

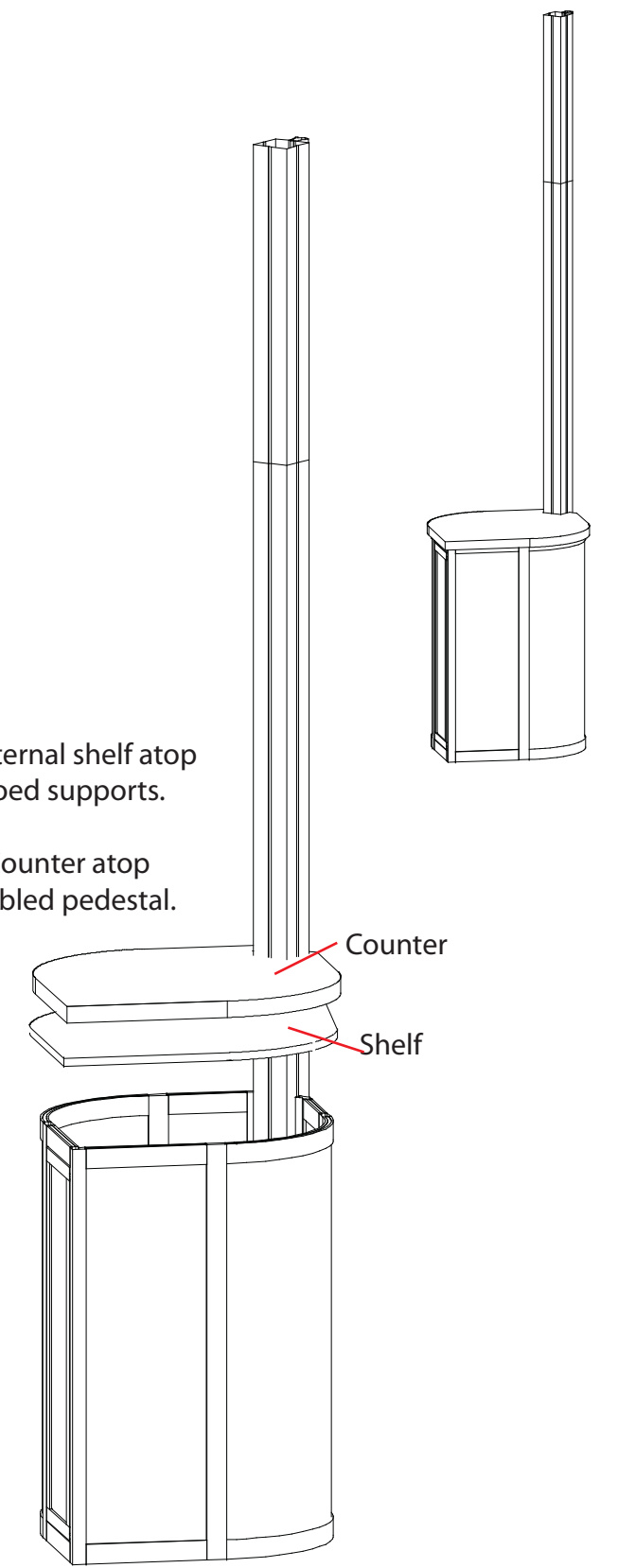
- Steps**
- 1) Assemble vertical extrusions by connecting together [50 to 51], [50A and 51A] should stay attached to vertical extrusions [50 and 51] for shipping.
 - 2) Connect lower horizontal extrusions [52 thru 56] between vertical extrusions [50A thru 58] as shown.
 - 3) Place inserts and doors as indicated.
 - 4) Connect upper horizontal extrusions [52 thru 56] between vertical extrusions [50A thru 58] as shown.

Repeat steps for all 4 Pedestals.



Place internal shelf atop Velcroed supports.

Set Counter atop assembled pedestal.

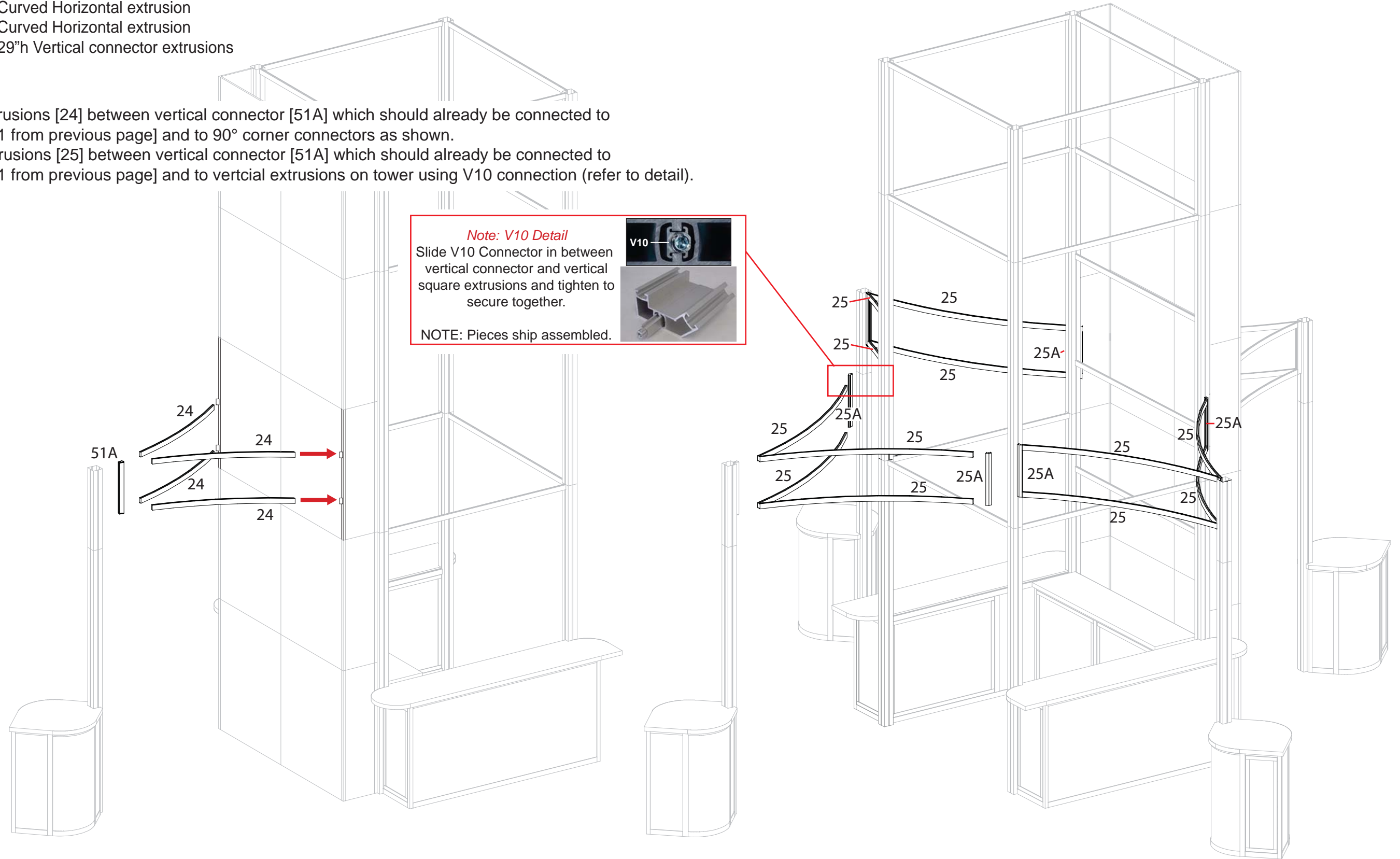


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part Number	Qty	Description
24	4	Curved Horizontal extrusion
25	12	Curved Horizontal extrusion
25A	6	29"h Vertical connector extrusions

Steps

- 1) Connect curved extrusions [24] between vertical connector [51A] which should already be connected to vertical extrusion [51 from previous page] and to 90° corner connectors as shown.
- 2) Connect curved extrusions [25] between vertical connector [51A] which should already be connected to vertical extrusion [51 from previous page] and to vertical extrusions on tower using V10 connection (refer to detail).



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING