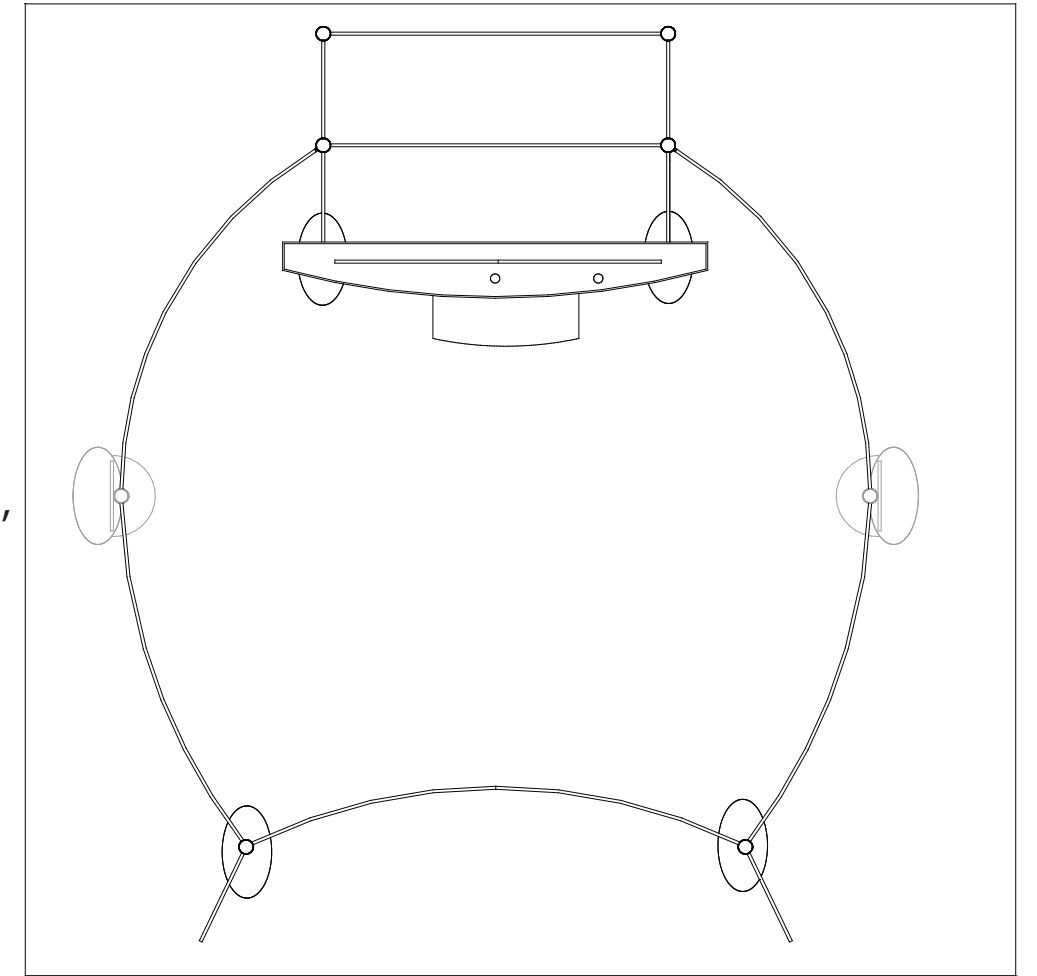


20'



20'

Plan View

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

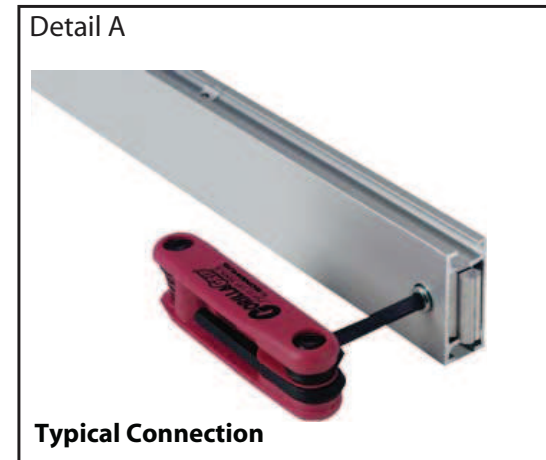
Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

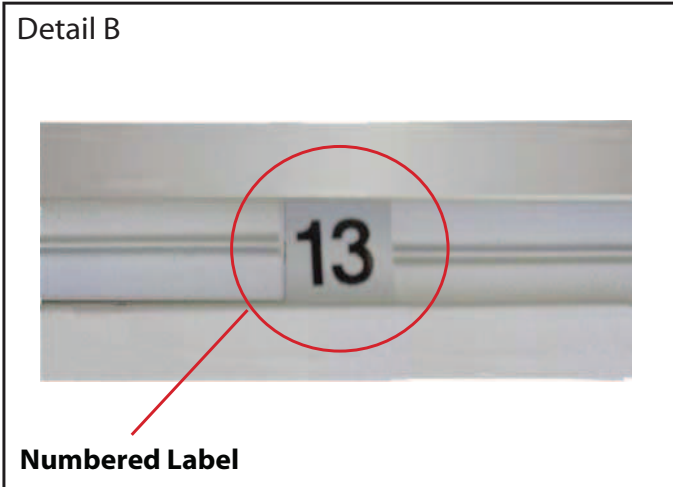


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

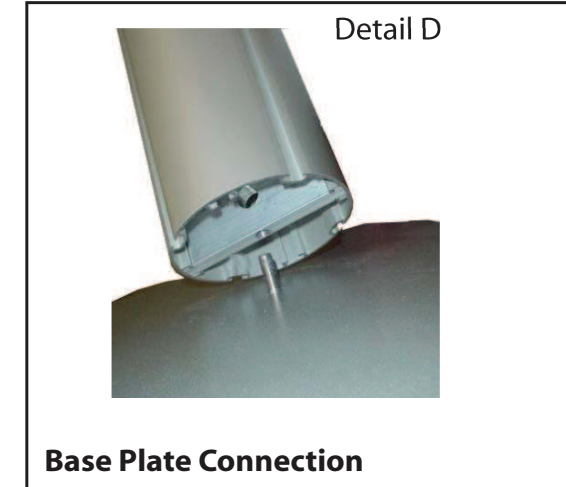
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

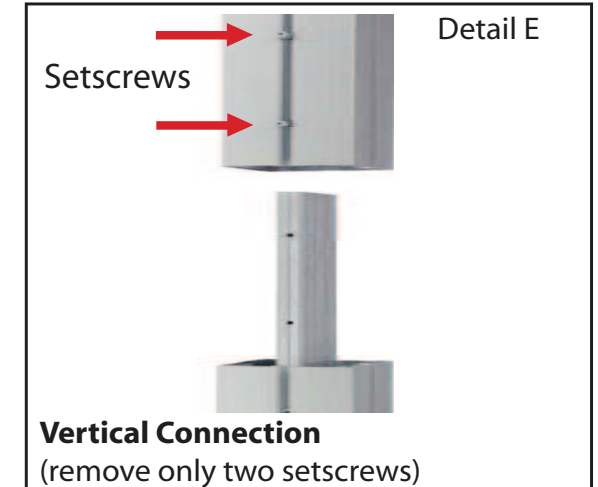
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

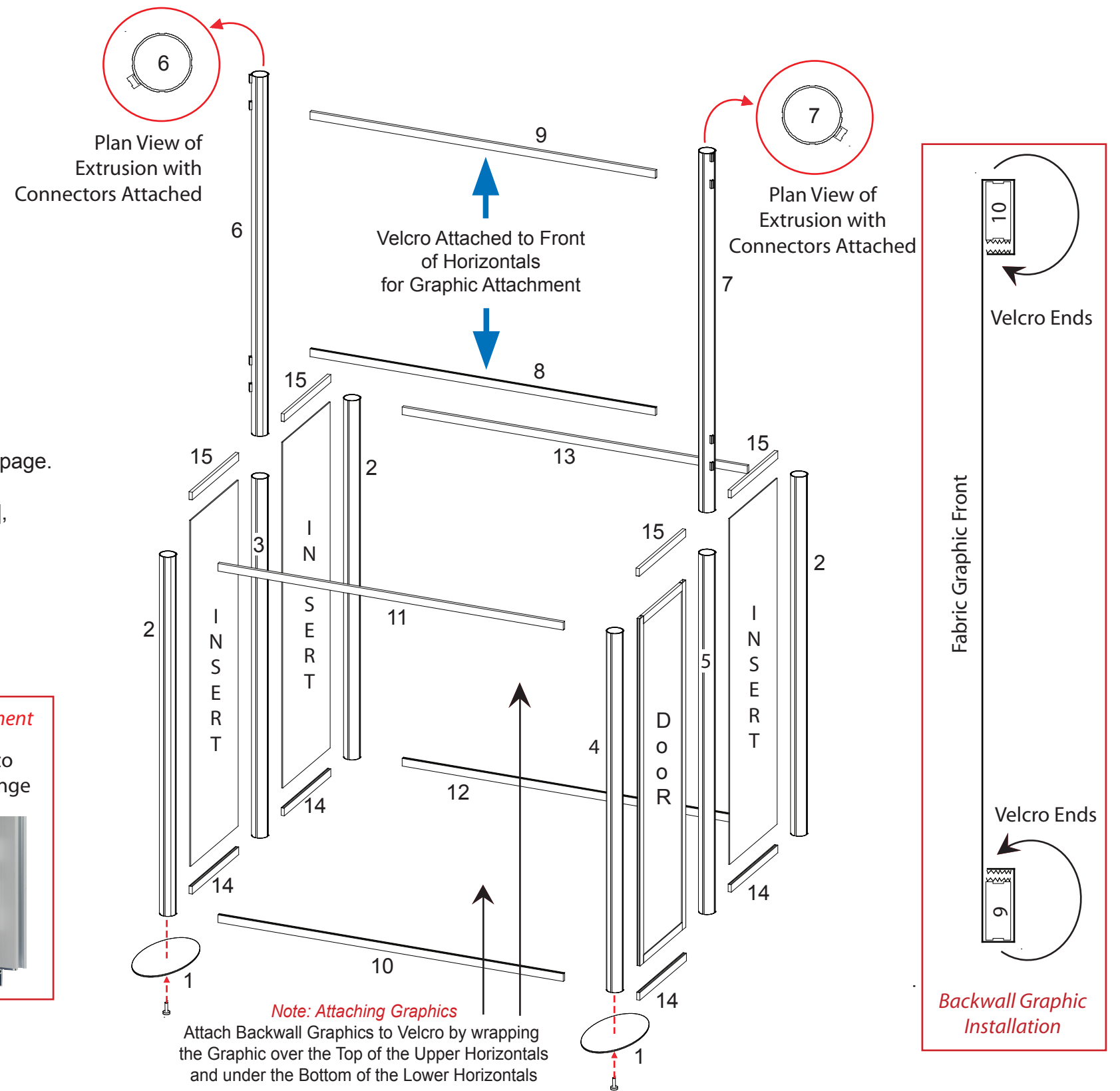
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
1	2	Base Plate
2	4	84" h Vertical Extrusion
3	1	84" h Vertical Extrusion
4	1	84" h Vertical Extrusion w/ Door Stop
5	1	84" h Vertical Extrusion w/ Door Hinges
6	1	84" h Vertical Extrusion w/ Connectors Attached
7	1	84" h Vertical Extrusion w/ Connectors Attached
8	1	80" w Horizontal Extrusion w/ Velcro Attached to Front of horizontal
9	1	80" w Horizontal Extrusion w/ Velcro Attached to Front of horizontal
10	1	80" w Horizontal Extrusion w/ Velcro Attached to bottom of horizontal
11	1	80" w Horizontal Extrusion w/ Velcro Attached to top of horizontal
12	1	80" w Horizontal Extrusion
13	1	80" w Horizontal Extrusion
14	4	24" w Horizontal Extrusion
15	4	24" w Horizontal Extrusion

Steps:

- 1) Attach vertical extrusions [2 and 3] to base plates [1], see detail D on general info page.
- 2) Attach upper vertical extrusions to lower vertical extrusions [6 to 3 and 7 to 5]
- 3) Attach horizontal extrusions [14 and 15] between vertical extrusions [2, 3, 4 and 5], placing door and inserts as shown.
- 4) Attach horizontal extrusions [10 and 11] between vertical extrusions [2 and 4], and attach horizontal extrusion [12 and 13] between vertical extrusions [2].
- 5) Apply graphics to assembled modul structure.



Door Attachment

Slide Door into Place atop Hinge as shown.

Note: Attaching Graphics
 Attach Backwall Graphics to Velcro by wrapping the Graphic over the Top of the Upper Horizontals and under the Bottom of the Lower Horizontals

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

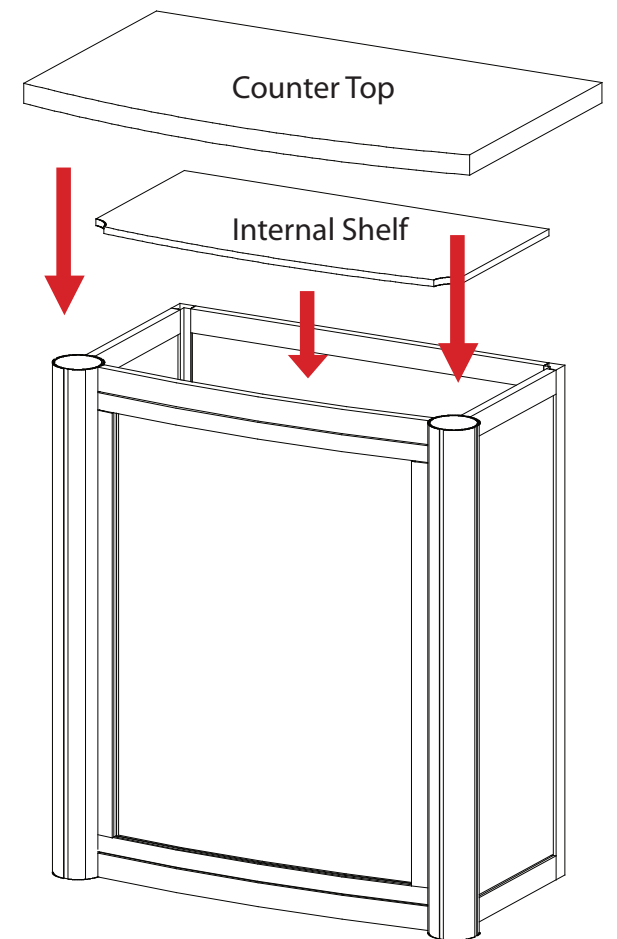
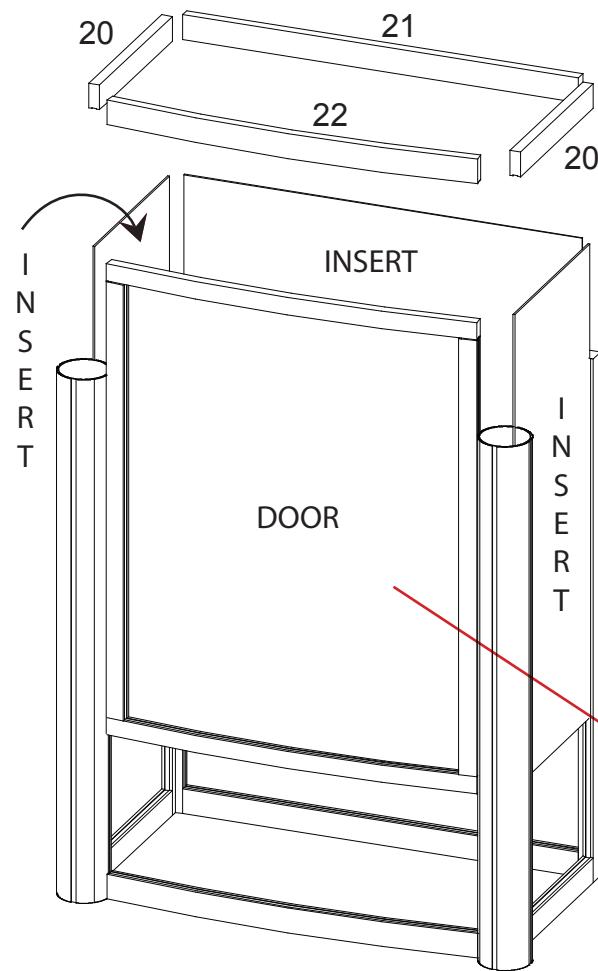
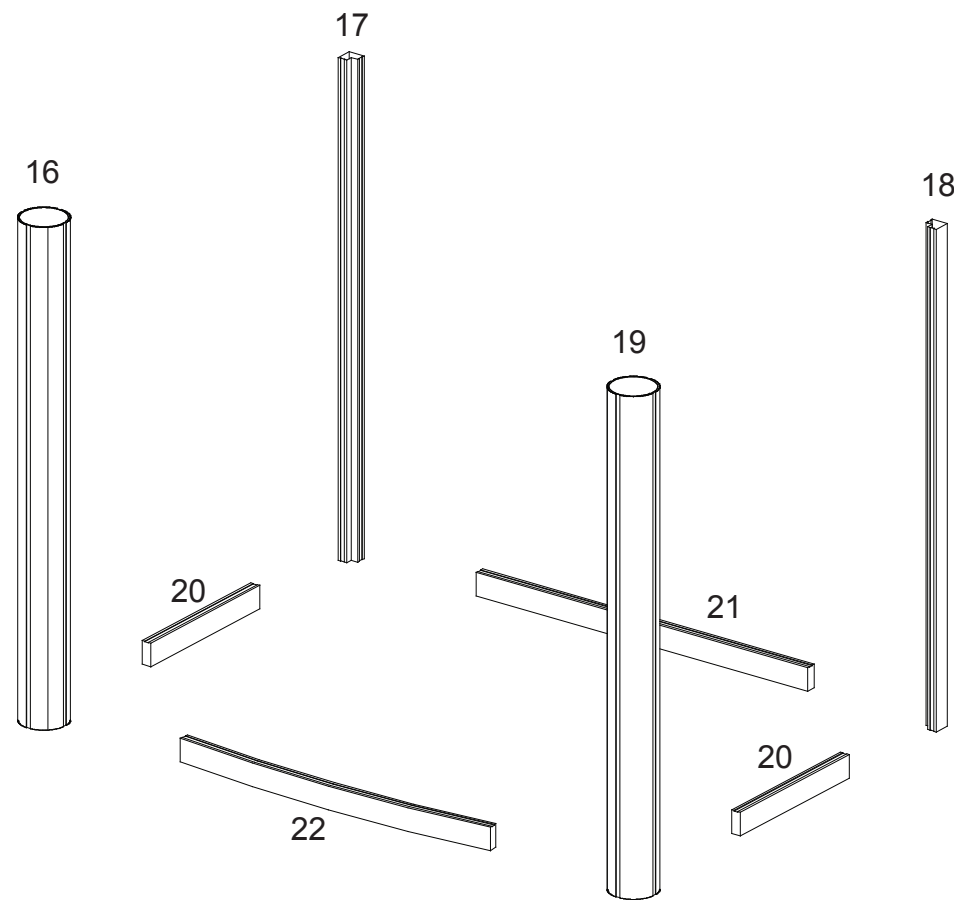
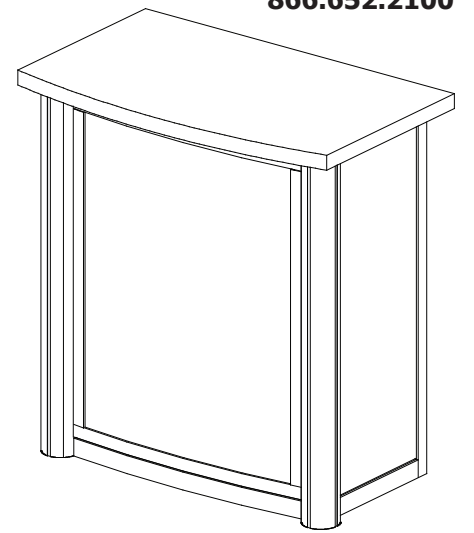
Backwall Graphic Installation

866.652.2100

Item	Qty.	Description
16	1	38" h Vertical Extrusion w/ Door Stopper
17	1	38" h Vertical Extrusion
18	1	38" h Vertical Extrusion
19	1	38" h Vertical Extrusion w/ Door Hinges
20	4	12.5" w Horizontal Extrusion
21	2	28" w Horizontal Extrusion
22	2	26.287" w Curved Horizontal Extrusion

Steps:

- 1) Attach horizontal extrusions [20, 21 and 22] between vertical extrusions [16, 17, 18 and 19].
- 2) Place inserts and door between vertical extrusions as shown.
- 3) Attach horizontal extrusions [20, 21 and 22] between vertical extrusions [16, 17, 18 and 19] and atop inserts and door.
- 4) Velcro shelf supports to inside of assembled base.
- 5) Place internal shelf atop supports.
- 6) Set counter top on assembled pedestal as shown.



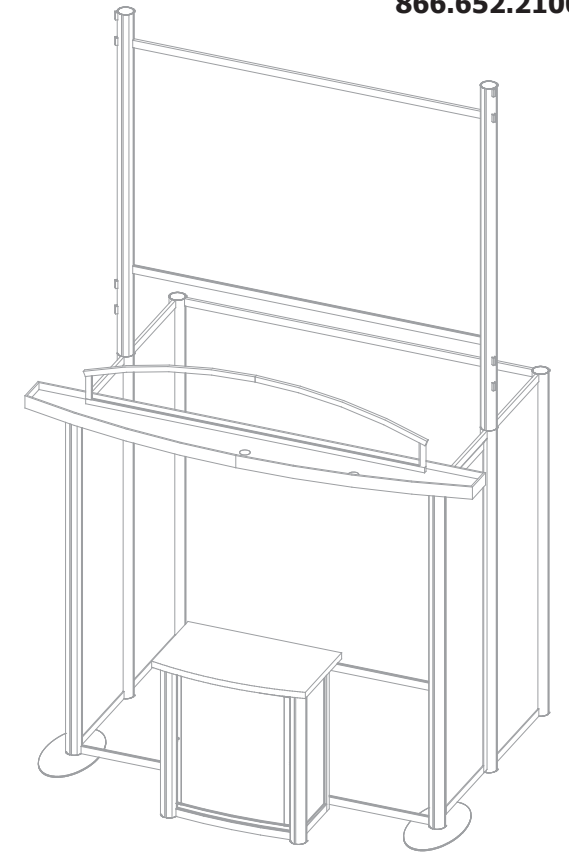
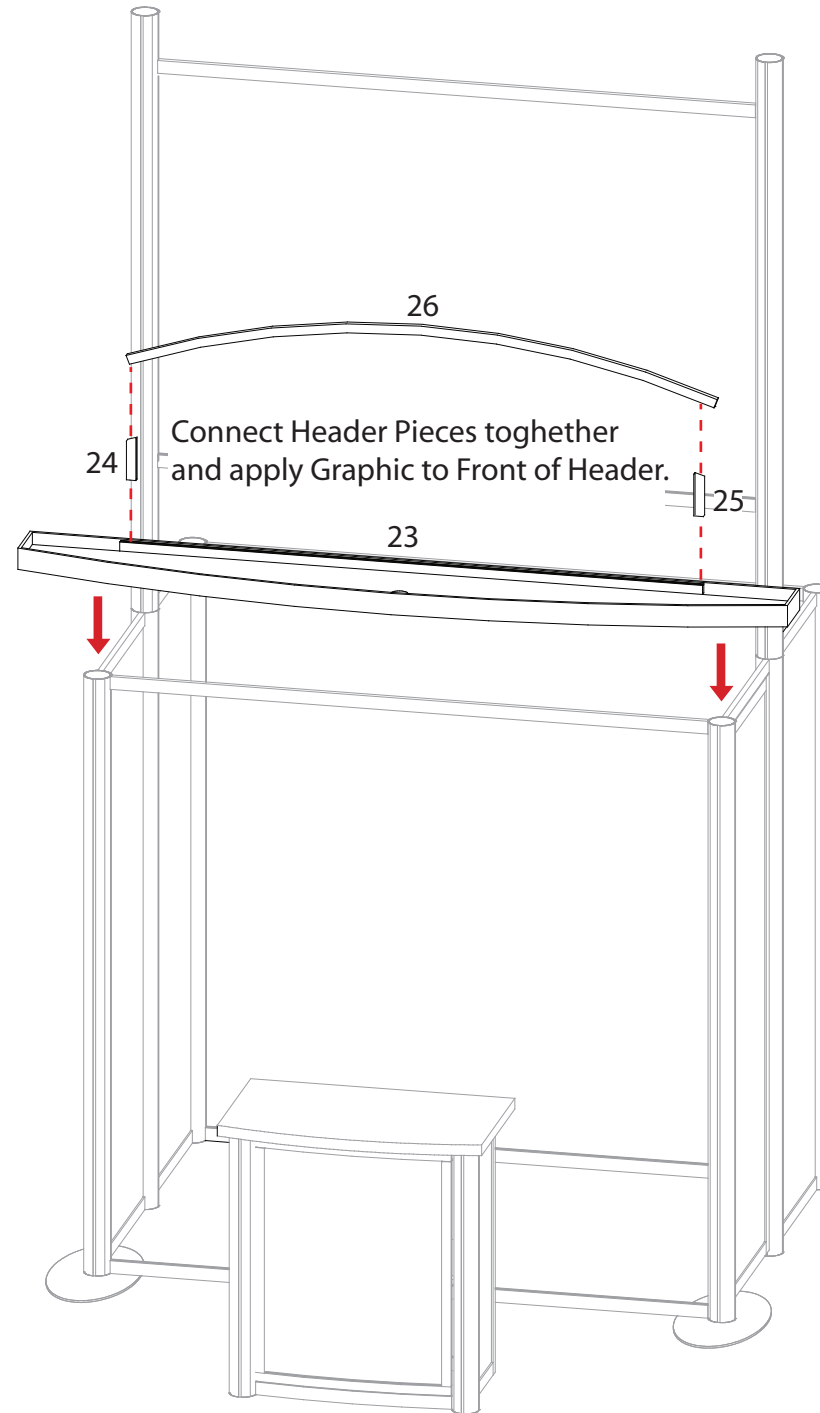
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Item	Qty.	Description
23	1	5.862" w Vertical Extrusion
24	1	5.862" w Vertical Extrusion
25	1	80.638" w Formed Horizontal Extrusion
26	1	78" w Horizontal Extrusion

Steps:

- 1) Connect vertical extrusions [24 and 25] to left and right side of horizontal extrusion [23] which is permanently attached to canopy.
- 2) Attach formed horizontal extrusion [26] atop vertical extrusions [24 and 25].
- 3) Attach header to assembled structure as shown.



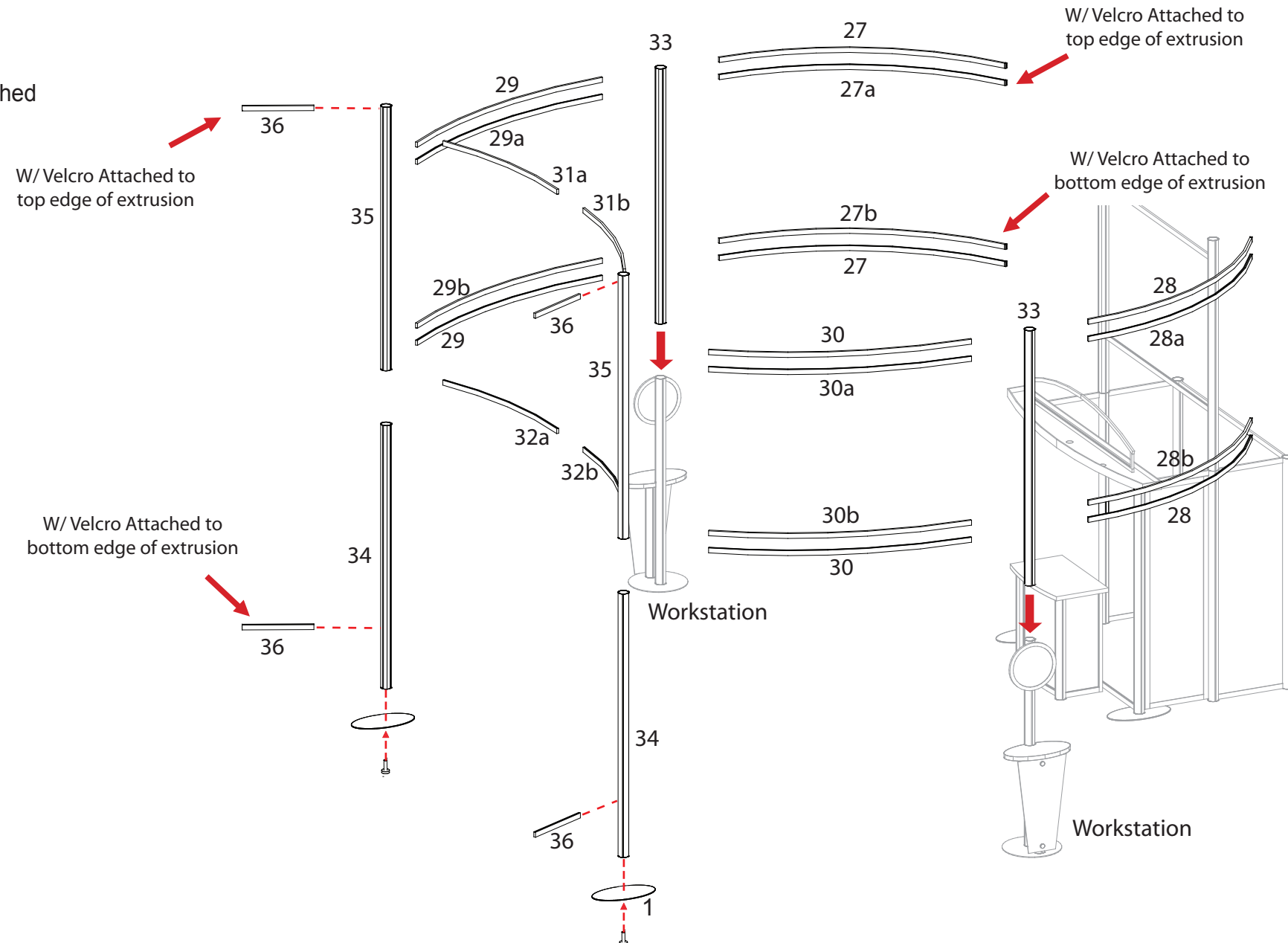
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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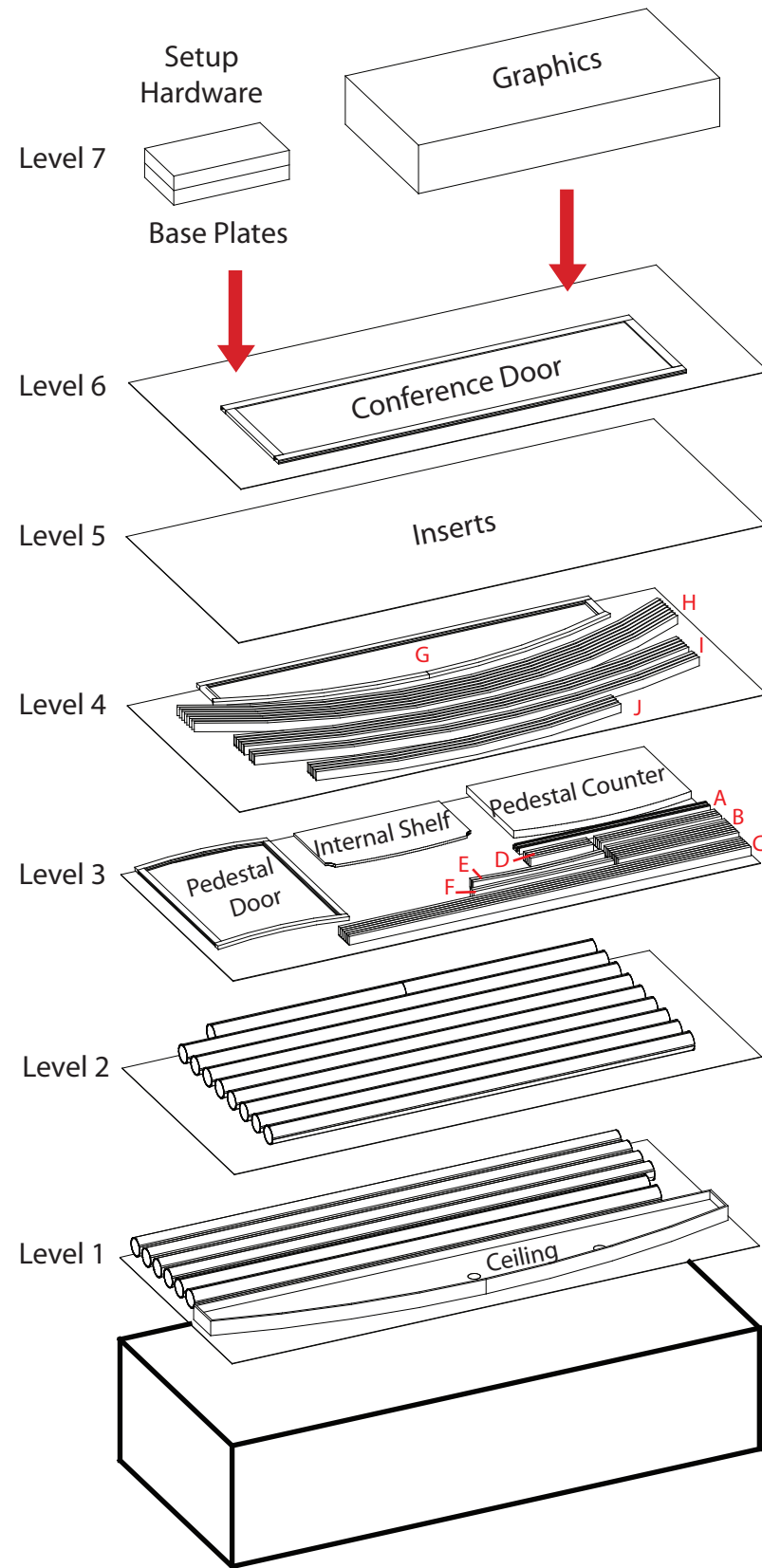
Item	Qty.	Description
1	2	Base Plate
27	2	101" w Curved Horizontal Extrusion
27a/27b	1/1	101" w Curved Horizontal Extrusion w/ Velcro Attached
28	2	101" w Curved Horizontal Extrusion
28a/28b	1/1	101" w Curved Horizontal Extrusion w/ Velcro Attached
29	2	89.94" w Curved Horizontal Extrusion
29a/29b	1/1	89.94" w Curved Horizontal Extrusion w/ Velcro Attached
30	2	89.94" w Curved Horizontal Extrusion
30a/30b	1/1	89.94" w Curved Horizontal Extrusion w/ Velcro Attached
31a/31b	1/1	61.25" w Curved Horizontal Extrusion w/ Velcro Attached
32a/32b	1/1	61.25" w Curved Horizontal Extrusion w/ Velcro Attached
33	2	87.75" h Vertical Extrusion
34	2	96" h Vertical Extrusion
35	2	96" h Vertical Extrusion
36	4	24" w Horizontal Extrusion w/ Velcro Attached

Steps:

- 1) Attach vertical extrusions [34] to base plates [1], see detail D on general info page.
- 2) Connect center curved extrusions together [31a to 31b and 32a to 32b].
- 3) Attached curved horizontal extrusions between vertical extrusions as shown.
- 4) Apply graphics to assembled ring header.
- 5) Attach assembled header atop lower vertical extrusions by attaching vertical extrusions [35 to 34 and 33 to workstation kiosks].
- 6) Attach horizontal extrusions [36] to vertical assemblies [34/35].
- 7) Velcro 2-sided graphics to horizontals [27a & 27b, 28a & 28b, 29a & 29b 31a/31b & 32a/32b and 36].



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

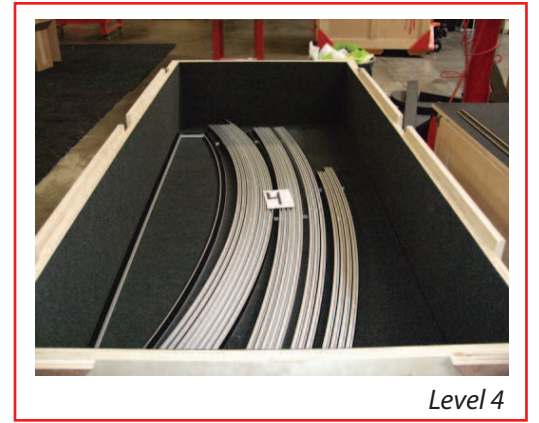
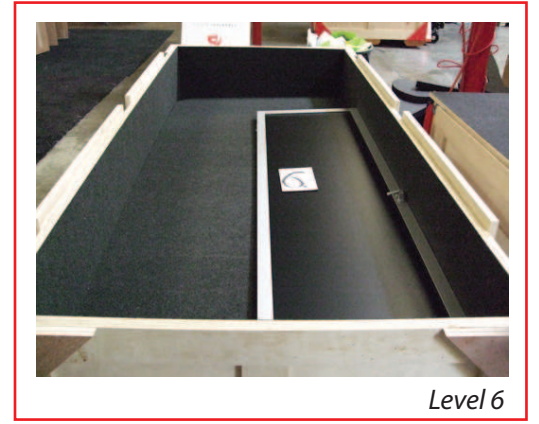
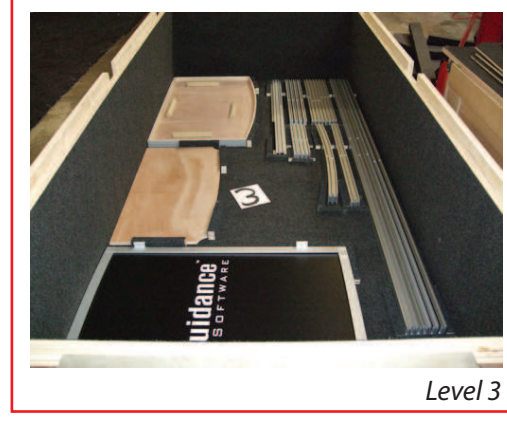
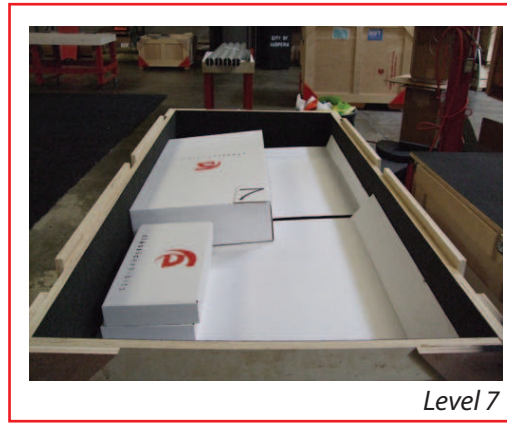


Level 4 Part List:
 G - (1) Assembled Header
 H - (8) 101" Curved Extrusion
 I - (8) 89.94" Curved Extrusion
 J - (4) 61.25" Curved Extrusion

Level 3 Part List:
 A - (2) 38"h Corner Extrusion
 B - (4) 24"h Extrusion w/ Cap
 - (8) 24"h Extrusion
 C - (6) 80"h Extrusion
 D - (4) 12.5"h Extrusion
 E - (1) 26.287" Curved Extrusion
 F - (1) 28" Extrusion

Level 2 Part List:
 - (2) 38"h Extrusion
 - (8) 84"h Extrusion

Level 1 Part List:
 - (4) 96"h Extrusion
 - (2) 87.75"h Extrusion



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING