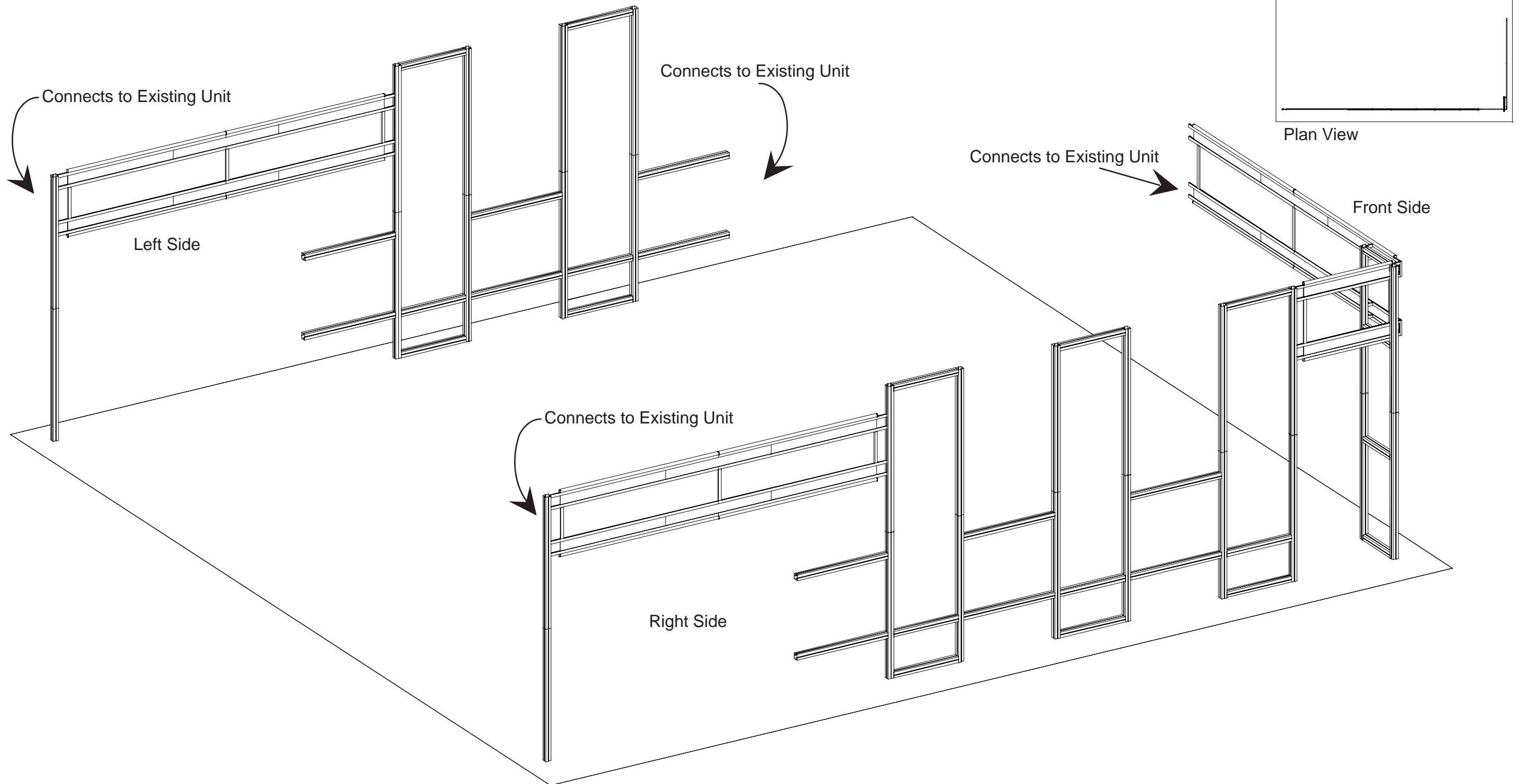


# euro It | HYBRIDS



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

# euro lt | HYBRIDS

## Using Your Setup Instructions

The Euro LT Hybrids Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

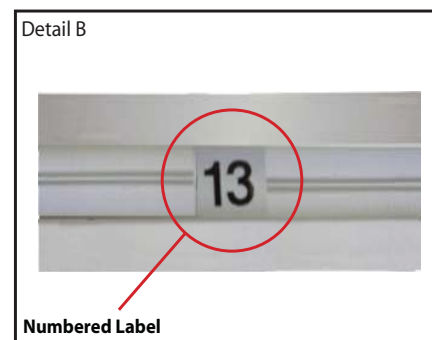
## General Setup Instructions for Extrusion System



Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



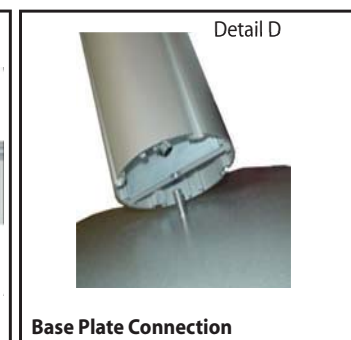
Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



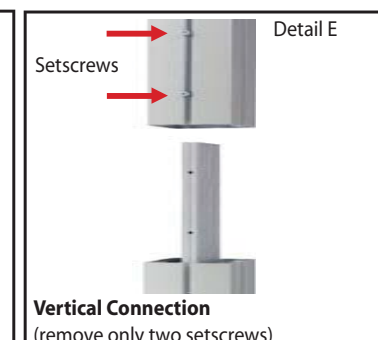
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.

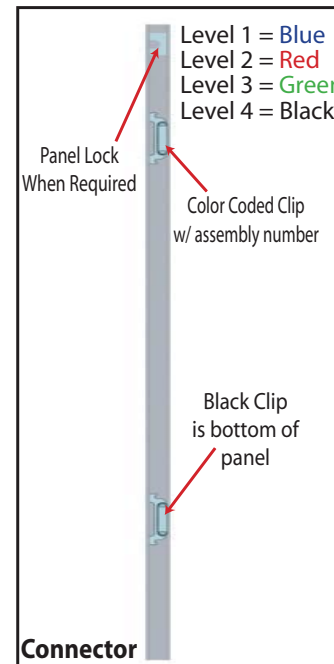


Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.

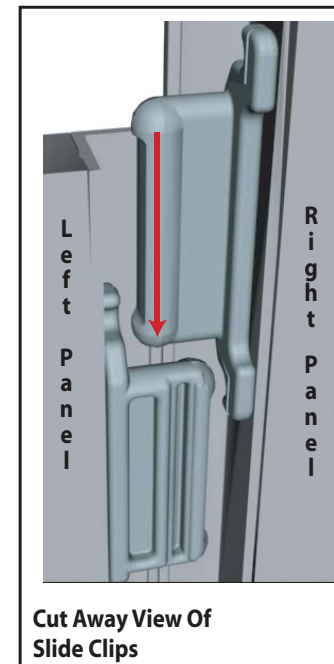


When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller section which then require assembly.

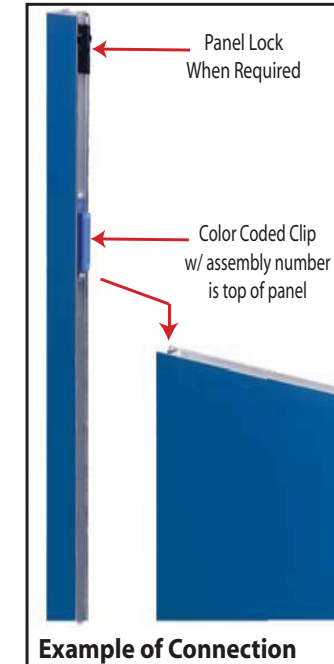
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.



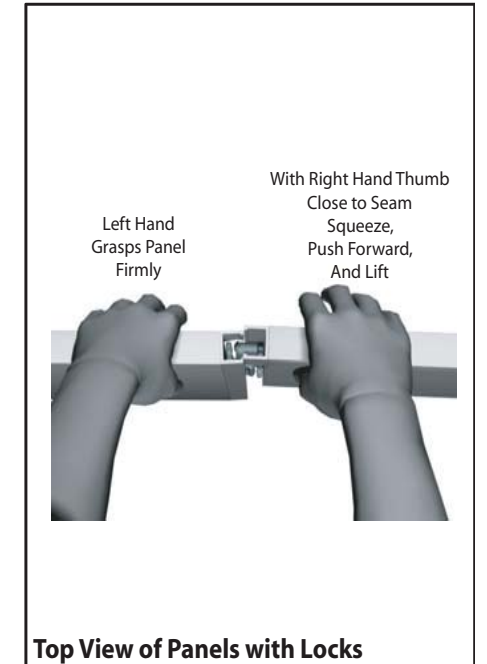
Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish which level. The color coded clip also contains the numbered label.



Components connect together by aligning them and sliding downward connecting clips together.



Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



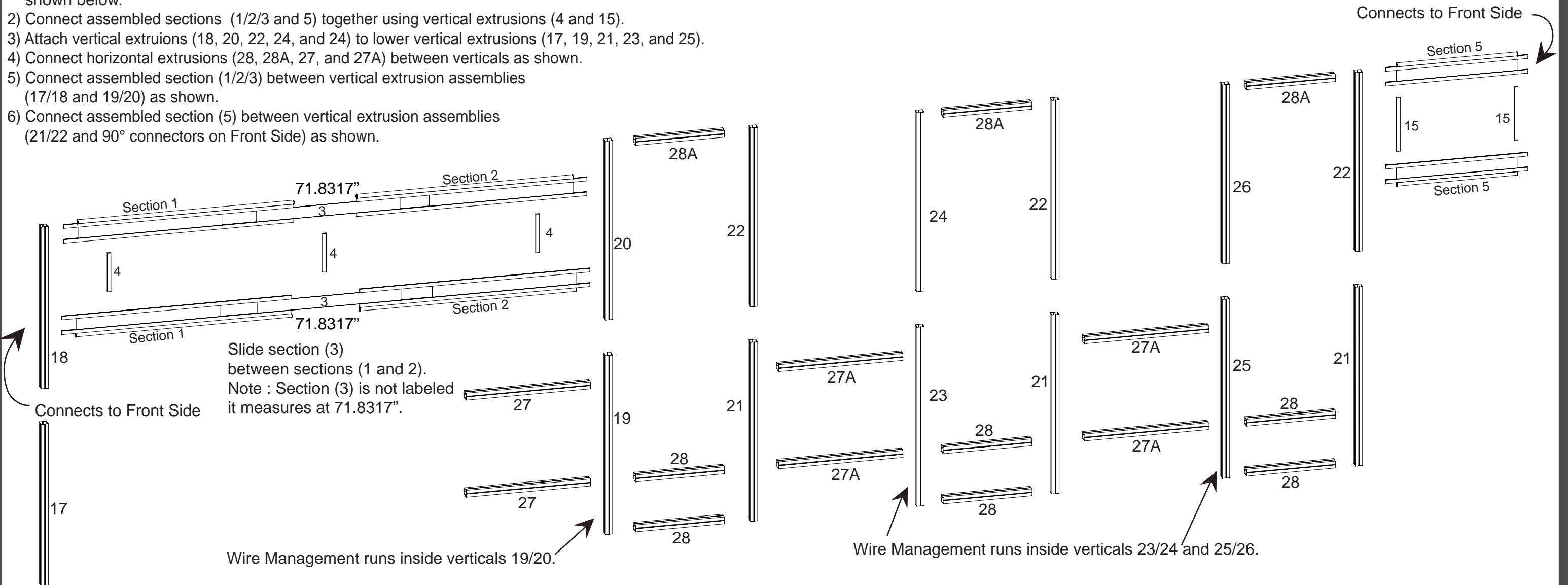
The first level of components contain panel locks that are located at the top of the panel for extra stability and seamless connection. When disassembling panels twist top connection slightly and lift right panel upward.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Part Number	Qty for Step	Description	Part Number	Qty for Step	Description
Section 1	2	Section contains: 2 - 114.7475" Horizontal extrusions 1 - 107.7475" Round Horizontal 1 - 71.8317" Insert	17	1	84" Vertical extrusion
Section 2	2	Section contains: 2 - 114.7475" Horizontal extrusions 1 - 107.7475" Round Horizontal 1 - 71.8317" Insert	18	1	84" Vertical extrusion
3	2	71.8317" Insert	19	1	93" Vertical extrusion with wire management
4	3	20" Vertical extrusion	20	1	93" Vertical extrusion with wire management
Section 5	2	Section contains: 2 - 70.781" Horizontal extrusions 1 - 60.138" Round Horizontal 1 - 60.138" Insert	21	3	93" Vertical extrusion
15	2	27.768" Vertical extrusion	22	3	93" Vertical extrusion
			23	1	93" Vertical extrusion with wire management
			24	1	93" Vertical extrusion with wire management
			25	1	93" Vertical extrusion with wire management
			26	1	93" Vertical extrusion with wire management
			27	2	62" Horizontal extrusion
			27A	4	62" Horizontal extrusion
			28	6	44.25" Horizontal extrusion
			28A	3	44.25" Horizontal extrusion with wire management

**Steps**

- 1) Assemble front section by sliding section (3) between sections (1 and 2) as shown below.
- 2) Connect assembled sections (1/2/3 and 5) together using vertical extrusions (4 and 15).
- 3) Attach vertical extrusions (18, 20, 22, 24, and 24) to lower vertical extrusions (17, 19, 21, 23, and 25).
- 4) Connect horizontal extrusions (28, 28A, 27, and 27A) between verticals as shown.
- 5) Connect assembled section (1/2/3) between vertical extrusion assemblies (17/18 and 19/20) as shown.
- 6) Connect assembled section (5) between vertical extrusion assemblies (21/22 and 90° connectors on Front Side) as shown.



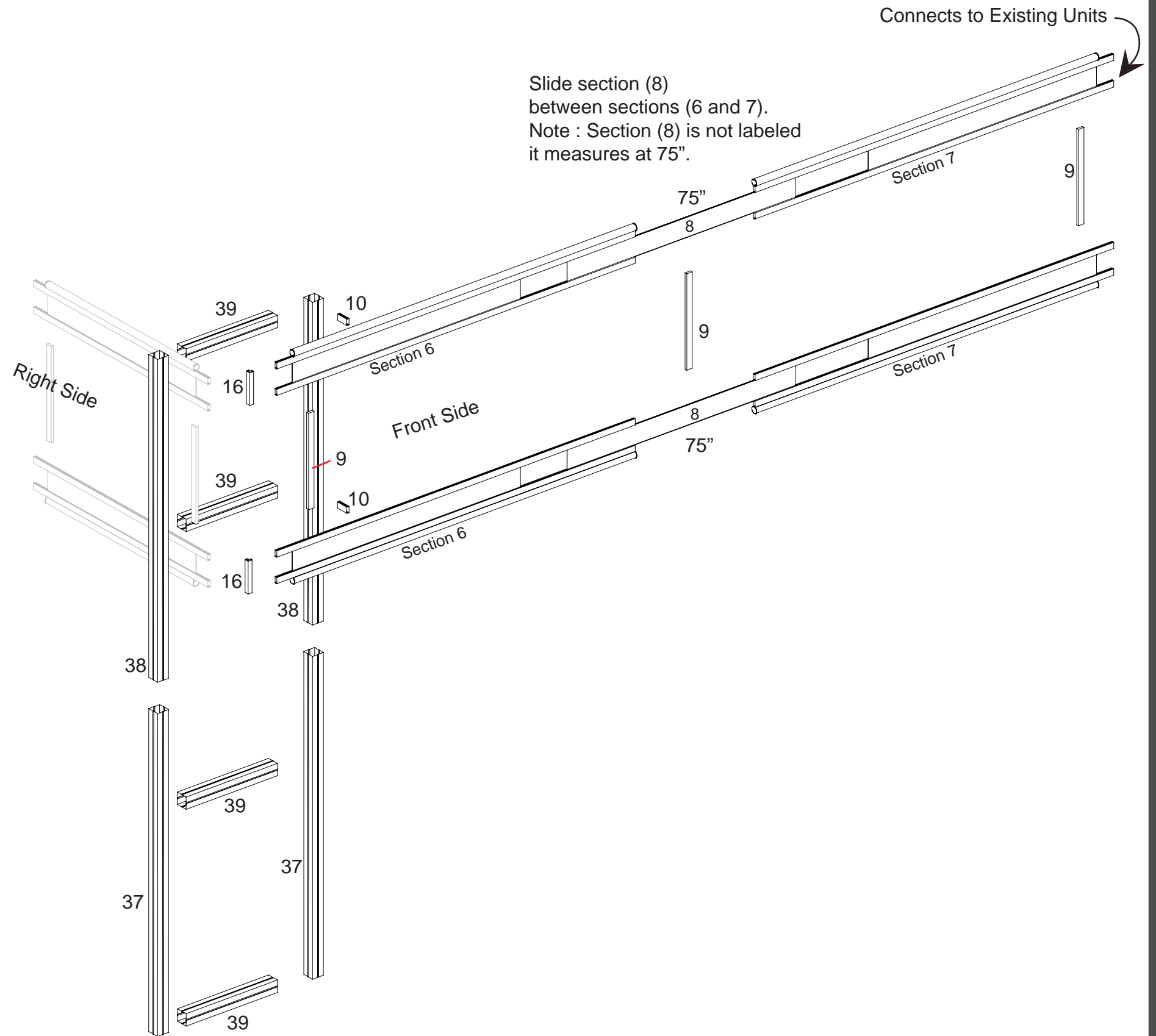
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866.652.2100

Part Number	Qty for Step	Description
Section 6	2	Section contains: 2 - 117.8665" Horizontal extrusions 1 - 112.5" Round Horizontal 1 - 75" Insert
Section 7	2	Section contains: 2 - 117.8665" Horizontal extrusions 1 - 112.5" Round Horizontal 1 - 75" Insert
8	2	75" Insert
9	3	27.768" Vertical extrusion
10	2	3.75" Horizontal extrusion
16	2	9.4414" 90° Vertical extrusion
37	2	93" Vertical extrusion
38	2	93" Vertical extrusion
39	4	30" Vertical extrusion

**Steps**

- 1) Assemble front section by sliding section (8) between sections (6 and 7) as shown at right.
- 2) Connect assembled sections together using vertical extrusions (9).
- 3) Attach vertical 90° extrusion between Right side section and Front side section.
- 4) Attach vertical extrusions (38) to lower vertical extrusions (37).
- 5) Connect horizontal extrusions (39) between verticals as shown.
- 6) Connect assembly (37 - 39) to Front side using horizontal extrusions (10), they lock into the pill slots located on the BACK side of Section 6.



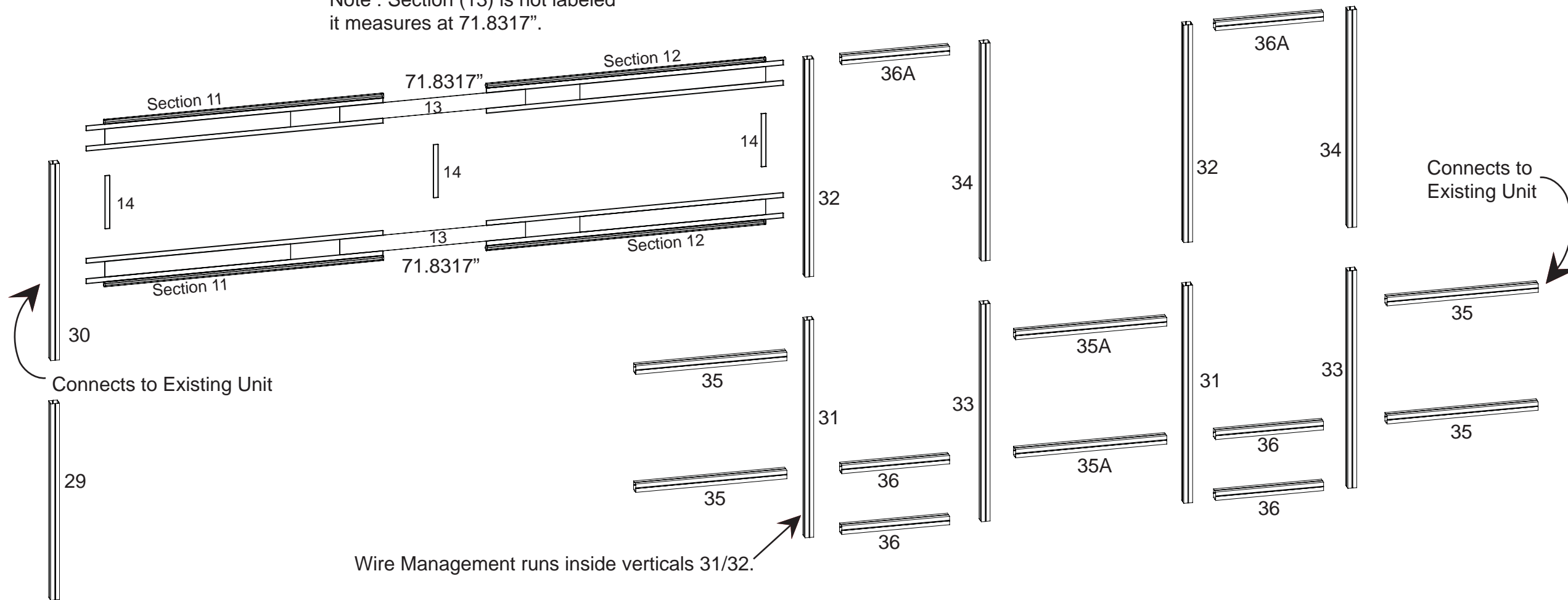
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Part Number	Qty for Step	Description	Part Number	Qty for Step	Description
Section 11	2	Section contains: 2 - 114.7475" Horizontal extrusions 1 - 107.7475" Round Horizontal 1 - 71.8317" Insert	29	1	84" Vertical extrusion
Section 12	2	Section contains: 2 - 114.7475" Horizontal extrusions 1 - 107.7475" Round Horizontal 1 - 71.8317" Insert	30	1	84" Vertical extrusion
13	2	71.8317" Insert	31	2	93" Vertical extrusion with wire management
14	3	20" Vertical extrusion	32	2	93" Vertical extrusion with wire management
			33	2	93" Vertical extrusion
			34	2	93" Vertical extrusion
			35	4	62" Horizontal extrusion
			35A	2	62" Horizontal extrusion
			36	4	44.25" Horizontal extrusion
			36A	2	44.25" Horizontal extrusion with wire management

**Steps**

- 1) Assemble left section by sliding section (13) between sections (11 and 12) as shown below.
- 2) Connect assembled sections (11/12/13) together using vertical extrusions (14).
- 3) Attach vertical extrusions (30, 32, and 34) to lower vertical extrusions (29, 31, and 33).
- 4) Connect horizontal extrusions (35, 35A, 36 and 36A) between verticals as shown.
- 5) Connect assembled section (11/12/13) between vertical extrusion assemblies (29/30 and 31/32) as shown.

Slide section (13)  
between sections (11 and 12).  
Note : Section (13) is not labeled  
it measures at 71.8317".



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