

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

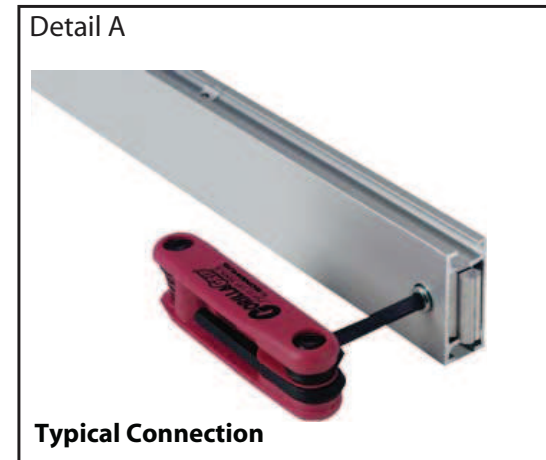
Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

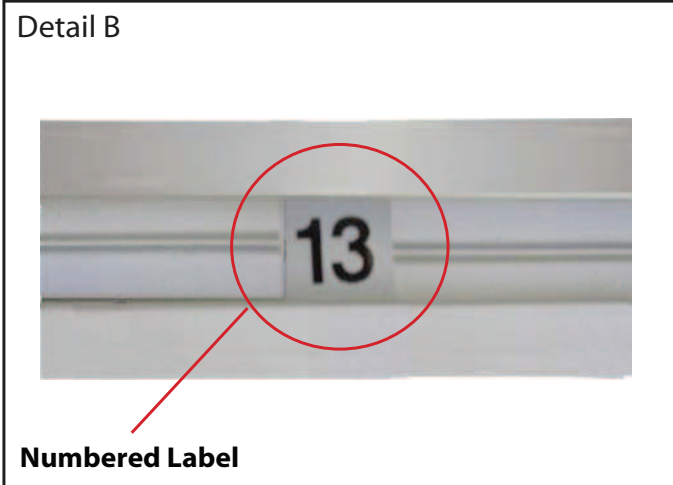


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

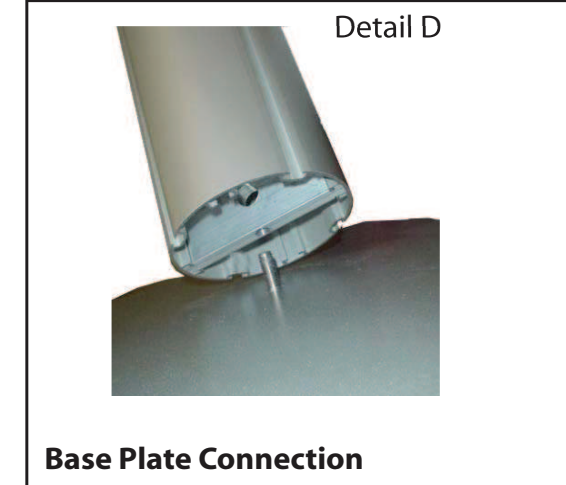
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

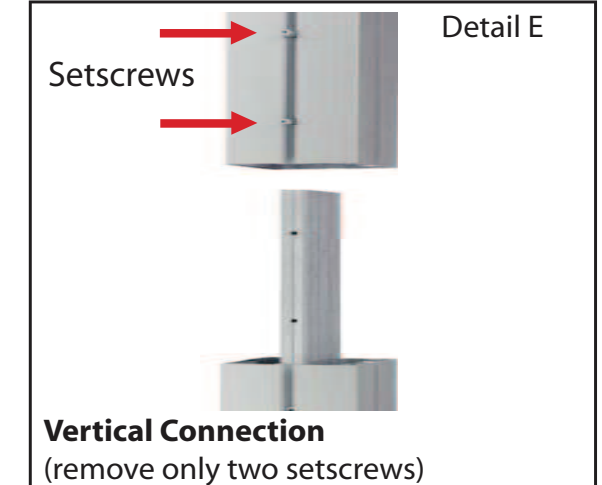
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

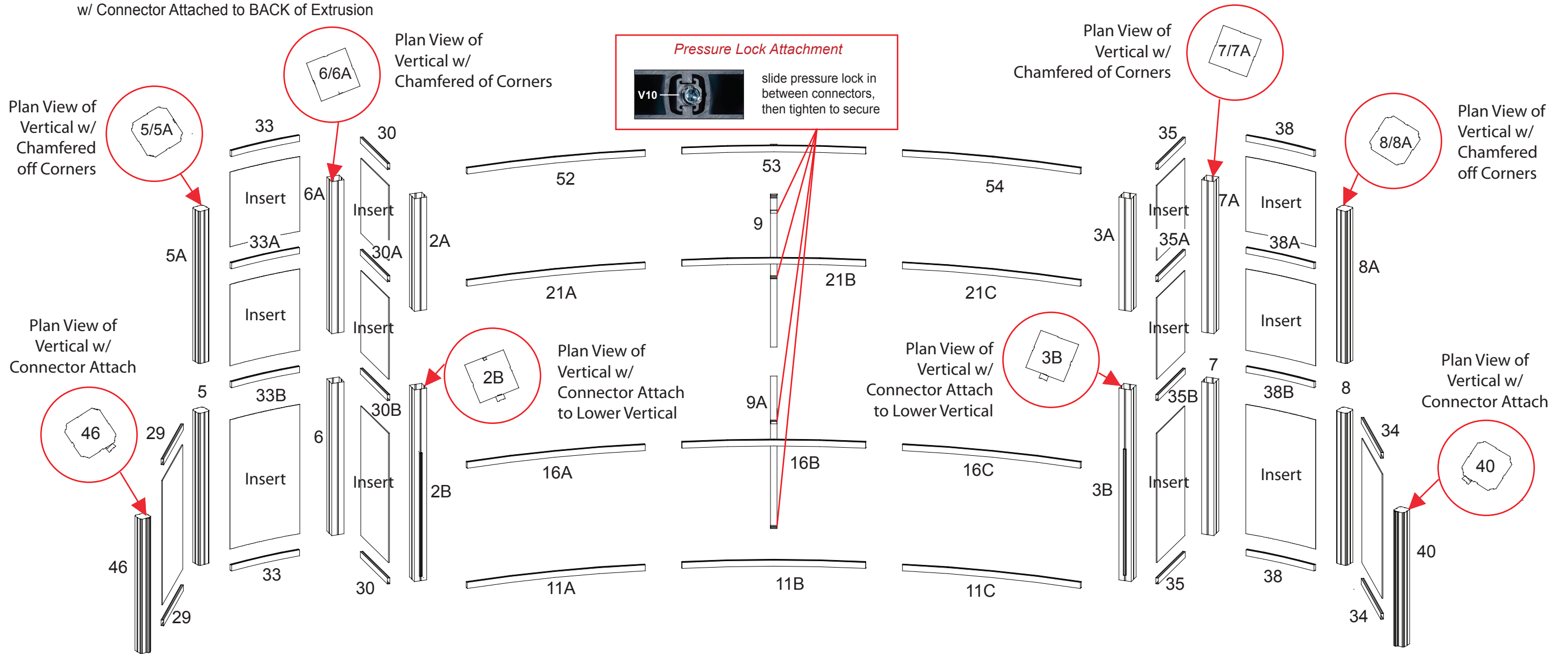
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Item	Qty.	Description	Item	Qty.	Description
2A	1	33.895" Square Vertical Extrusion	21A/21C	1/1	50.16" Curved Horizontal Extrusion
2B	1	57.704" Square Vertical Extrusion	21B	1	50.16" Curved Horizontal Extrusion w/ Connector Attached to BACK of Extrusion
3A	1	33.895" Square Vertical Extrusion	30/30A/30B	1/1/1	20"w Horizontal Extrusion
3B	1	57.704" Square Vertical Extrusion	33/33A/33B	1/1/1	21.5"w Horizontal Extrusion
5/5A	1/1	48.5"h Square Vertical Extrusion	35/35A/35B	1/1/1	20"w Horizontal Extrusion
6/6A	1/1	48.5"h Square Vertical Extrusion	38/38A/38B	1/1/1	21.5"w Horizontal Extrusion
7/7A	1/1	48.5"h Square Vertical Extrusion	29	2	26.031"w Horizontal Extrusion
8/8A	1/1	48.5"h Square Vertical Extrusion	34	2	26.031"w Horizontal Extrusion
9/9A	1/1	48.5"h Vertical Extrusion	40	1	41.5"h Vertical Extrusion
11A/11C	1/1	50.16" Curved Horizontal Extrusion	46	1	41.5"h Vertical Extrusion
11B	1	50.16" Curved Horizontal Extrusion w/ Connector Attached to BACK of Extrusion	52/54	1/1	50.16" Curved Horizontal Extrusion
16A/16C	1/1	50.16" Curved Horizontal Extrusion	53	1	50.16" Curved Horizontal Extrusion w/ Connector Attached to BACK of Extrusion
16B	1	50.16" Curved Horizontal Extrusion w/ Connector Attached to BACK of Extrusion			

- Steps:
- 1) Attach upper vertical extrusions to lower vertical extrusions [2A to 2B, 3A to 3B, 5A to 5, 6A to 6, 7A to 7, and 8A to 8].
 - 2) Attach horizontal extrusions [29, 30, 30A, 30B, 33, 33A, 33B, 35, 35A, 35B, 38, 38A, and 38B] between vertical assemblies, placing inserts between horizontal extrusions as shown.
 - 3) Attach curved horizontal extrusions together [11A to 11B to 11C, 16A to 16B to 16C, 21A to 21B to 21C and 52 to 53 to 54].
 - 4) Attach curved horizontal assemblies between vertical assemblies [2A/2B and 3A/3B].
 - 5) Attach vertical support to connectors located on BACK of curved horizontal assemblies by using pressure locks, see pressure lock attachment detail.

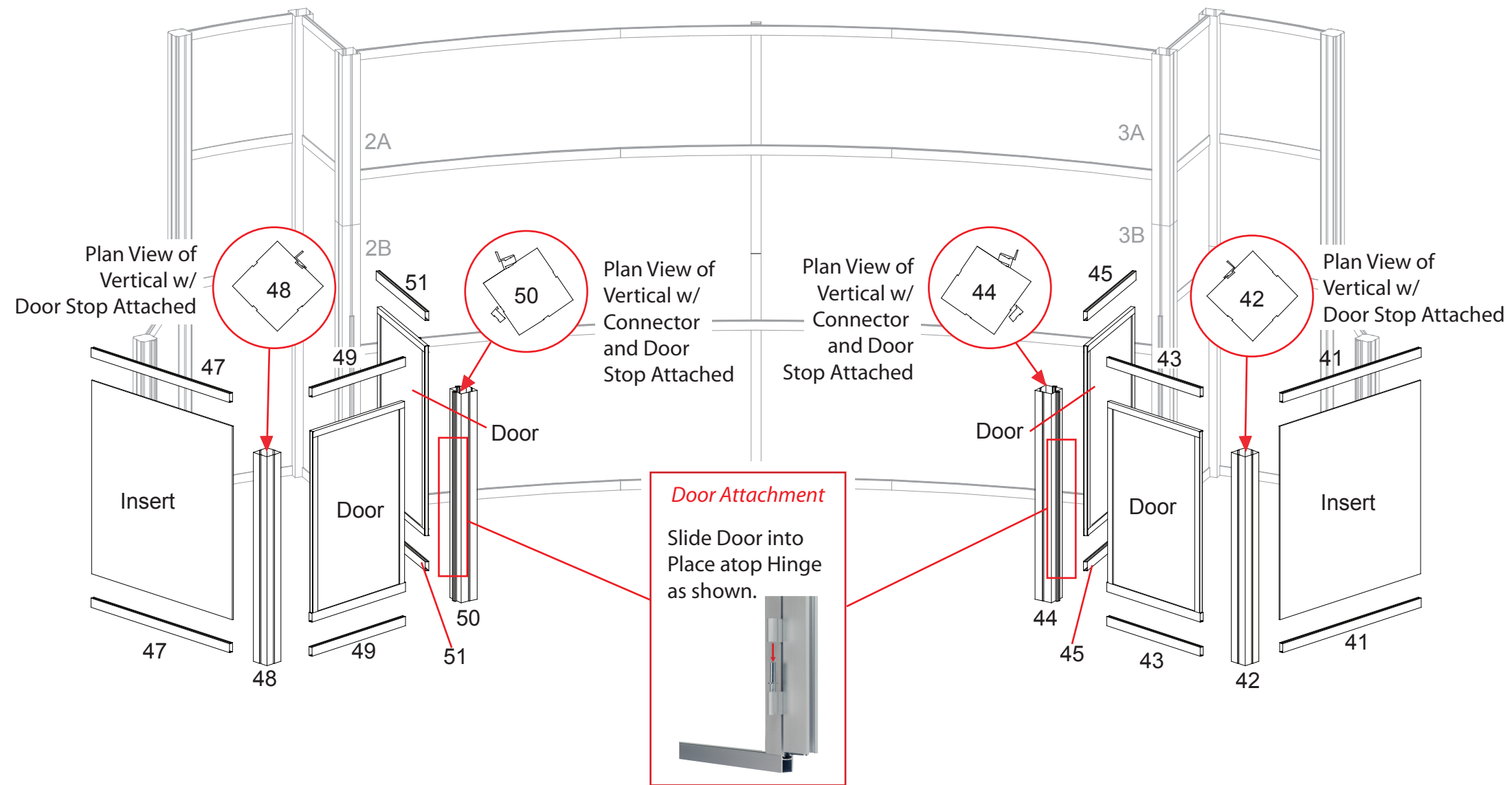


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
41	2	35.9" w Horizontal Extrusion
42	1	41.5" h Vertical Extrusion
43	2	24.28" w Horizontal Extrusion
44	1	41.5" h Vertical Extrusion
45	2	24.49" w Horizontal Extrusion
47	2	35.9" w Horizontal Extrusion
48	1	41.5" h Vertical Extrusion
49	2	24.28" w Horizontal Extrusion
50	1	41.5" h Vertical Extrusion
51	2	24.49" w Horizontal Extrusion

Steps:

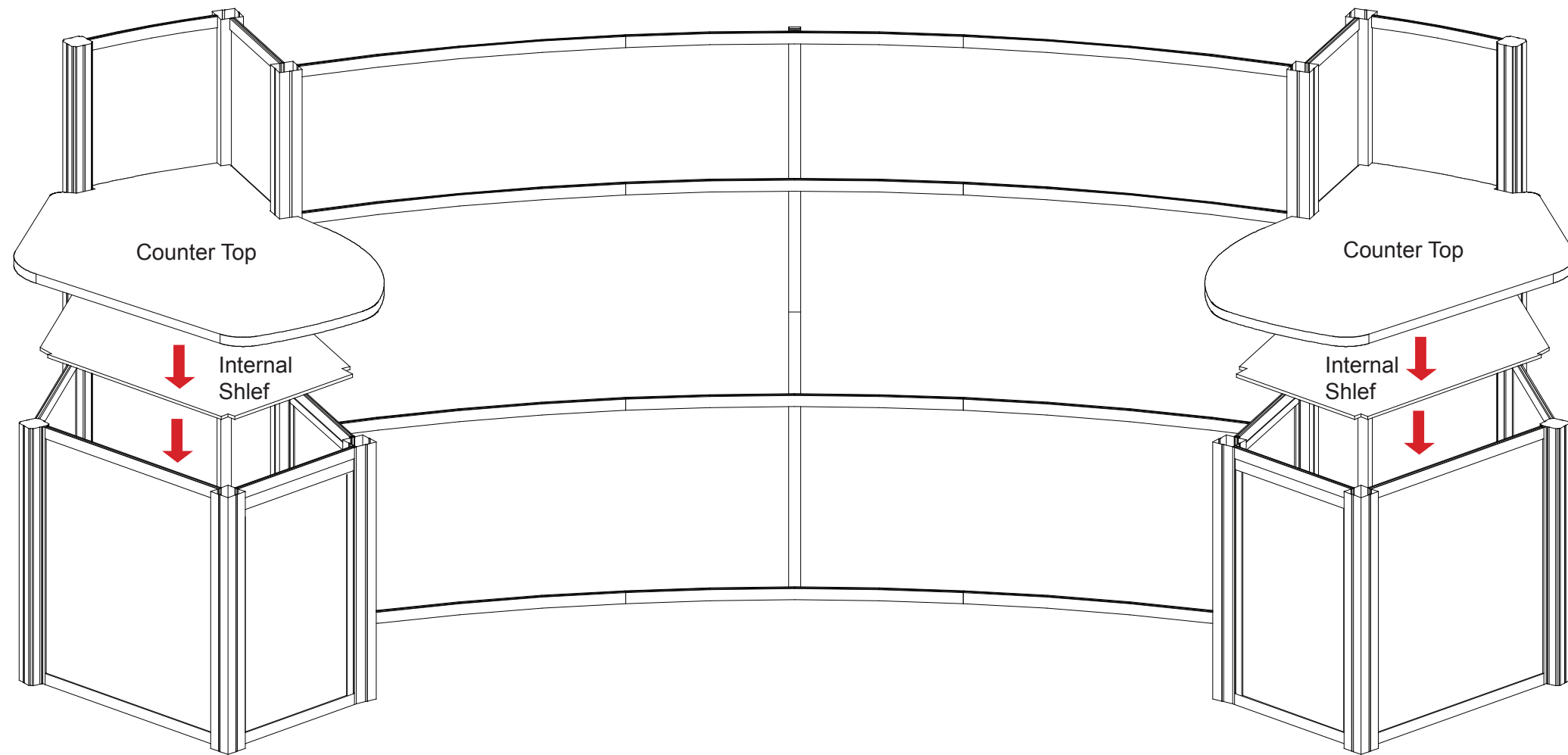
1) Attach horizontal extrusions [41, 43, 45, 47, 49 and 51] between vertical extrusions, placing inserts and doors as shown.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Steps:

- 1) Velcro shelf supports to inside of assembled counters, then place internal shelves atop supports.
- 2) Set counter tops on assembled bases.



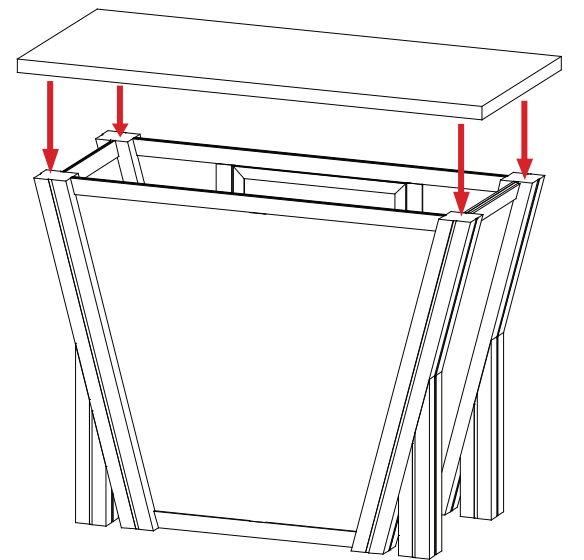
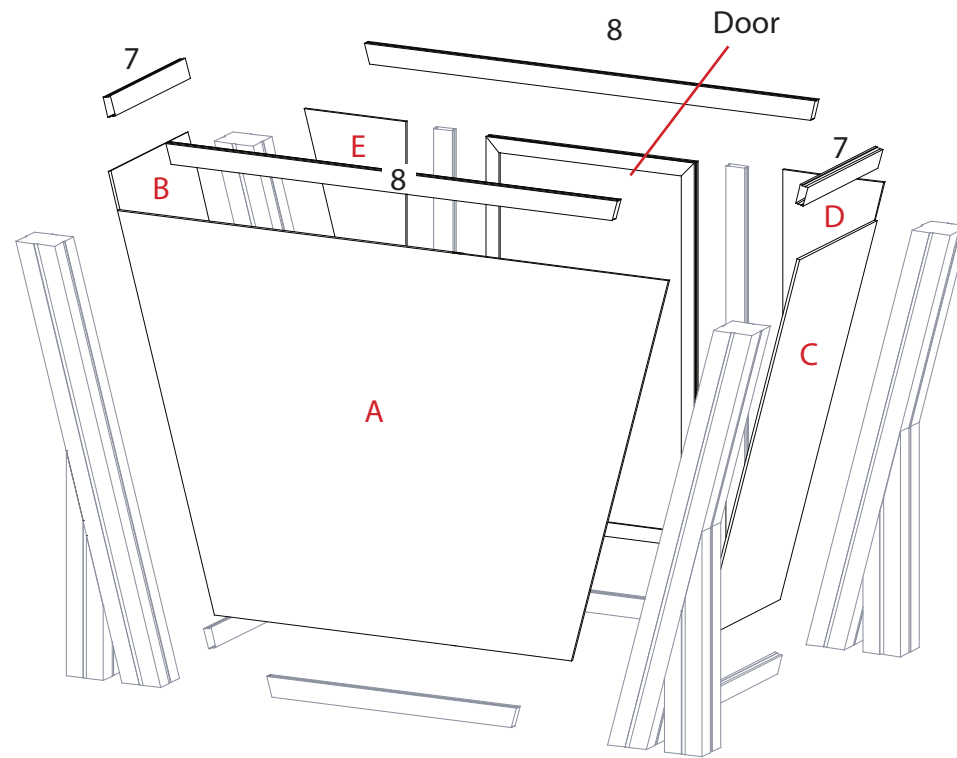
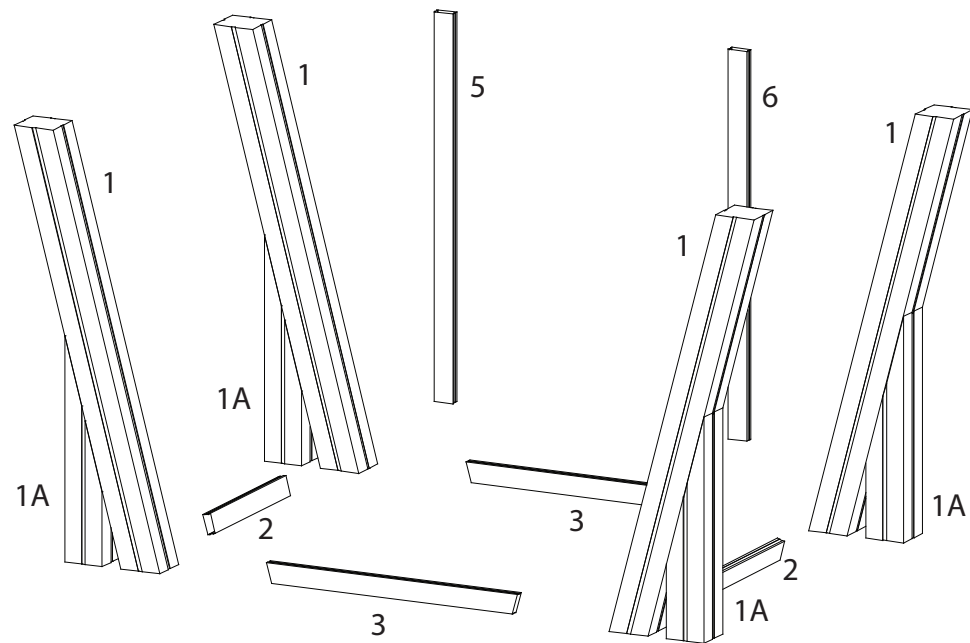
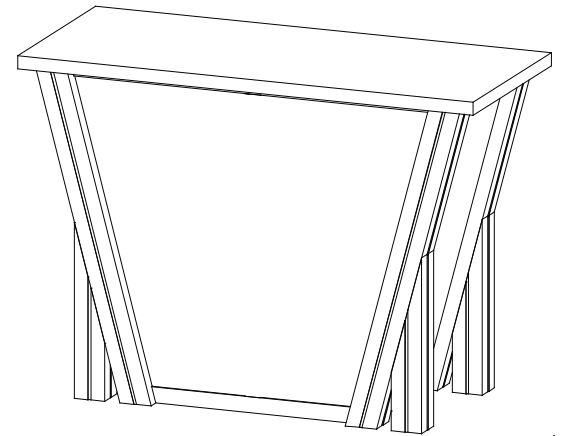
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Item	Qty.	Description
1	4	39.301”h Angled Cut Vertical Extrusion
1A	4	20”h Angled Cut Vertical Extrusion
2	2	14.335”w Lower Angled Cut Horizontal Extrusion
3	2	23.960”w Lower Angled Cut Horizontal Extrusion
5	1	34.417”h Vertical Extrusion
6	1	34.417”h Vertical Extrusion
7	2	14.335”w Upper Angled Cut Horizontal Extrusion
8	2	23.960”w Upper Angled Cut Horizontal Extrusion

Steps:

- 1) Vertical extrusion 1A should be shipped connected to vertical extrusion 1.
- 2) Attach horizontal extrusions 2 and 3 to vertical extrusions 1 as shown in illustration.
- 3) Attach vertical extrusions 5 and 6 to horizontal extrusion 3 as shown in illustration.
- 4) Insert sintra pieces **A**, **B**, **C**, **D** and **E** before attaching horizontal extrusions 7 and 8 to vertical extrusion 1 as shown in illustration.
- 5) Attach door to extrusion where indicated.
- 6) Set counter atop assembled pedestal.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Level 1



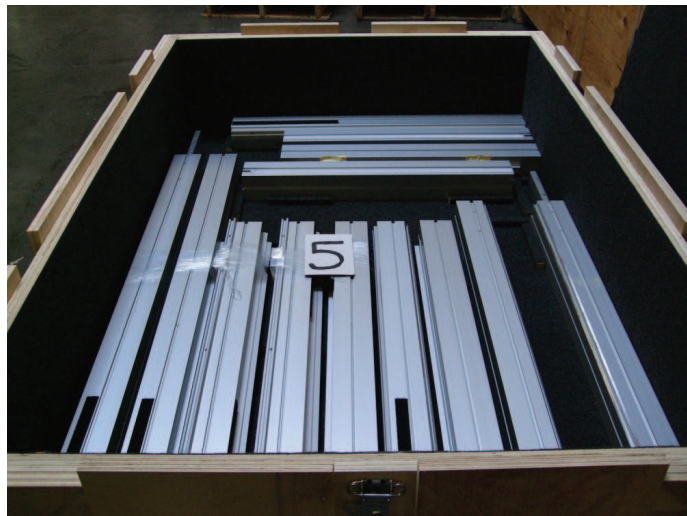
Level 2



Level 3



Level 4



Level 5



Level 6



Level 7



Level 8

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING