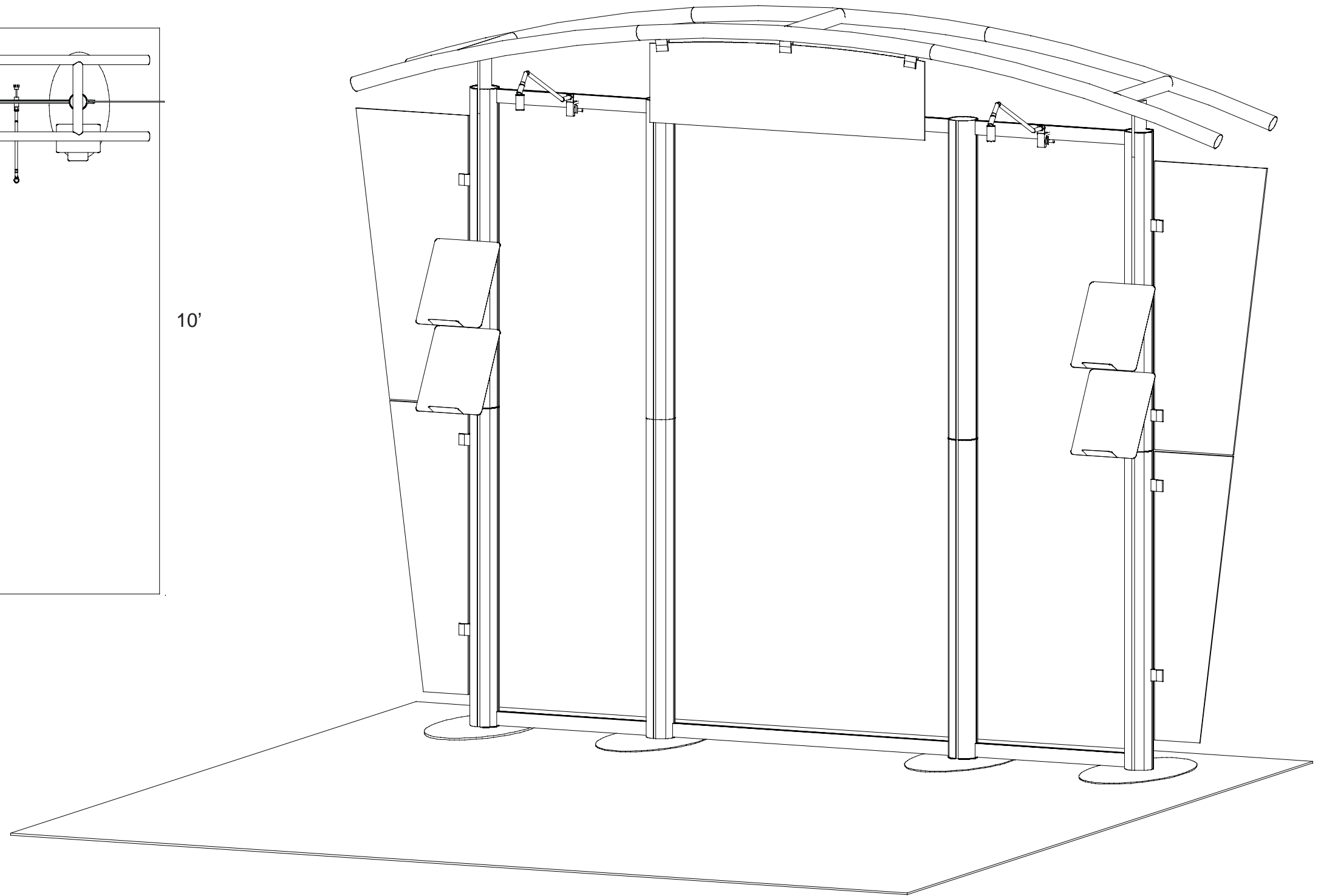


Plan View

10'

10'



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



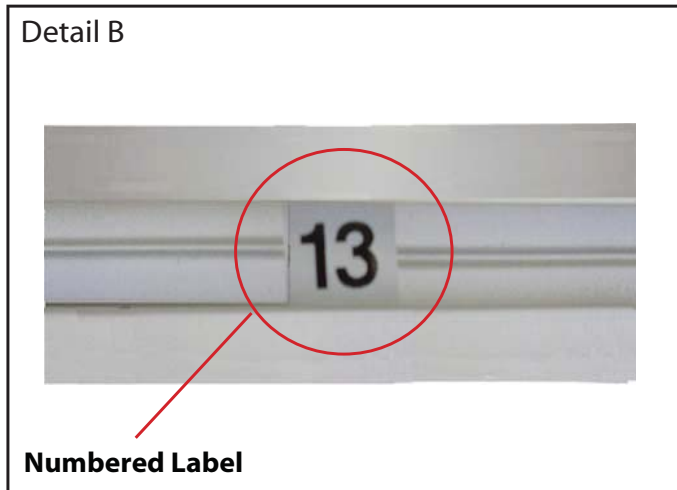
Detail A

**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



Detail B

**Numbered Label**

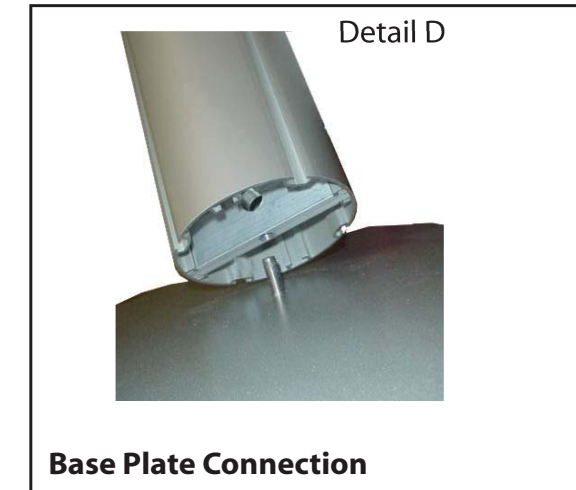
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

**Horizontal Inline Connection** (remove only one setscrew)

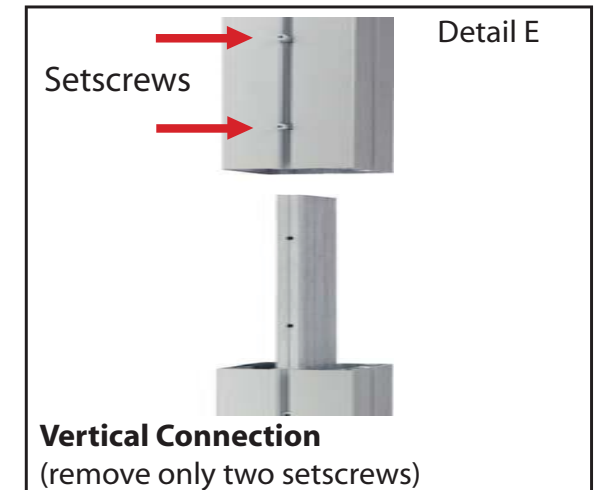
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

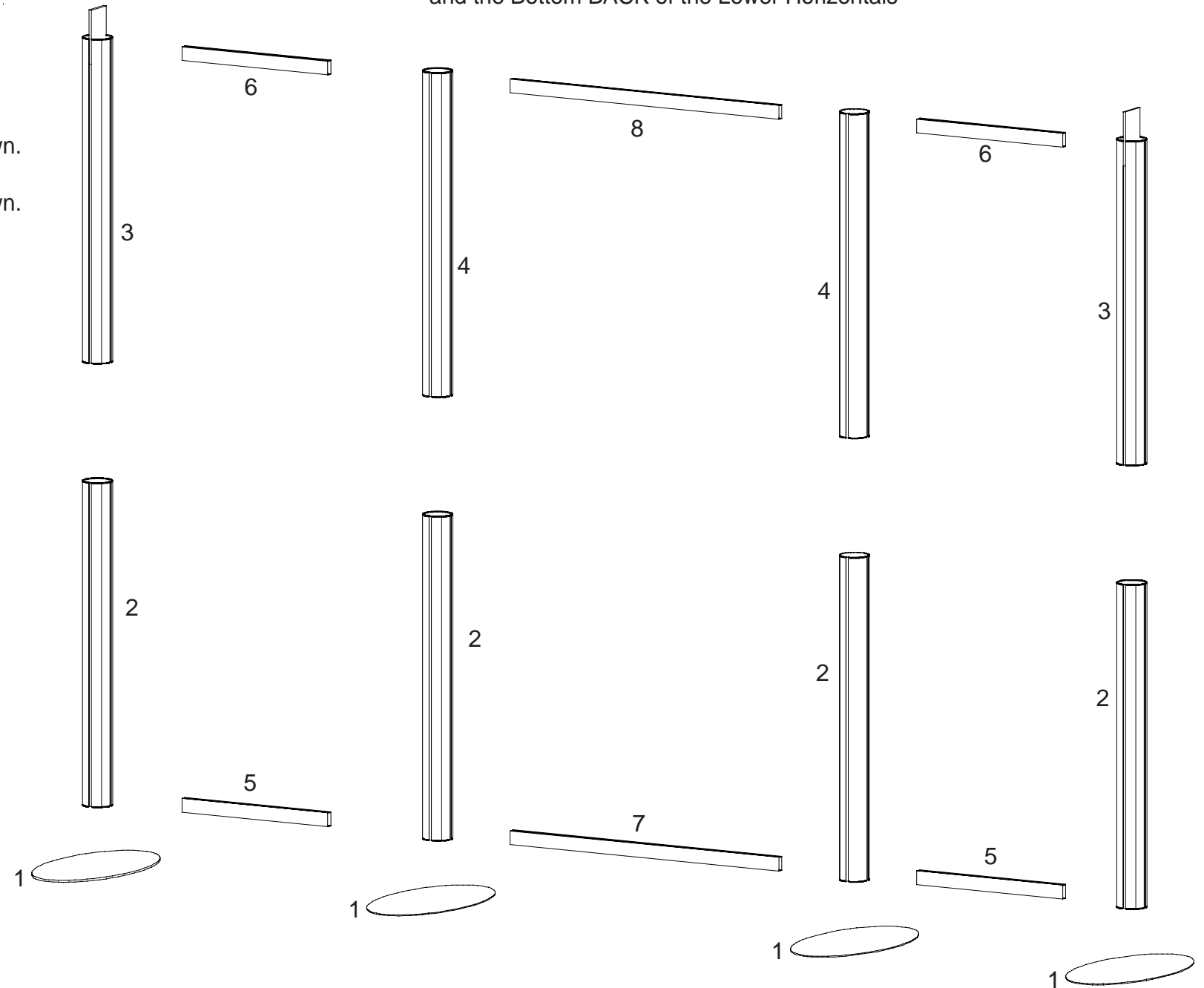
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Part Number	Qty for Step	Description
1	4	Base Plates
2	4	42" h Lower Vertical extrusion
3	2	42" h Upper Vertical extrusion w/ Canopy Connections
4	2	42" h Upper Vertical extrusion
5	2	20" Lower Horizontal w/ Velcro attached to Bottom Edge
6	2	20" Upper Horizontal w/ Velcro attached to Top Edge
7	1	36.898" Horizontal attached to Bottom Edge
8	1	36.898" Upper Horizontal w/ Velcro attached to Top Edge

**Note: Attaching Graphics**  
 Attach Backwall Graphics to Velcro by applying the Graphic to the Top BACK of the Upper Horizontals and the Bottom BACK of the Lower Horizontals

**Steps**

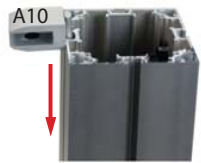
- 1) Connect upper vertical extrusions [3 and 4] to lower vertical extrusions [2].
- 2) Attach vertical assemblies [2/3 and 2/4] to the Oval base plates [1].
- 3) Attach Lower Horizontal extrusions [5 and 7] between Vertical assemblies [2/3 and 2/4] as shown.  
 note: Velcro on Lower Horizontals must face BACK.
- 4) Attach Upper Horizontal extrusions [6 and 8] between Vertical assemblies [2/3 and 2/4] as shown.  
 note: Velcro on Upper Horizontals must face BACK.



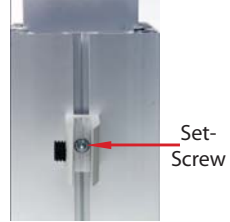
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

**Wing Attachment**

Slide A10 Clamp into groove of square extrusion.



When desired location is found, tighten set screw to secure.



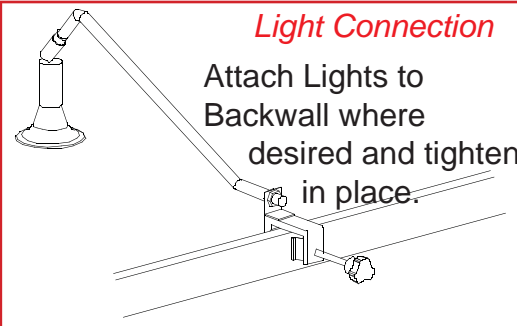
Tighten black plastic set screw to secure Wing in place.



Black Plastic Set-screw

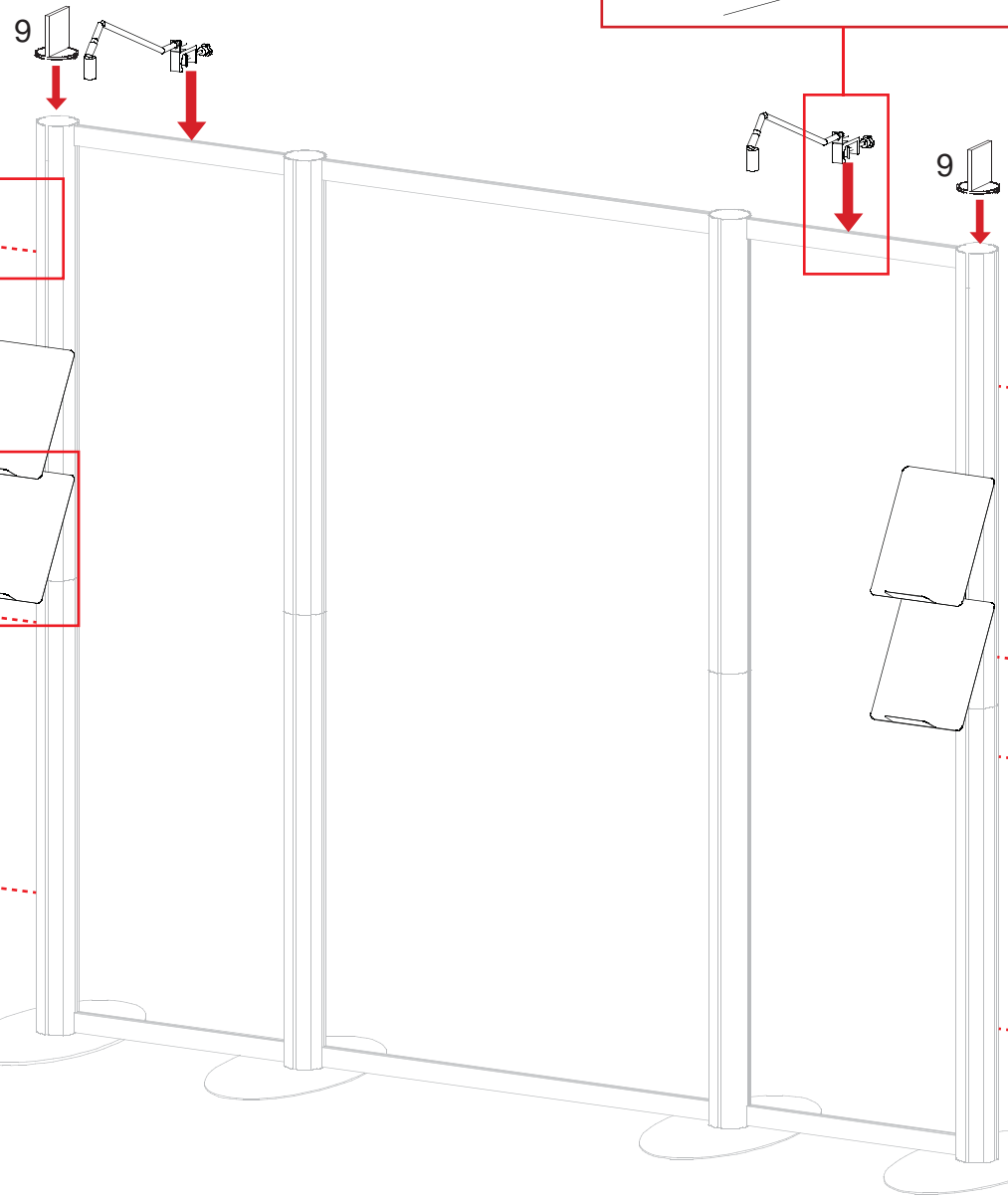
**Light Connection**

Attach Lights to Backwall where desired and tighten in place.

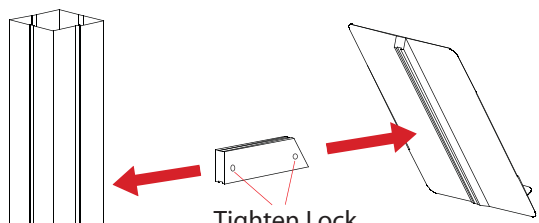


**Canopy Connection**

Set Cap with extrusion [9] attached atop vertical extrusion. Refer to next page for Canopy Assembly.



**Literature Rack Attachment**



Tighten Lock to Secure

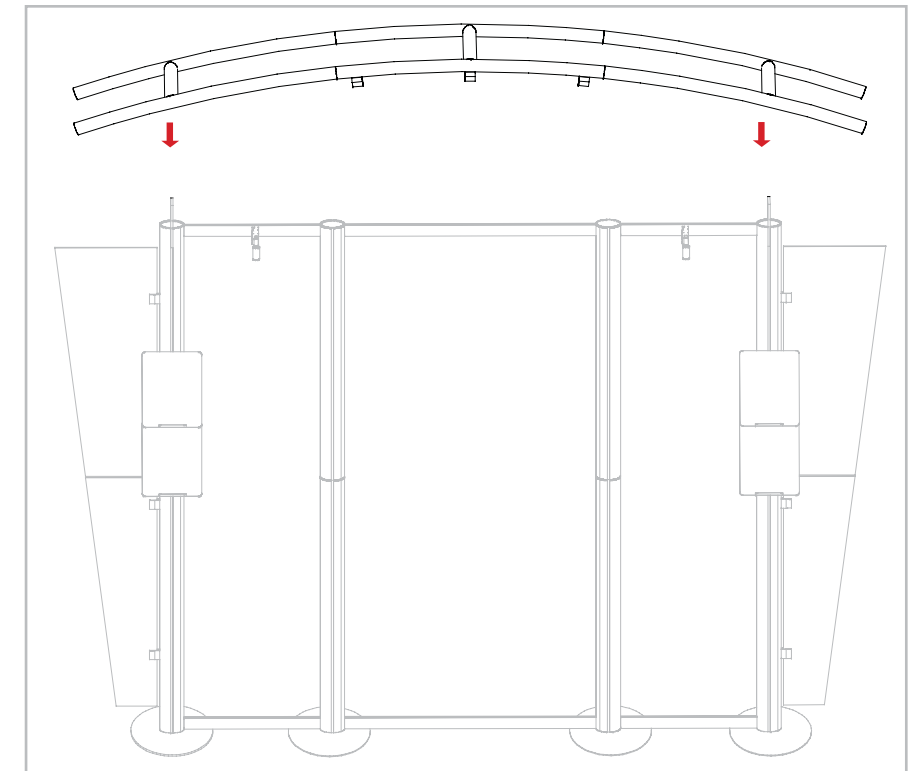
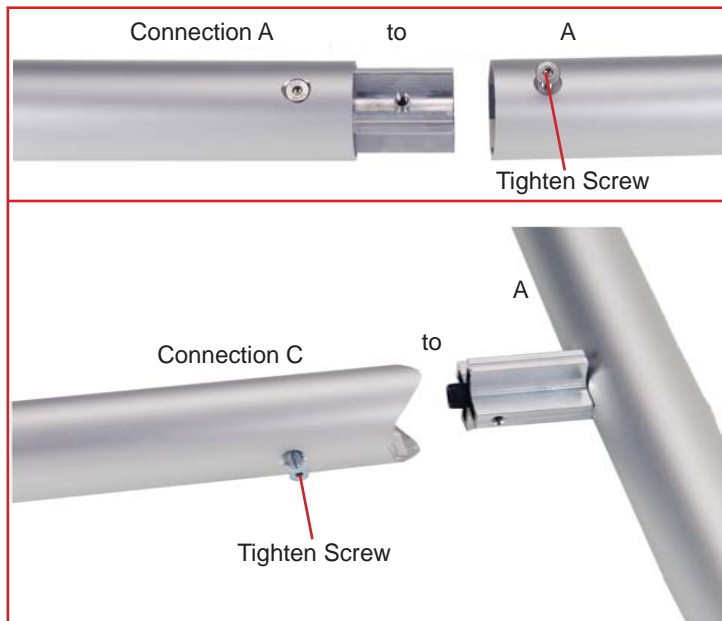
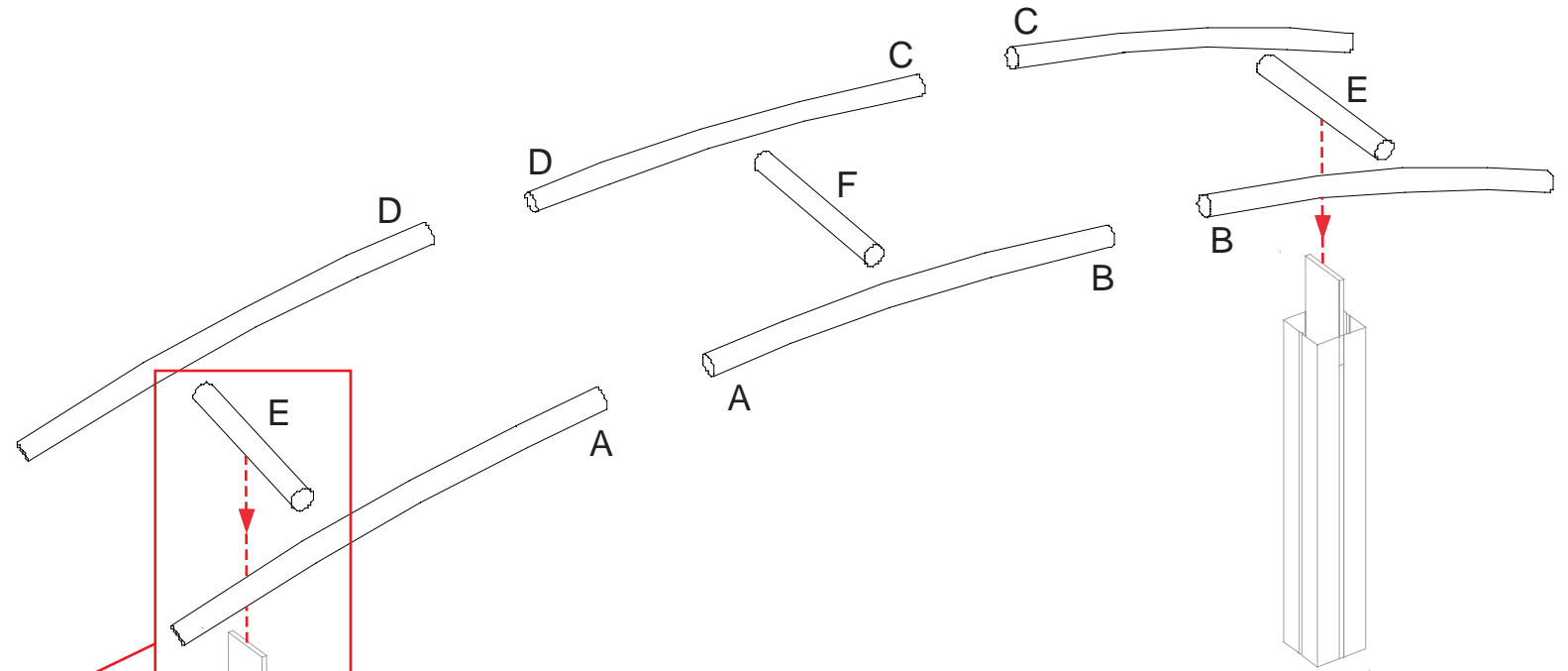
Attach connector piece to rack as shown. Then connect assembled literature rack to vertical extrusion.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

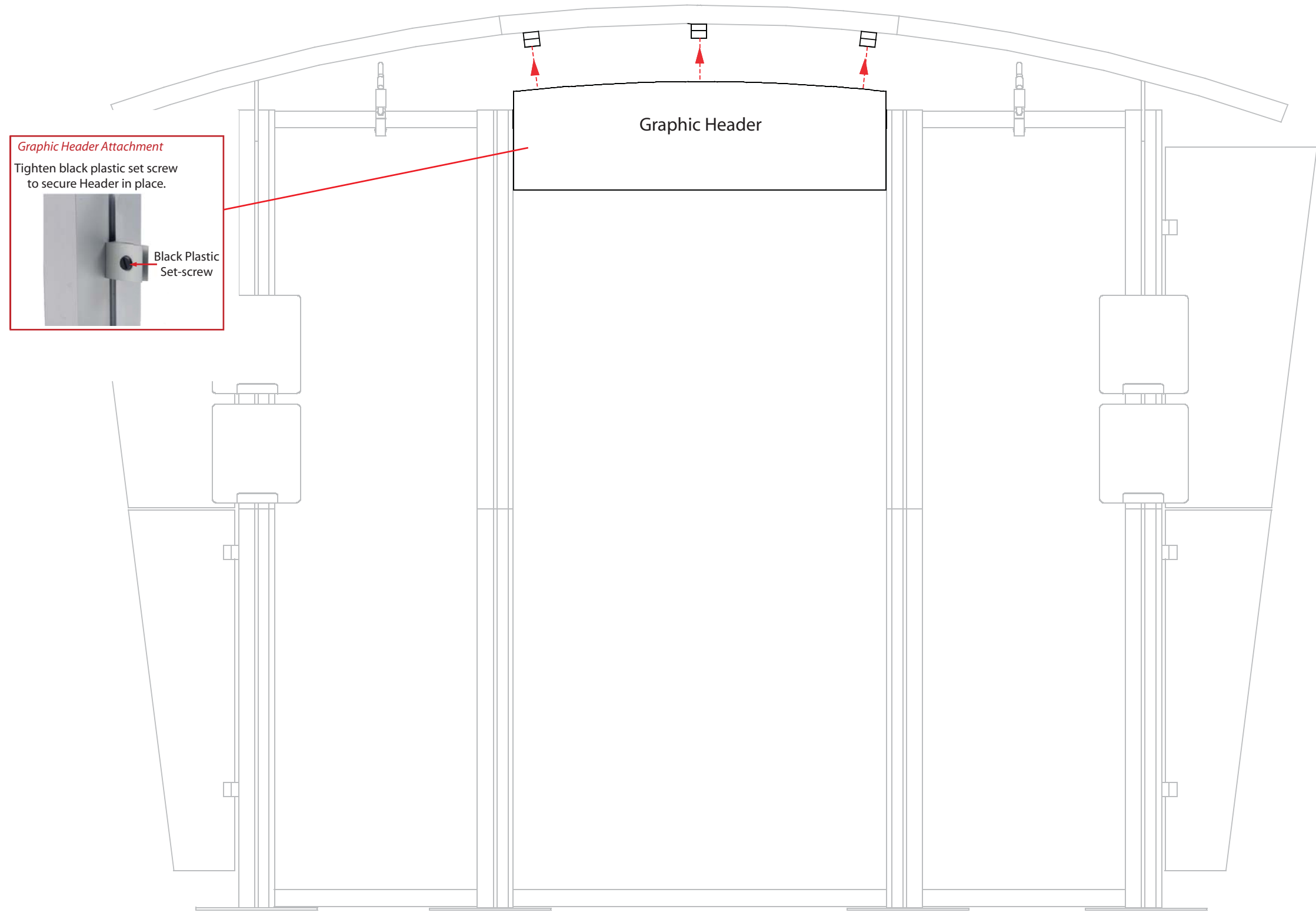
Item	Quantity	Description
A	1	39" Round formed extrusion
AB	1	39" Round formed extrusion
B	1	39" Round fomred extrusion
C	1	39" Round formed extrusion
CD	1	39" Round formed extrusion
D	1	39" Round formed extrusion
E	2	14" Round extrusion
F	1	14" Round extrusion

Steps:

- 1) Connect 39" (A) round formed extrusion to 39" (A) round formed extrusion.
- 2) Connect 39" (B) round formed extrusion to 39" (B) round formed extrusion.
- 3) Connect 39" (C) round formed extrusion to 39" (C) round formed extrusion.
- 4) Connect 39" (D) round formed extrusion to 39" (D) round formed extrusion.
- 5) Connect (A) round formed extrusion and (D) round formed extrusion to 14" (E) extrusion.
- 6) Connect (B) round formed extrusion and (C) round formed extrusion to 14" (E) extrusion.
- 7) Connect (AB) round formed extrusion and (CD) round formed extrusion to 14" (F) extrusion.
- 8) Attach Canopy Assembly to Vertical extrusions with Canopy attachments.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING