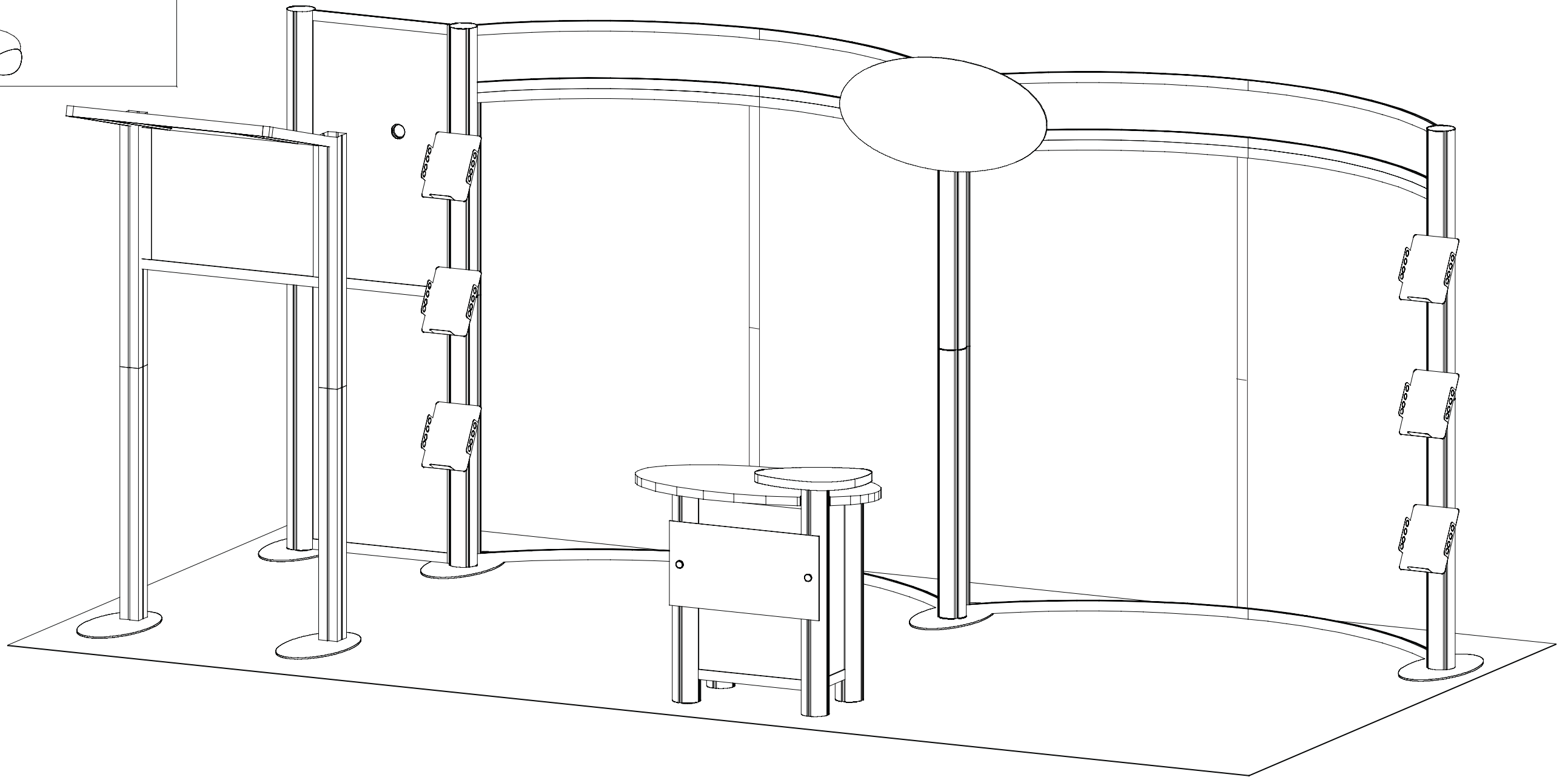
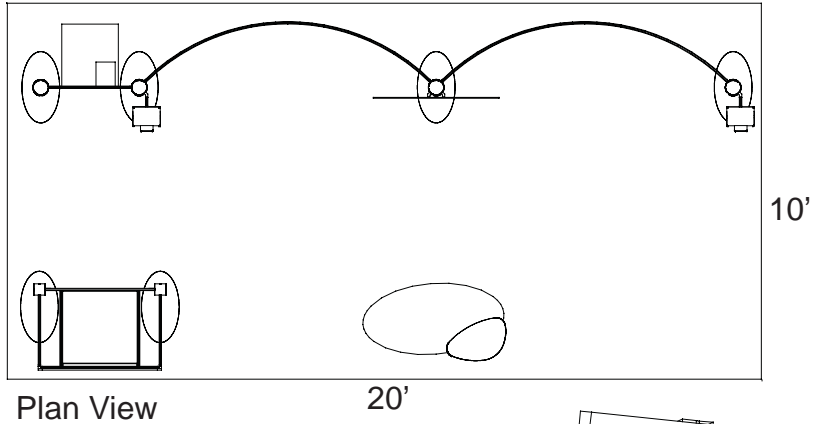


visionary™ DESIGNS



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

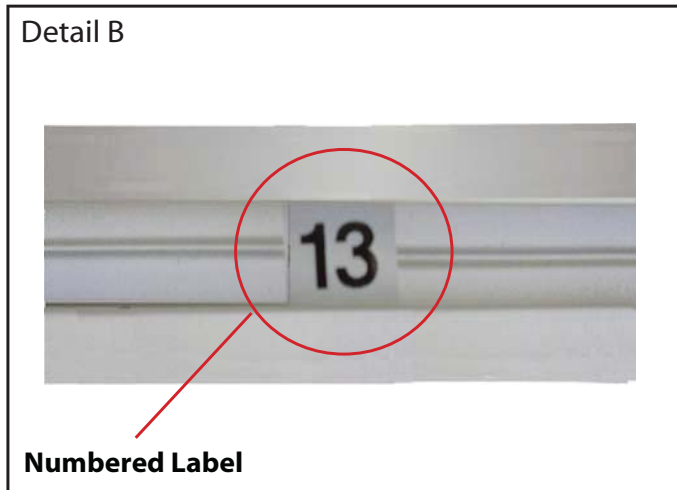


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

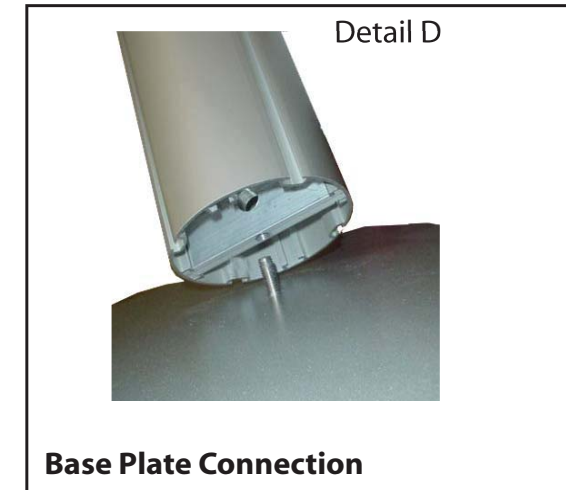
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

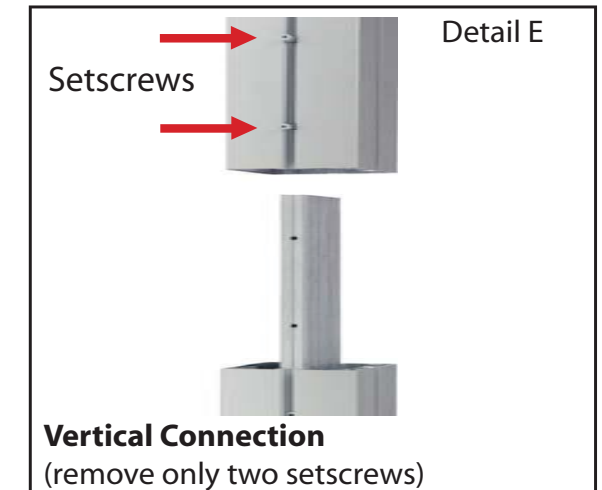
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

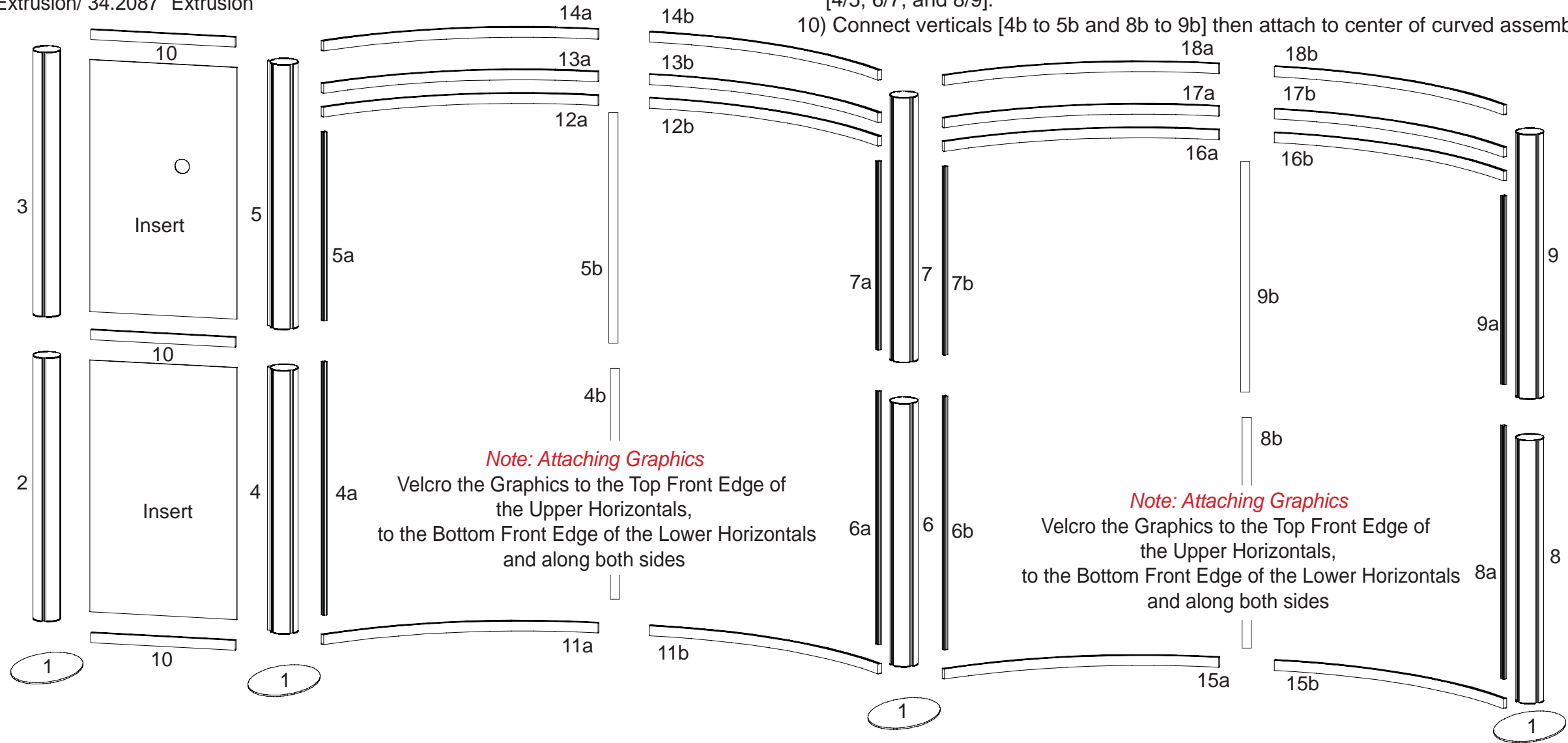
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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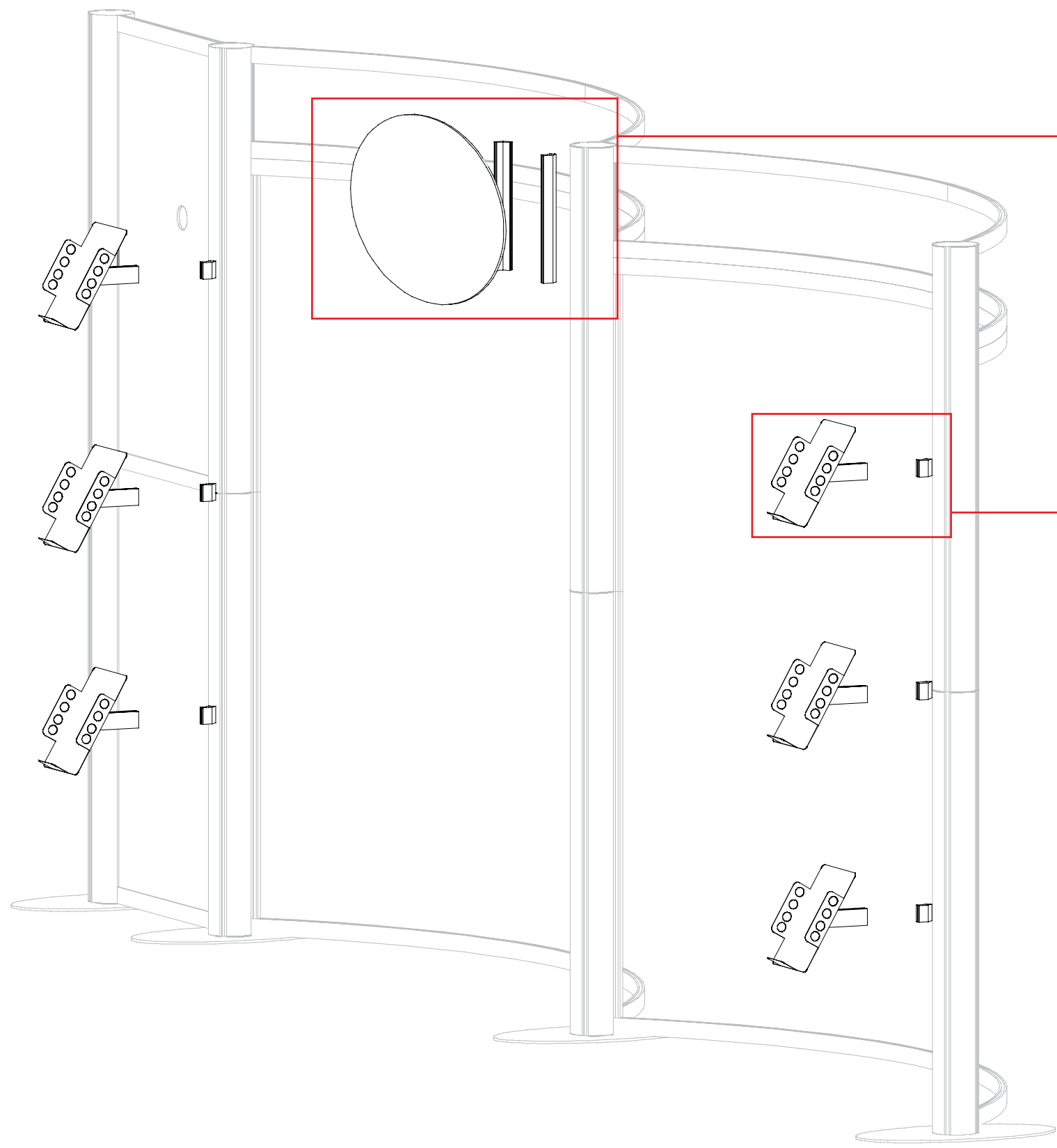
Item	Quantity	Description	Item	Quantity	Description
1	4	Oval Base Plate	9	1	48"h Round Vertical Extrusion
2	1	47.5"h Round Vertical Extrusion	9a	1	34.2087" Extrusion
3	1	48"h Round Vertical Extrusion	10	1	26" Horizontal Extrusion
4	1	47.5"h Round Vertical Extrusion	11a/11b	1/1	50.875" Curved Horizontal Extrusion
4a	1	45.9591" Extrusion	12a/12b	1/1	50.875" Curved Horizontal Extrusion
4b/5b	1/1	45.9591" Extrusion/ 34.2087" Extrusion	13a/13b	1/1	50.875" Curved Horizontal Extrusion
5	1	48"h Round Vertical Extrusion	14a/14b	1/1	50.875" Curved Horizontal Extrusion
5a	1	34.2087" Extrusion	15a/15b	1/1	50.875" Curved Horizontal Extrusion
6	1	47.5"h Round Vertical Extrusion	16a/16b	1/1	50.875" Curved Horizontal Extrusion
6a/6b	1/1	45.9591" Extrusion	17a/17b	1/1	50.875" Curved Horizontal Extrusion
7	1	48"h Round Vertical Extrusion	18a/18b	1/1	50.875" Curved Horizontal Extrusion
7a/7b	1/1	34.2087" Extrusion			
8	1	47.5"h Round Vertical Extrusion			
8a	1	45.9591" Extrusion			
8b/9b	1	45.9591" Extrusion/ 34.2087" Extrusion			

Steps:

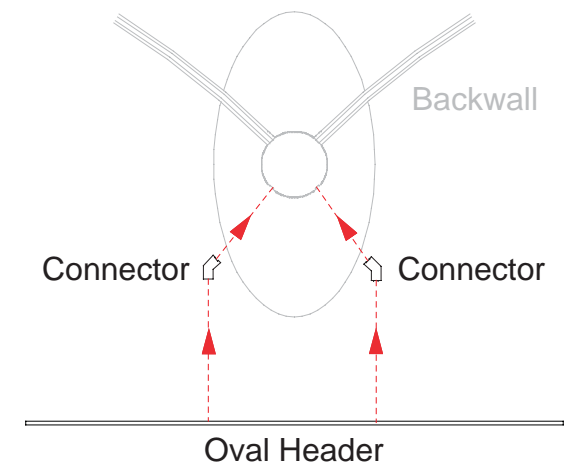
- 1) Connect vertical extrusions [3, 5, 7, and 9] to lower vertical extrusions [2, 4, 6, and 8].
- 2) Connect vertical assemblies [2/3, 4/5, 6/7, and 8/9] to oval base plates [1], refer to Detail D on General Info. Page.
- 3) Attach horizontal extrusions [10] between vertical assemblies [2/3 and 4/5] placing inserts as shown.
- 4) Assemble curved horizontals by connecting pieces [11a to 11b, 12a to 12b, 13a to 13b, 14a to 14b, 15a to 15b, 16a to 16b, 17a to 17b and 18a to 18b].
- 5) Connect lower curved assemblies [11a/11b and 15a/15b] between vertical assemblies [4/5, 6/7, and 8/9] as shown below.
- 6) Insert extrusions [4a thru 9a] into grooves of vertical extrusions where indicated.
- 7) Connect curved assemblies [12a/12b and 16a/16b] between vertical assemblies [4/5, 6/7, and 8/9] and atop vertical extrusions [5a, 7a, 7b, and 9a].
- 8) Connect curved assemblies [13a/13b and 17a/17b] between vertical assemblies [4/5, 6/7, and 8/9] setting it atop curved assemblies [12a/12b and 16a/16b].
- 9) Connect curved assemblies [14a/14b and 18a/18b] between and flush to top of vertical assemblies [4/5, 6/7, and 8/9].
- 10) Connect verticals [4b to 5b and 8b to 9b] then attach to center of curved assemblies as shown.



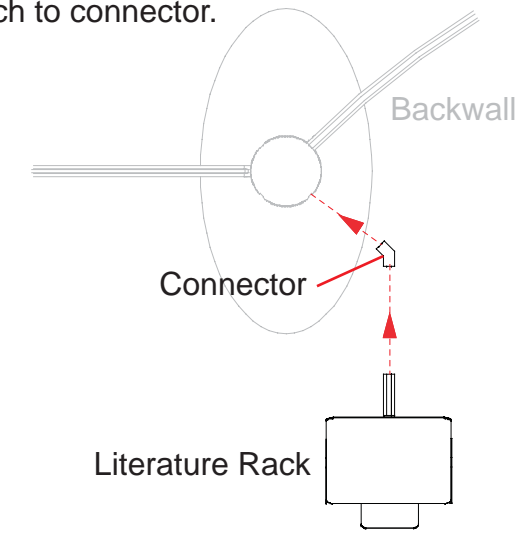
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



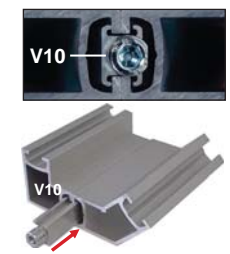
Attach Header to backwall using connector pieces (refer to V10 Detail for connection), attach header using Velcro.



Attach Lit Rack to backwall using connector pieces (refer to V10 Detail for connection), assemble rack (refer to Lit Rack Detail), attach to connector.

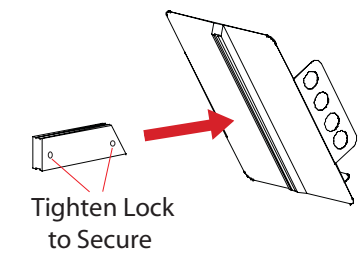


V10 Detail



Slide V10 Connector in between horizontal extrusion and connector, and place at desired height then tighten in place.

Literature Rack Attachment



Attach connector piece to rack as shown. Then connect assembled literature rack to connector extrusion.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING


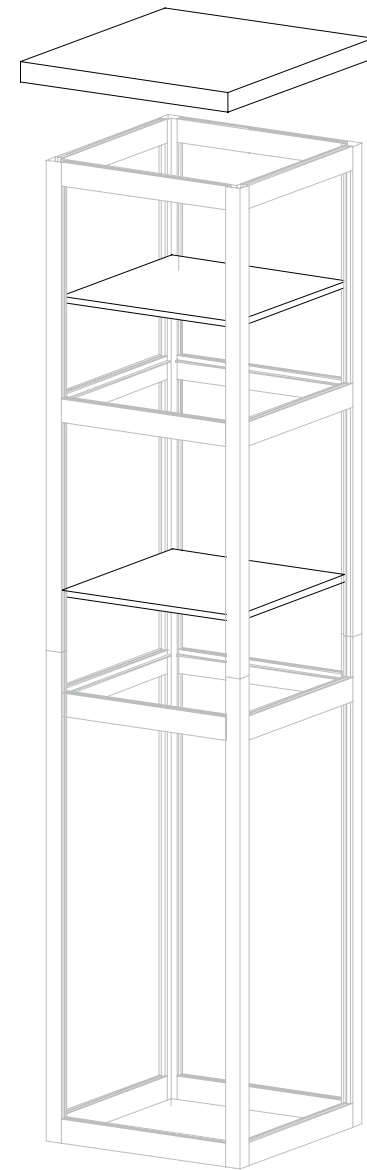
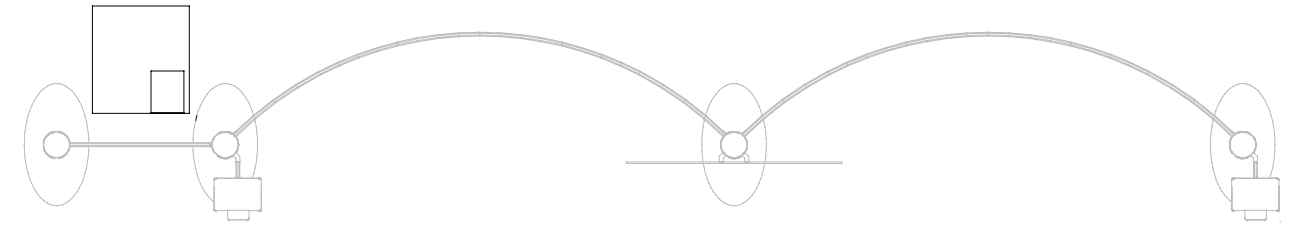
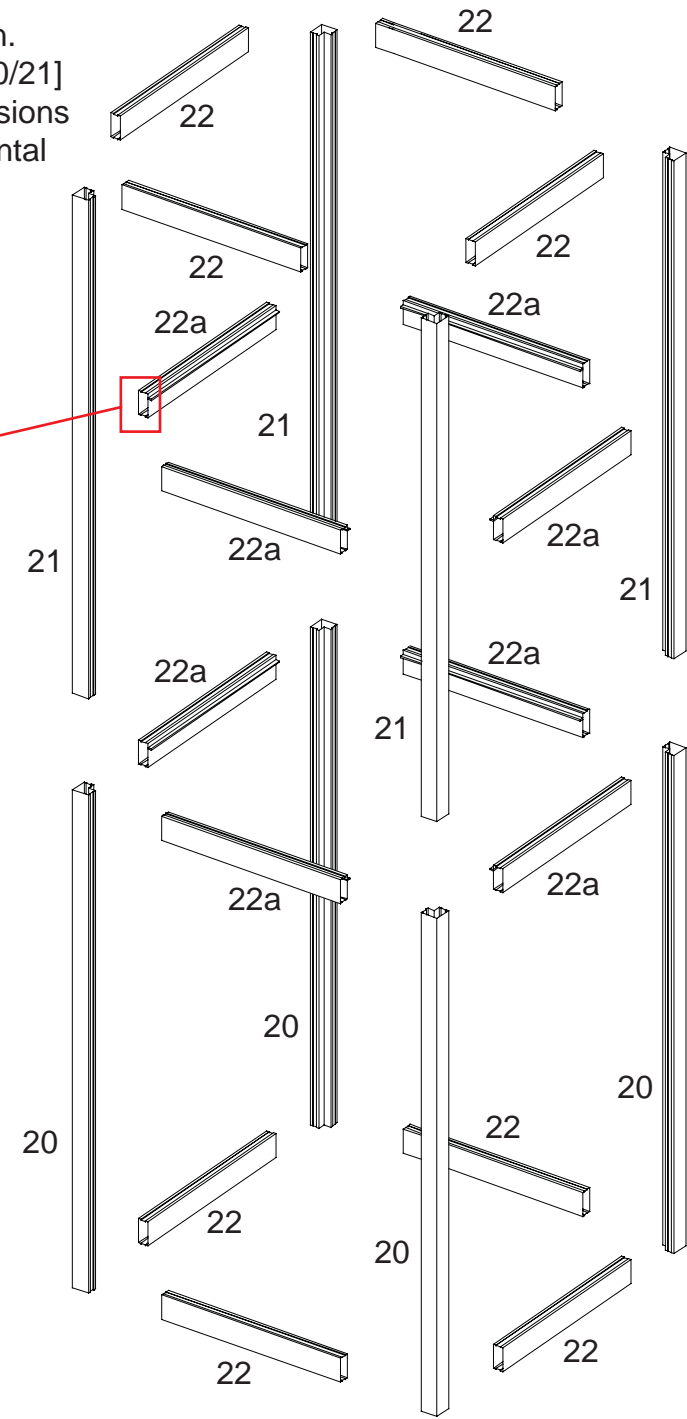
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Item	Quantity	Description
20	4	37.125"h Vertical Extrusion
21	4	37.125"h Vertical Extrusion
22	8	14.25"w Horizontal Extrusion
22a	8	14.25"w Horizontal Extrusion w/ Lip for Shelf

Steps:

- 1) Connect vertical extrusions [21] to lower vertical extrusions [20] as shown.
- 2) Attach horizontal extrusions [22 and 22a] between vertical assemblies [20/21] placing extrusions [22] flush with bottom of vertical [20] and placing extrusions [22a] approximately 19.708" down from top of vertical to bottom of horizontal extrusions.
- 3) Place shelves and top onto assembled projector stand as shown.

Extrusions 22a have a lip for the shelf to rest upon.

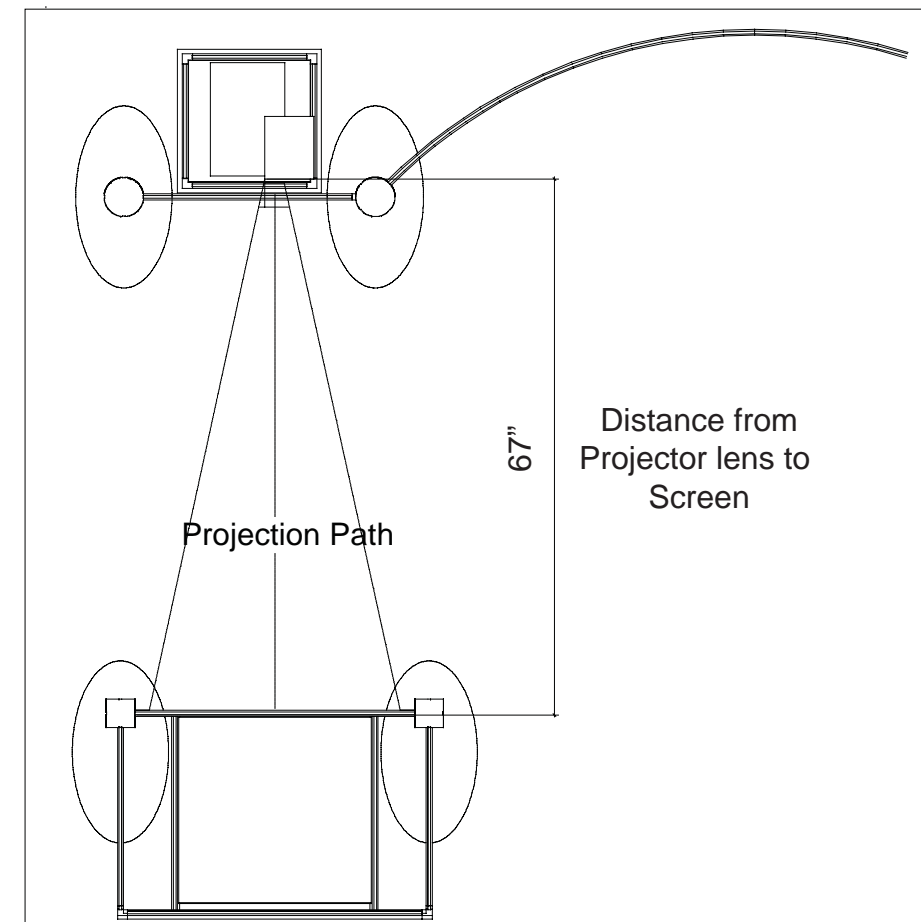
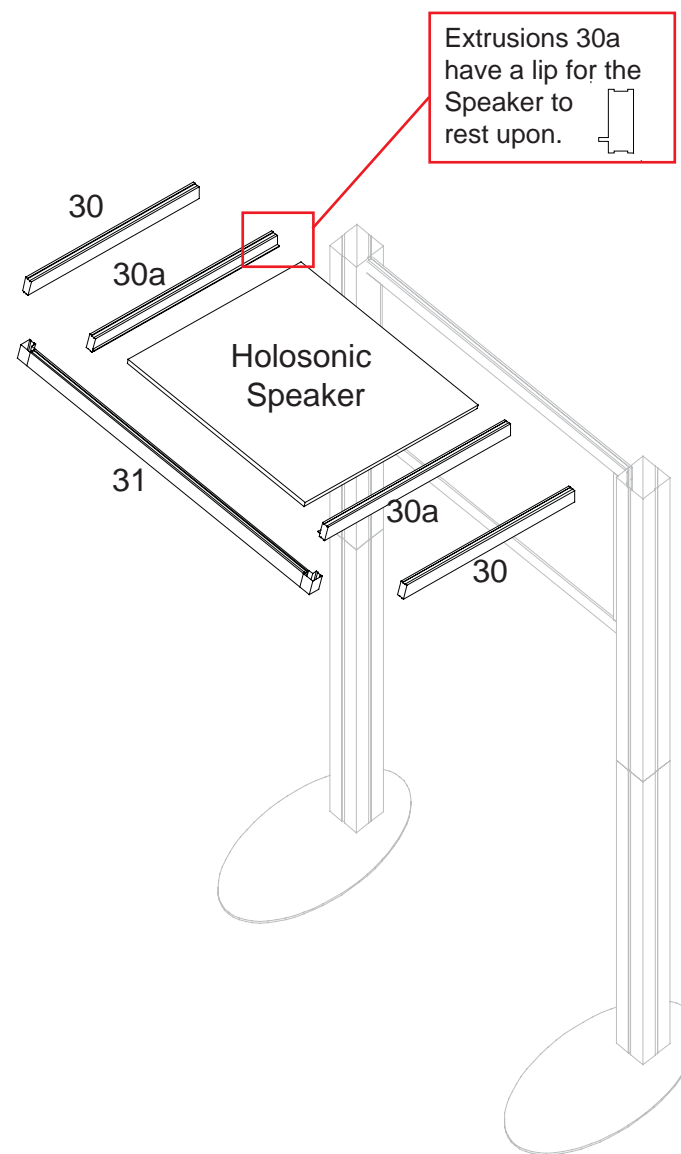
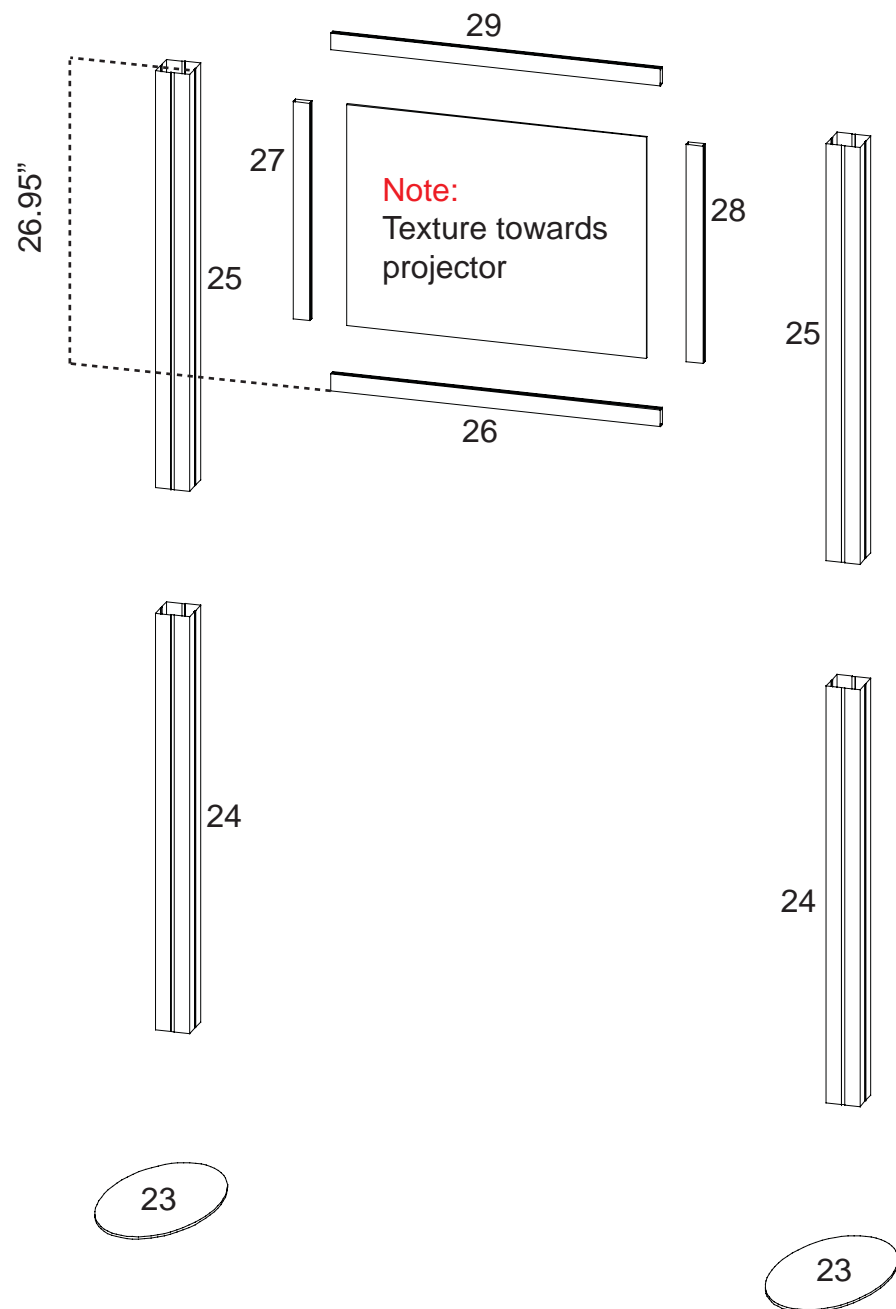
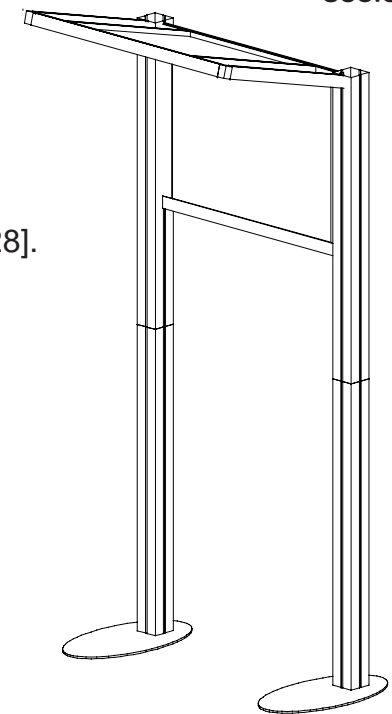
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Item	Quantity	Description
23	2	Oval base Plate
24	2	44.8326" h Vertical Extrusion
25	2	44.8326" h Vertical Extrusion
26	1	34.894" w Horizontal Extrusion
27	1	23.3625" w Horizontal Extrusion
28	1	23.3625" w Horizontal Extrusion
29	1	34.894" Horizontal Extrusion
30	2	25.5" w Horizontal Extrusion
30a	2	23.52" w Horizontal Extrusion
31	1	36.685" w Horizontal w/ Connectors attached

Steps:

- 1) Connect vertical extrusions [25] to lower vertical extrusions [24].
- 2) Attach assembled verticals [24/25] to oval base plates [23].
- 3) Connect horizontal extrusion [26] between vertical extrusions [24/25] approximately 26.95" down from top of vertical to bottom of horizontal piece.
- 4) Connect vertical extrusions [27 and 28] to edges of horizontal extrusion [26] as shown, place insert.
- 5) Connect upper horizontal extrusion [29] between vertical extrusions [24/25] and atop vertical extrusions [27 and 28].
- 6) Connect extrusions [30] to vertical extrusions [25] flush with top, connect extrusions [30a] to pill slots located on horizontal extrusion [29].
- 7) Set Holosonic Speaker into place atop extrusions [30a] as shown.
- 8) Attach horizontal extrusion with connectors attached to ends of extrusion [30 and 30a].



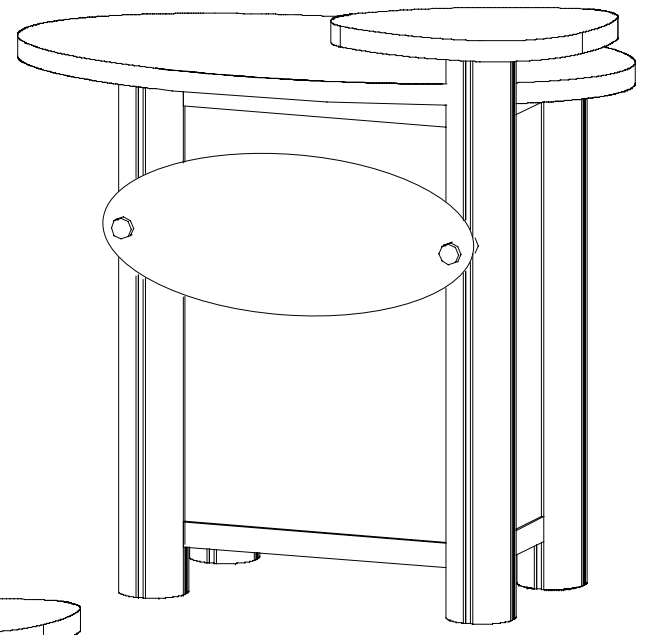
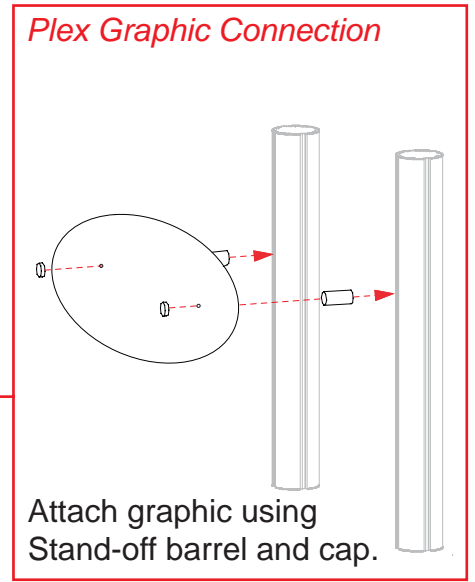
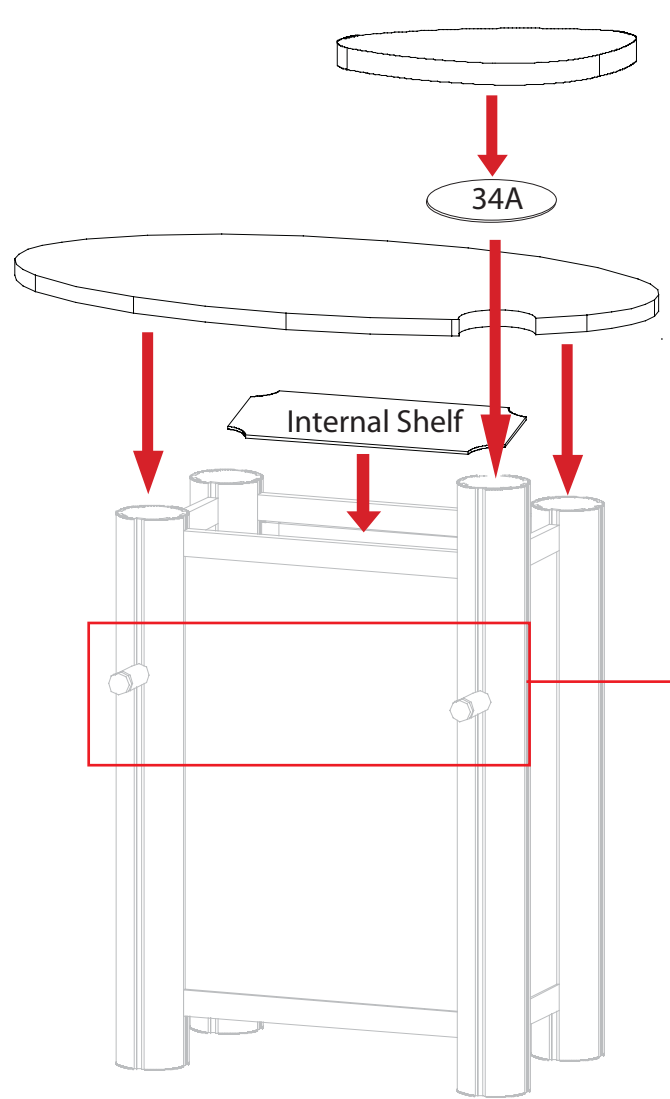
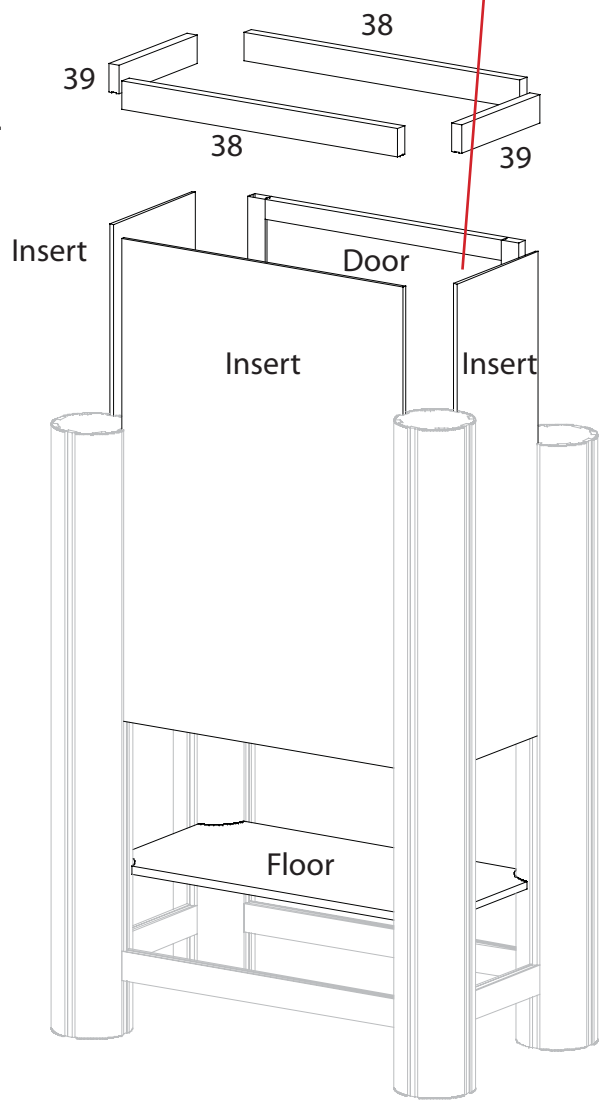
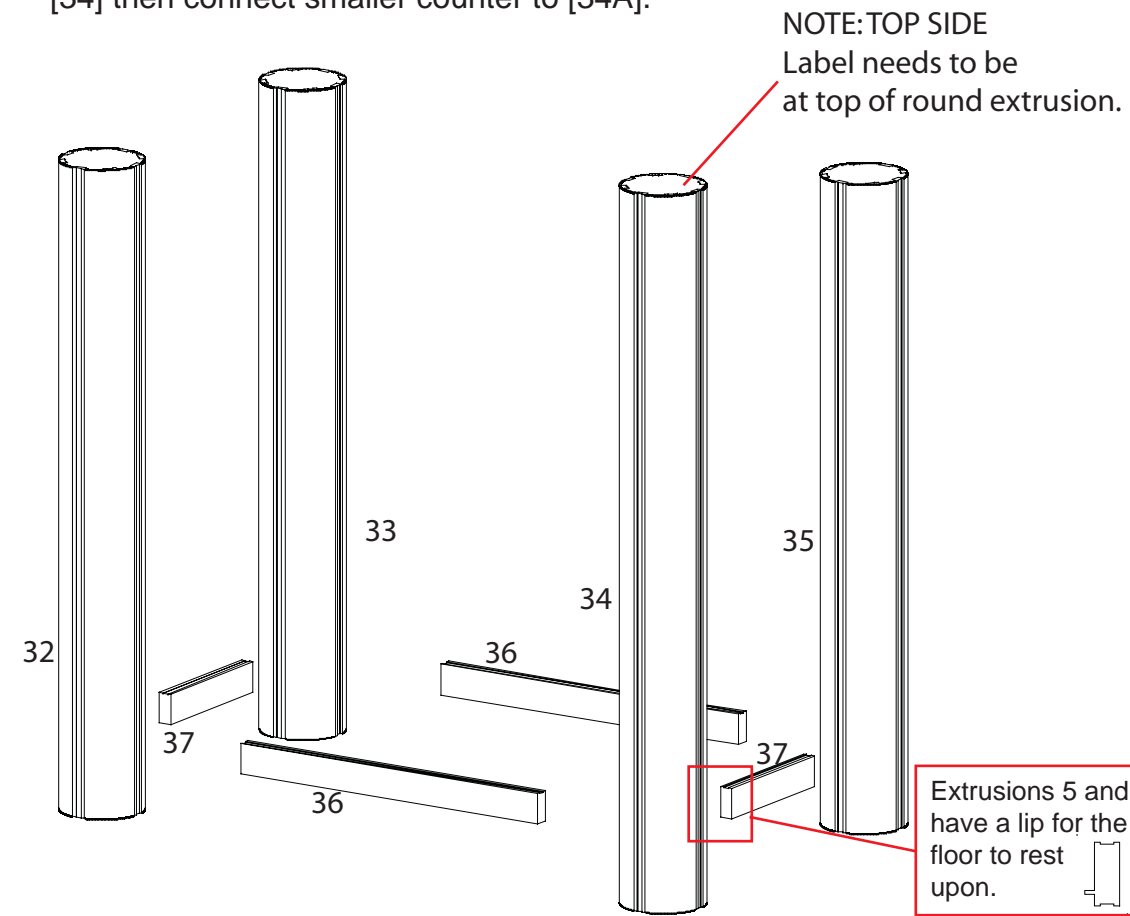
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Item	Quantity	Description
32	1	38" h Vertical Extrusion
33	1	38" h Vertical Extrusion
34	1	42" h Vertical Extrusion
34A	1	Plate for Counter Connection
35	1	38" h Vertical Extrusion
36	2	20" w Horizontal Extrusion
37	2	8.5" w Horizontal Extrusion
38	2	20" w Horizontal Extrusion
39	2	8.5" w Horizontal Extrusion
40	4	Internal Shelf Support

Steps:

- 1) Connect horizontal extrusions [36 and 37] between vertical extrusions [32, 33, 34 and 35].
- 2) Set floor in place atop lip of horizontal extrusions.
- 3) Place doors and inserts in place as shown.
- 4) Connect horizontal extrusions [38 and 39] between vertical extrusions [32, 33, 34 and 35] and atop inserts and door.
- 5) Velcro shelf supports to inside of pedestal, then set internal shelf atop supports.
- 6) Place counter atop assembled pedestal, attach [34A] to extrusion [34] then connect smaller counter to [34A].



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