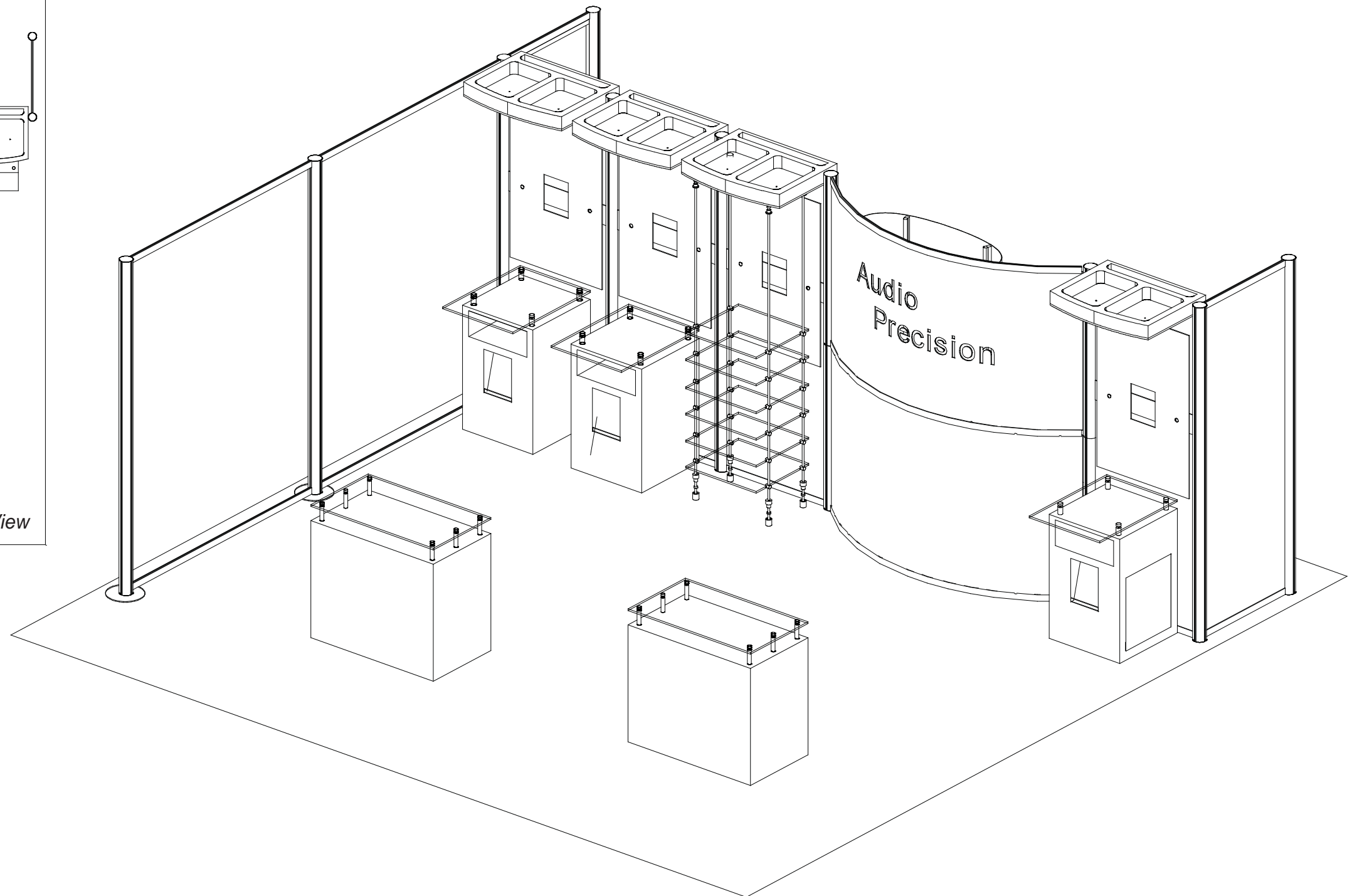
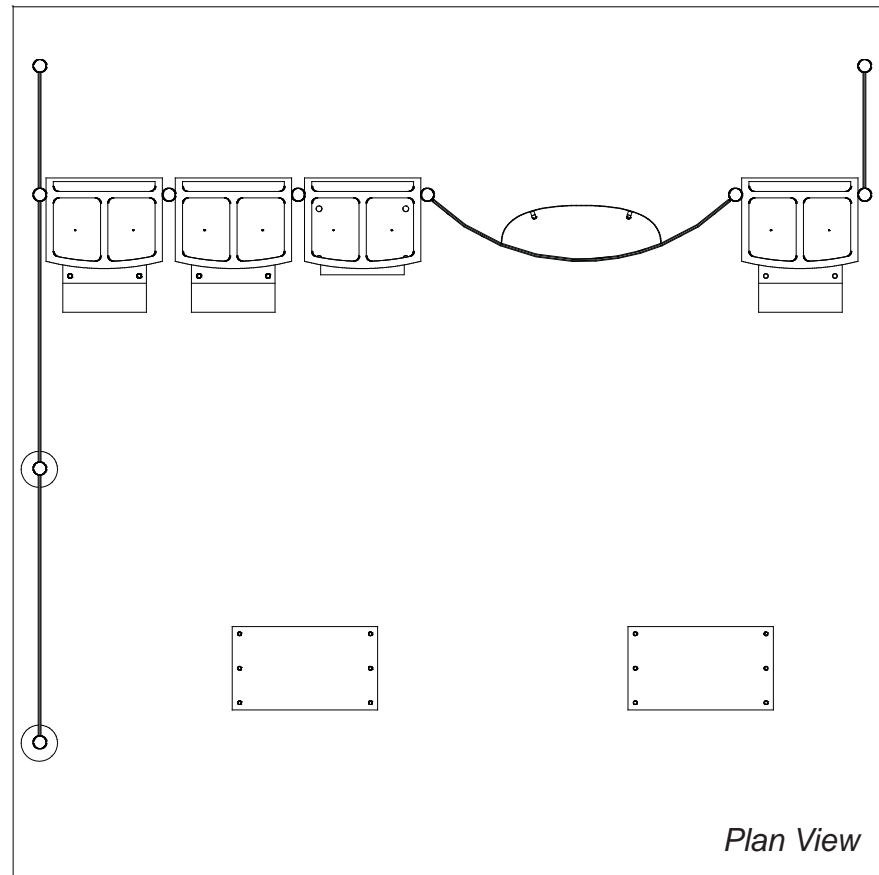


# euro It | HYBRIDS



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary<sup>™</sup> DESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

## Cleaning and Packing Your Display

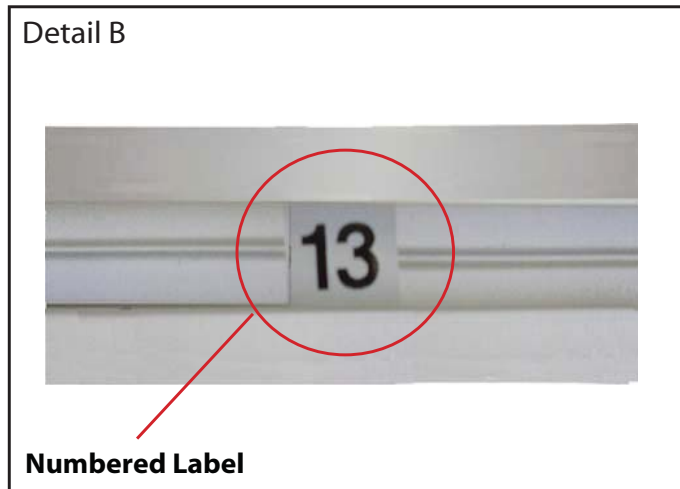
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



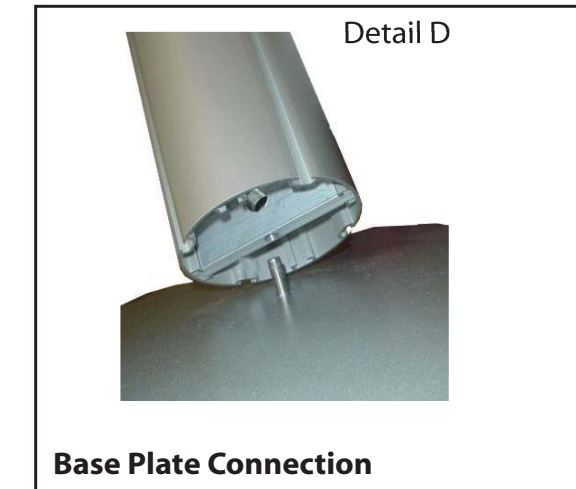
Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



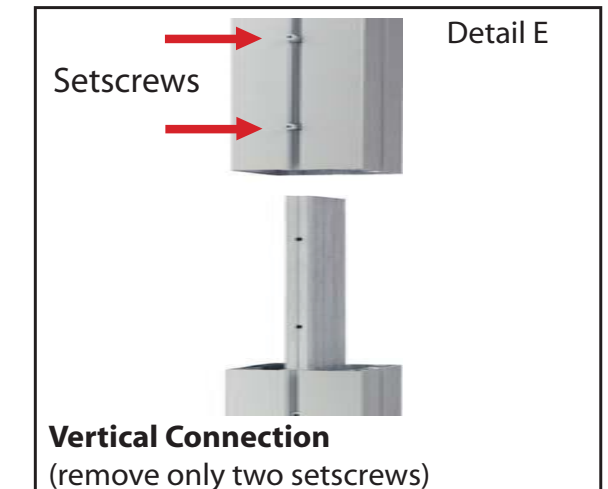
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

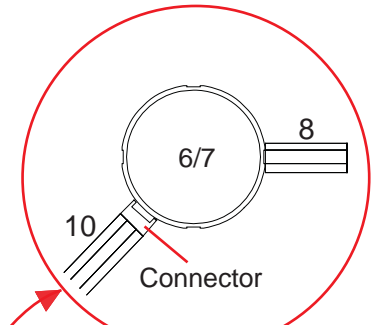
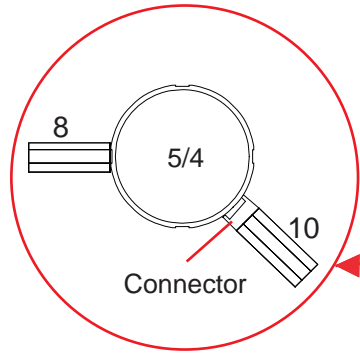
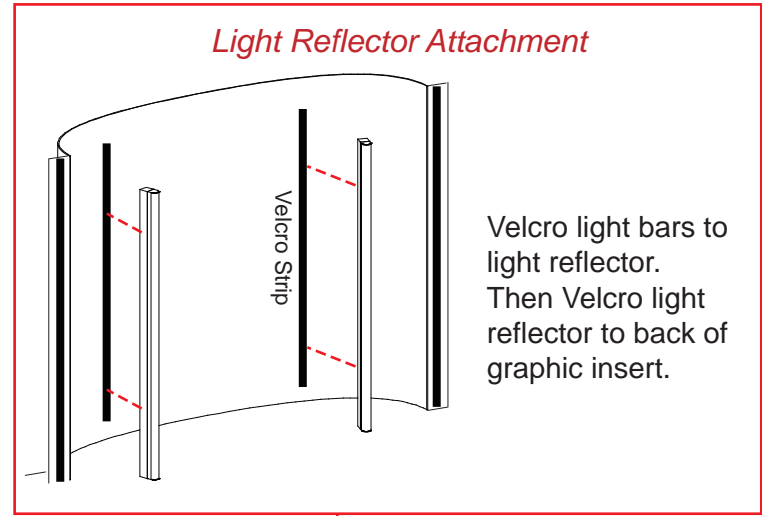
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

Item	Qty.	Description
1	1	94.25" Vertical Extrusion w/ Door Stop
2	1	94.25" Vertical Extrusion w/ Hinges
3	4	94.25" Vertical Extrusion
4	1	46.5" Vertical Extrusion w/ Connector Attached
5	1	47.75" Vertical Extrusion w/ Connector Attached
6	1	46.5" Vertical Extrusion w/ Connector Attached
7	1	47.75" Vertical Extrusion w/ Connector Attached
8	12	32" Horizontal Extrusion
9	4	32" Horizontal Extrusion w/ Monitor Mount Attached
10	3	90.7158" Curved Horizontal Extrusion

Steps:

- 1) Attach upper vertical extrusions to lower vertical extrusions [5 to 4 and 7 to 6].
- 2) Attach horizontal extrusions [8 and 9] between vertical extrusions, placing inserts as indicated.
- 3) Attach horizontal extrusions [8] between verticals [1 and 2], attaching Modul Extrusion door between extrusions.
- 4) Attach curved horizontal extrusions [10], placing inserts between extrusions.
- 5) Velcro light reflector w/ lights attached to back of graphic.

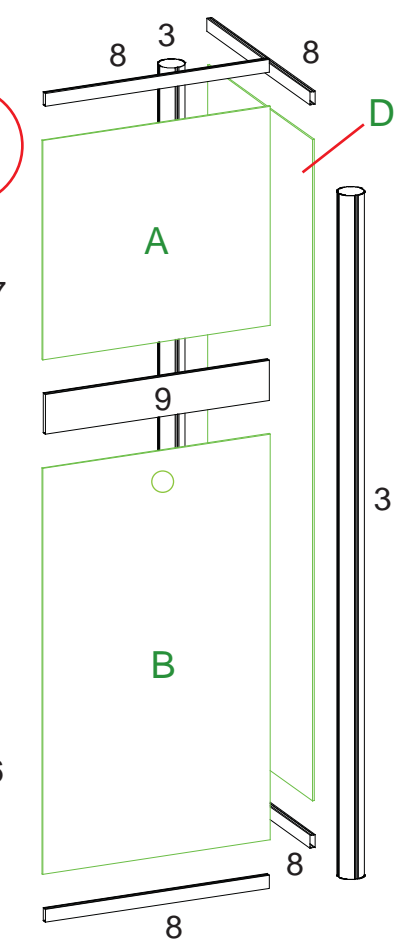
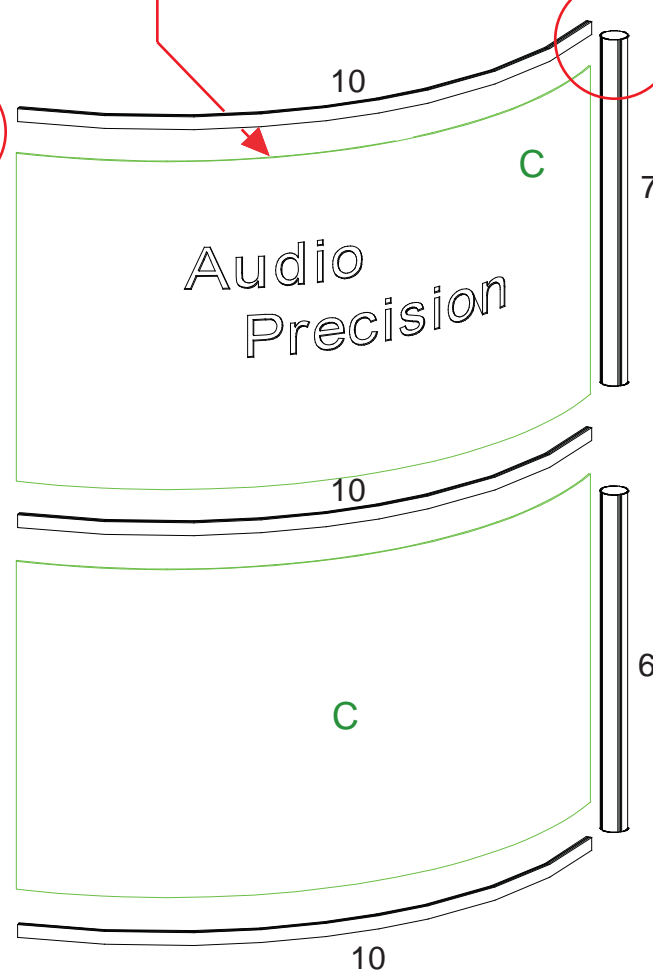
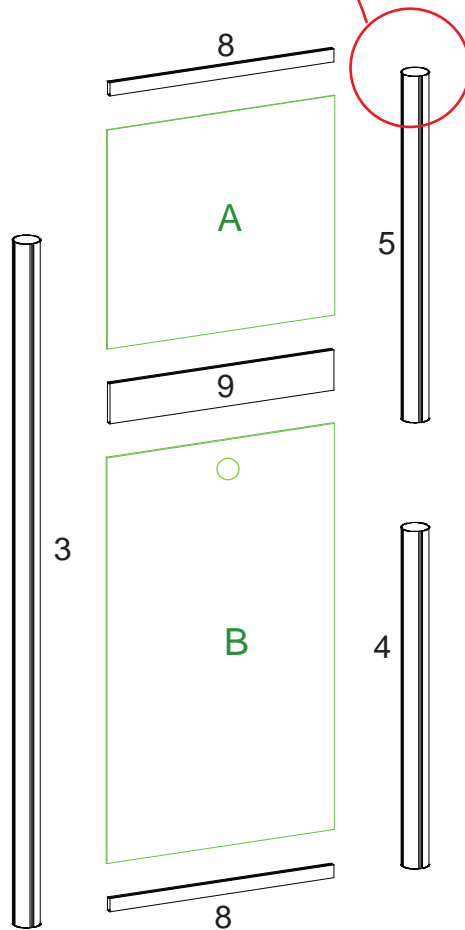
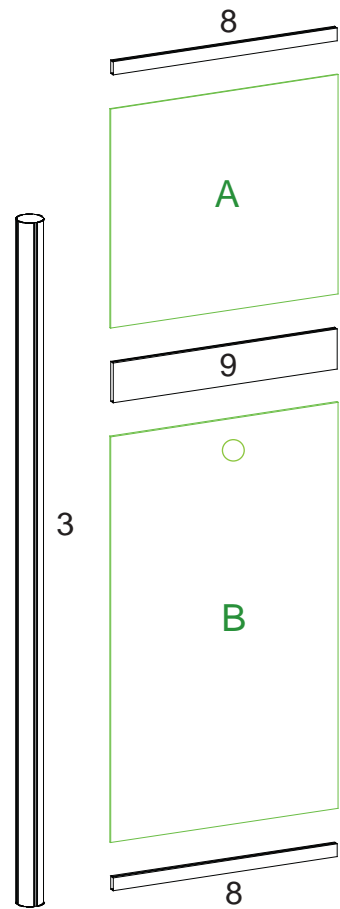
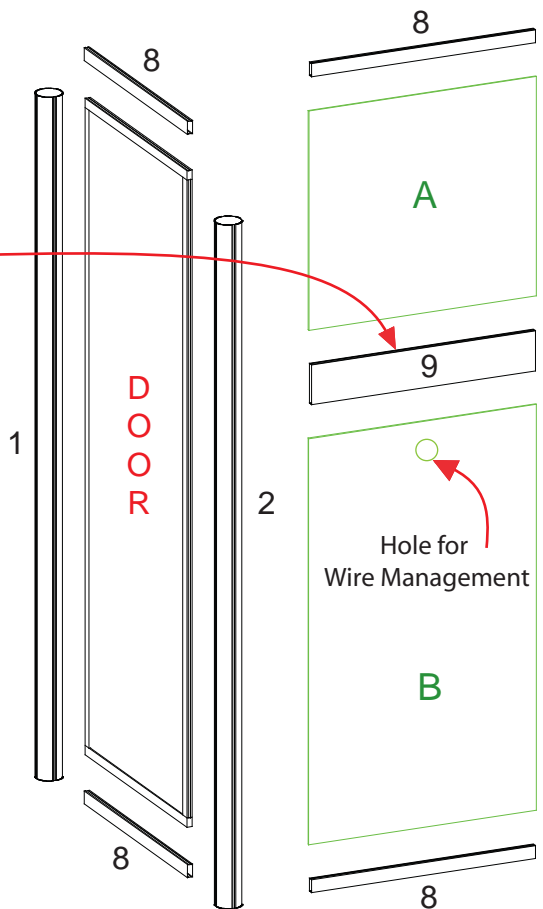


**Monitor Mount Attachment**

Monitor Mount  
2" Stand-off

Attach monitor mount to extrusion [9] using 2" stand-off and secure with wing nuts to back.

**Note:** Monitor Mount should remain assembled when shipping



- Insert sizes:
- A - 32.5"w x 30.203"h
  - B - 32.5"w x 55.95"h
  - C - 90.83"w x 45.209"h
  - D - 32.5"w x 91.167"h

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

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Item	Qty.	Description
1	1	94.25"h Vertical Extrusion w/ Door Stop
2	1	94.25"h Vertical Extrusion w/ Hinges
3	4	94.25"h Vertical Extrusion
4	1	46.5"h Vertical Extrusion w/ Connector Attached
5	1	47.75"h Vertical Extrusion w/ Connector Attached
6	1	46.5"h Vertical Extrusion w/ Connector Attached
7	1	47.75"h Vertical Extrusion w/ Connector Attached
8	12	32"w Horizontal Extrusion
9	4	32"w Horizontal Extrusion w/ Monitor Mount Attached
10	3	90.7158"w Curved Horizontal Extrusion

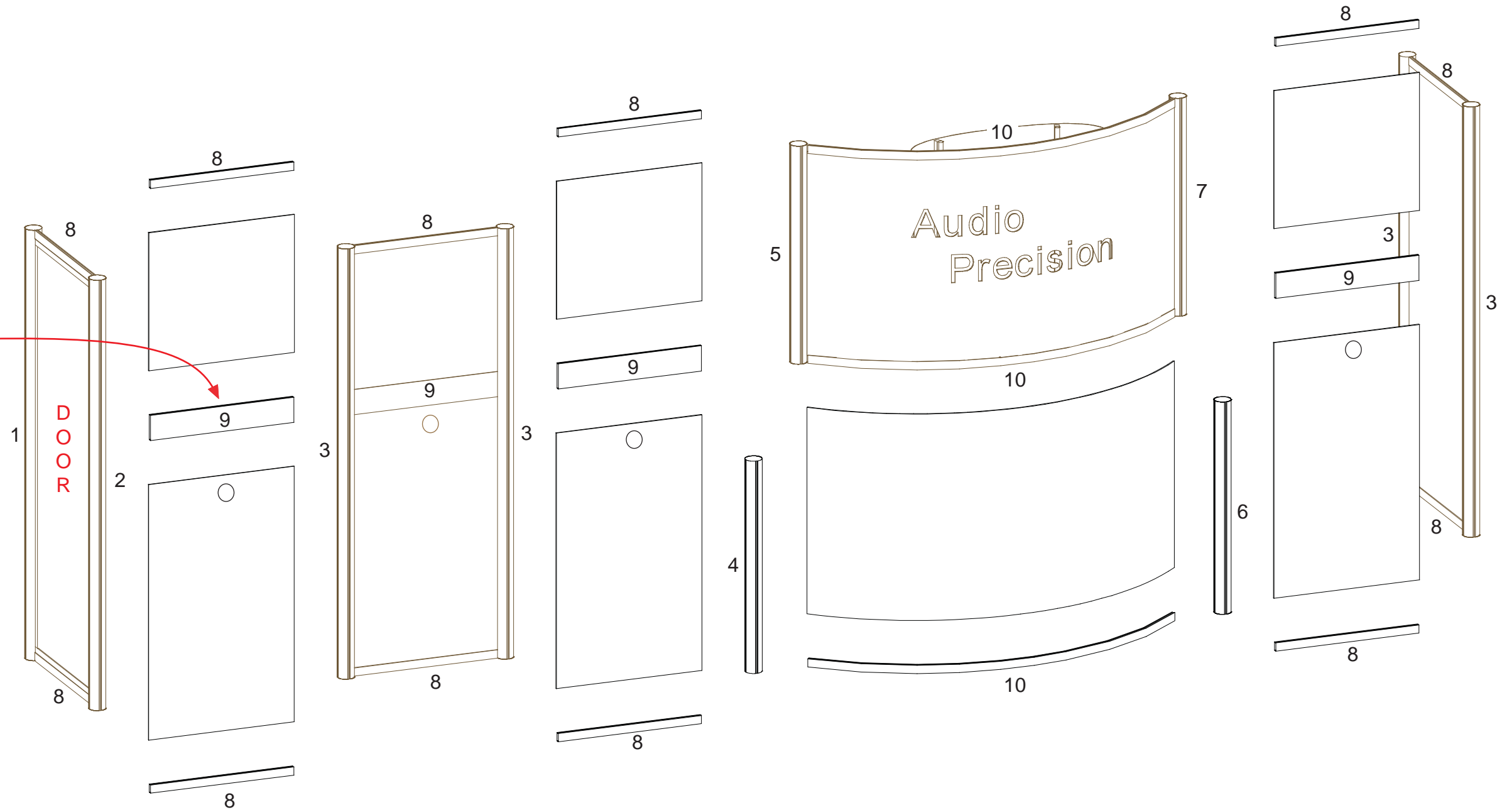
**Steps:**

- 1) Attach horizontal extrusions [8] and [9] between modul assemblies [vertical extrusions 2 and 3], placing inserts as indicated.
- 2) Attach vertical extrusion [4] to modul assembly [vertical extrusion 5] and vertical extrusion [6] to modul assembly [vertical extrusion 7].
- 3) Slide insert between groove of extrusions [4 and 6], then attach curved extrusion [10] between vertical extrusions [4 and 6].
- 4) Attach horizontal extrusions [8] and [9] between modul assemblies [vertical extrusions 3 and 4/5], placing inserts as indicated.
- 5) Attach horizontal extrusions [8] and [9] between modul assemblies [vertical extrusions 3 and 6/7], placing inserts as indicated.
- 6) Velcro light reflector to back of graphic.

**Monitor Mount Attachment**

Attach monitor mount to extrusion [9] using 2" stand-off and secure with wing nuts to back.

**Note:** Monitor Mount should remain assembled when shipping



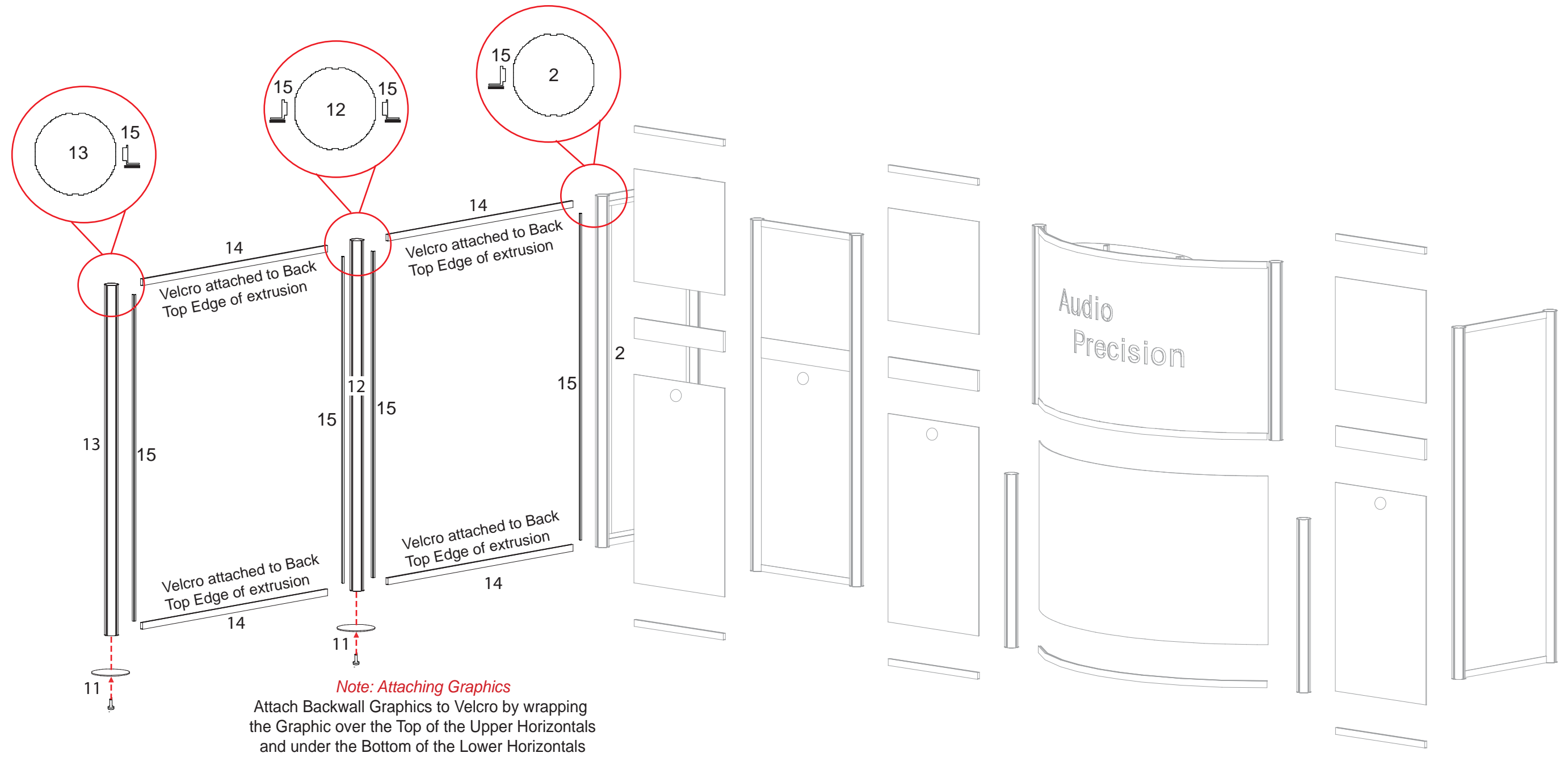
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

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Item	Qty.	Description
11	2	Base Plate
12	1	94"h Vertical Extrusion
13	1	94"h Vertical Extrusion
14	4	72"w Horizontal Extrusion w/ Velcro Attached
15	4	68.418"w L Extrusion w/ Velcro Attached

Steps:

- 1) Attach vertical extrusions [12 and 13] to base plates [11], see detail D on general info page.
- 2) Attach lower horizontal extrusions [14] between vertical extrusions [2&12 and 12&13].
- 3) Slide L extrusions [15] into grooves of extrusions [2, 12 and 13], see illustration for extrusion orientation.
- 4) Attach upper horizontal extrusions [14] between vertical extrusions [2&12 and 12&13] and atop L extrusions.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

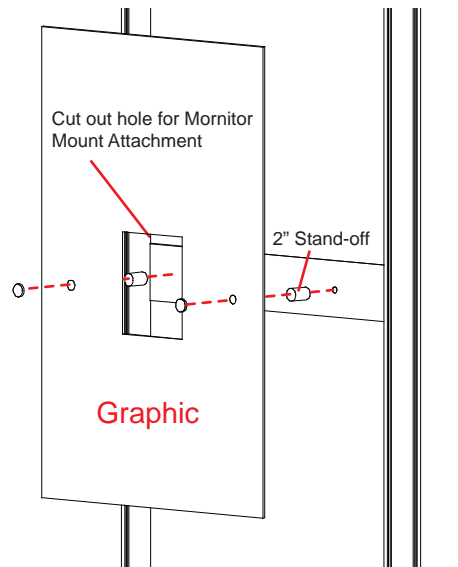
Steps:

- 1) Hook ceilings to top of assembled backwall as shown.
- 2) Attach graphics to backwall extrusions [9] using provided caps and secure with screw nuts to back.
- 3) Attach monitor mounts to backwall extrusions [9], see monitor mount attachment detail.

Monitor Mount Attachment

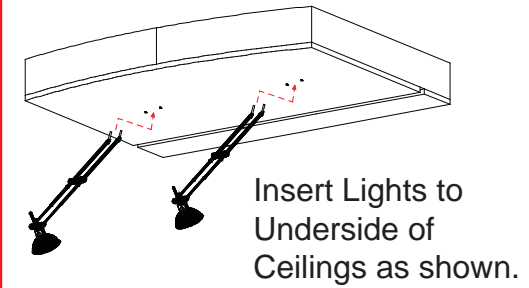


Graphic Attachment

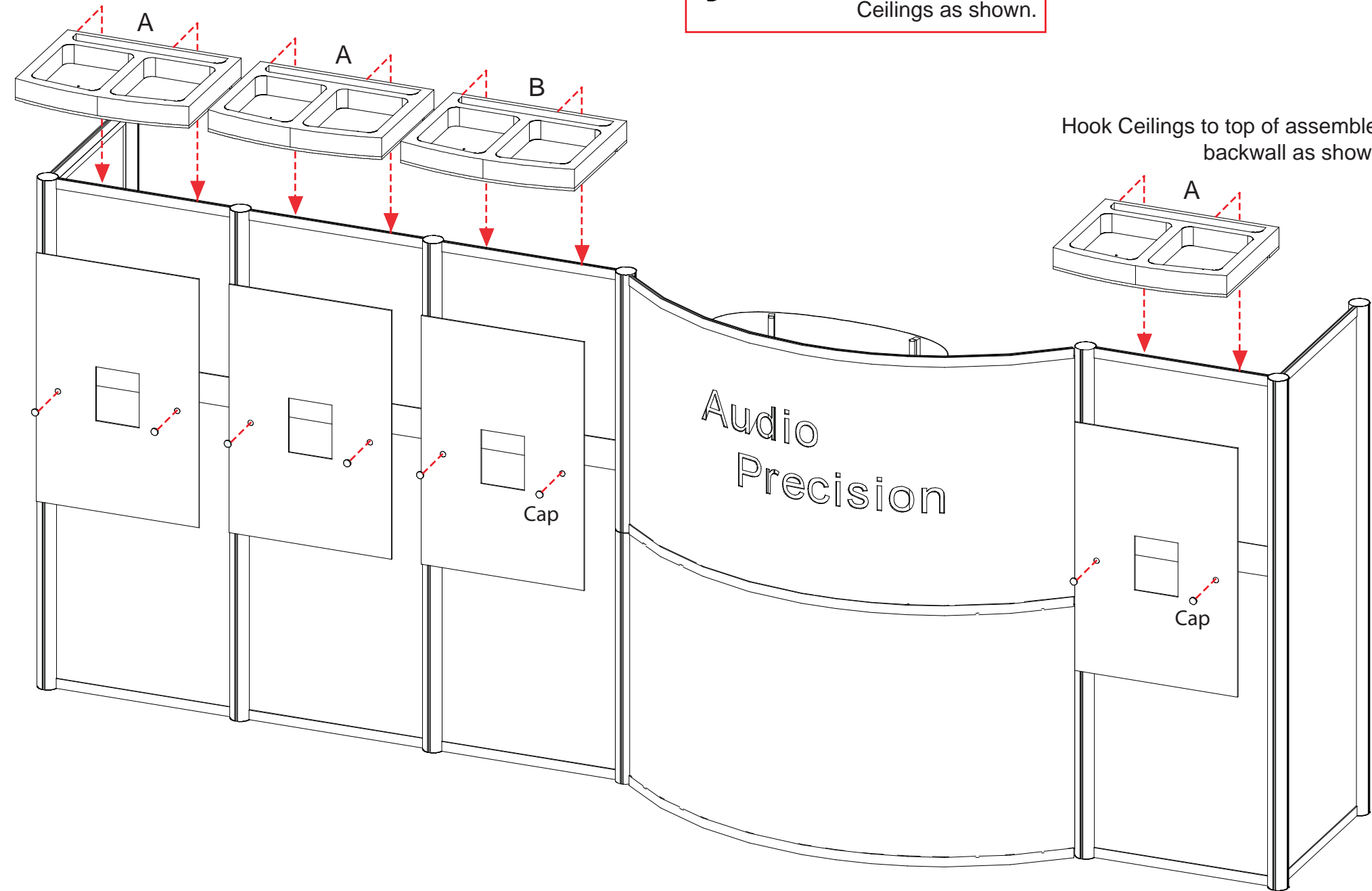


Secure graphic to stand-off barrels using stand-off caps

Light Attachment



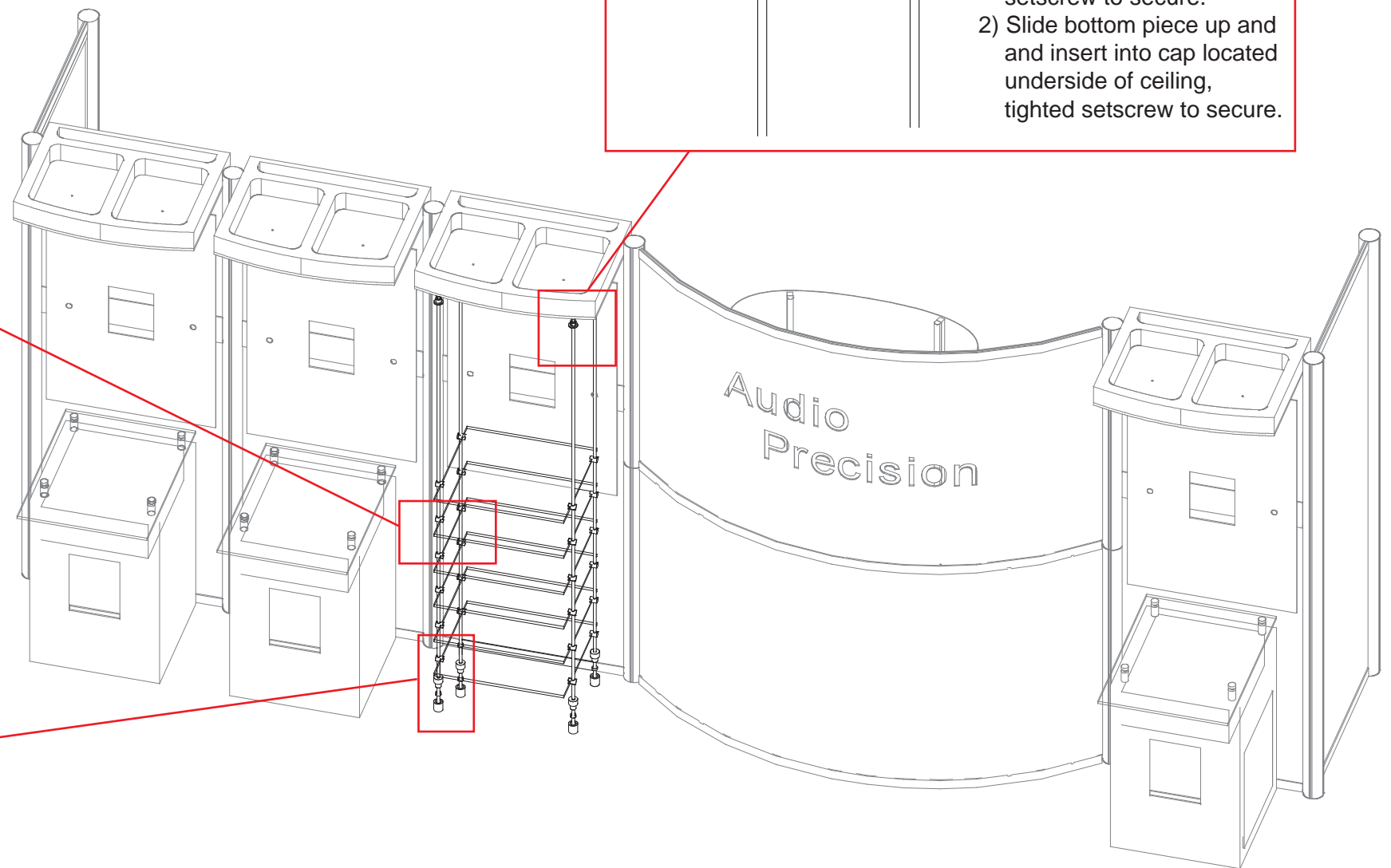
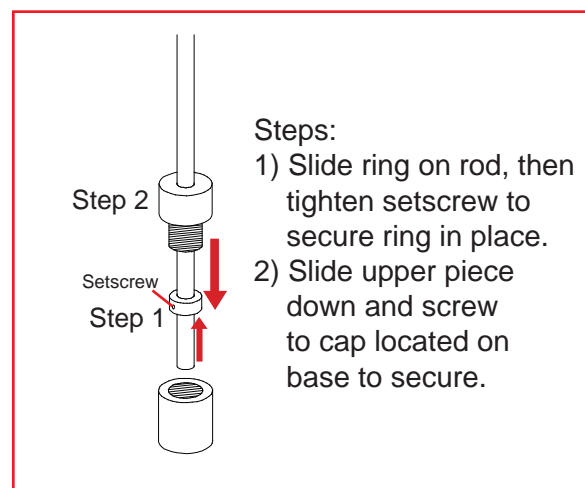
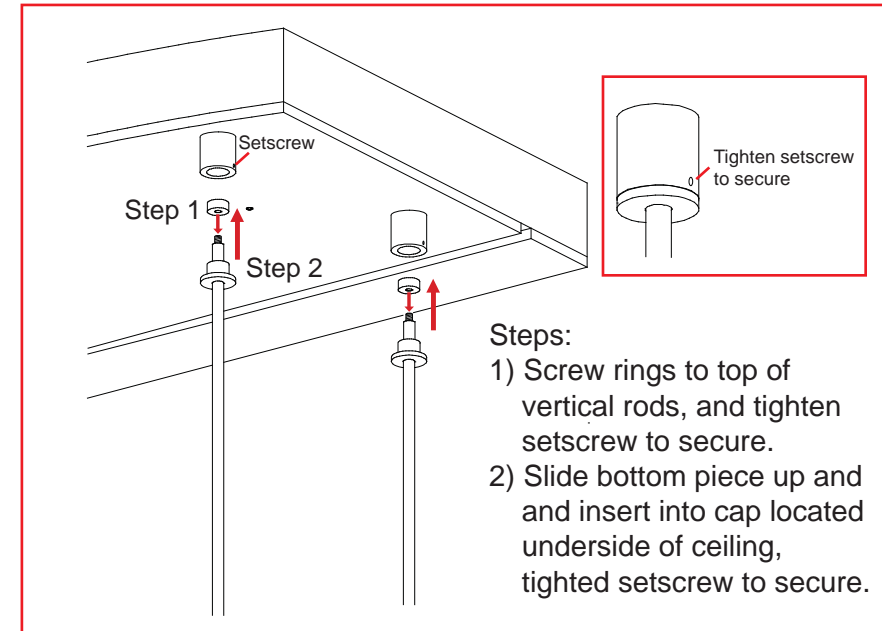
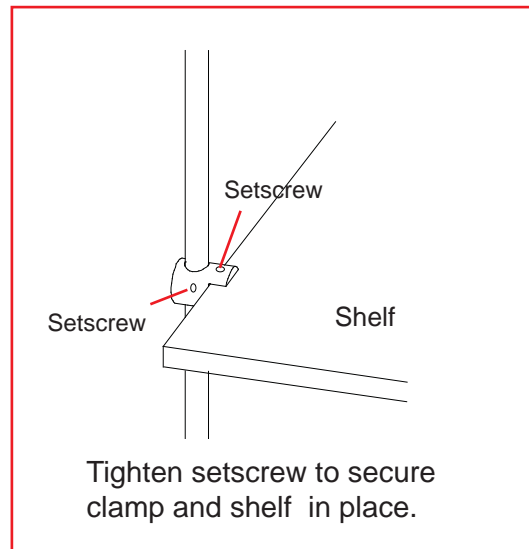
Hook Ceilings to top of assembled backwall as shown.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

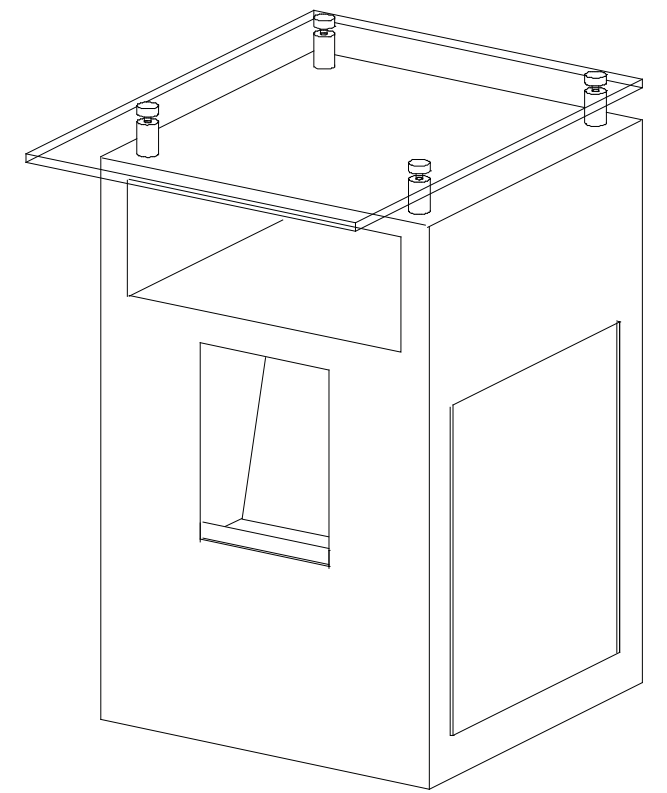
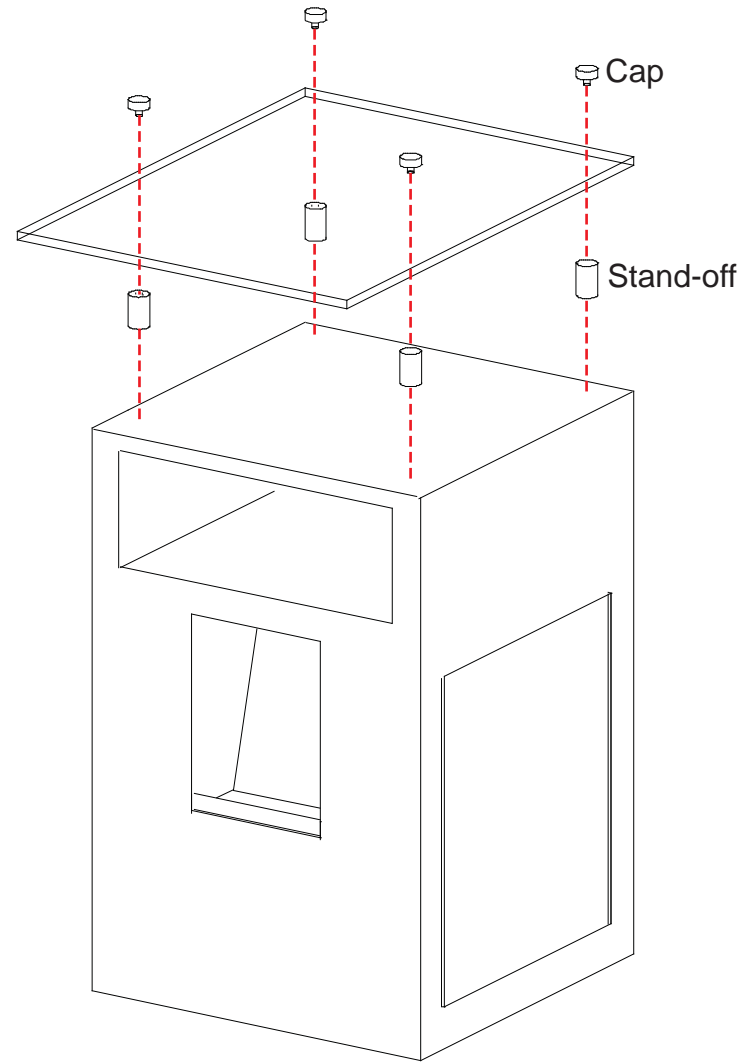
Steps:

- 1) Attach (4) vertical rods to ceiling as shown.
- 2) Attach shelves to vertical rods using clamps as shown.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

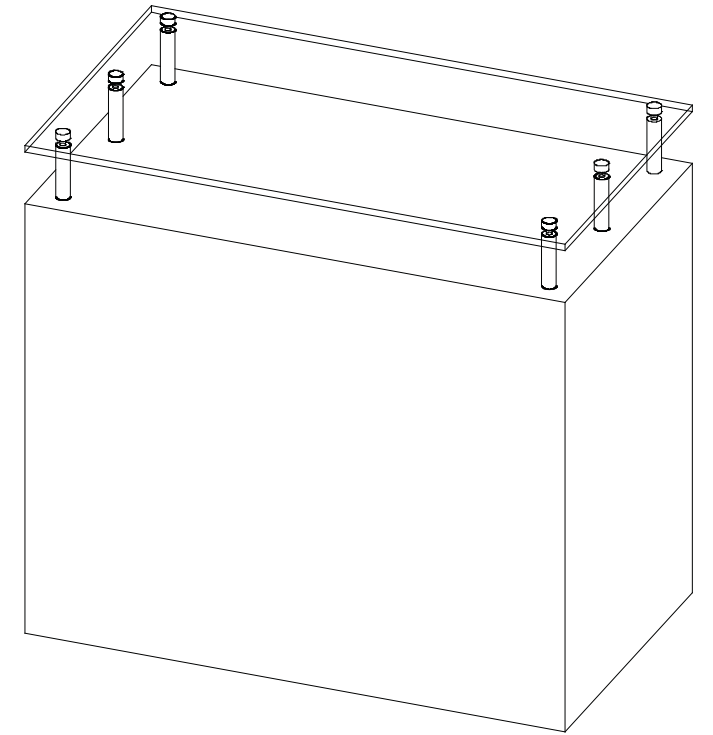
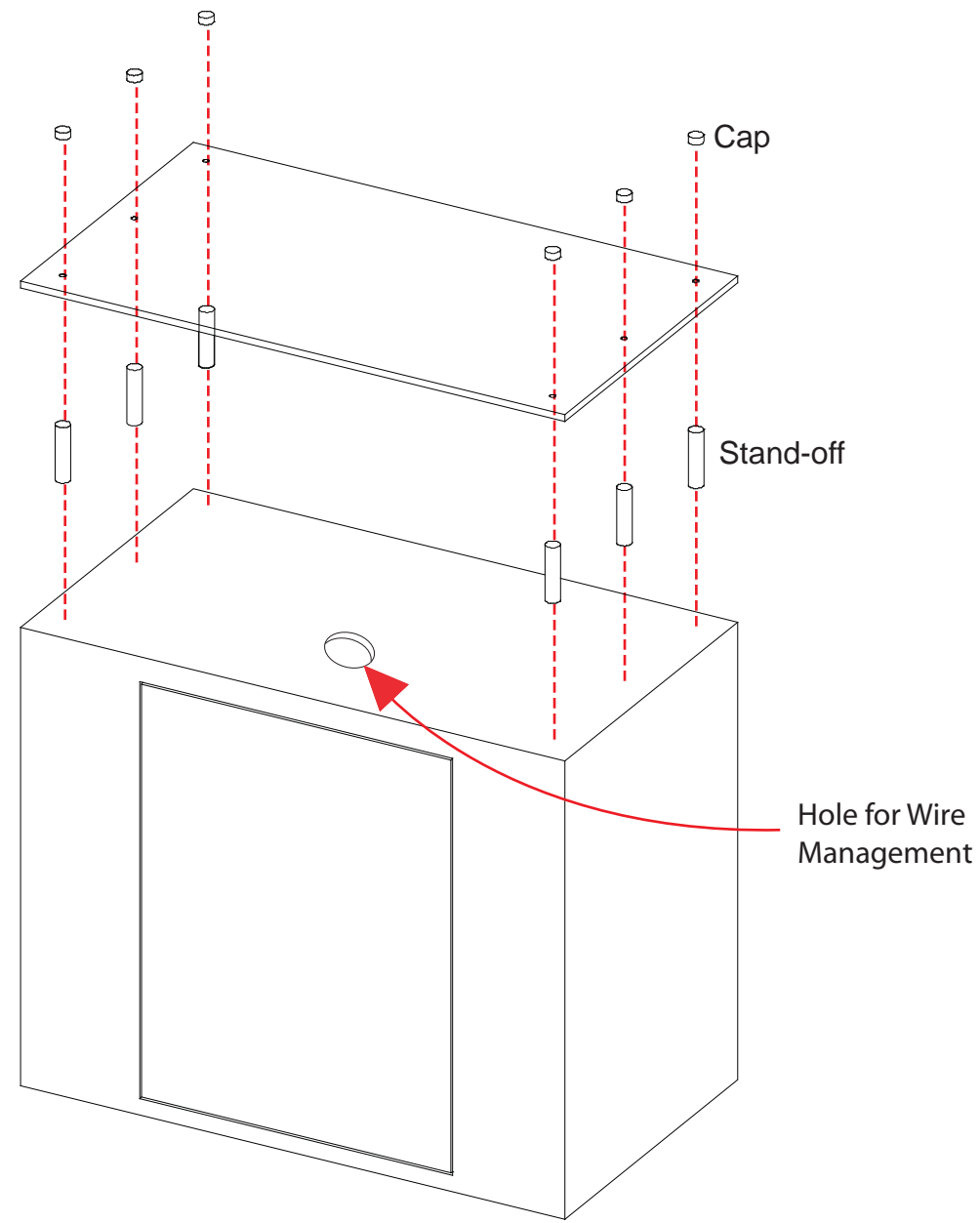
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**QTY. 3**

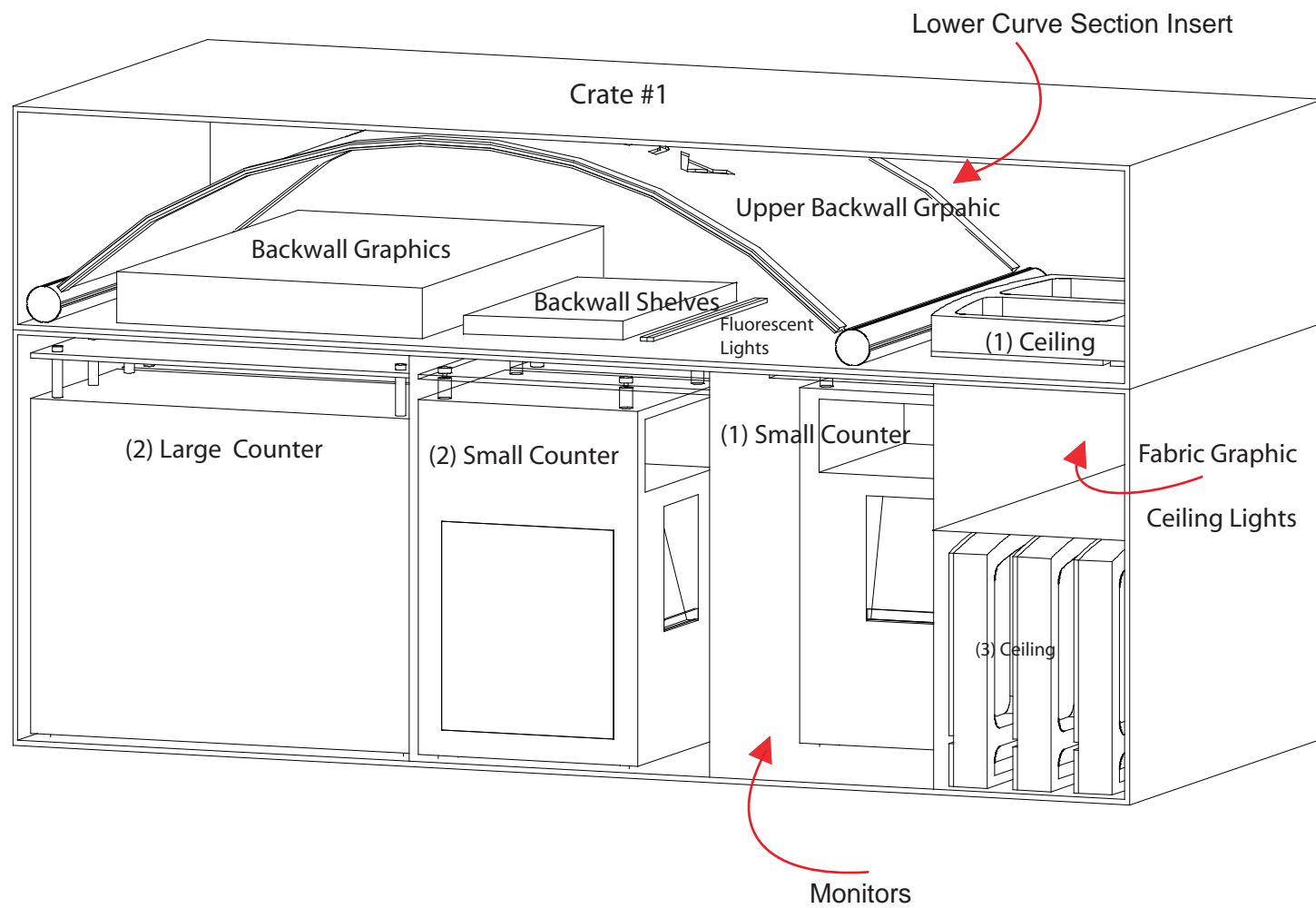
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

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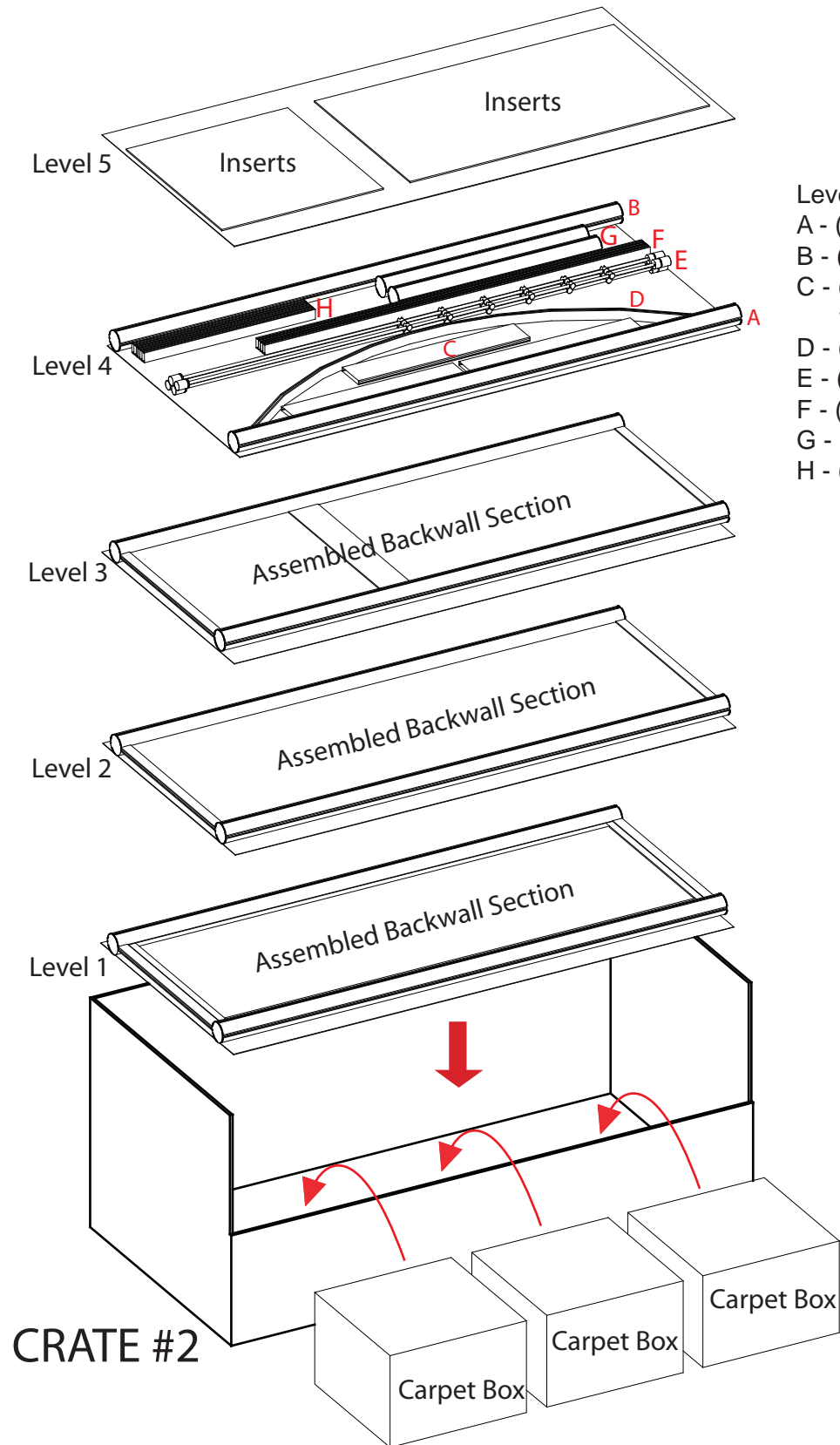


**QTY. 2**

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



- Level 4: Part List
- A - (1) 94" h Extrusion
  - B - (1) 94" h Extrusion
  - C - (3) 32" w Extrusion w/ Monitor Mount Attached
  - D - (2) 90.716" Cured Extrusion
  - E - (4) Vertical Rod
  - F - (4) 72" w Extrusion
  - G - (2) 46.5" h Extrusion
  - H - (6) 32" w Extrusion



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**