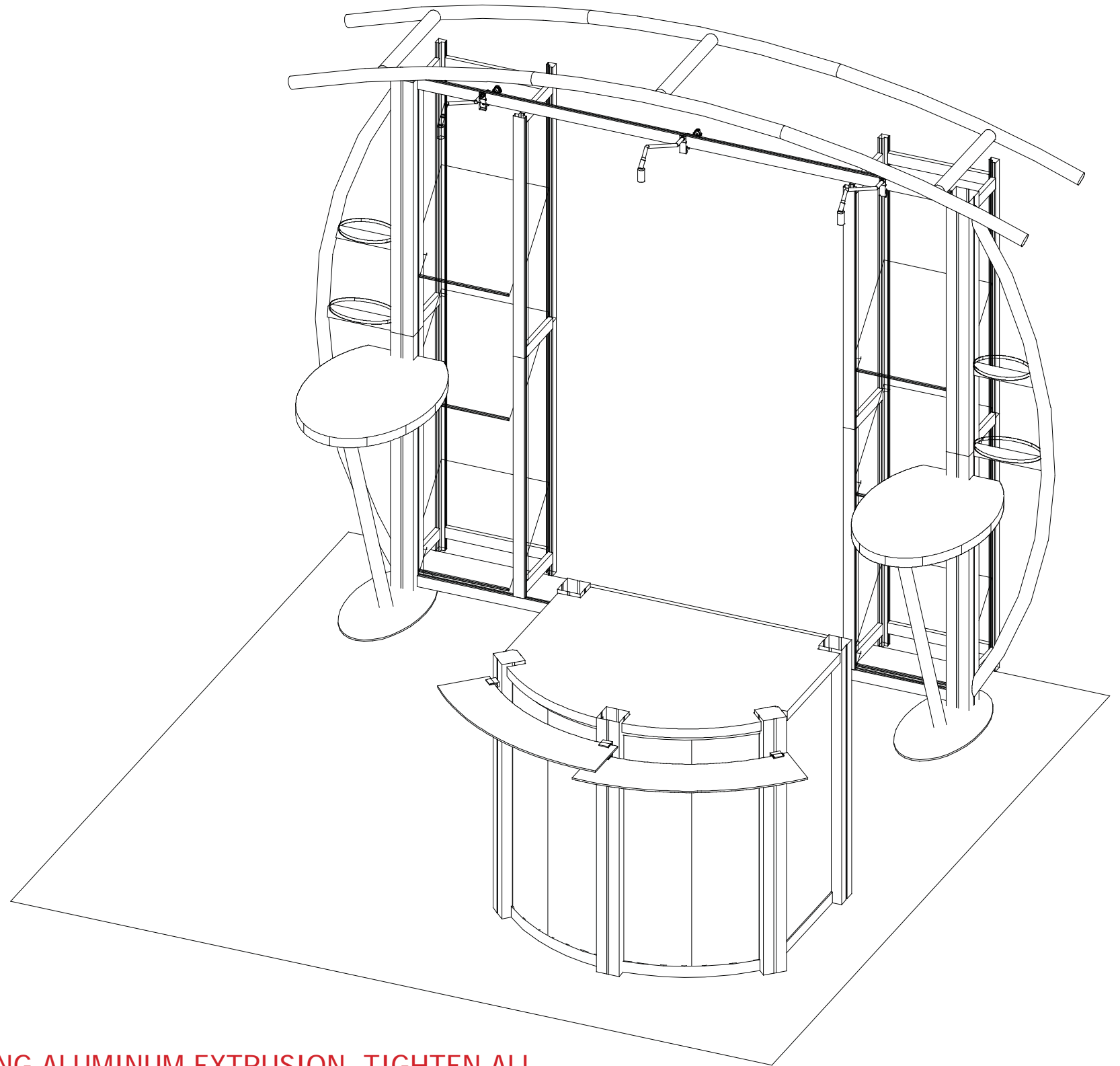


10'

Plan View

10'



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

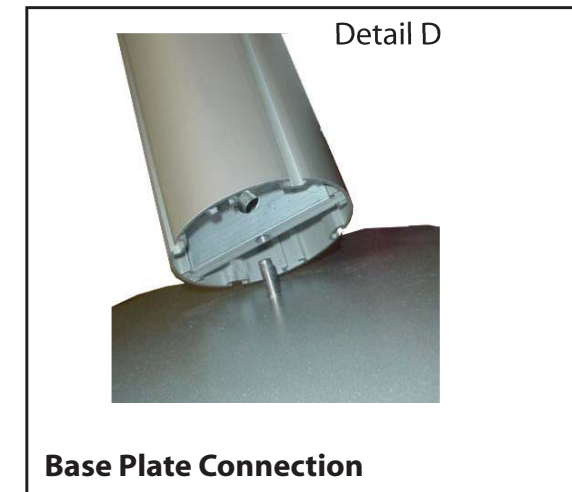
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

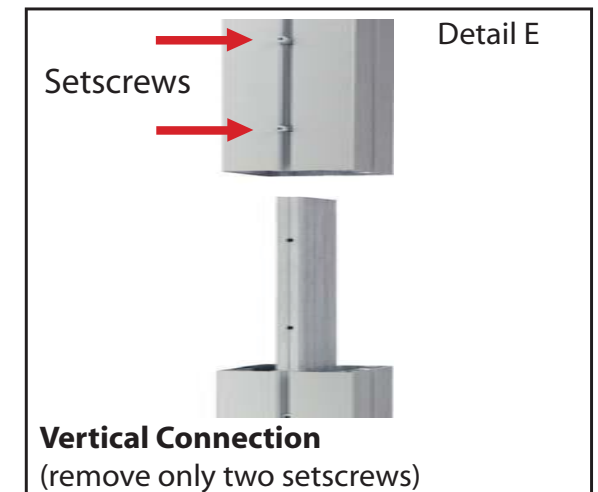
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

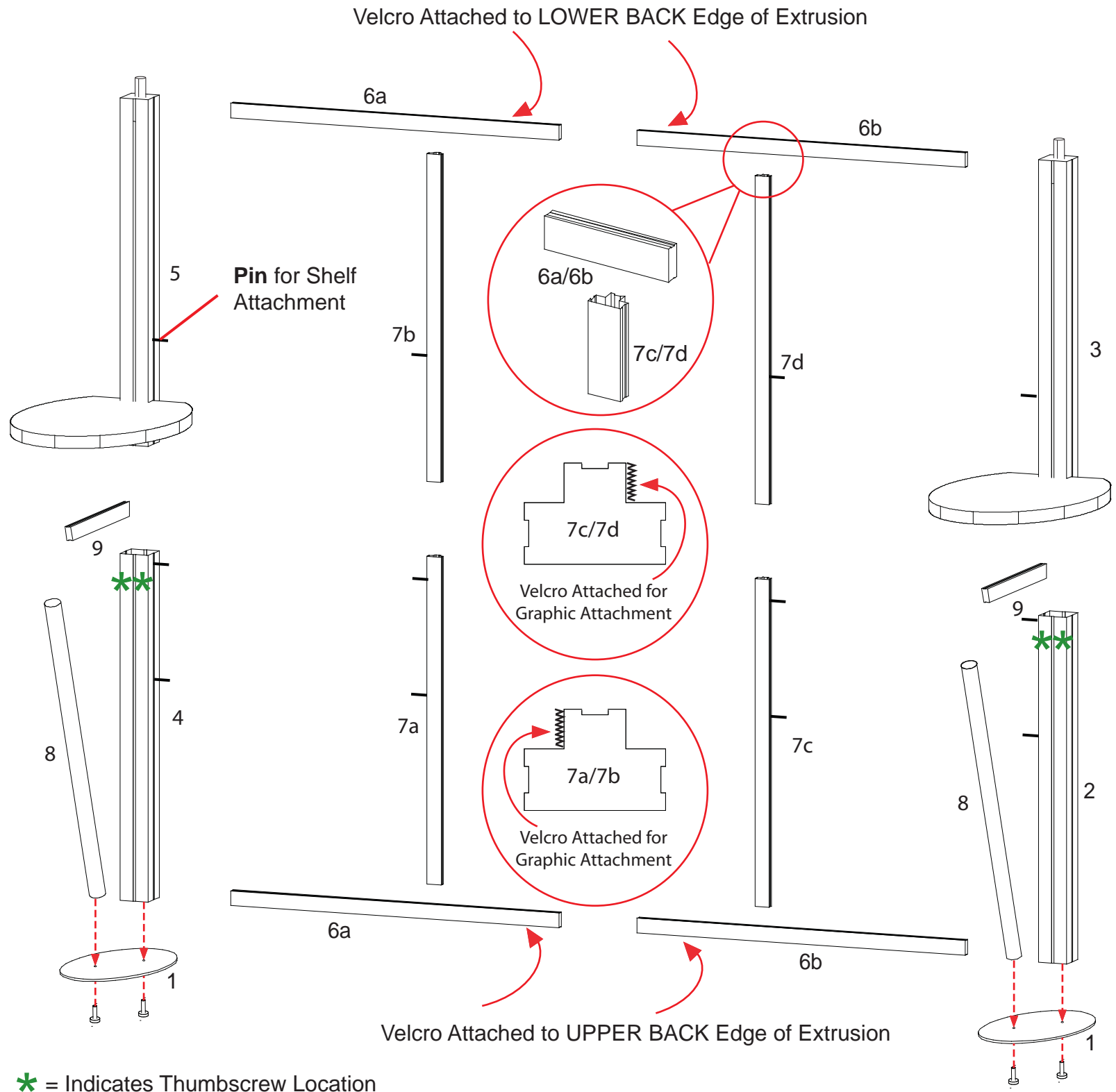
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part Number	Qty for Step	Description
1	2	Base Plates
2	1	42" h Lower Vertical extrusion
3	1	42" h Upper Vertical extrusion w/ Canopy Attachment
4	1	42" h Lower Vertical extrusion
5	1	42" h Upper Vertical extrusion w/ Canopy Attachment
6a/6b	2/2	42" Horizontal Extrusion
7a/7b/7c/7d	1/1/1/1	39.7085" h T Extrusion
8	2	40" Round Oval extrusion - Workstation Counter support
9	2	19" Tapered Horizontal extrusion - Workstation Counter support

Steps

- 1) Attach vertical extrusions [2 and 4] and workstation counter supports [8] to the oval base plates [1], see detail D on general info page.
- 2) Attach upper vertical extrusions [3 and 5] atop of lower vertical extrusion [2 and 4].
- 3) Assemble horizontal extrusions and T extrusions together [6a to 6b and 7a to 7b].
- 4) Attach horizontal extrusion support [9] between vertical extrusions [4 and 2] and counter support [8].
- 5) Attach horizontal assemblies [6a/6b] between vertical assemblies [2/3 and 4/5], attaching vertical assemblies between horizontal assemblies as shown.
- 7) Place counter tops onto horizontal extrusions [9] and secure with thumbscrews to vertical extrusions as indicated.
- 8) Apply graphic to assembled backwall structure.

Note: Attaching Graphic to Middle Area
 Attach Backwall Graphics to Velcro by wrapping the Graphic over the Top of the Upper Horizontals and under the Bottom of the Lower Horizontals



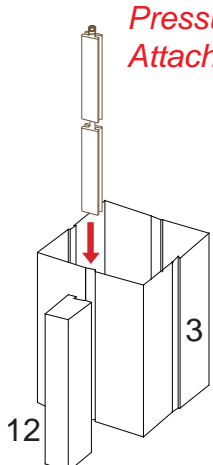

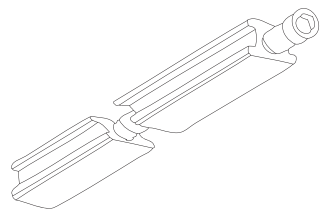
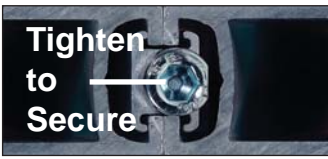
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

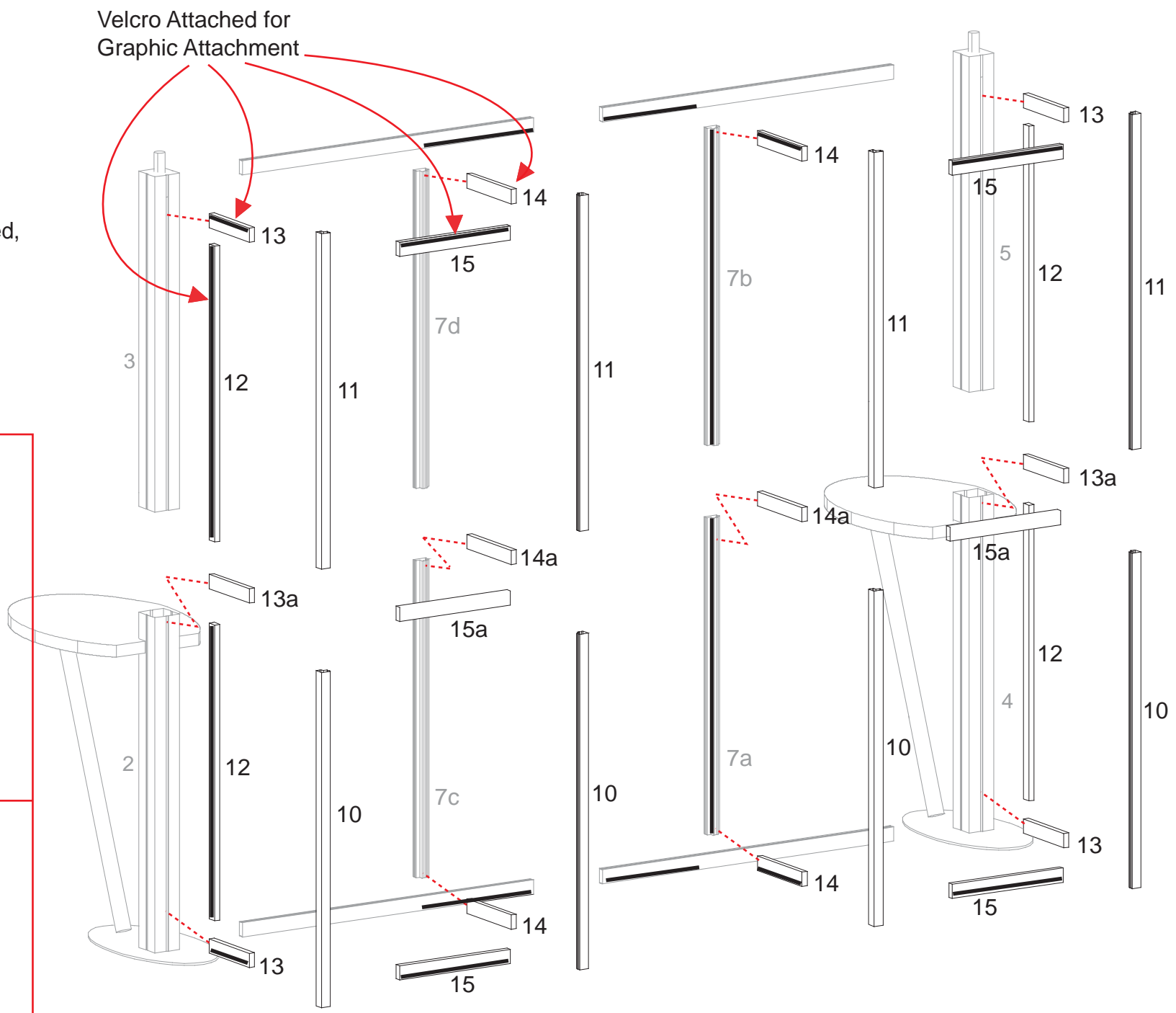
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Part Number	Qty for Step	Description
10	4	42" h Lower Corner extrusion
11	4	42" h Upper Corner extrusion
12	4	37.041" h Vertical extrusion w/ Velcro Attached
13	4	9.104" w Horizontal extrusion w/ Velcro Attached
13a	2	9.104" w Horizontal extrusion
14	4	10" w Horizontal extrusion w/ Velcro Attached
14a	2	10" w Horizontal extrusion
15	4	16" w Horizontal extrusion w/ Velcro Attached
15a	2	16" w Horizontal extrusion

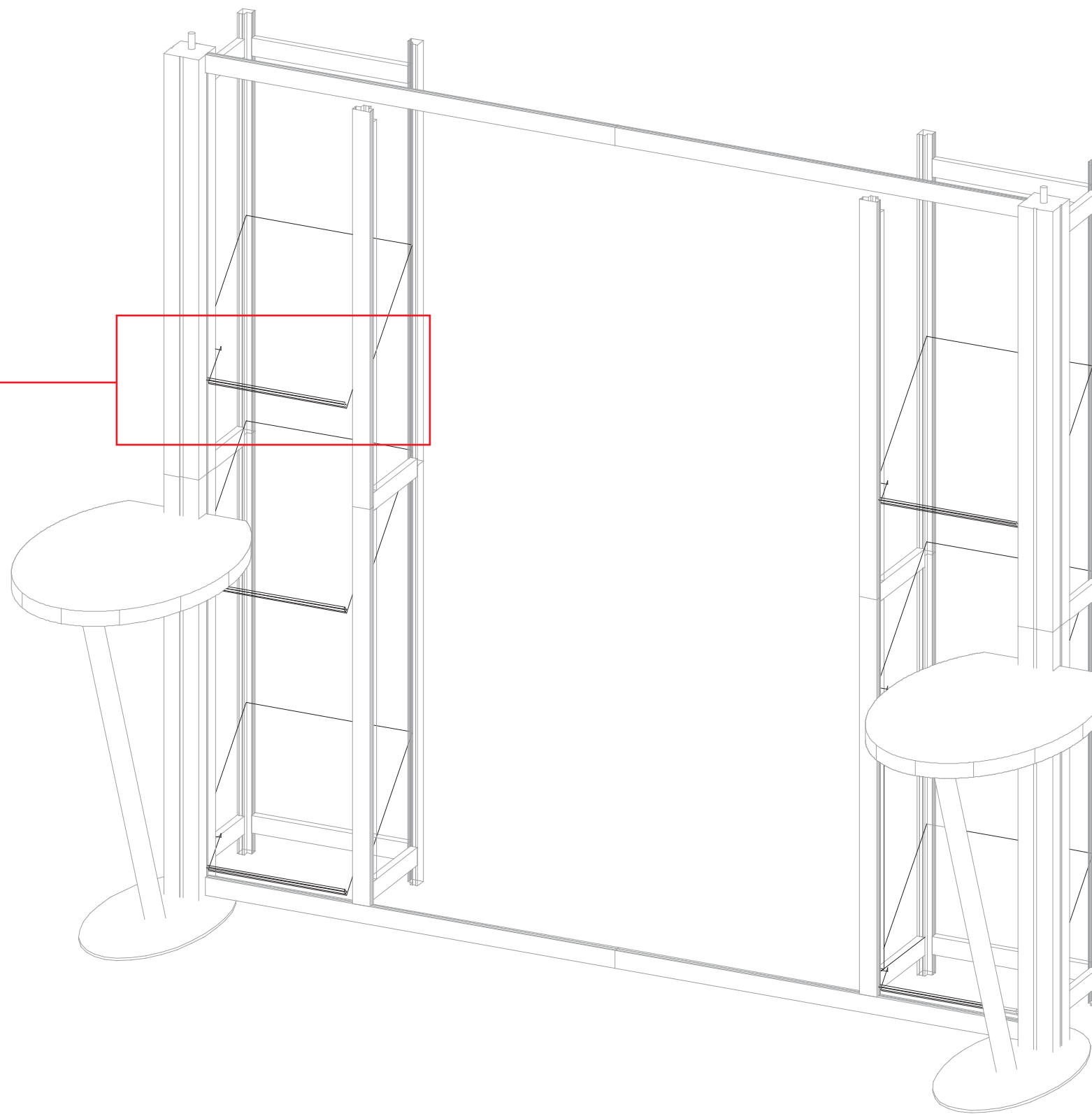
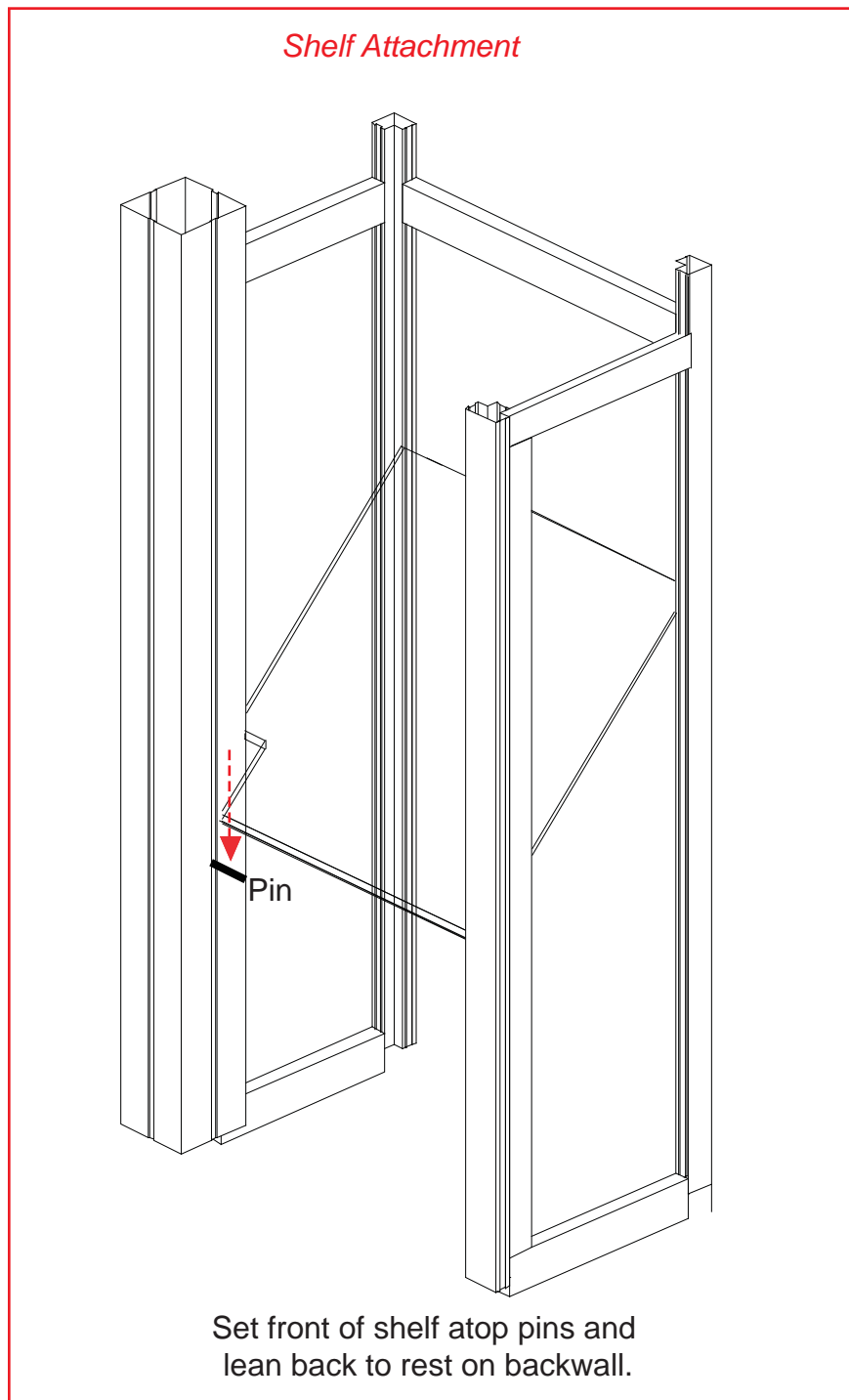
Steps

- 1) Connect corner extrusions together [10 to 11].
- 2) Attach vertical extrusions [12] to square vertical extrusions [2/3 and 4/5] using pressure screws provided, see pressure screw detail.
- 3) Attach horizontal extrusions [13 and 13a] to square extrusions [2/3 and 4/5] as shown.
Note: [13a] must stay between verticals [12] as shown.
- 4) Attach horizontal extrusions [14 and 14a] to T extrusions [7a/7b and 7c/7d] as shown.
- 5) Attach corner extrusion assemblies [10/11] to horizontal extrusions [13, 13a, 14 and 14a].
- 6) Attach horizontal extrusions [15 and 15a] between corner extrusions [10/11].
- 7) Apply graphics to back of backwall structure.

<p><i>Pressure Screw Attachment</i></p> 	<p><i>Example of Pressure Screw Attachment</i></p>  <p>Pressure Screw</p> <p>Slide connector between grooves of extrusions.</p>
<p><i>Pressure Screw</i></p> 	<p>Tighten to Secure</p>  <p>Tighten screw to secure pressure screw in place.</p>



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Part Number	Qty for Step	Description
18	1	Lower Round Curved extrusion-Right Side
19	1	Upper Round Curved extrusion-Right Side
20	1	Lower Round Curved extrusion-Left Side
21	1	Upper Round Curved extrusion-Left Side
22	2	10.5"w Shelf Support extrusion
23	2	9.25"w Shelf Support extrusion

Steps

- 1) Connect round curved extrusions together [18 to 19 and 20 to 21].
- 2) Attach curved extrusion assemblies [18/19 and 20/21] to vertical assemblies [2/3 and 4/5] as shown.
- 3) Attach shelf support extrusions [22 and 23] between vertical assemblies and curved extrusion assemblies.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

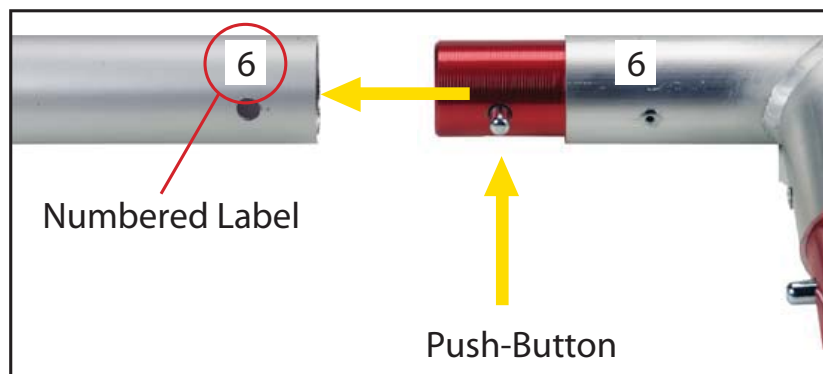
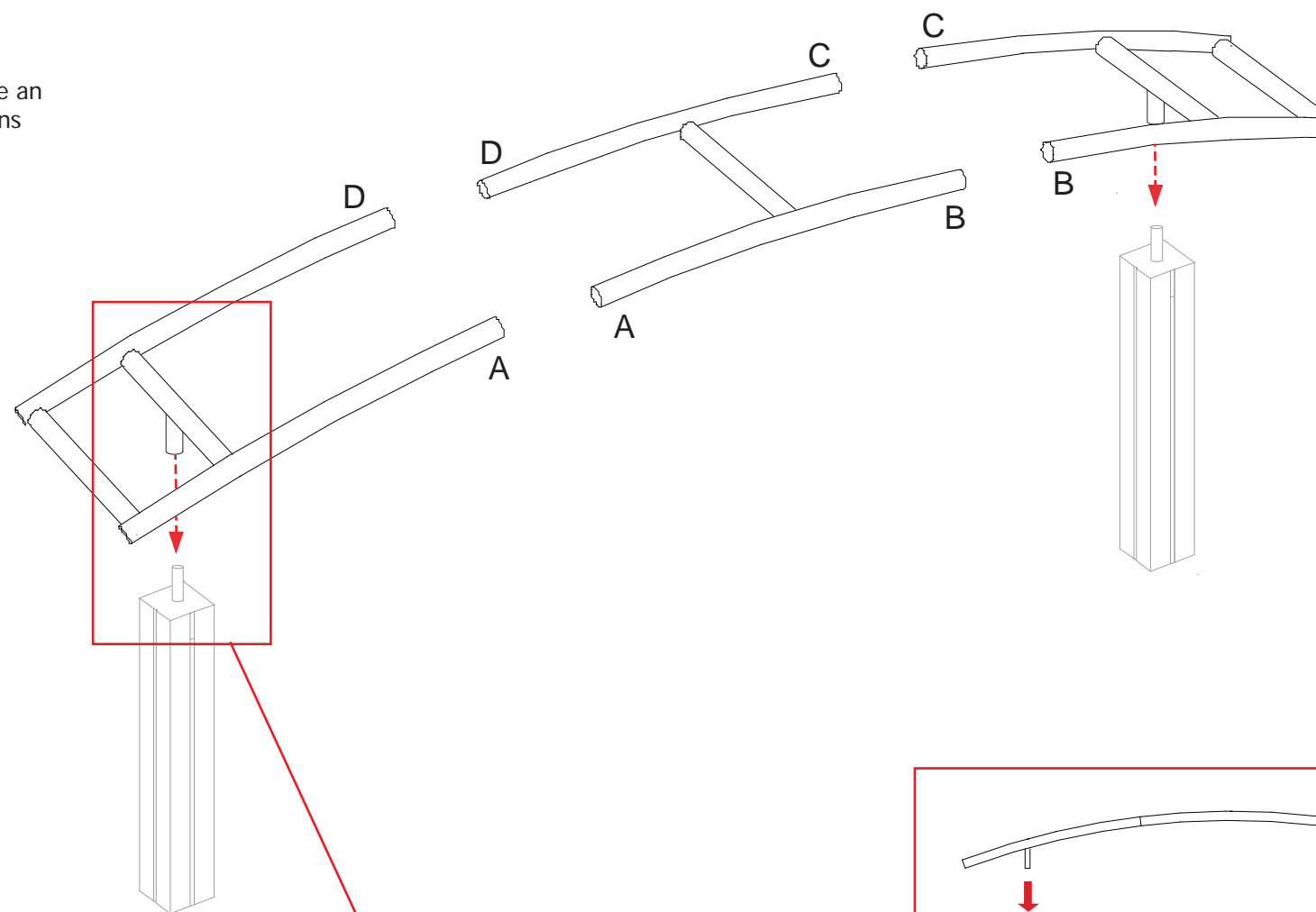
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

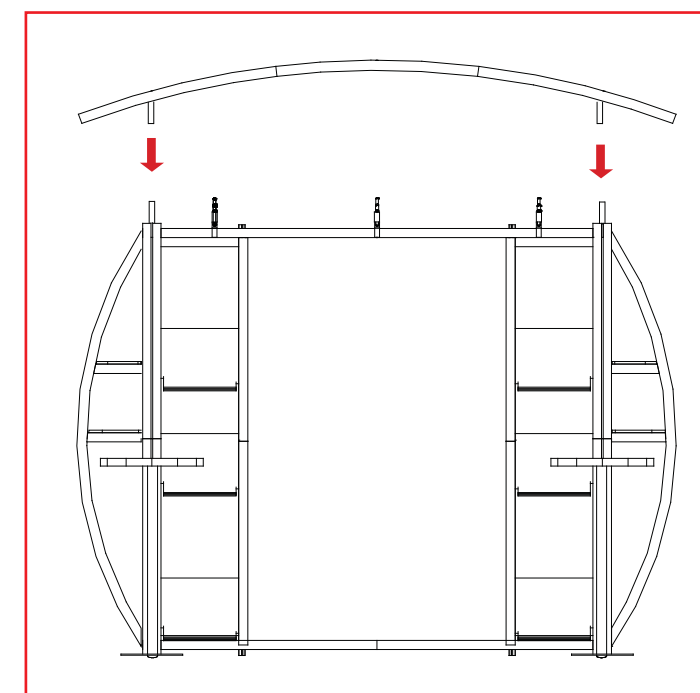
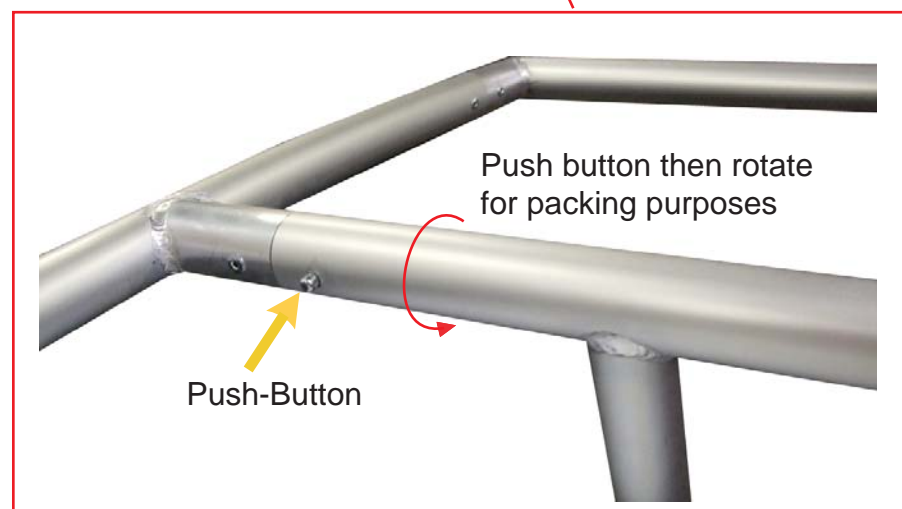
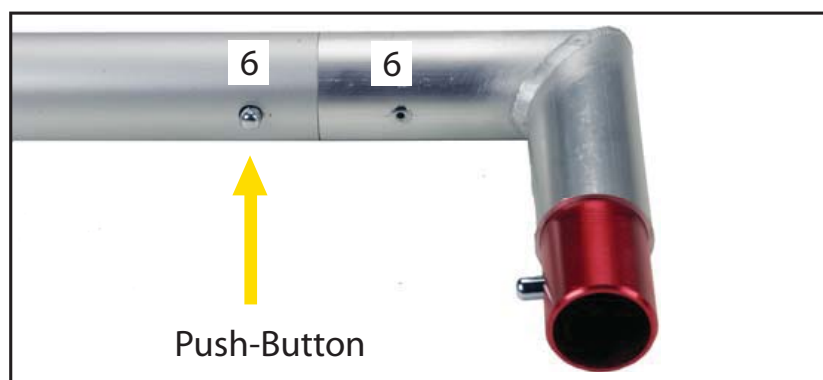
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

Steps:

- 1) Connect canopy pieces together as shown.
- 2) Apply pillow case graphic to assembled canopy



Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



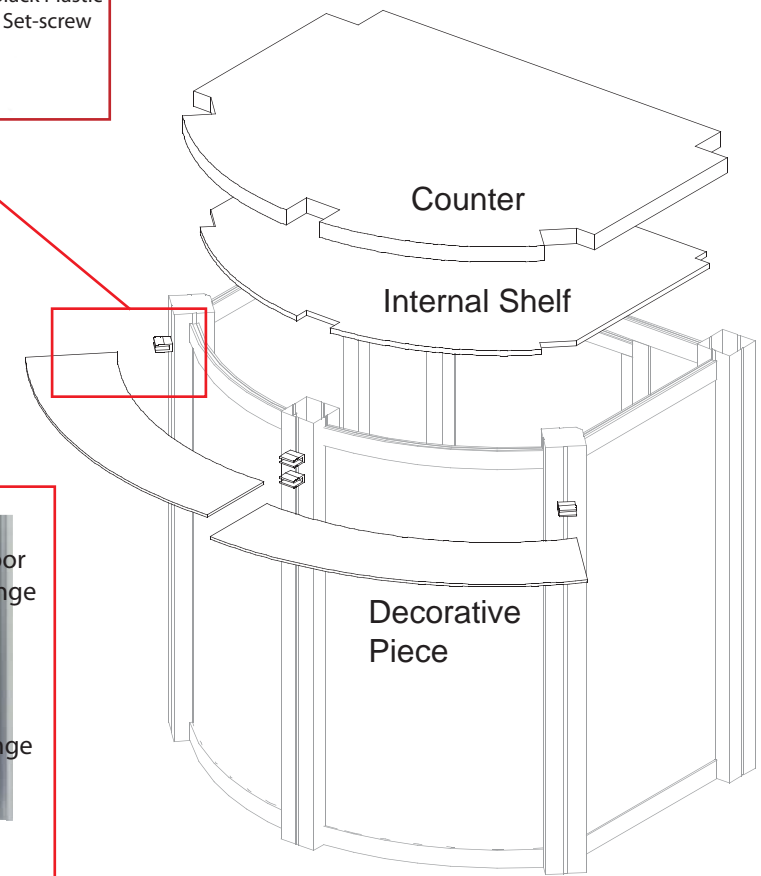
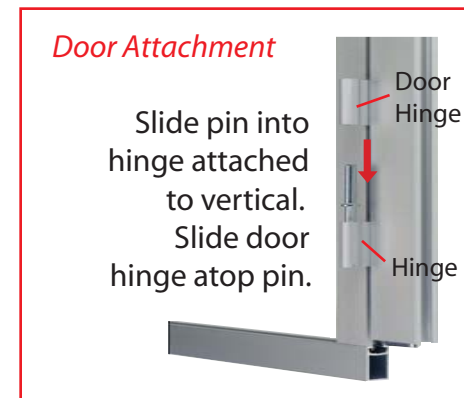
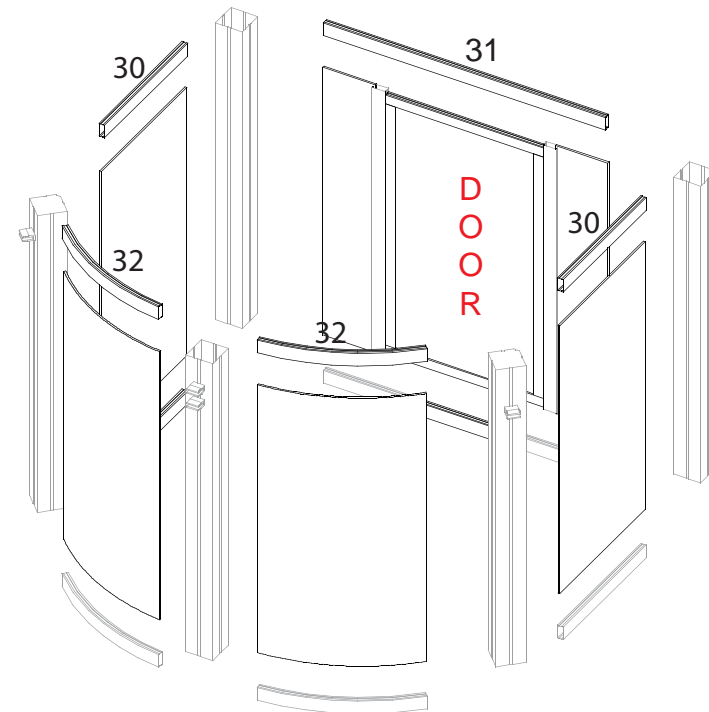
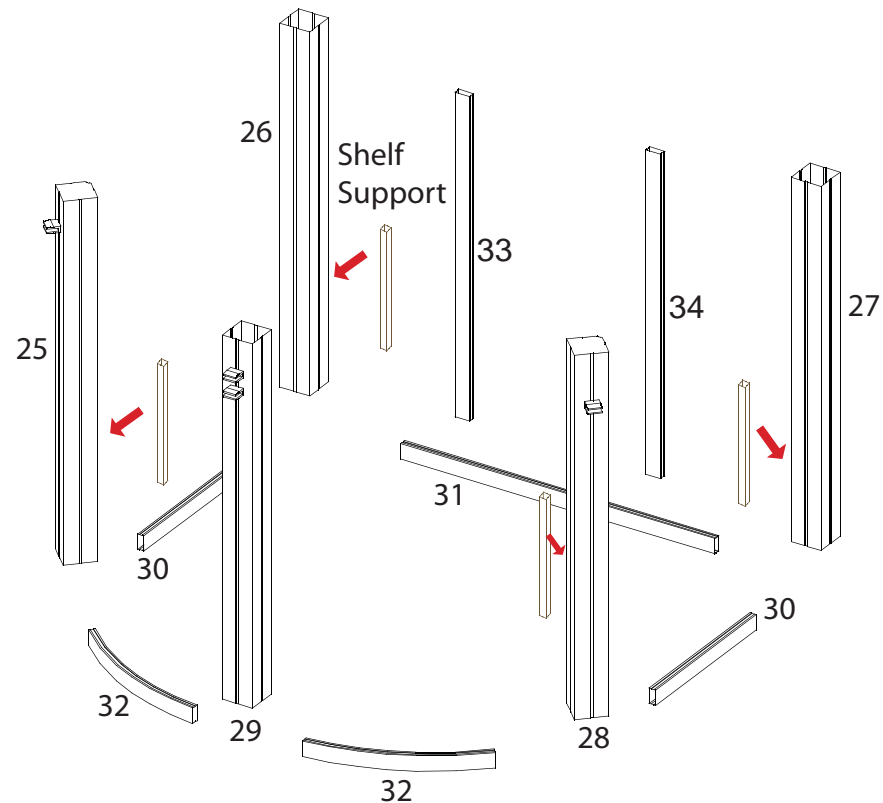
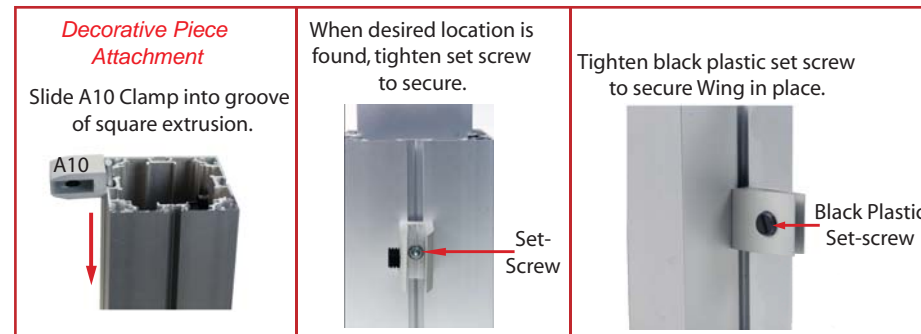
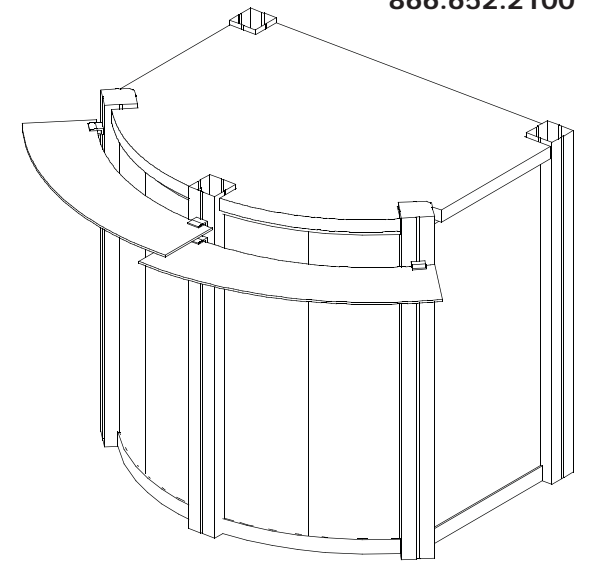
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Part Number	Qty for Step	Description
25	1	42" h Vertical extrusion w/ Clamp Connector attached
26	1	42" h Vertical extrusion
27	1	42" h Vertical extrusion
28	1	42" h Vertical extrusion w/ Clamp Connector attached
29	1	42" h Vertical extrusion w/ Clamp Connector attached
30	4	19" w Horizontal extrusion
31	2	36.627" w Horizontal extrusion
32	4	20.08" w Curved Horizontal extrusion
33	1	37.418" h Vertical extrusion w/ Door Hinges
34	1	37.418" h Vertical extrusion w/ Door Stop

Steps

- 1) Attach horizontal extrusions [30, 31 and 32] between vertical extrusions [25, 26, 27, 28 and 29] as shown.
- 2) Attach vertical extrusions [33 and 34] to horizontal extrusion [31], leave loose.
- 3) Place inserts and attach door in place.
- 4) Attach upper horizontal extrusions [30, 31 and 32] between vertical extrusions [25, 26, 27, 28 and 29] as shown.
- 5) Velcro shelf supports to inside of pedestal as shown.
- 6) Place internal shelf atop supports
- 7) Set counter top on assembled pedestal.
- 8) Attach decorative pieces to pedestal using clamp connectors as shown.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part Lists:

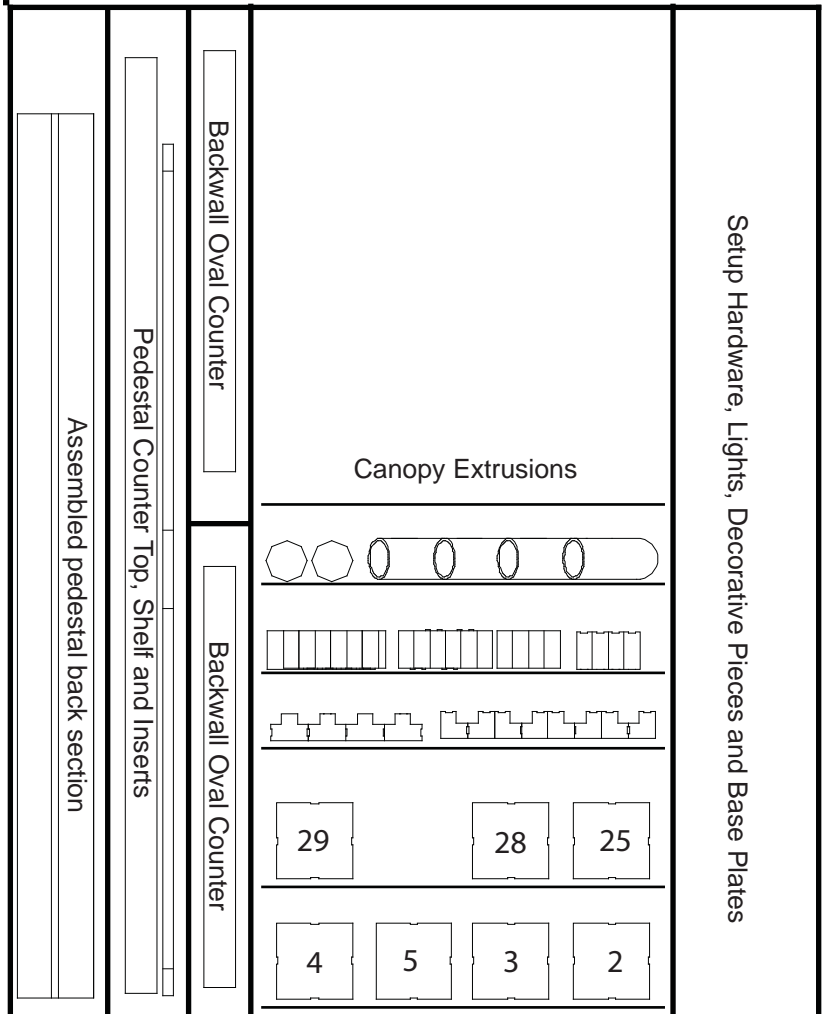
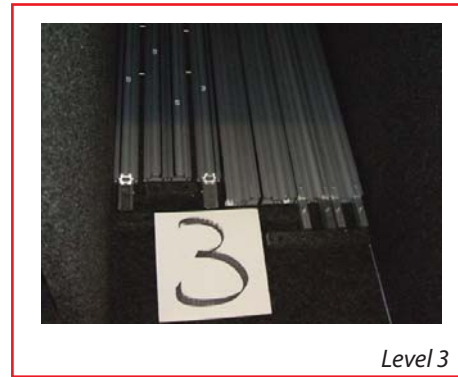
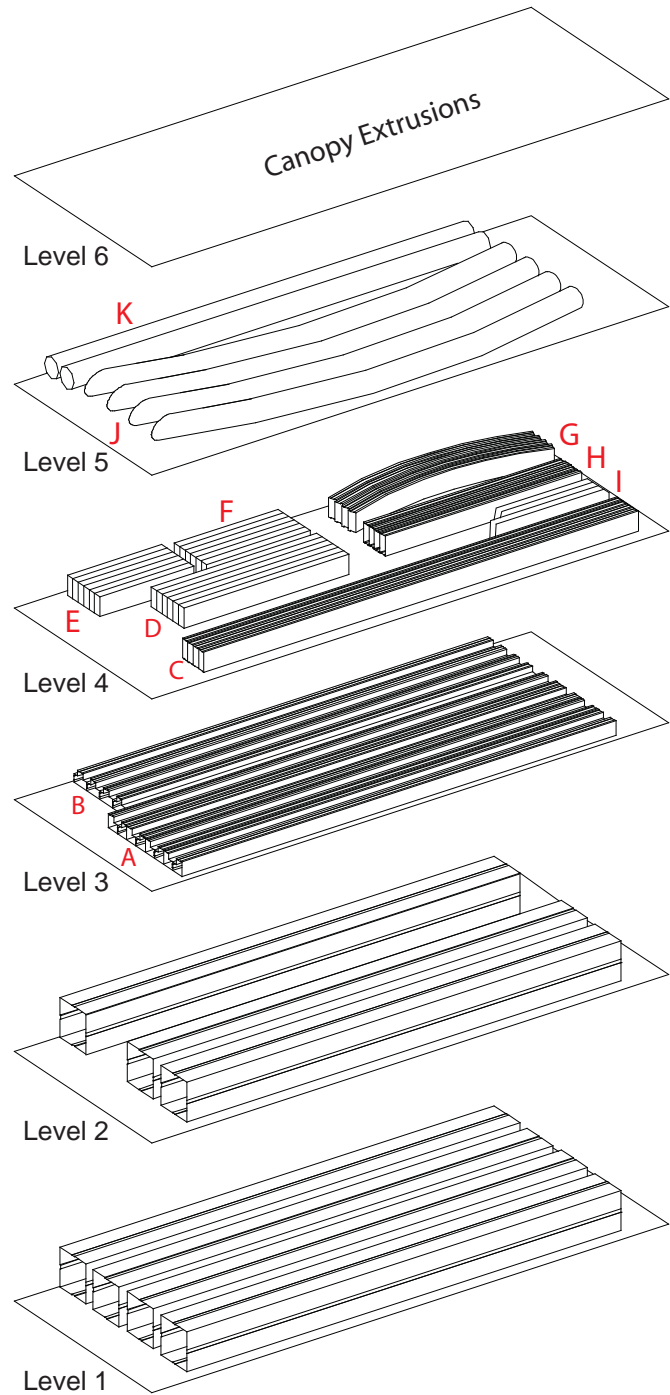
Level 1
(4) 42" h Backwall Square Extrusion

Level 5
J - (4) Curved Round Extrusion
K - (2) Backwall Counter Support

Level 2
(3) 42" h Pedestal Square Extrusion

Level 3
A - (8) 42" h 90° Corner Extrusion
B - (4) 39.7" h T Extrusion

Level 4
C - (4) 42" w Extrusion
D - (6) 16" w Extrusion
E - (6) 9.1" w Extrusion
F - (6) 10" w Extrusion
G - (4) 20.08" w Curved Extrusion
H - (4) 19" w Extrusion



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING