

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Detail A

Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

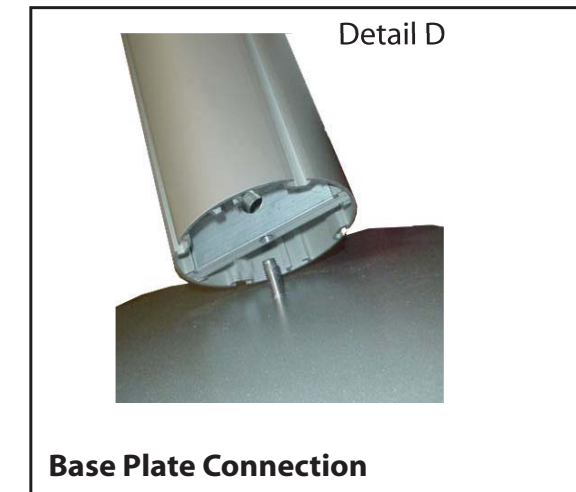
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

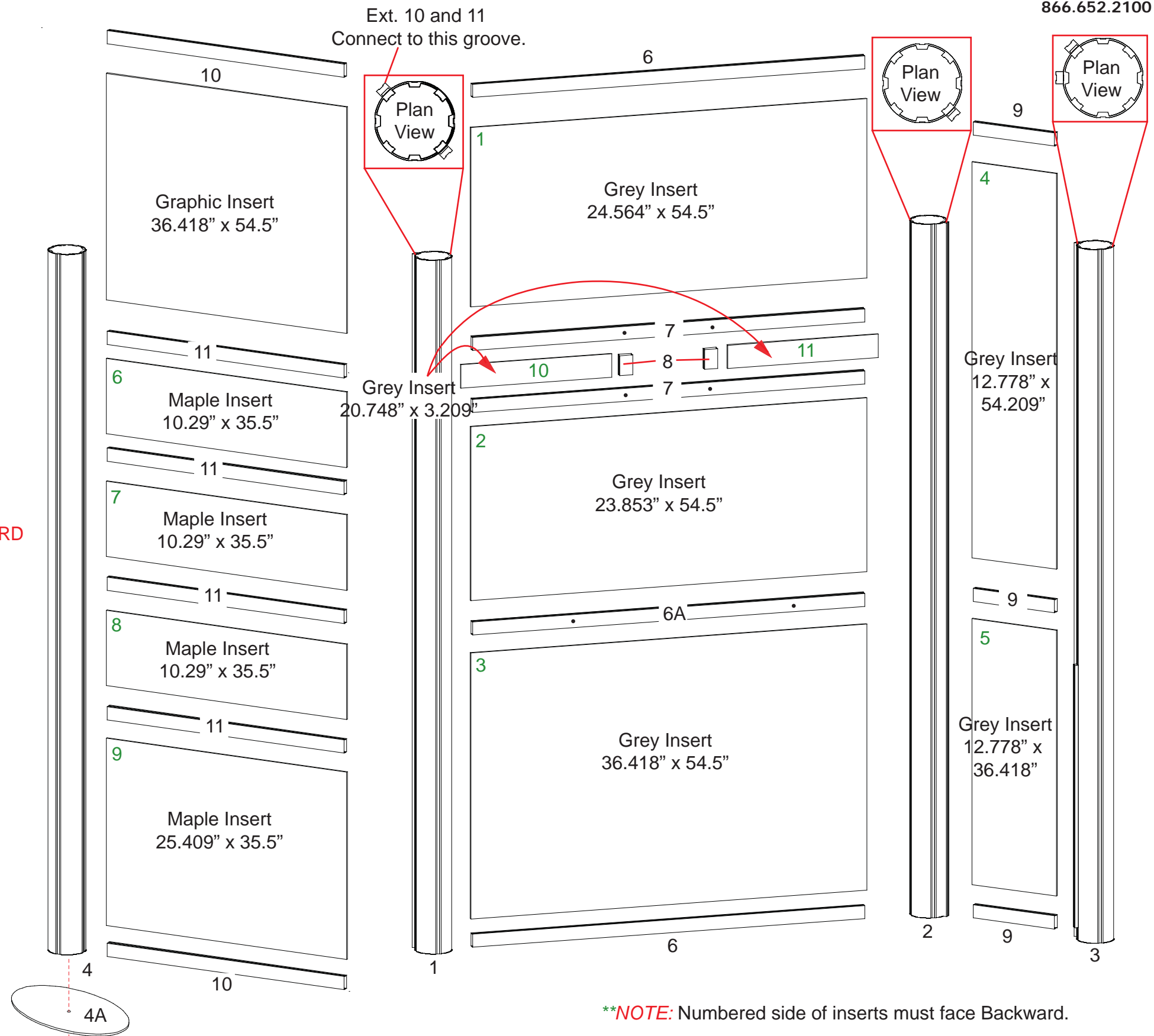
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866.652.2100

Part Number	Qty	Description
1	1	95" Vertical extrusion
2	1	95" Vertical extrusion
3	1	95" Vertical extrusion
4	1	95" Vertical extrusion
4A	1	Base Plate
6	2	54" Horizontal extrusion
6A	1	54" Horizontal extrusion w/ holes for counter attachment (HOLES MUST FACE FORWARD)
7	2	54" Horizontal extrusion w/ holes for Monitor Mount (HOLES MUST FACE FORWARD)
8	2	2.709" Vertical extrusion
9	3	12.278" Horizontal extrusion
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Steps

- 1) Attach horizontal extrusion [4] to Base Plate [4A].
- 2) Connect horizontal extrusions [10 and 11] between vertical extrusions [3 and 4] placing inserts as shown
- 3) Connect horizontal extrusion [6] between vertical extrusions [1 and 2] placing insert as shown.
- 4) Continue by attaching [6A] then insert. **NOTE: Make sure Holes FACE FORWARD**
- 5) Attach horizontal extrusion [7] between verticals and atop insert then place vertical extrusions [8] loosely in place as shown atop horizontal extrusion [7], place smaller inserts as shown and tighten extrusions [8] into place.
NOTE: Make sure Holes FACE FORWARD
- 6) Continue attaching upper horizontal extrusions [7 and 6] between verticals [1 and 2] placing inserts as indicated.
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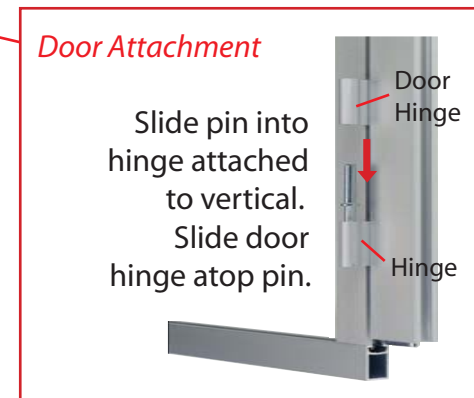
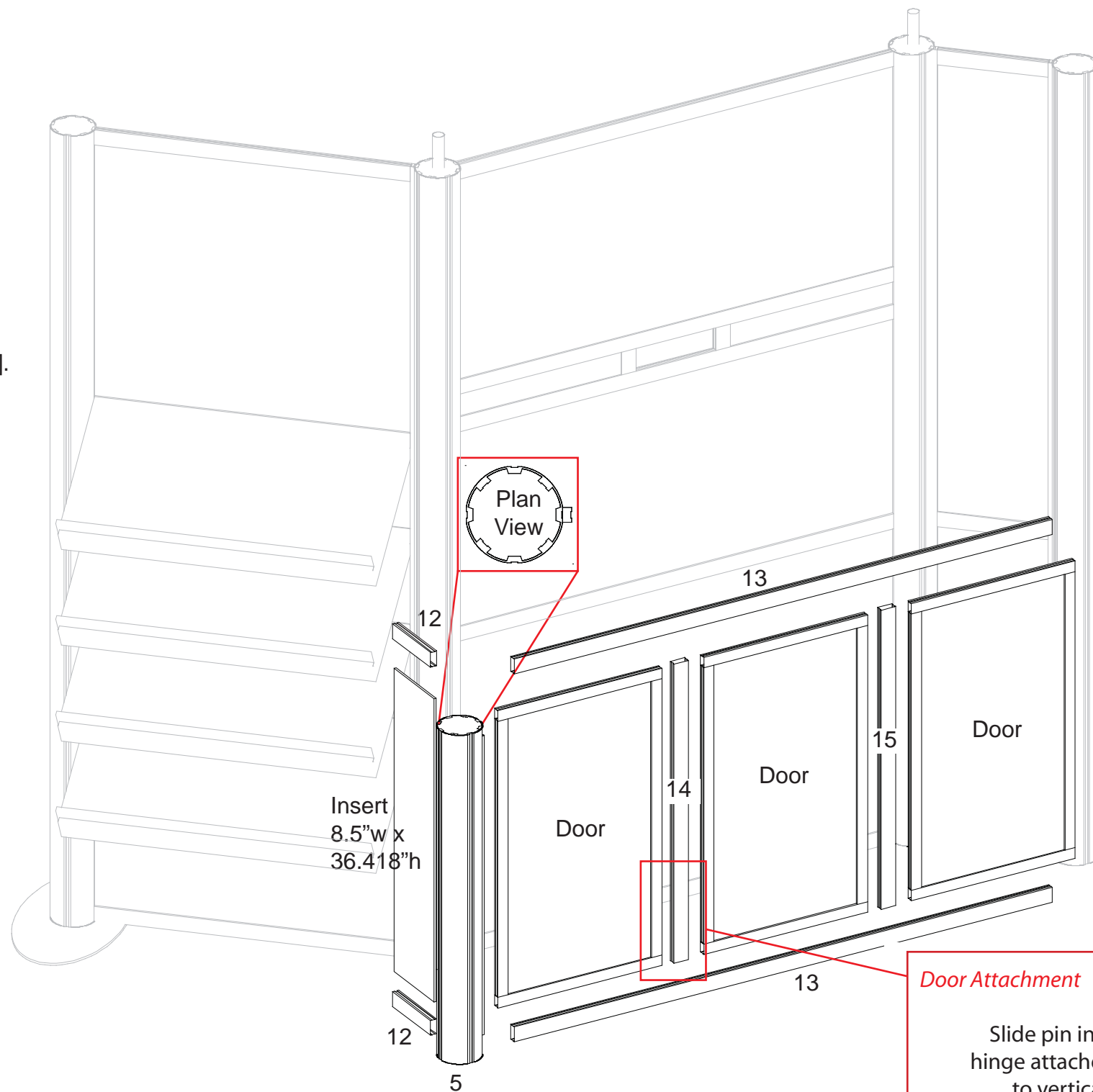
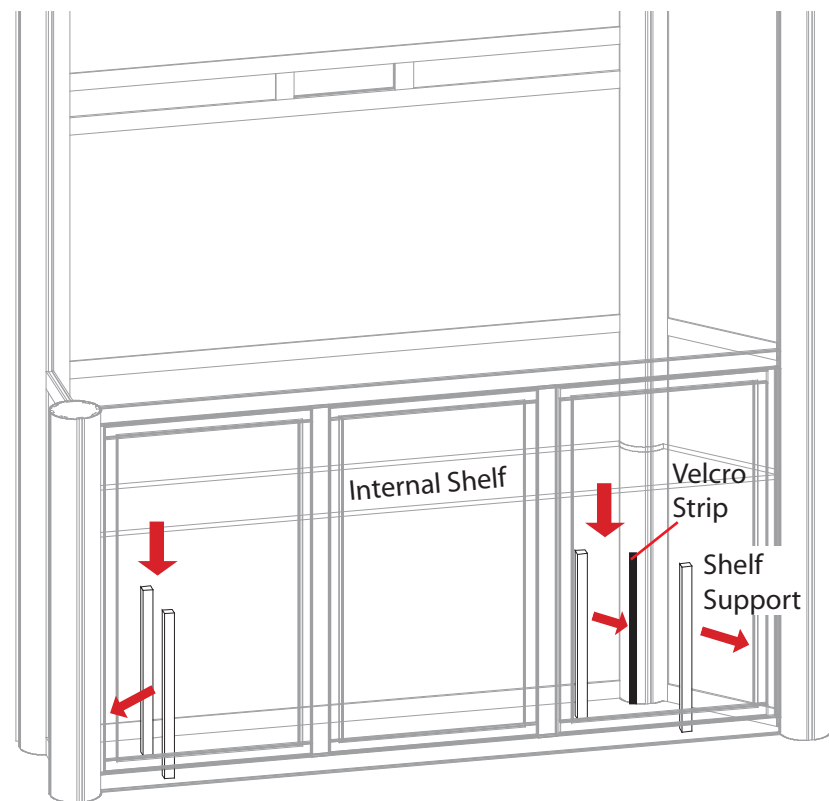
****NOTE: Numbered side of inserts must face Backward.**

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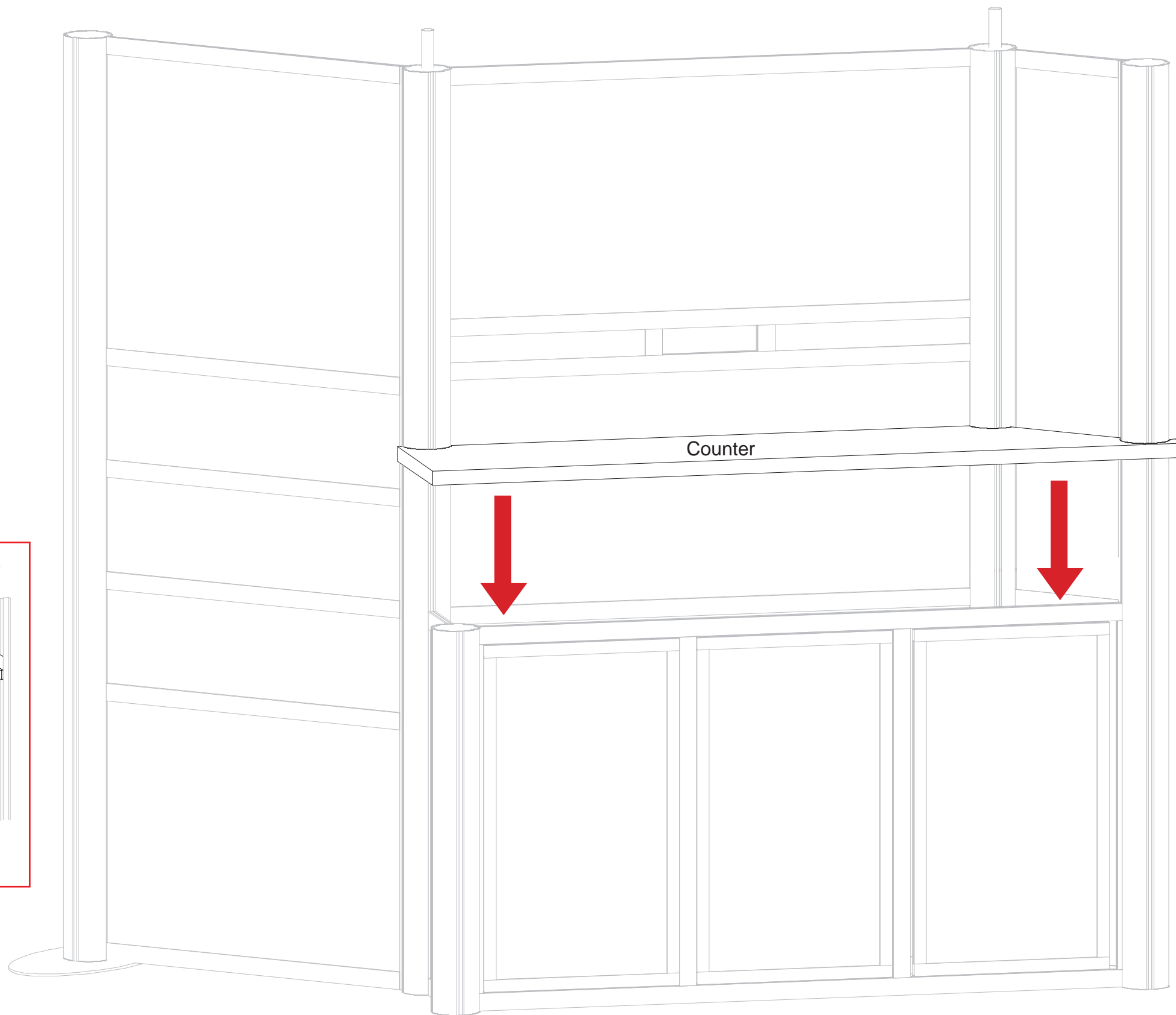
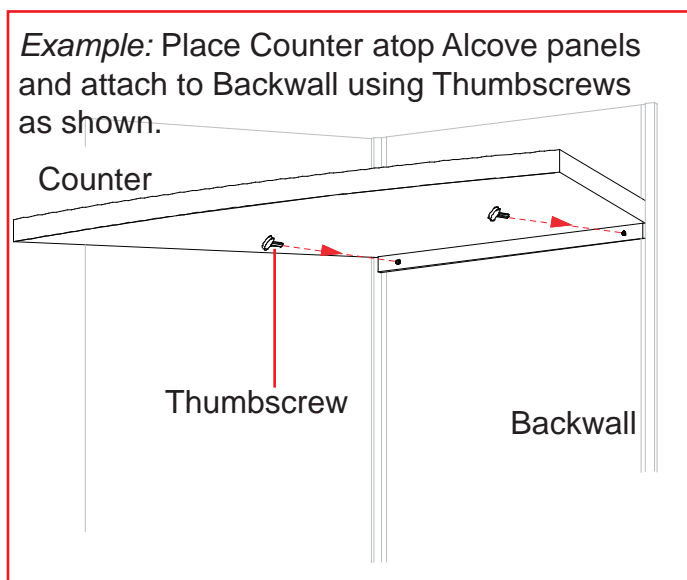
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- 5) Velcro shelf supports to inside of assembled base as shown.
- 6) Set internal shelf atop shelf supports.



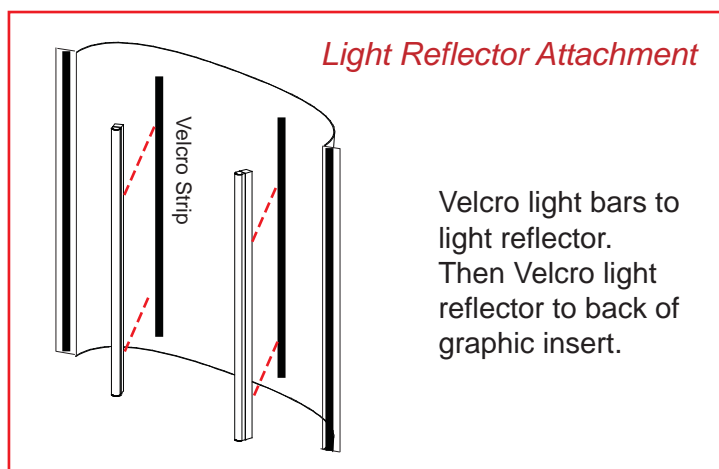
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Set counter atop assembled alcove and secure to backwall metal using thumbscrews provided.

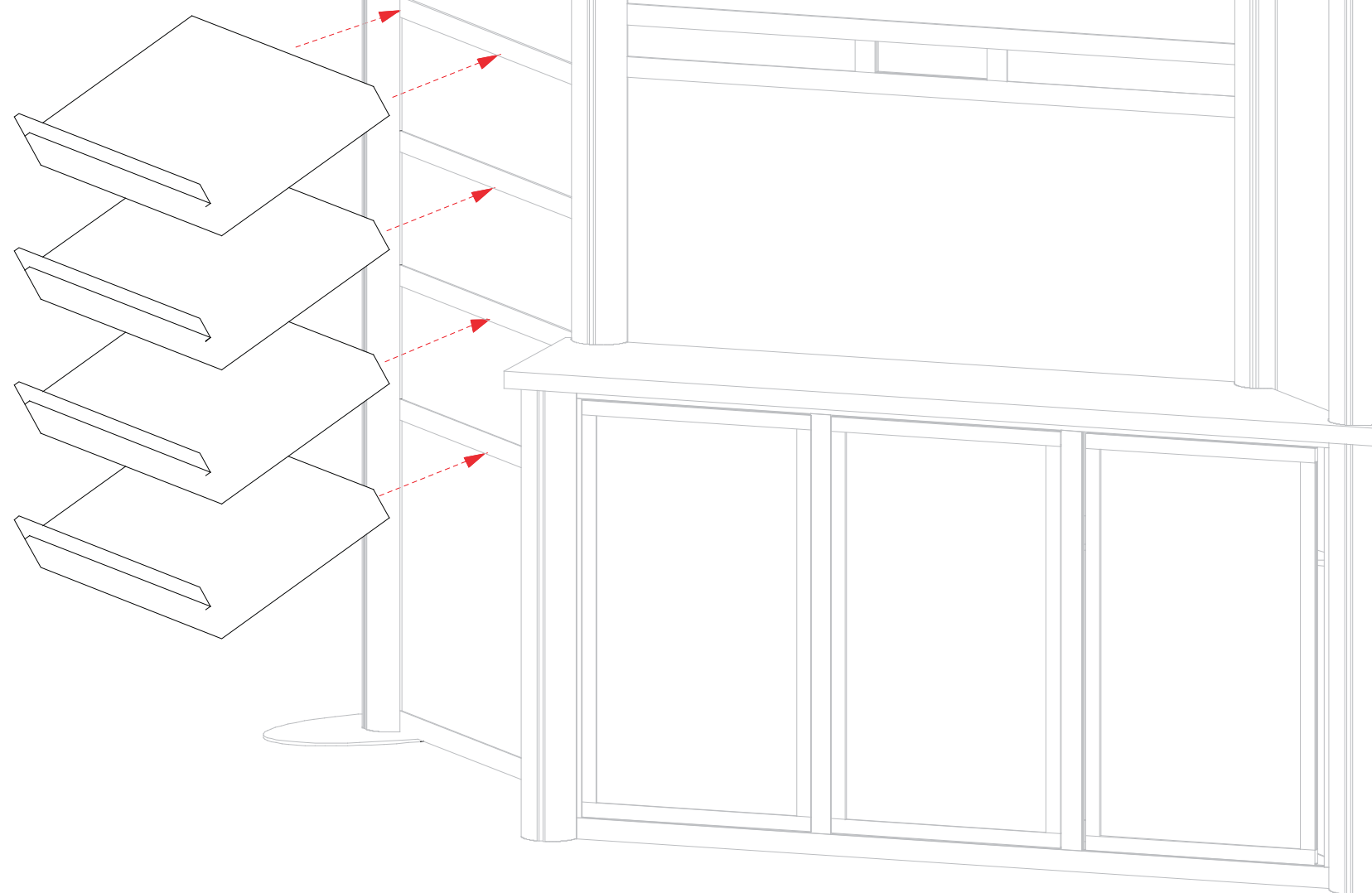


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Attach Light Reflector to Velcro Strips located on Vertical Extrusions where indicated.

Attach shelves to backwall using hardware provided.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Steps:

- 1) Connect canopy pieces together as shown.
- 2) Apply pillow case graphic to assembled canopy.
- 3) Place atop assembled backwall.

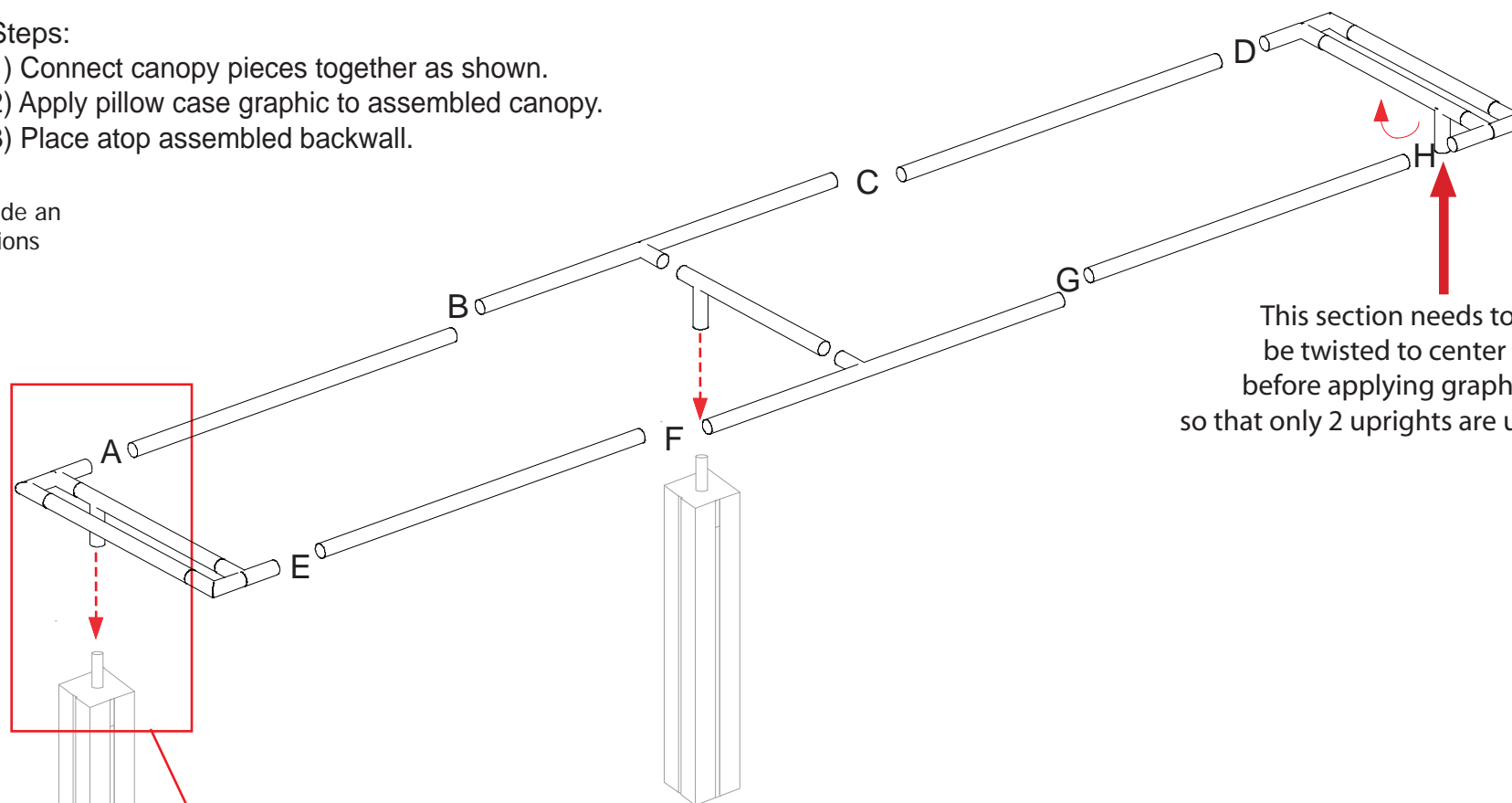
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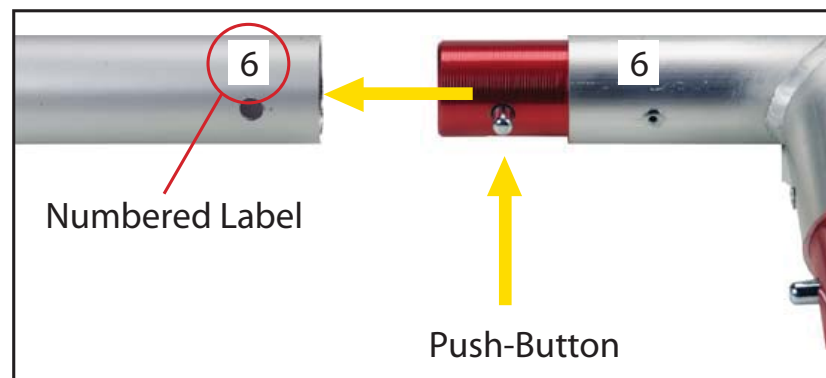
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

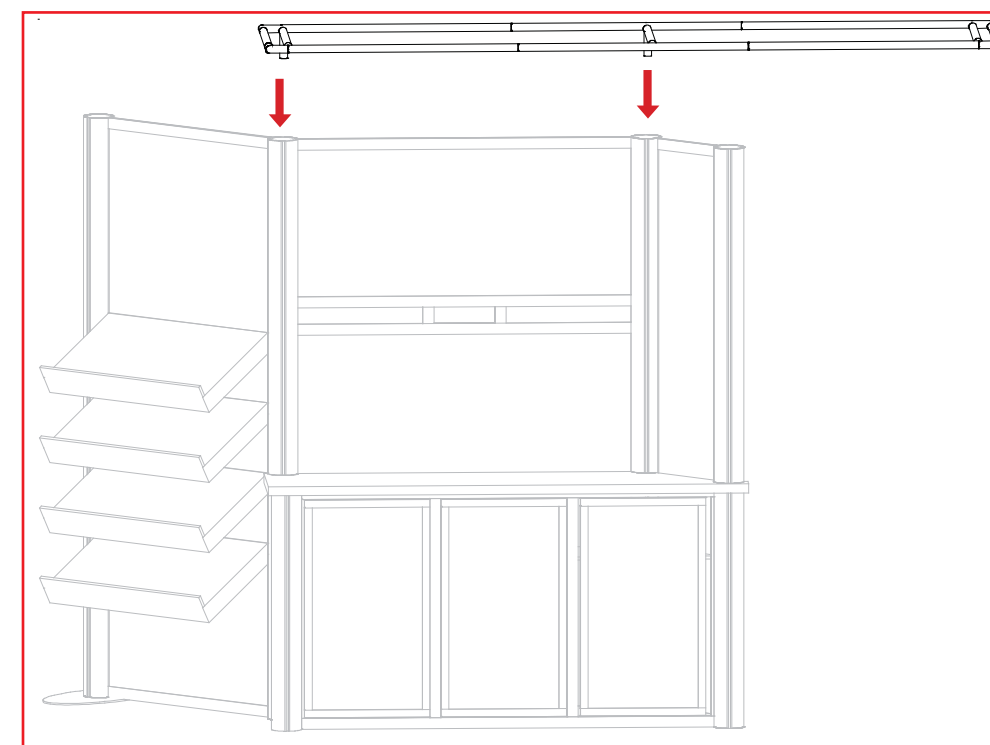
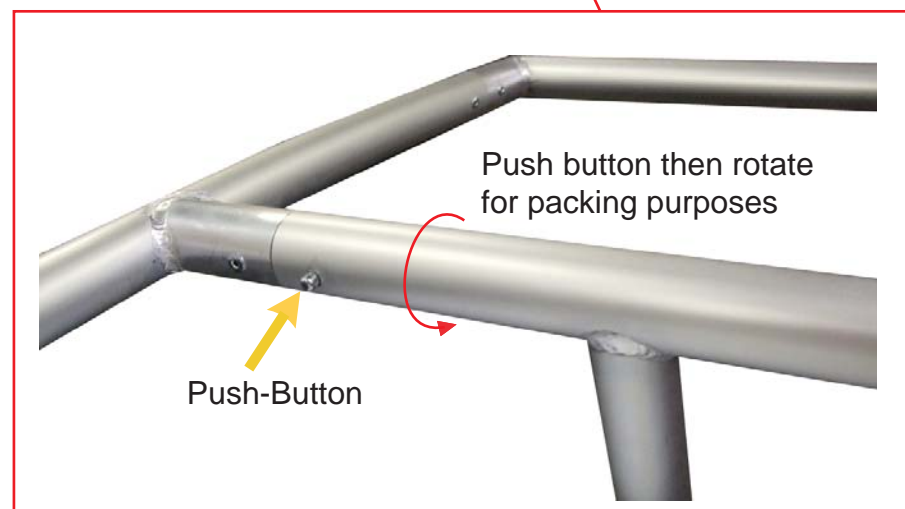
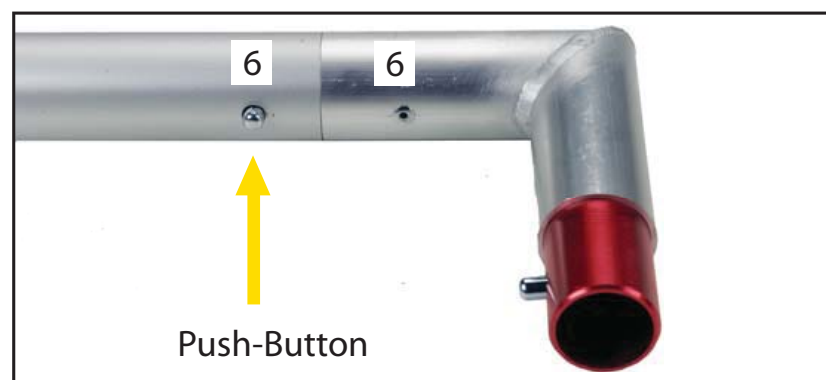
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
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This section needs to be twisted to center before applying graphic so that only 2 uprights are utilized.

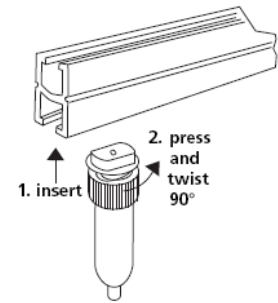


Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.

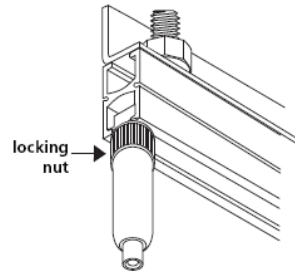


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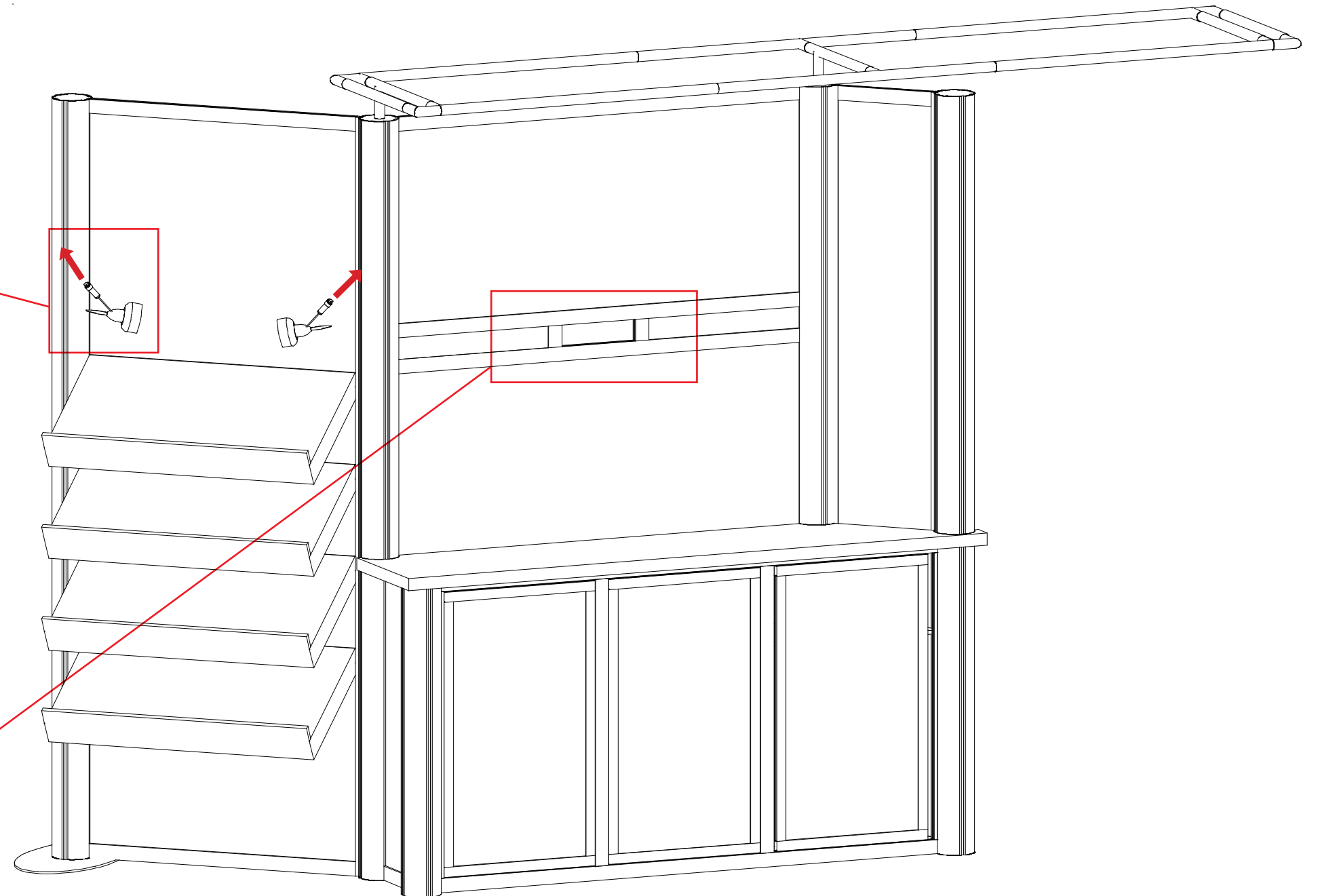
Example of Rail Light Attachment



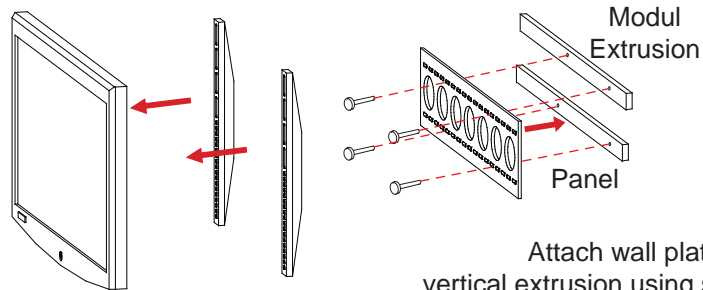
Slide fixed clip into groove of extrusion [2].



Tighten locking nut to secure light in place



Attach monitor brackets to back of monitor.



Attach wall plate to vertical extrusion using supplied bolts and wing nuts.

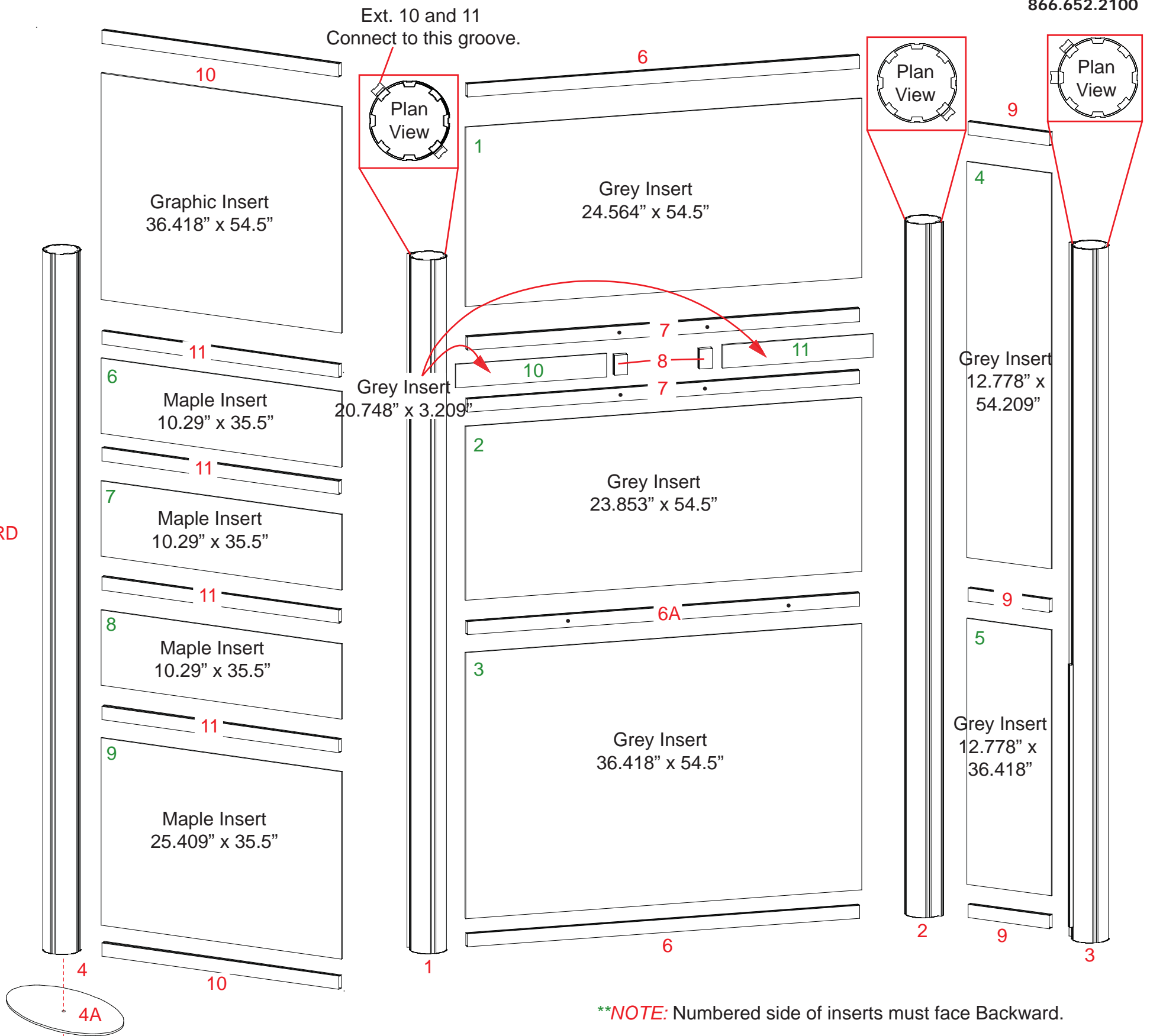
Hook monitor brackets over top of wall plate, then secure with safety bolts to bottom of monitor brackets.

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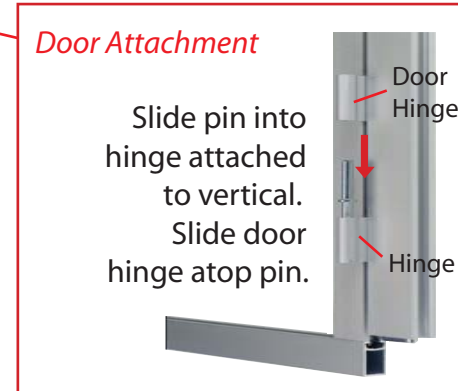
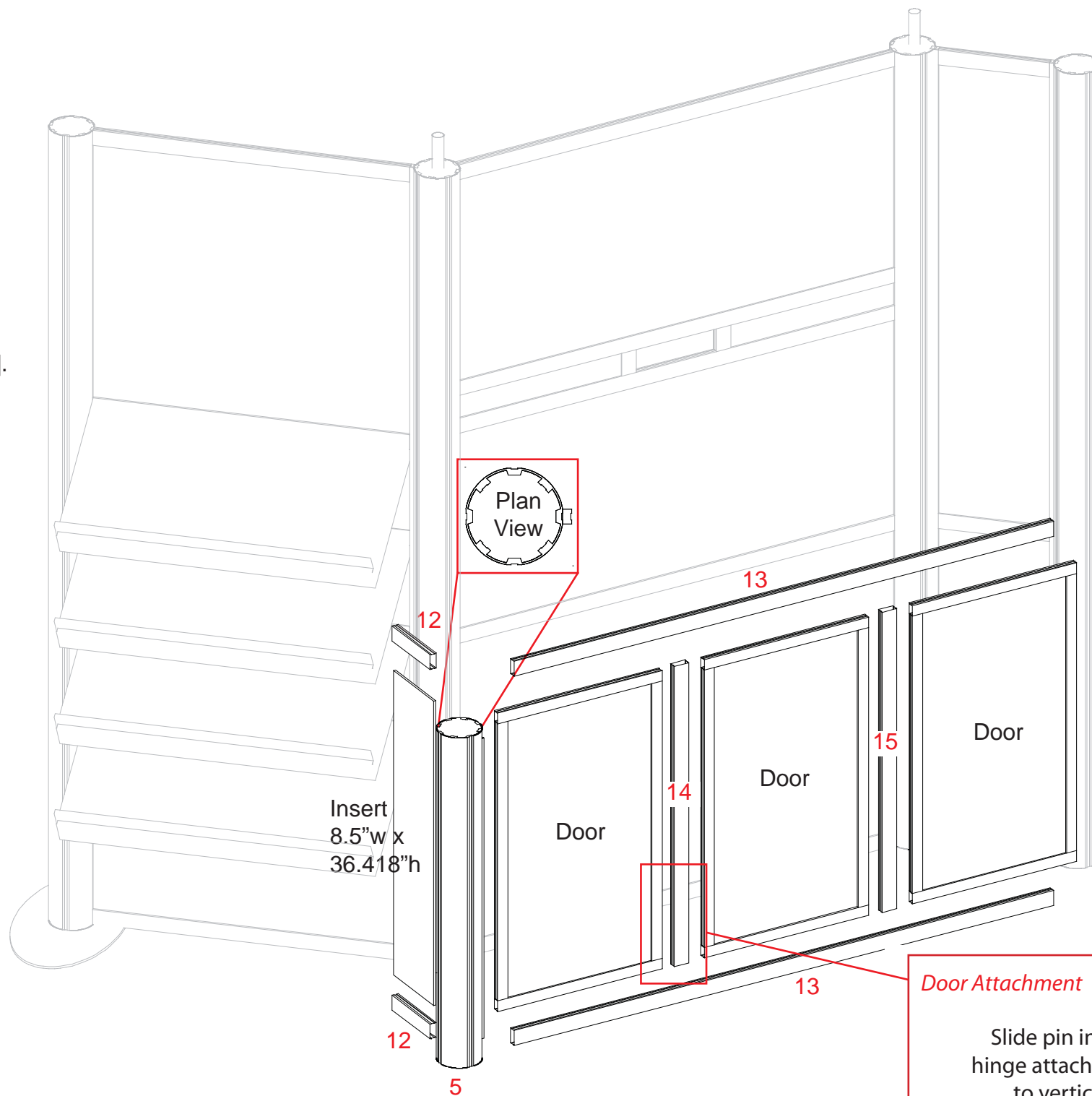
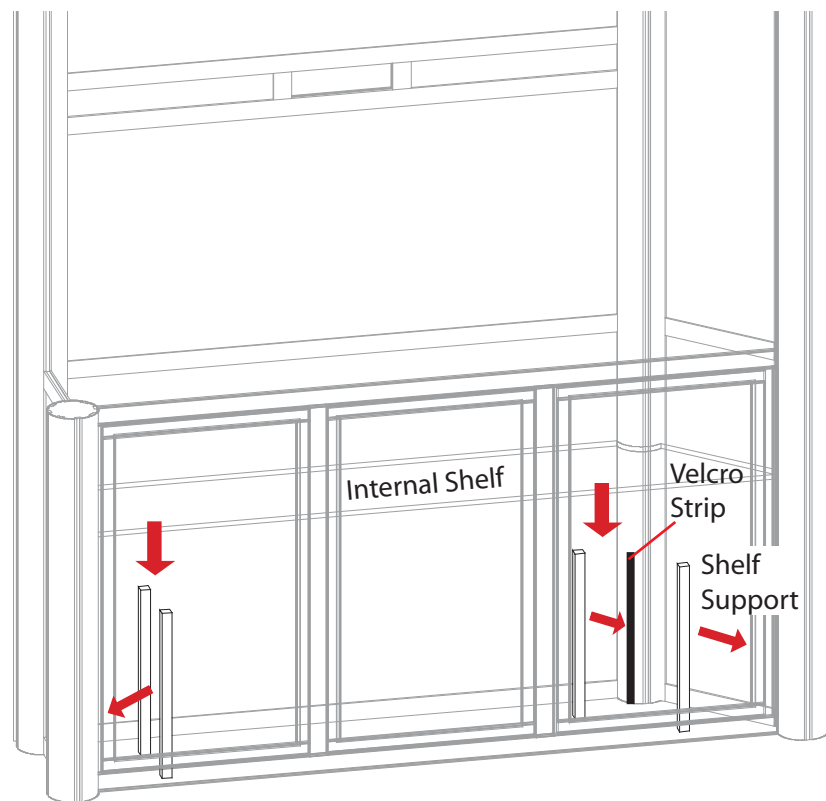
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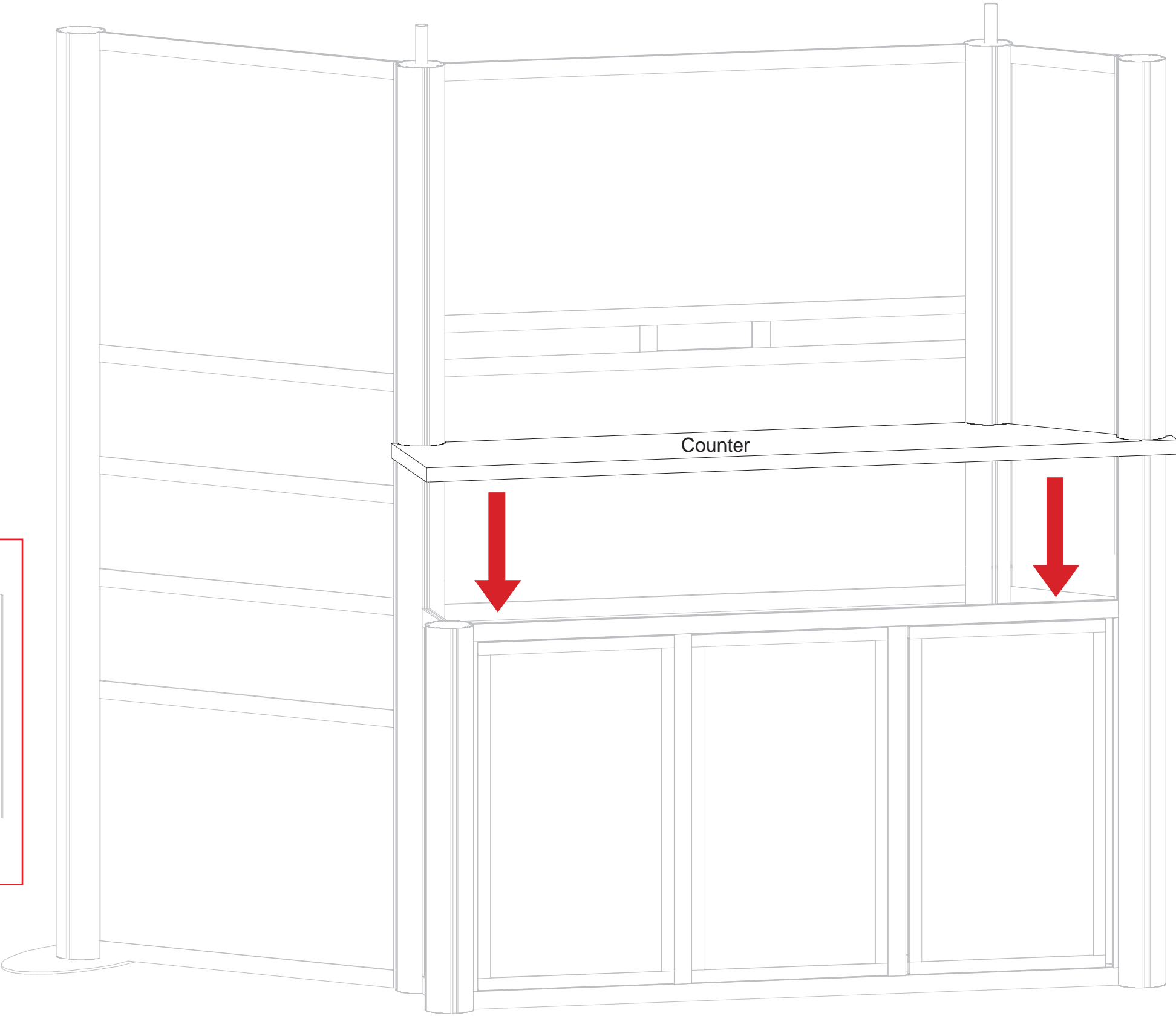
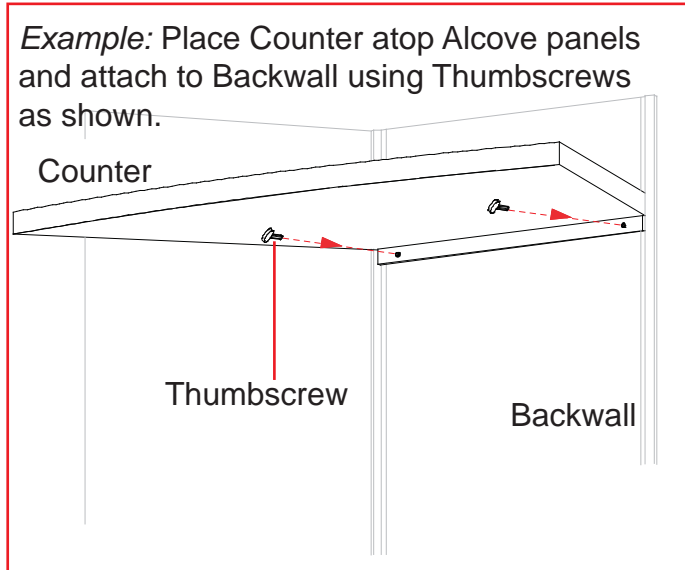
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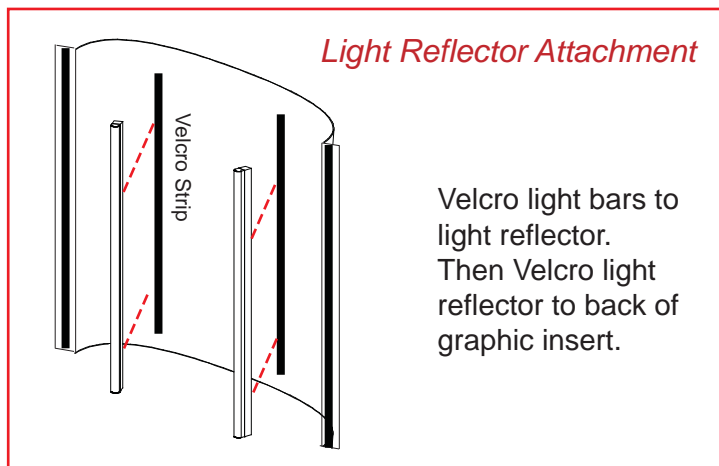
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Set counter atop assembled alcove and secure to backwall metal using thumbscrews provided.



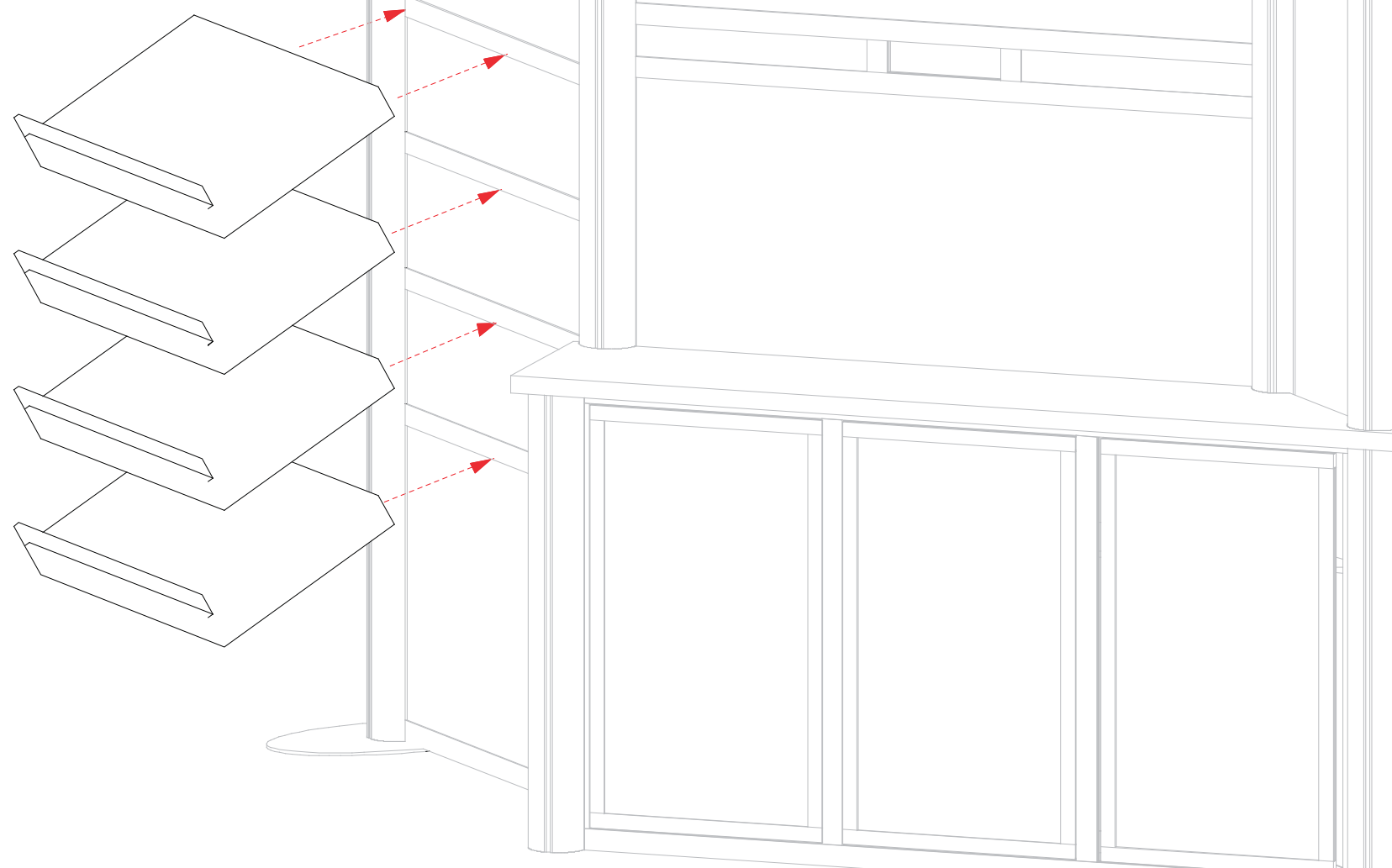
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Velcro light bars to light reflector. Then Velcro light reflector to back of graphic insert.

Attach Light Reflector to Velcro Strips located on Vertical Extrusions where indicated.

Attach shelves to backwall using hardware provided.



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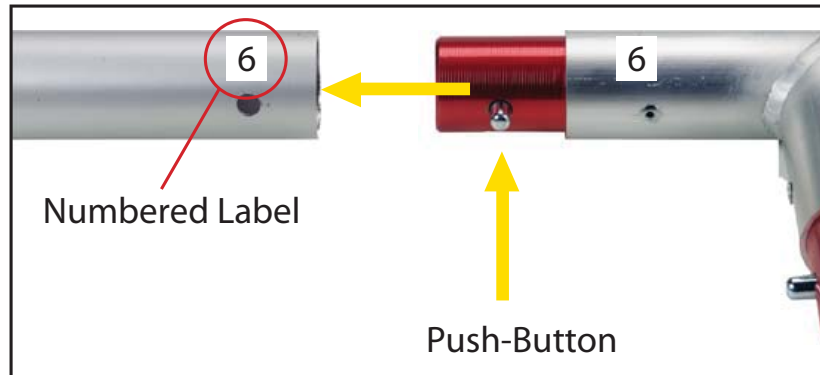
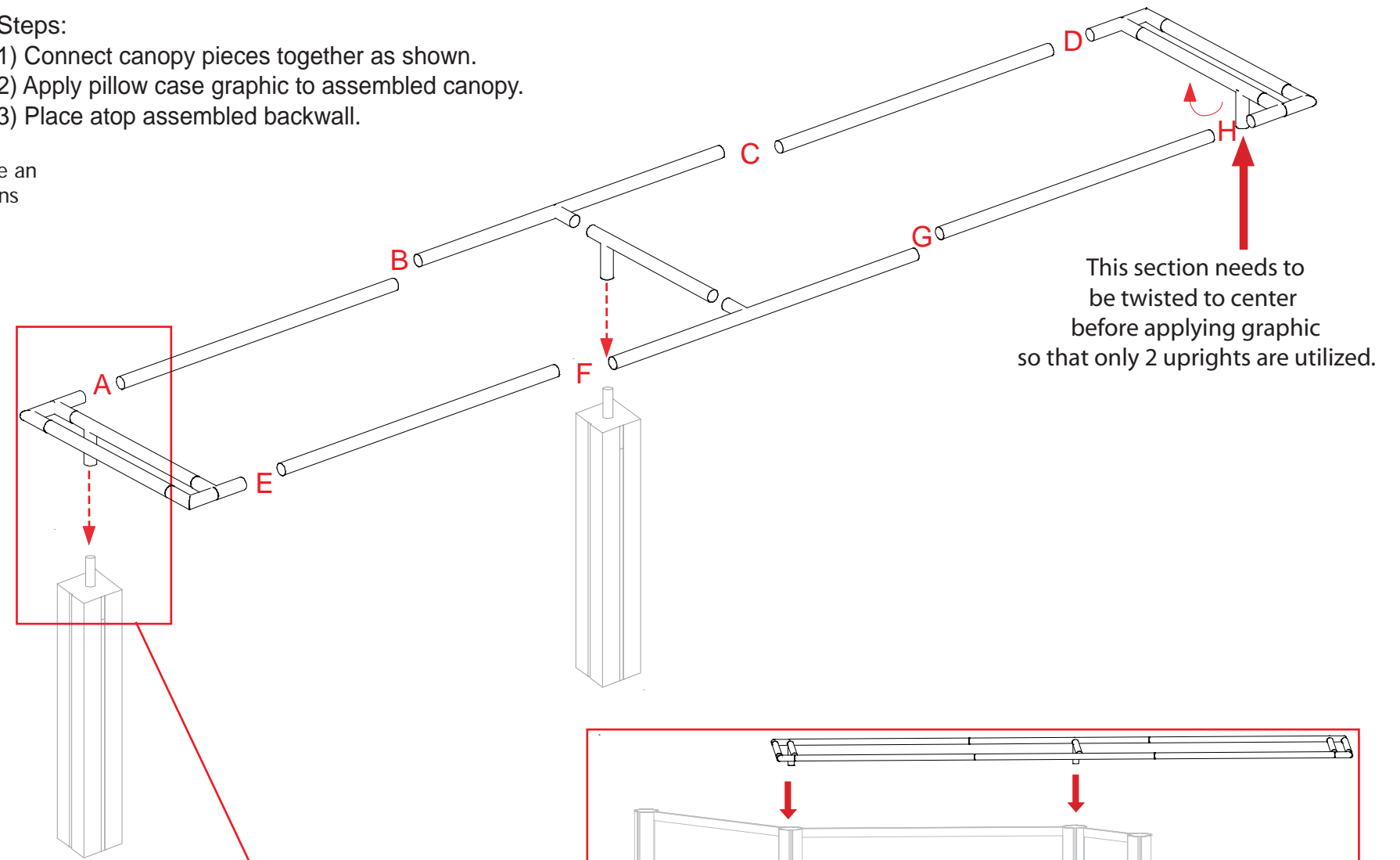
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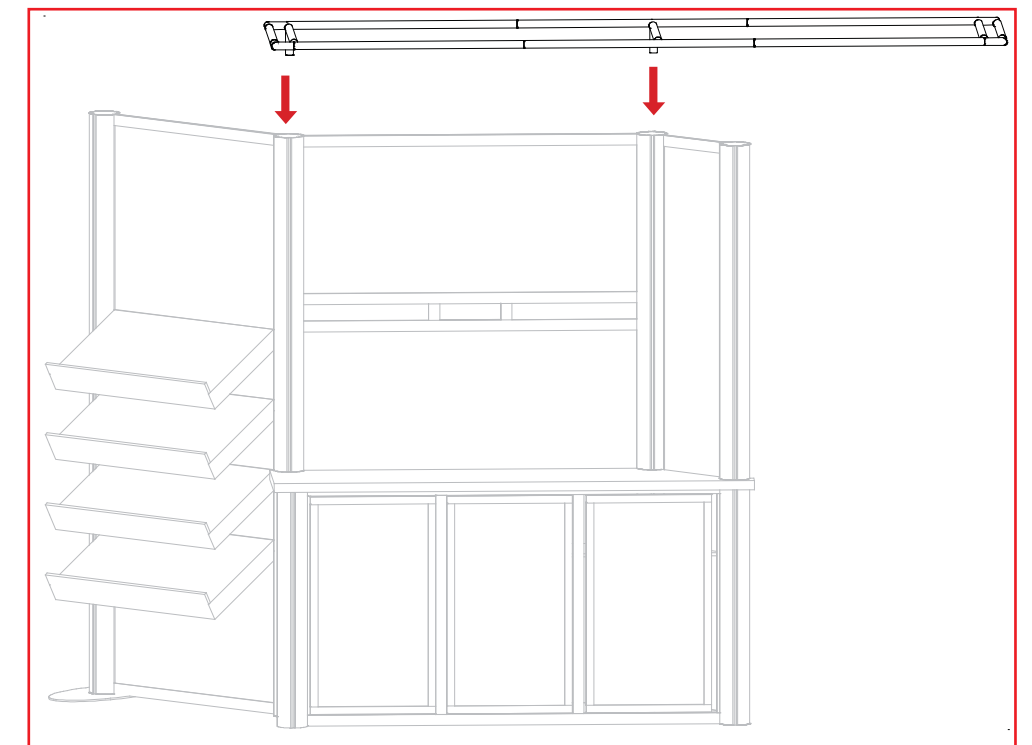
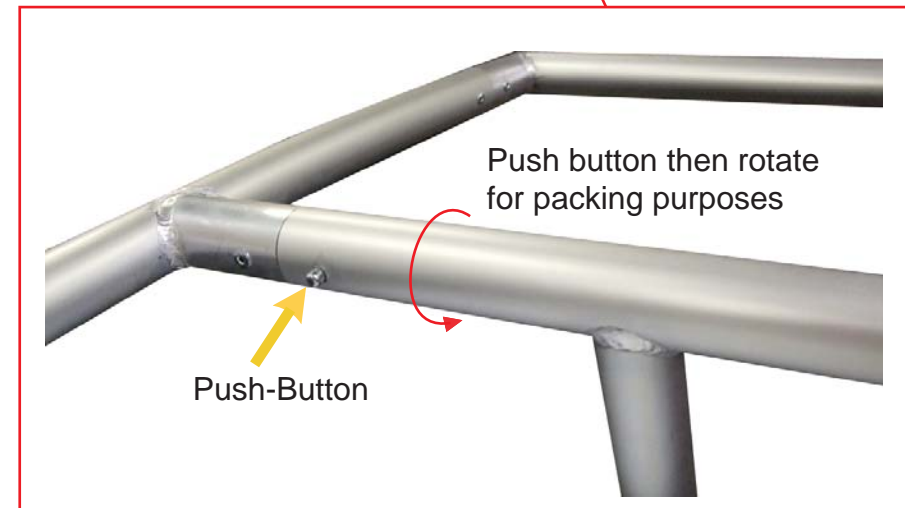
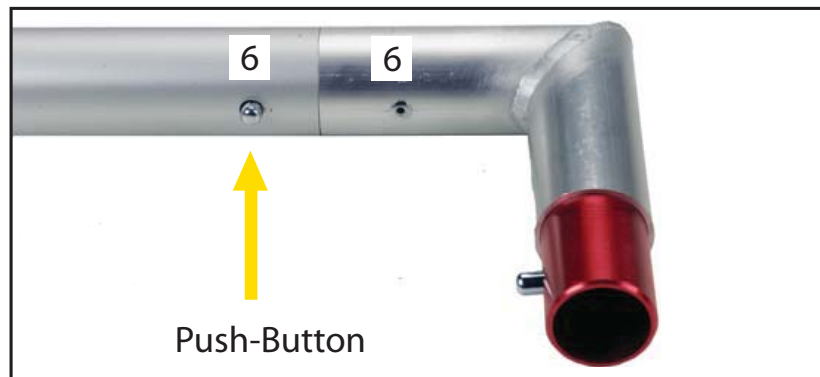
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Steps:

- 1) Connect canopy pieces together as shown.
- 2) Apply pillow case graphic to assembled canopy.
- 3) Place atop assembled backwall.

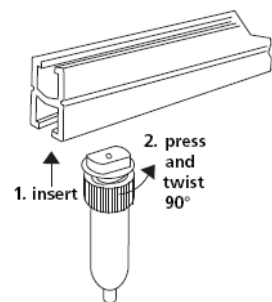


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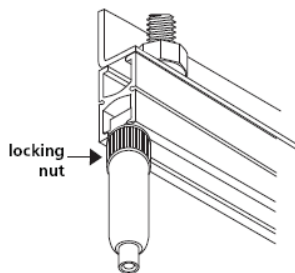


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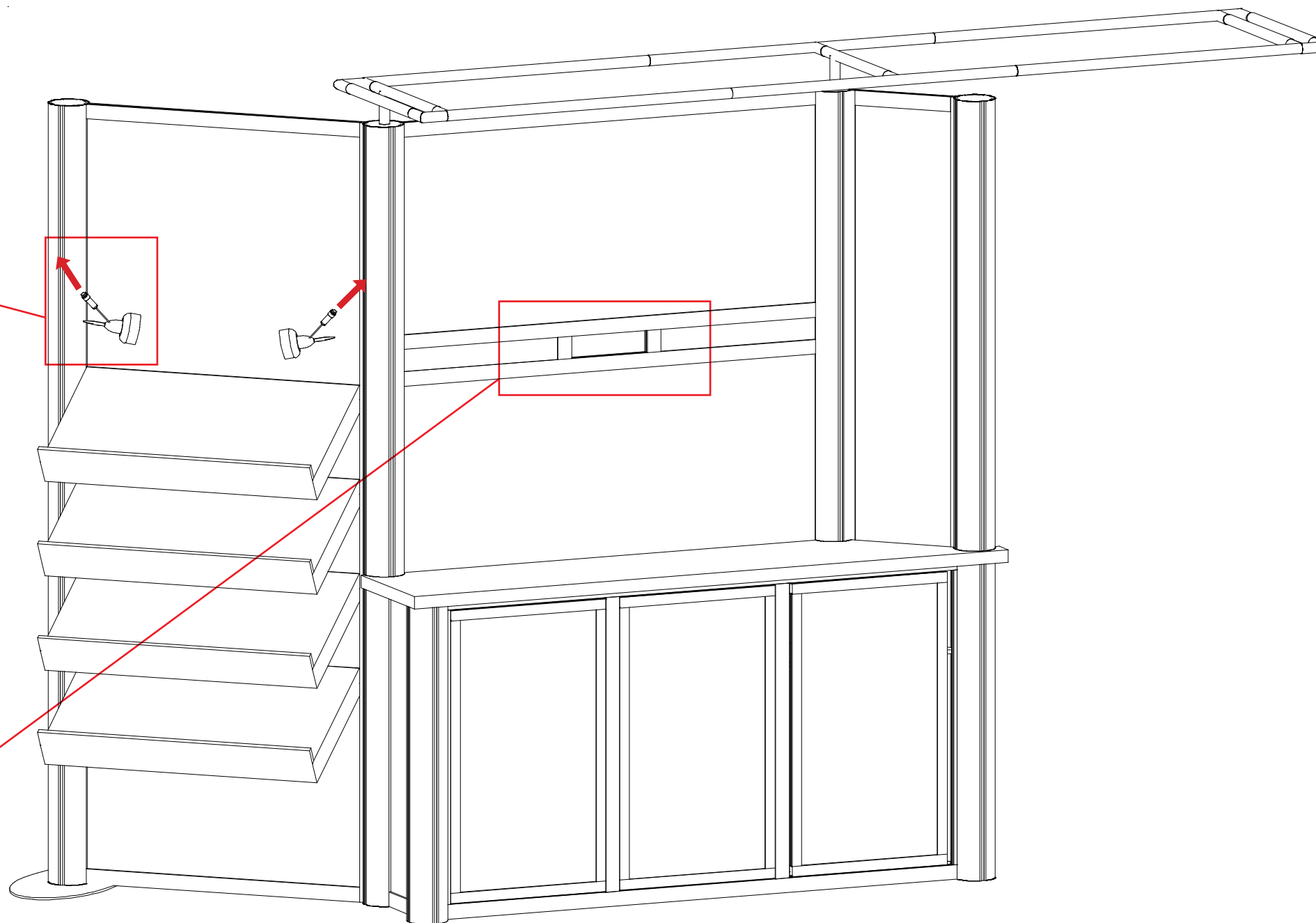
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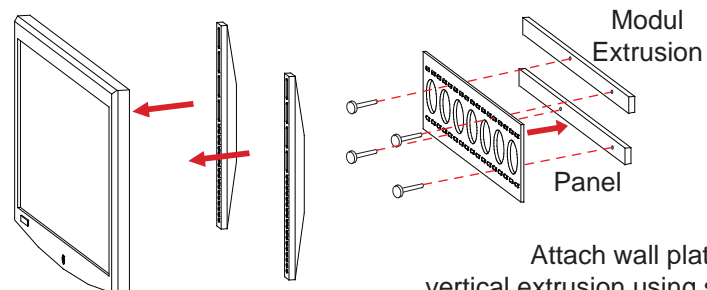
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Tighten locking nut to secure light in place



Attach monitor brackets to back of monitor.



Attach wall plate to vertical extrusion using supplied bolts and wing nuts.

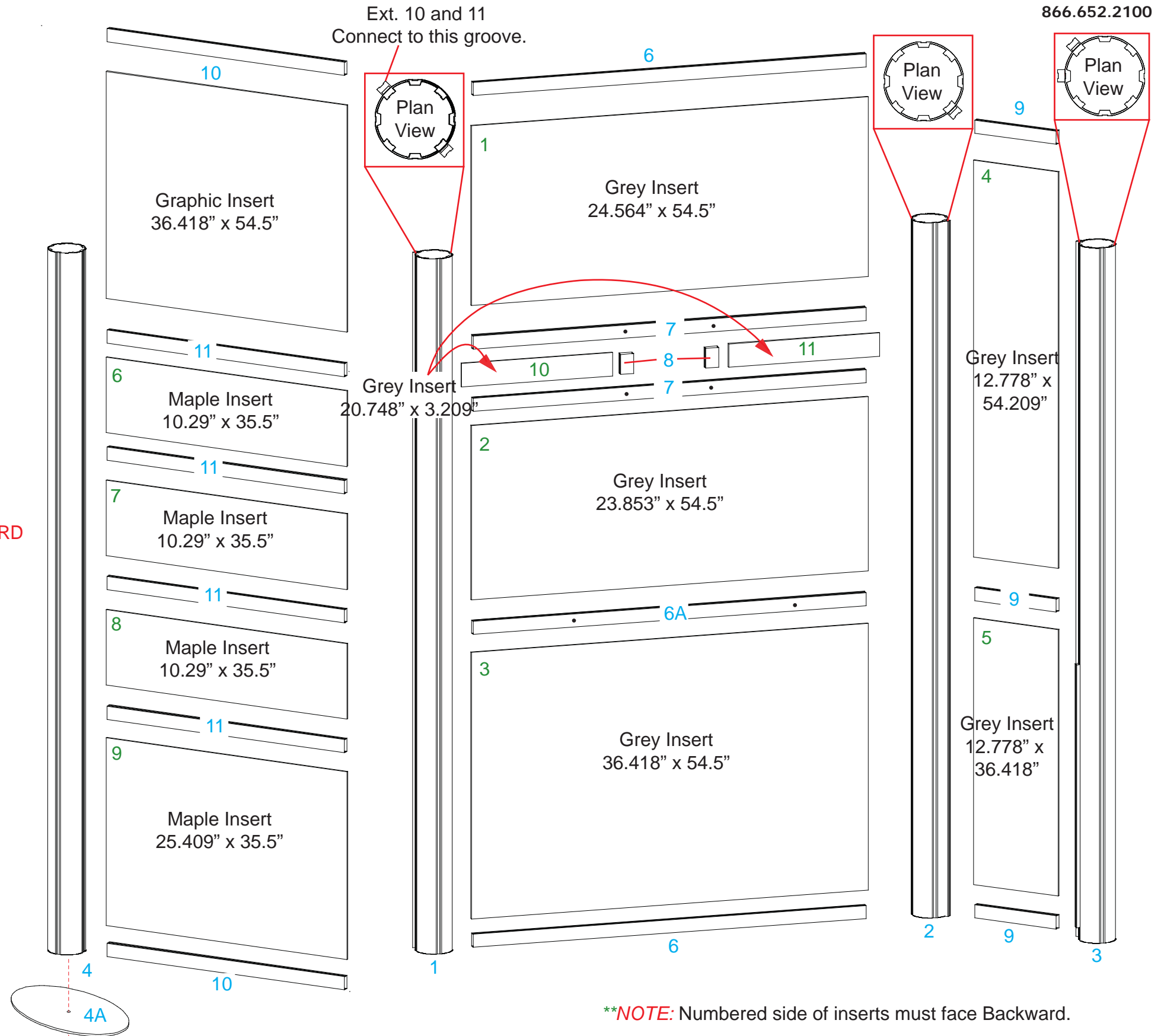
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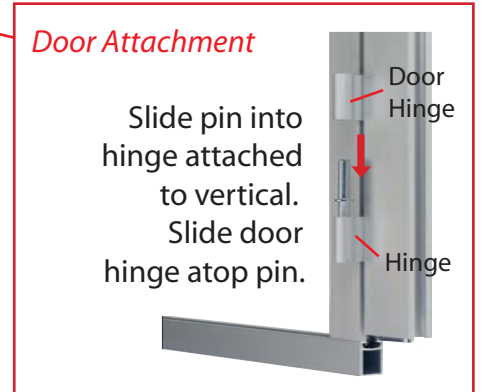
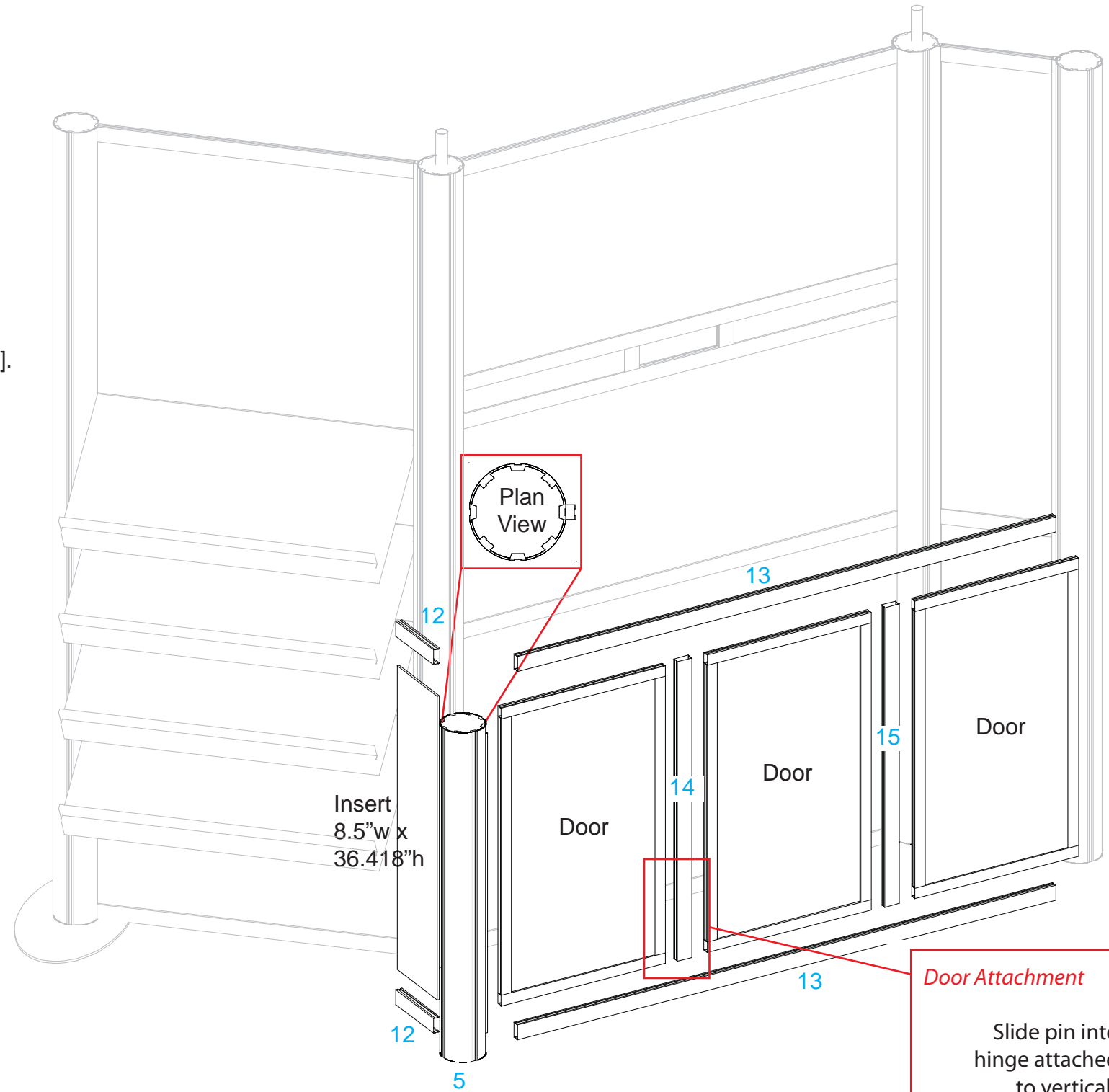
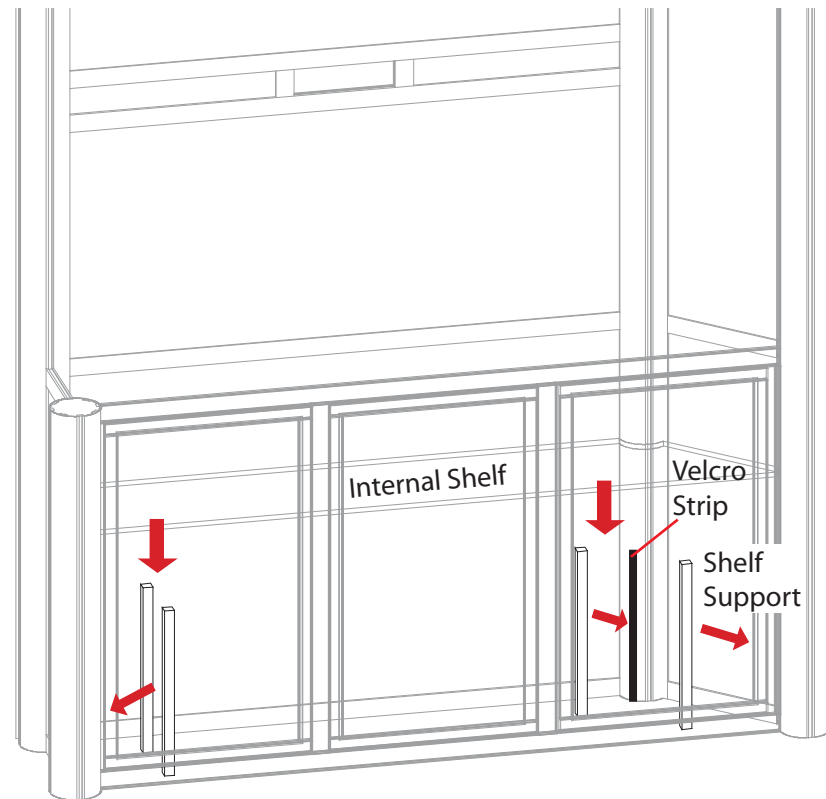
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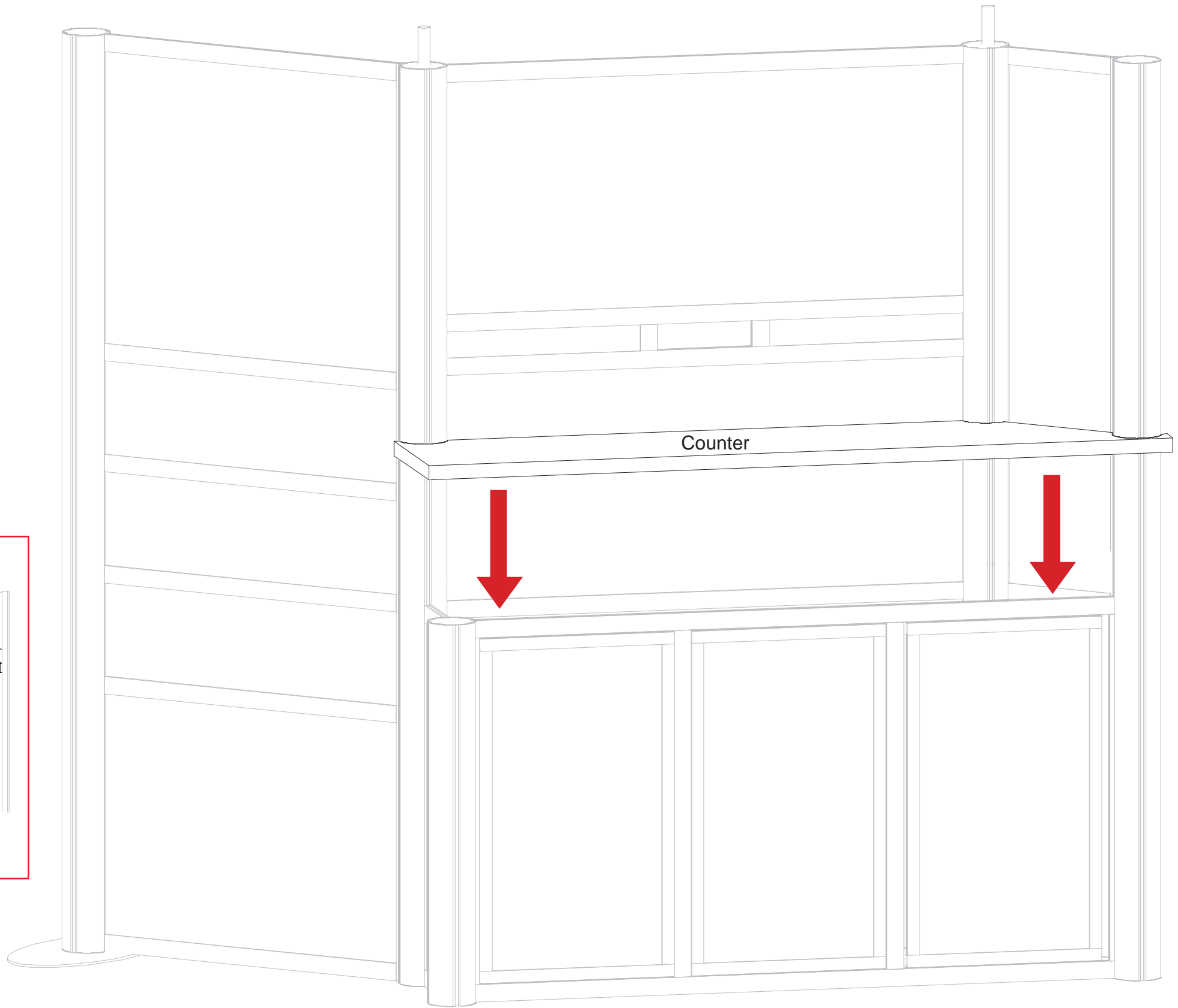
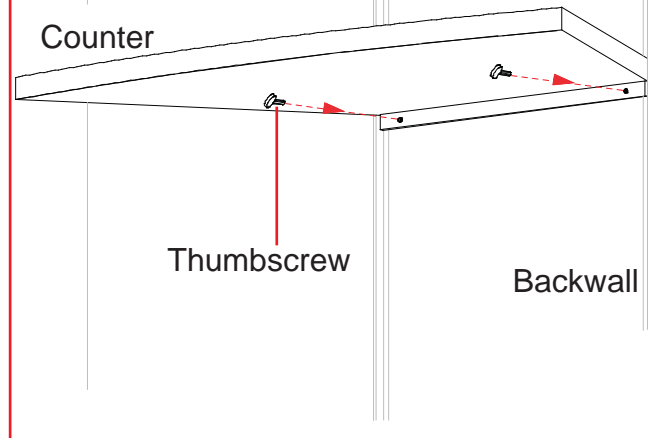


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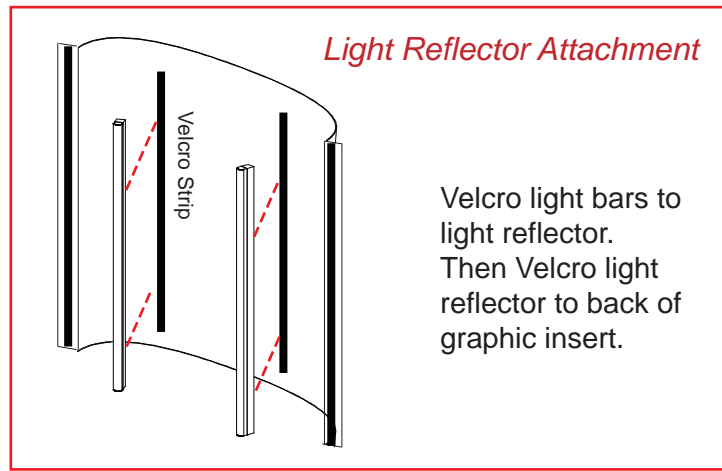
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Set counter atop assembled alcove and secure to backwall metal using thumbscrews provided.

Example: Place Counter atop Alcove panels and attach to Backwall using Thumbscrews as shown.



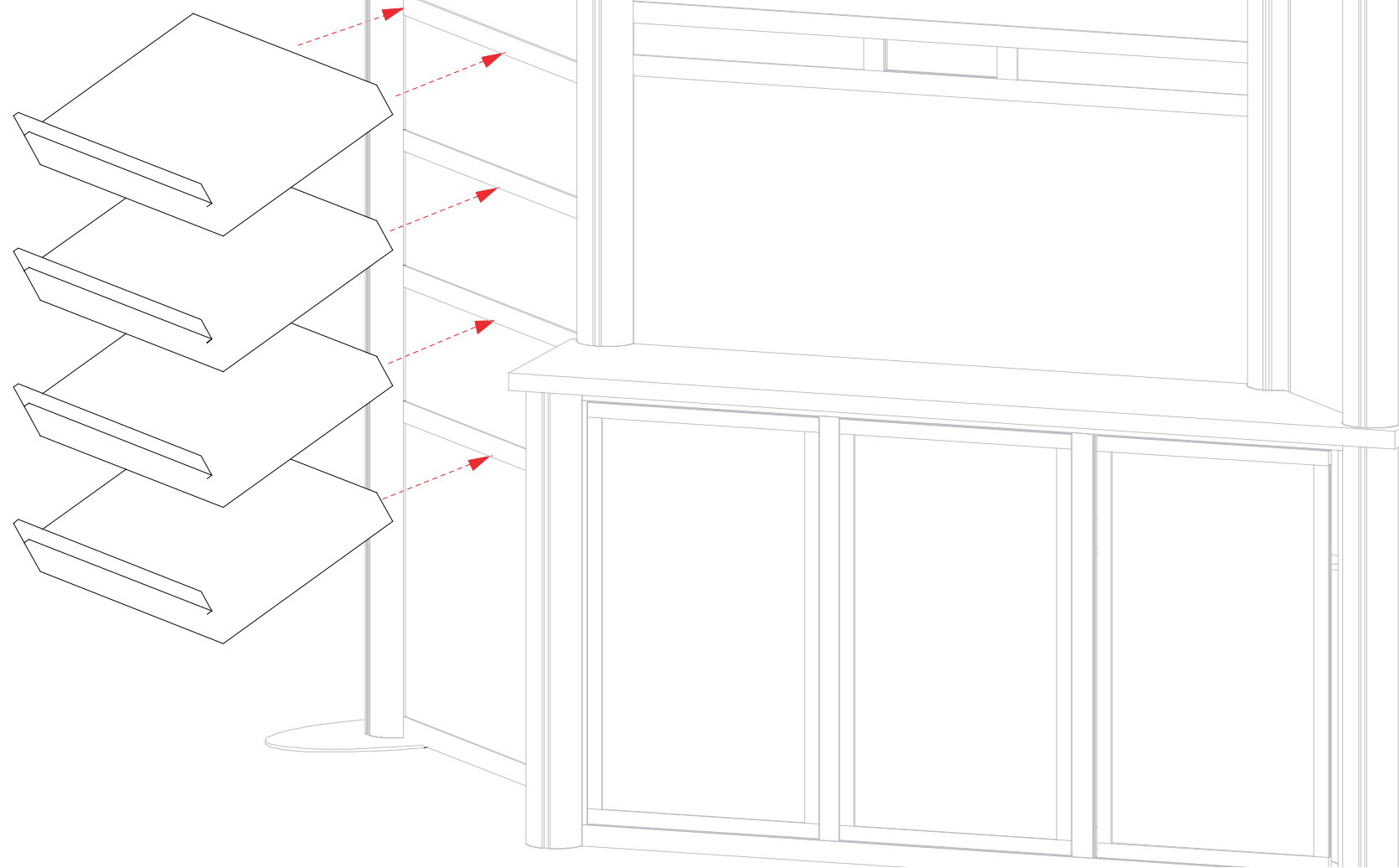
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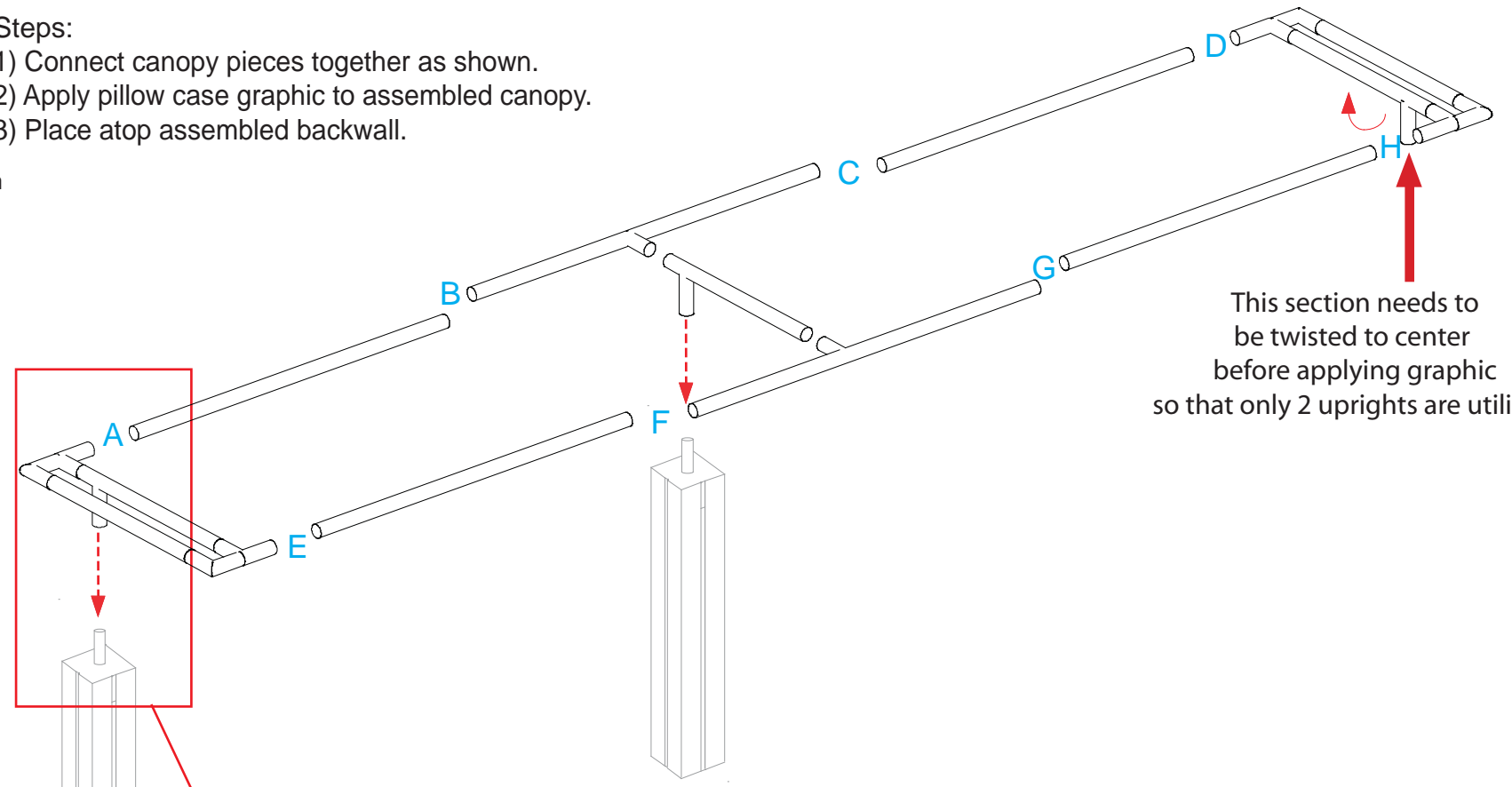
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Cleaning and Packing Your Display

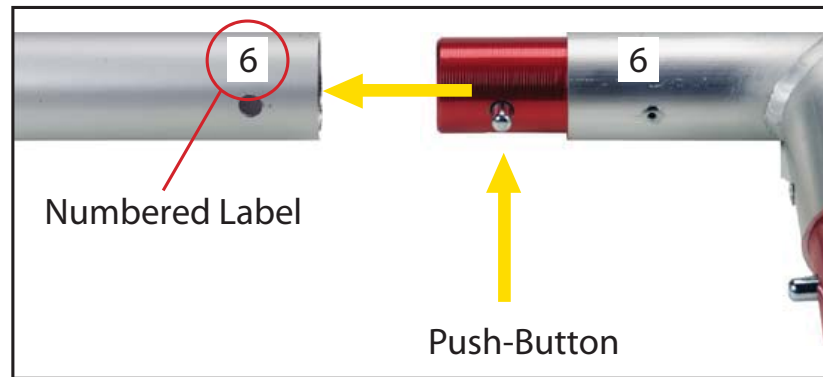
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

Steps:

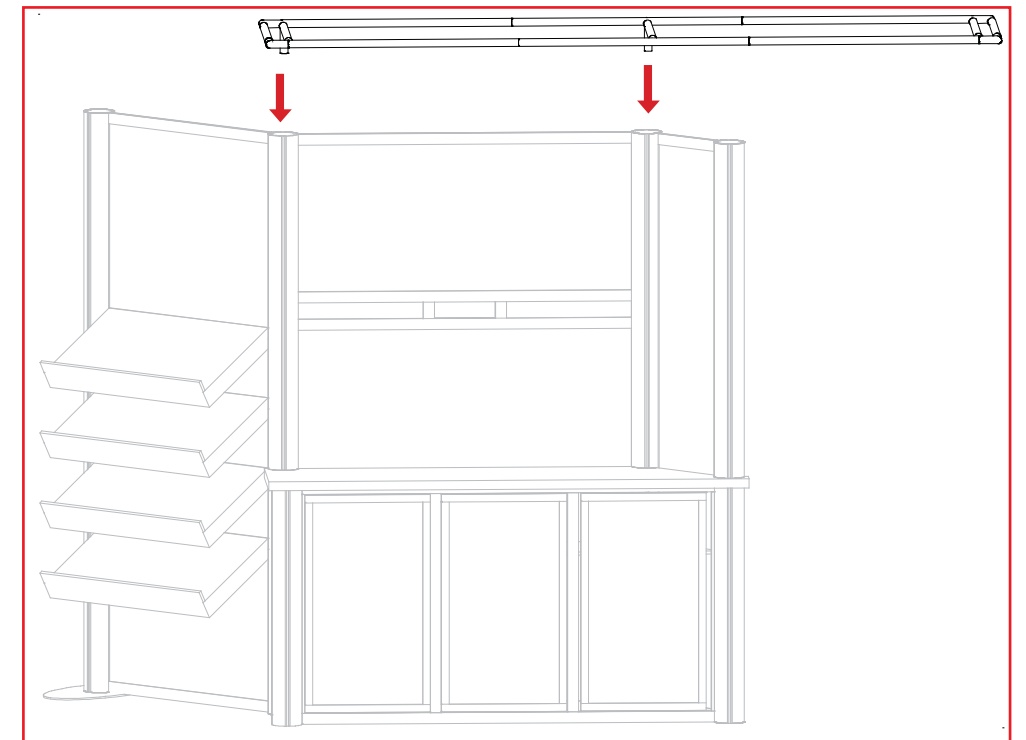
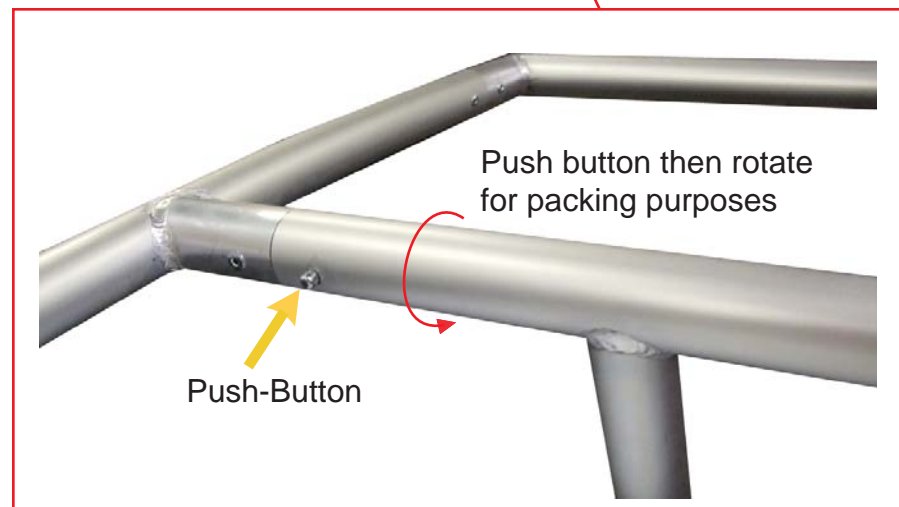
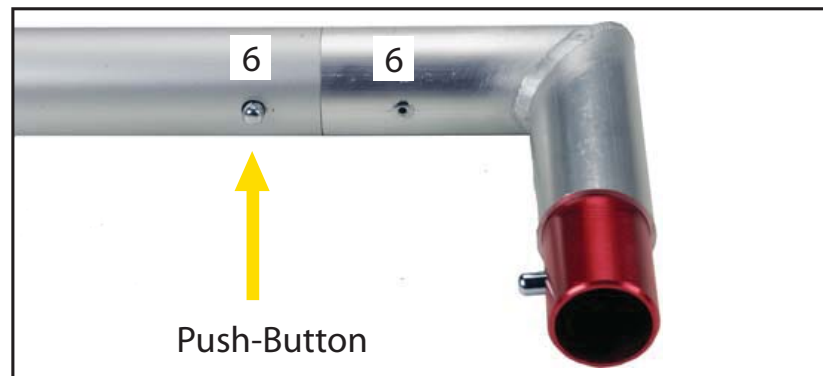
- 1) Connect canopy pieces together as shown.
- 2) Apply pillow case graphic to assembled canopy.
- 3) Place atop assembled backwall.



This section needs to be twisted to center before applying graphic so that only 2 uprights are utilized.

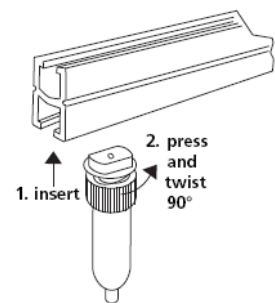


Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.

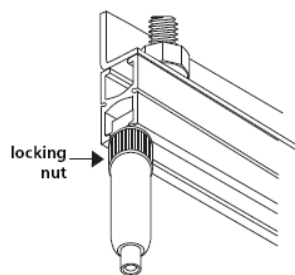


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

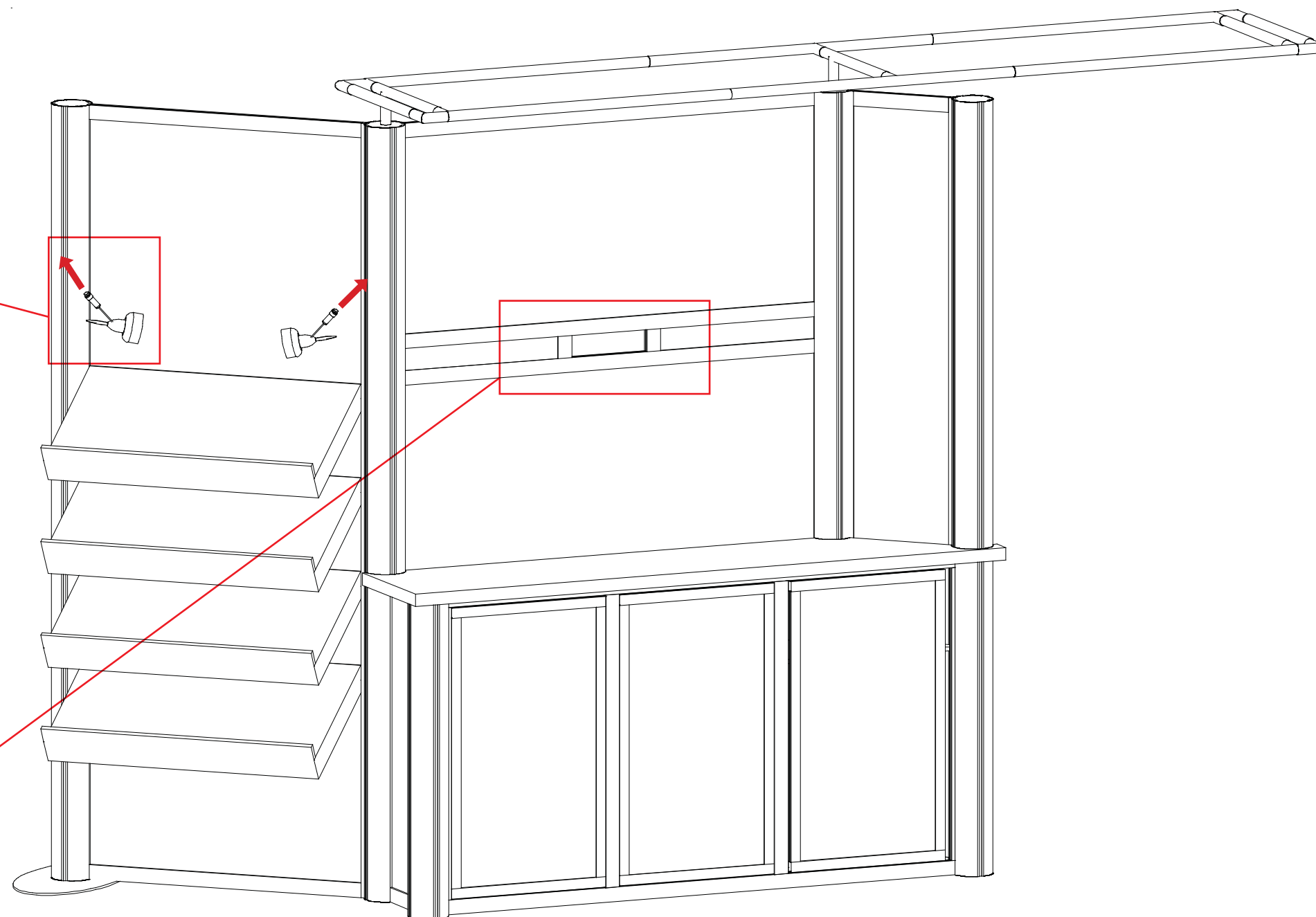
Example of Rail Light Attachment



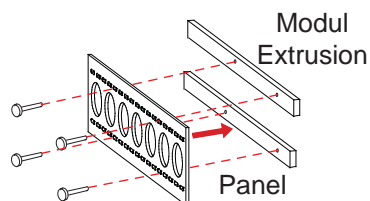
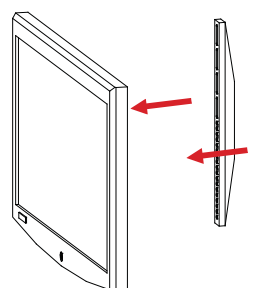
Slide fixed clip into groove of extrusion [2].



Tighten locking nut to secure light in place



Attach monitor brackets to back of monitor.



Attach wall plate to vertical extrusion using supplied bolts and wing nuts.

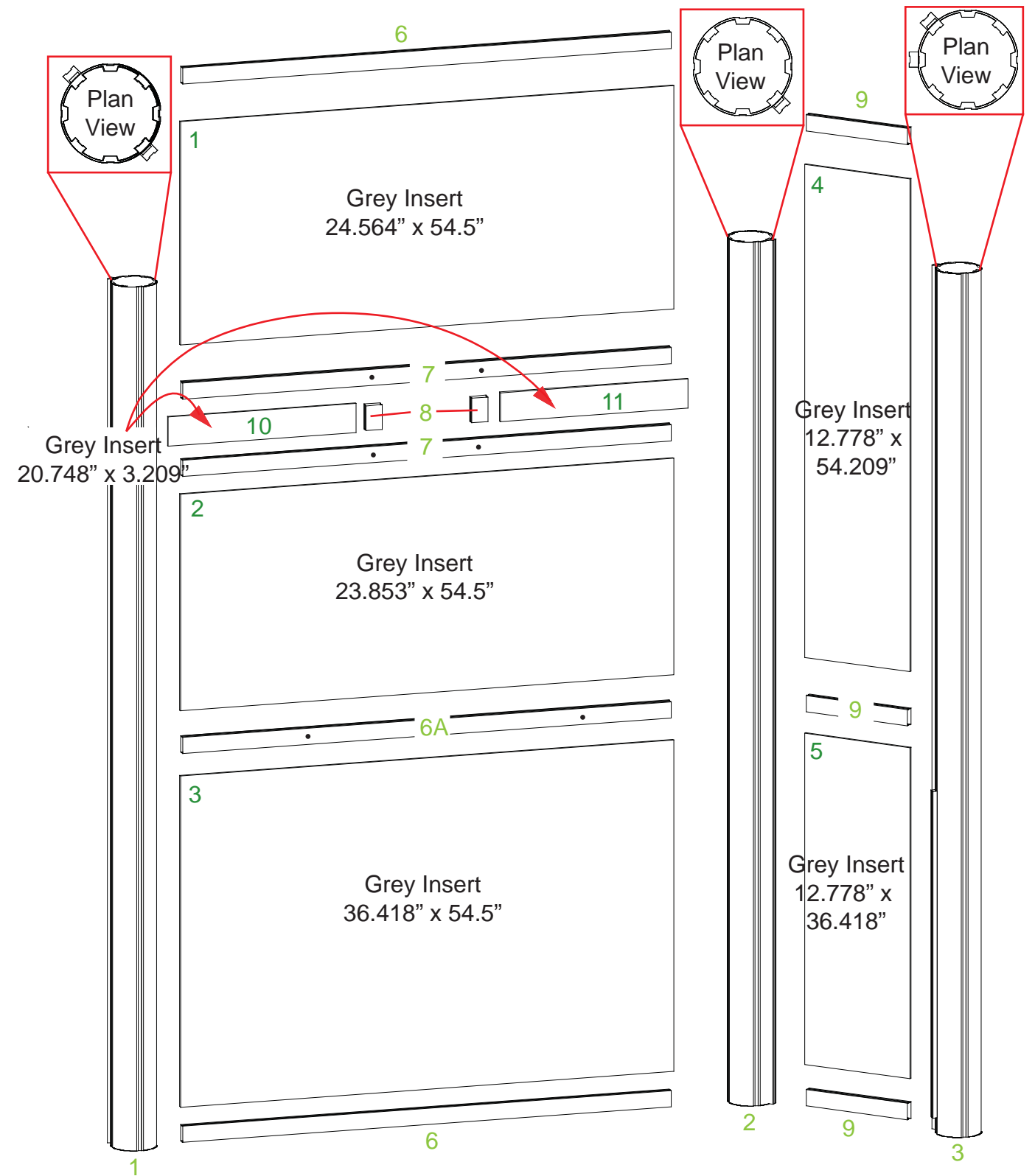
Hook monitor brackets over top of wall plate, then secure with safety bolts to bottom of monitor brackets.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part Number	Qty	Description
1	1	95" h Vertical extrusion
2	1	95" h Vertical extrusion
3	1	95" h Vertical extrusion
6	2	54" w Horizontal extrusion
6A	1	54" w Horizontal extrusion w/ holes for counter attachment (HOLES MUST FACE FORWARD)
7	2	54" w Horizontal extrusion w/ holes for Monitor Mount (HOLES MUST FACE FORWARD)
8	2	2.709" w Vertical extrusion
9	3	12.278" h Horizontal extrusion

Steps **NOTE: Start assembly at a 90° angle from already assembled portion. Leave space for Entry way by butting extrusion [3] up towards already assembled section on rightside.**

- 1) Connect horizontal extrusion [6] between vertical extrusions [1 and 2] placing insert as shown.
- 2) Continue by attaching [6A] then insert. **NOTE: Make sure Holes FACE FORWARD**
- 3) Attach horizontal extrusion [7] between verticals and atop insert then place vertical extrusions [8] loosely in place as shown atop horizontal extrusion [7], place smaller inserts as shown and tighten extrusions [8] into place.
NOTE: Make sure Holes FACE FORWARD
- 4) Continue attaching upper horizontal extrusions [7 and 6] between verticals [1 and 2] placing inserts as indicated.
- 5) Connect horizontal extrusions [9] between vertical extrusions [2 and 3] placing inserts as shown.



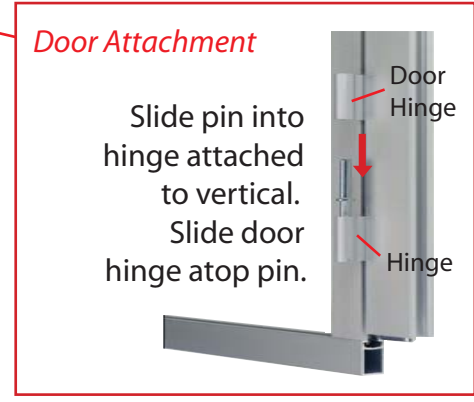
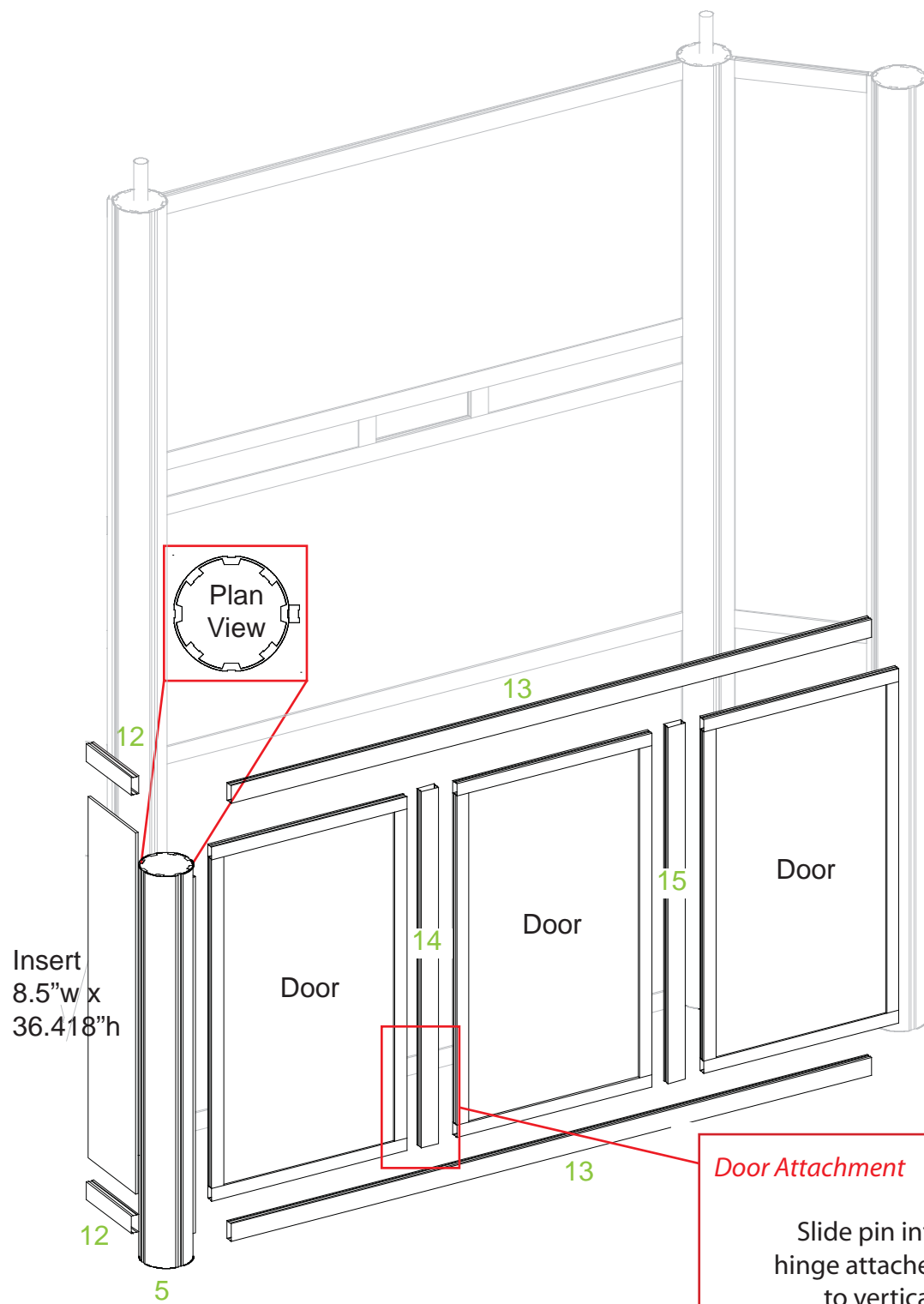
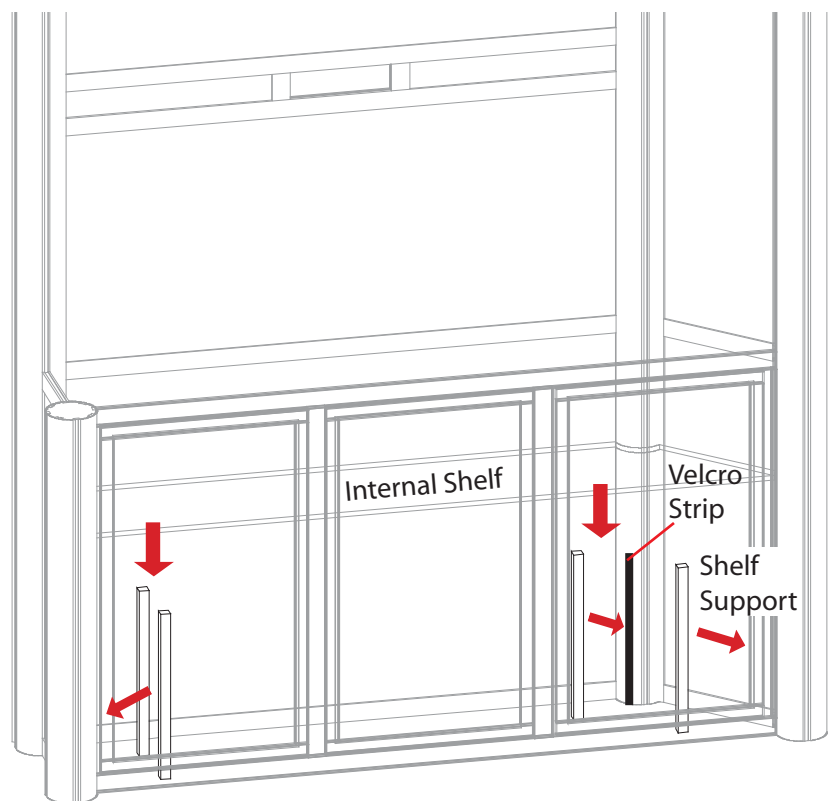
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Part Number	Qty for Step	Description
5	1	39.5"h Vertical extrusion
12	2	8"w Horizontal extrusion
13	2	66.8427"w Horizontal extrusion
14	1	35.918"h Vertical extrusion
15	1	35.918"h Vertical extrusion

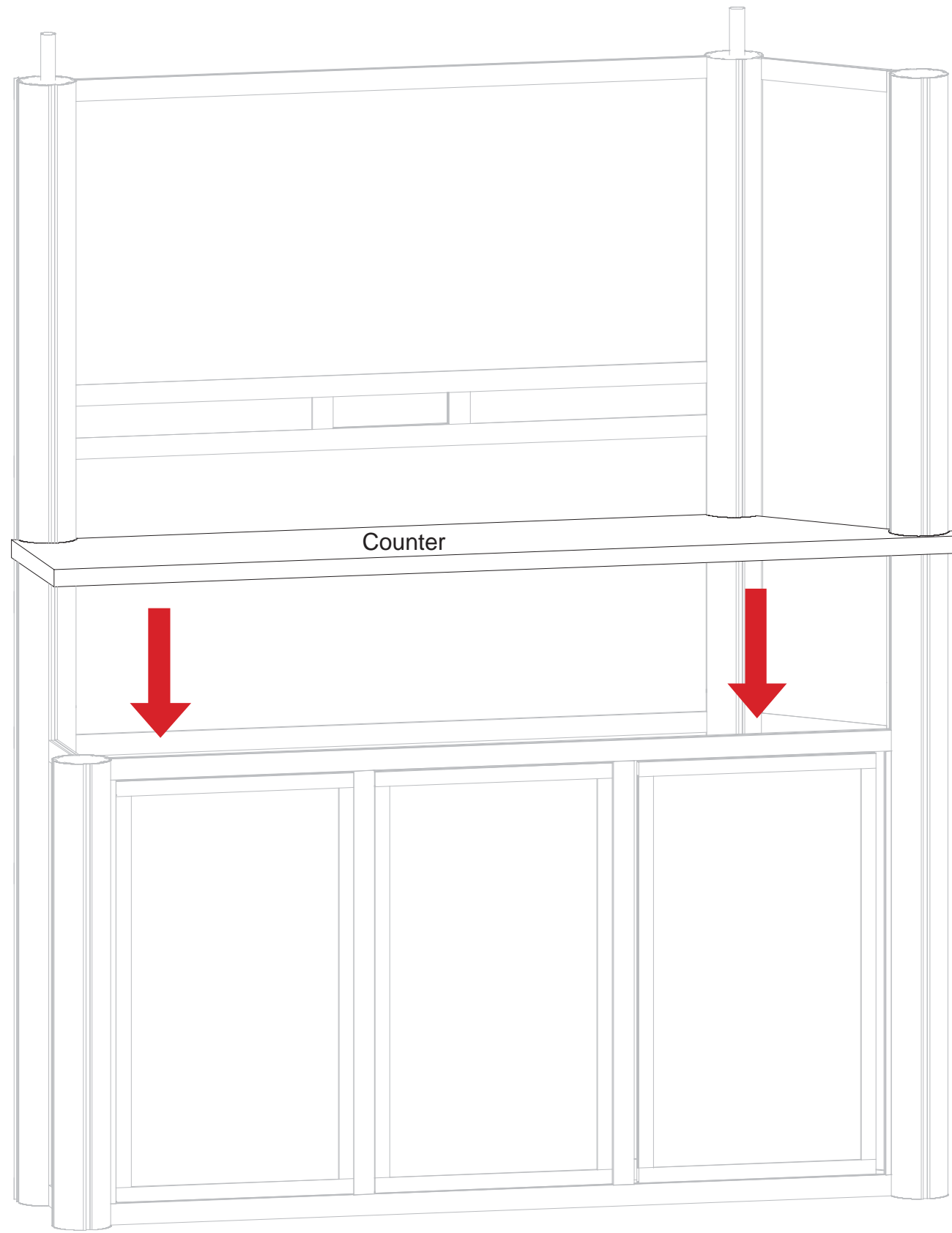
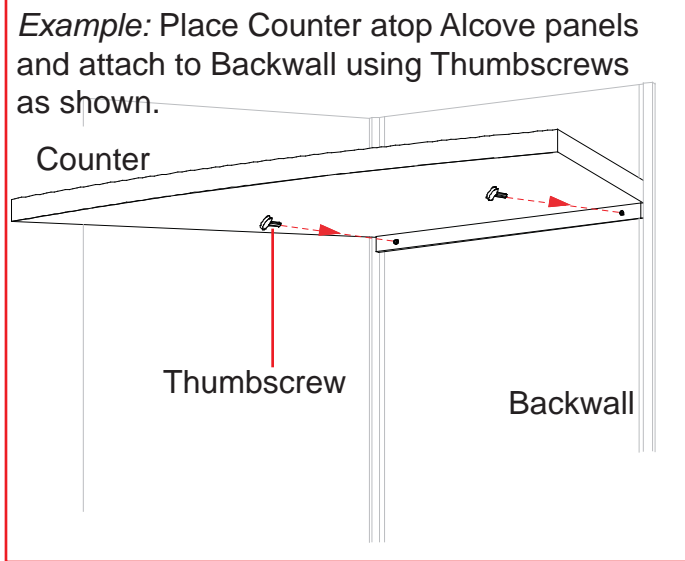
Steps

- 1) Attach horizontal extrusion [12] between vertical extrusions [1 from previous page and 5], placing insert as shown.
- 2) Attach lower horizontal extrusion [13] between vertical extrusions [5 and 3 from previous page].
- 3) Connect vertical extrusions [14 and 15] loosely to horizontal extrusion [13] then place doors as shown. Tighten vertical extrusions [14 and 15] completely in place.
- 4) Attach upper horizontal extrusion [13] between vertical extrusions 5 and 3 and atop vertical extrusions [14 and 15].
- 5) Velcro shelf supports to inside of assembled base as shown.
- 6) Set internal shelf atop shelf supports.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Set counter atop assembled alcove and secure to backwall metal using thumbscrews provided.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



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Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

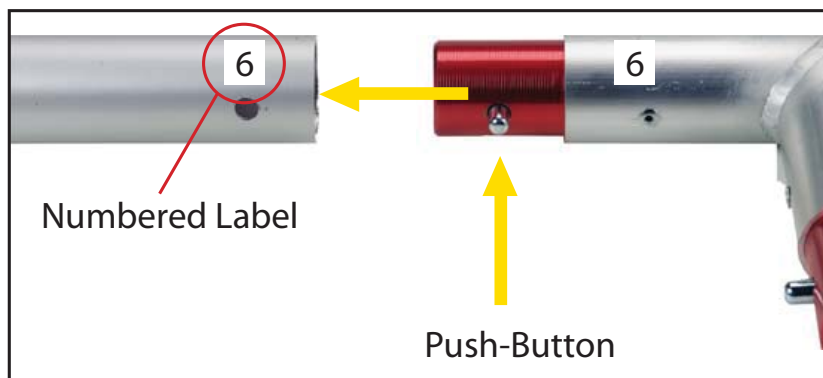
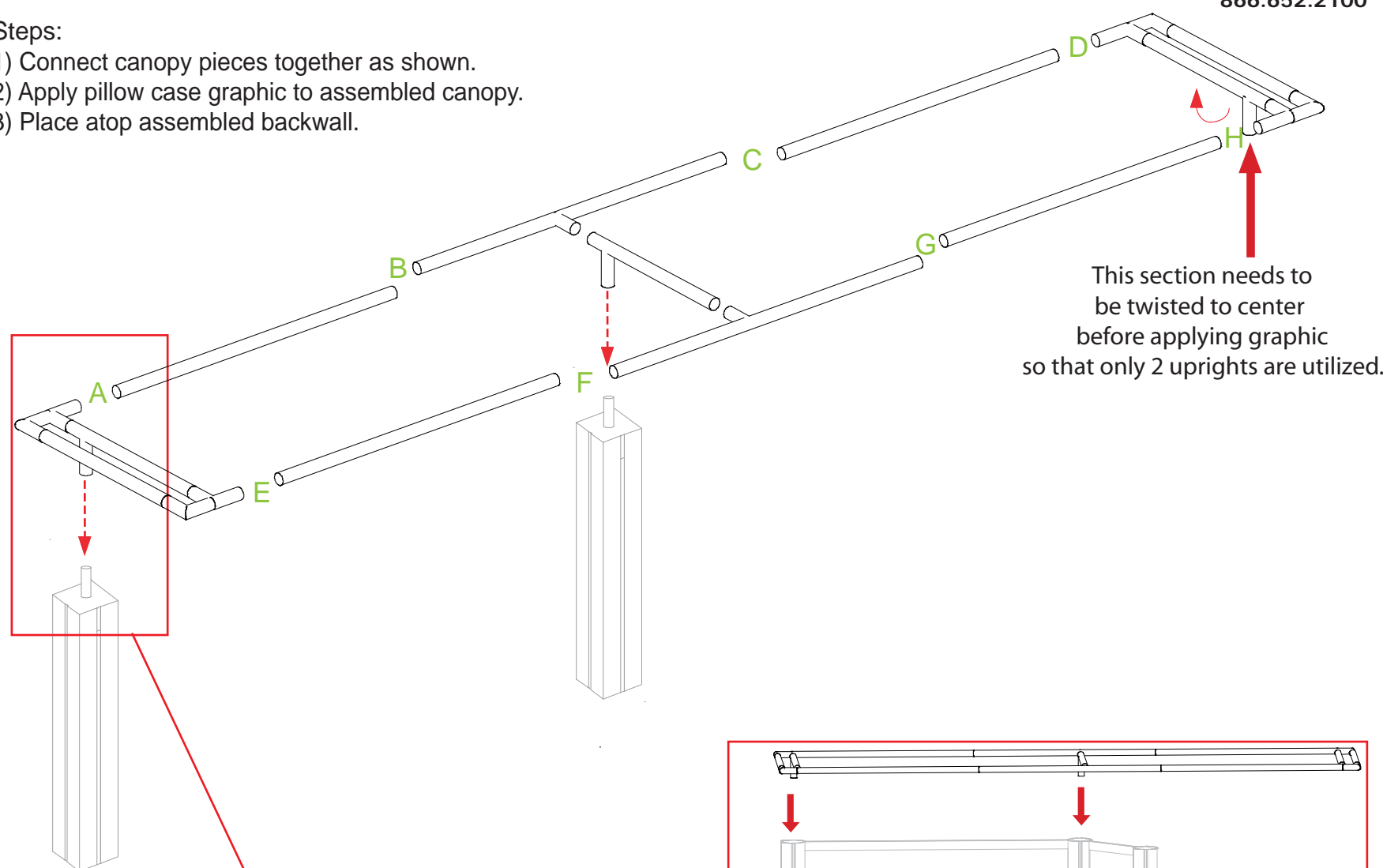
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Cleaning and Packing Your Display

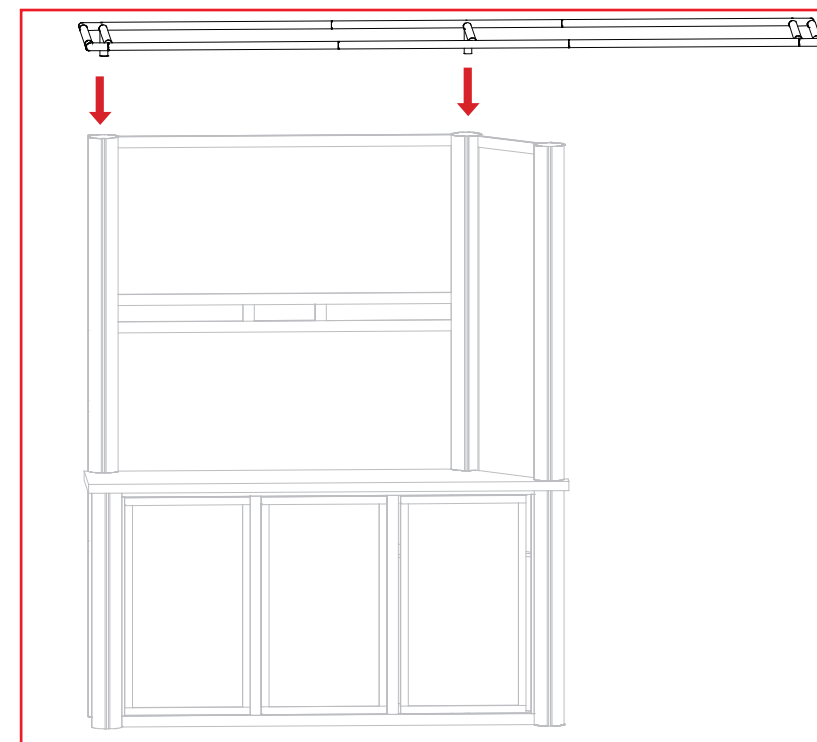
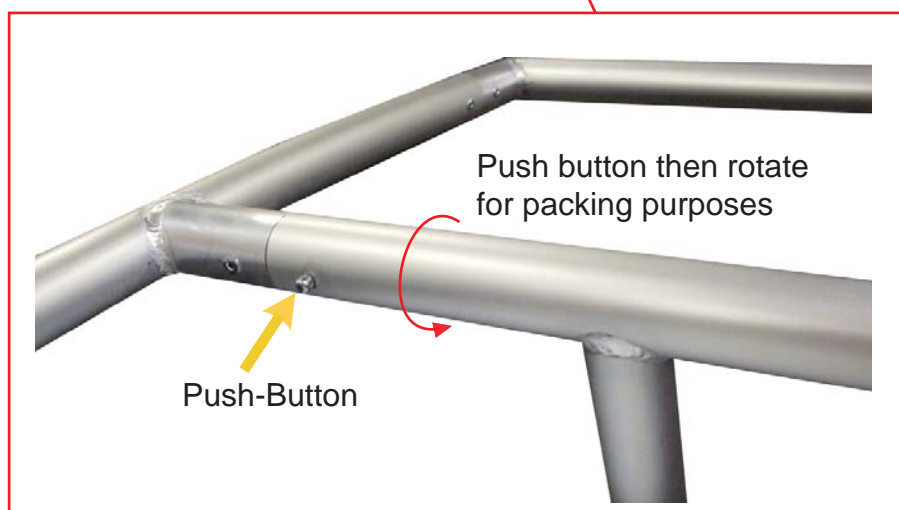
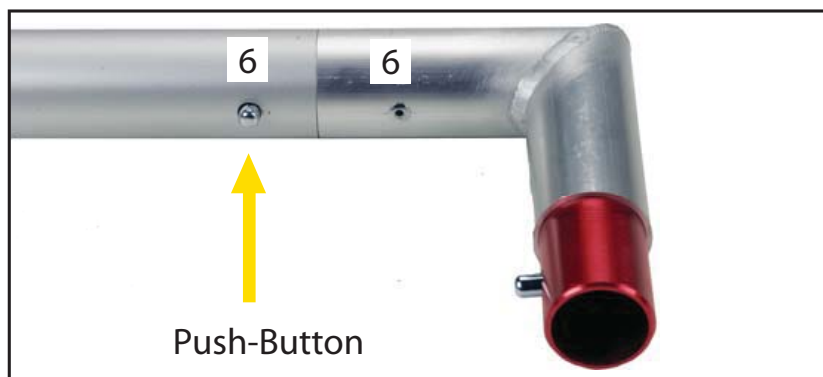
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Steps:

- 1) Connect canopy pieces together as shown.
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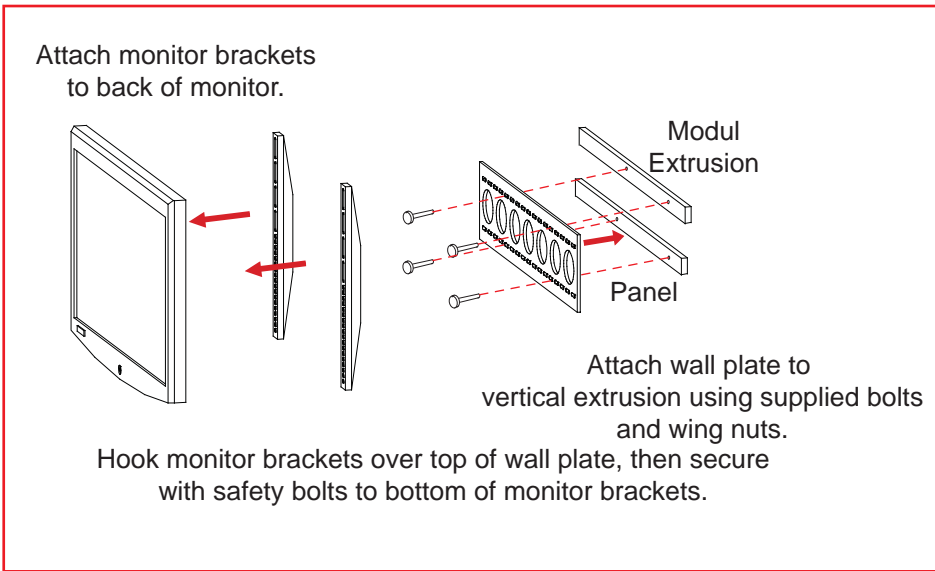
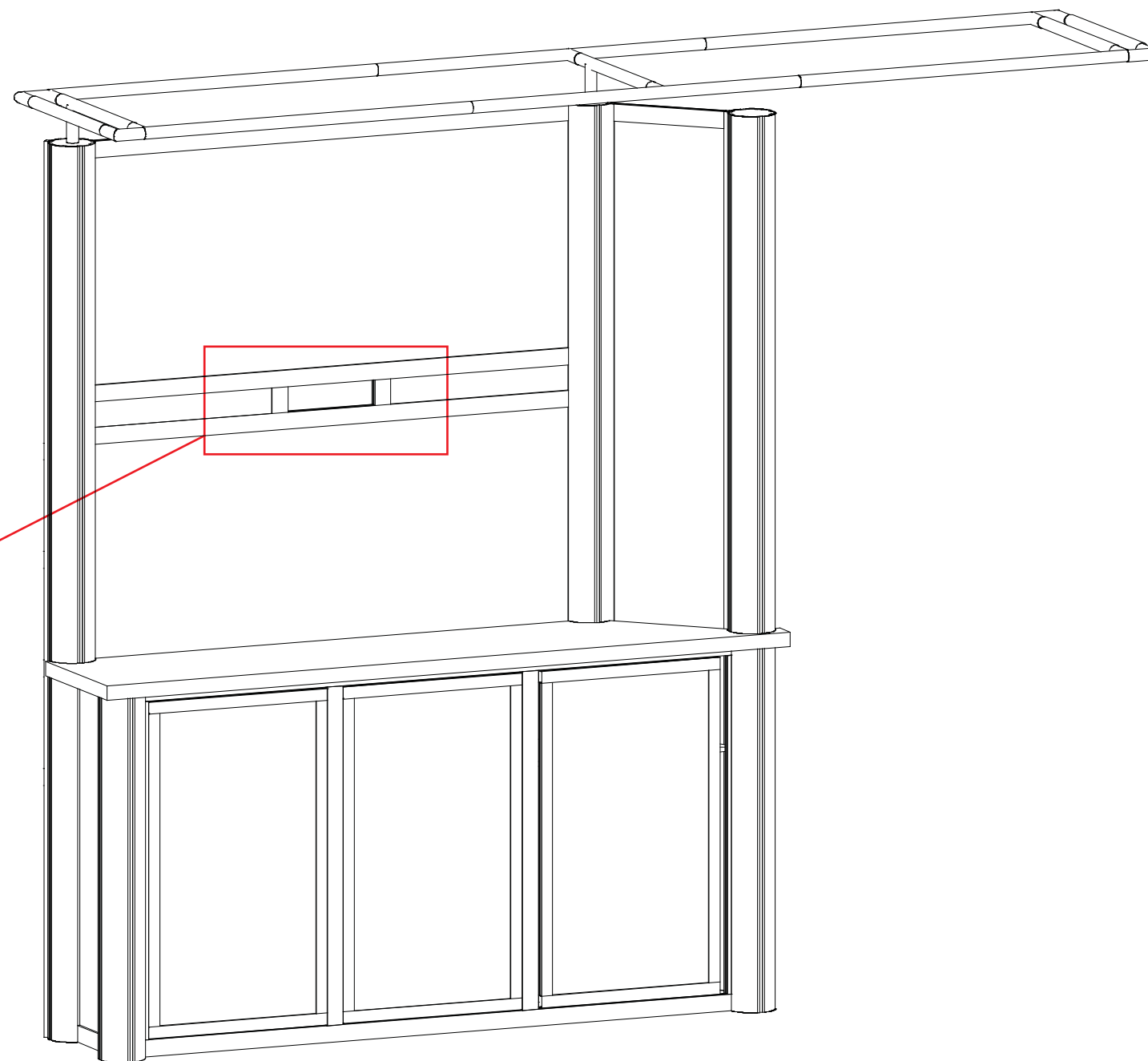


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