

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

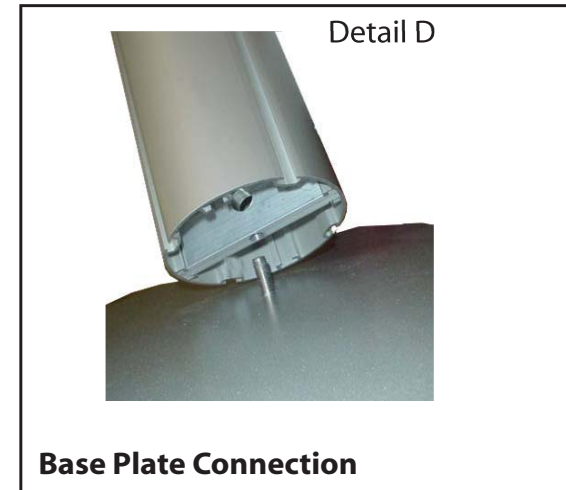
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

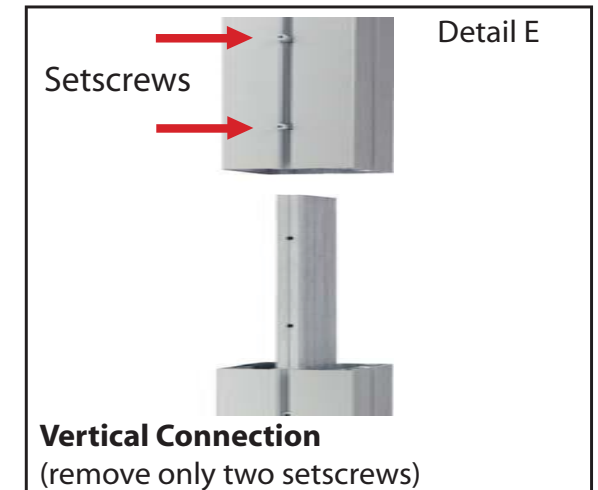
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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| Item | Qty. | Description |
|-------|------|---|
| 1 | 2 | Base Plate |
| 2 | 1 | 83.75" Vertical Extrusion |
| 2a | 1 | 79.167" Vertical Extrusion w/ Steel Tape Attached |
| 3 | 1 | 84" Vertical Extrusion |
| 3a/3b | 1/1 | 79.167" Vertical Extrusion w/ Steel Tape Attached |
| 4 | 1 | 84" Vertical Extrusion |
| 4a/4b | 1/1 | 79.167" Vertical Extrusion w/ Steel Tape Attached |
| 5 | 1 | 83.75" Vertical Extrusion |
| 5a | 1 | 79.167" Vertical Extrusion w/ Steel Tape Attached |
| 6 | 4 | 74" Horizontal Extrusion w/ Steel Tape Attached |
| 7 | 2 | 36" Horizontal Extrusion w/ Steel Tape Attached |
| 8 | 2 | 79.167" Vertical Extrusion w/ Steel Tape Attached |
| 9 | 1 | 38" Vertical Extrusion |
| 9a | 1 | 38" Corner Extrusion |
| 10 | 1 | 38" Vertical Extrusion |
| 10a | 1 | 38" Corner Extrusion |
| 11 | 4 | 13.3457" Horizontal Extrusion |
| 12 | 2 | 36.2482" Curved Horizontal Extrusion |

Steps:

- 1) Attach vertical extrusions [2] to base plates [1], see detail D on general infor page.
- 2) Attach LOWER horizontal extrusions [6] between vertical extrusions [2&3 and 4&5].
- 3) Attach LOWER horizontal extrusion [7] between vertical extrusions [3 and 4].
- 4) Attach vertical extrusions [2a to 2, 3a to 3, 3b to 3, 4a to 4, 4b to 4, 5a to 5] using pressure screws provided.
 - Note:** 2&2a, 3&3a&3b, 4,4a,4b and 5&5a should remain assembled when shipping.
- 5) Attach UPPER horizontal extrusions [6] between vertical extrusions [2&3 and 4&5].
- 6) Attach UPPER horizontal extrusion [7] between vertical extrusions [3 and 4].
- 7) Attach vertical extrusions [8] to center of horizontal extrusions [6] as shown.
- 8) Attach vertical extrusions [9 to 9a and 10 to 10a] using pressure screws provided
 - Note:** 9&9a and 10&10a should remain assembled when shipping.
- 9) Attach lower horizontal extrusions [11] between vertical extrusions [3&9 and 4&10] and curved horizontal extrusion [12] between vertical extrusions [9a and 10a].
- 10) Place inserts as indicated.
- 11) Attach upper horizontal extrusions [11] between vertical extrusions [3&9 and 4&10] and upper curved horizontal extrusion [12] between vertical extrusions [9a and 10a].

Example of Pressure Screw Attachment

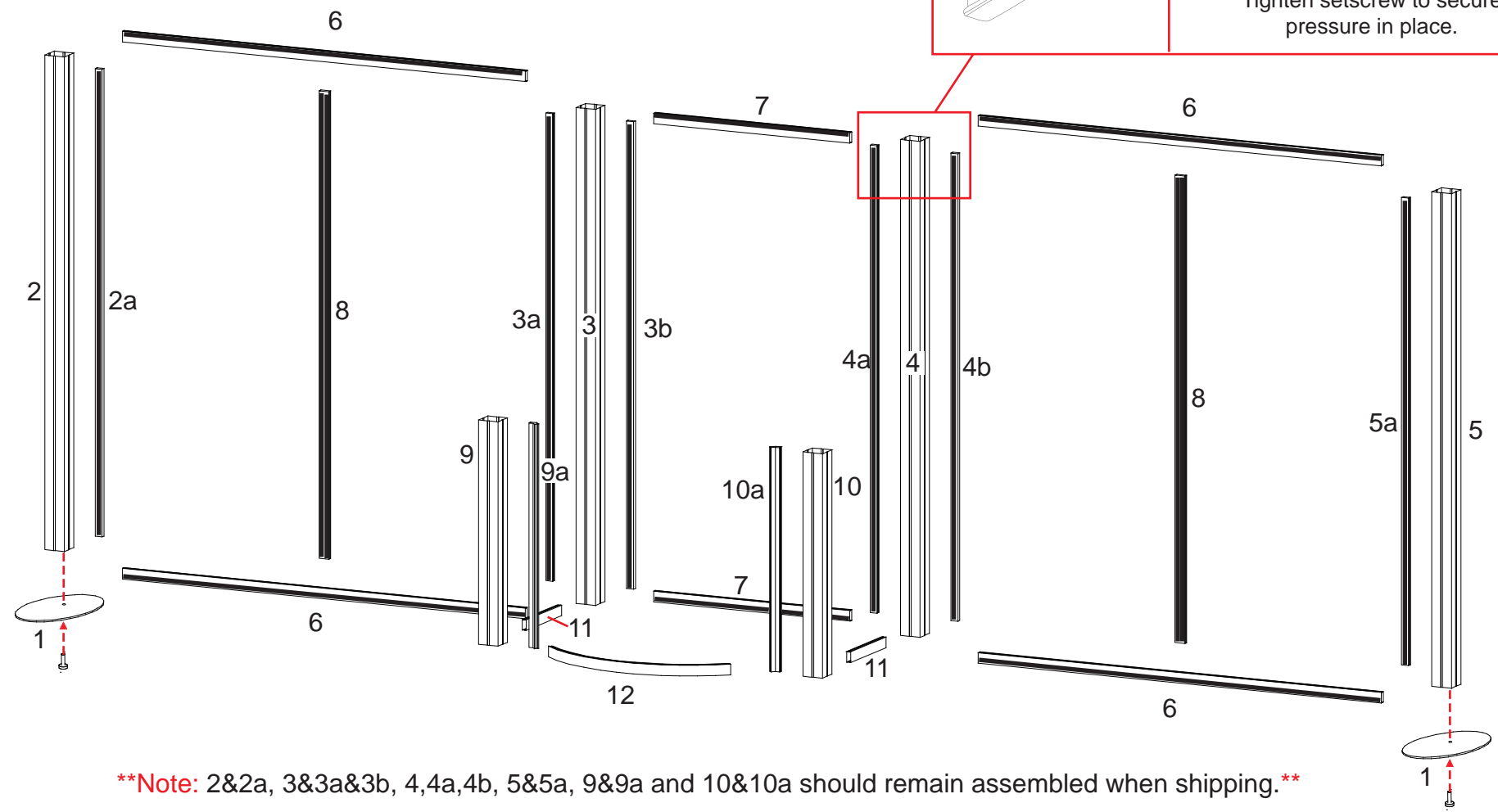
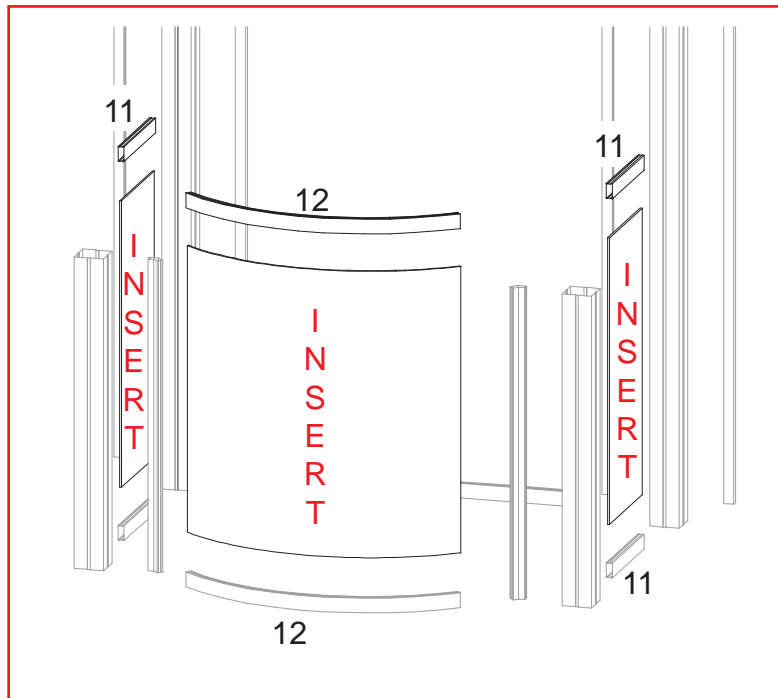
Pressure Screw

Slide connector between grooves of extrusions.

Pressure Screw

Tighten to Secure

Tighten setscrew to secure pressure in place.



****Note:** 2&2a, 3&3a&3b, 4,4a,4b, 5&5a, 9&9a and 10&10a should remain assembled when shipping.**

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Wing Attachment
Slide A10 Clamp into groove of square extrusion.

When desired location is found, tighten set-screw to secure.

Tighten black plastic set screw to secure Wing in place.

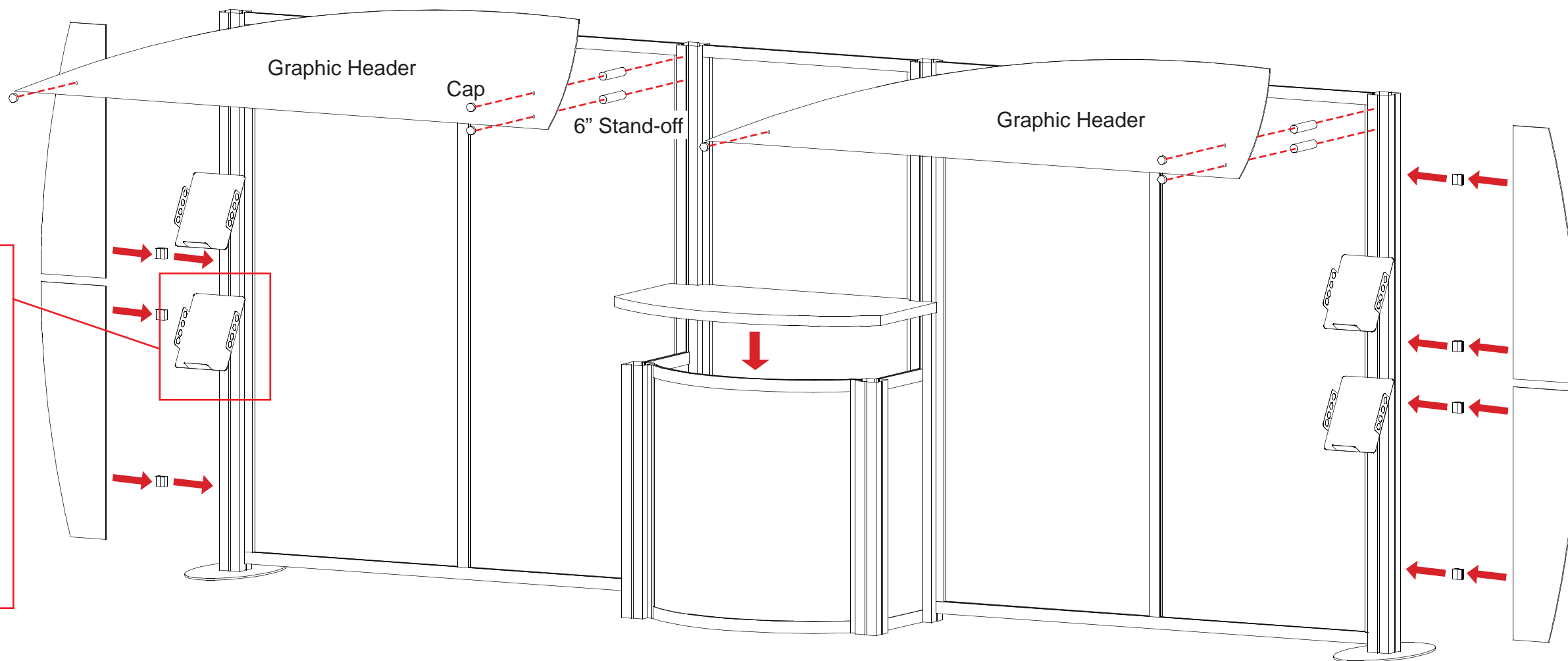
A10
Set-Screw
Black Plastic Set-screw

- Steps:
- 1) Place counter top atop assembled base.
 - 2) Attach header graphics to top of assembled backwall using 6" stand-offs as shown.
 - 3) Attach wings to backwall, see wing attachment.
 - 4) Attach literature racks to backwall as indicated.

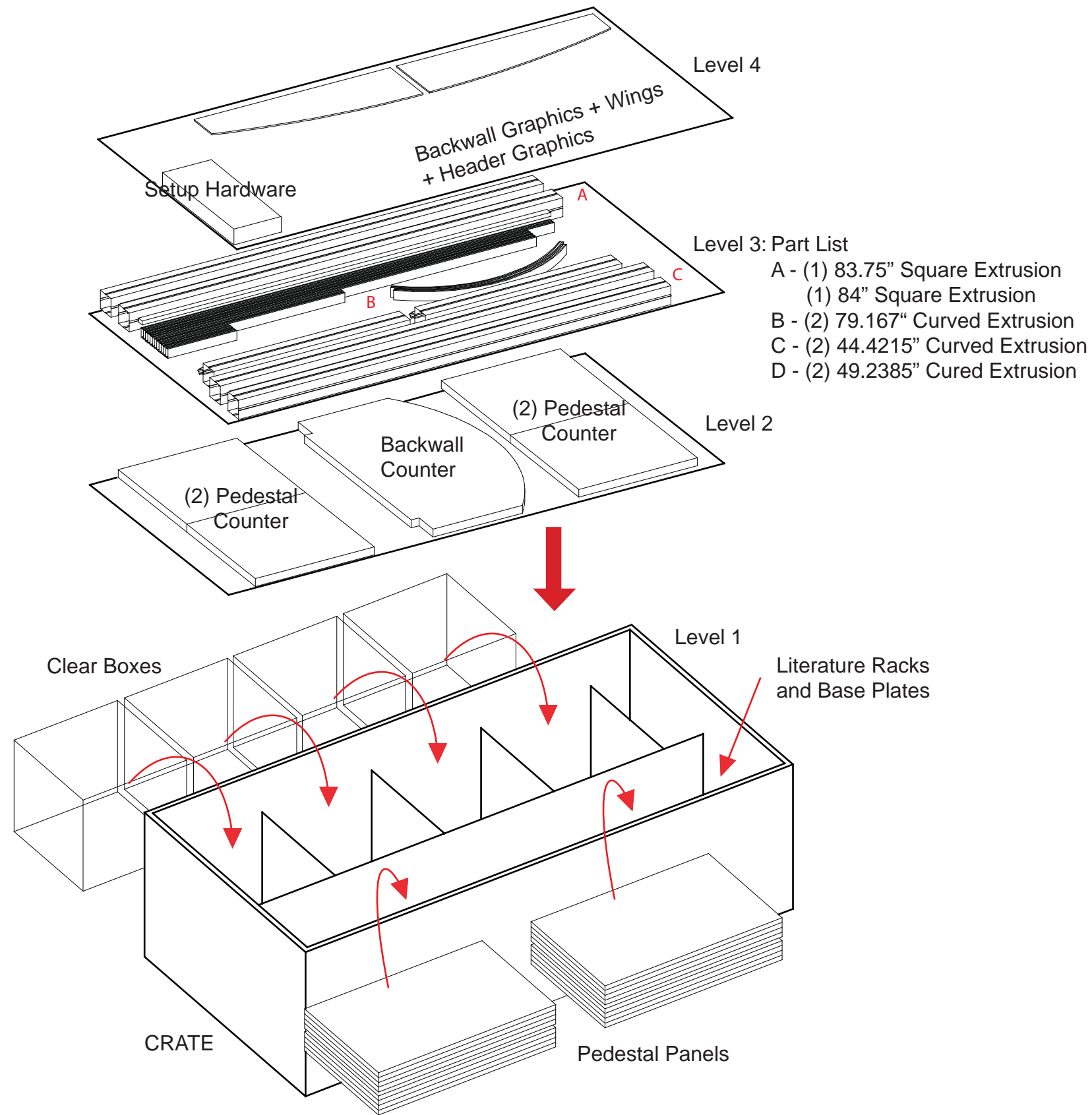
Literature Rack Attachment

Tighten Lock to Secure

Attach connector piece to rack as shown. Then connect assembled literature rack to vertical extrusion.



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