

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

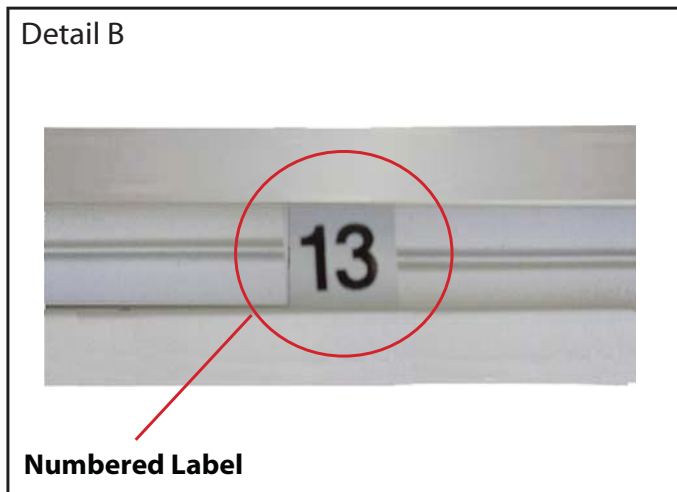


Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

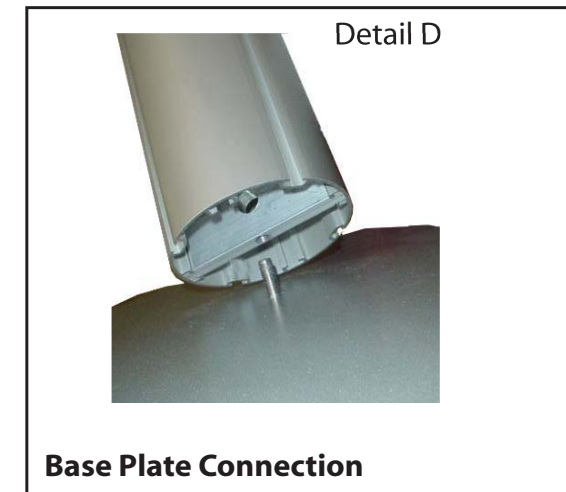
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

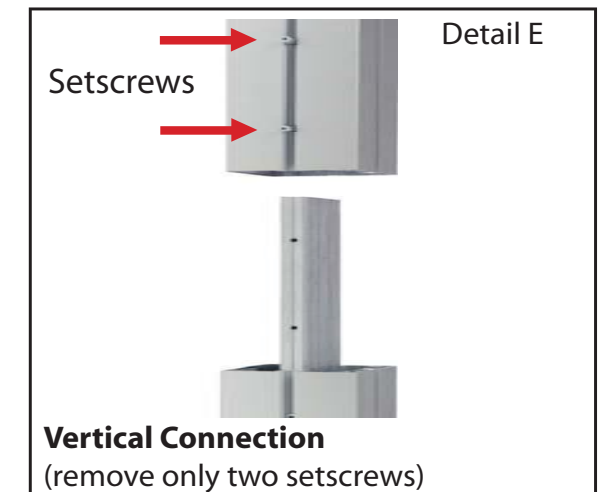
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

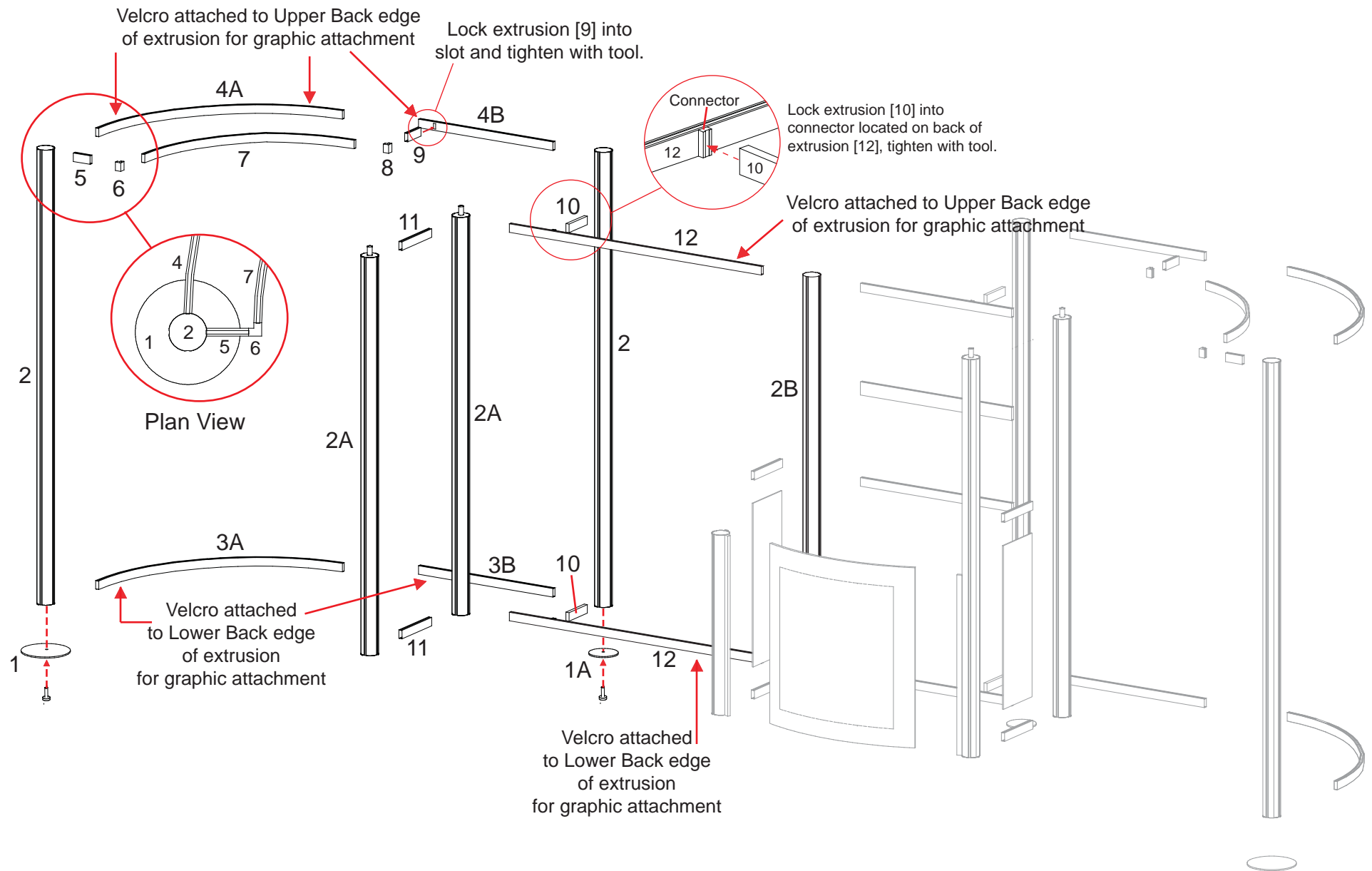
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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Item	Quantity	Description
1	1	10"D Base Plate
1A	1	6"D Base Plate
2	1	96"h Vertical Extrusion
2A	2	84"h Vertical Extrusion w/ Canopy Attachment
2B	1	84"h Vertical Extrusion
3A	1	57.138"w Curved Horizontal Extrusion
3B	1	32"w Horizontal Extrusion w/ Pill Slot
4A	1	57.138"w Curved Horizontal Extrusion
4B	1	32"w Horizontal Extrusion w/ Pill Slot
5	1	4.22"w Horizontal Extrusion
6	1	Corner Extrusion
7	1/1	50.043"w Curved Horizontal Extrusion
8	1	Corner Extrusion
9	1	4.22"w Horizontal Extrusion
10	2	7"w Horizontal Extrusion
11	2	11.39"w Horizontal Extrusion
12	2	60"w Horizontal Extrusion w/ Connector Attached to Back of Extrusion

Steps:

- 1) Attach vertical extrusions to base plates [2 to 1A and 2 to 1] see detail D on general info page.
- 2) Connect extrusions [3A to 3B and 4A to 4B] together.
- 3) Attach horizontal assemblies [3A/3B and 4A/4B] between vertical extrusions [2].
- 4) Attach extrusions [5 thru 9] together.
- 5) Attach horizontal assembly [5 thru 9] to horizontal extrusion [4B] and vertical extrusion [2].
- 6) Attach horizontal extrusions [12] between vertical extrusions [2A and 2B].
- 7) Attach horizontal extrusions [11] between vertical extrusions [2A].
- 8) Attach horizontal extrusions [10] between vertical extrusion [2] and horizontal extrusions [12], see detail illustration below.
- 9) Apply graphics to back of upper and lower horizontal extrusions as indicated.



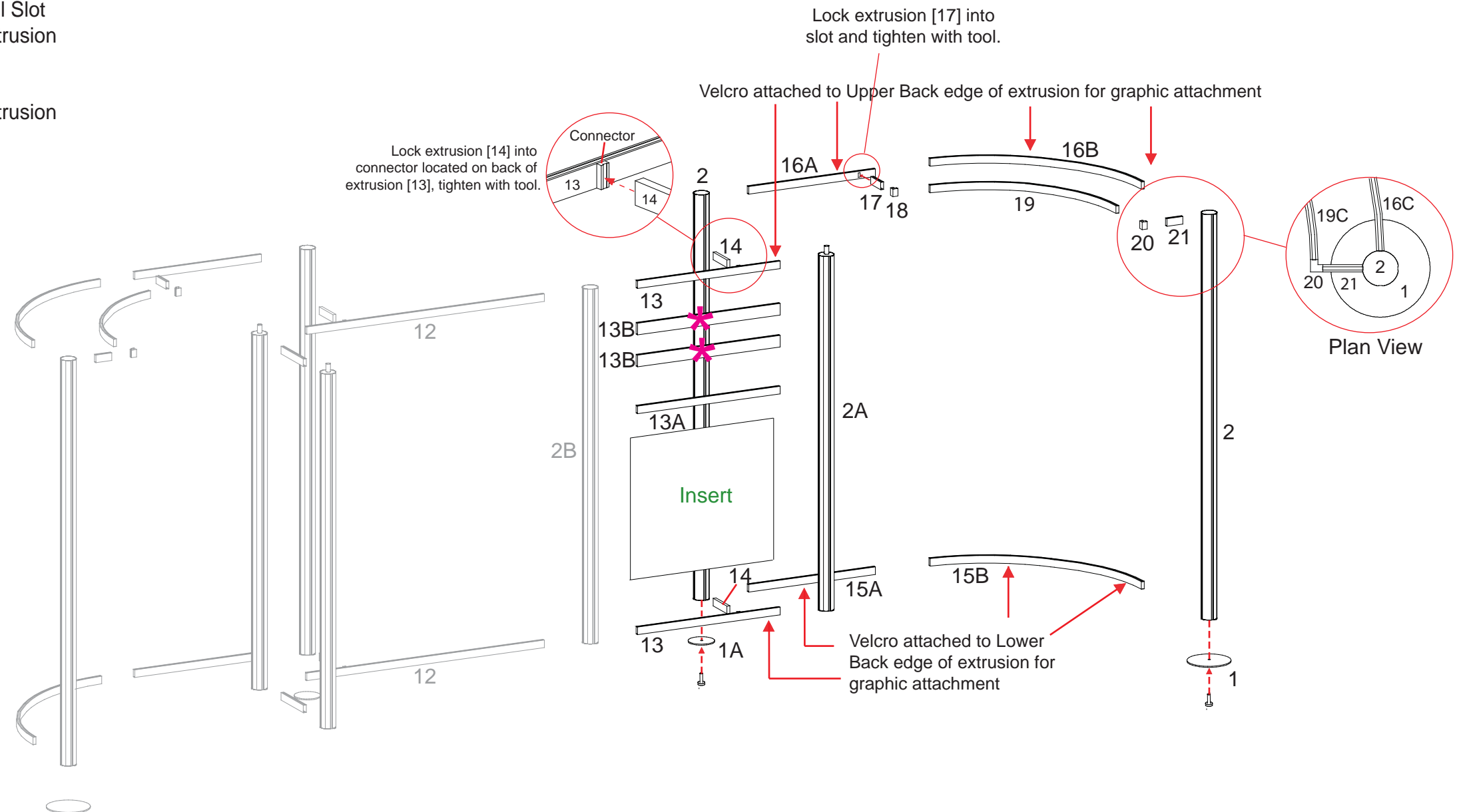
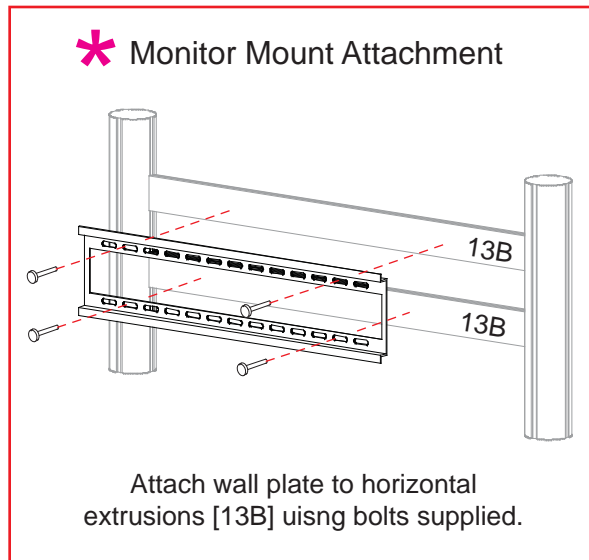
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Item	Quantity	Description
1	1	10"D Base Plate
1A	1	6"D Base Plate
2	2	96"h Vertical Extrusion
2A	1	84"h Vertical Extrusion w/ Canopy Attachment
2B	1	84"h Vertical Extrusion
13	2	36"w Horizontal Extrusion w/ Connector Attached
13A	1	36"w Horizontal Extrusion
13B	1	36"w Horizontal Extrusion for Monitor Mount Attachment
14	2	7"w Horizontal Extrusion
15A	1	32"w Horizontal Extrusion w/ Pill Slot
15B	1	57.138"w Curved Horizontal Extrusion
16A	1	32"w Horizontal Extrusion w/ Pill Slot
16B/16C	1/1	57.138"w Curved Horizontal Extrusion
17	1	4.22"w Horizontal Extrusion
18	1	Corner Extrusion
19	1/1	50.043"w Curved Horizontal Extrusion
20	1	Corner Extrusion
21	1	4.22"w Horizontal Extrusion

Steps:

- 1) Attach vertical extrusions to base plates [2 to 1A and 2 to 1] see detail D on general info page.
- 2) Attach horizontal extrusions [13, 13A and 13B] between vertical extrusions [2A and 2B], placing insert as indicated
- 3) Attach horizontal extrusions [14] between vertical extrusion [2] and horizontal extrusions [13], see detail illustration below.
- 4) Connect extrusions [15A to 15B and 16A to 16B] together.
- 5) Attach horizontal assemblies [15A/15B and 16A/16B] between vertical extrusions [2].
- 6) Attach extrusions [17 thru 21] together.
- 7) Attach horizontal assembly [17 thru 21] to horizontal extrusion [16A] and vertical extrusion [2].
- 8) Apply graphics to back of upper and lower horizontal extrusions as indicated.



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Modul Extrusion Part List:

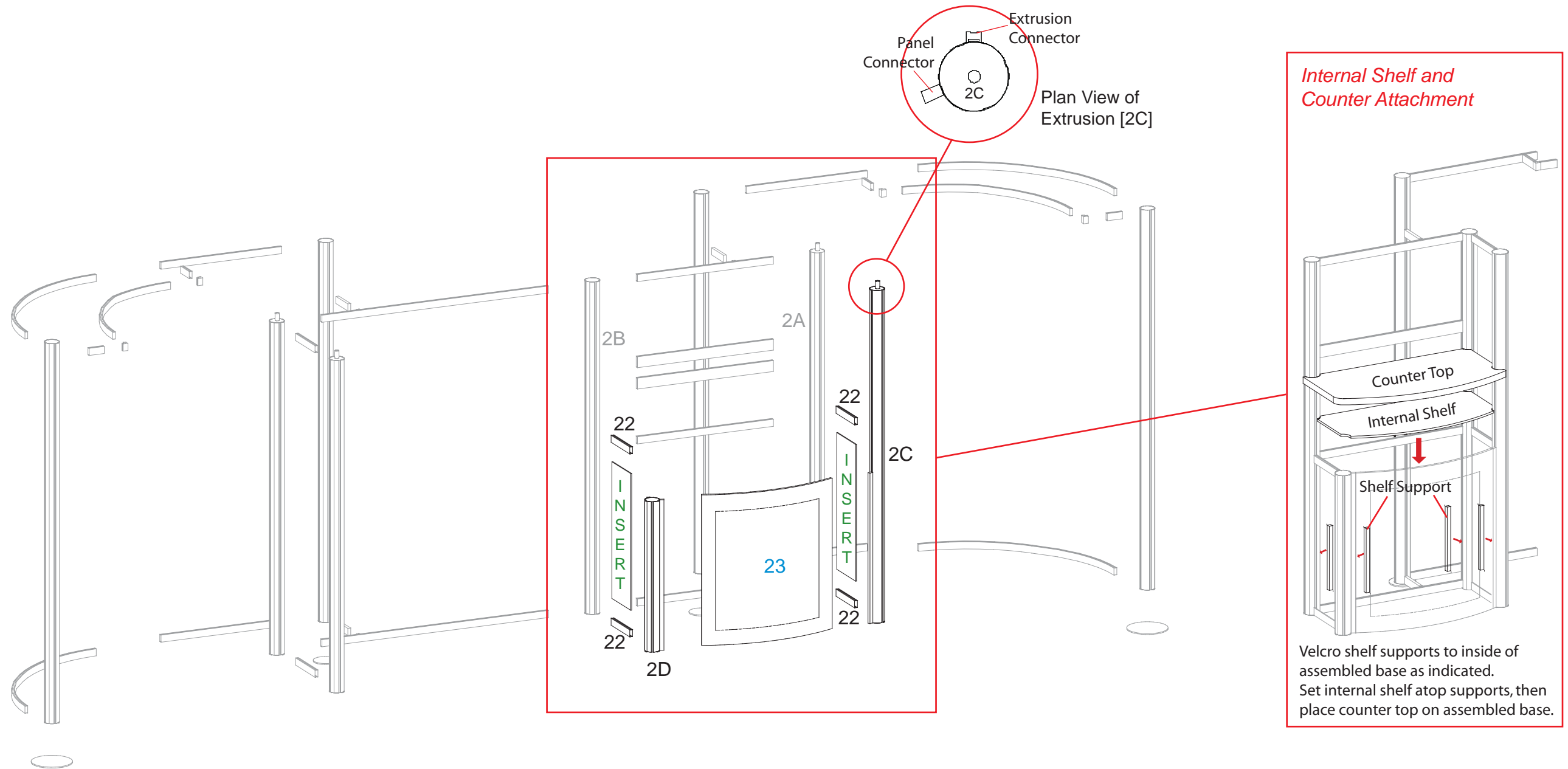
Item	Quantity	Description
2C	1	84" Vertical Extrusion w/ Canopy Attachment and Panel Attachment
2D	1	38" Vertical Extrusion w/ Panel Attachment
22	4	10.8819" Horizontal Extrusion

LT Panel Part List:

Item	Quantity	Description
23	1	Custom Curve Panel w/ Door

Steps:

- 1) Attach horizontal extrusions [22] between vertical extrusions [2B&2D and 2A&2C], placing inserts as indicated.
- 2) Connect curve panel with door as indicated.
- 3) Velcro internal shelf supports to inside of assembled base.
- 4) Set internal shelf atop supports, then place counter top on assembled base.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

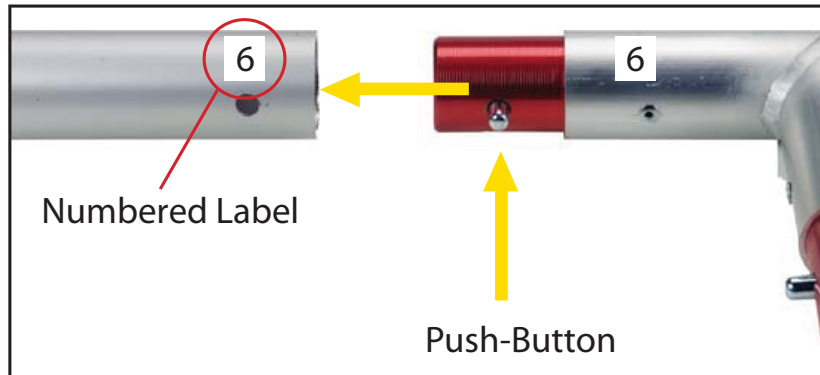
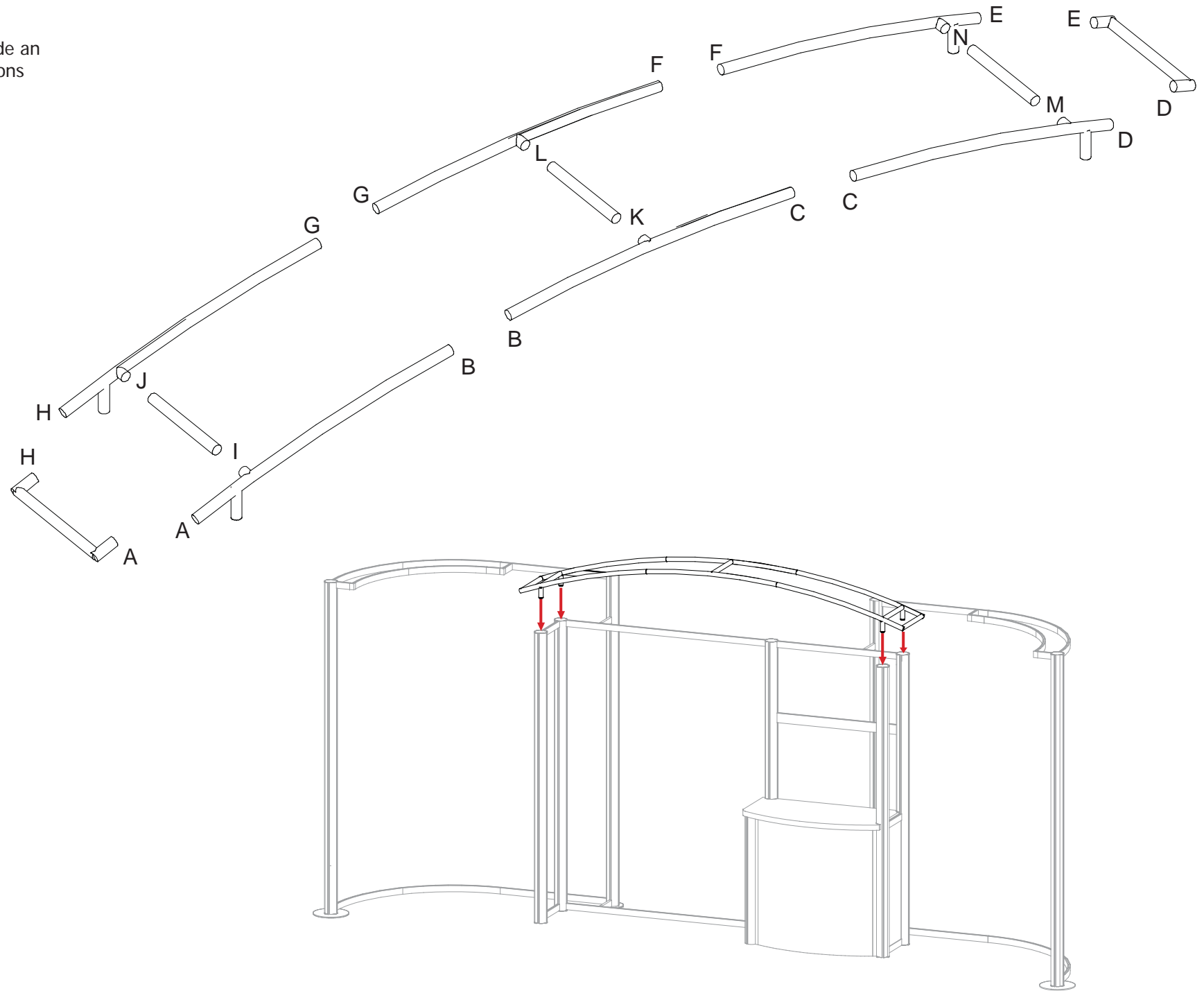
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

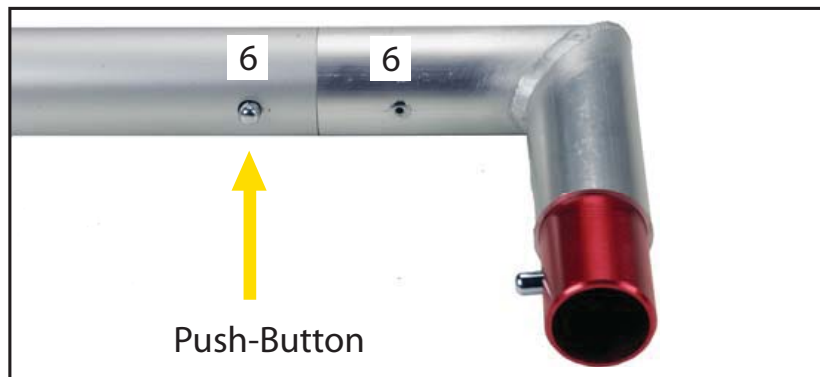
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

Steps:

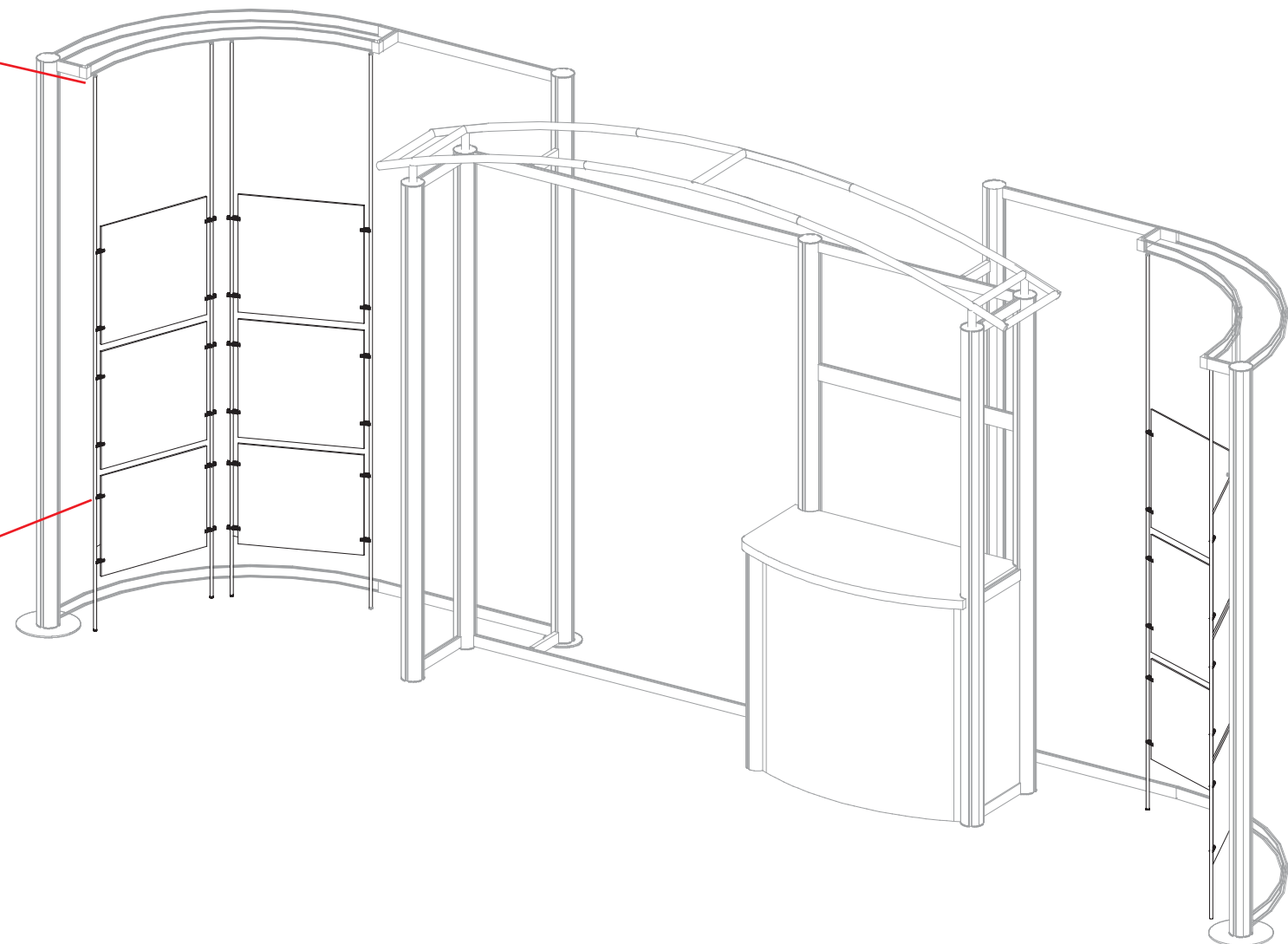
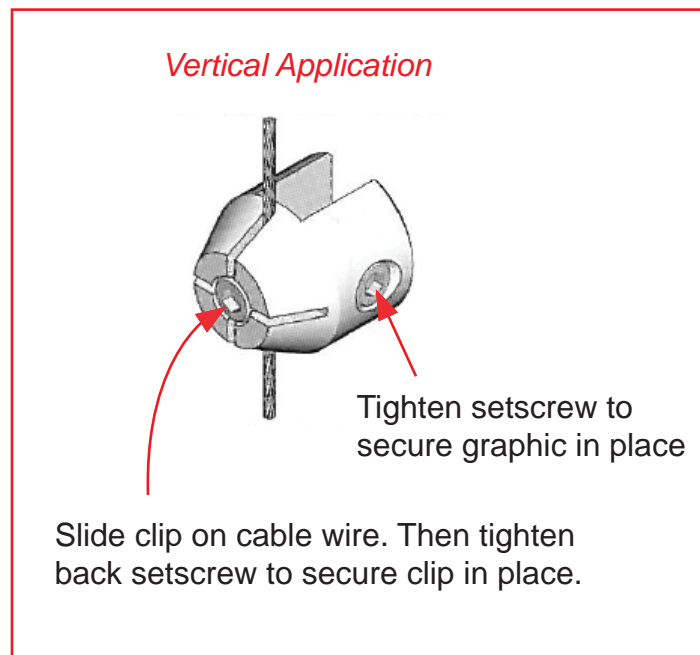
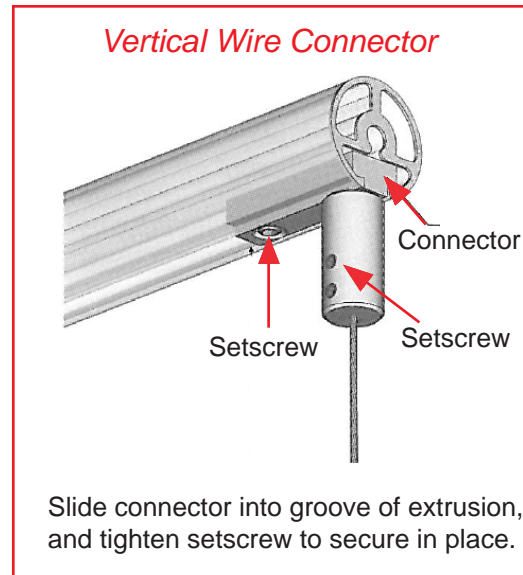
- 1) Connect canopy pieces together as shown.
- 2) Apply pillow case graphic to assembled canopy



Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



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Level 1: Part List
10x20 Components
- (4) 96" Round Extrusion

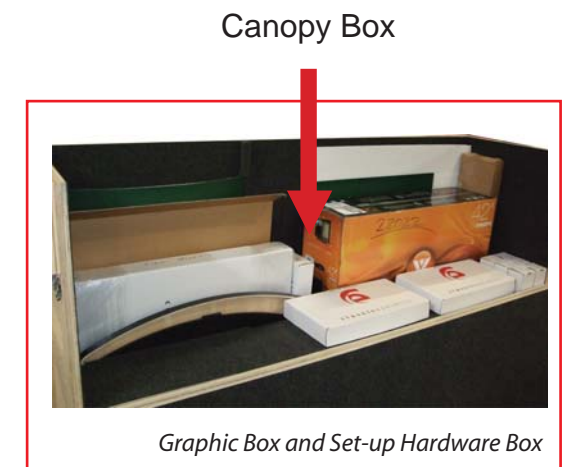
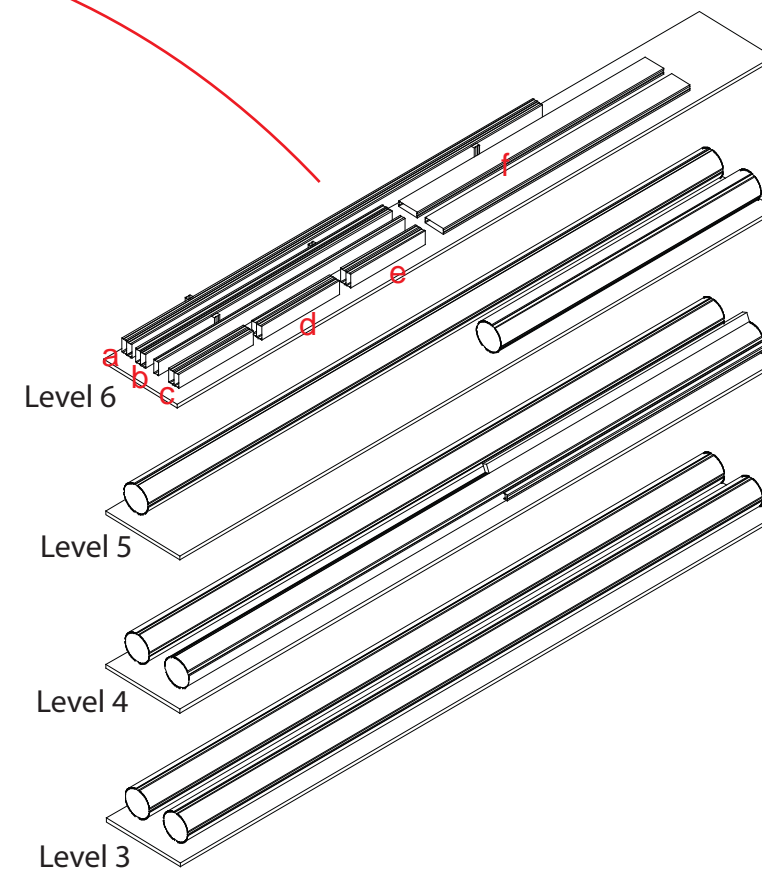
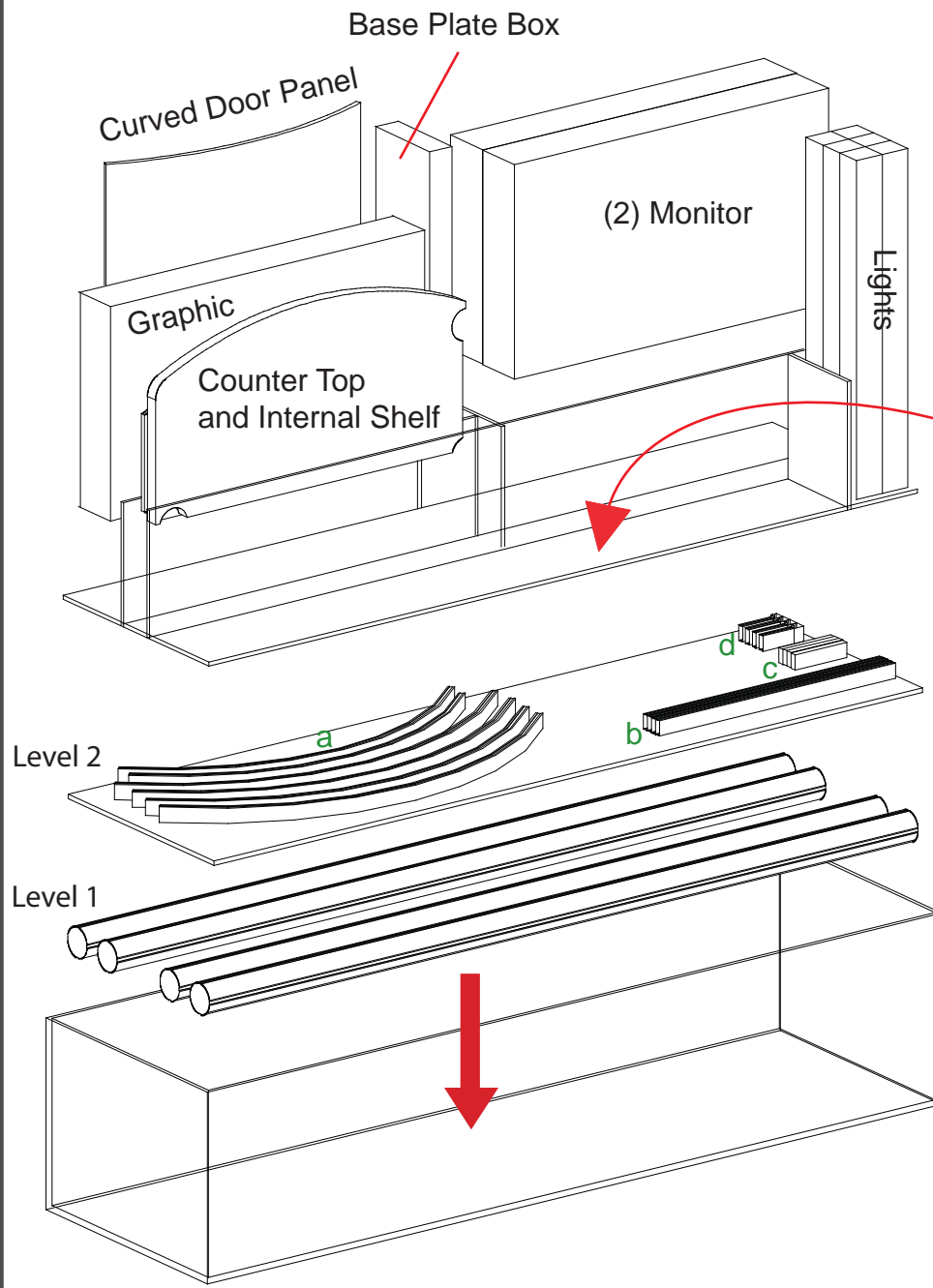
Level 2: Part List
10x20 Components
a - (2) 50.04" Curved Extrusion
- (4) 57.138" Curved Extrusion
b - 32" Extrusion
c - 7" Extrusion
d - 4.223" Extrusion w/ 90° Corner

Level 3: Part List
10x10 Components
- (2) 84" Round Extrusion

Level 4: Part List
10x10 Components
- (2) 84" Round Extrusion

Level 5: Part List
10x10 Components
- (1) 84" Round Extrusion
- (1) 38" Round Extrusion

Level 6: Part List
10x10 Components
a - (2) 60" Extrusion
b - (3) 36" Extrusion
c - (2) 10.8819 Extrusion
d - (2) 11.39" Extrusion
e - (2) 10.8819 Extrusion
f - (2) 36" Extrusion



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