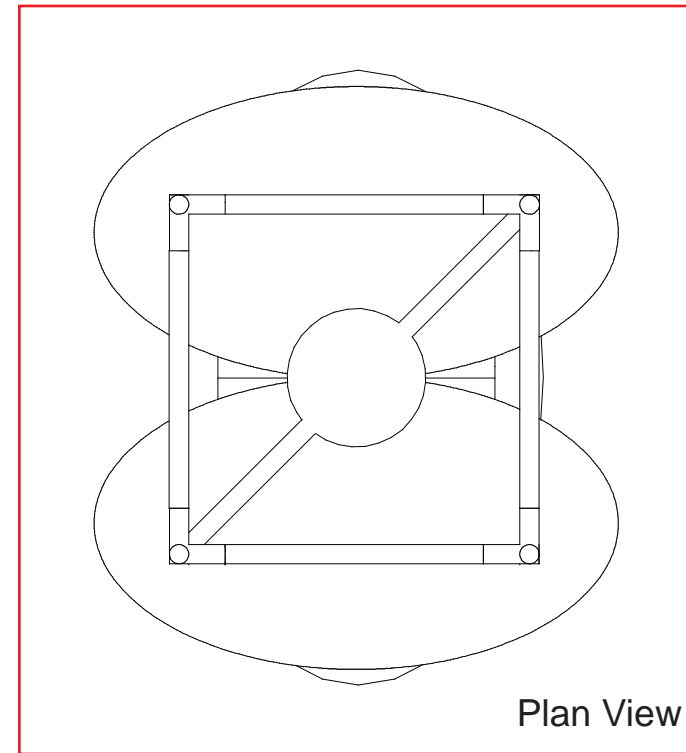
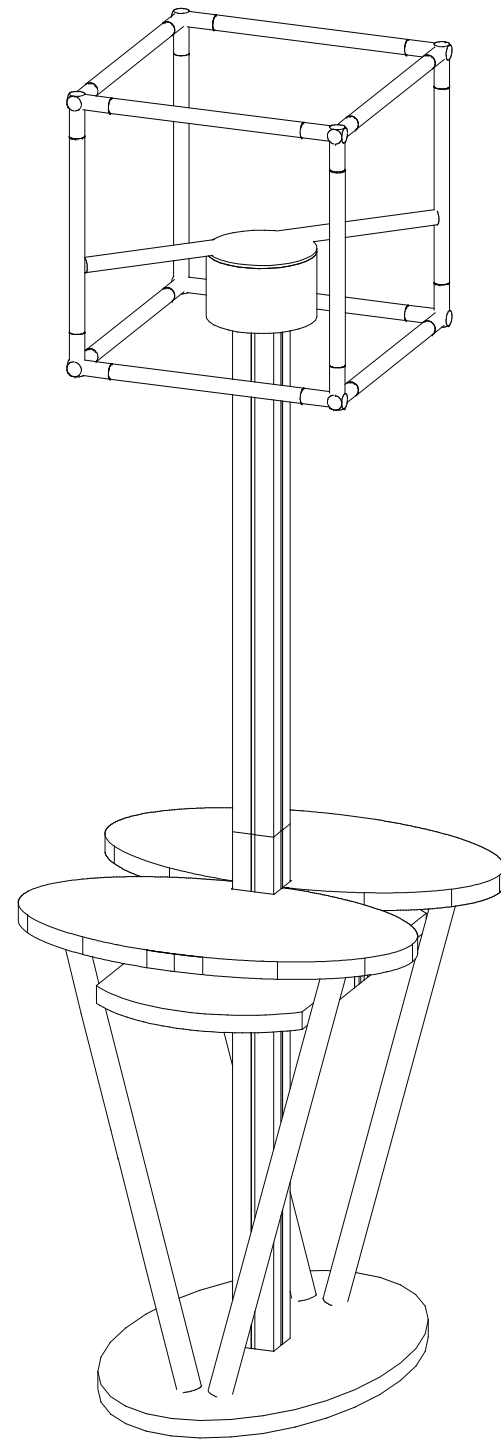




866.652.2100



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

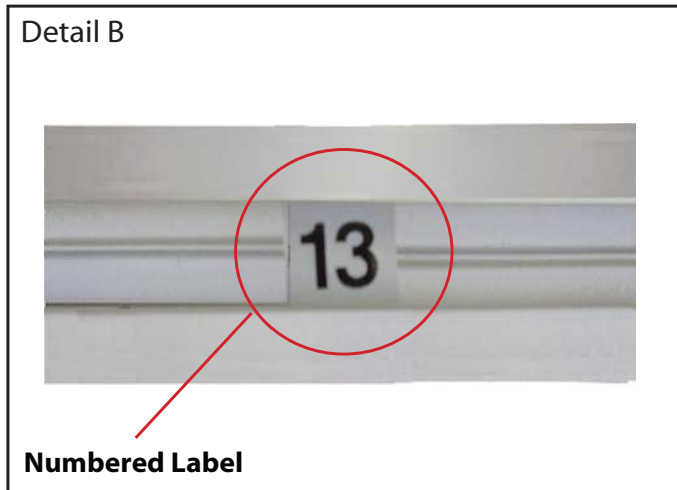


Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

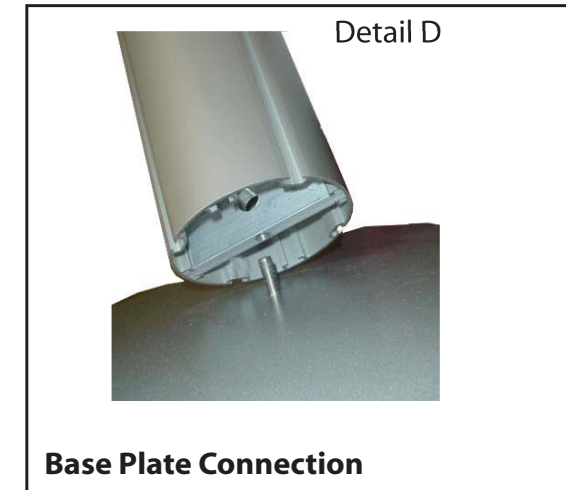
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

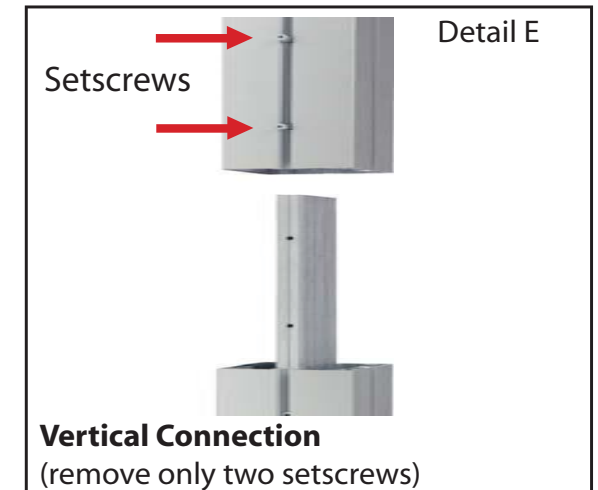
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

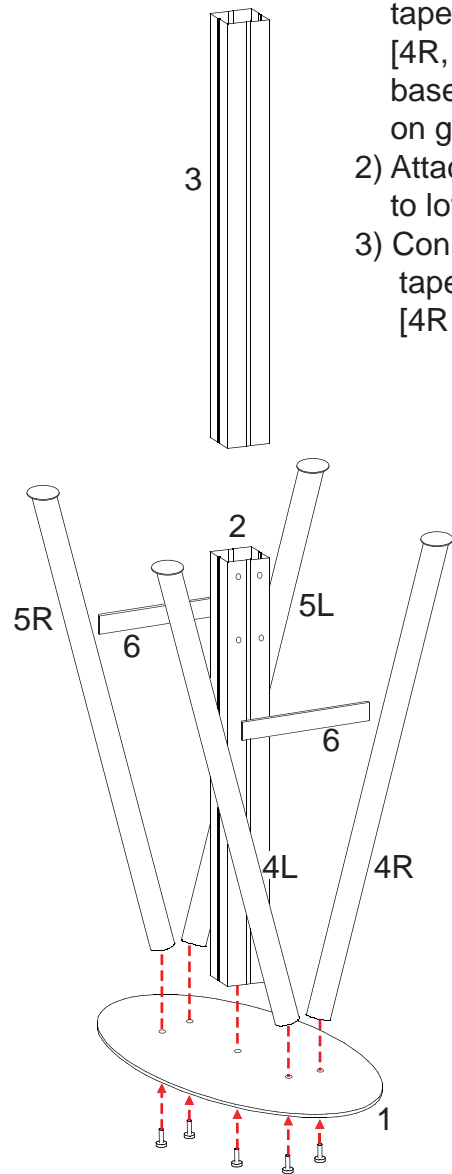
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Quantity	Description
1	1	Custom Oval Base Plate
2	1	44" h Square Vertical Extrusion
3	1	44" h Square Vertical Extrusion
4L/4R	1/1	38" Tapered Round Vertical Extrusion
5L/5R	1/1	38" Tapered Round Vertical Extrusion
6	2	Horizontal Support

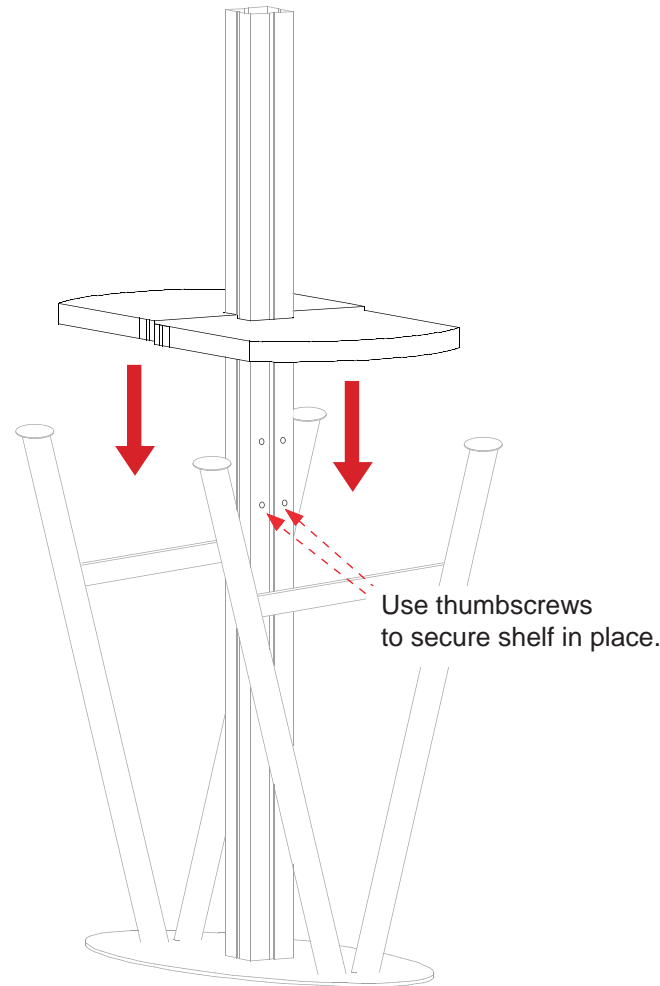
Steps:

- 1) Attach lower vertical extrusion [2] and tapered round extrusions [4R, 4L, 5R and 5L] to custom oval base plate [1], see detail D on general info page.
- 2) Attach upper vertical extrusion [3] to lower vertical extrusion [2].
- 3) Connect horizontal extrusion [6] between tapered round extrusions [4R & 4L and 5R & 5L].



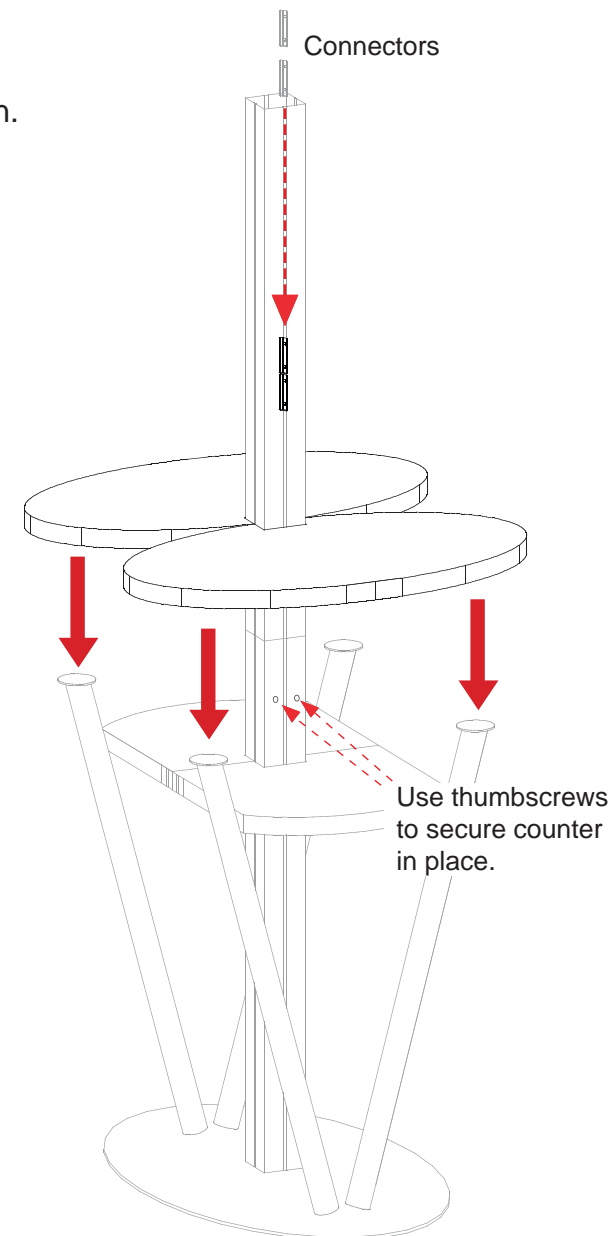
Steps:

- 4) Attach lower shelves atop extrusions [6] and secure with thumbscrews to vertical extrusion.

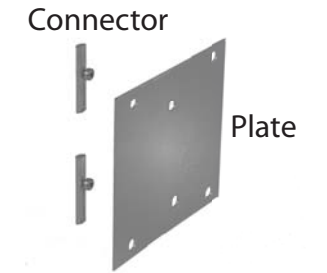


Steps:

- 5) Attach counters atop tapered round extrusions and secure with thumbscrews to vertical extrusion.
- 6) Attach monitor mounts to vertical extrusion - refer to detail.



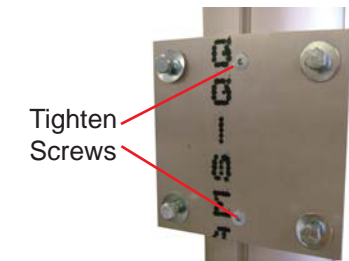
Monitor Mount Attachment



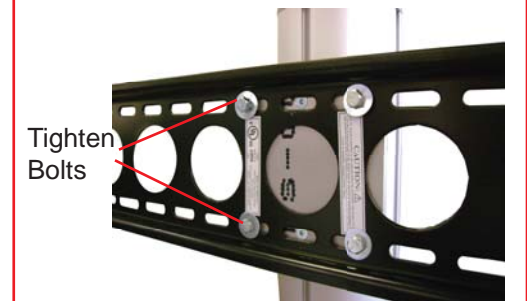
Insert connectors into groove of extrusion and attach plate.



When in desired location tighten in place.



Attach Mount by tightening screws on frontside of Monitor Mount.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

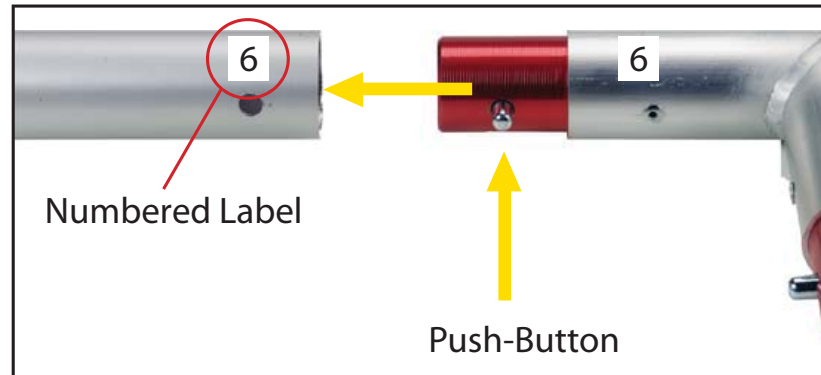
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

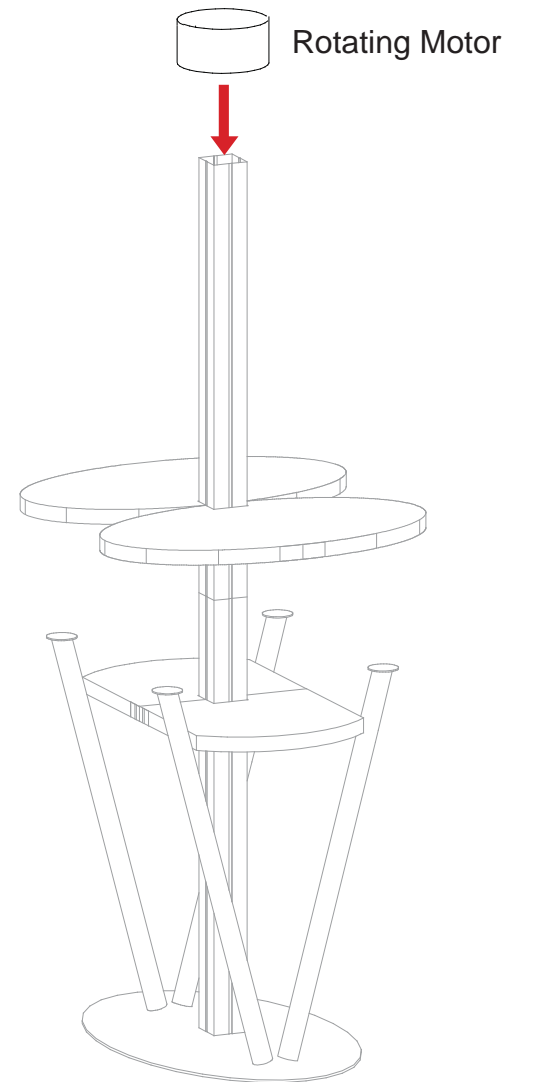
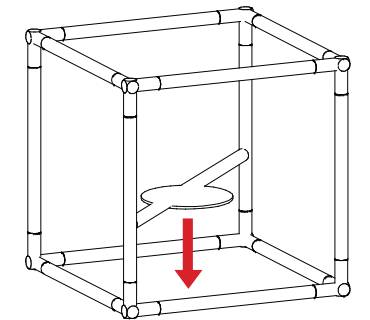
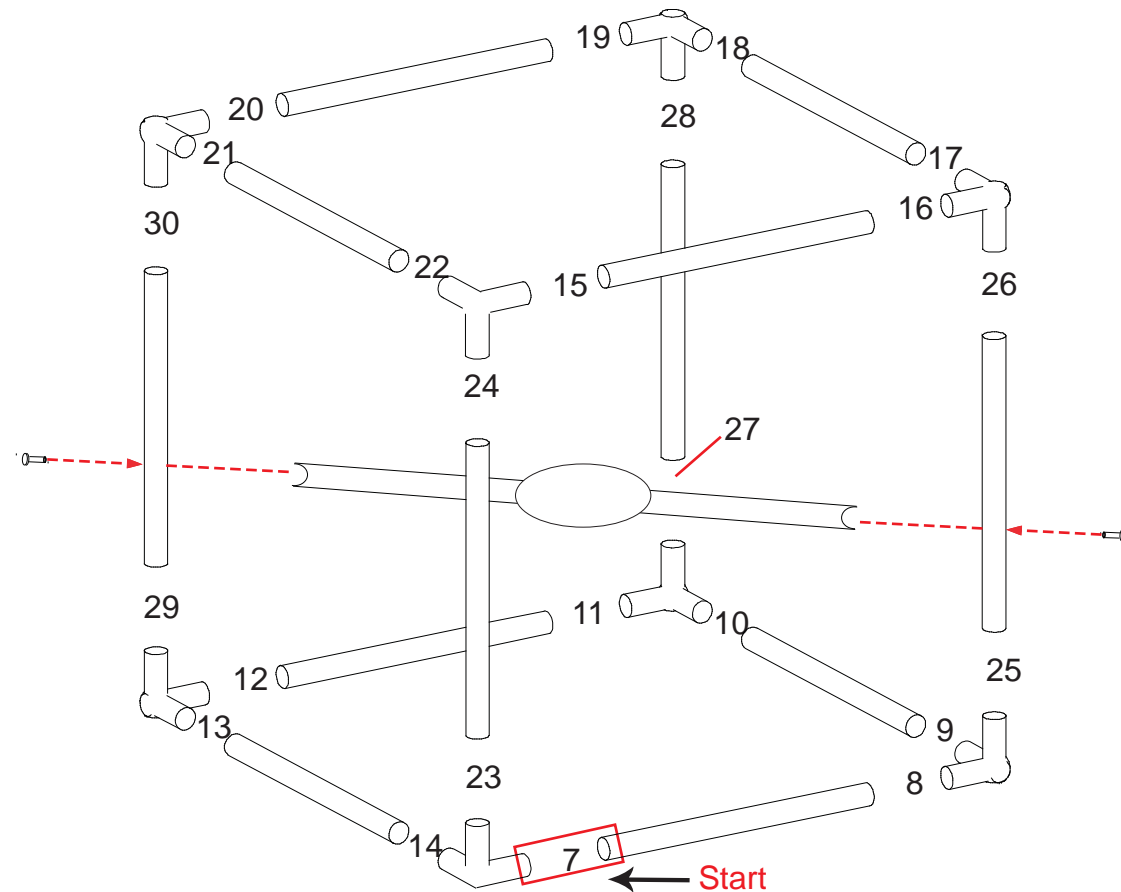
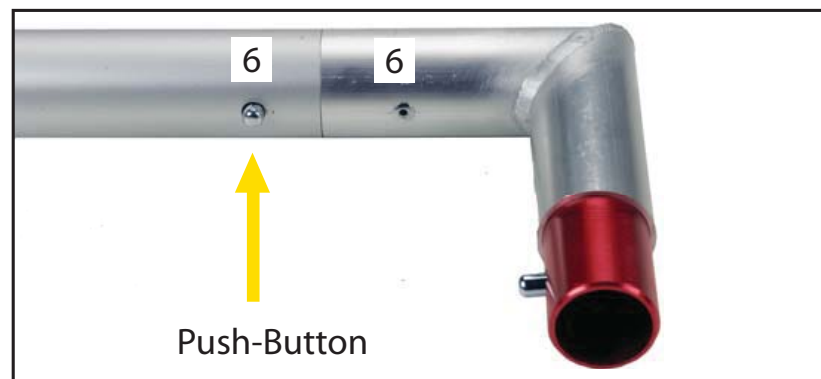
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

Steps:

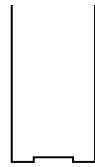
- 1) Connect all pieces together in numerical order starting at #7.
- 2) Attach center piece between vertical #29/30 and 25/26 using supplied bolts as shown.
- 3) Set rotating motor to top of assembled workstation.
- 4) Place assembled aero cube atop rotating motor and secure with bolts.



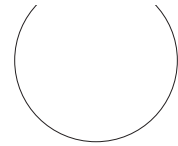
Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



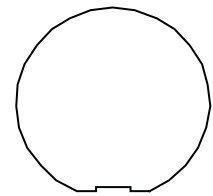
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



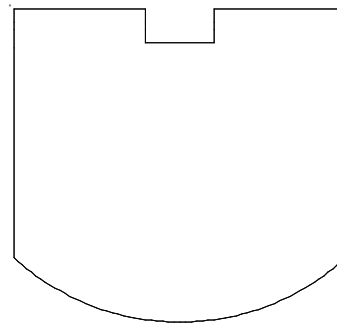
Horizontal Support Extrusion
Qty. : 2
Located in Case : _____



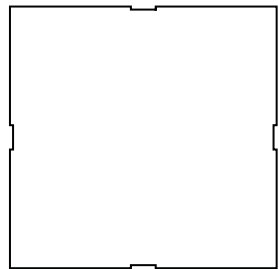
Aero Cube Pieces
Located in Case : _____



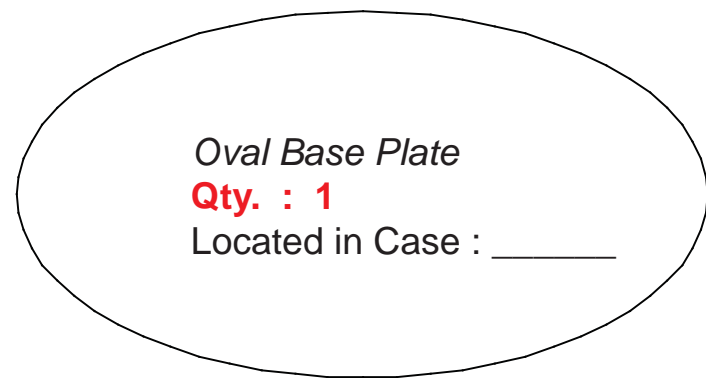
38" Tapered Round Extrusion
Qty. : 4
Located in Case : _____



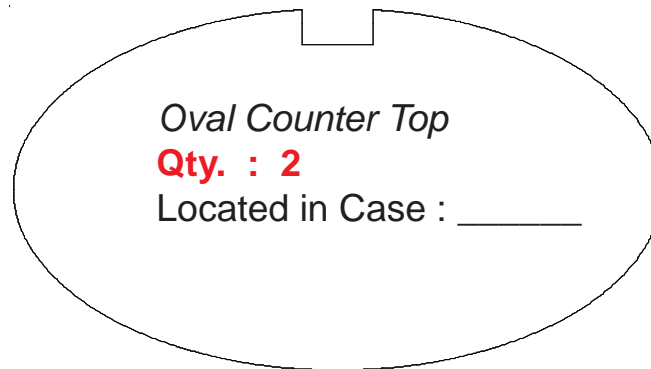
Small Shelf
Qty. : 2
Located in Case : _____



4" Square Extrusion
Qty. : 2
Located in Case : _____



Oval Base Plate
Qty. : 1
Located in Case : _____



Oval Counter Top
Qty. : 2
Located in Case : _____

Additional Accessories:

Monitor Mount and Hardware

Located in Case _____

Setup Hardware

Located in Case _____

Rotating Motor

Located in Case _____

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING