

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

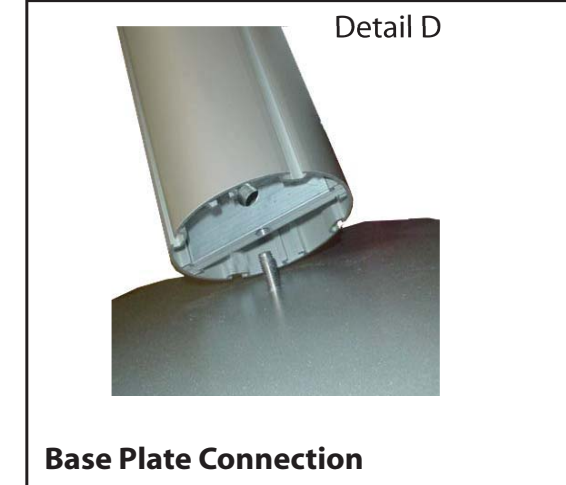
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

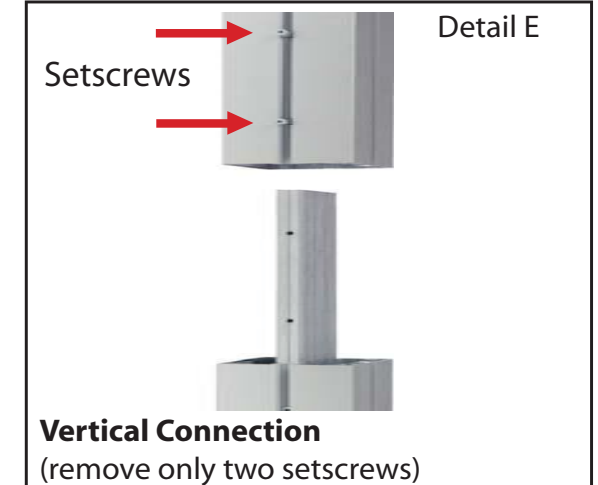
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

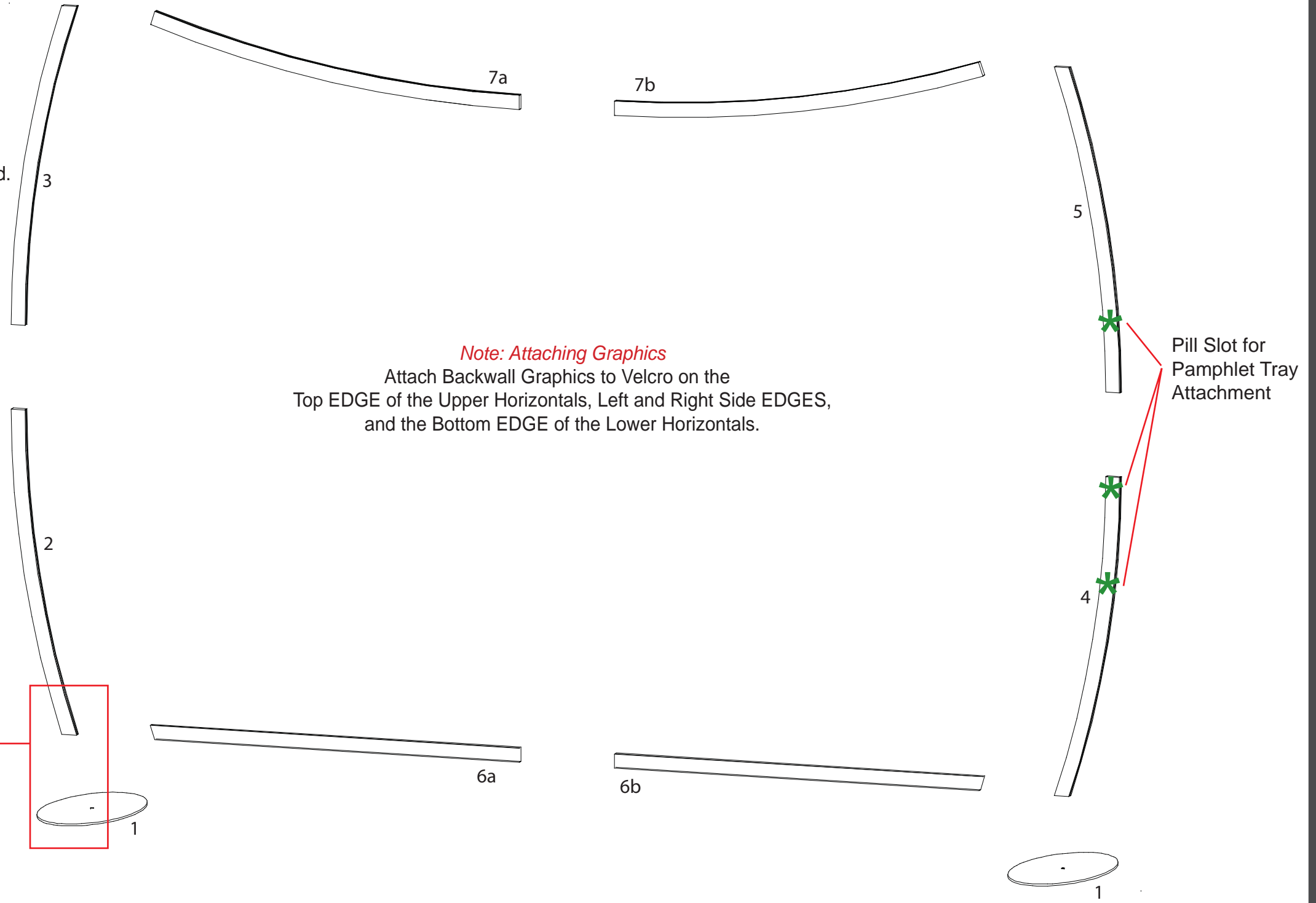
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Part Number	Qty	Description
1	2	Base Plate w/ pill slot
2	1	41.3874" h Lower Curved Vertical extrusion
3	1	41.3874" h Upper Curved Vertical extrusion
4	1	41.3874" h Lower Curved Vertical extrusion
5	1	41.3874" h Upper Curved Vertical extrusion
6a/6b	1/1	48" h Horizontal extrusion tapered one end
7a/7b	1/1	48.8111" w Curved Horizontal extrusion

Steps

- 1) Connect curved vertical extrusions [2 to 3 and 4 to 5] together.
- 2) Attach vertical assemblies [2/3 and 4/5] to base plates as indicated.
NOTE: See detail for connection.
- 3) Connect horizontal extrusions [6a to 6b and 7a to 7b] together.
- 4) Attach vertical assemblies [6a/6b and 7a/7b] between vertical assemblies [2/3 and 4/5].



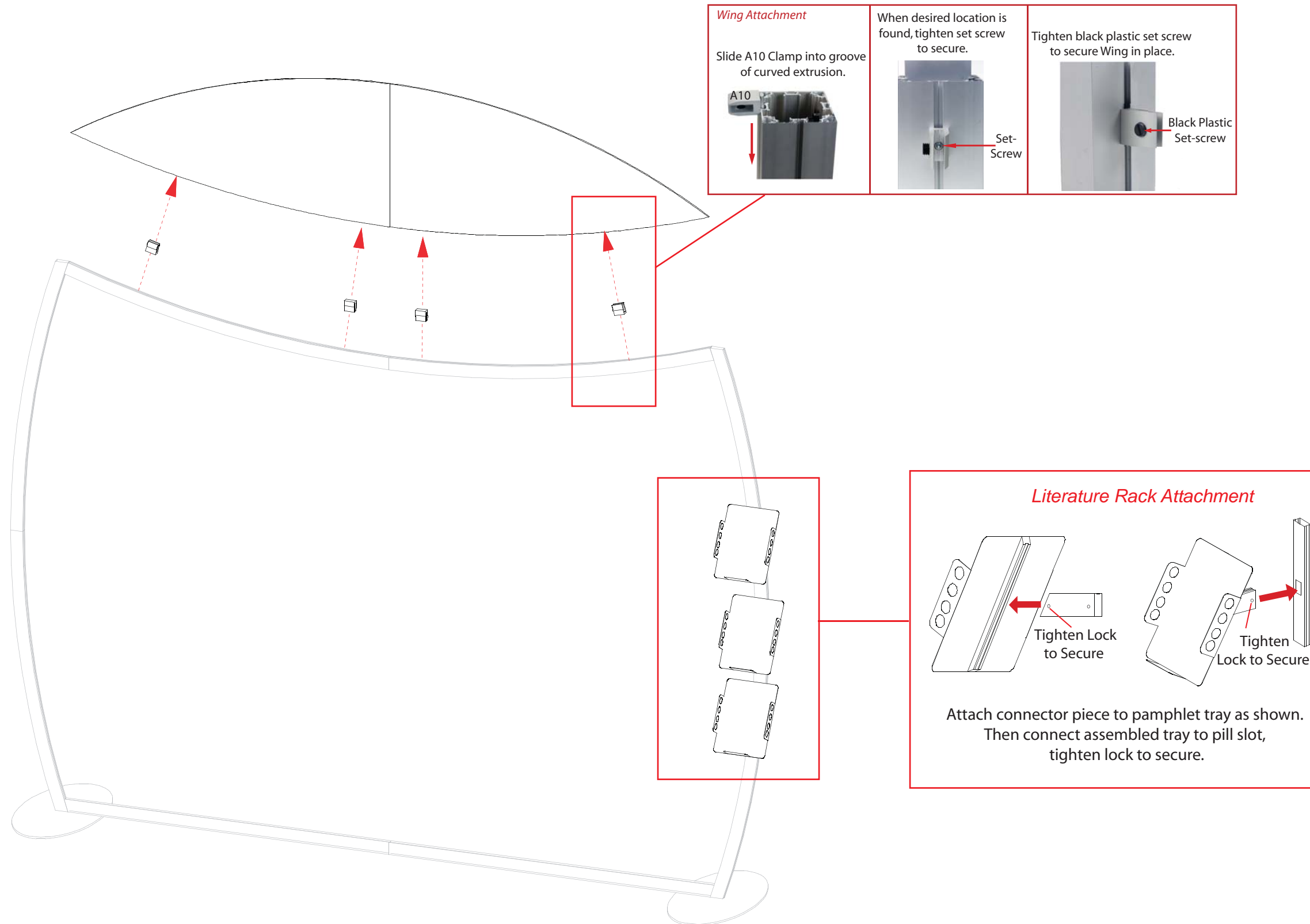
Note: Attaching Graphics
 Attach Backwall Graphics to Velcro on the Top EDGE of the Upper Horizontals, Left and Right Side EDGES, and the Bottom EDGE of the Lower Horizontals.

Pill Slot for Pamphlet Tray Attachment



Connect Vertical Extrusions to Base Plates by placing lock into slot and tighten with tool.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Wing Attachment

Slide A10 Clamp into groove of curved extrusion.

When desired location is found, tighten set screw to secure.

Tighten black plastic set screw to secure Wing in place.

A10

Set-Screw

Black Plastic Set-screw

Literature Rack Attachment

Tighten Lock to Secure

Tighten Lock to Secure

Attach connector piece to pamphlet tray as shown. Then connect assembled tray to pill slot, tighten lock to secure.

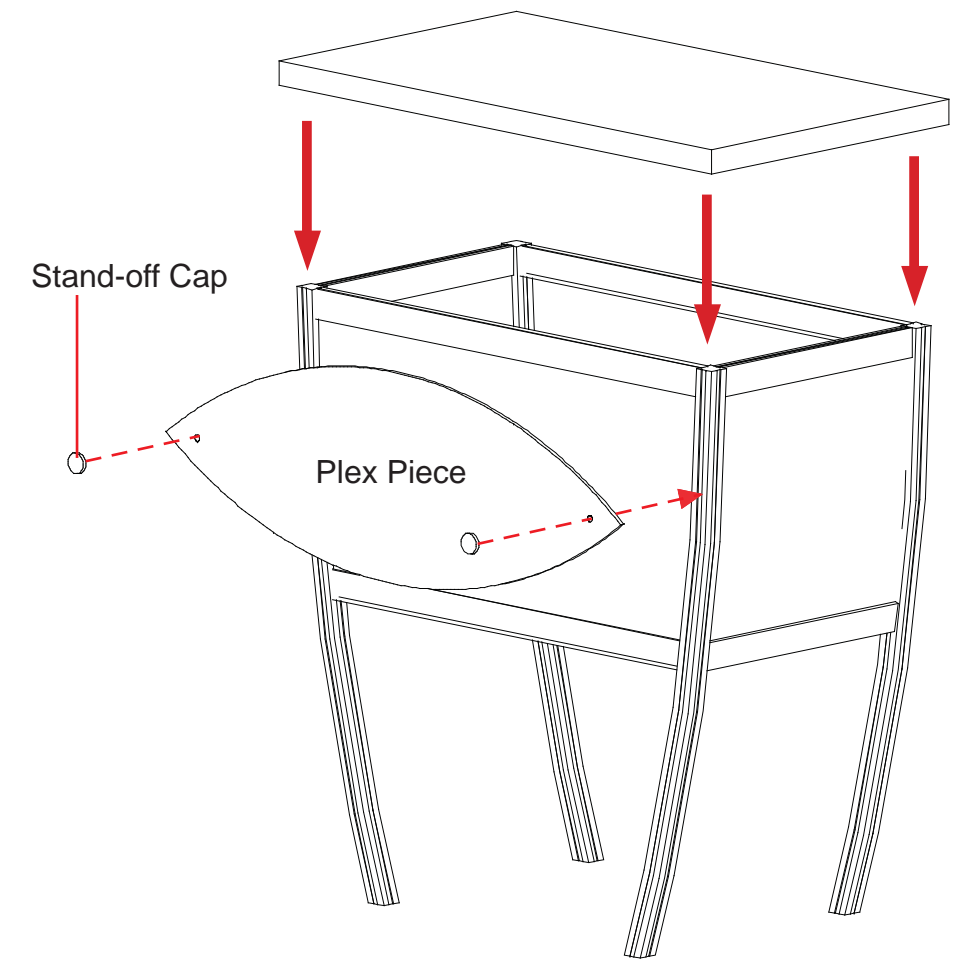
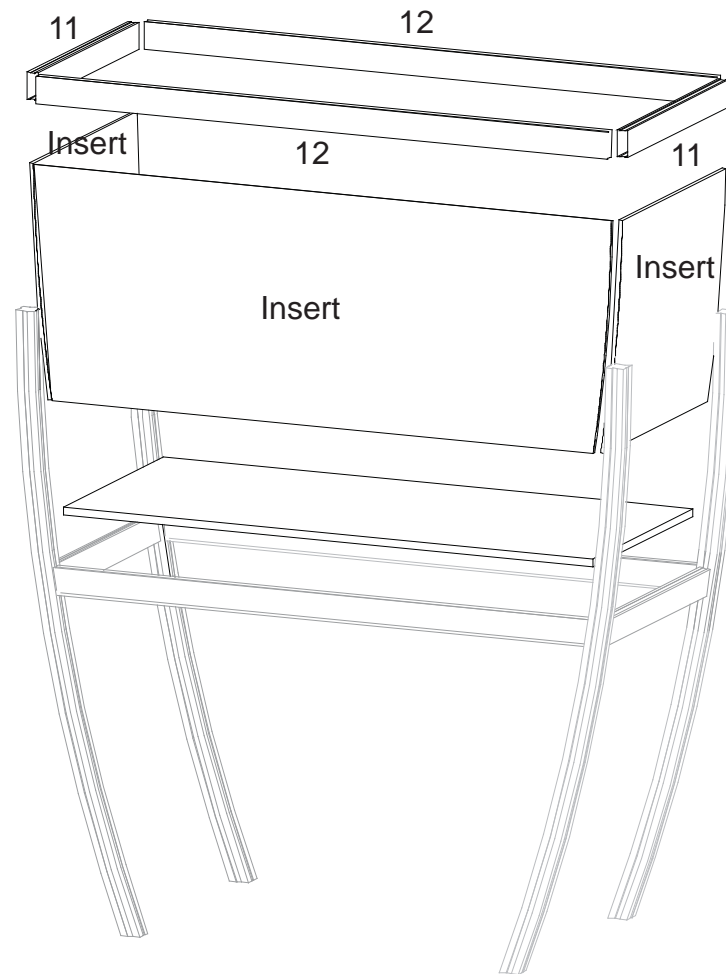
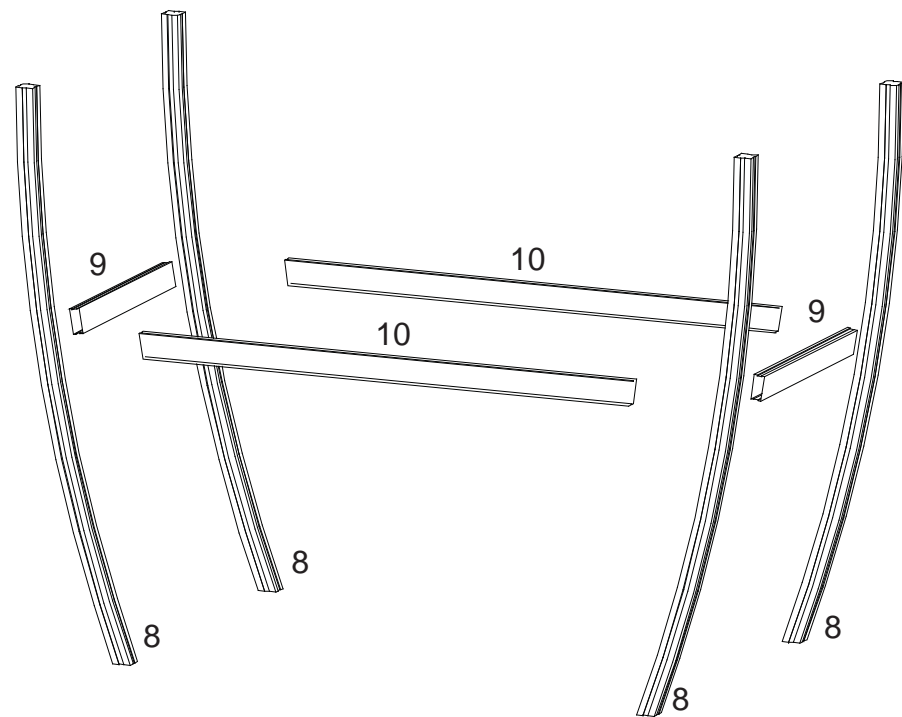
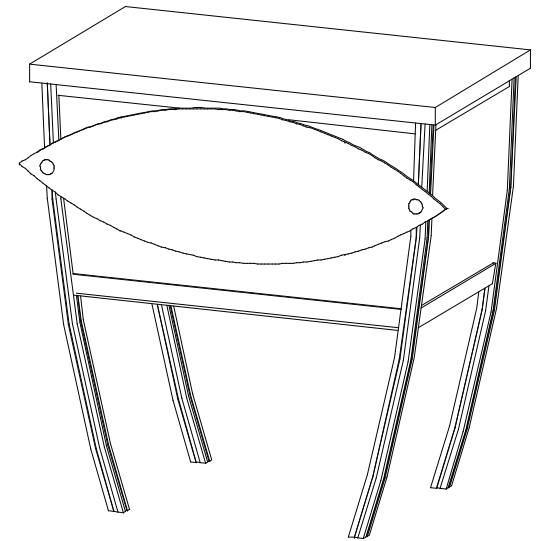
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Part Number	Qty for Step	Description
8	4	41.9257" h Curved Vertical extrusion
9	2	16" Horizontal extrusion
10	2	37.462" Horizontal extrusion w/ support for internal shelf
11	2	16" Horizontal extrusion
12	2	40" Horizontal extrusion

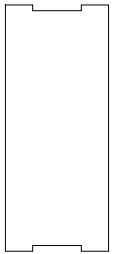
Steps

- 1) Connect horizontal extrusions [9 and 10] between vertical extrusions [8].
- 2) Set internal shelf into place.
- 3) Slide front and side inserts into place as indicated.
- 4) Connect horizontal extrusions [11 and 12] between vertical extrusions [8] and atop inserts.
- 5) Attach plex piece to assembled pedestal using Stand-off Caps as shown.
- 6) Place counter atop assembled pedestal.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

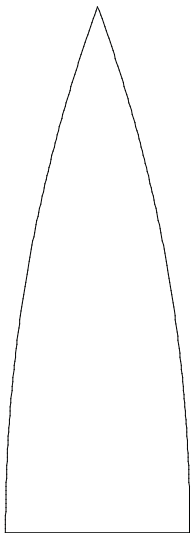
Case 1 of 2 : Backwall Components



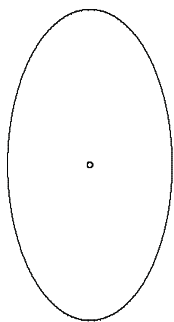
41.3874" Curved Extrusion
Qty. : 4

48.8111" Curved Extrusion
Qty. : 2

48" Tapered Extrusion
Qty. : 2



Header Pieces
Qty. : 2
Located in Case : _____

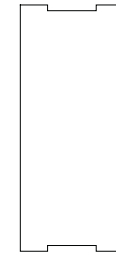


Oval Base Plate w/ 1 hole
Qty. : 2

Additional Accessories:

- _____ (4) A-10 Clamps
- _____ Setup Hardware
- _____ (3) Pamphlet Tray
- _____
- _____

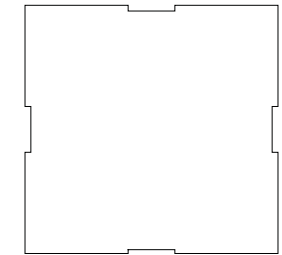
Case 2 of 2 : Pedestal Components



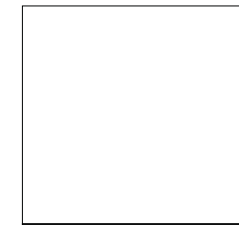
40" Extrusion
Qty. : 2

37.462" Extrusion
Qty. : 2

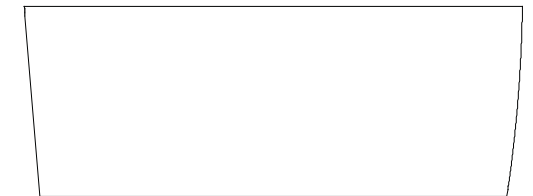
16" Extrusion
Qty. : 4



41.925" Curved Extrusion
Qty. : 4



15.529" w x 16.439" h Side Insert
Qty. : 2



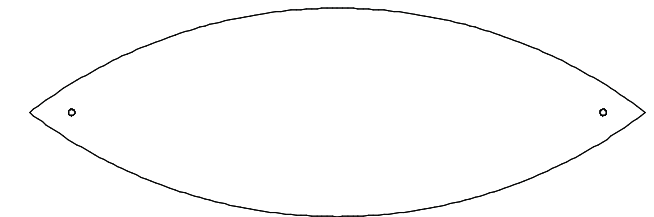
40.361" w x 15.438" h Front Insert
Qty. : 1



15.875" w x 37.021" h Internal Shelf
Qty. : 1



Counter Top
Qty. : 1



Acrylic Sign
Qty. : 1

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING