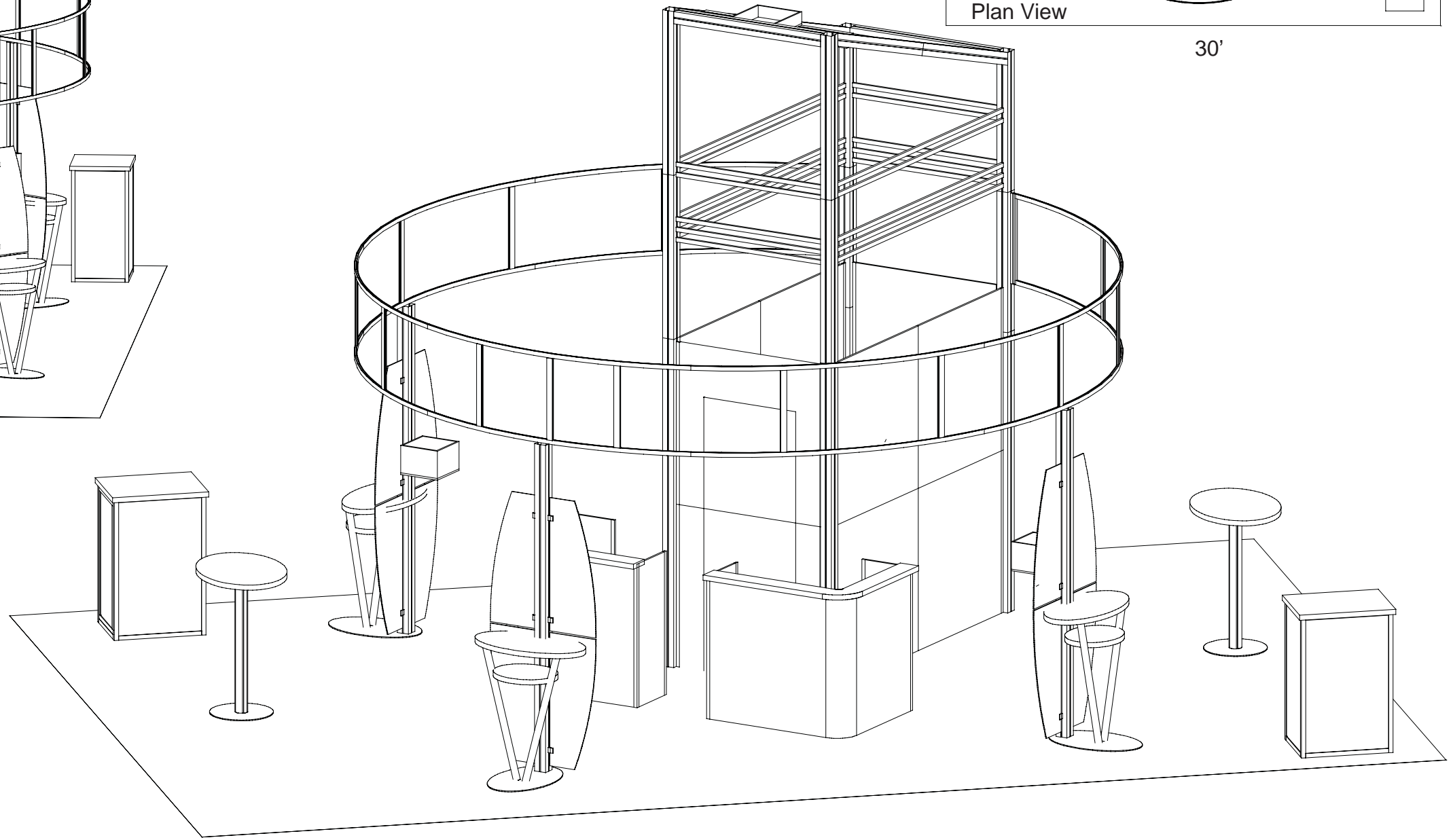
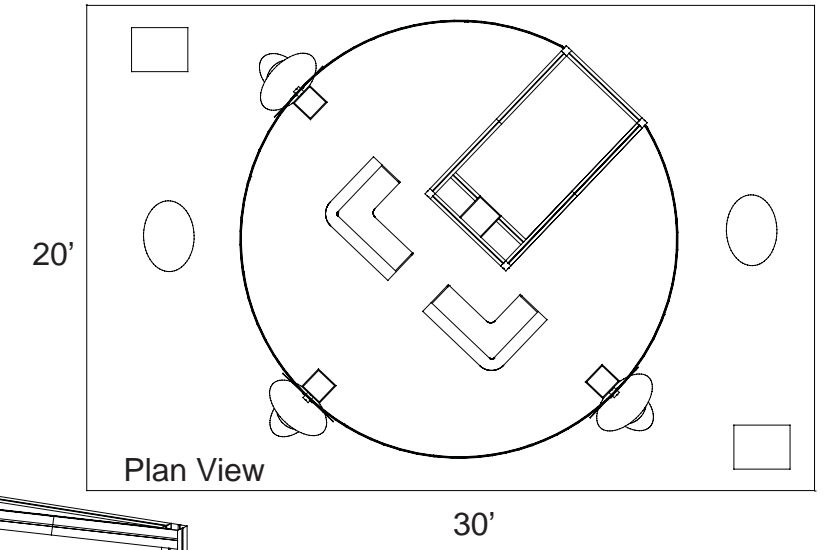
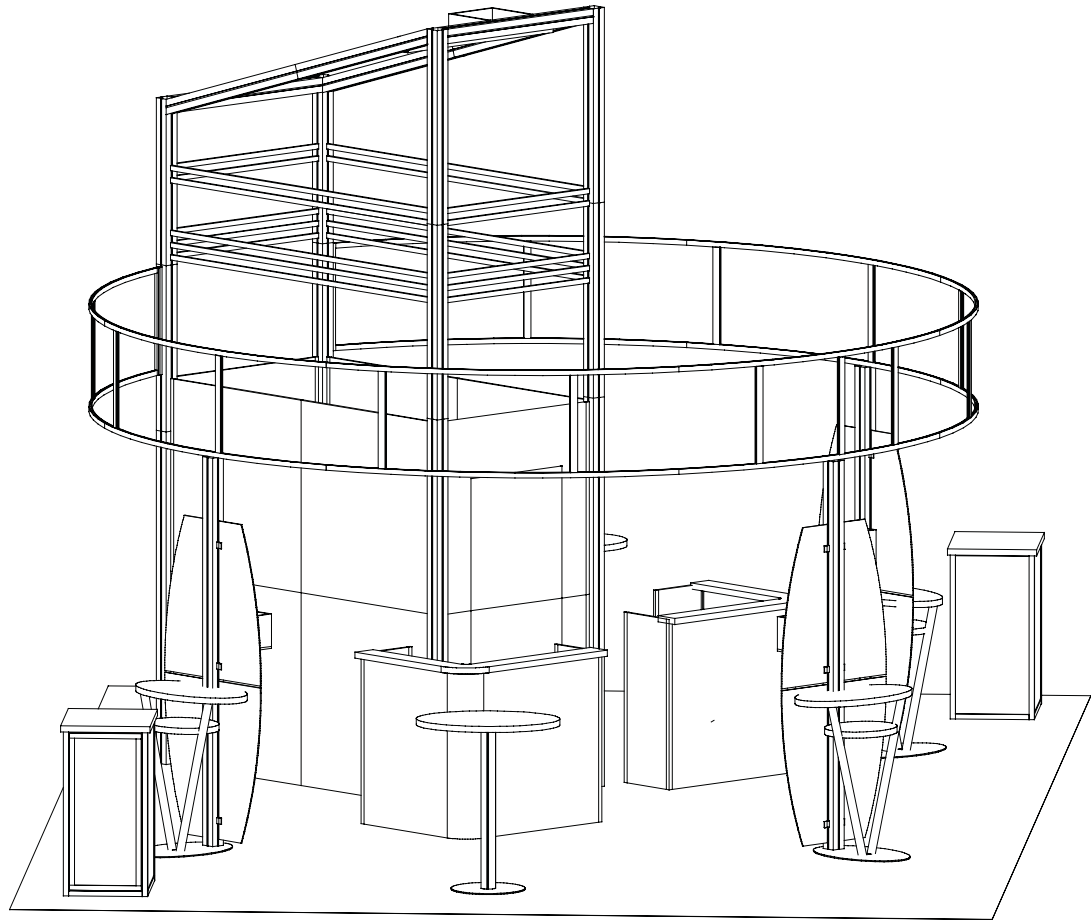


visionary™ DESIGNS



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

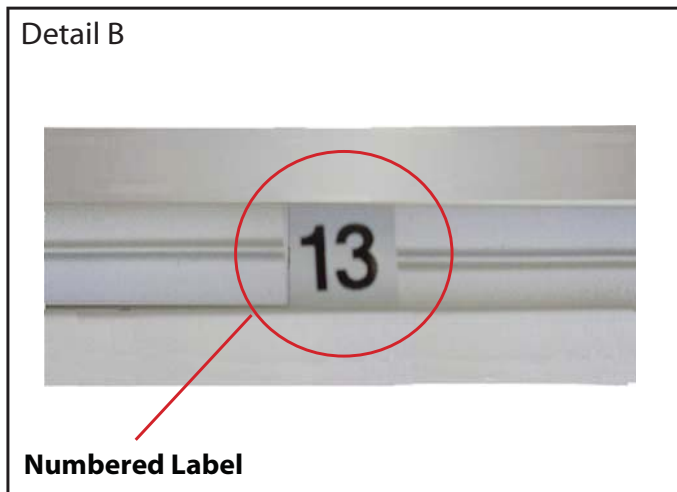


Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

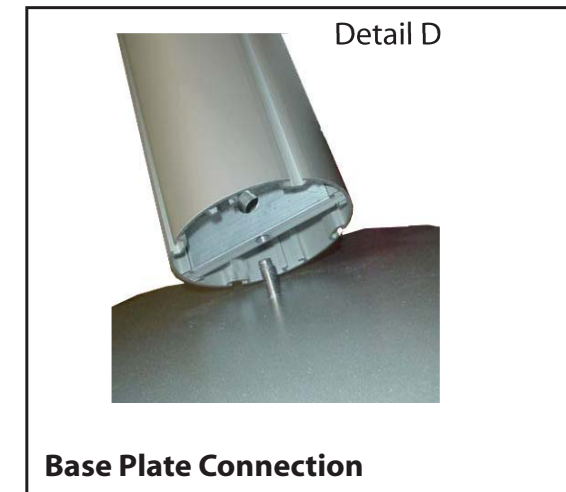
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

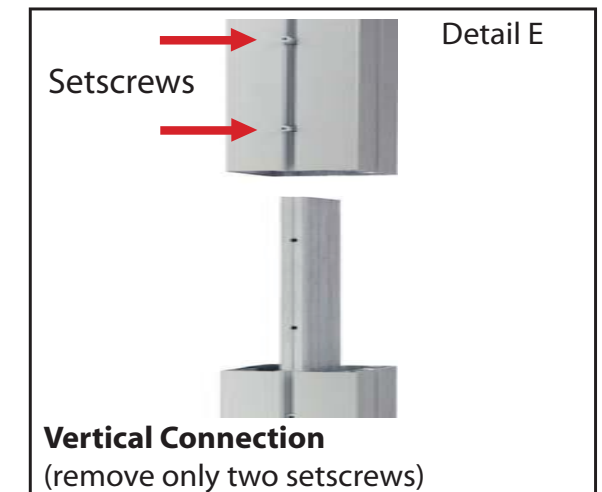
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

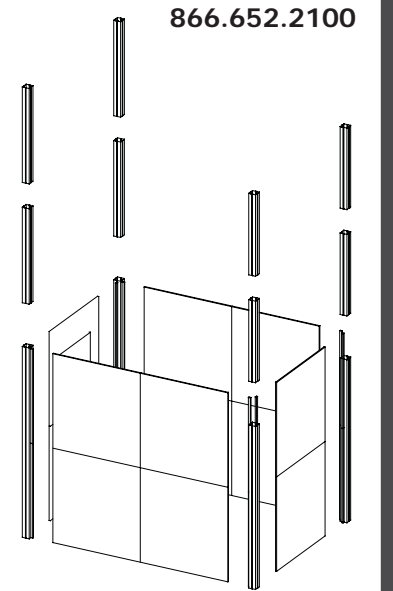
Item	Quantity	Description
1	1	96" Vertical Extrusion
2	1	82" Vertical Extrusion
3	1	41" Vertical Extrusion
4	1	82" Vertical Extrusion
5	1	41" Vertical Extrusion
6	1	96" Vertical Extrusion
7	1	48" Vertical Extrusion
8	1	48" Vertical Extrusion
9	1	41" Vertical Extrusion
10	1	41" Vertical Extrusion
11	1	48" Vertical Extrusion
12	1	48" Vertical Extrusion

Item	Description
1	46" w x 47.5" h Flat Panel
2	46" w x 47.5" h Flat Panel
3	46" w x 47.5" h Flat Panel
4	46" w x 47.5" h Flat Panel
5	46" w x 47.5" h Flat Panel
6	46" w x 47.5" h Flat Panel (Lower Section of Conf. Door)

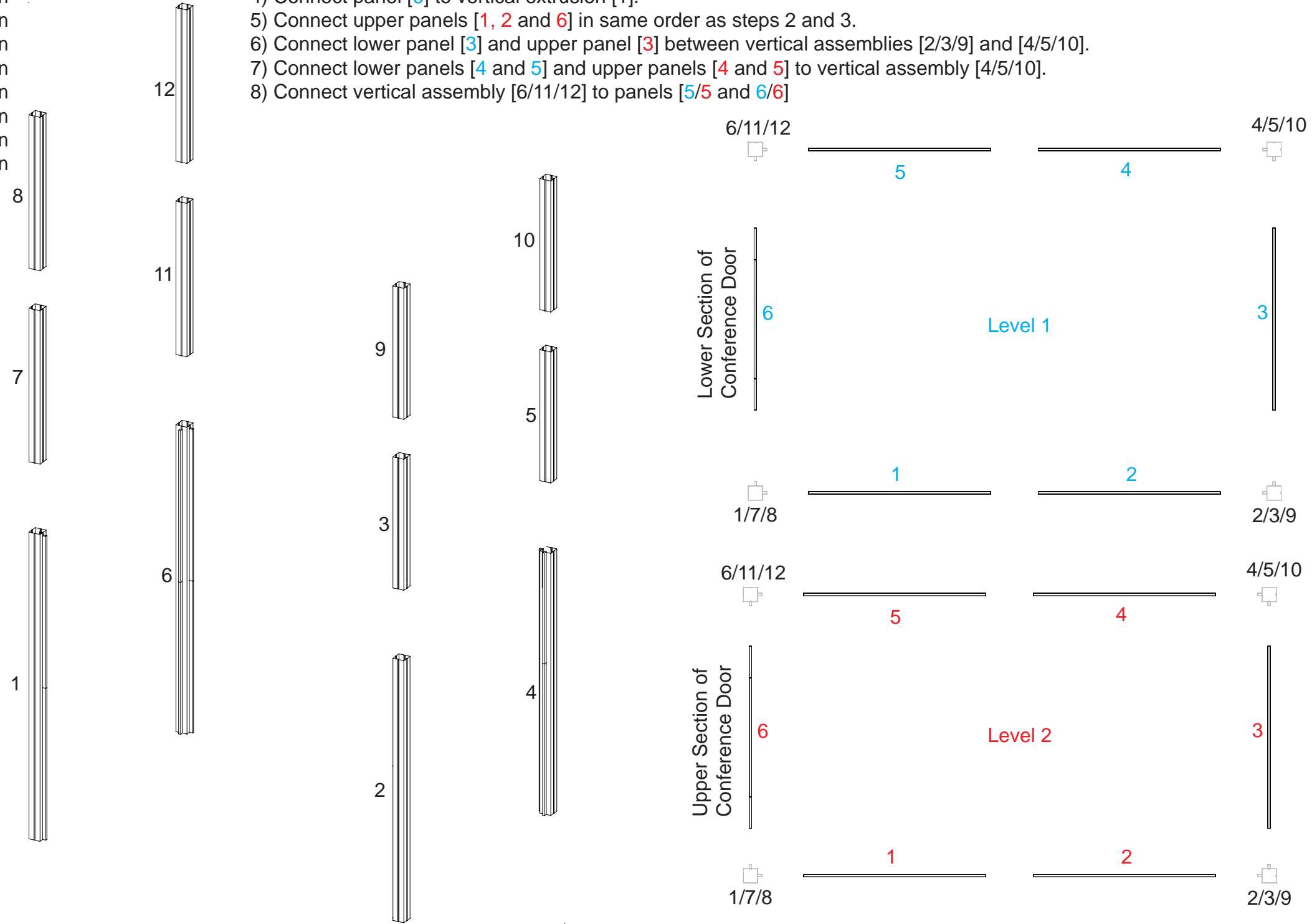
1	46" w x 47.5" h Flat Panel
2	46" w x 47.5" h Flat Panel
3	46" w x 47.5" h Flat Panel
4	46" w x 47.5" h Flat Panel
5	46" w x 47.5" h Flat Panel
6	46" w x 47.5" h Flat Panel (Upper Section of Conf. Door)

Steps:

- 1) Connect vertical extrusions [1 to 7 to 8], [6 to 11 to 12], [2 to 3 to 9], and [4 to 5 to 10].
- 2) When Sliding vertical extrusions [3 and 5] atop lower extrusions refer to pressure screw detail below for attaching end cap that is already attached to vertical extrusions [2 and 4].
- 3) Connect panels [1] to vertical extrusion [1], connect panel [2] to panel [1].
- 4) Connect panel [6] to vertical extrusion [1].
- 5) Connect upper panels [1, 2 and 6] in same order as steps 2 and 3.
- 6) Connect lower panel [3] and upper panel [3] between vertical assemblies [2/3/9] and [4/5/10].
- 7) Connect lower panels [4 and 5] and upper panels [4 and 5] to vertical assembly [4/5/10].
- 8) Connect vertical assembly [6/11/12] to panels [5/5 and 6/6]



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Step 2

End Cap

Example of Pressure Screw Attachment

Pressure Screw

Slide connector between grooves of extrusions.

Pressure Screw

Tighten to Secure

Tighten setscrew to secure pressure in place.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

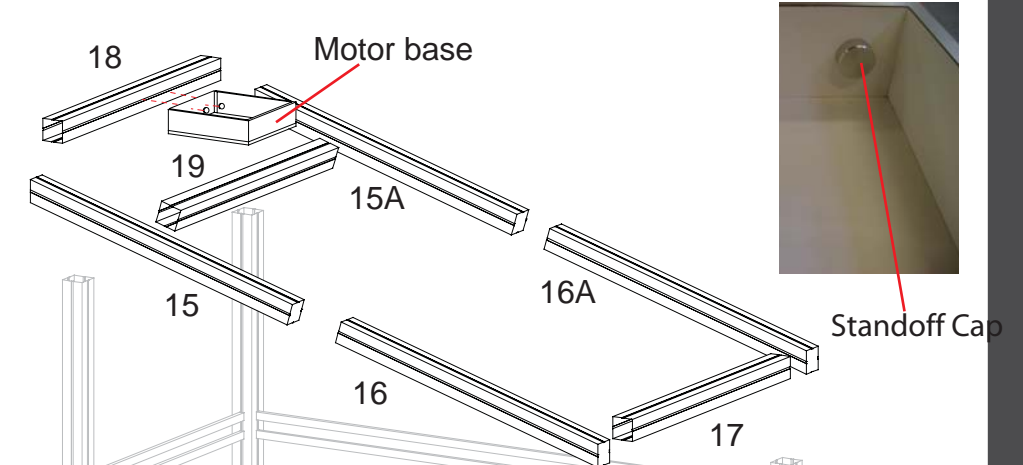
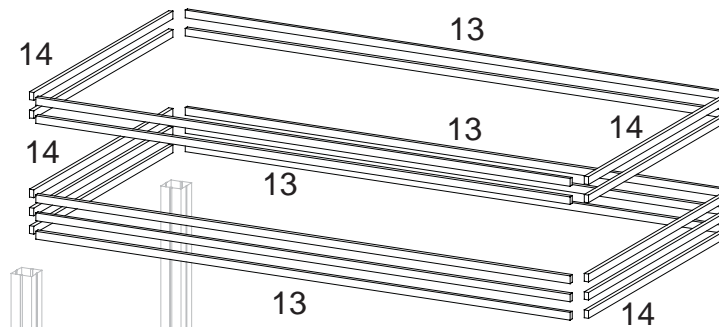
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Item	Quantity	Description
13	1	94.102" h Horizontal Extrusion
14	1	48.102" h Horizontal Extrusion
15	1	49.4225" h Horizontal Extrusion w/ Tapered End
15A	1	49.4225" h Horizontal Extrusion w/ Tapered End
16	1	49.4229" h Horizontal Extrusion w/ Tapered End
16A	1	49.4229" h Horizontal Extrusion w/ Tapered End
17	1	48.102" h Horizontal Extrusion
18	1	48.102" h Horizontal Extrusion
19	1	48.102" h Horizontal Extrusion

Steps:

- 1) Connect horizontal extrusions [13 and 14] between vertical extrusions as shown.
- 2) Connect horizontal extrusion [15] to [16] and [15A] to [16A], The connect between vertical extrusions making sure they are flush with top of vertical.
- 3) Connect horizontal extrusions [17, 18 and 19] between horizontals and verticals.
- 4) Attach motor base box to horizontal extrusion [18].

Attach motor base to horizontal extrusion [18] using standoff caps provided.

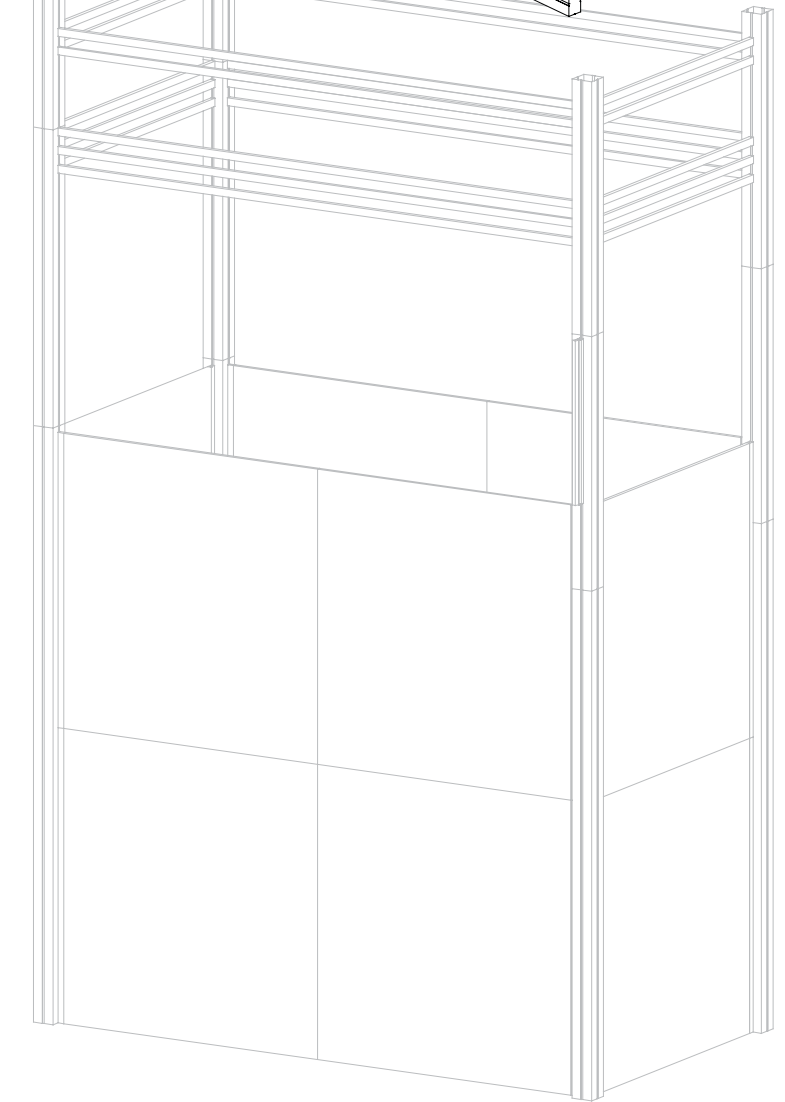
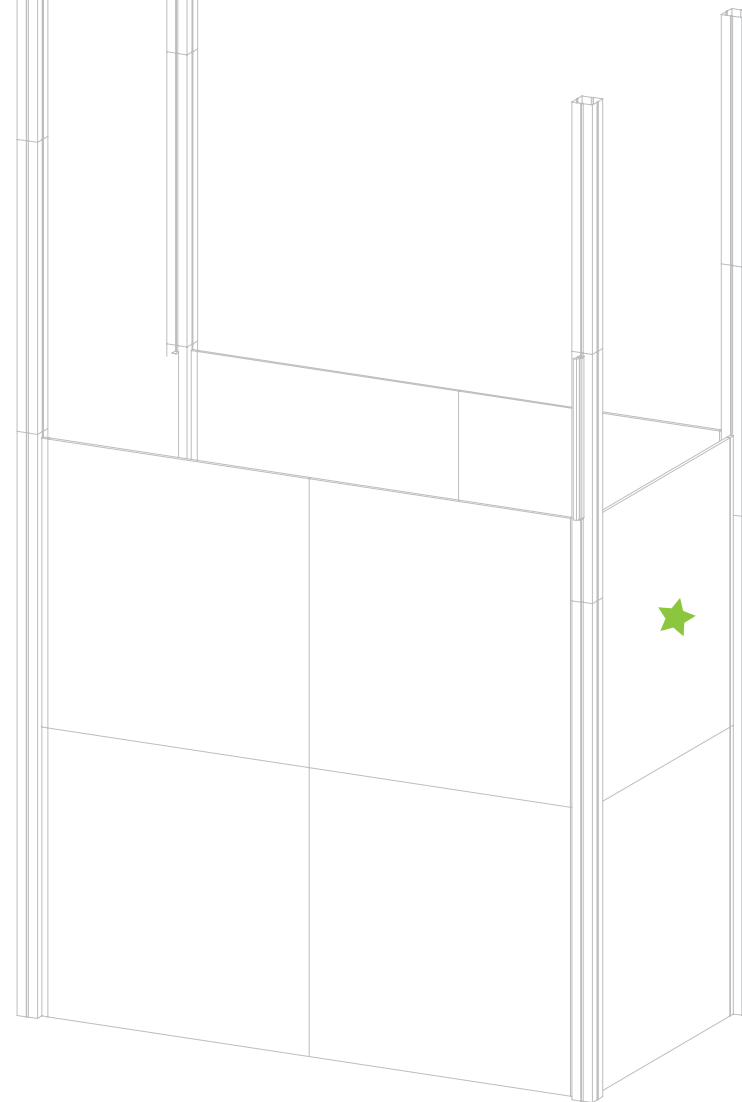


★ = *Monitor Mount Attachment*

Attach monitor brackets to back of monitor.

Attach wall plate to flat panel using supplied bolts

Hook monitor brackets over top of wall plate, then secure with safety bolts to bottom of monitor brackets.

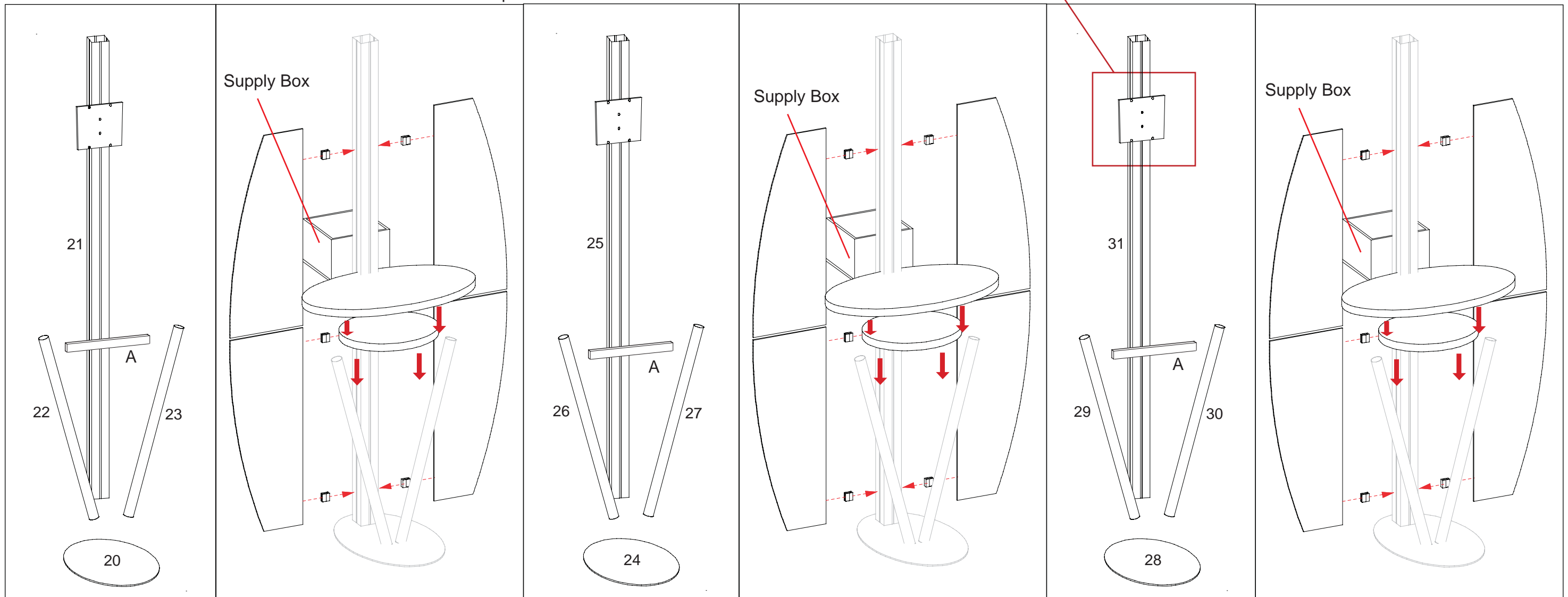
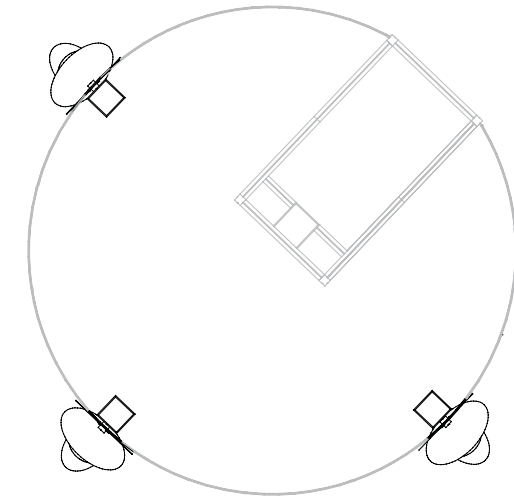
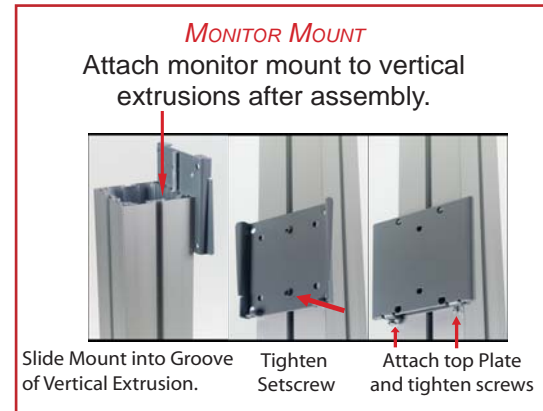


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Quantity	Description
20	1	Custom Oval Base Plate
21	1	95.75" Tapered Round Vertical Extrusion
22	1	33" Round Vertical Extrusion
23	1	33" Round Vertical Extrusion
A	3	Horizontal Middle Support
24	1	Custom Oval Base Plate
25	1	95.75" Tapered Round Vertical Extrusion
26	1	33" Round Vertical Extrusion
27	1	33" Round Vertical Extrusion
28	1	Custom Oval Base Plate
29	1	95.75" Tapered Round Vertical Extrusion
30	1	33" Round Vertical Extrusion
31	1	33" Round Vertical Extrusion

- Steps:
- 1) Attach square vertical extrusion [21] to Oval Base Plate [20]. Attach both 38" tapered round vertical extrusion [22 and 23] to the oval base plate.
 - 2) Attach middle horizontal extrusions [A] between tapered verticals as shown below.
 - 3) Attach lower shelf to extrusion.
 - 4) Attach upper shelf to extrusion.
 - 5) Attach wings to vertical using A10's.
 - 6) Attach Monitor Mounts referring to detail.
 - 7) Attach Boxes to backside of workstation using applied standoff caps.

NOTE: Repeat for 2nd and 3rd Workstation

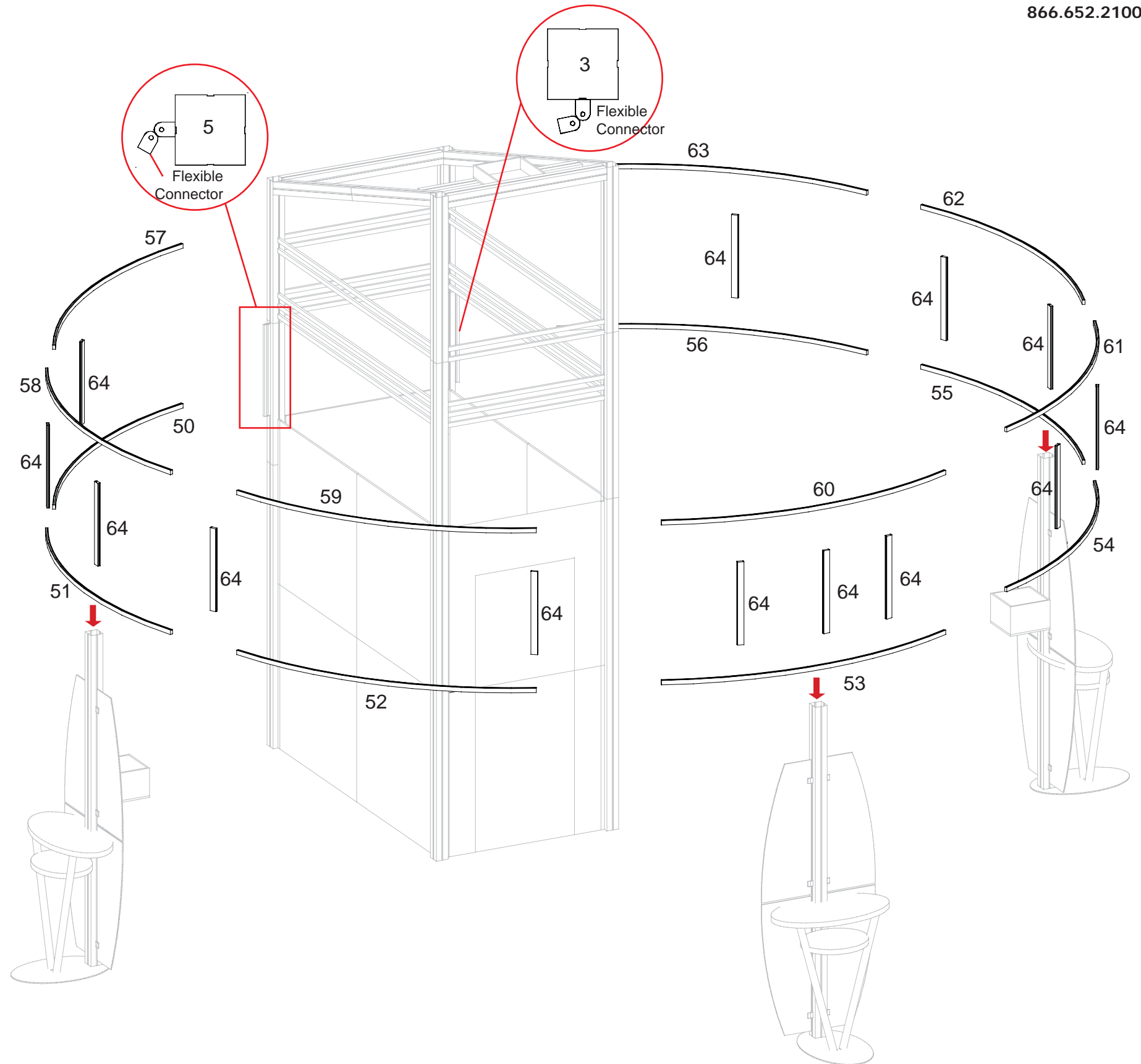
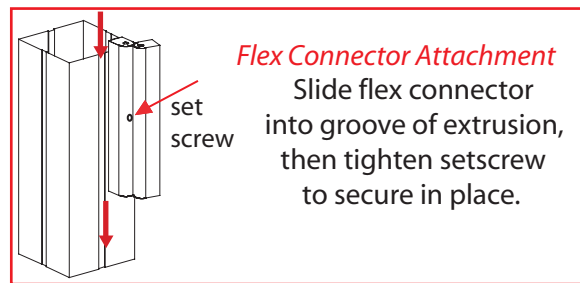


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item Number	Qty	Description
50	1	88.372" Lower Curved Horizontal Extrusion
51	1	88.372" Lower Curved Horizontal Extrusion
52	1	88.372" Lower Curved Horizontal Extrusion
53	1	88.372" Lower Curved Horizontal Extrusion
54	1	88.372" Lower Curved Horizontal Extrusion
55	1	88.372" Lower Curved Horizontal Extrusion
56	1	88.372" Lower Curved Horizontal Extrusion
57	1	88.372" Upper Curved Horizontal Extrusion
58	1	88.372" Upper Curved Horizontal Extrusion
59	1	88.372" Upper Curved Horizontal Extrusion
60	1	88.372" Upper Curved Horizontal Extrusion
61	1	88.372" Upper Curved Horizontal Extrusion
62	1	88.372" Upper Curved Horizontal Extrusion
63	1	88.372" Upper Curved Horizontal Extrusion
64	13	24"h Vertical Supports

Steps:

- 1) Connect lower curved horizontal extrusions [50 thru 56] together as shown.
- 2) Connect vertical extrusions [64] to middle of each curved lower horizontal extrusion.
- 3) Connect upper curved horizontal extrusions [57 thru 63] together as shown and atop vertical extrusions [64].
- 4) Connect assembly to panels by inserting lock into extrusion attached of flex connector and tightening setscrew.
- 5) Ring rests atop pins located on workstations verticals.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

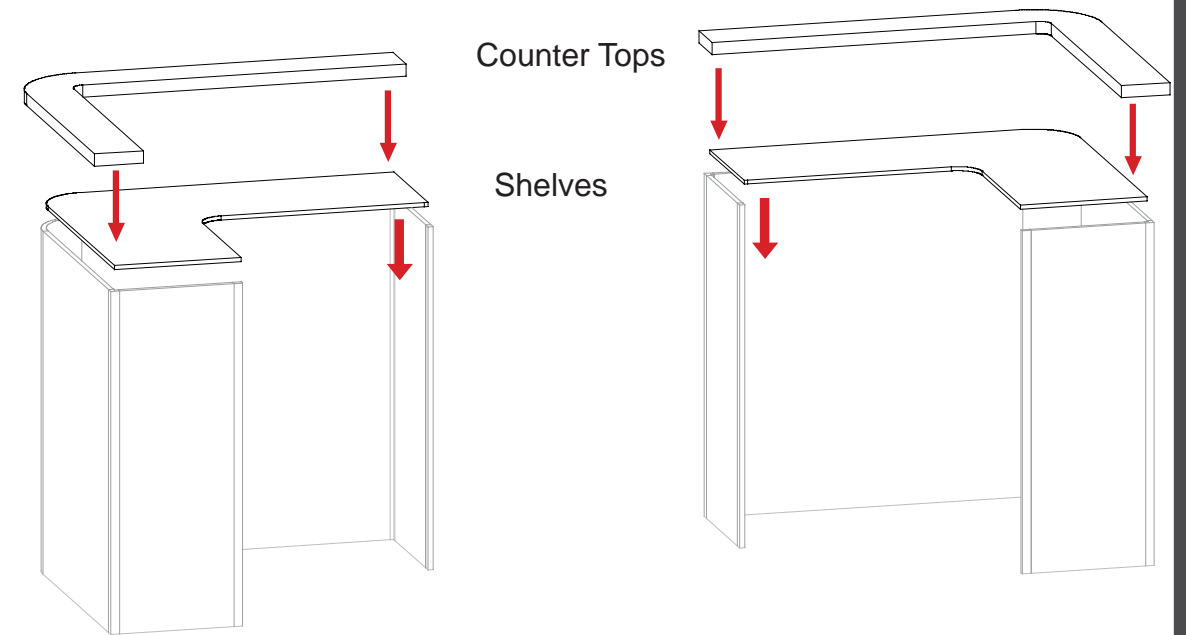
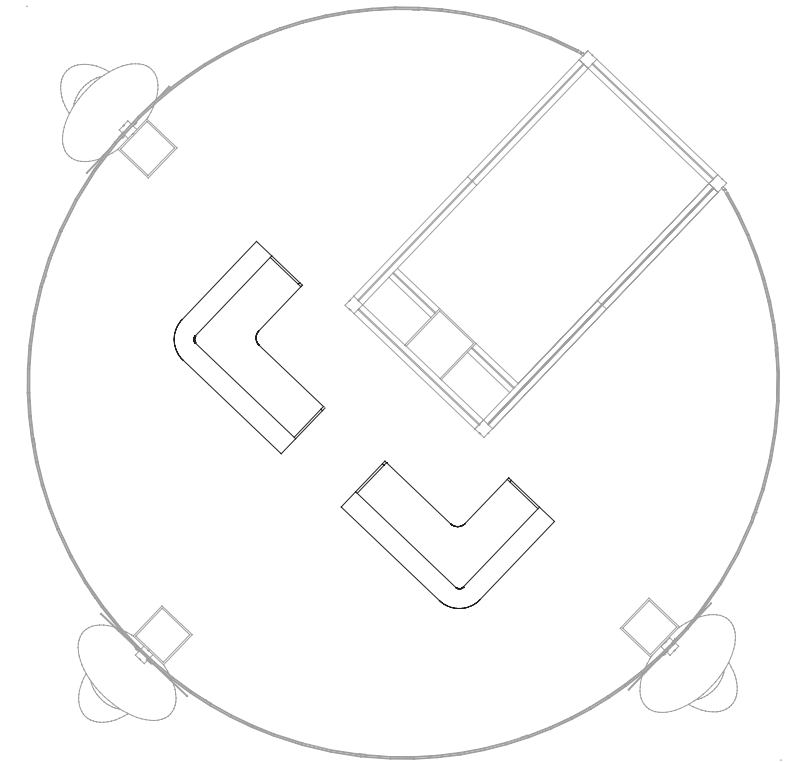
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- Item Description
- 7 42" h End Cap
- 8 14.125" w x 42" h Flat Panel
- 9 42" h 90° Connector
- 10 30" w x 42" h Flat Panel
- 11 42" h Curved Panel
- 12 38" w x 42" h Flat Panel
- 13 42" h 90° Connector
- 14 14.125" w x 42" h Flat Panel
- 15 42" h End Cap

- 16 42" h End Cap
- 17 14.125" w x 42" h Flat Panel
- 18 42" h 90° Connector
- 19 30" w x 42" h Flat Panel
- 20 42" h Curved Panel
- 21 38" w x 42" h Flat Panel
- 22 42" h 90° Connector
- 23 14.125" w x 42" h Flat Panel
- 24 42" h End Cap

Steps:

- 1) Assemble panels in numerical order as shown below.
- 2) Attach square shelf supports with Velcro attached to inside of assembled pedestals.
- 3) Place internal shelf atop supports.
- 4) place counters atop assembled pedestals.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

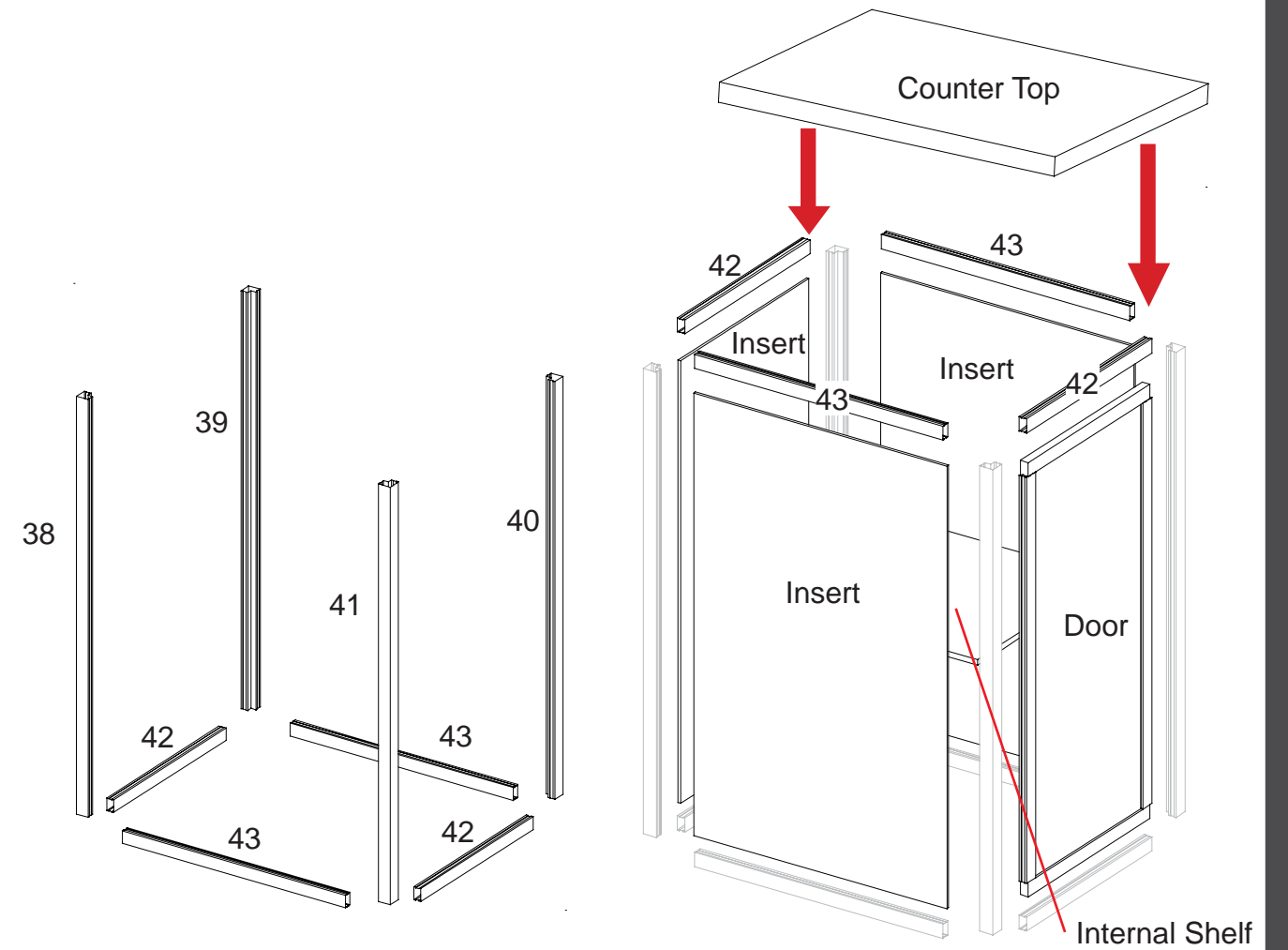
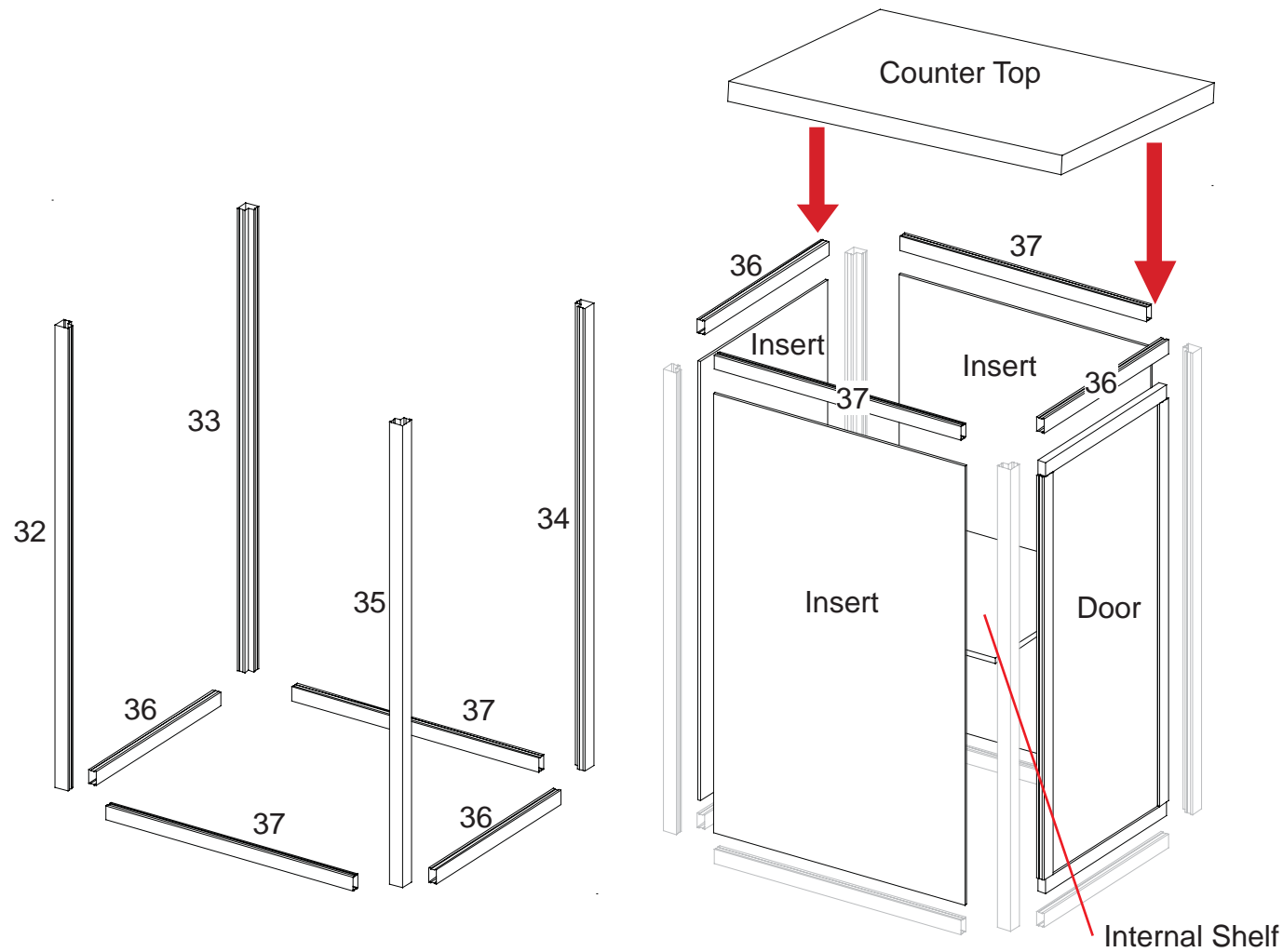
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Item	Quantity	Description
32	1	41.5" h 90° Vertical Extrusion
33	1	41.5" h 90° Vertical Extrusion
34	1	41.5" h 90° Vertical Extrusion
35	1	41.5" h 90° Vertical Extrusion
36	4	18" Horizontal Extrusion
37	4	24" Horizontal Extrusion
38	1	41.5" h 90° Vertical Extrusion
39	1	41.5" h 90° Vertical Extrusion
40	1	41.5" h 90° Vertical Extrusion
41	1	41.5" h 90° Vertical Extrusion
42	4	18" Horizontal Extrusion
43	4	24" Horizontal Extrusion

Steps:

- 1) Connect horizontal extrusions [36 and 37] between vertical 90° extrusions [32, 33, 34, and 35] as shown below.
- 2) Place inserts and Door as shown below referring to door detail.
- 3) Place upper horizontal extrusions [36 and 37] atop inserts, door, and between vertical extrusions.
- 4) Place square extrusions with velcro attached to the insides of the vertical extrusions and place internal shelf atop.
- 5) Place Counter atop assembled Pedestal.

NOTE: Repeat for 2nd Pedestal.



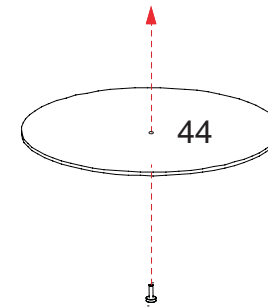
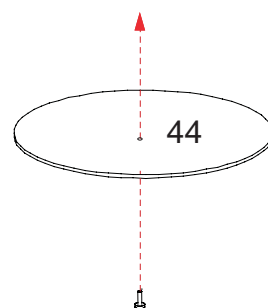
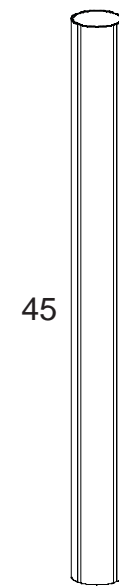
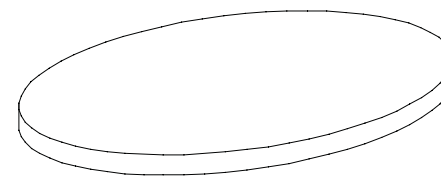
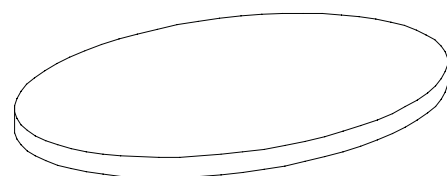
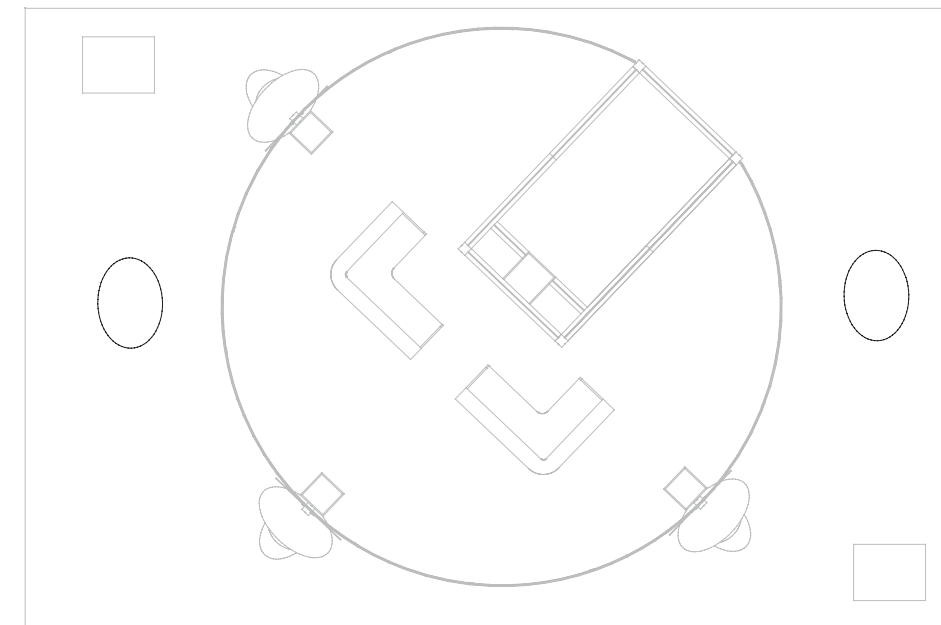
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Item	Quantity	Description
44	2	18" Round Base Plate
45	2	41.25"h Vertical Extrusion

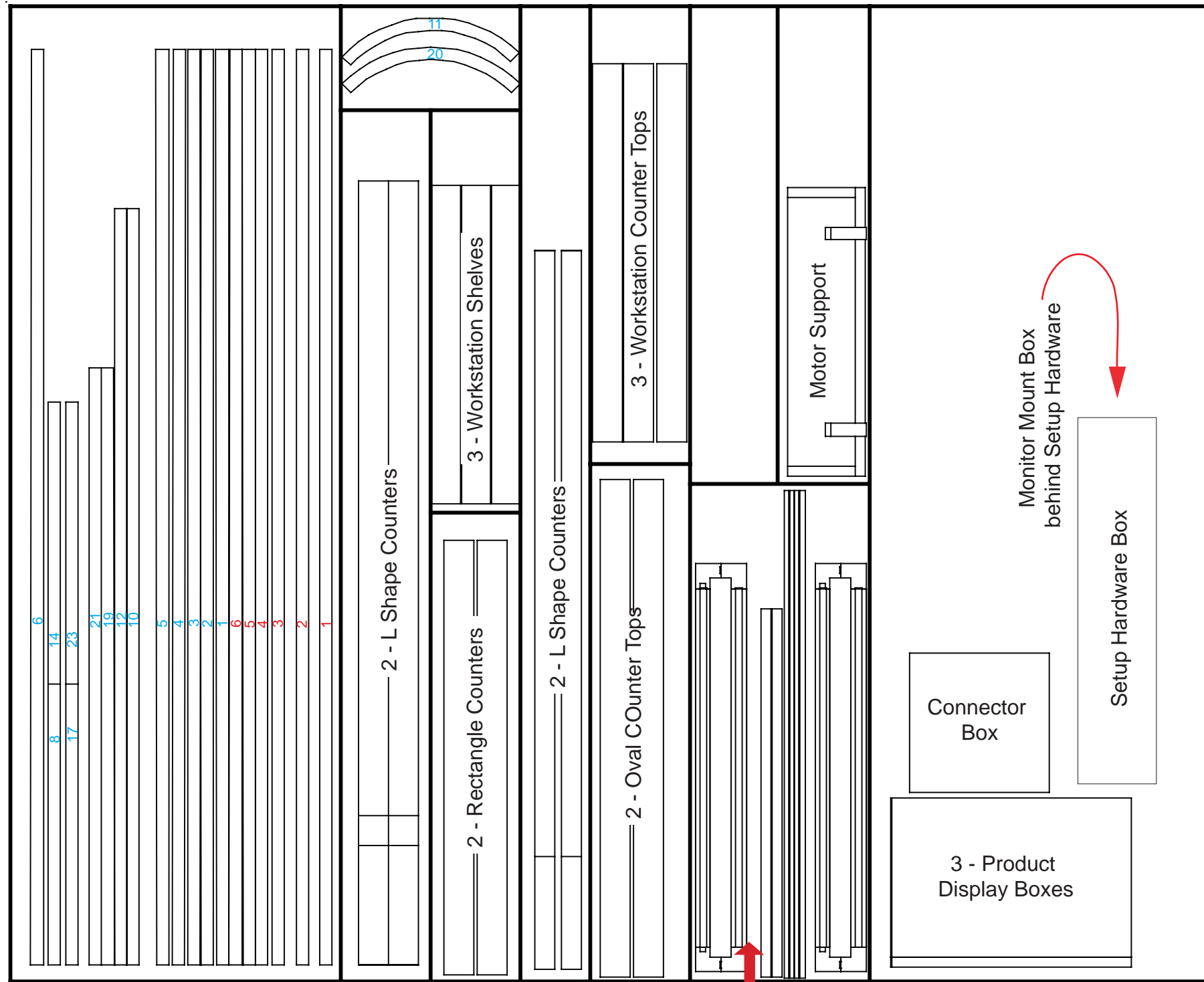
Steps:

- 1) Connect vertical extrusions [44] to base plates [45], refer to Detail D on General Info. Page.
- 2) Attach counter top to vertical and secure in place.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Front View of Crate



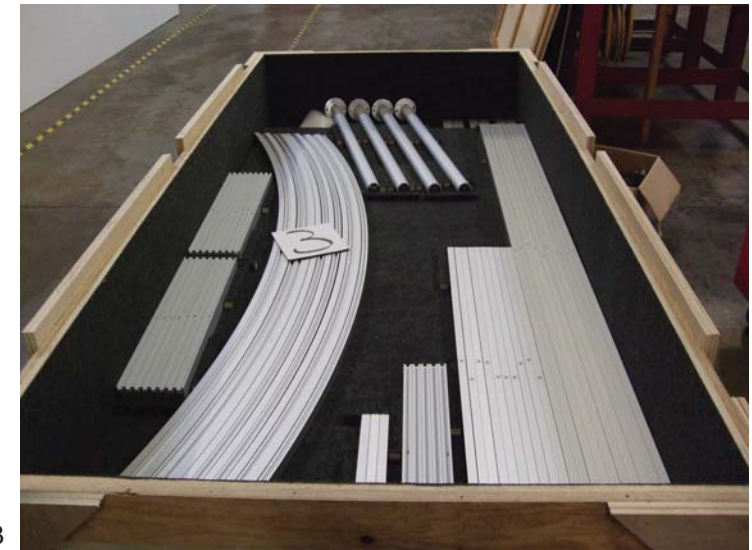
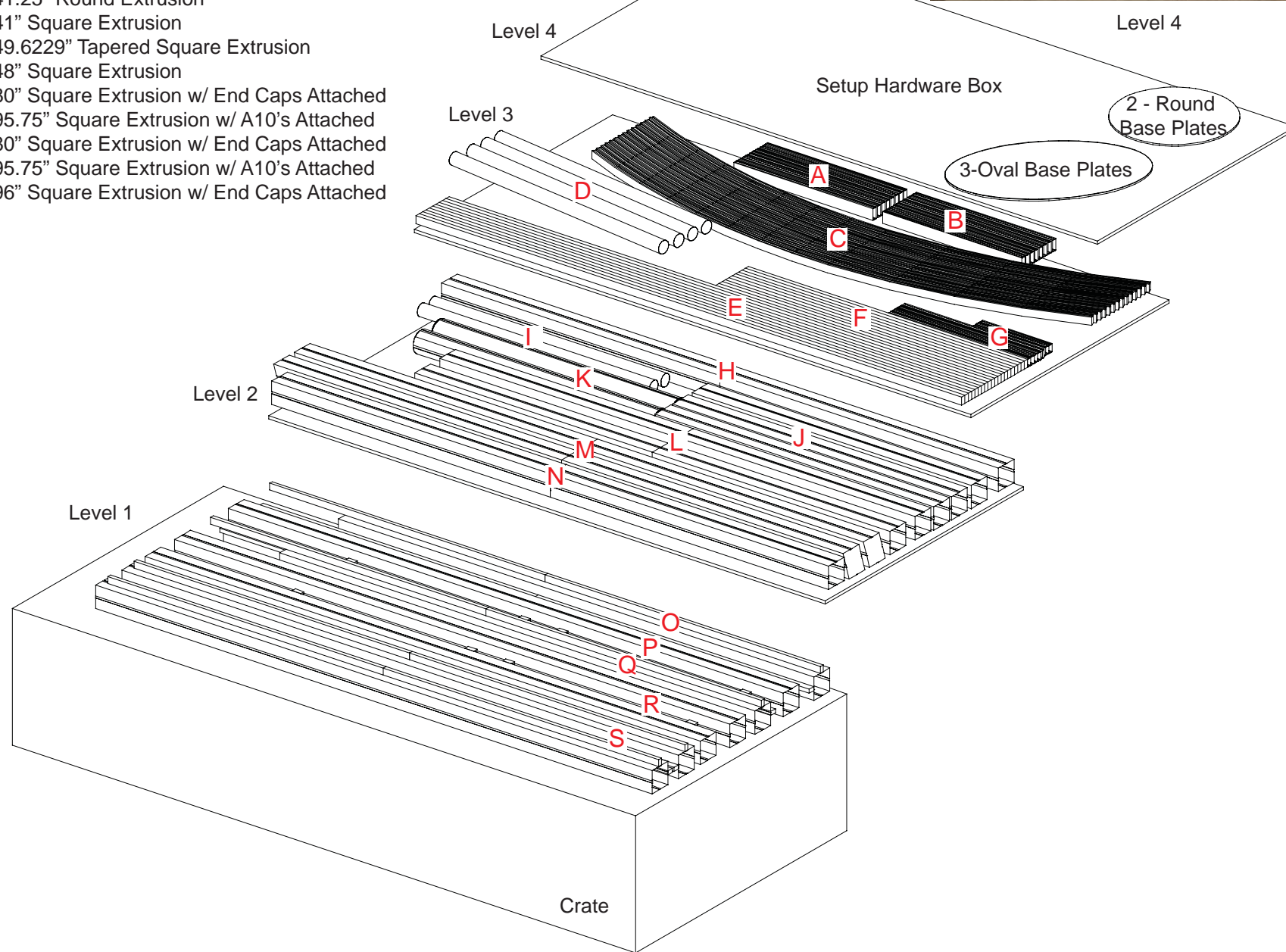
Assembled Pedestal Sides and infills

Front View of Crate



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

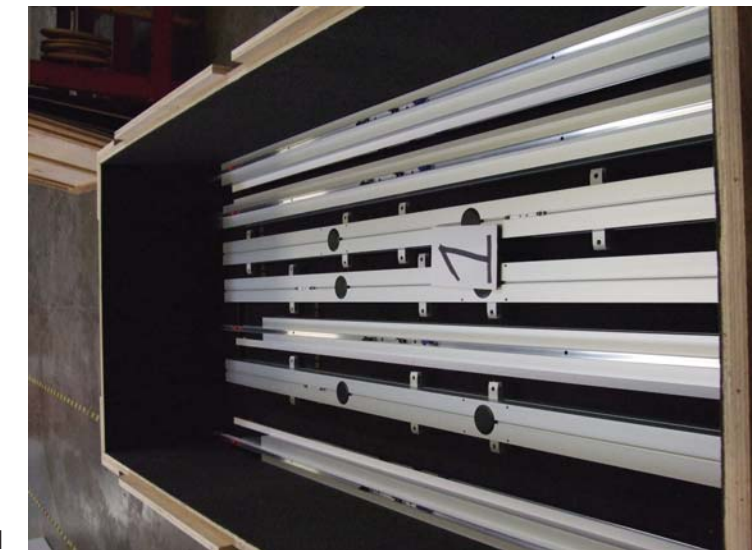
- A 8 - 24" Extrusions
- B 8 - 24" Extrusions
- C 14 - 88.372" Curved Extrusions
- D 4 - Tapered Workstation supports
- E 10 - 94.102" Extrusions
- F 10 - 48.102" Extrusions
- G 5 - 24" Extrusions
- 3 - 12" Extrusions for Workstations
- H 2 - 48" Square Extrusions
- I 2 - Tapered Workstation Supports
- J 3 - 48.103" Square Extrusion
- K 2 - 41.25" Round Extrusion
- L 4 - 41" Square Extrusion
- M 4 - 49.6229" Tapered Square Extrusion
- N 2 - 48" Square Extrusion
- O 1 - 80" Square Extrusion w/ End Caps Attached
- P 1 - 95.75" Square Extrusion w/ A10's Attached
- Q 1 - 80" Square Extrusion w/ End Caps Attached
- R 2 - 95.75" Square Extrusion w/ A10's Attached
- S 2 - 96" Square Extrusion w/ End Caps Attached



Level 3



Level 2



Level 1

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING