

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

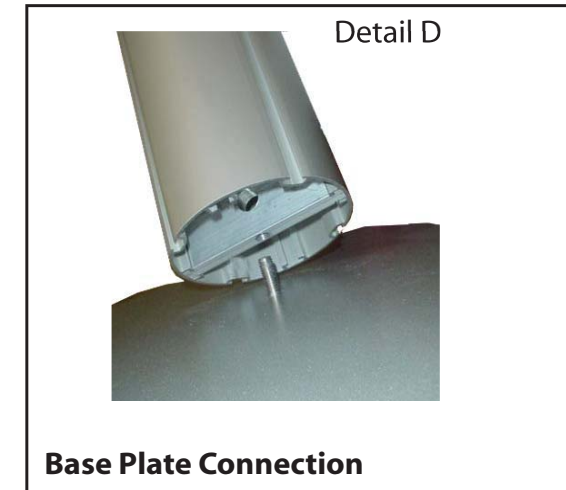
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

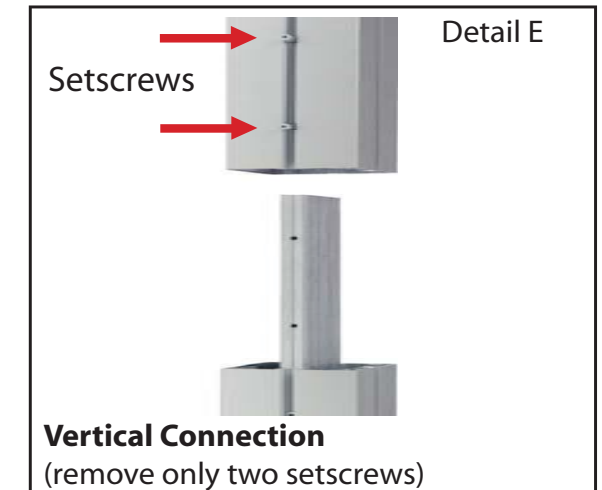
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

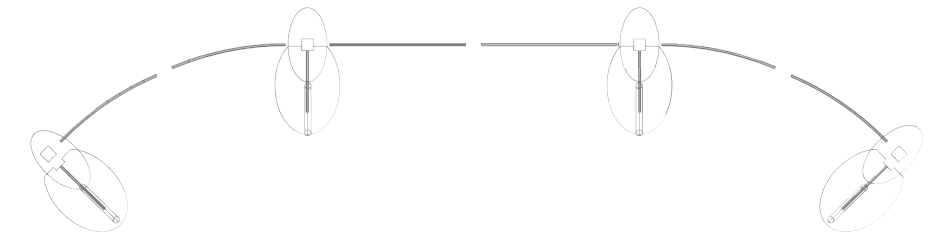
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Quantity	Description
1	4	Oval Base Plates
2	2	42" Square Vertical Extrusion
3	2	42" Square Vertical Extrusion
4	2	42" Square Vertical Extrusion
5	2	42" Square Vertical Extrusion with Canopy Attachments
6A/6B	2/2	36.125" Curved Horizontal Extrusion w/ Velcro Attached to Top of Extrusion
7A/7B	2/2	36.125" Curved Horizontal Extrusion w/ Velcro Attached to Bottom of Extrusion
8A/8B	1/1	42" Horizontal Extrusion Velcro Attached to Top of Extrusion
9A/9B	1/1	42" Horizontal Extrusion Velcro Attached to Bottom of Extrusion
10	4	40" Round Vertical Extrusion
11	4	19" Tapered Horizontal Extrusion

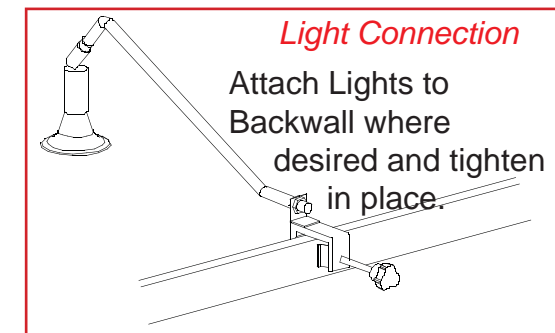
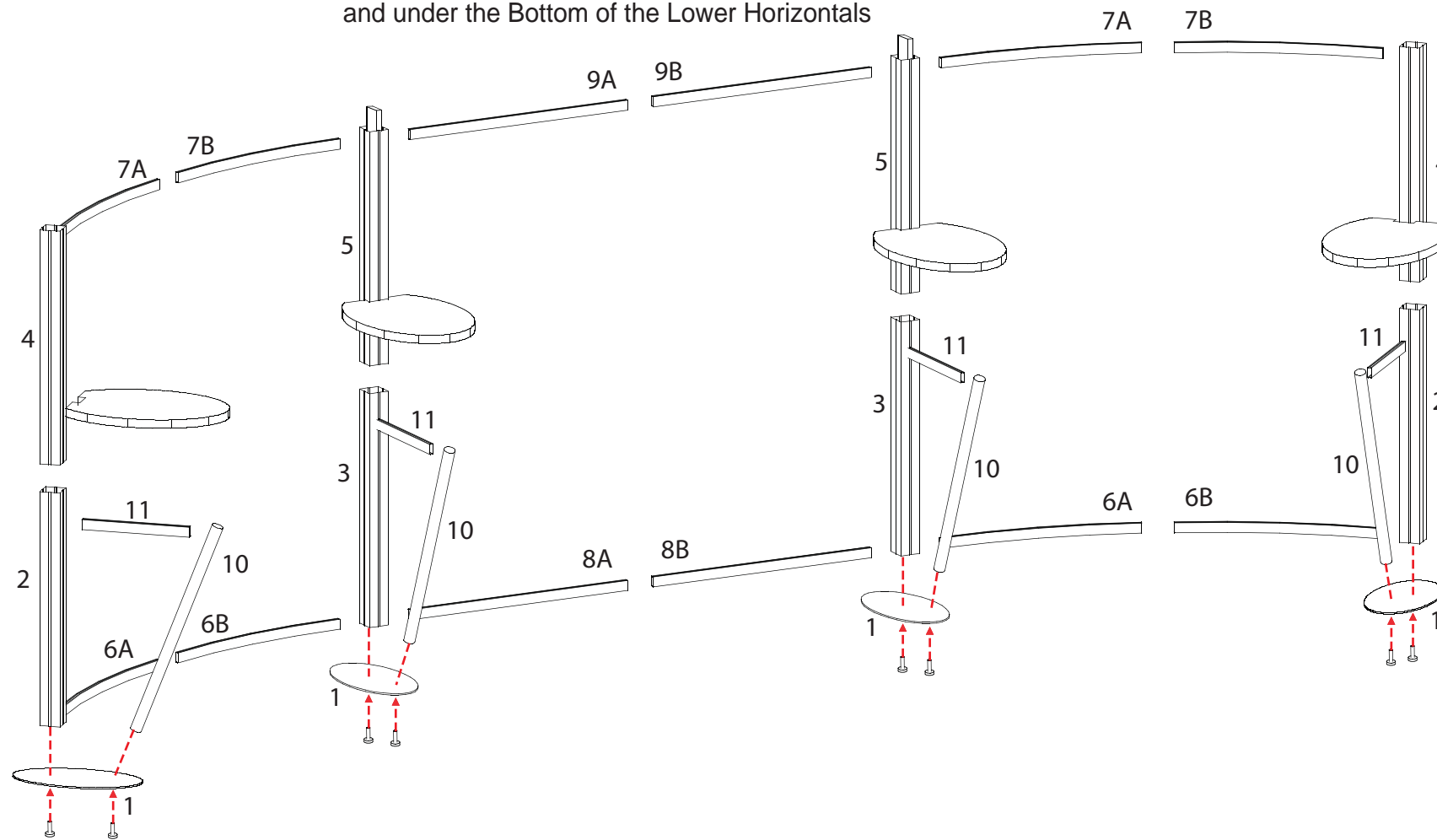
Steps:

- 1) Attach base plates 1 to vertical extrusions 2 and 3.
- 2) Attach extrusions 10 to base plates 1 as shown.
- 3) Assemble vertical extrusions; attach 4 to 2 and 5 to 3.
- 4) Assemble horizontal extrusions as shown: attach 6A to 6B; 7A to 7B; 8A to 8B; and 9A to 9B.
- 5) Attach assembled horizontal extrusions to assembled vertical extrusions as shown.
- 6) Attach horizontal extrusions 11 between vertical extrusions 2 or 3 and round vertical extrusions 10, as seen below.
- 7) Place counters atop extrusions 11, with notch toward the square vertical extrusions, then tighten thumbscrews.



Note: Attaching Graphics

Attach Backwall Graphics to Velcro by wrapping the Graphic over the Top of the Upper Horizontals and under the Bottom of the Lower Horizontals



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Light Connection
 Attach Lights to Backwall where desired and tighten in place.

Wing Attachment
 Slide A10 Clamp into groove of square extrusion.

A10

When desired location is found, tighten set screw to secure.

Set-Screw

Tighten black plastic set screw to secure Wing in place.

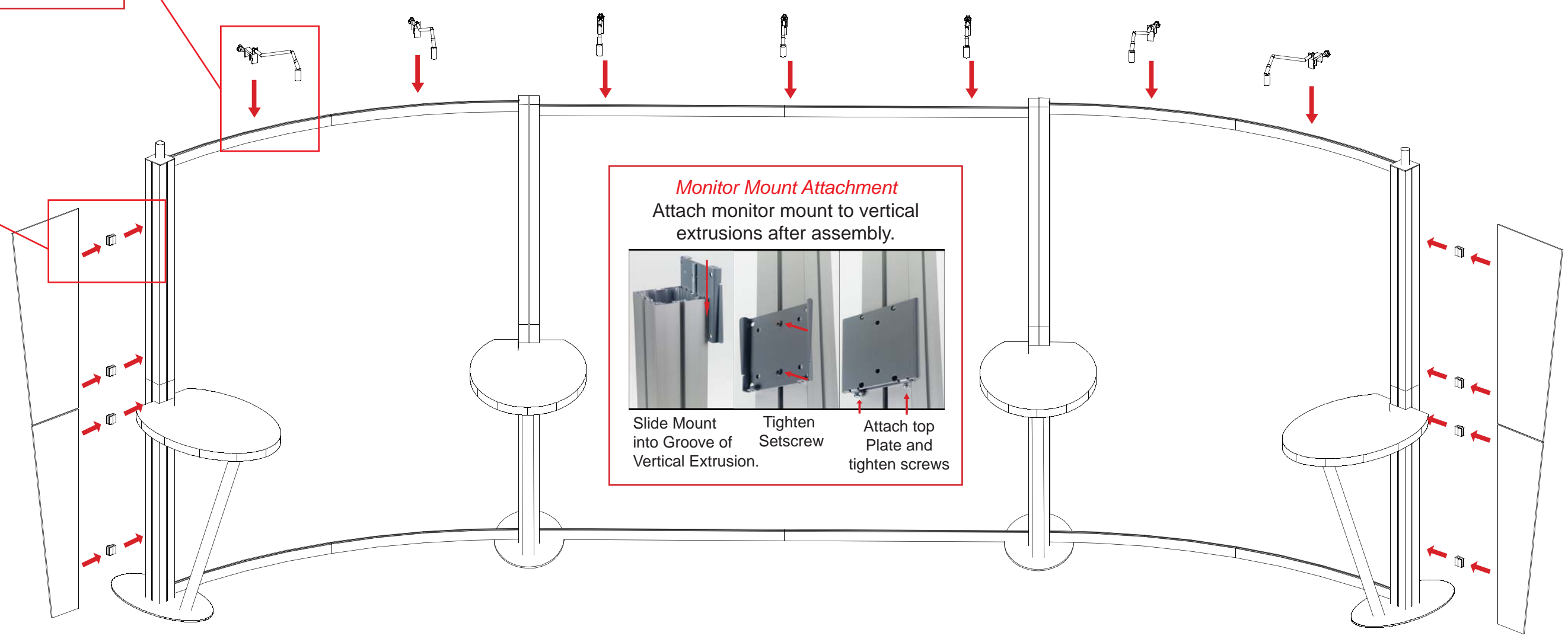
Black Plastic Set-screw

Monitor Mount Attachment
 Attach monitor mount to vertical extrusions after assembly.

Slide Mount into Groove of Vertical Extrusion.

Tighten Setscrew

Attach top Plate and tighten screws



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



- Steps:
- 1) Connect canopy pieces together as shown.
 - 2) Apply pillow case graphic to assembled canopy

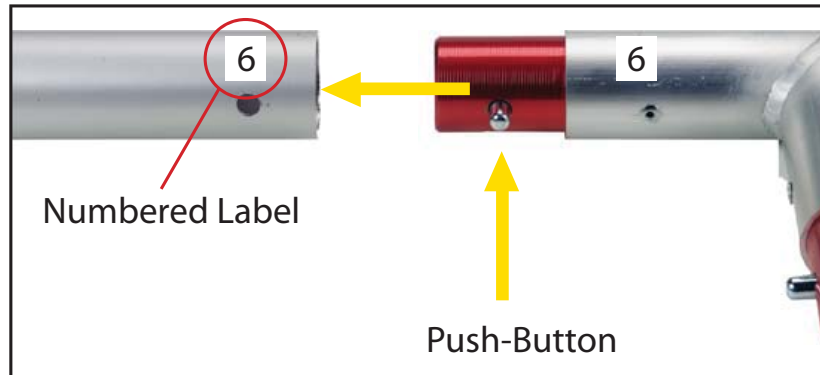
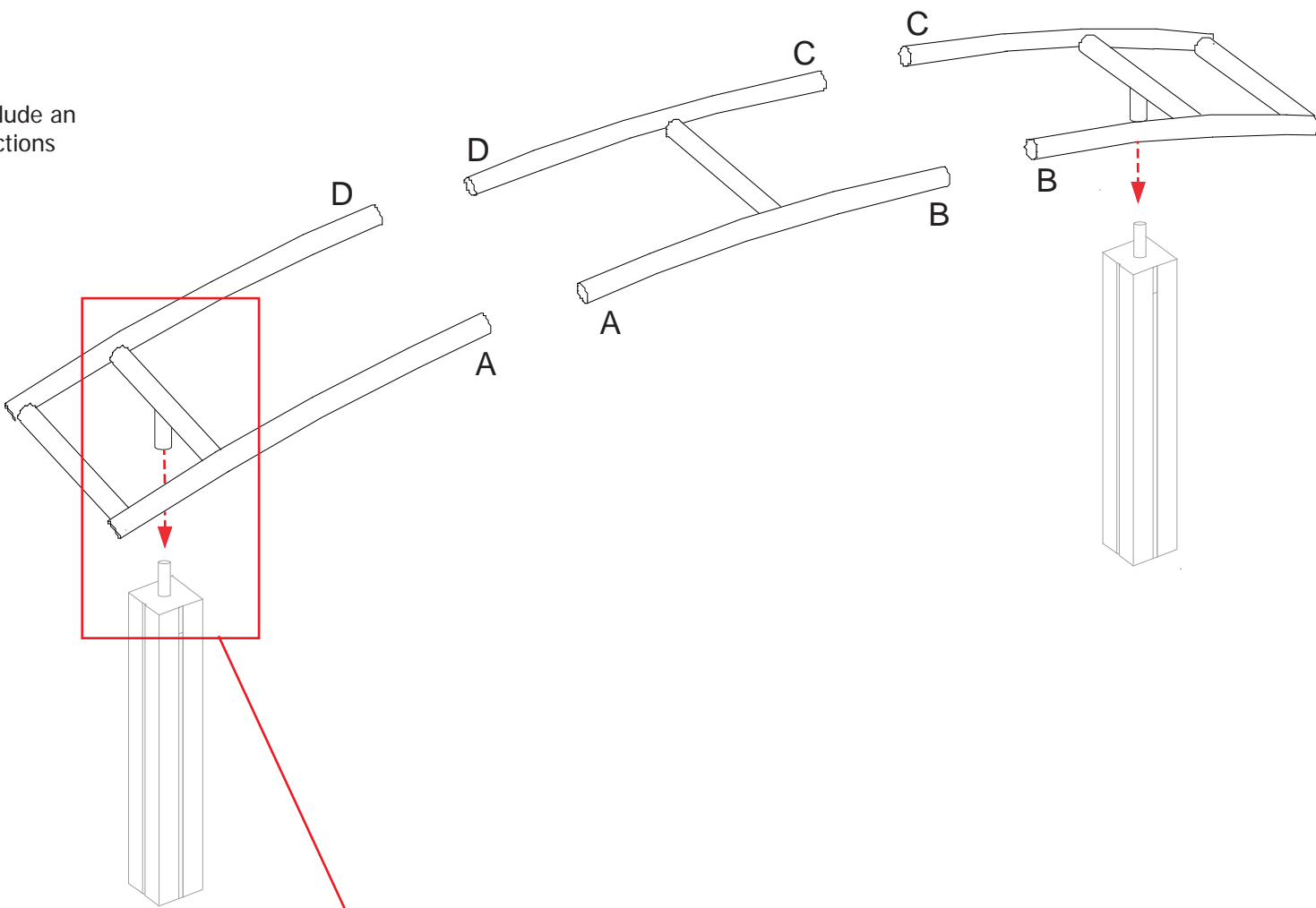
Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

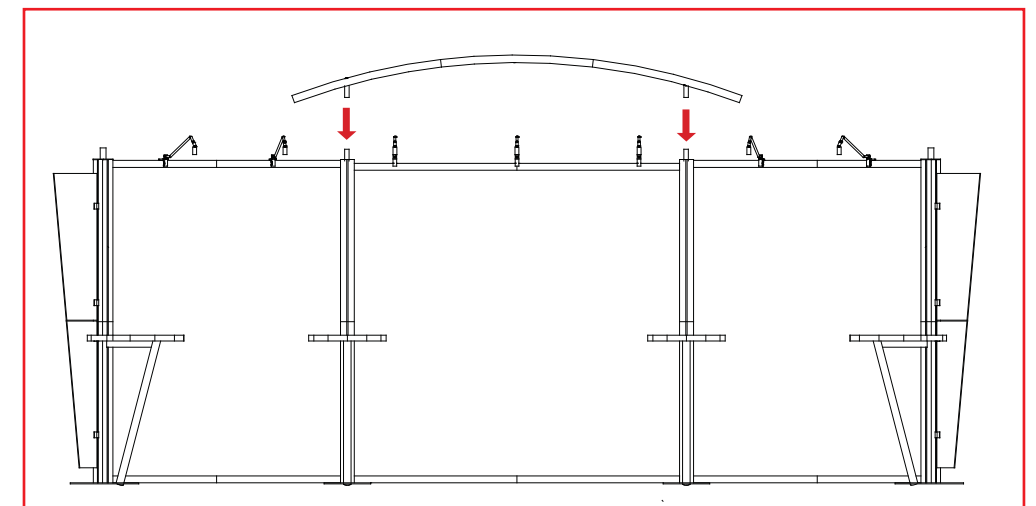
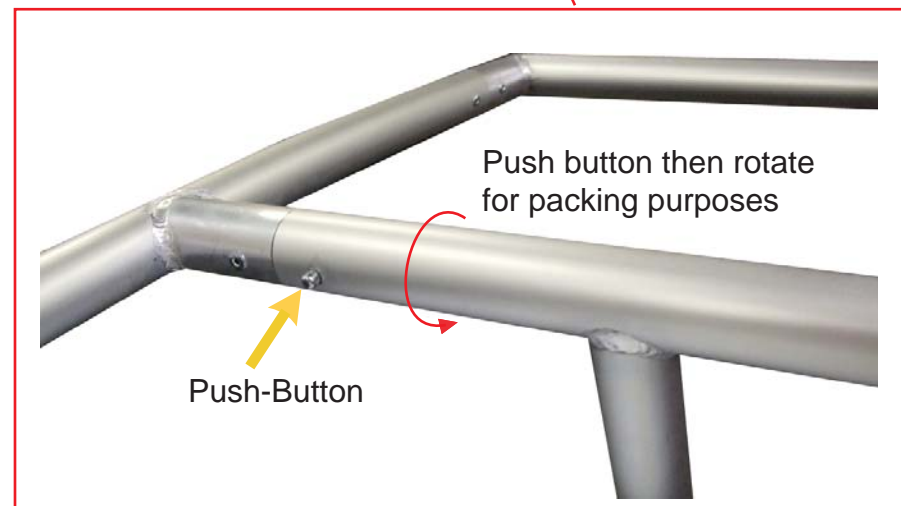
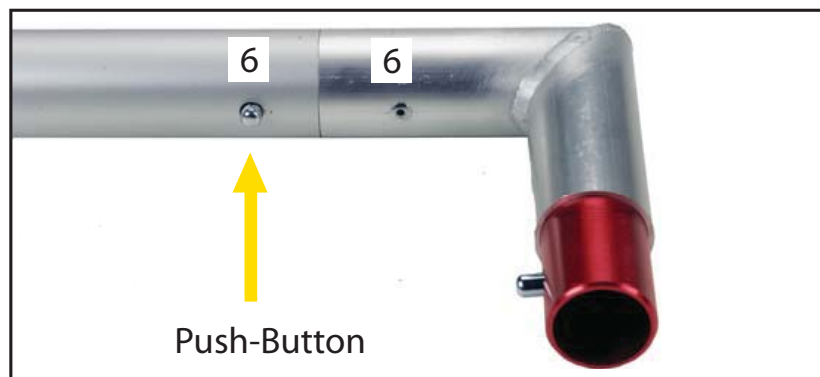
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.

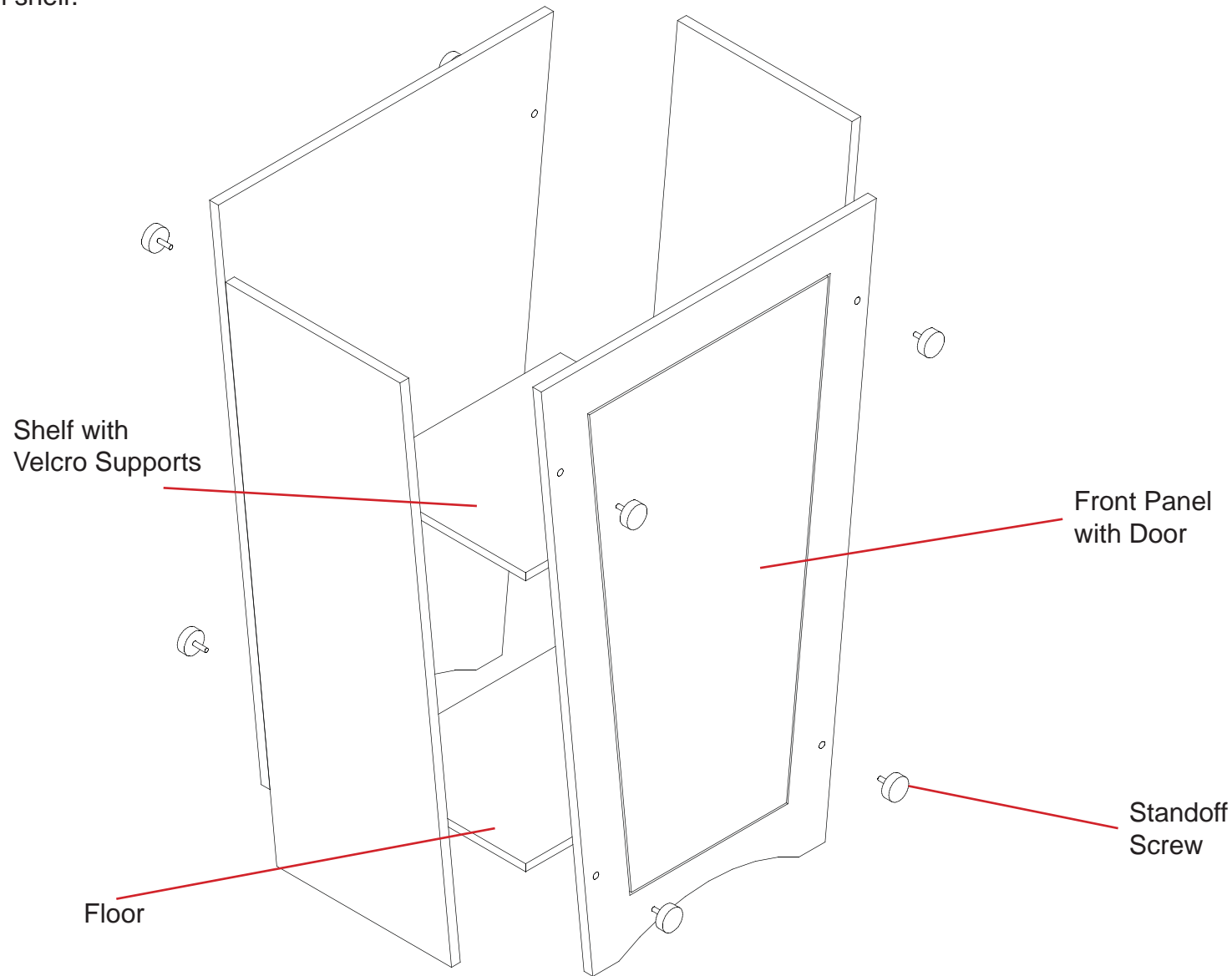
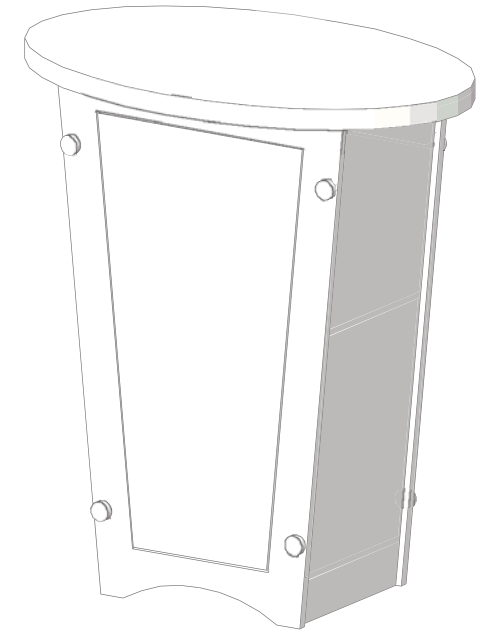


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

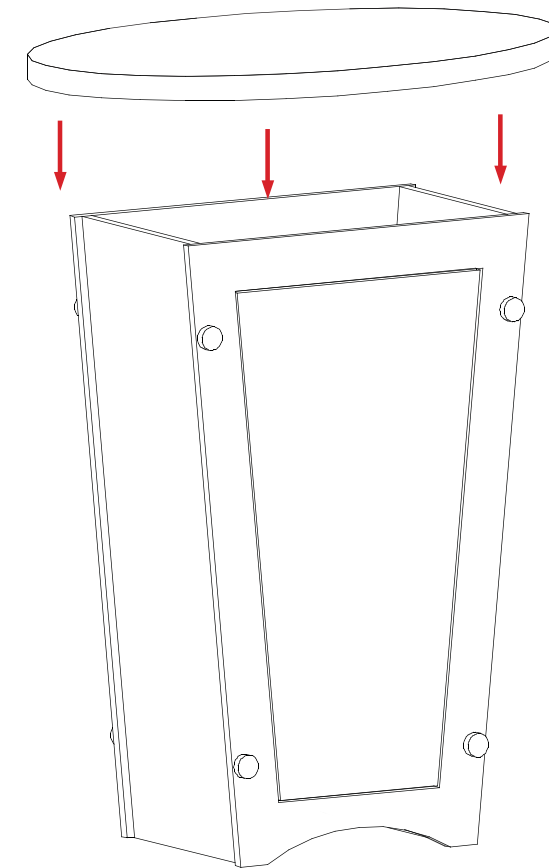
866.652.2100

Setup Instructions:

- A) Use standoff screws to secure the front panel with door and back panel of the pedestal to the side panels.
- B) After assembling front, back, and side panels, slide floor into the bottom of the pedestal. The floor will sit on pins on the inside of the side panels.
- C) After floor is in place, use velcro attachments to install shelf.

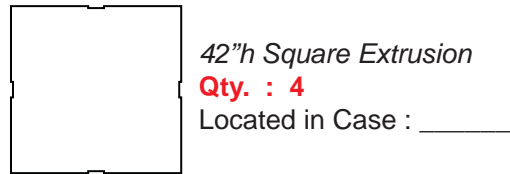


Attach the oval counter top to the pedestal base.

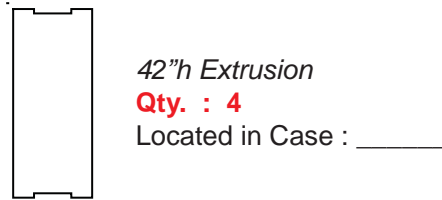


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

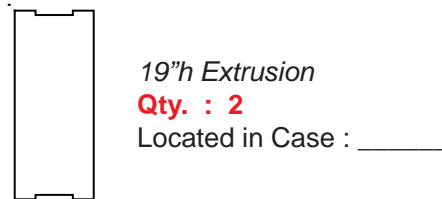
10'x10' Components



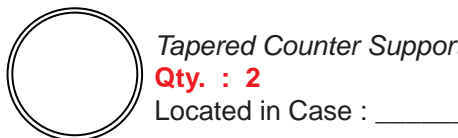
42" Square Extrusion
Qty. : 4
Located in Case : _____



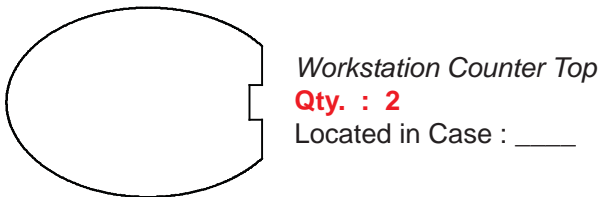
42" Extrusion
Qty. : 4
Located in Case : _____



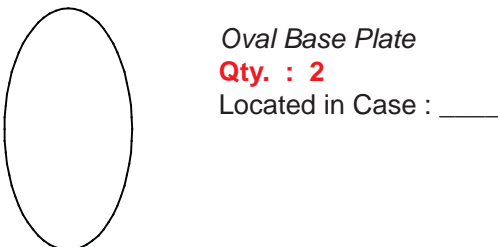
19" Extrusion
Qty. : 2
Located in Case : _____



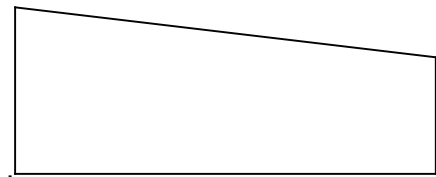
Tapered Counter Support
Qty. : 2
Located in Case : _____



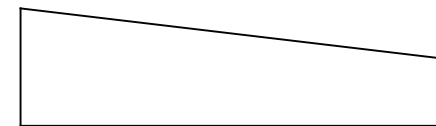
Workstation Counter Top
Qty. : 2
Located in Case : _____



Oval Base Plate
Qty. : 2
Located in Case : _____

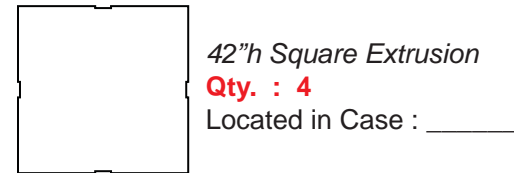


Upper Wing panel
Qty. : 2
Located in Case : _____

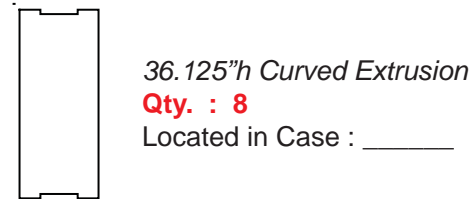


Lower Wing Panel
Qty. : 2
Located in Case : _____

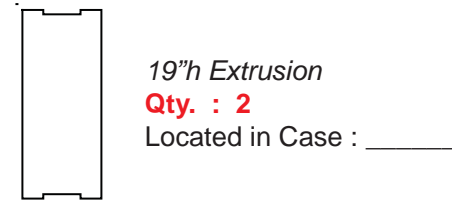
10'x20' Remaining Components



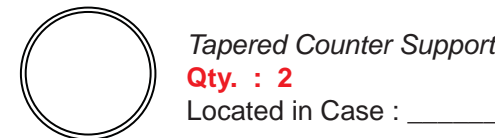
42" Square Extrusion
Qty. : 4
Located in Case : _____



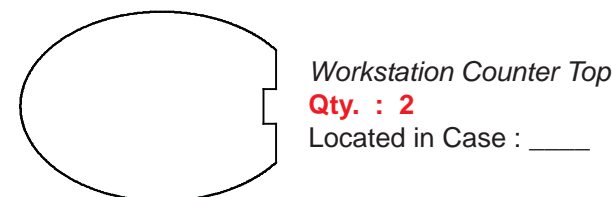
36.125" Curved Extrusion
Qty. : 8
Located in Case : _____



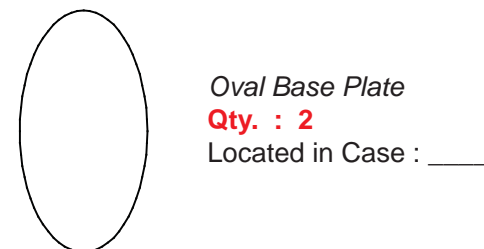
19" Extrusion
Qty. : 2
Located in Case : _____



Tapered Counter Support
Qty. : 2
Located in Case : _____



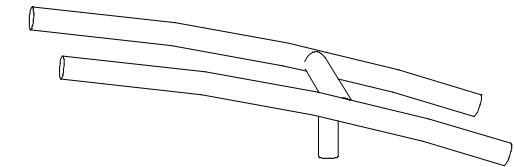
Workstation Counter Top
Qty. : 2
Located in Case : _____



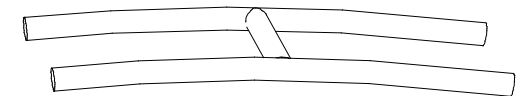
Oval Base Plate
Qty. : 2
Located in Case : _____

Additional Accessories:

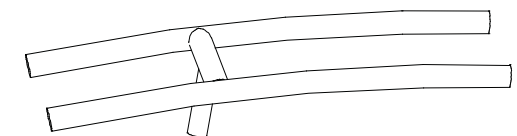
A10 Clamps _____ in case _____
 Lights _____ in case _____
 Setup Hardware _____ in case _____
 _____ in case _____
 _____ in case _____



Curved Standard Canopy Piece
Located in Case : _____

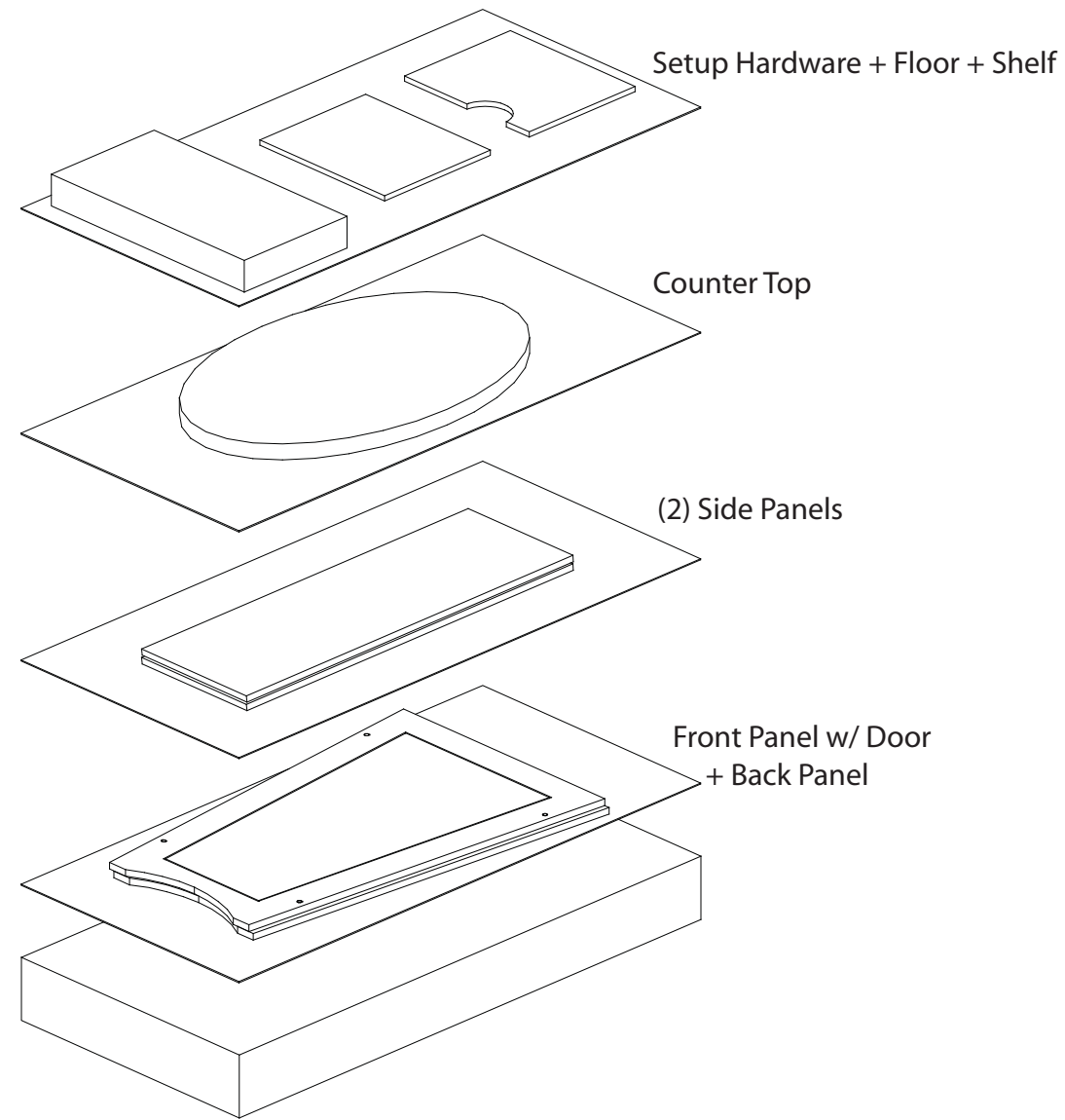


Curved Standard Canopy Piece
Located in Case : _____



Curved Standard Canopy Piece
Located in Case : _____

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING