

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

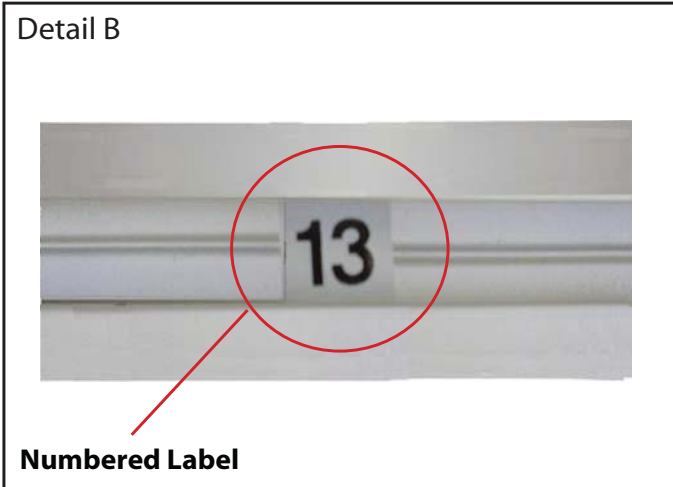


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

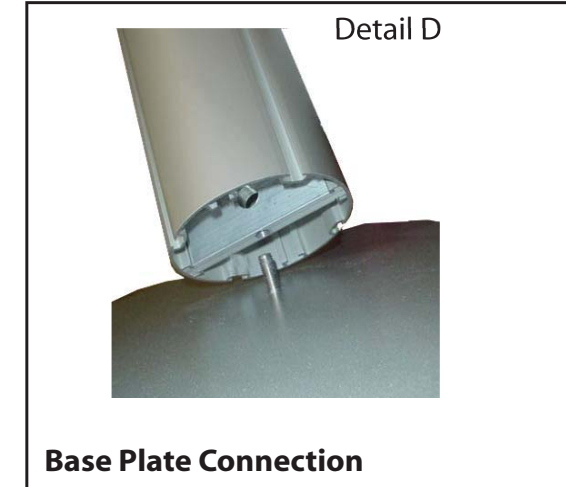
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

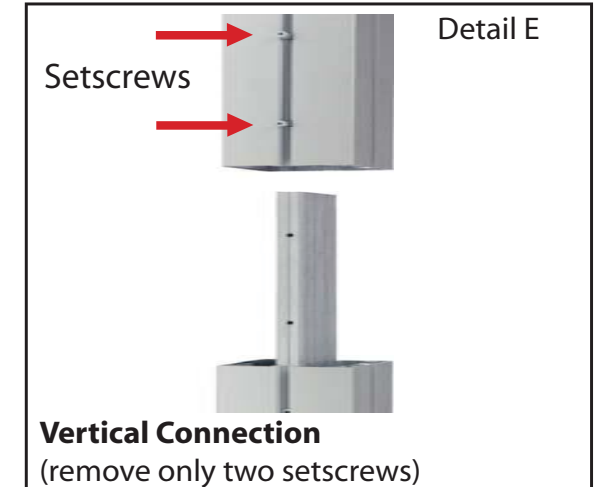
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

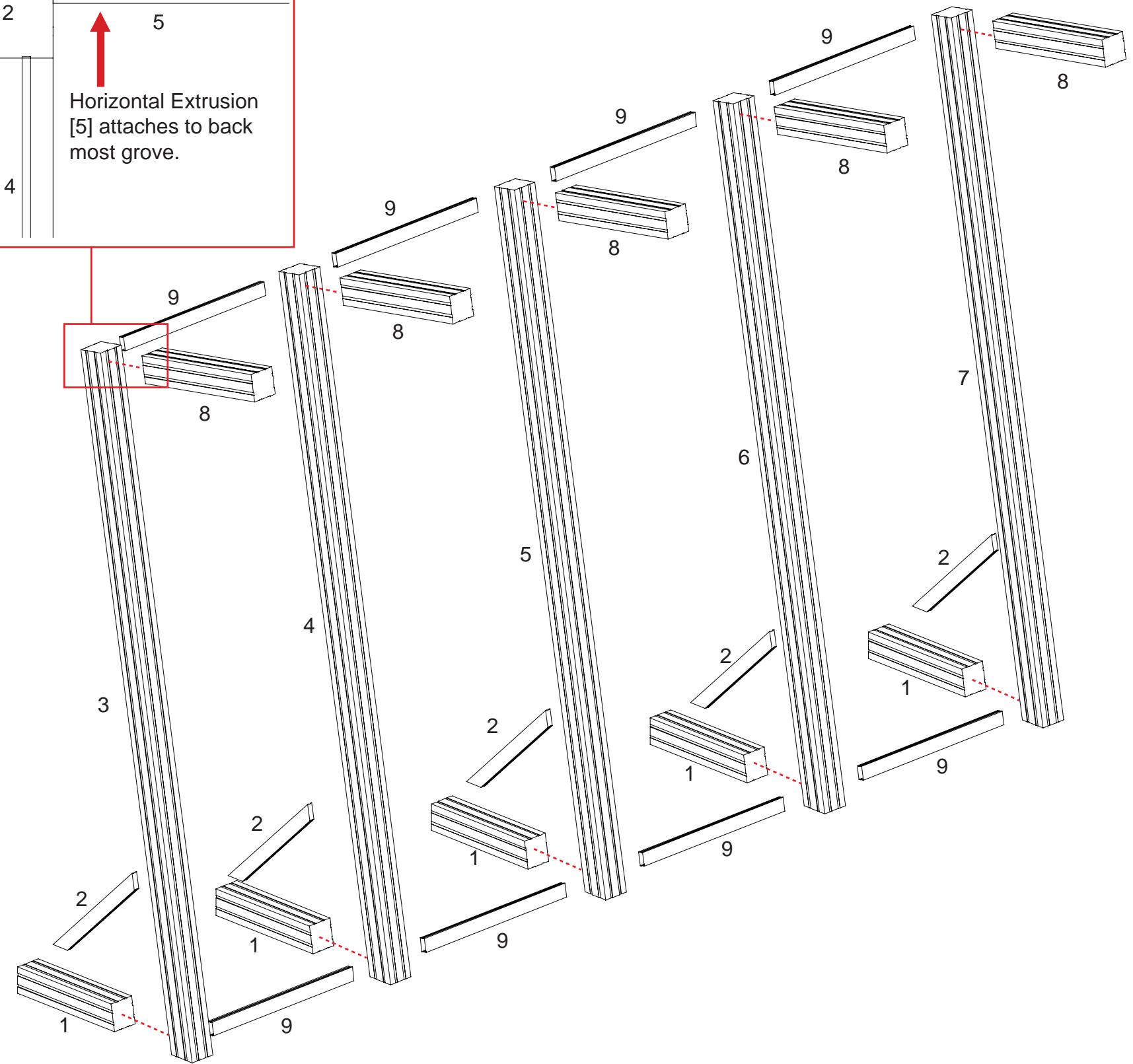
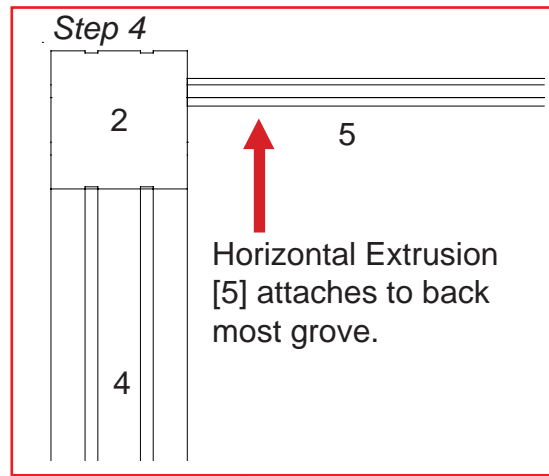
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

| Part Number | Qty for Step | Description |
|-------------|--------------|-----------------------------------|
| 1 | 5 | 17" Tapered Horizontal Extrusion |
| 2 | 1 | 92.5"h Tapered Vertical extrusion |
| 3 | 1 | 92.5"h Tapered Vertical extrusion |
| 4 | 1 | 92.5"h Tapered Vertical extrusion |
| 5 | 1 | 92.5"h Tapered Vertical extrusion |
| 6 | 1 | 92.5"h Tapered Vertical extrusion |
| 7 | 1 | 17" Tapered Support Extrusion |
| 8 | 5 | 19.5" Horizontal Extrusion |
| 9 | 10 | 24.5" Horizontal Extrusion |

Steps

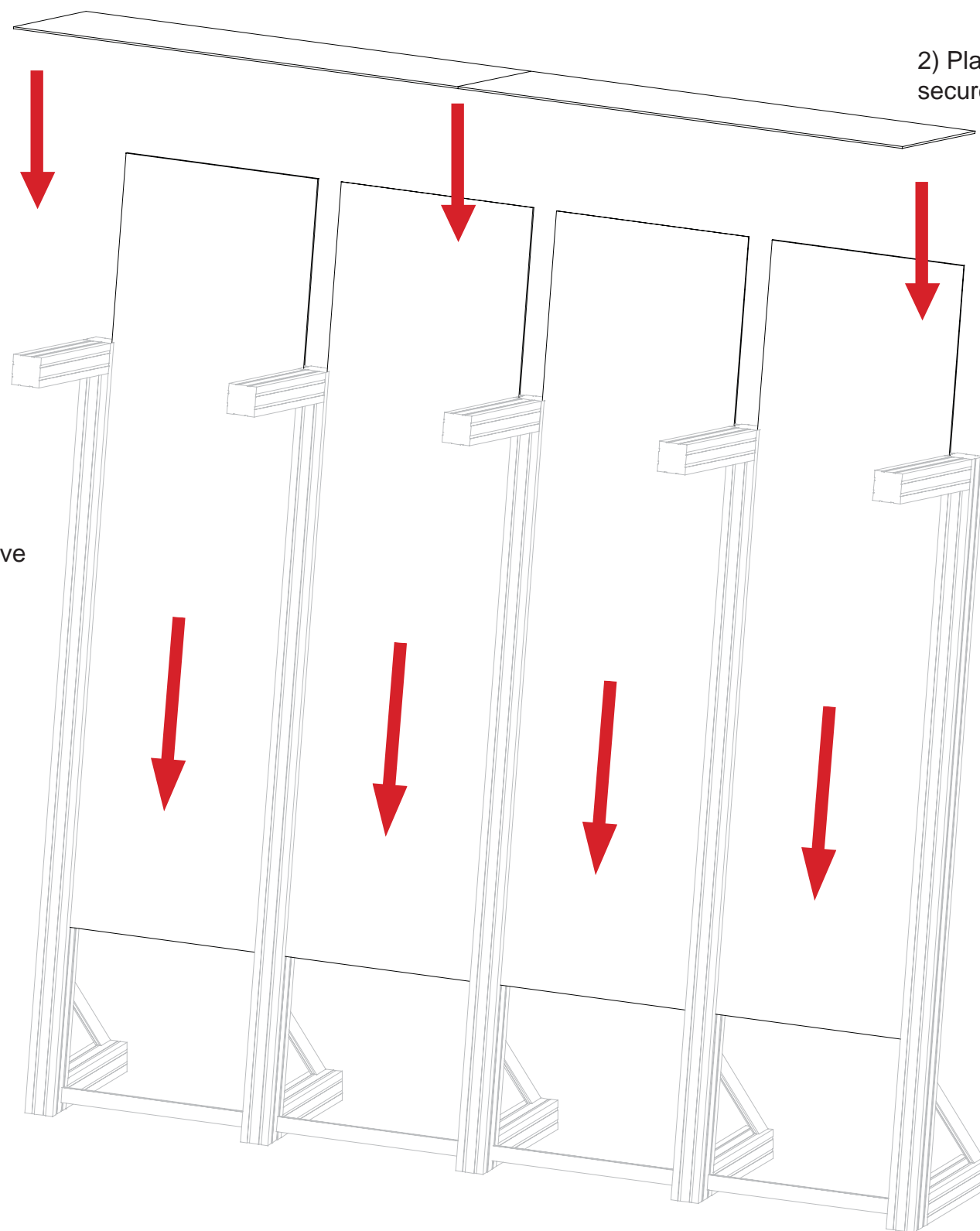
- 1) Attach horizontal extrusions [1] to bottom of vertical extrusions [2].
- 2) Attach tapered extrusions [3] to backside of vertical extrusions [2] and top of horizontal extrusions [1] as shown below.
- 3) Attach horizontal extrusions [4] to top of vertical extrusions [2].
- 4) Connect vertical assemblies together using horizontal extrusions [5] and connect to back most groove of vertical.



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1) Slide inserts into front groove of extrusion as shown.

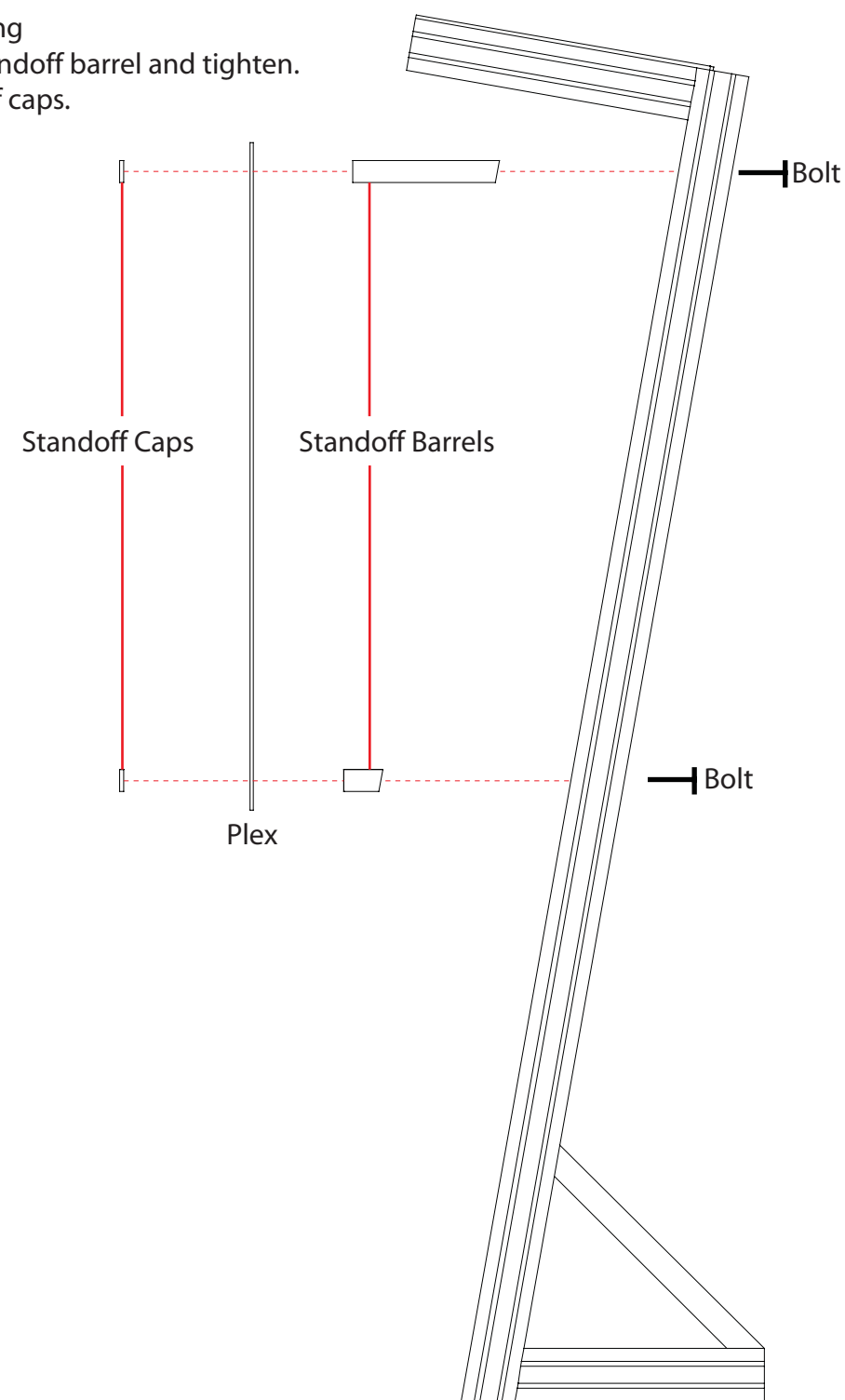
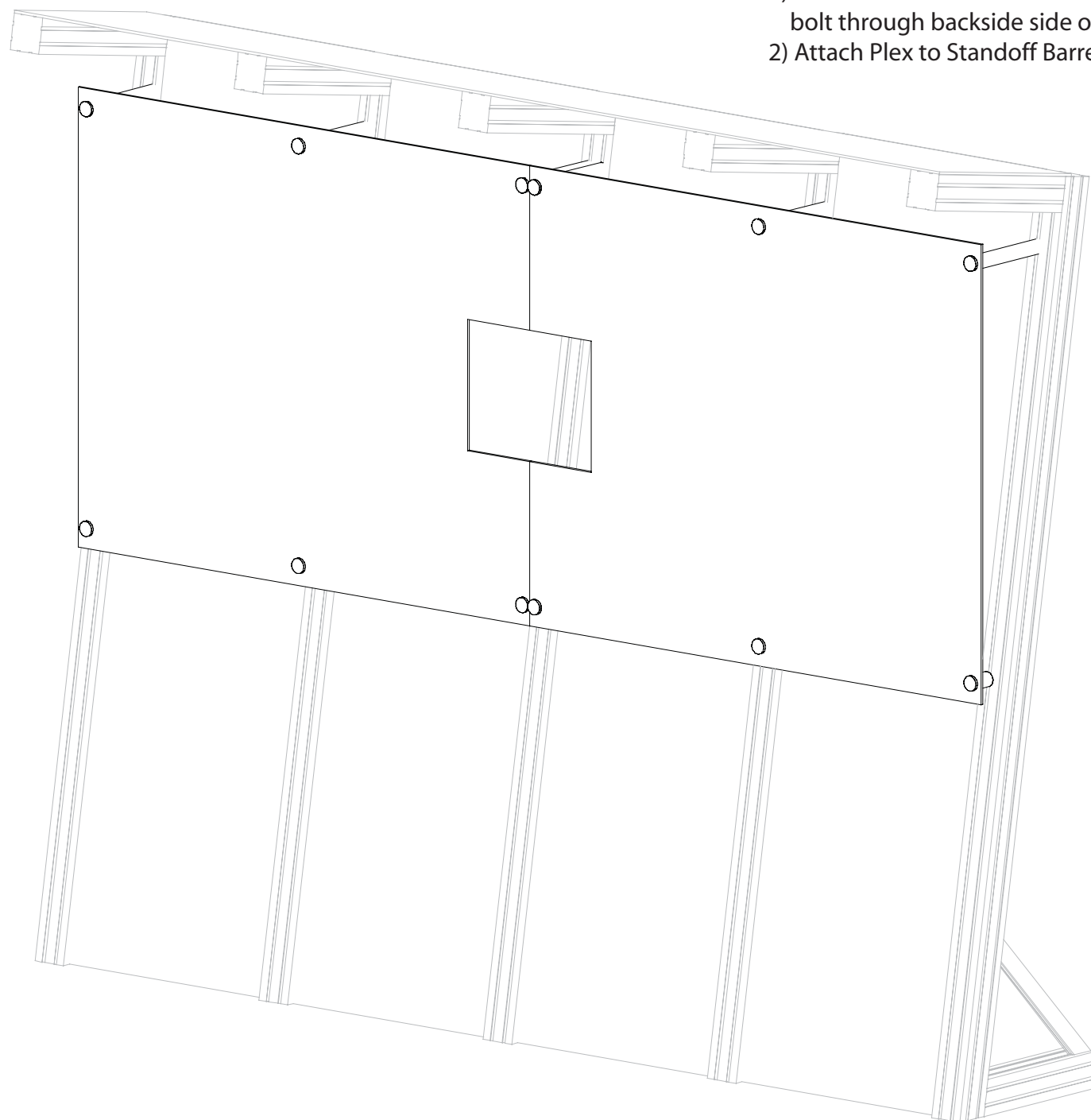


2) Place ceiling atop assembled Backwall and secure to Velcro on horizontal extrusions.

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Steps:

- 1) Attach Standoff Barrels to verticals by inserting bolt through backside side of vertical into standoff barrel and tighten.
- 2) Attach Plex to Standoff Barrels using standoff caps.

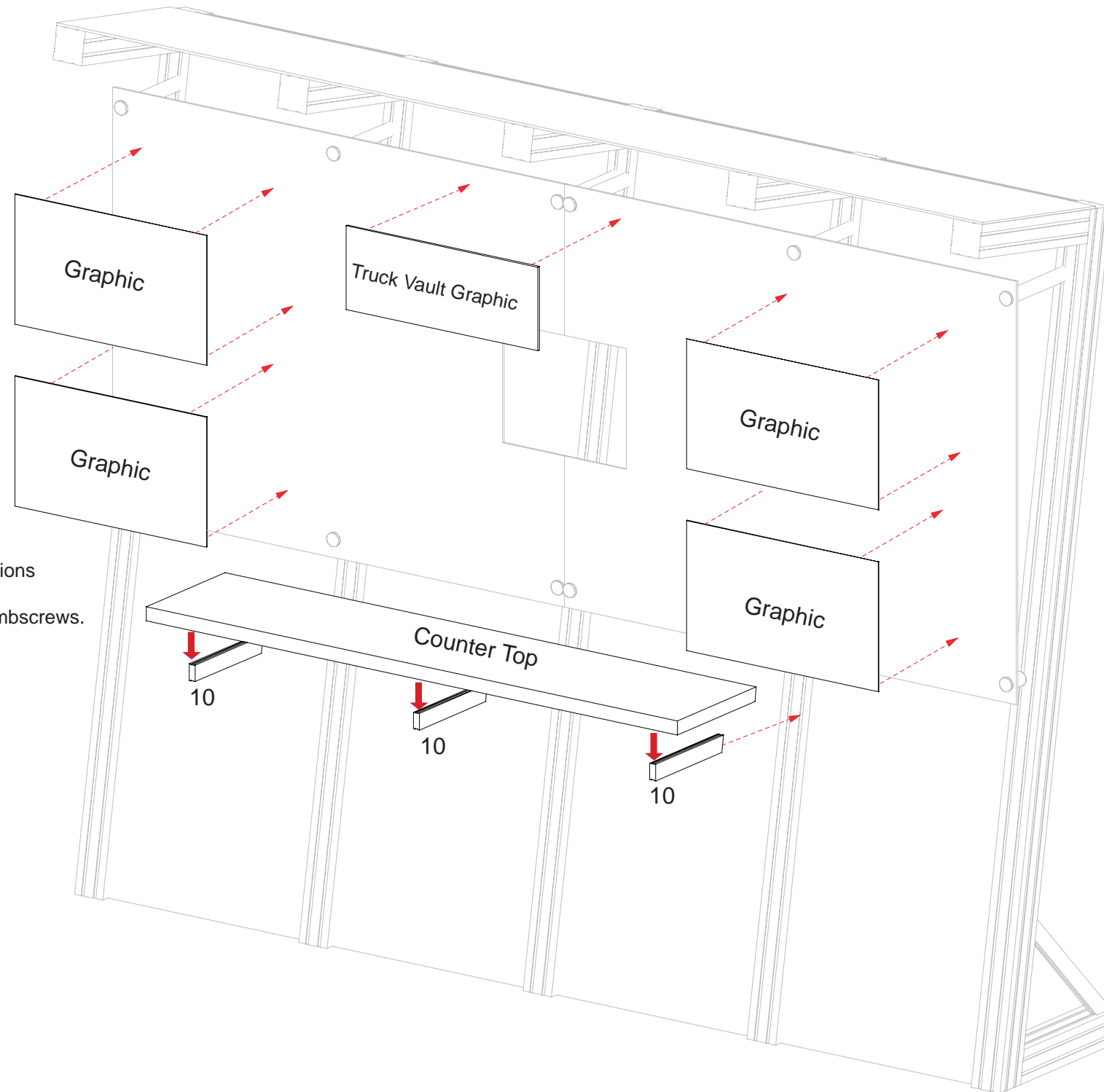


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| Part Number | Qty for Step | Description |
|-------------|--------------|----------------------------------|
| 10 | 3 | 12" Tapered Horizontal Extrusion |

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1) Attach Graphic panels to Plex using Velcro.

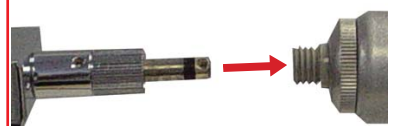


- 2) Attach counter supports [10] to vertical extrusions and place counter atop supports.
- 3) Secure counter to backwall by tightening thumbscrews.

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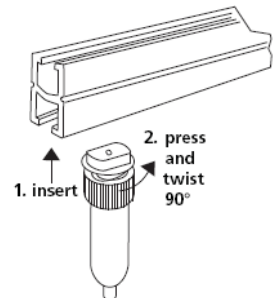


Slide fixed clip into groove of extrusion.
Tighten locking nut to secure light in place

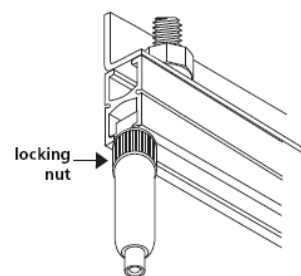


Connect light to connector, then tightened to secure light.

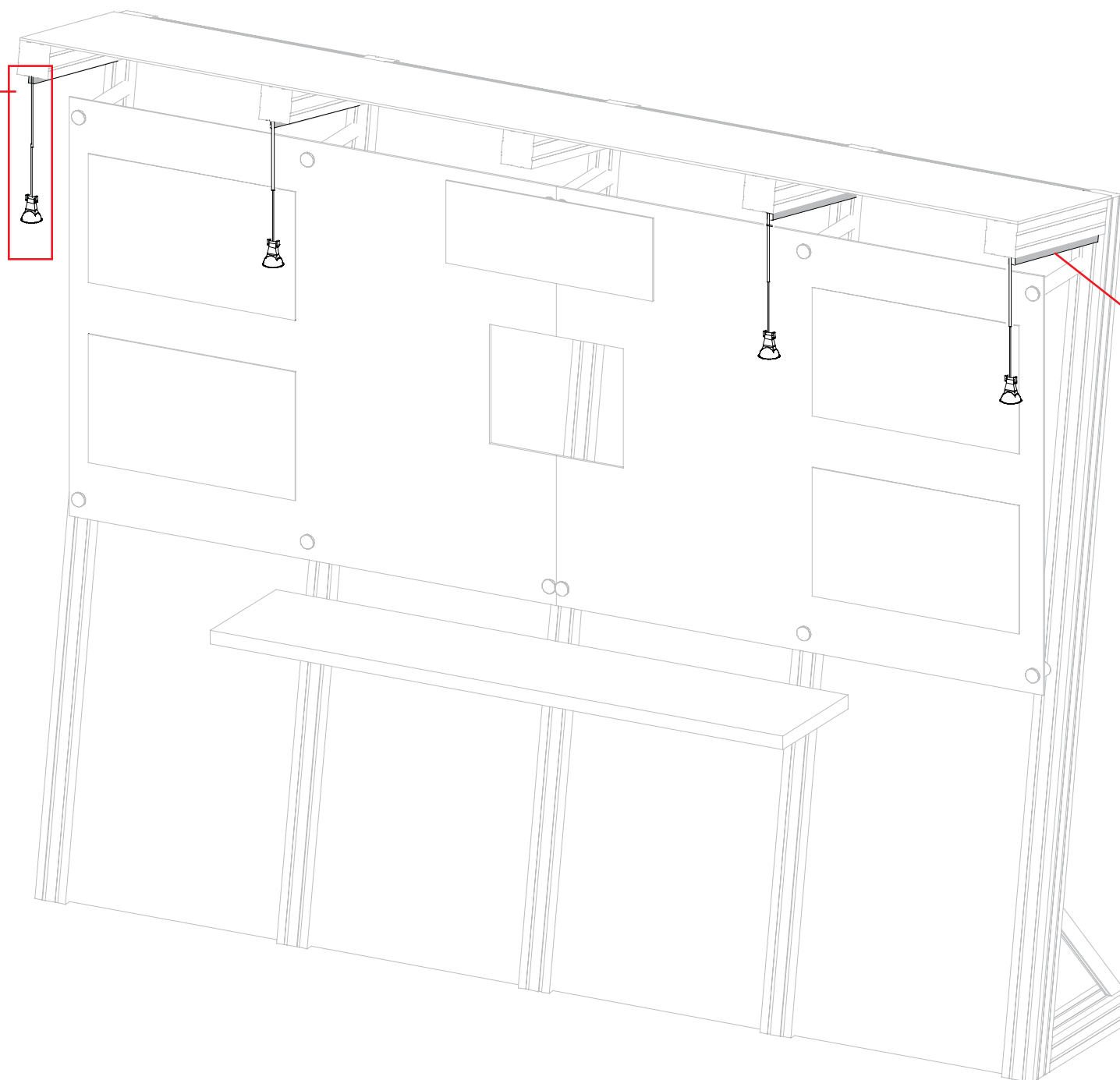
Example of Rail Light Attachment



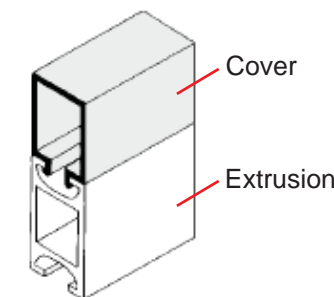
Slide fixed clip into groove of extrusion [2].



Tighten locking nut to secure light in place

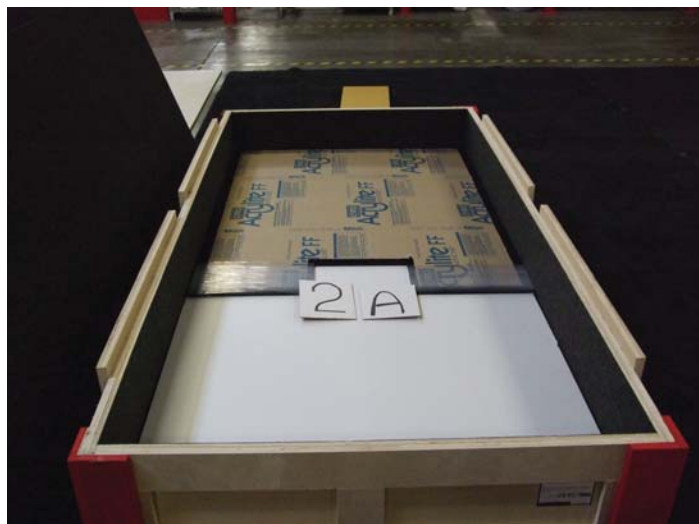


Example of Wire Cover Attachment



Insert bottom part of cover into extrusions.

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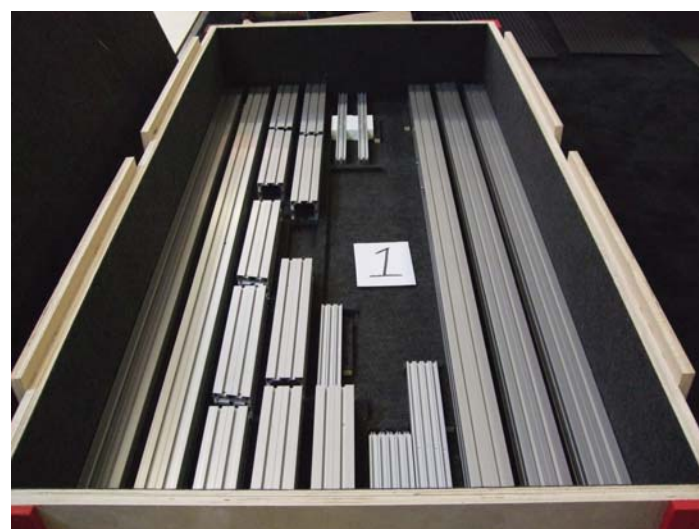
Level 2A



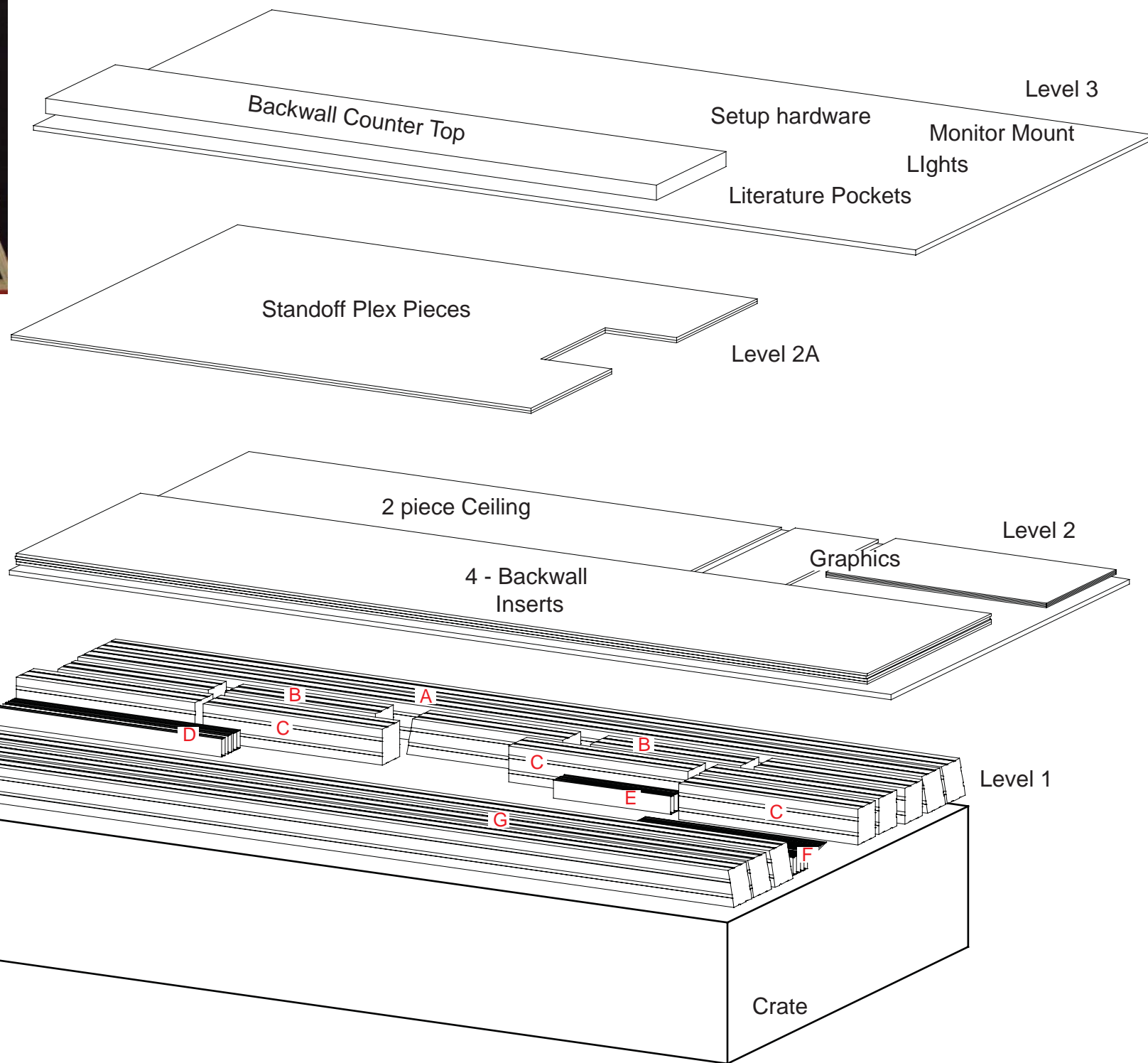
Level 3



Level 2

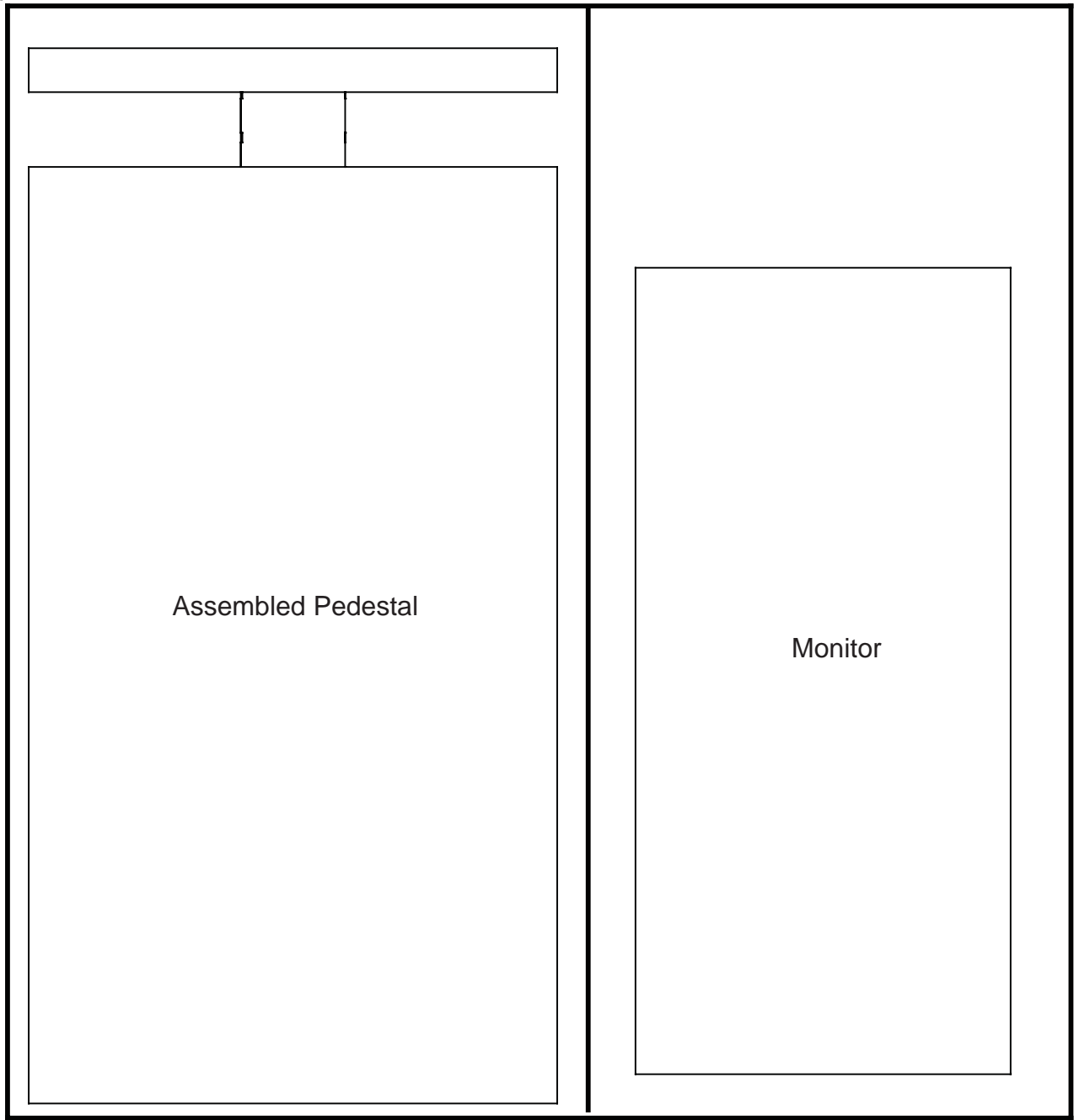


Level 1



- A 2 - 92.5" Tapered Square Extrusion
- B 5 - 17" Tapered Square Extrusion
- C 5 - 19.5" Square Extrusions
- D 4 - 24.5" Extrusions
- E 3 - Counter support Extrusions
- F 5 - 17" Tapered Extrusions
- G 3 - 92.5" Tapered Square Extrusion

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Front View of Crate



Front View of Crate

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