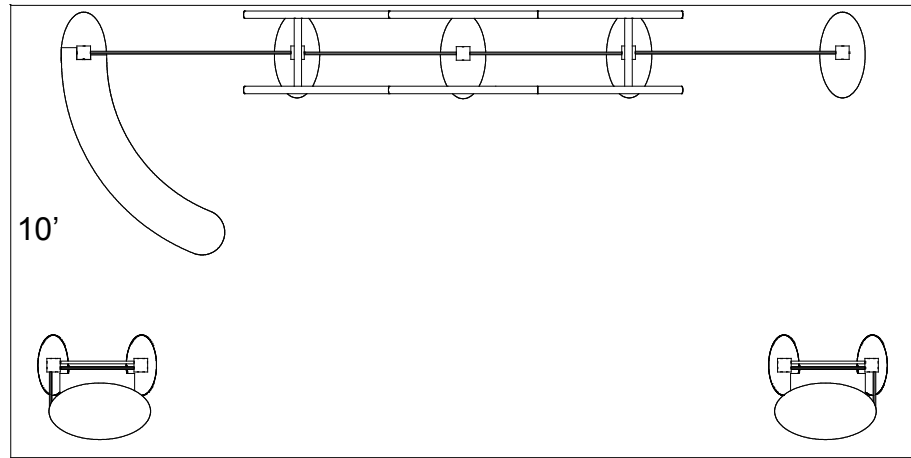
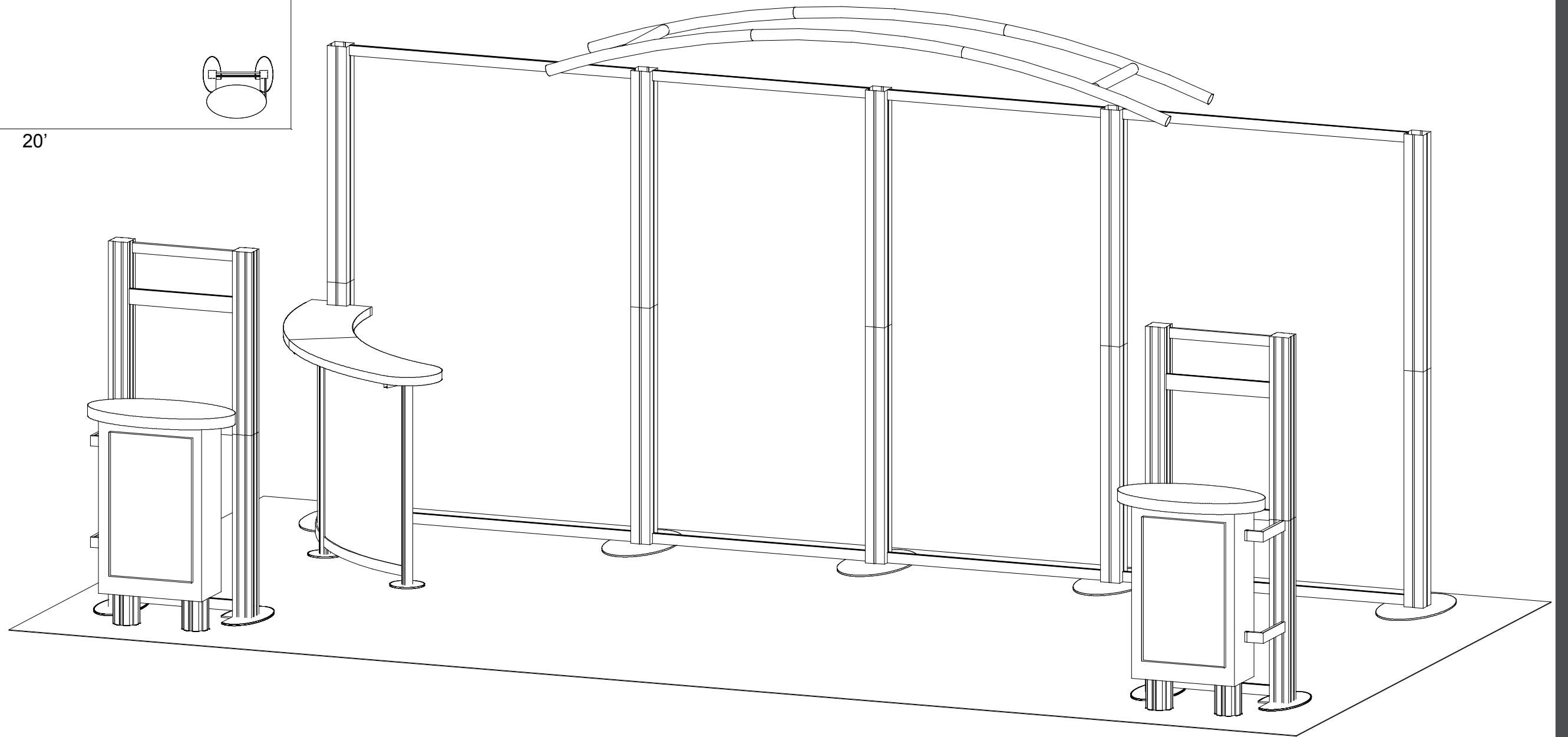


# visionary™ DESIGNS



Plan View

20'



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

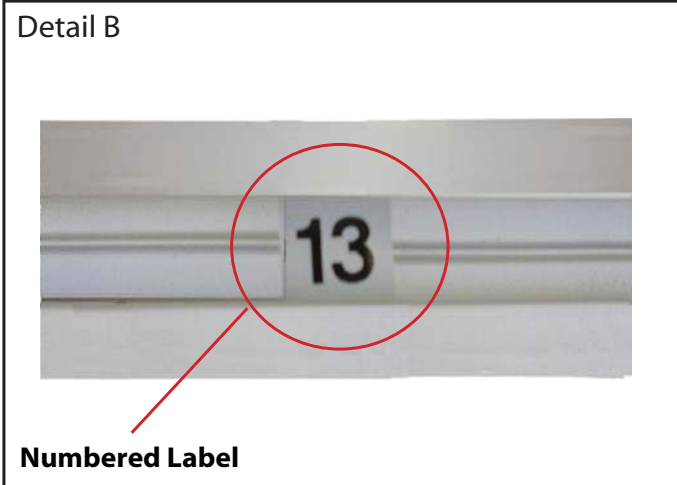


**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



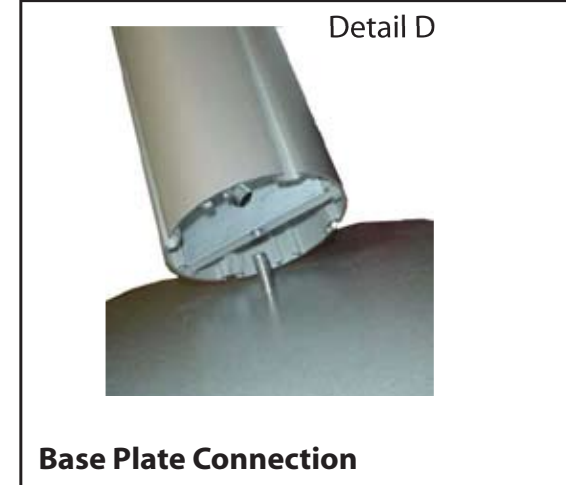
**Numbered Label**

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



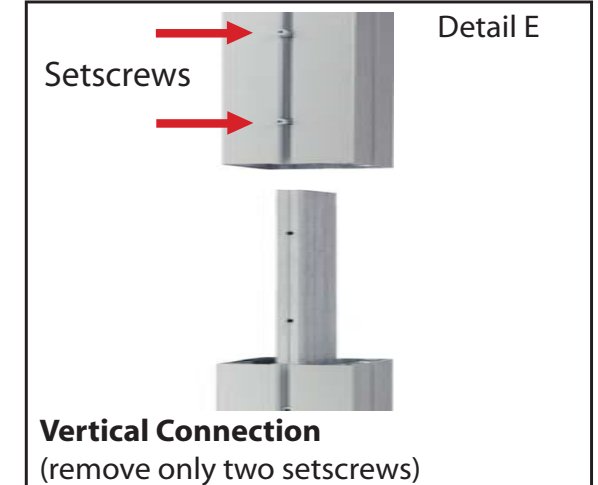
**Horizontal Inline Connection** (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

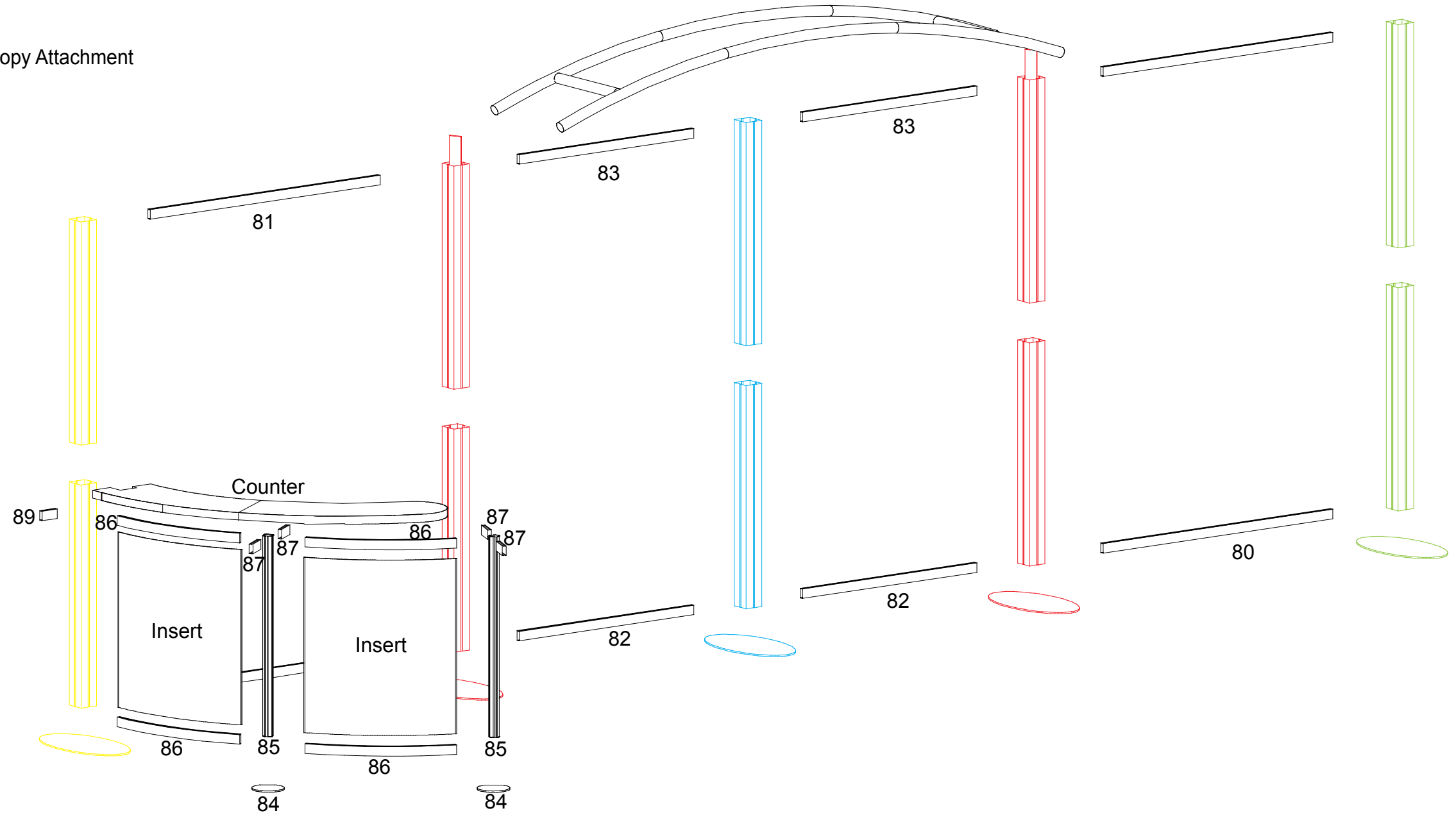
866.652.2100

Item	Quantity	Description
80	2	53"w Horizontal Extrusion
81	2	53"w Horizontal Extrusion
82	2	40.2090"w Lower Horizontal Extrusion
83	2	40.2090"w Upper Horizontal Extrusion
84	2	Small Round Base Plate
85	2	37.75"h Vertical Extrusion
86	4	28.054" Curved Horizontal Extrusion
87	4	4.5" Counter Support Extrusion
89	1	4.5" Counter Support Extrusion

Yellow	1	2- 42" Vertical Extrusions + Base
Red	2	2- 42" Vertical Extrusions + Base + Canopy Attachment
Blue	1	2- 42" Vertical Extrusions + Base
Green	1	2- 42" Vertical Extrusions + Base

Steps:

- 1) Connect yellow, red, blue and green verticals and bases together, refer to General Info page for connection details.
- 2) Attach horizontal extrusions [80, 81, 82 and 83] between assembled verticals as shown.
- 3) See next page for Canopy assembly and attachment.
- 4) Connect vertical extrusions [85] to bases [84].
- 5) Attach curved horizontals [86] between verticals placing inserts as shown.
- 6) Connect small counter support pieces [87 and 89] to top of verticals [85] and to yellow vertical assembly as shown.
- 7) Place counter atop assembled base as shown.



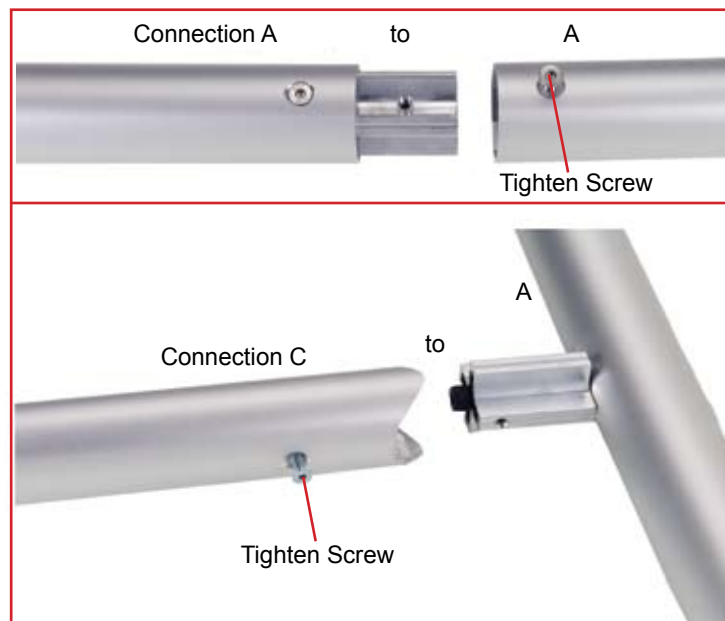
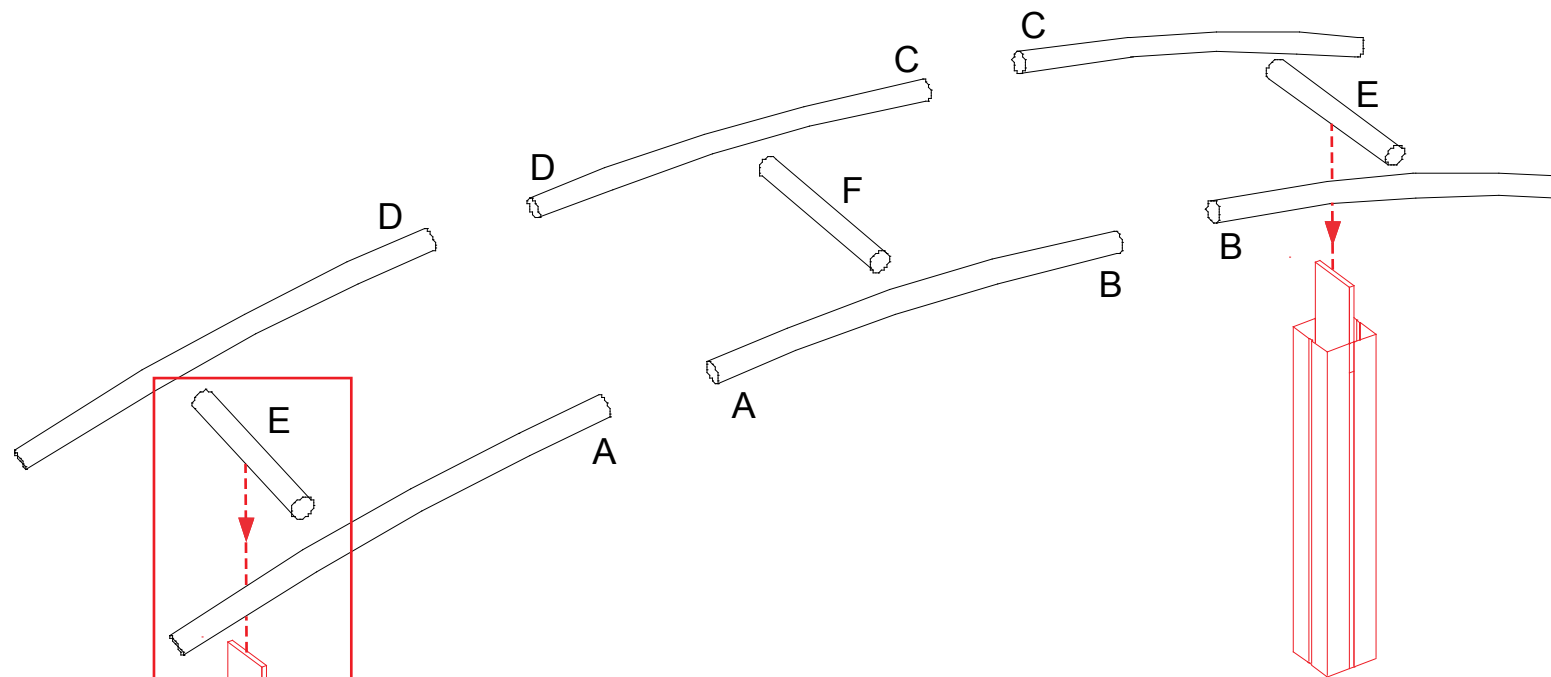
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

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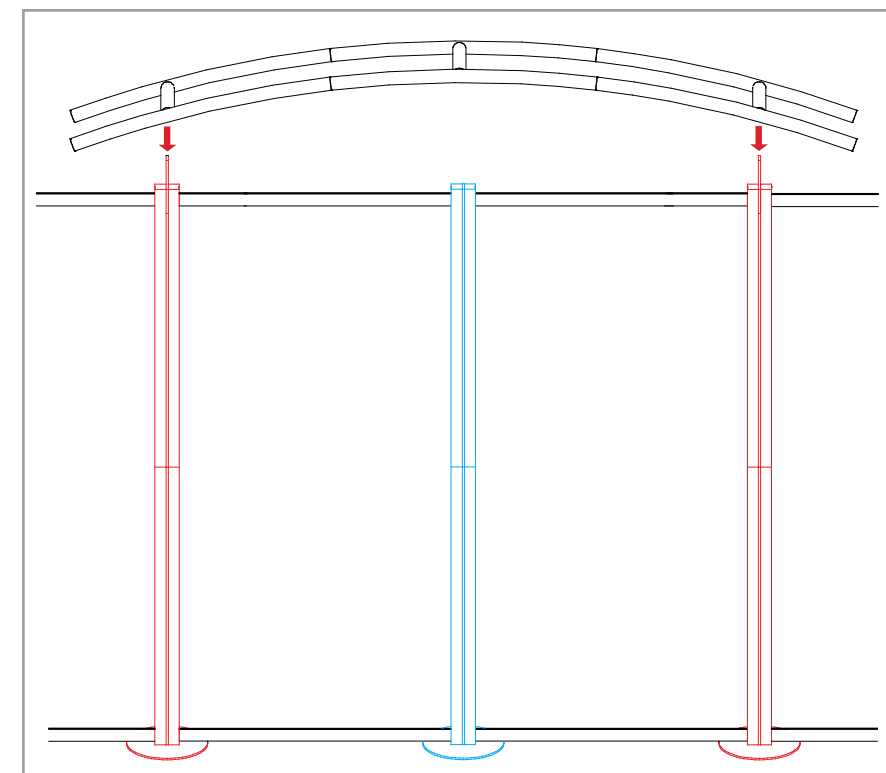
Item	Quantity	Description
A	1	39" Round formed extrusion
AB	1	39" Round formed extrusion
B	1	39" Round fomred extrusion
C	1	39" Round formed extrusion
CD	1	39" Round formed extrusion
D	1	39" Round formed extrusion
E	2	14" Round extrusion
F	1	14" Round extrusion

Steps:

- 1) Connect 39" (A) round formed extrusion to 39" (A) round formed extrusion.
- 2) Connect 39" (B) round formed extrusion to 39" (B) round formed extrusion.
- 3) Connect 39" (C) round formed extrusion to 39" (C) round formed extrusion.
- 4) Connect 39" (D) round formed extrusion to 39" (D) round formed extrusion.
- 5) Connect (A) round formed extrusion and (D) round formed extrusion to 14" (E) extrusion.
- 6) Connect (B) round formed extrusion and (C) round formed extrusion to 14" (E) extrusion.
- 7) Connect (AB) round formed extrusion and (CD) round formed extrusion to 14" (F) extrusion.
- 8) Attach Canopy Assembly to Vertical extrusions with Canopy attachments.



Canopy Connection



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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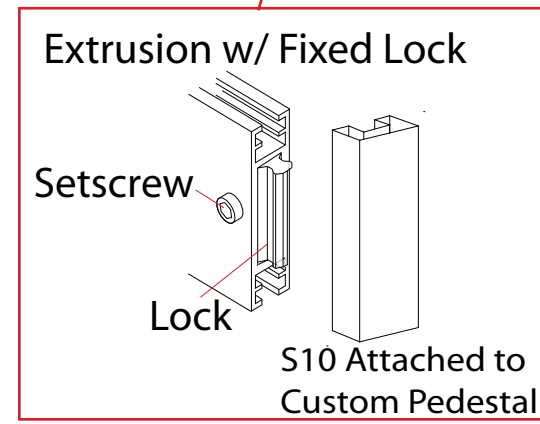
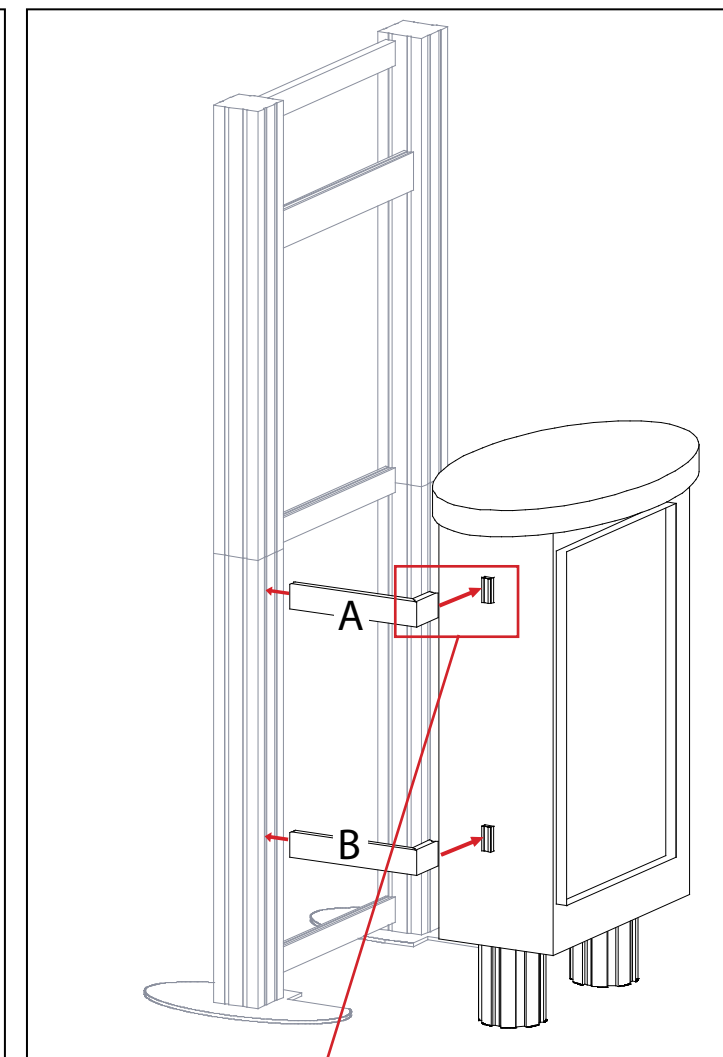
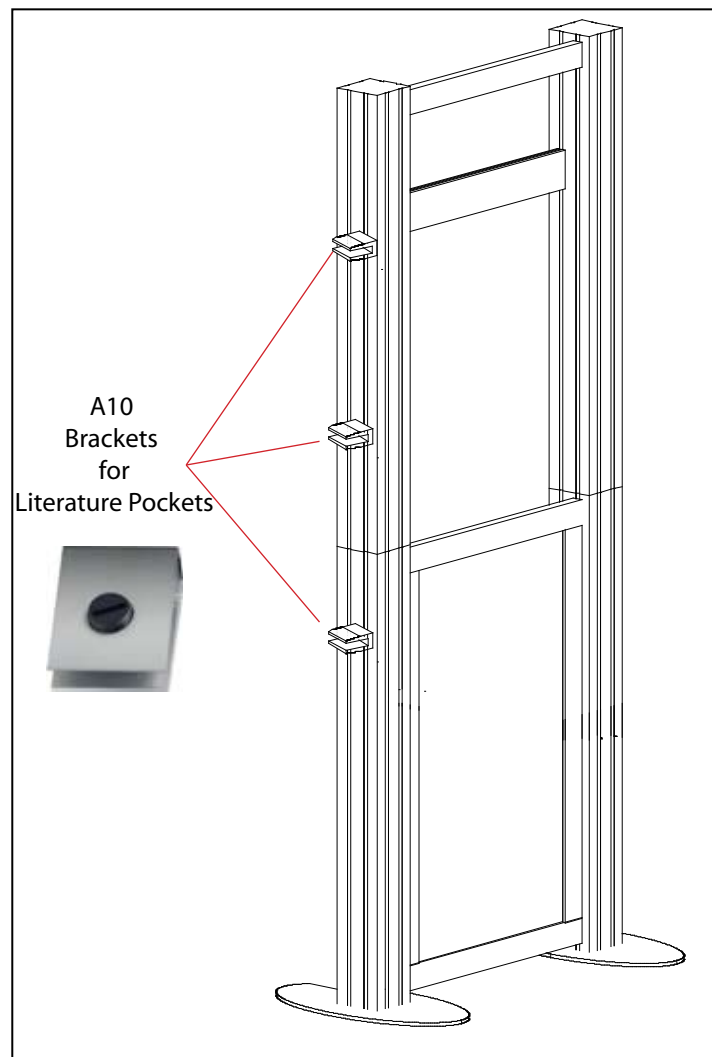
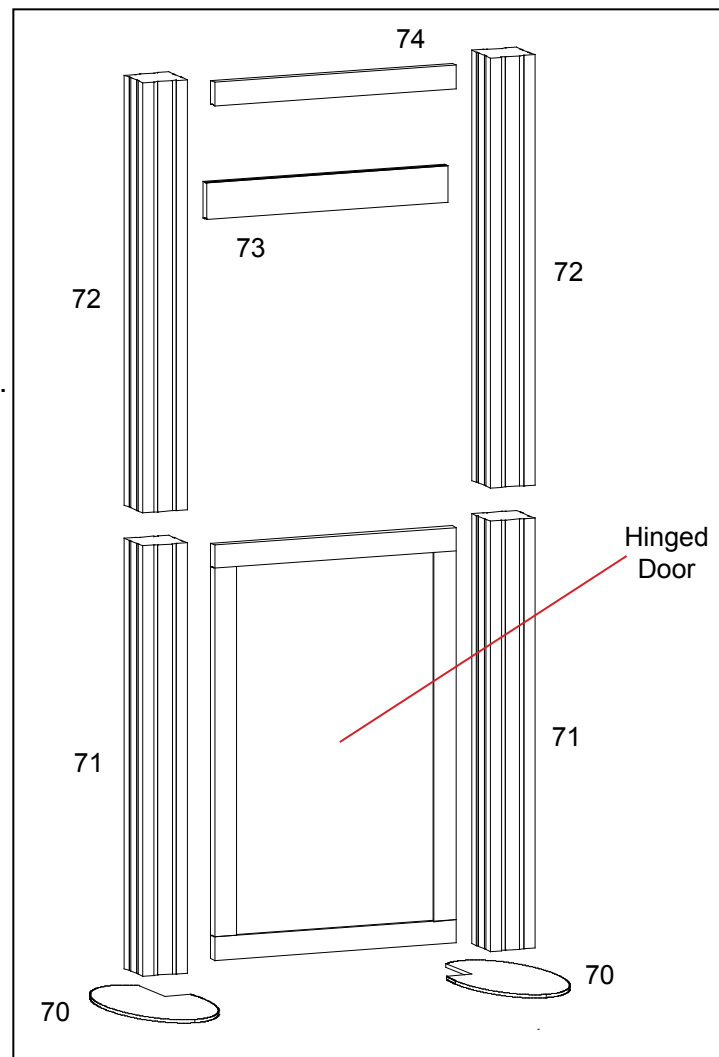
Item	Quantity	Description
70	2	Oval Base Plates
71	2	32.5" Square Vertical Extrusion
72	2	32.5" Square Vertical Extrusion
73	1	19.5" Horizontal Extrusion
74	1	19.5" Horizontal Extrusion

Steps:

- 1) Attach 32.5" square vertical extrusion, number 71, to oval base plate, number 70.
- 2) Attach 32.5" square vertical extrusion, number 72, to square vertical extrusion, number 71.
- 3) Attach 19.5" horizontal extrusion, number 73, to square vertical extrusions, as seen in illustration.
- 4) Attach 19.5" horizontal extrusion, number 74, to square vertical extrusions, as seen in illustration.
- 5) Attach hinged door to square vertical extrusions.
- 6) Using A10 brackets (included), attach literature pockets to the outside of the vertical extrusion, as seen in the illustration.
- 7) Attach the pedestal to the extrusion structure using extrusions A and B.

Repeat steps for all 2 Kiosks.

Literature Pocket



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