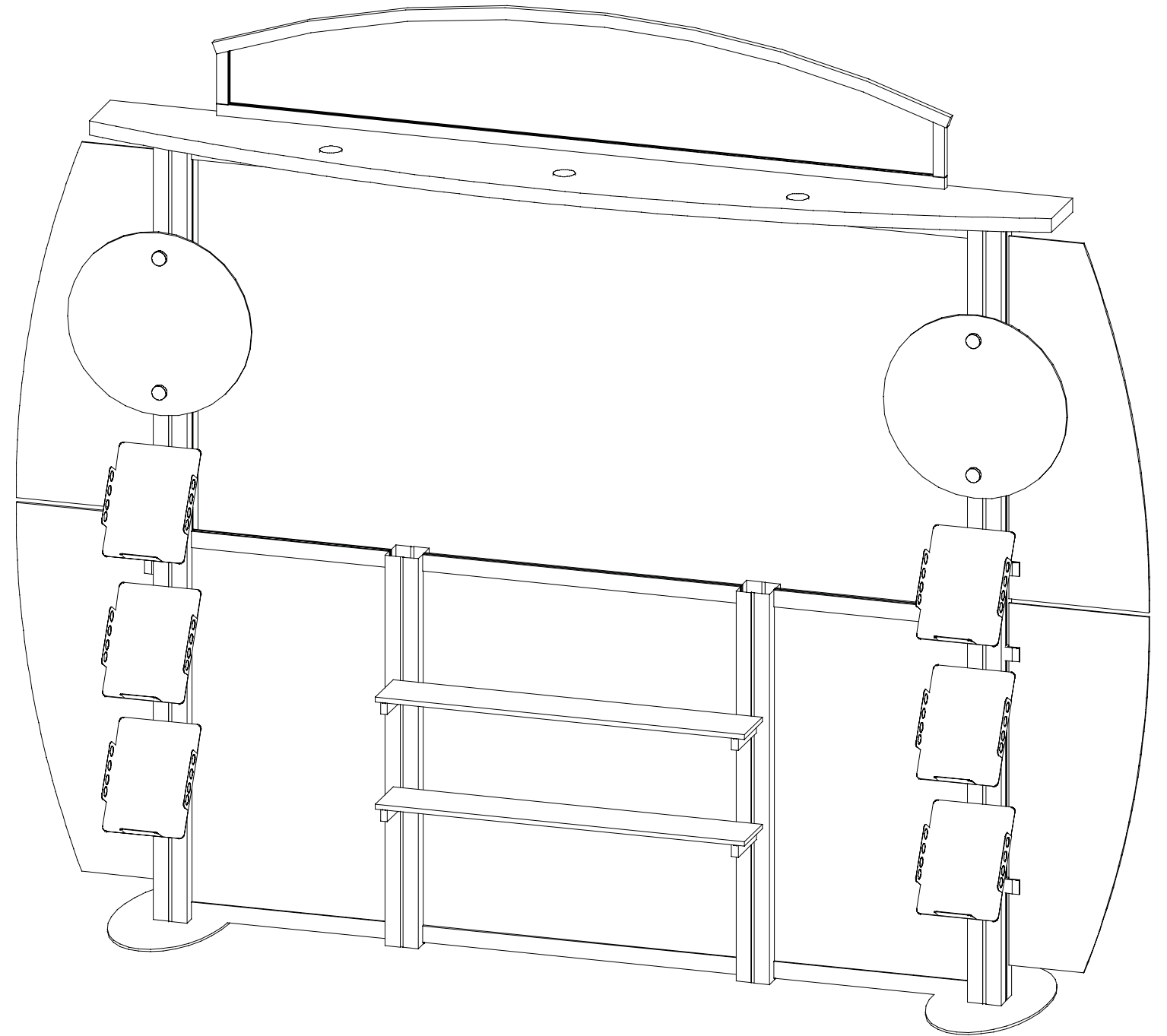


Plan View



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

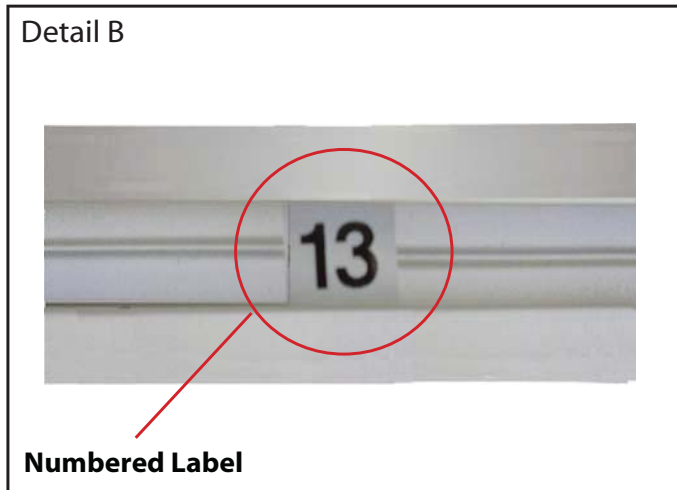


**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



**Detail B**

**Numbered Label**

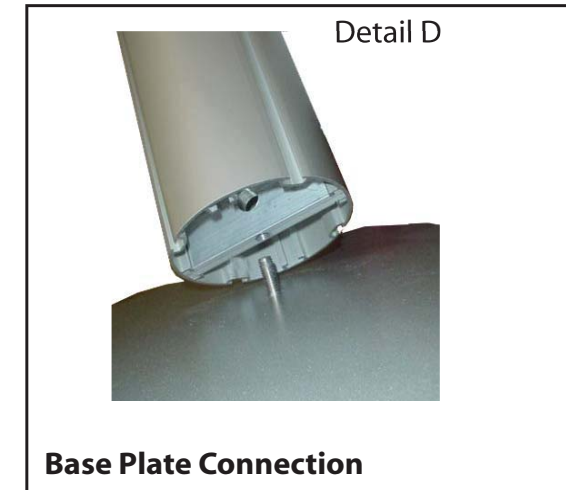
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



**Detail C**

**Horizontal Inline Connection** (remove only one setscrew)

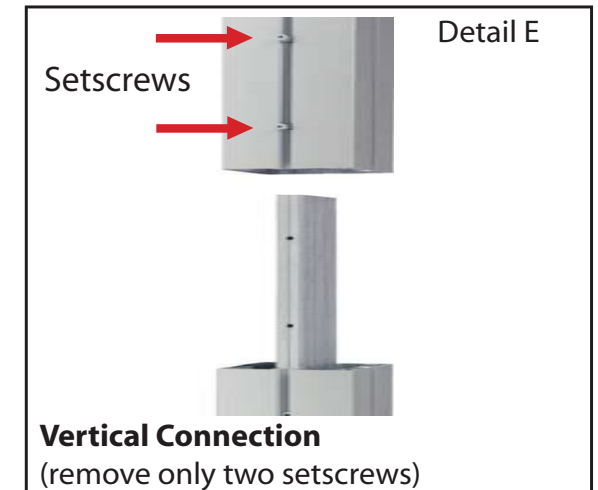
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Detail D**

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Detail E**

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

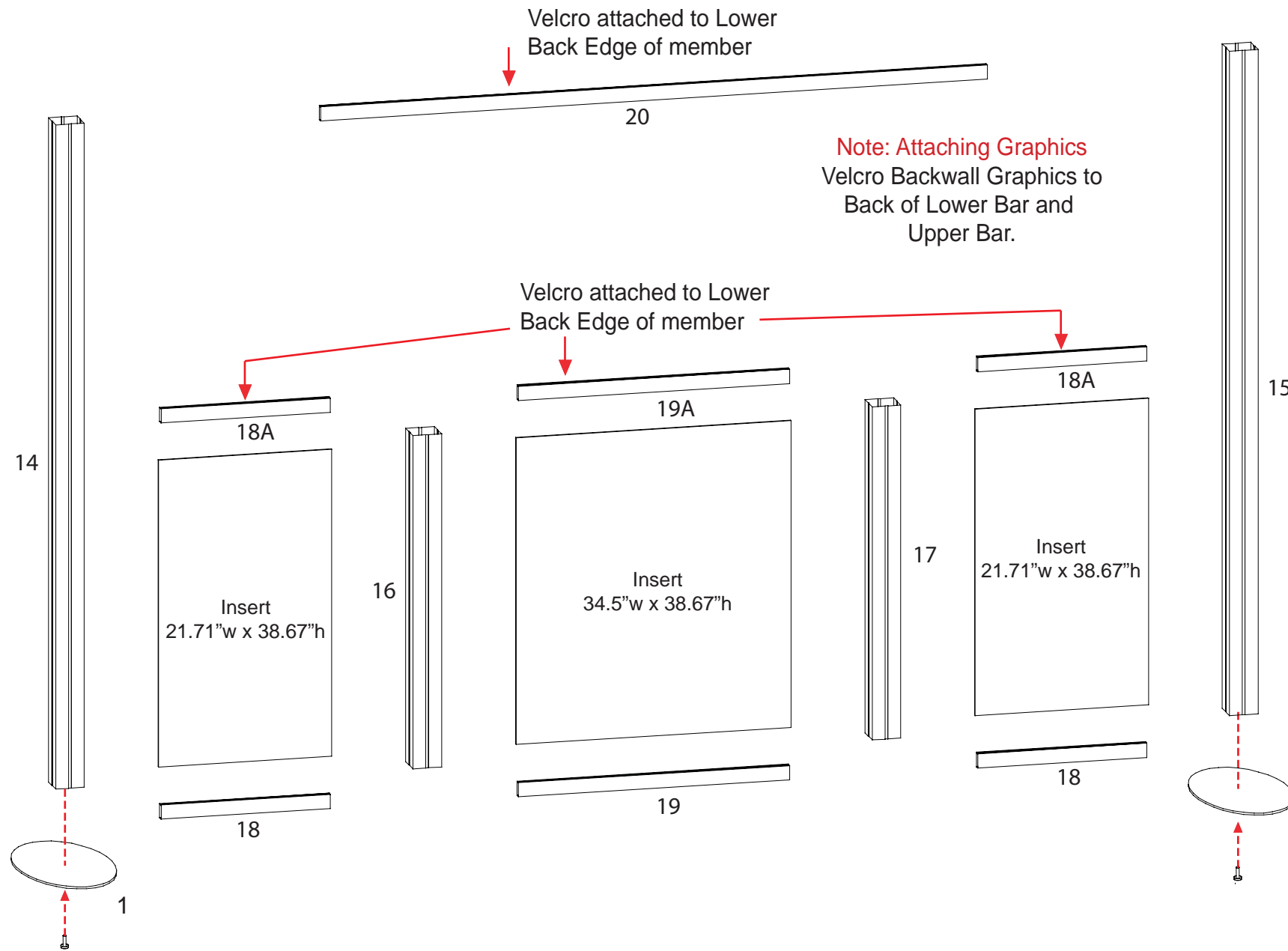
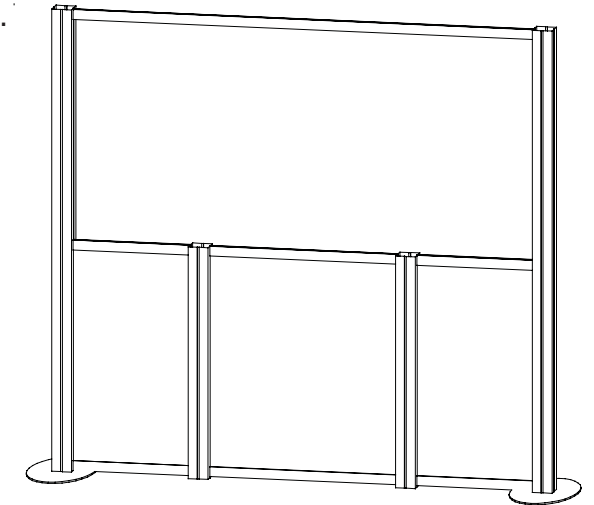
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

| Item | Qty. | Description  |
|------|------|--|
| 1    | 2    | Oval Base Plate  |
| 14   | 1    | 83.75"h Square Vertical Extrusion w/ Canopy Attachment |
| 15   | 1    | 83.75"h Square Vertical Extrusion w/ Canopy Attachment |
| 16   | 1    | 42"h Square Vertical Extrusion                         |
| 17   | 1    | 42"h Square Vertical Extrusion                         |
| 18   | 4    | 21.2085"w Horizontal Extrusion                         |
| 19   | 2    | 34"w Horizontal Extrusion                              |
| 20   | 1    | 83.583"w Horizontal Extrusion                          |

Steps:

- 1) Attach vertical extrusion [14 and 15] to oval base plate [1], see detail D on general info page.
- 2) Attach horizontal extrusions [18 and 19] between vertical extrusions [14, 15, 16 and 17], placing inserts as indicated.
- 3) Attach horizontal extrusion [20] between vertical extrusions [14 and 15] as shown.
- 4) Apply graphic to assembled backwall, see attaching graphic details.



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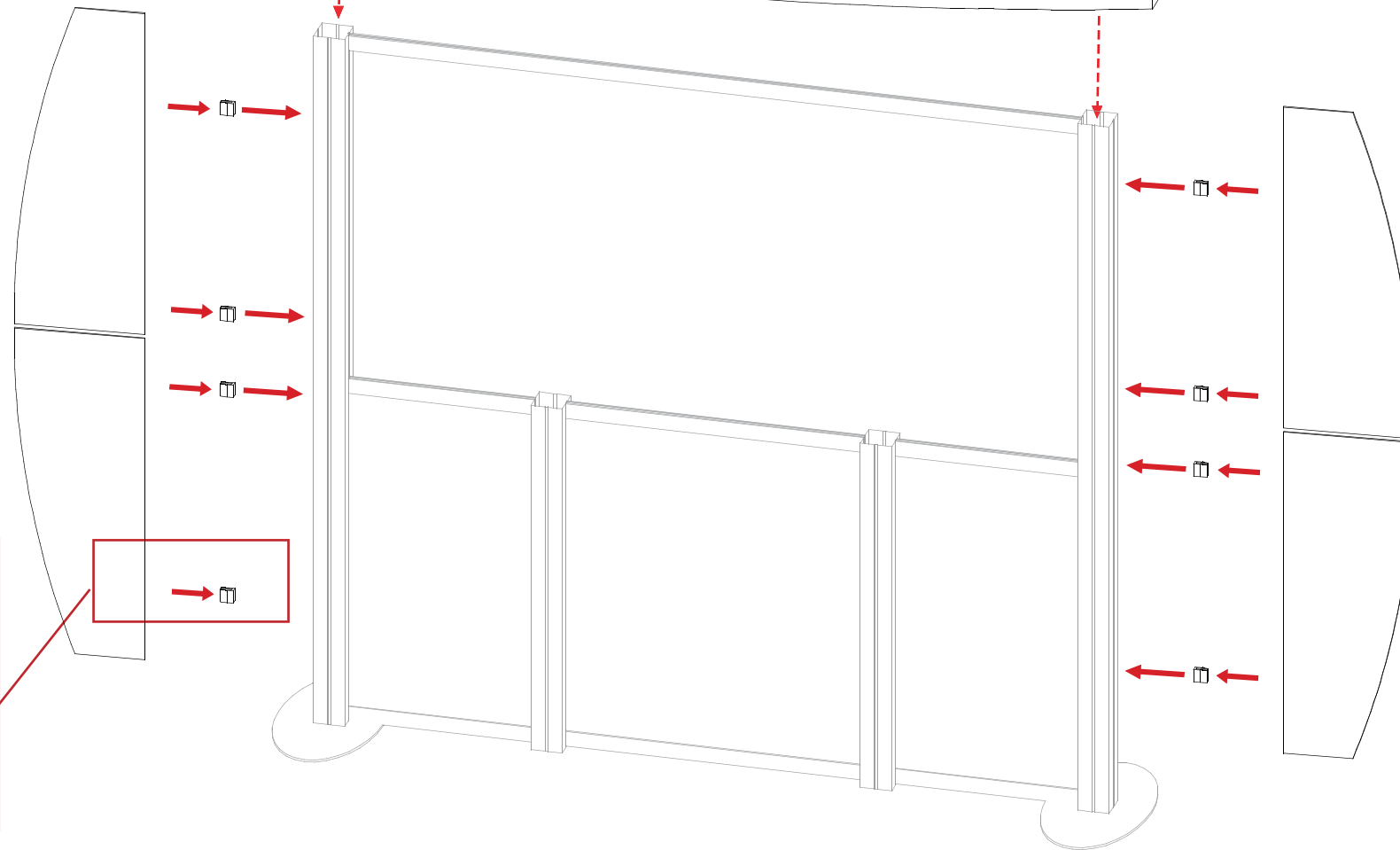
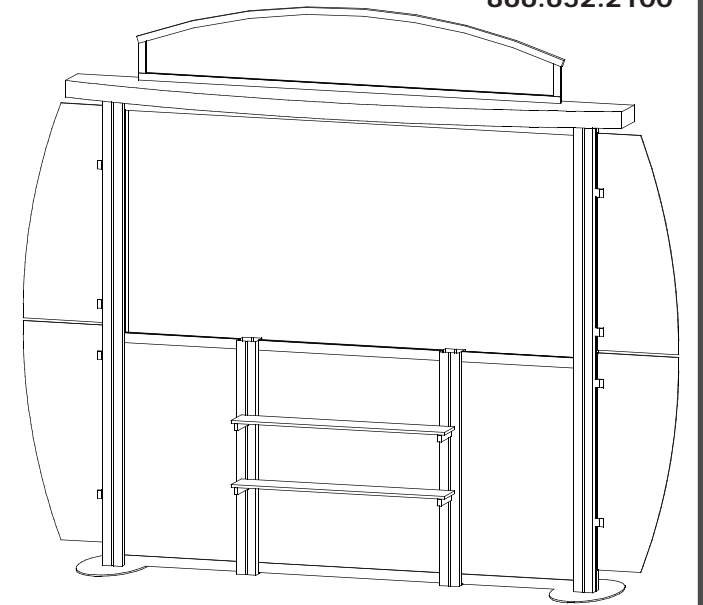
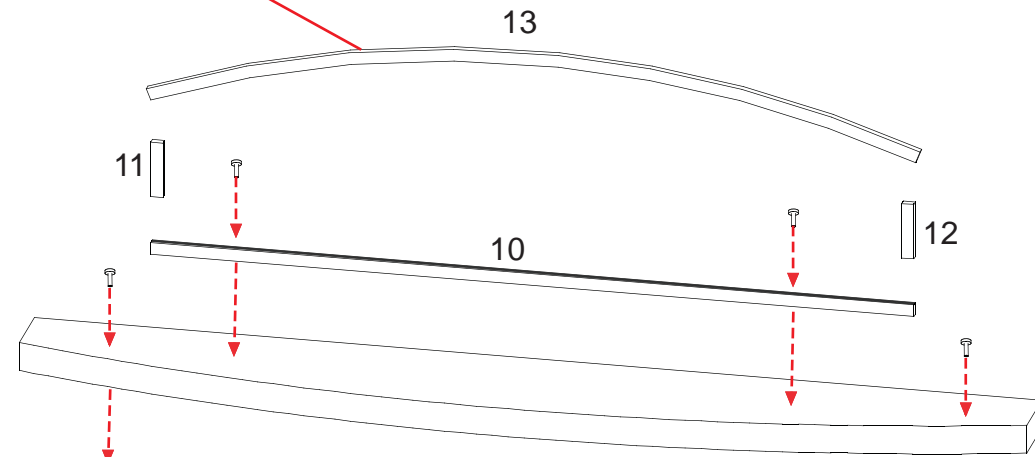
866.652.2100

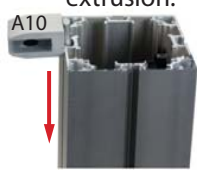
| Item | Qty. | Description                           |
|------|------|---------------------------------------|
| 10   | 1    | 78" w Horizontal Extrusion            |
| 11   | 1    | 5.862" w Vertical Extrusion           |
| 12   | 1    | 5.862" w Vertical Extrusion           |
| 13   | 1    | 80.638" w Curved Horizontal Extrusion |

**Steps**

- 1) Attach horizontal extrusion [10] to top of ceiling using bolts supplied.
- 2) Attach vertical extrusions [11 and 12] to left and right side of extrusion [10].
- 3) Attach curved extrusions [13] atop vertical extrusions [11 and 12].
- 4) Attach ceiling with assembled frame to top of assembled backwall using bolts provided.
- 5) Attach wings to assembled backwall as shown.

Velcro Attached to Backside of extrusion for graphic attachment.



|  |   |   |
|--|---|---|
| <p><b>Wing Attachment</b><br/>Slide A10 Clamp into groove of square extrusion.</p>  | <p>When desired location is found, tighten set screw to secure.</p>  | <p>Tighten black plastic set screw to secure Wing in place.</p>  |
|--|---|---|

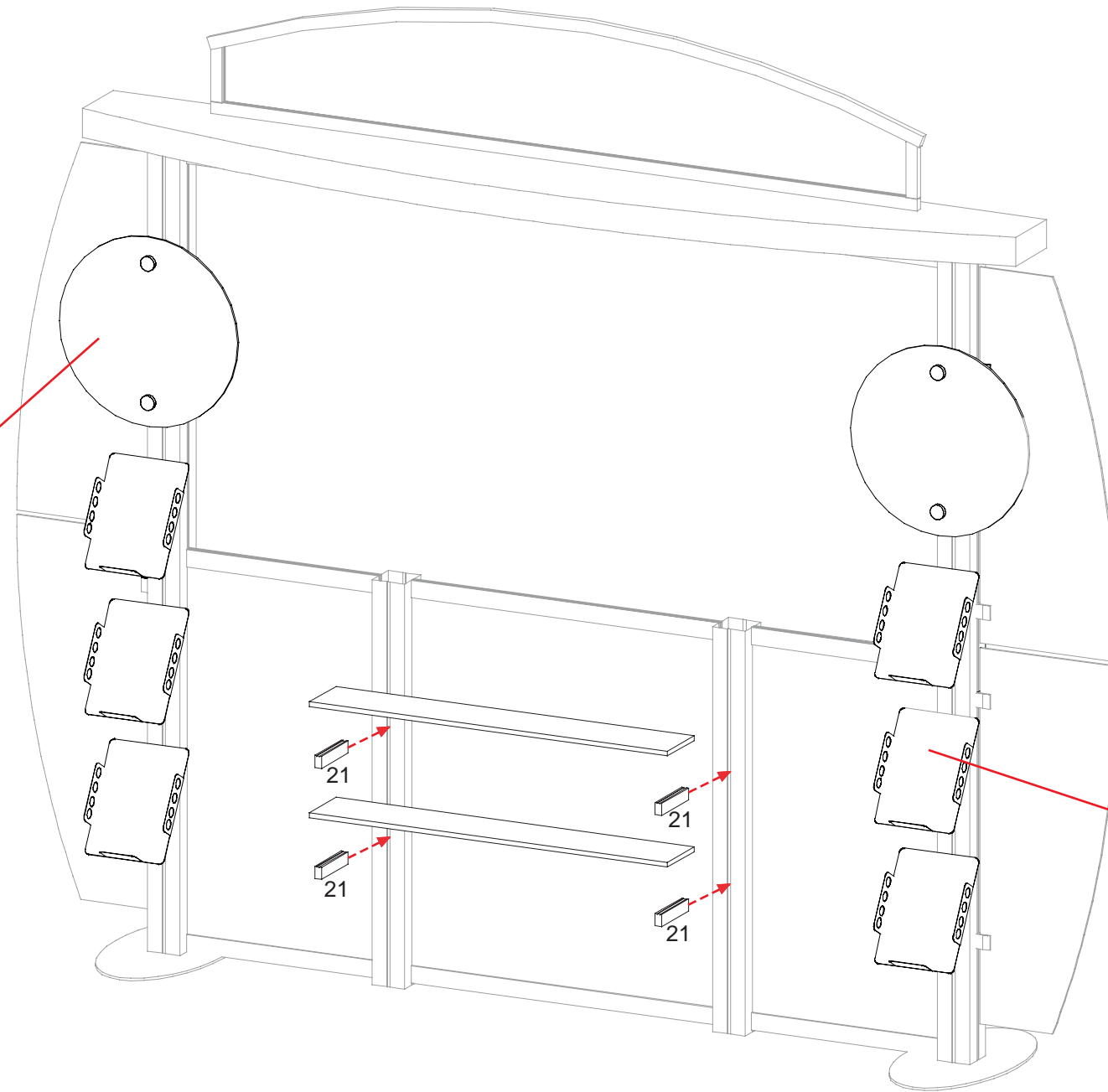
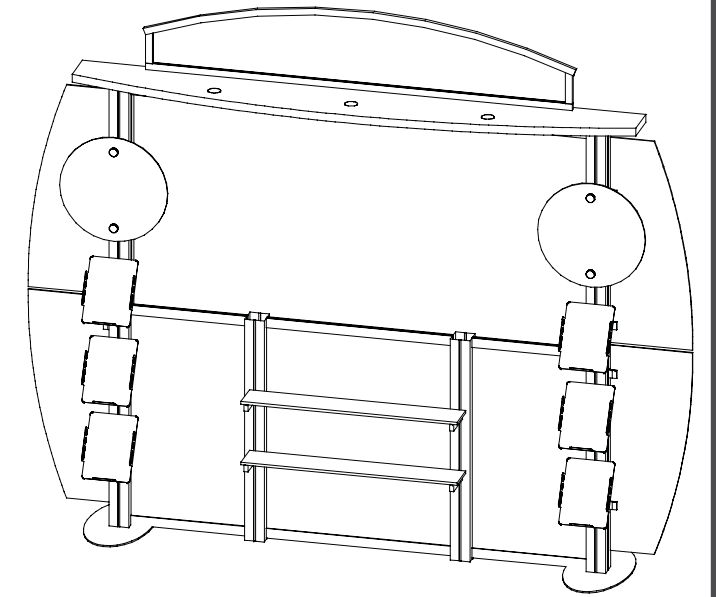
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| Item | Qty. | Description             |
|------|------|-------------------------|
| 21   | 4    | Shelf Support Extrusion |

**Steps**

- 1) Attach shelf support extrusions [21] to assembled backwall as indicated.
- 2) Attach round signs to verticals using stand off barrels and caps.
- 3) Attach literature racks to verticals as shown.



**Sign Attachment**

stand off barrel

Secure Sign to stand off barrels using stand off caps

**Literature Rack Attachment**

Tighten Lock to Secure

Attach connector piece to rack as shown. Then connect assembled literature rack to vertical extrusion.

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