

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Detail A

**Typical Connection**



**Typical Connection (cont'd)**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

**Numbered Label**

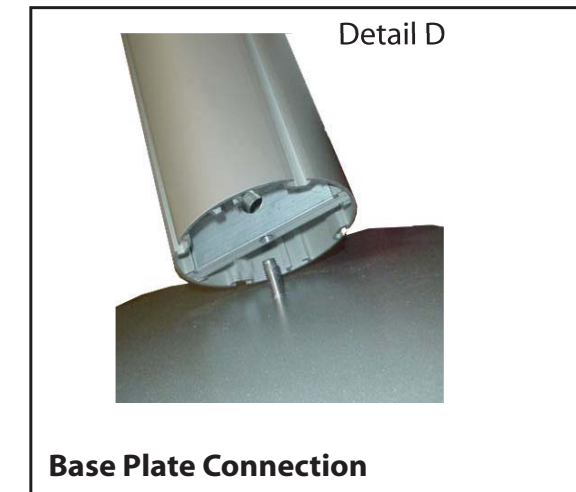
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

**Horizontal Inline Connection** (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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Item	Qty.	Description
11	2	42" h Square Vertical Extrusion
12	4	23.3043" w Horizontal Extrusion
13	2	28" w Horizontal Extrusion
15	1	83.583" w Horizontal Extrusion
37	1	Base Plate
38	1	Base Plate
60	1	96" h Square Vertical Extrusion
61	1	96" h Square Vertical Extrusion

Steps:

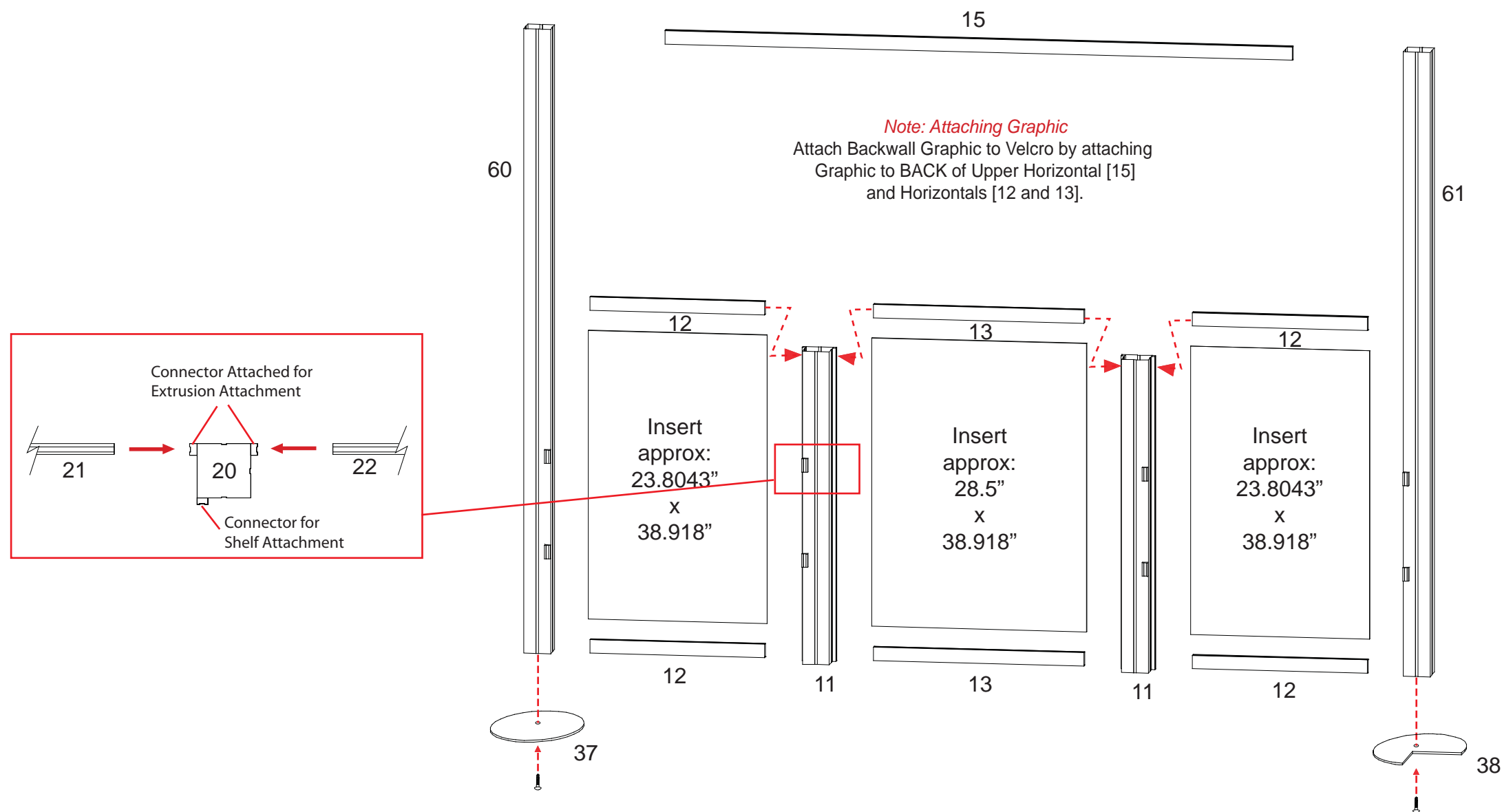
1) Attach horizontal extrusions [12] and [13] between vertical extrusions [11, 60 and 61], placing inserts where indicated.

*Note:* Upper horizontals must be flush with top of square extrusions [11].

2) Attach horizontal extrusion [15] between vertical extrusions [60 and 61].

*Note:* Upper horizontals must be flush with top of square extrusions [60 and 61].

3) Apply graphic to assembled backwall, see Attaching Graphic Note.



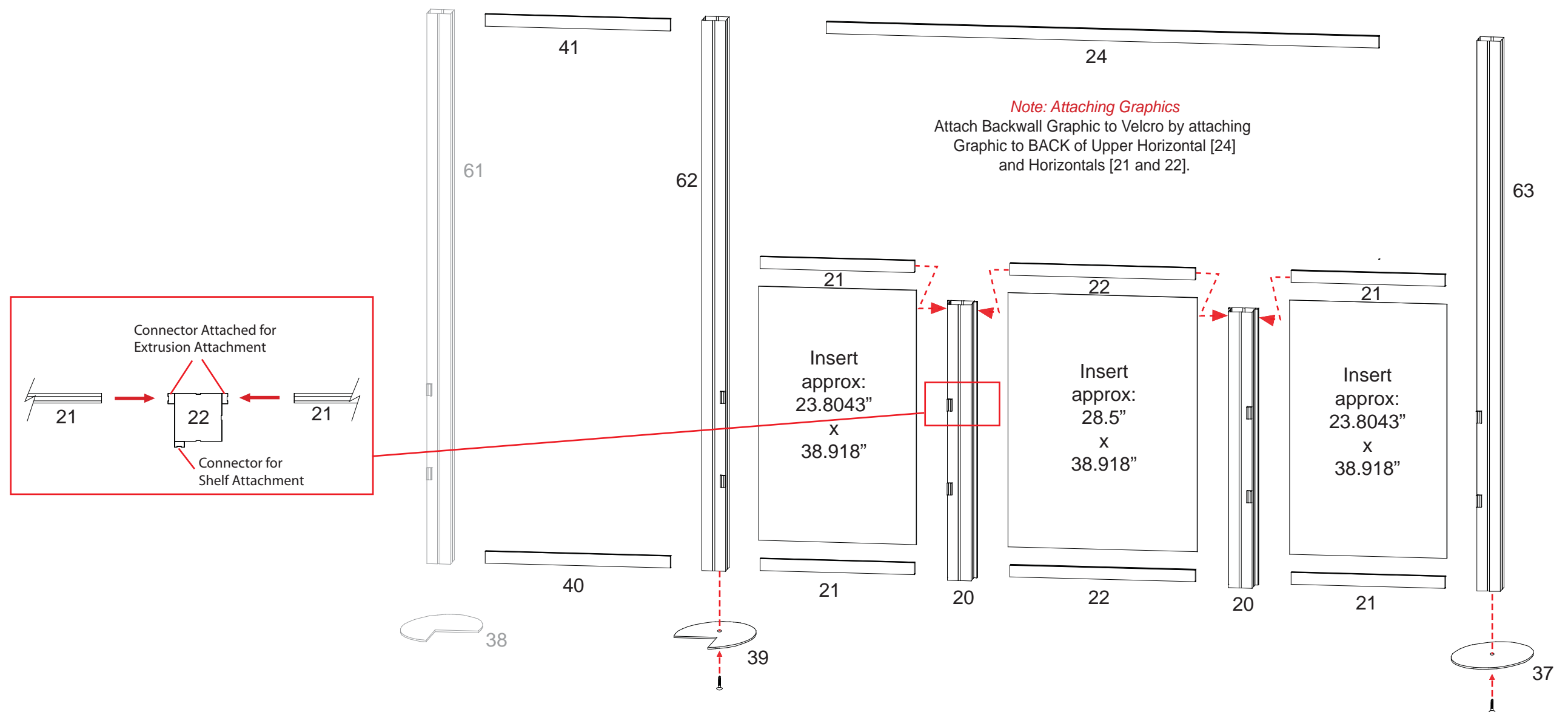
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Item	Qty.	Description
20	2	42"h Square Vertical Extrusion
21	4	23.3043"w Horizontal Extrusion
22	2	28"w Horizontal Extrusion
24	1	83.583"w Horizontal Extrusion
37	1	Base Plate
39	1	Base Plate
40	1	28"w Horizontal Extrusion
41	1	28"w Horizontal Extrusion
62	1	96"h Square Vertical Extrusion
63	1	96"h Square Vertical Extrusion

Steps:

- 1) Attach horizontal extrusions [21] and [22] between vertical extrusions [20, 62, 63], placing inserts where indicated.  
*Note:* Upper horizontals must be flush with top of square extrusions [20].
- 2) Attach horizontal extrusion [24] between vertical extrusions [62 and 63].  
*Note:* Upper horizontals must be flush with top of square extrusions [62 and 63].
- 3) Attach horizontal extrusions [40 and 41] between vertical extrusions [61 and 62].
- 4) Apply graphics to assembled backwall, see Attaching Graphic Note.



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Item	Qty.	Description
32	8	4"w Extrusion
32a	8	5.5"w Extrusion

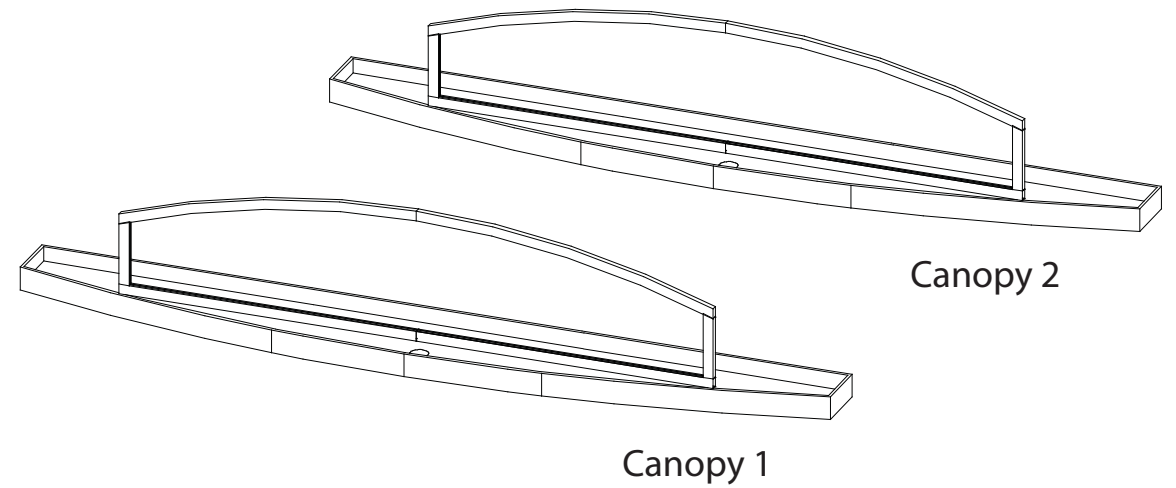
Steps:  
1) Attach extrusions [32 and 32a] to connectors located on square extrusions where indicated.



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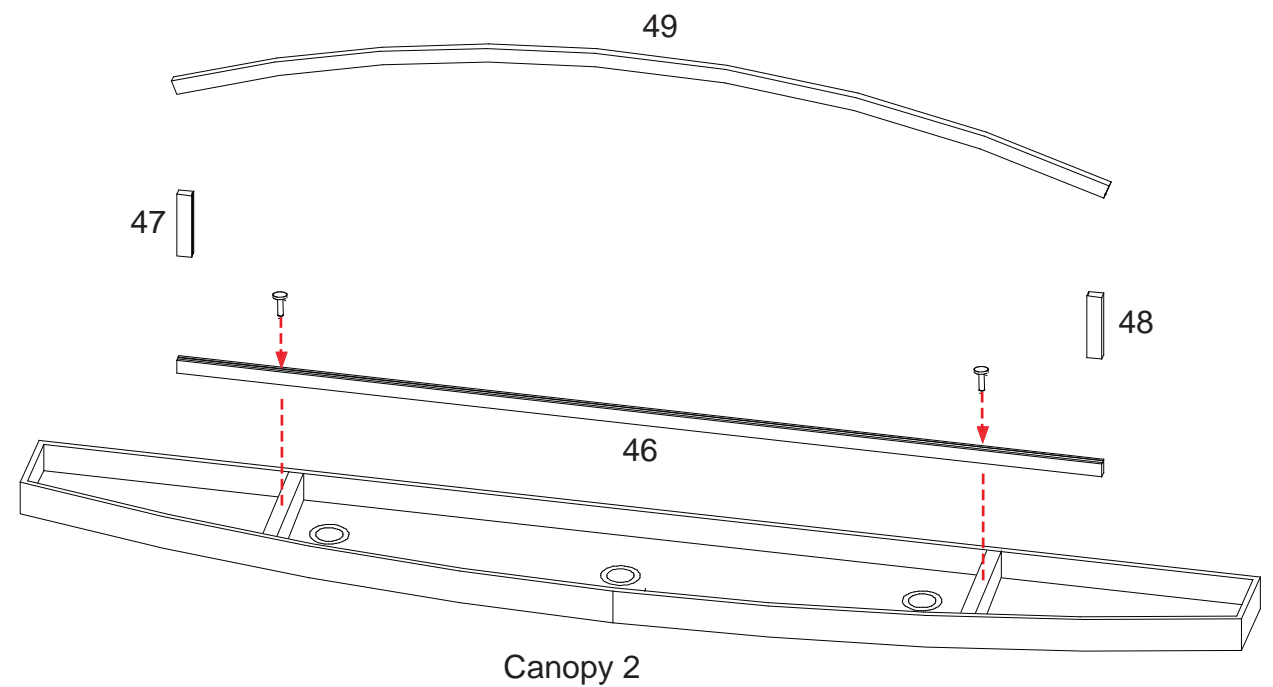
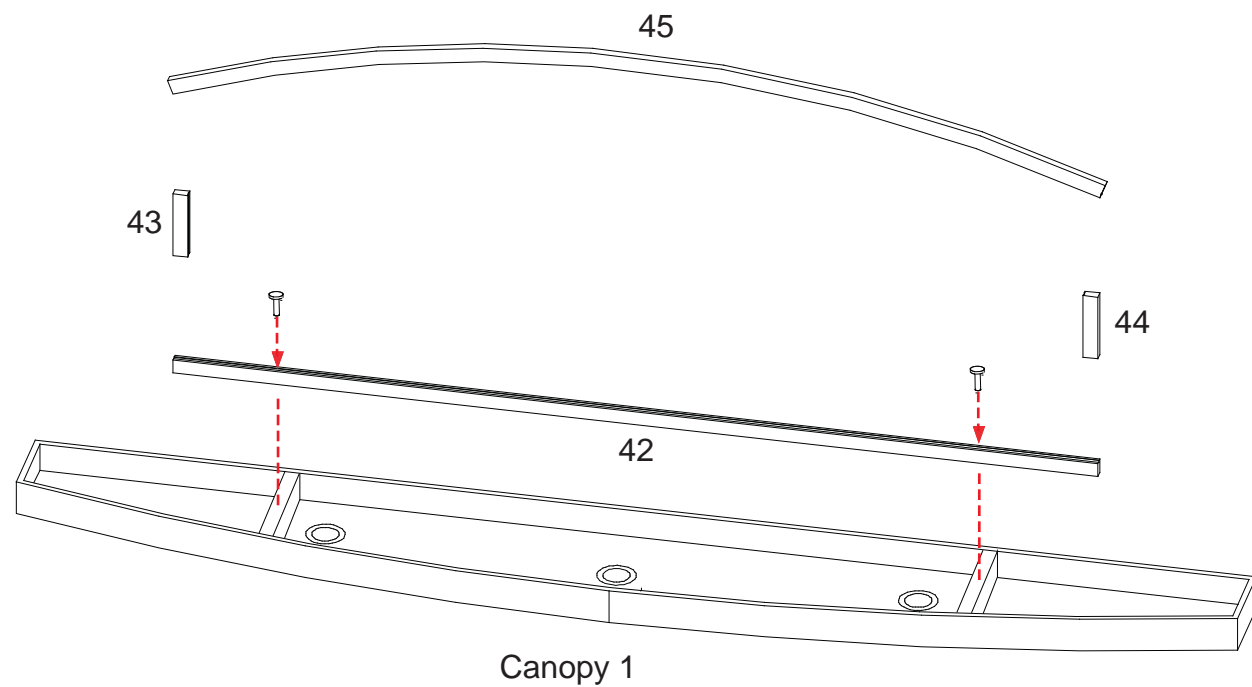
Item	Qty.	Description
42	1	75.48" w Horizontal Extrusion w/ Velcro attached to Back of member
43	1	5.862" w Vertical Extrusion w/ Velcro attached to Back of member
44	1	5.862" w Vertical Extrusion w/ Velcro attached to Back of member
45	1	77" w Curved Horizontal Extrusion w/ Velcro attached to Back of member
46	1	75.48" w Horizontal Extrusion w/ Velcro attached to Back of member
47	1	5.862" w Vertical Extrusion w/ Velcro attached to Back of member
48	1	5.862" w Vertical Extrusion w/ Velcro attached to Back of member
49	1	77" w Curved Horizontal Extrusion w/ Velcro attached to Back of member



**Steps**

Canopy1 Assembly:

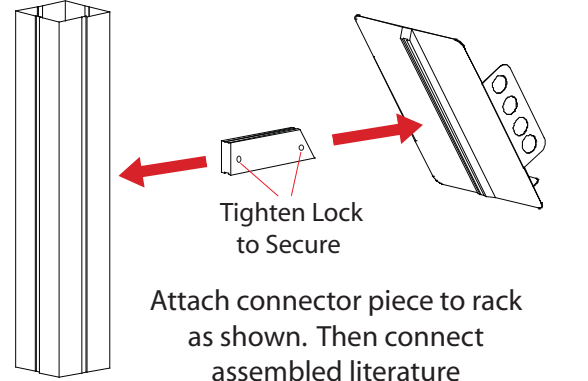
- 3) Attach horizontal extrusion [42] to canopy base using bolts as shown.
- 4) Connect vertical extrusions [43 and 44] to left and right side of assembled horizontal extrusion [42].
- 5) Attach curved horizontal extrusion [45] atop vertical extrusions [43 and 44].
- 6) Repeat steps for canopy 2.



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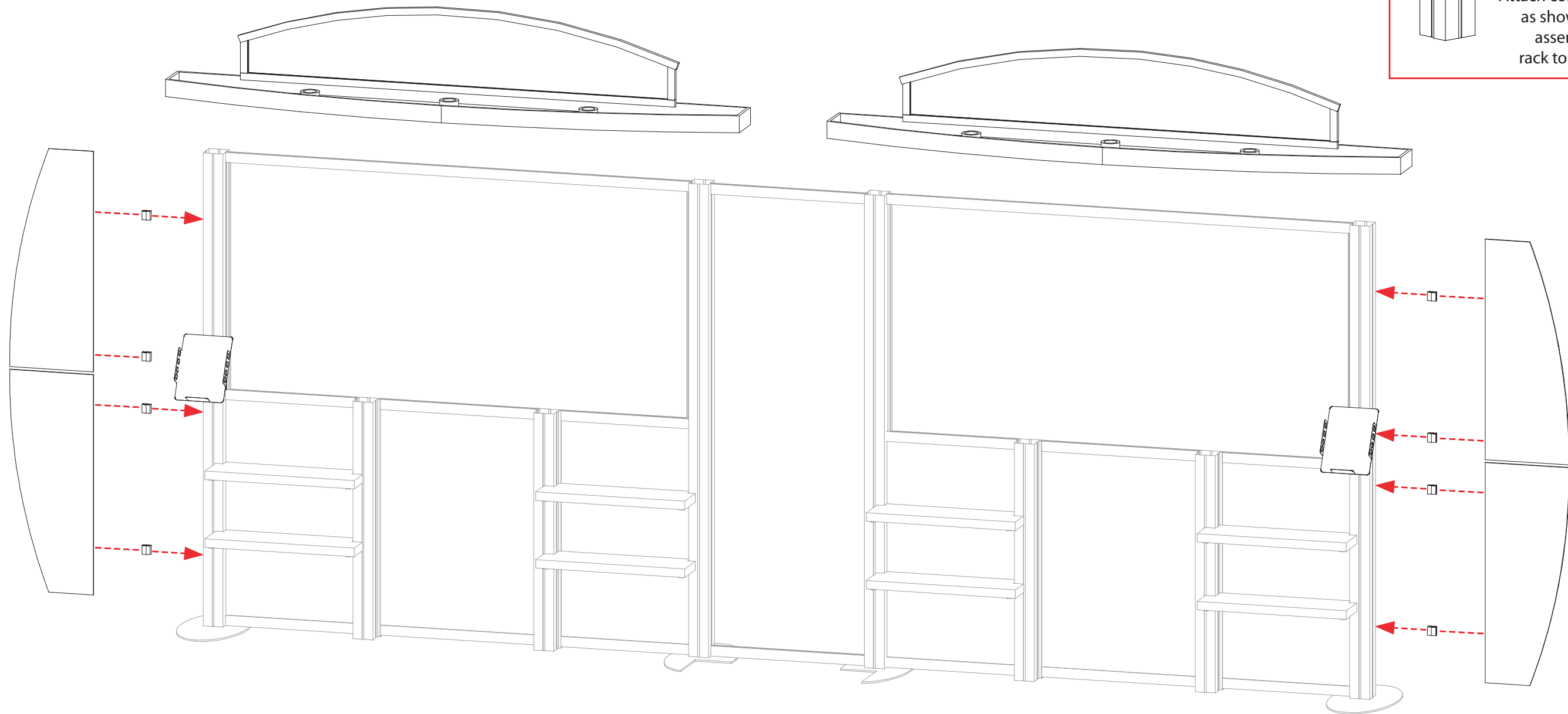
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*Literature Rack Attachment*



Tighten Lock to Secure

Attach connector piece to rack as shown. Then connect assembled literature rack to vertical extrusion.



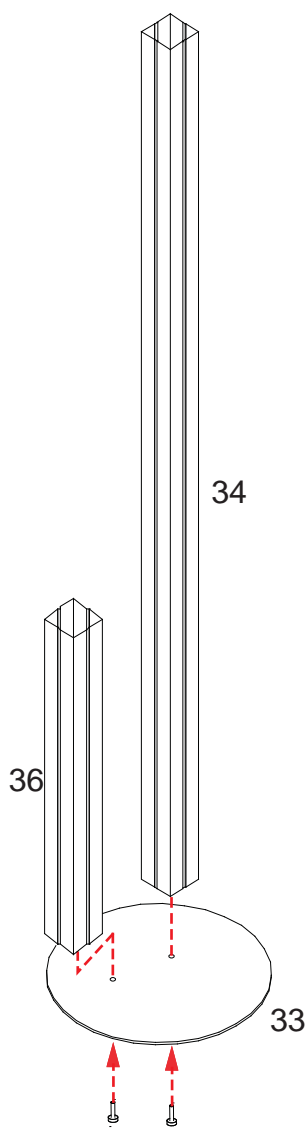
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Item	Qty.	Description
33	1	Round Base Plate
34	1	96" h Vertical Extrusion
36	1	36" h Vertical Extrusion

Steps

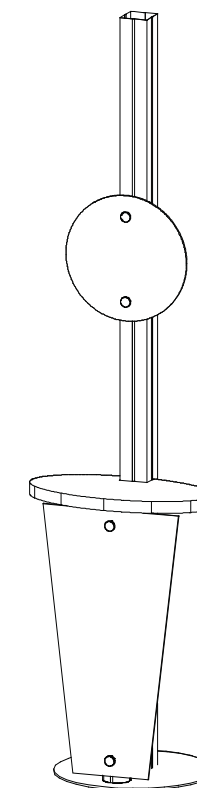
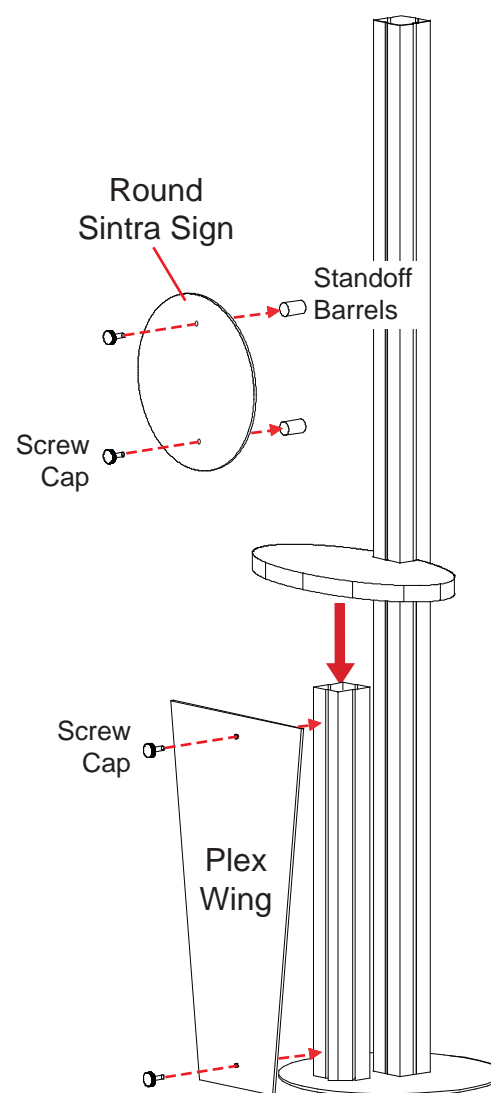
- 1) Attach vertical extrusions [34 and 36] to base plate [33] as shown.
- 2) Attach tapered plex wing to front of vertical extrusion [36] using screw caps and round sintra sign to vertical extrusion [34].
- 3) Place and attach counter atop vertical extrusion [36].



**Sign Attachment**

Slide stand off barrels into groove of vertical extrusion

Secure Sign to stand off barrels using stand off caps



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Item	Qty.	Description
50	1	41.75" h Round Extrusion
50a	1	41.75" h 120° Corner Extrusion
51	1	41.75" h 90° Corner Extrusion
52	1	41.75" h 90° Corner Extrusion
53	1	41.75" h Round Extrusion
53a	1	41.75" h 120° Corner Extrusion
54	1	28.32" w Curved Horizontal Extrusion
55	2	12.5" w Horizontal
56	1	29.7913" w Horizontal
57	1	28.32" w Curved Horizontal Extrusion
58	2	12.5" w Horizontal
59	1	29.7913" w Horizontal

**Steps:**

- 1) Attach 120° corner extrusions to round extrusions [ 50a to 50 and 53a to 53] using pressure screws.
- Note:* Verticals [50&50a and 53&53a] should stay assembled when shipping.
- 2) Attach lower horizontal extrusion [54] between corner extrusions [50a and 53a].
- 3) Attach lower horizontal extrusions [55 and 56] between vertical extrusion as shown.
- 4) Place hooks on horizontal extrusions where indicated, see Hook Attachment.
- 5) Attach door and place inserts between vertical extrusions where indicated.
- 6) Attach upper horizontal extrusions [57, 58 and 59] between vertical extrusions and atop door and inserts.
- 7) Velcro shelf supports to inside of assembled base.
- 8) Place internal shelves atop supports.
- 9) Place counter top on assembled pedestal.

**Pressure Screw**




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**Example of Pressure Screw Attachment**



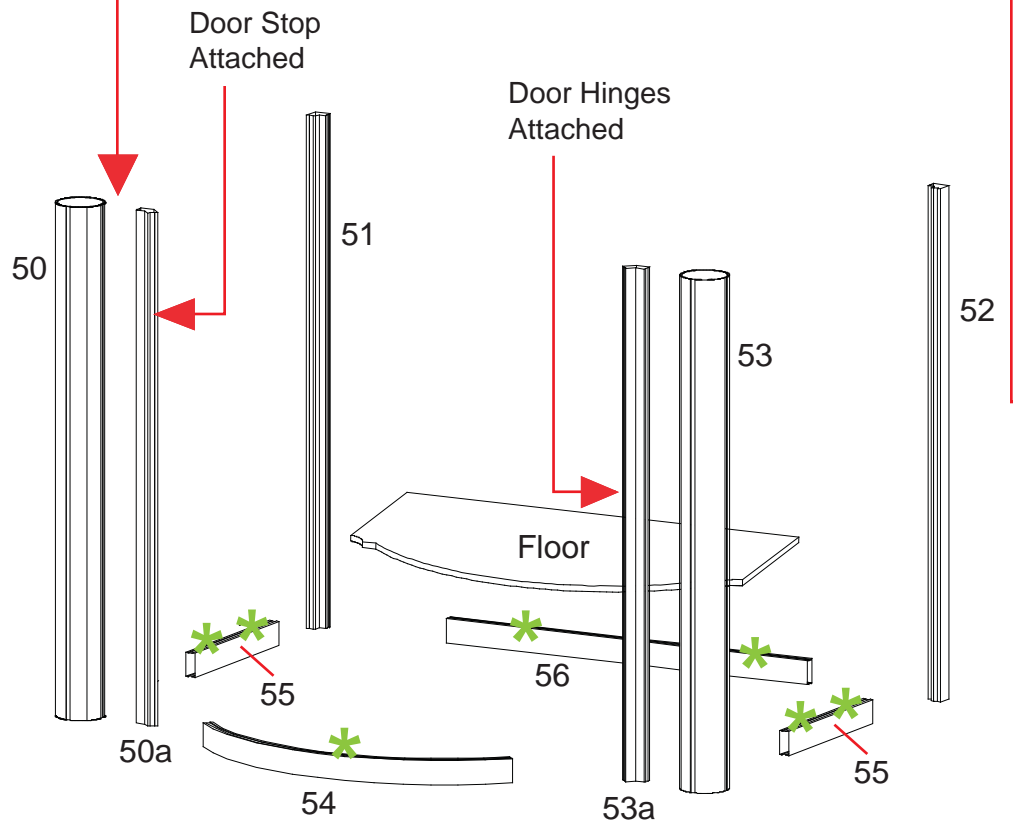
Pressure Screw

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**Note: V10 Detail**

Slide V10 Connector in between grooves of extrusions as explained in step 3.

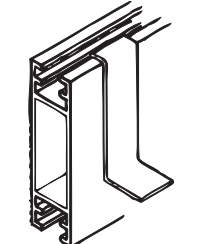


*Note:* Verticals [50&50a and 53&53a] should stay assembled shipping.

\* = Indicates Hook Location

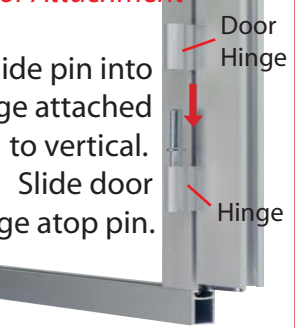
**Hook Attachment**

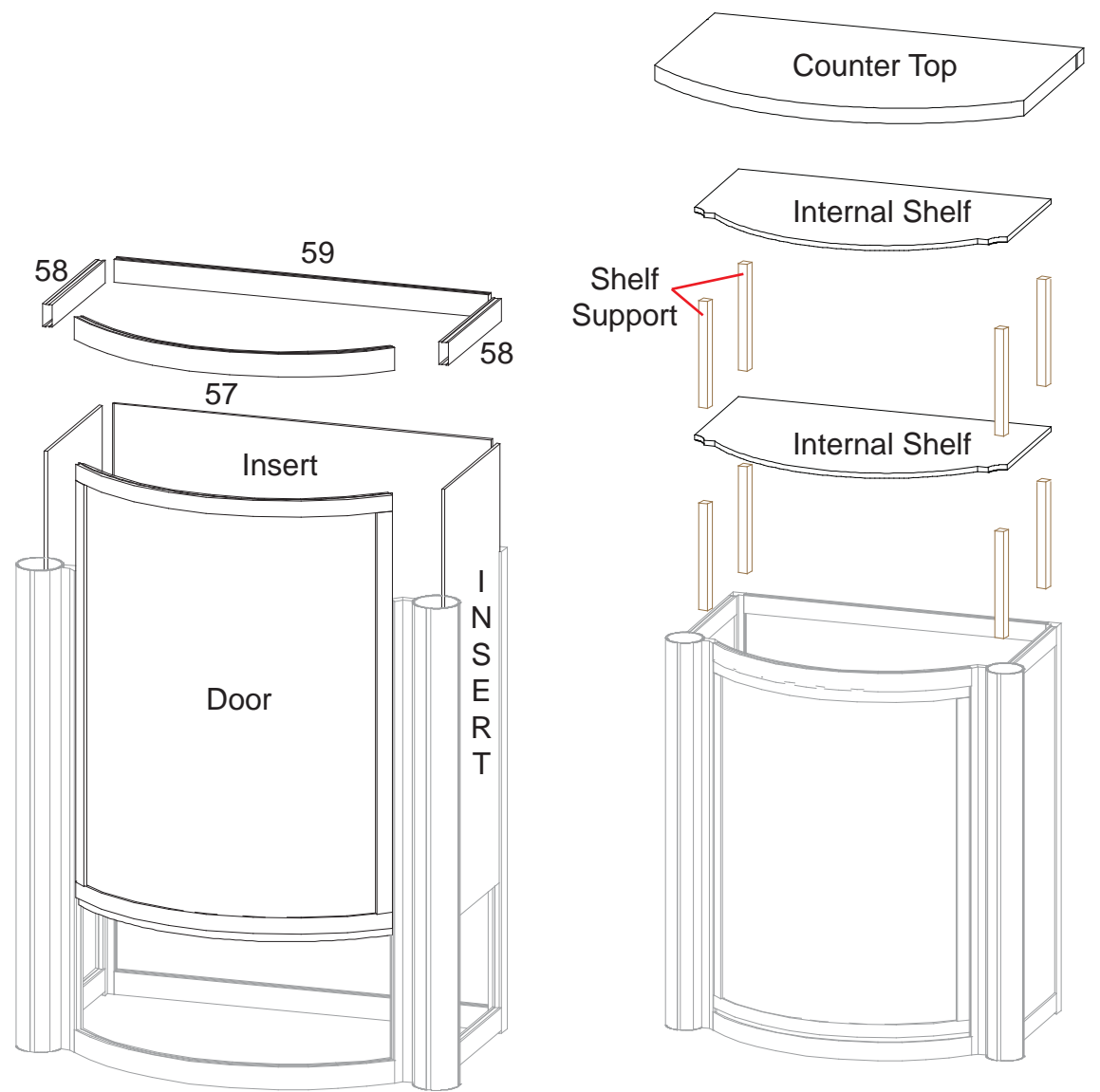
Place hook onto groove of horizontal extrusions where indicated. Then place floor atop hooks.



**Door Attachment**

Slide pin into hinge attached to vertical. Slide door hinge atop pin.





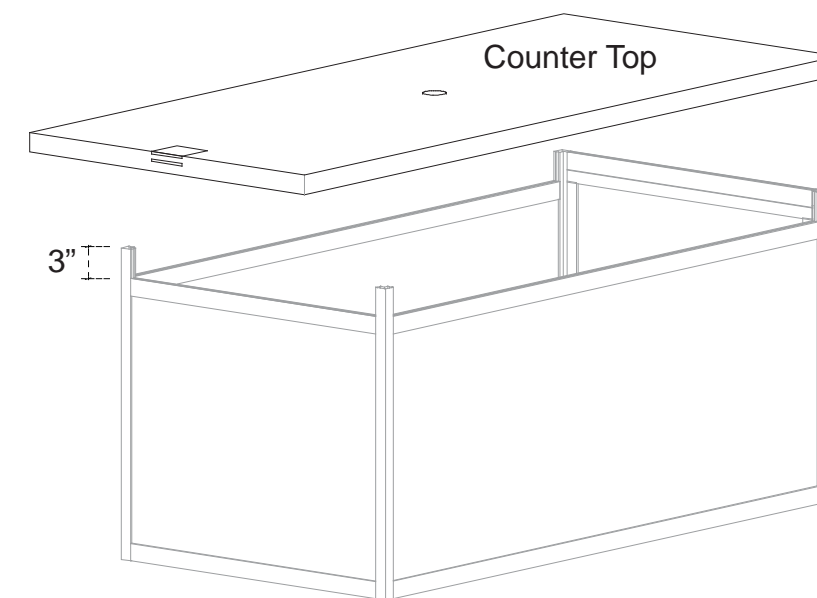
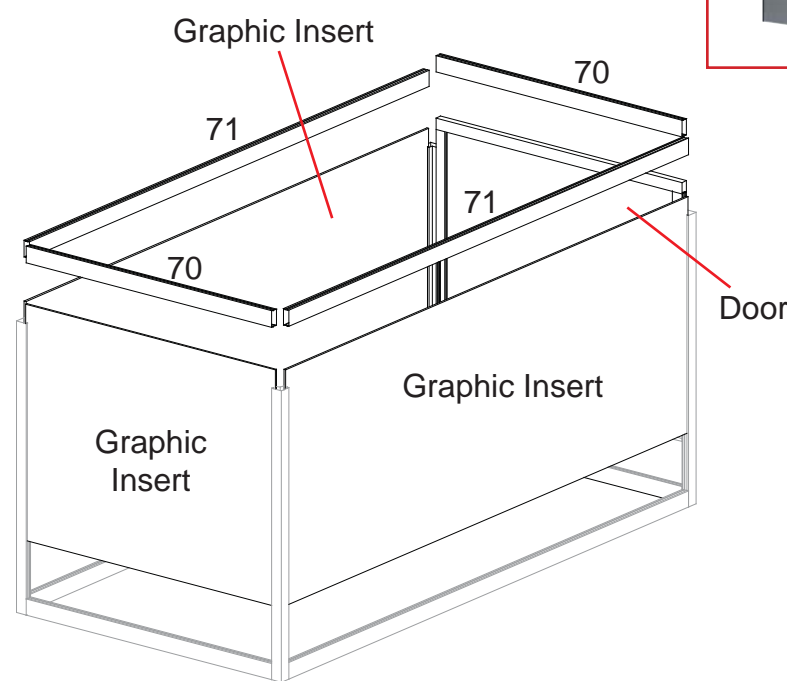
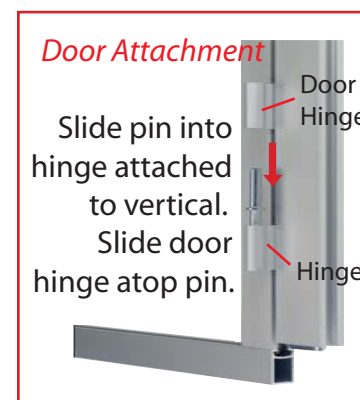
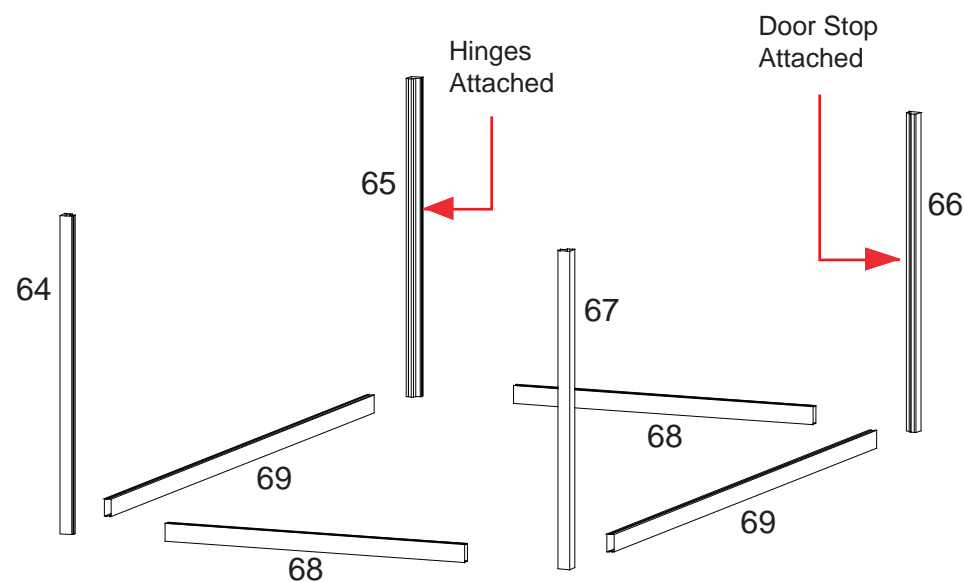
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Item	Qty.	Description
64	1	32" h 90° Corner Extrusion
65	1	32" h 90° Corner Extrusion
66	1	32" h 90° Corner Extrusion
67	1	32" h 90° Corner Extrusion
68	2	32.1281" w Horizontal Extrusion
69	2	66.8326" w Horizontal Extrusion
70	2	32.1281" w Horizontal Extrusion
71	2	66.8326" w Horizontal Extrusion

Steps:

- 1) Attach lower horizontal extrusions [68 and 69] between corner extrusions [64, 65, 66 and 67] as shown.
- 2) Attach door and place inserts where indicated.
- 3) Attach upper horizontal extrusions [70 and 71] between corner extrusions [64, 65, 66 and 67] and atop door and inserts.
- 4) Place counter top on assembled base.



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