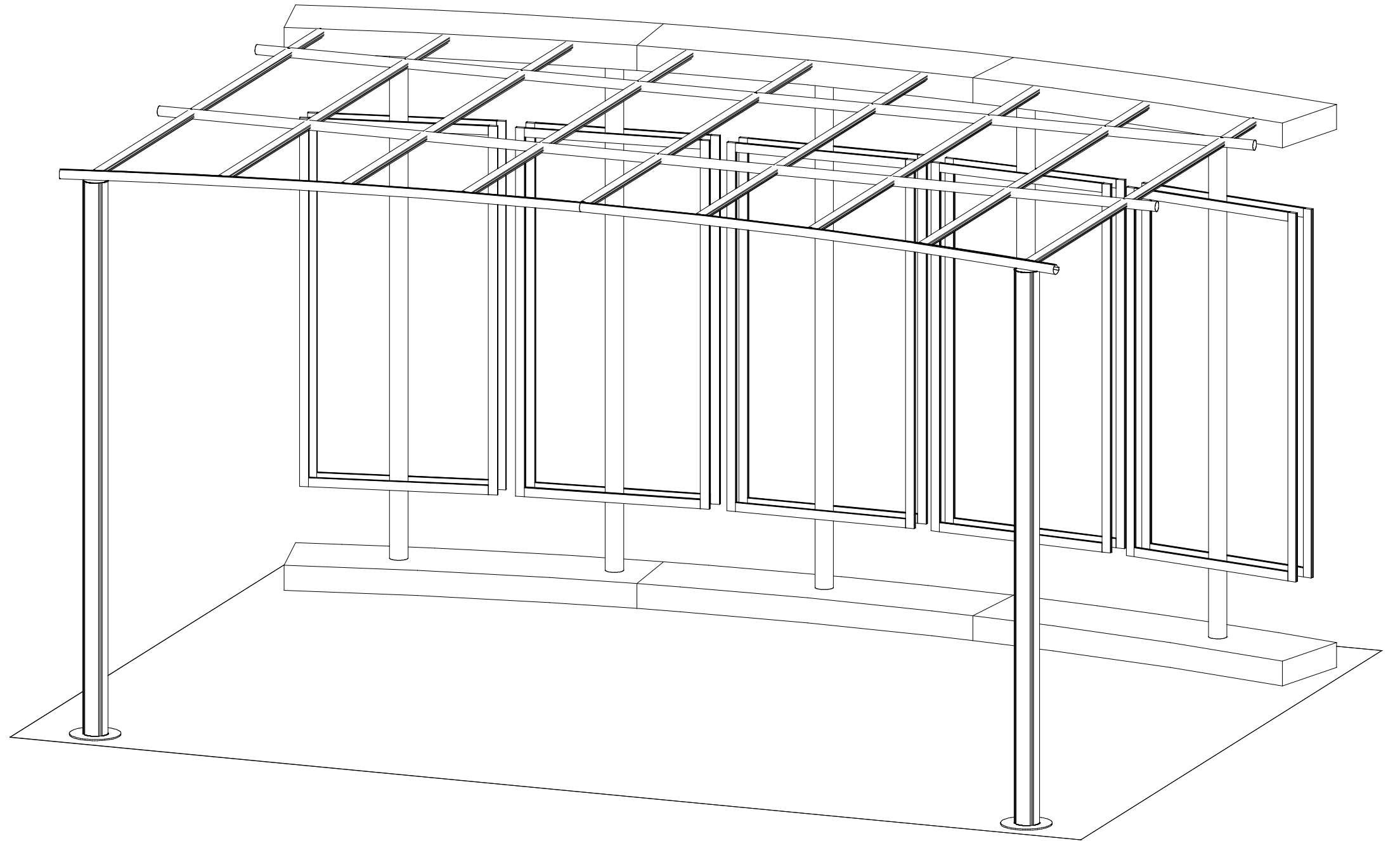


Plan View



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



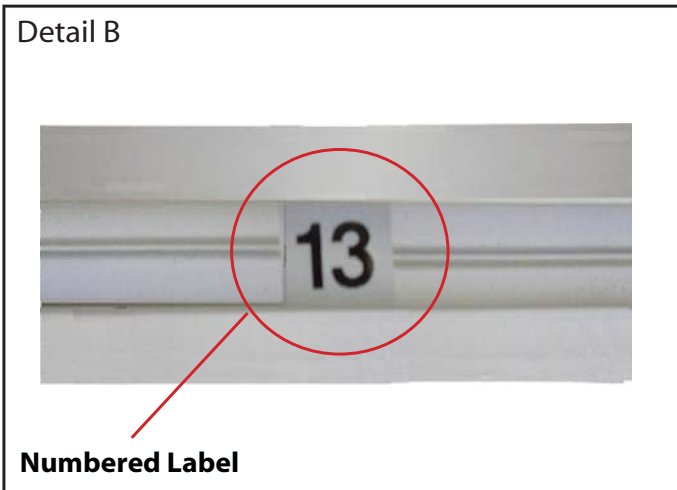
Detail A

**Typical Connection**



**Typical Connection (cont'd)**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

**Numbered Label**

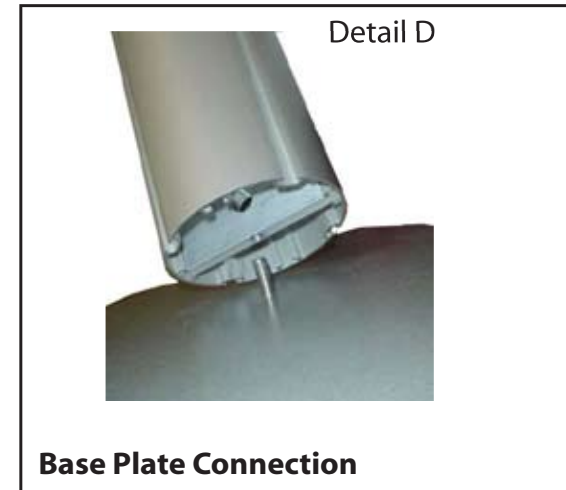
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

**Horizontal Inline Connection** (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

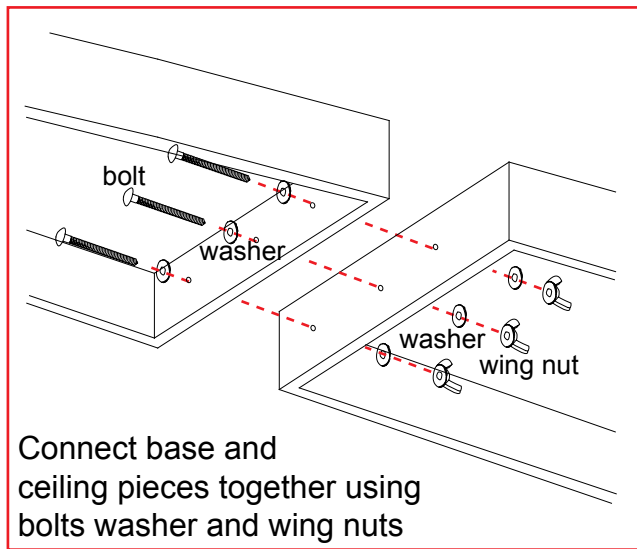
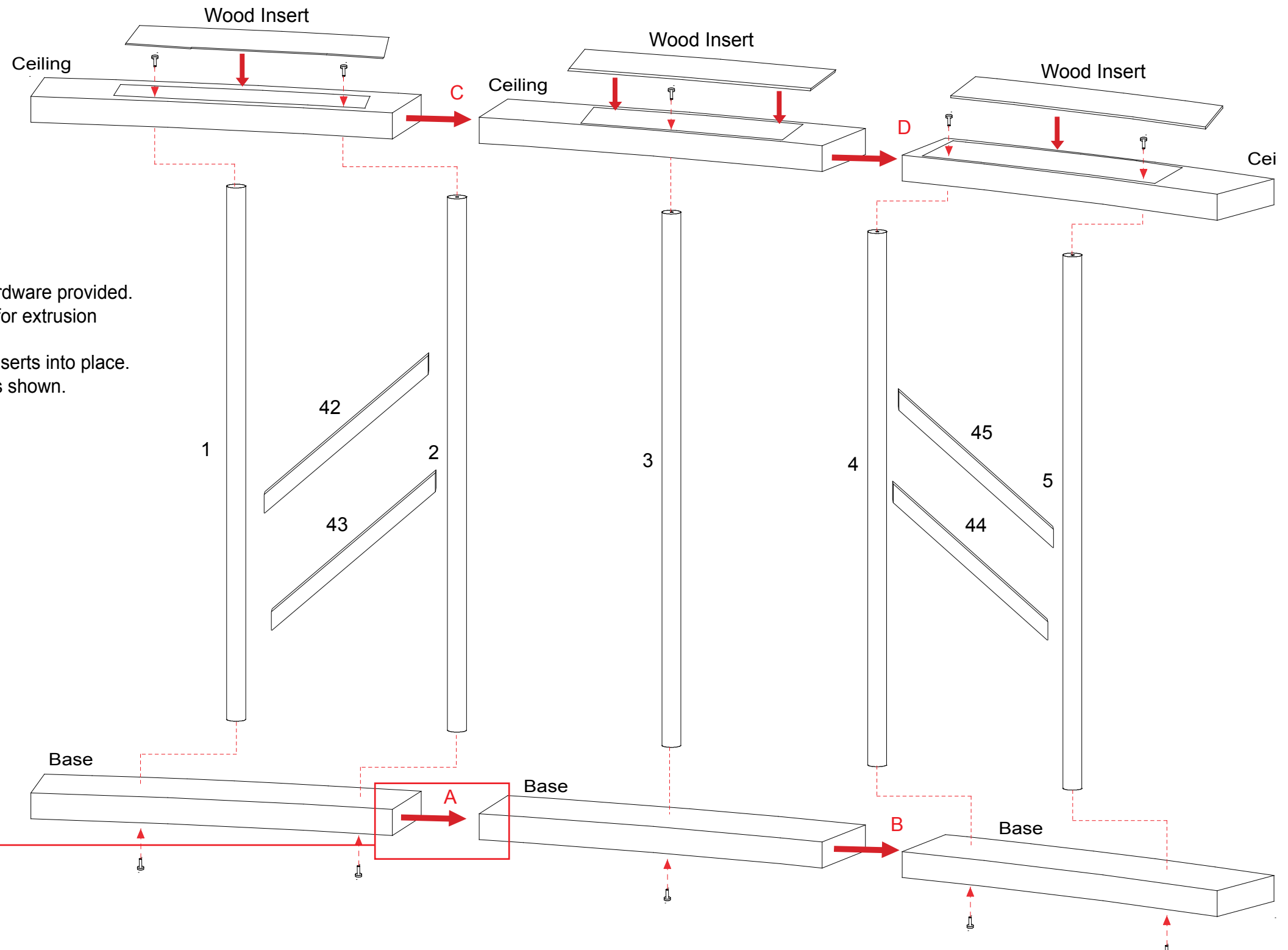
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

Item	Qty.	Description
1	1	103" Round Extrusion
2	1	103" Round Extrusion
3	1	103" Round Extrusion
4	1	103" Round Extrusion
5	1	103" Round Extrusion
42	1	Tapered Extrusion
43	1	Tapered Extrusion
44	1	Tapered Extrusion
45	1	Tapered Extrusion

Steps:

- 1) Attach lower wood base together as shown below.
- 2) Attach vertical extrusions [1 thru 5] to wood base using hardware provided.  
Note: make sure verticals are twisted so the grooves line up for extrusion attachment.
- 3) Attach ceiling pieces together as shown, place top wood inserts into place.
- 4) Attach tapered extrusions [42 thru 45] between verticals as shown.



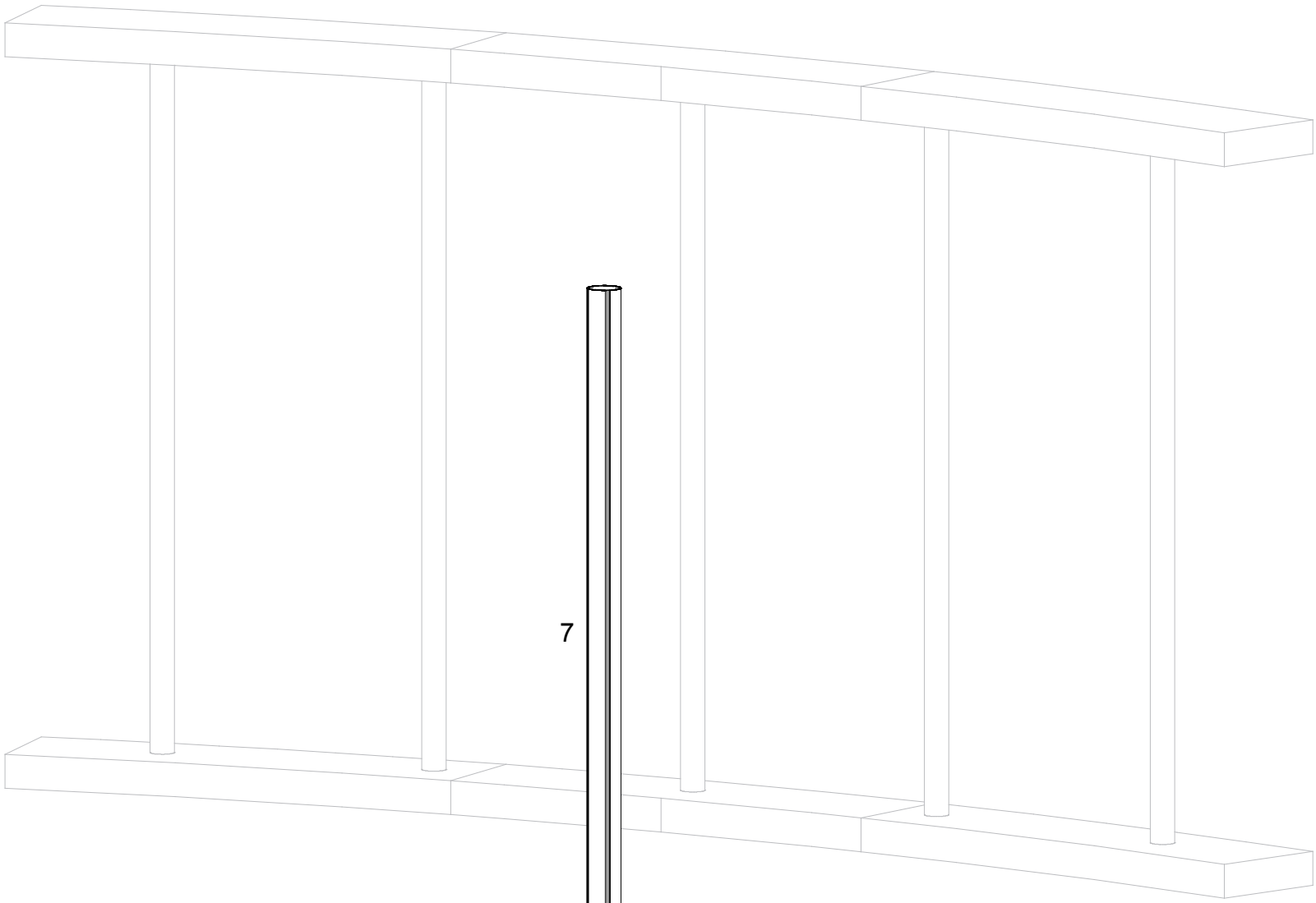
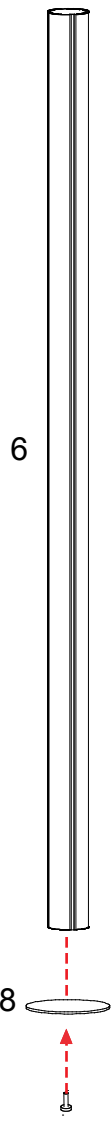
Connect base and ceiling pieces together using bolts washer and wing nuts

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

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Item	Qty.	Description
6	1	111.048"h Round Vertical Extrusion
7	1	111.048"h Round Vertical Extrusion
8	2	Round Base Plate

Attach base plates [8] to vertical extrusions [6 and 7], refer to detail D on General Info page.



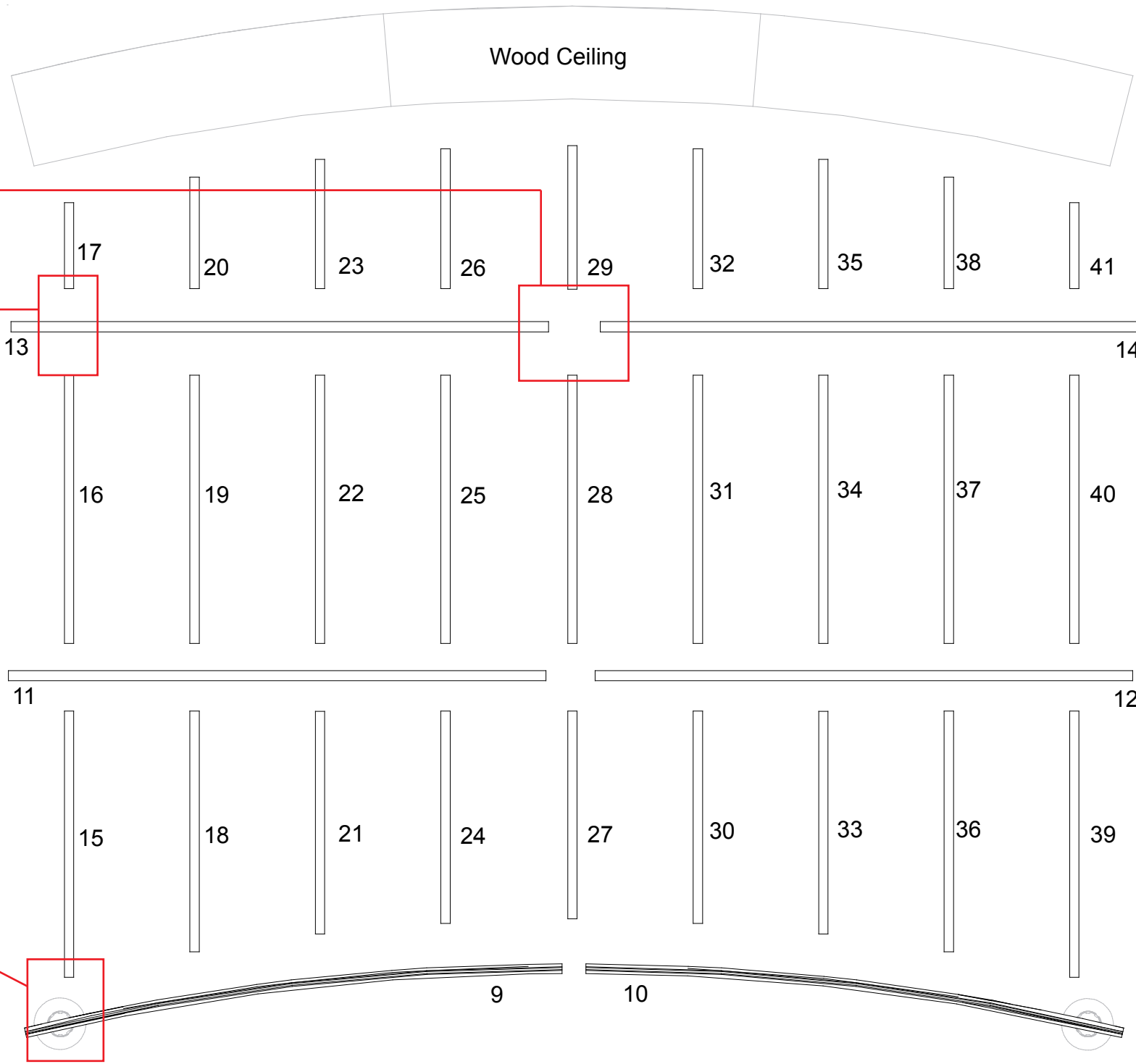
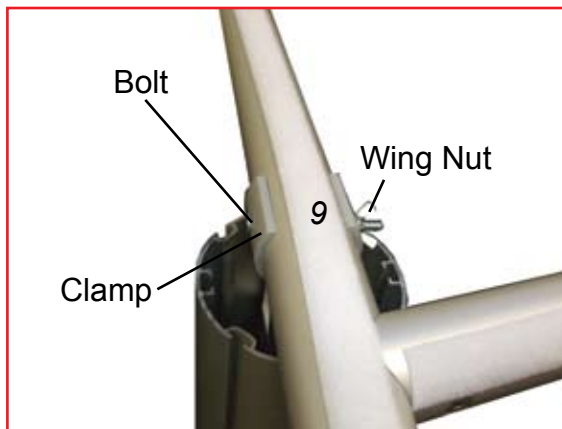
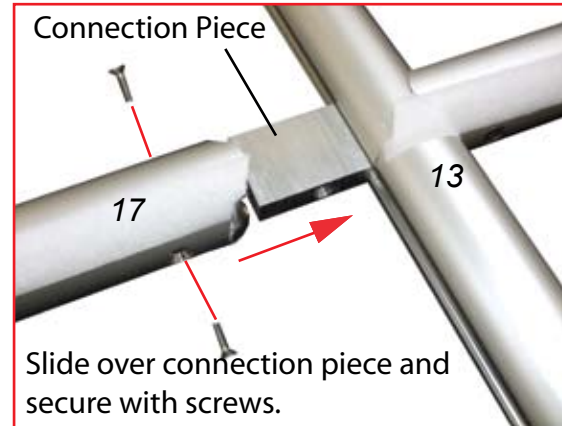
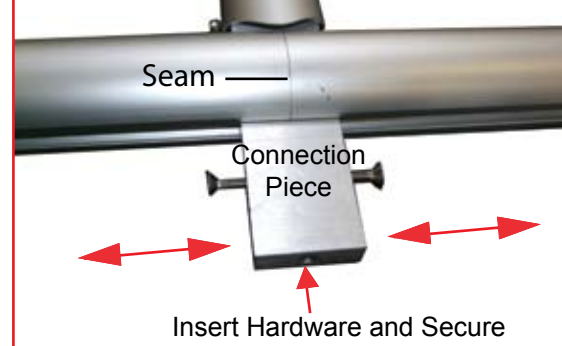
Note:  
Base Plates [8] MUST be secured to floor for stability.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Description
9	104.9" Curved Extrusion
10	104.9" Curved Extrusion
11	103.9" Extrusion
12	103.9" Extrusion
13	103.9" Extrusion
14	103.9" Extrusion
15	Front Ceiling Extrusion
16	Middle Ceiling Extrusion
17	Back Ceiling Extrusion
18	Front Ceiling Extrusion
19	Middle Ceiling Extrusion
20	Back Ceiling Extrusion
21	Front Ceiling Extrusion
22	Middle Ceiling Extrusion
23	Back Ceiling Extrusion
24	Front Ceiling Extrusion
25	Middle Ceiling Extrusion
26	Back Ceiling Extrusion
27	Front Ceiling Extrusion
28	Middle Ceiling Extrusion
29	Back Ceiling Extrusion
30	Front Ceiling Extrusion
31	Middle Ceiling Extrusion
32	Back Ceiling Extrusion
33	Front Ceiling Extrusion
34	Middle Ceiling Extrusion
35	Back Ceiling Extrusion
36	Front Ceiling Extrusion
37	Middle Ceiling Extrusion
38	Back Ceiling Extrusion
39	Front Ceiling Extrusion
40	Middle Ceiling Extrusion
41	Back Ceiling Extrusion

**Connection Details**

Slide connection piece to center of seam and secure in place using hardware provided.



**Steps:**

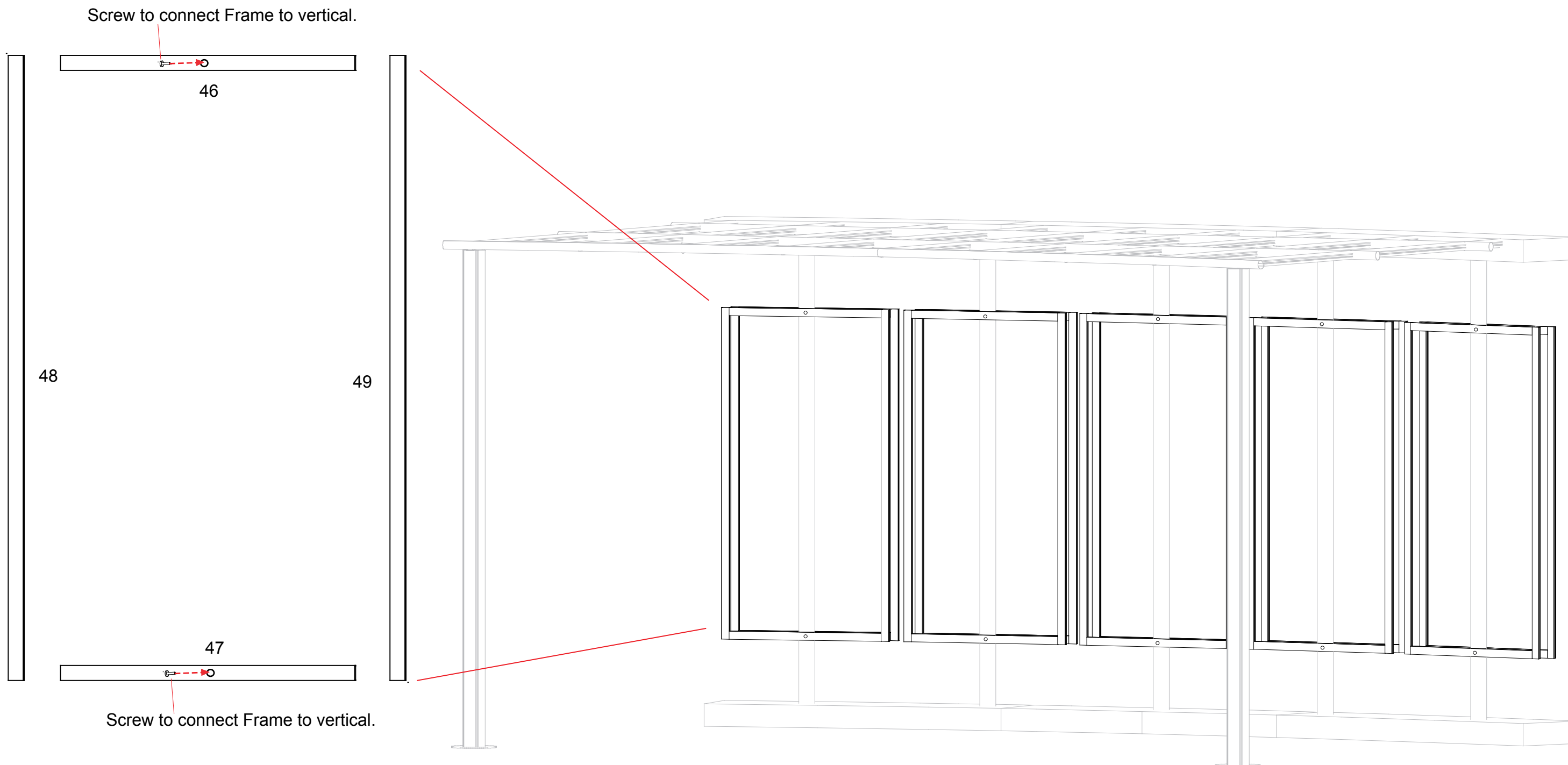
- 1) Attach curved extrusions [9 to 10].
- 2) Attach extrusions [11 to 12 and 13 to 14]
- 3) Connect ceiling extrusions [15 thru 41] referring to connection detail shown.
- 4) Once ceiling is assembled, you will need to lift ceiling structure and attach to vertical extrusions and Back Wood Ceiling portion.
- 5) Clamp extrusions [9 and 10] to vertical extrusions [6 and 7] from previous pages. Refer to detail drawing shown.
- 6) Secure to Wood Ceiling using bolts and wing nuts provided.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

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Item	Qty.	Description
46	10	35.418w" Extrusion
47	10	35.418w" Extrusion
48	10	74"h Extrusion
49	10	74"h Extrusion

- Steps:
- 1) Assemble frames together as show.
  - 2) Attach frames to FRONT and BACK of vertical extrusions using screws provided.
- NOTE: Steel tape for graphic application should face outward.*



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