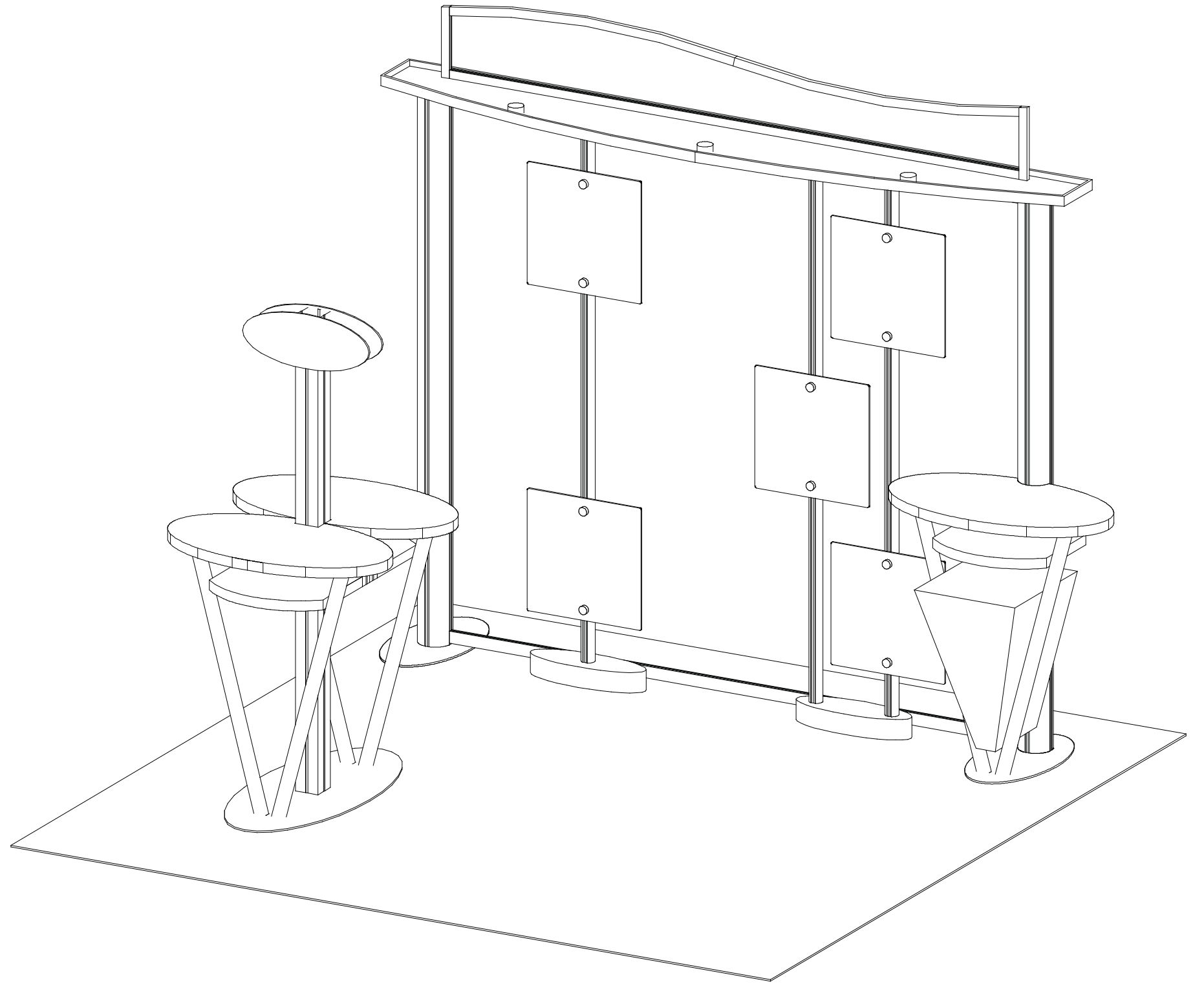


10'

10'



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

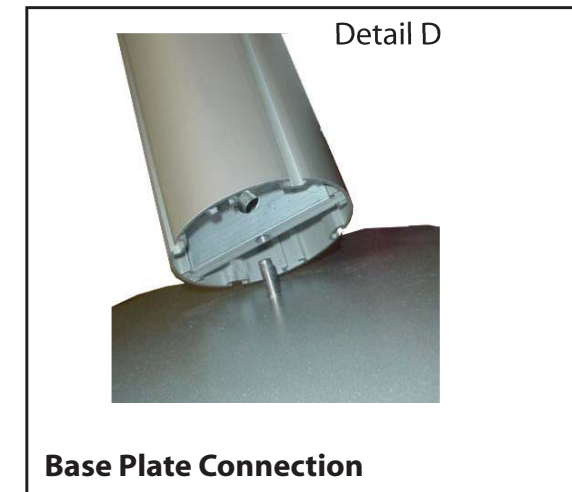
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

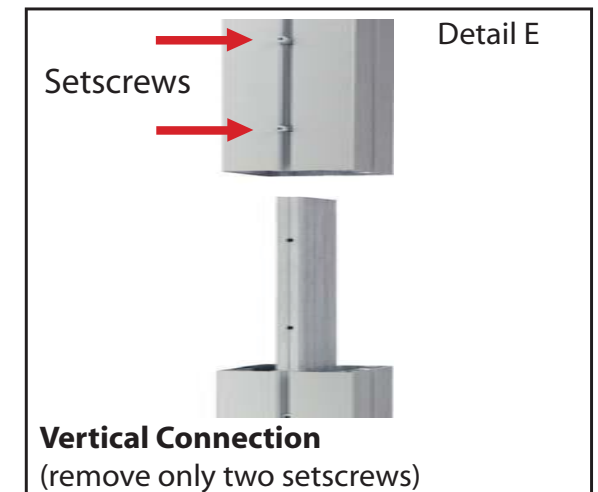
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

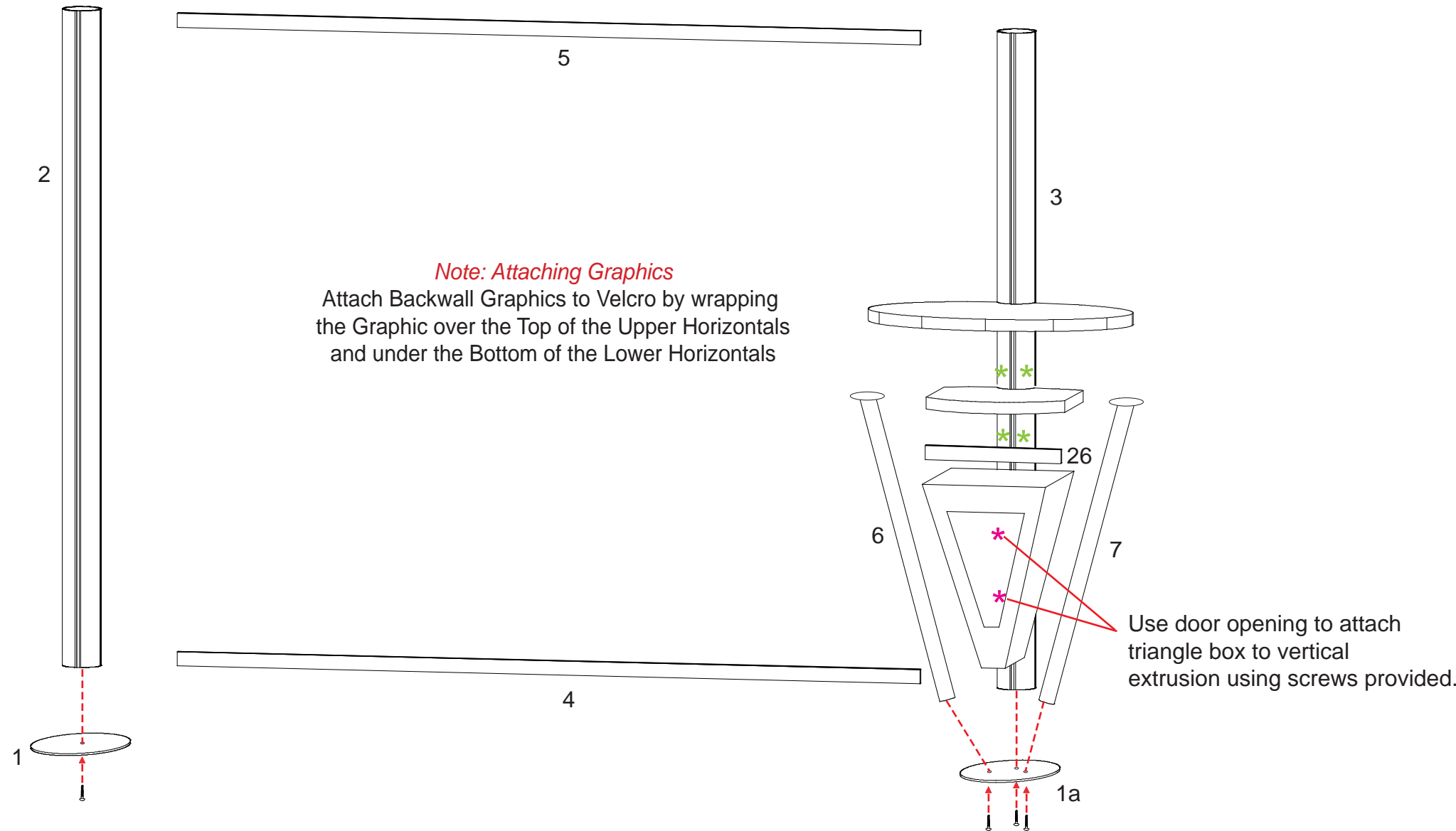
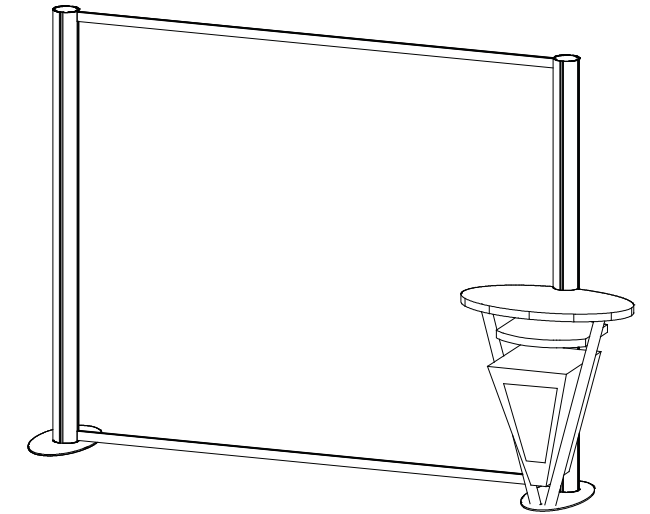
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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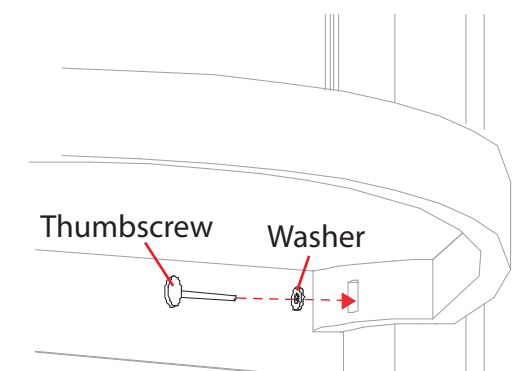
Item	Qty.	Description
1	1/1	Base Plate
2	1	81.75" h Vertical Extrusion
3	1	81.75" h Vertical Extrusion
4	1	90" w Horizontal Extrusion w/ Velcro Applied to Top of Extrusion
5	1	90" w Horizontal Extrusion w/ Velcro Applied to Bottom of Extrusion
6	1	40" h Counter Support Extrusion
7	1	40" h Counter Support Extrusion
26	1	Shelf Support Extrusion

Steps:

- 1) Attach vertical extrusions to base plates [2 to 1] and [3, 6 and 7 to 1a], see detail D on general information page.
- 2) Attach horizontal extrusions [4 and 5] between vertical extrusions [2 and 3].
- 3) Attach triangle box between round counter supports.
- 4) Attach horizontal extrusion [26] between counter supports [6 and 7], then set shelf atop horizontal extrusion and secure with thumbscrews.
- 5) Set counter atop counter supports and secure with thumbscrews.



*** Thumbscrew Attachment**



After setting counter on supports, put washer on thumbscrew, and attach thumbscrew through counter to vertical extrusion as shown.



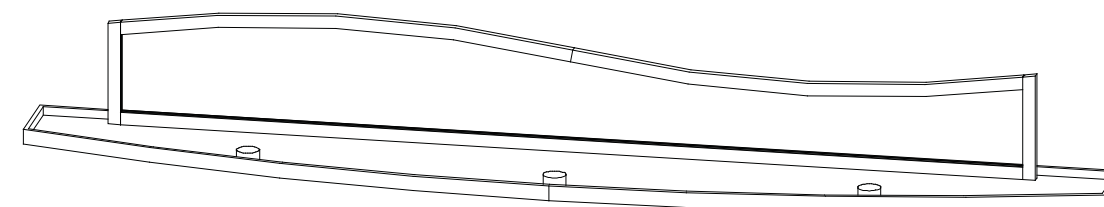
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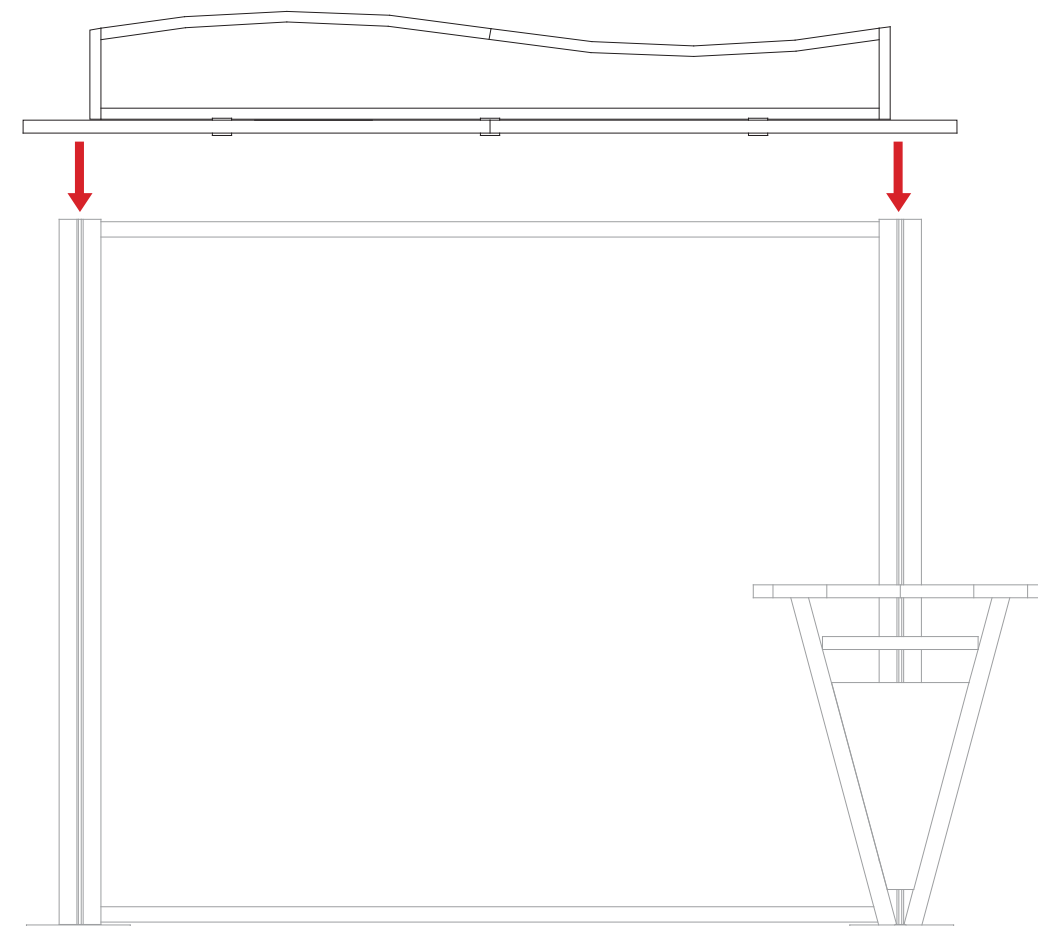
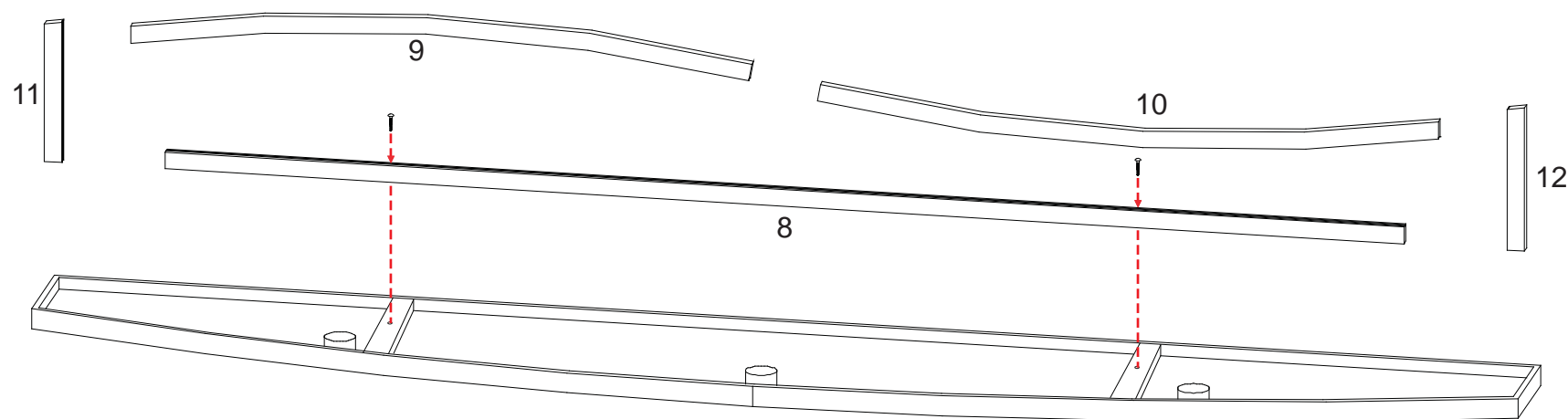
Item	Qty.	Description
8	1	90"w Horizontal Extrusion
9	1	45.35"w Curved Extrusion
10	1	45.35"w Curved Extrusion
11	1	10.516"w Vertical Extrusion
12	1	10.715"w Vertical Extrusion

Steps:

- 1) Connect extrusions [9 to 10] together.
- 2) Attach extrusion [8] to wood canopy where indicated using bolts.
- 3) Attach extrusions [11 and 12] to left and right side of extrusions [8 and 9/10].
- 4) Attach assembled header to top of assembled backwall as shown.



Attach Assembled Header to Assembled Backwall.



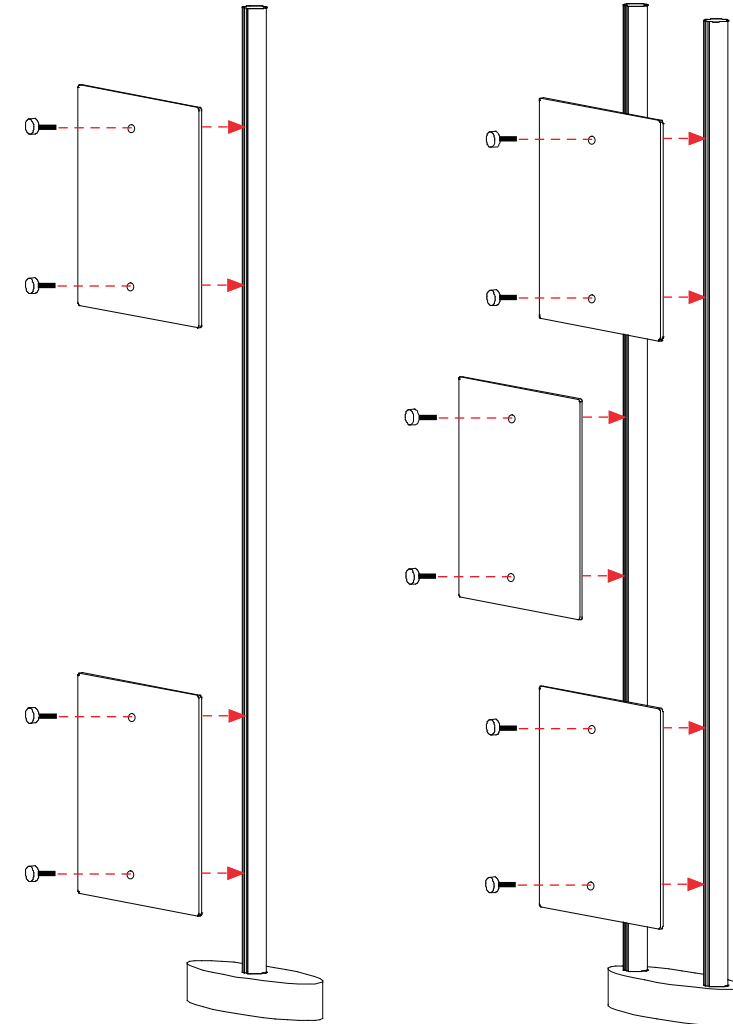
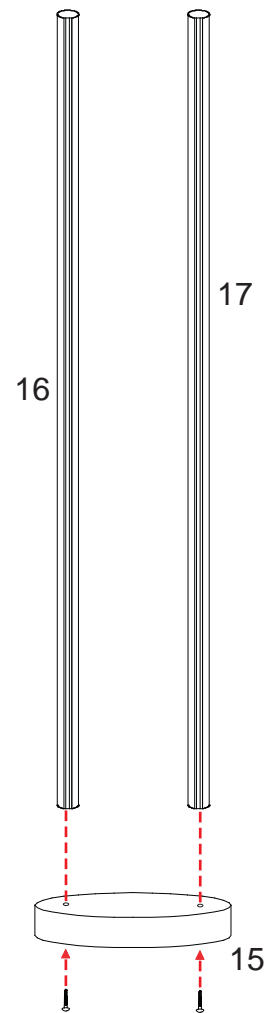
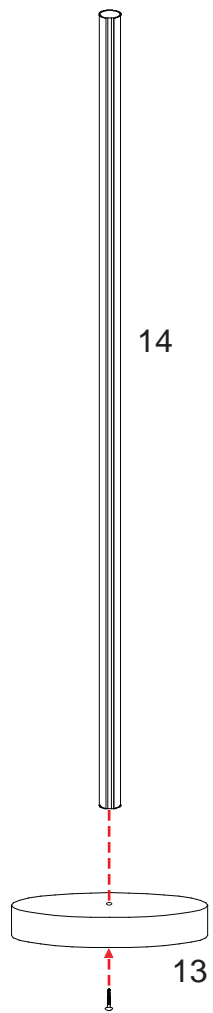
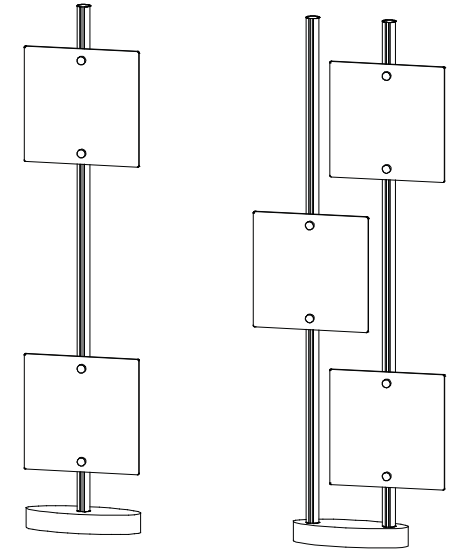
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
13	1	Base Plate
14	1	78.75"h Vertical Extrusion
15	1	Base Plate
16	1	78.75"h Vertical Extrusion
17	1	78.75"h Vertical Extrusion

Steps:

- 1) Attach vertical extrusion [14] to base plate [13], and vertical extrusions [16 and 17] to base plate [15].
- 2) Attach graphics to assembled stands using screw caps.

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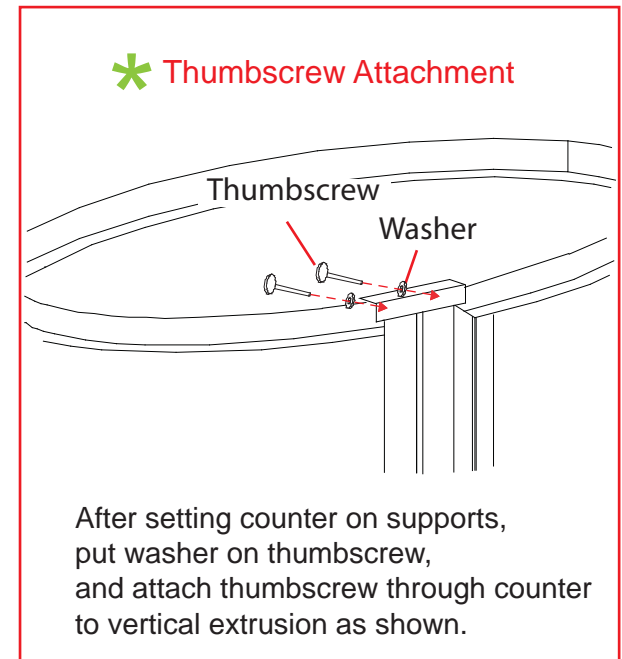
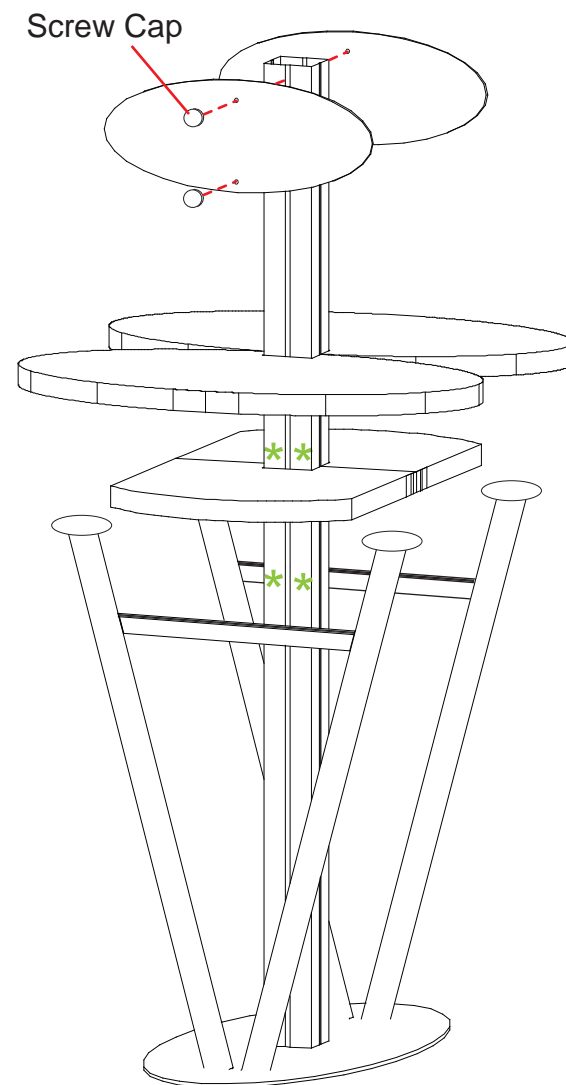
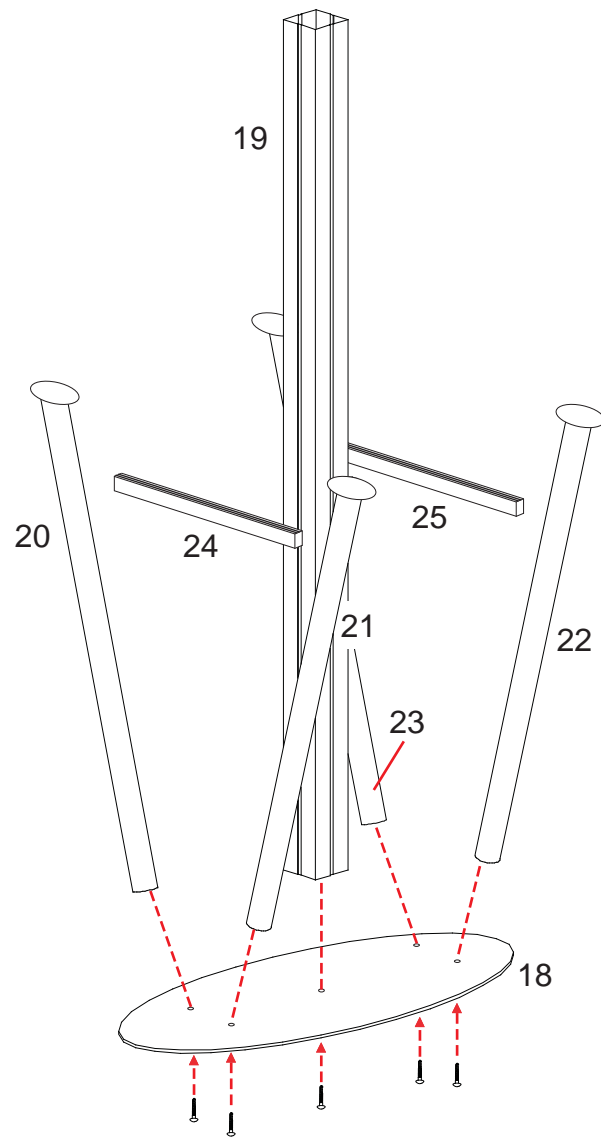
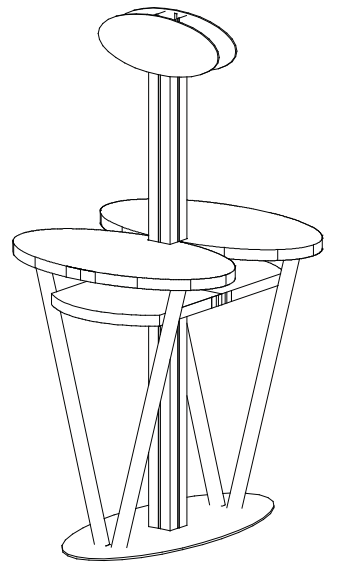
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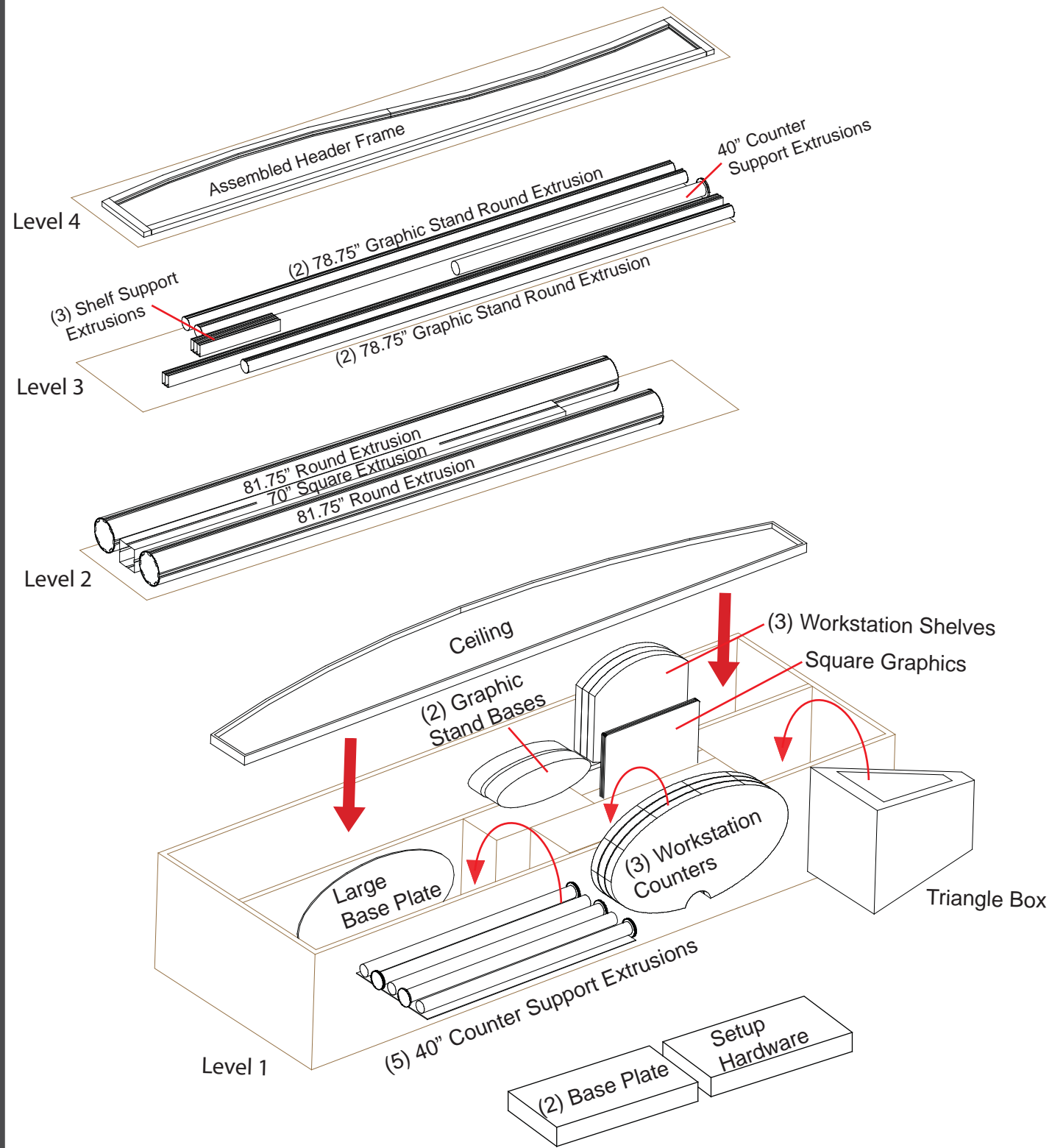
Item	Qty.	Description
18	1	Base Plate
19	1	70" h Vertical Extrusion
20	1	40" h Counter Support Extrusion
21	1	40" h Counter Support Extrusion
22	1	40" h Counter Support Extrusion
23	1	40" h Counter Support Extrusion
24	1	Shelf Support Extrusion
25	1	Shelf Support Extrusion

Steps:

- 1) Attach vertical extrusion [19] and counter support extrusions [20-23] to base plate [18].
- 2) Attach shelf support extrusions [24 and 25] between counter support verticals [20&21 and 22&23].
- 3) Set lower shelves atop shelf supports [24 and 25] and secure to vertical extrusion using thumbscrews.
- 4) Set counter tops on supports and secure with thumbscrews.
- 5) Attach oval signs to vertical extrusion [19] using screw caps.



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