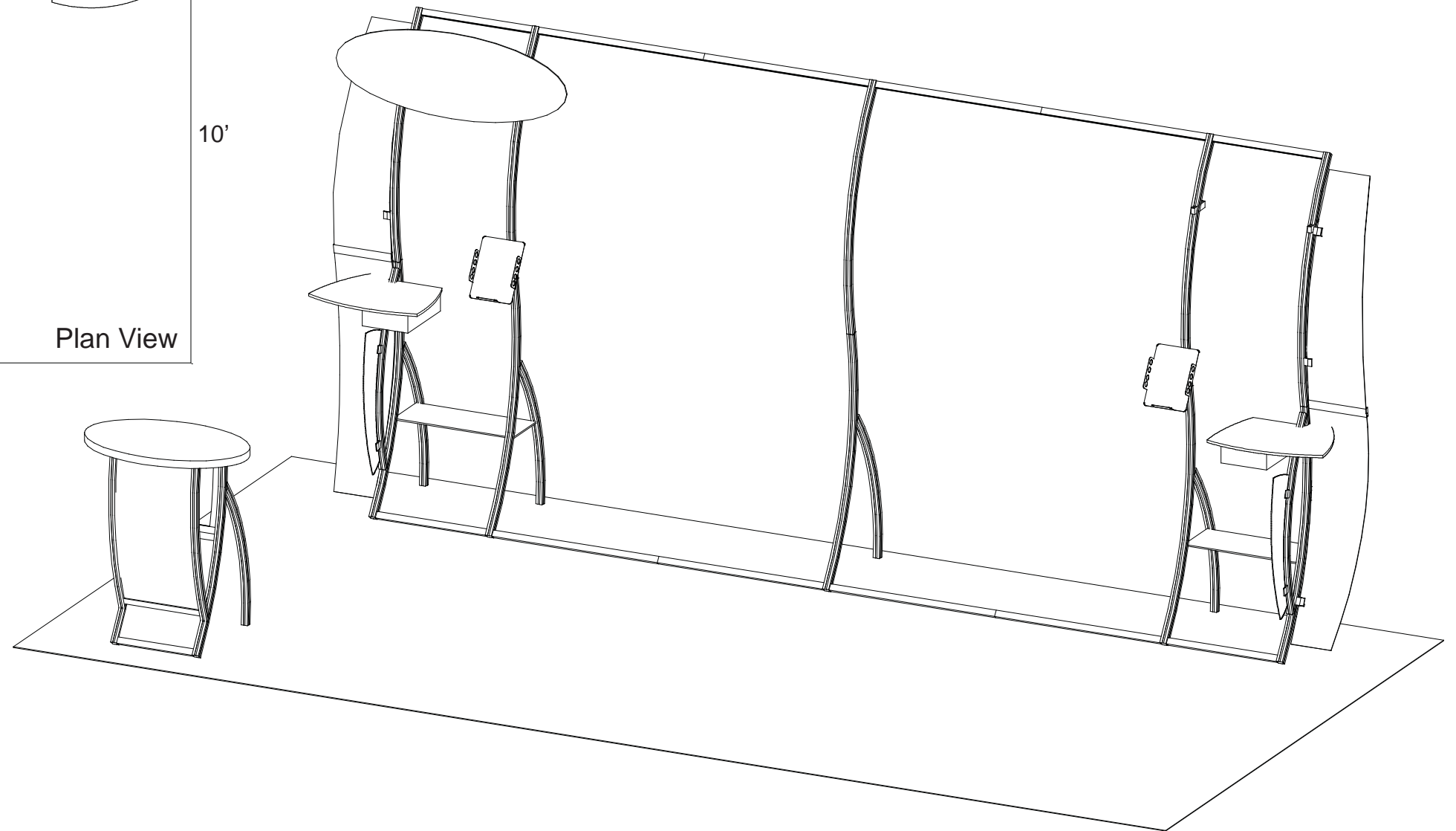
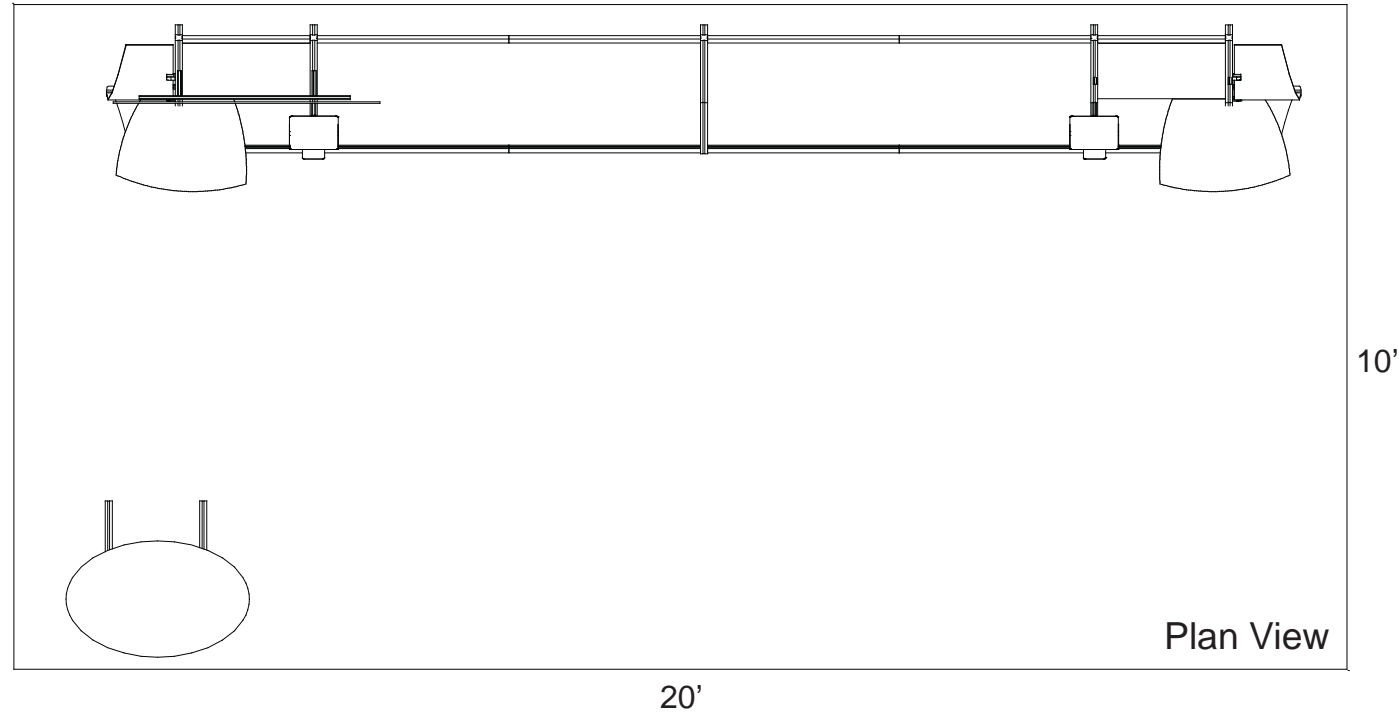


# Perfect 20 Hybrid Displays



WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Part Number	Description
1	Left Leg Assembly w/ A10 Clamps Attached
2	Middle Leg Assembly
3A	Upper Curved Vertical w/ A10 Clamps Attached
3	Upper Curved Vertical
4	23" w Horizontal

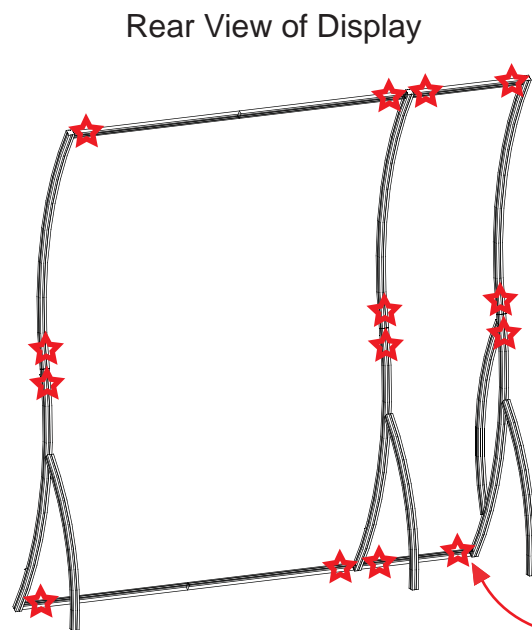


Step 1:

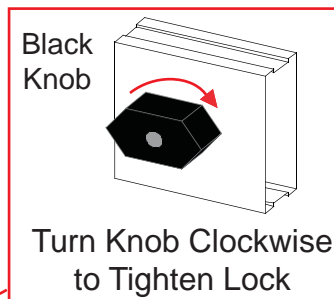
NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

- A) Connect vertical leg assemblies [1 and 2] together by connecting horizontal extrusions [4] between assemblies tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK and placing it about one inch up from bottom and tightening.
- B) Connect vertical extrusions [3 and 3A] to leg assemblies [1 and 2] using vertical connection bar as shown.
- C) Connect upper horizontal extrusion [4] between verticals [3 and 3A] placing it about one inch down from top.

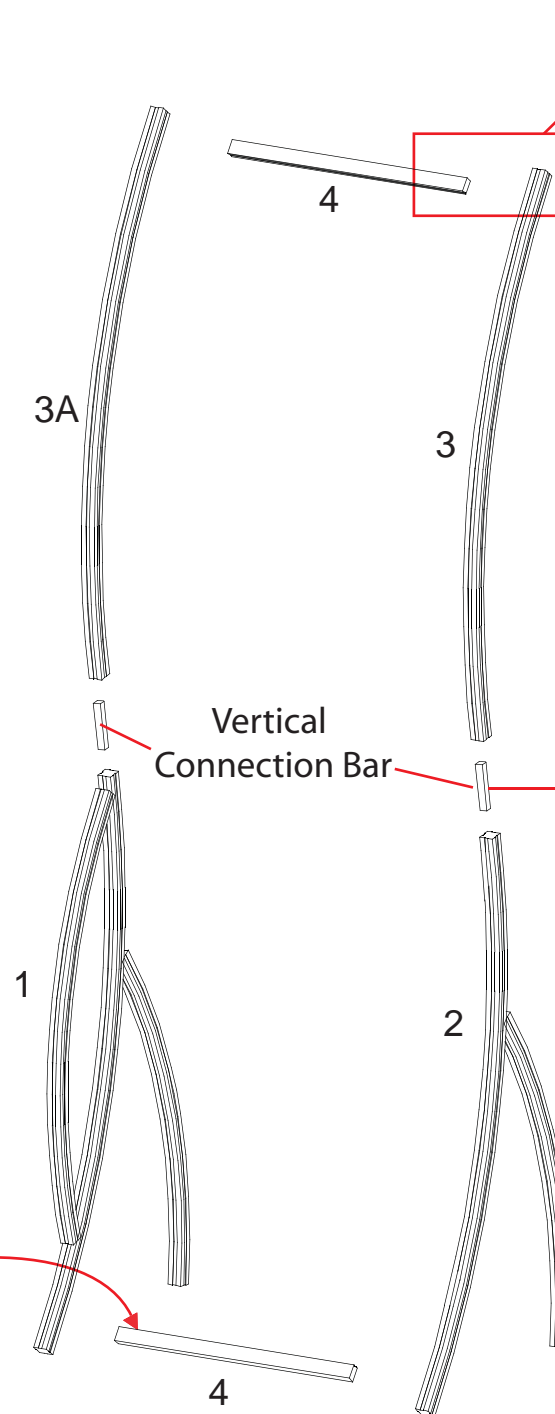
NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.



STAR indicates location of knobs on BACKSIDE of unit.



Step 1



NOTE: When assembling horizontals they should be placed approximately one inch from TOP and BOTTOM.



Slide Connection Bar into lower leg assembly. Slide upper vertical over bar and secure both.

Step stool may be required for assembly.



WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING

Part Number	Description
5	Right Leg Assembly
6	Upper Curved Vertical
7	69" w Horizontal w/ Hinge Facing UP
8	69" w Horizontal w/ Hinge Facing DOWN

Step 2:

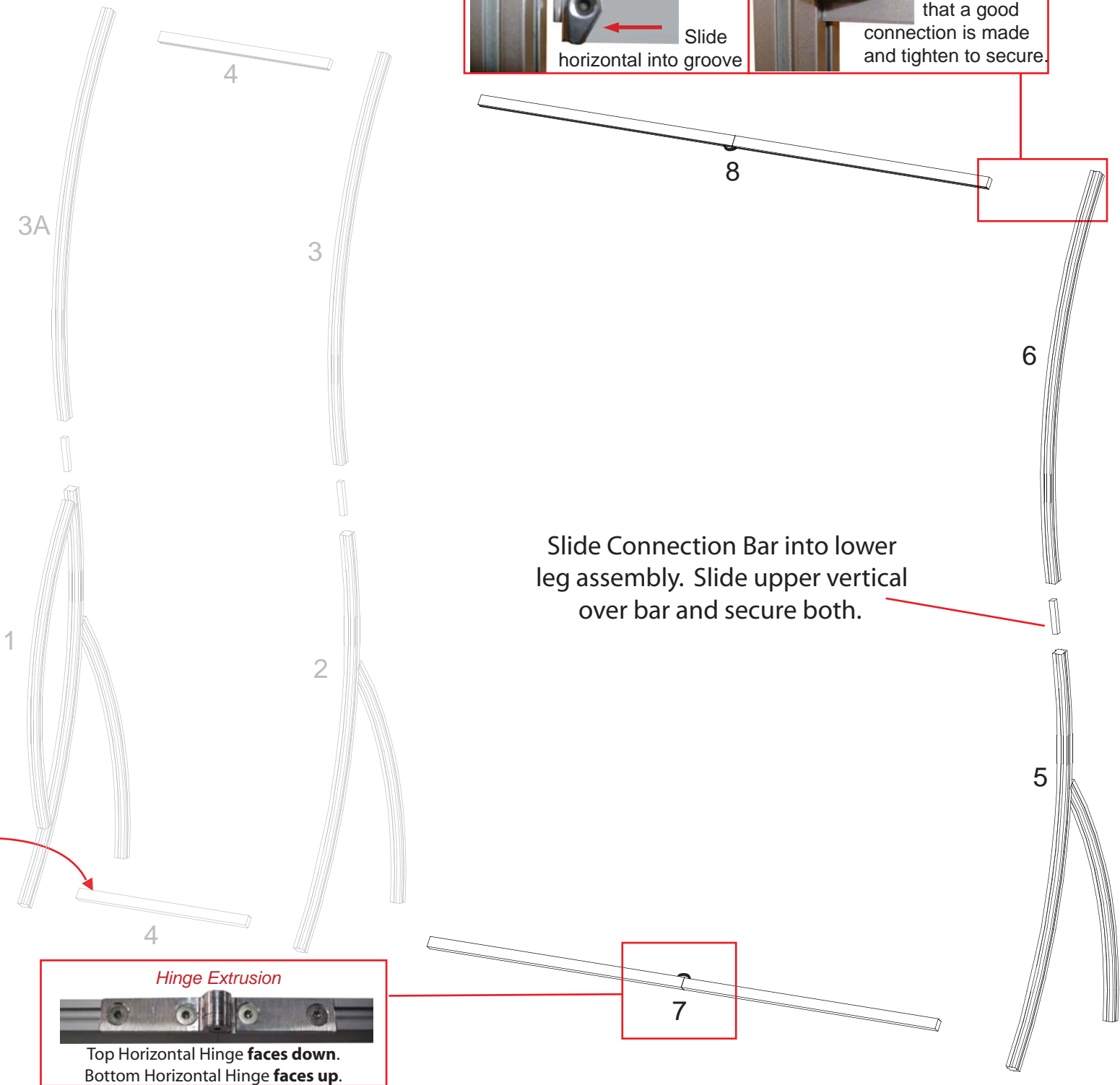
NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

- A) Connect vertical extrusion [6] to leg assembly [5] using vertical connection bar as shown.
- B) Connect horizontal extrusions [7 and 8] between vertical assemblies by tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK.

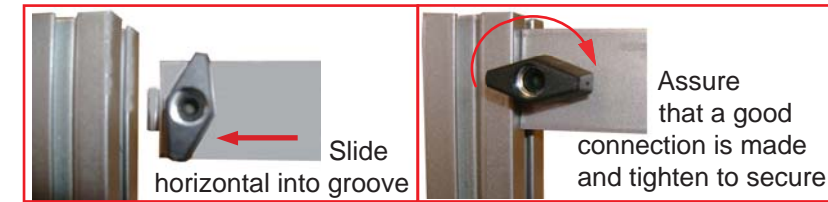
**NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.**



Step 2



NOTE: When assembling horizontals they should be placed approximately one inch from TOP and BOTTOM.

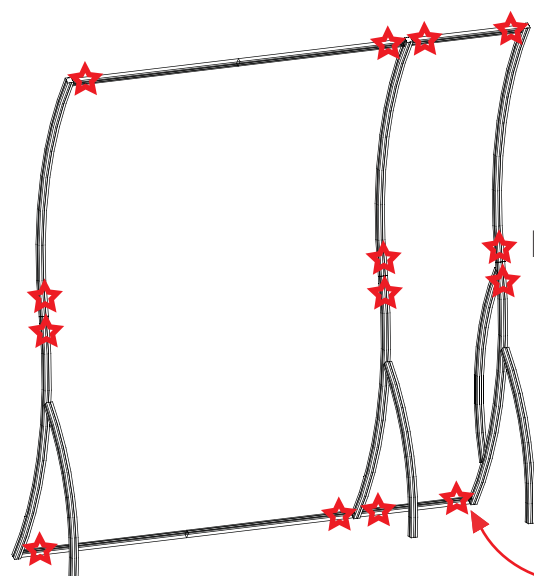


Slide horizontal into groove

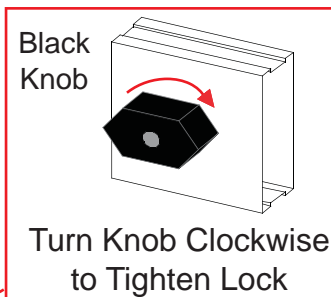
Assure that a good connection is made and tighten to secure.

Slide Connection Bar into lower leg assembly. Slide upper vertical over bar and secure both.

Rear View of Display



STAR indicates location of knobs on BACKSIDE of unit.



Black Knob

Turn Knob Clockwise to Tighten Lock



Hinge Extrusion

Top Horizontal Hinge faces down.  
Bottom Horizontal Hinge faces up.

**WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING**

Part Number	Description
9	Middle Leg Assembly
10	Upper Curved Vertical
11	69" w Horizontal w/ Hinge Facing UP
12	69" w Horizontal w/ Hinge Facing DOWN

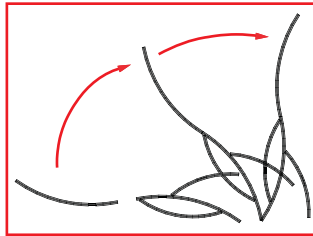
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NOTE: When assembling horizontals they should be placed approximately one inch from TOP and BOTTOM.

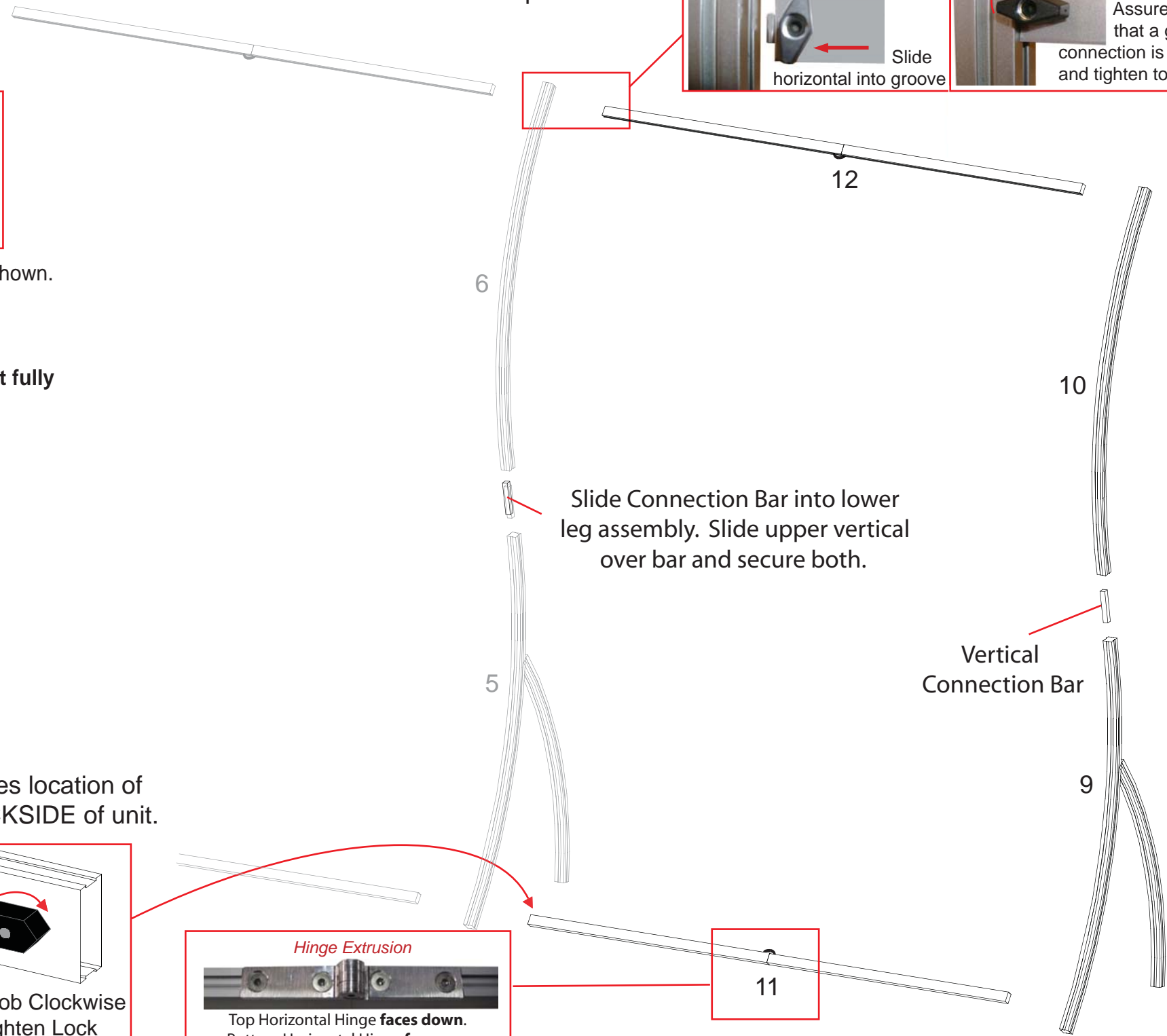
Step 1:  
NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

- A) Connect vertical extrusion [10] to leg assembly [9] using vertical connection bar as shown.
- B) Connect horizontal extrusions [11 and 12] between vertical assemblies by tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK.

NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.



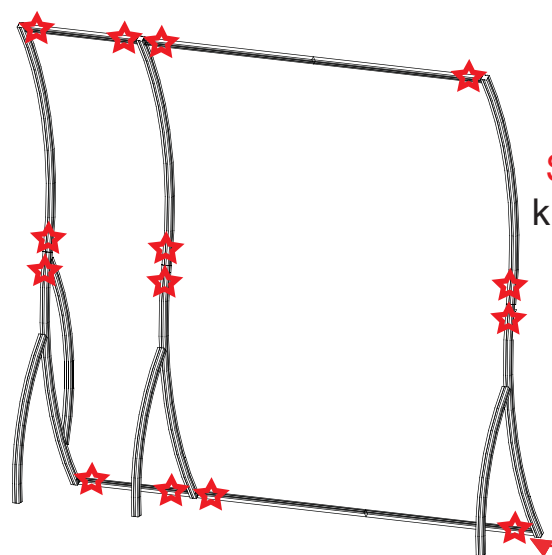
Step 3



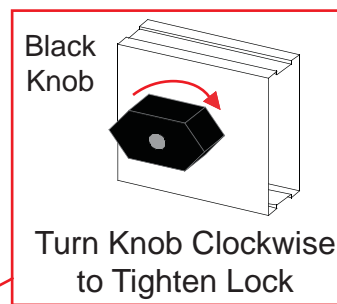
Step stool may be required for assembly.



Rear View of Display



STAR indicates location of knobs on BACKSIDE of unit.

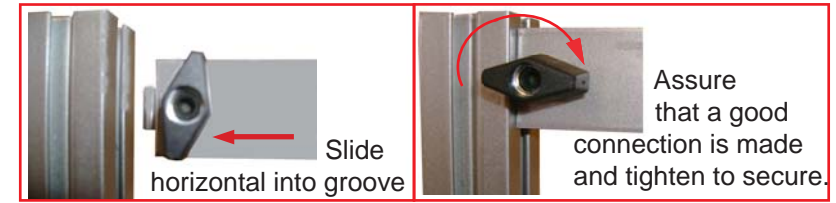


WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING

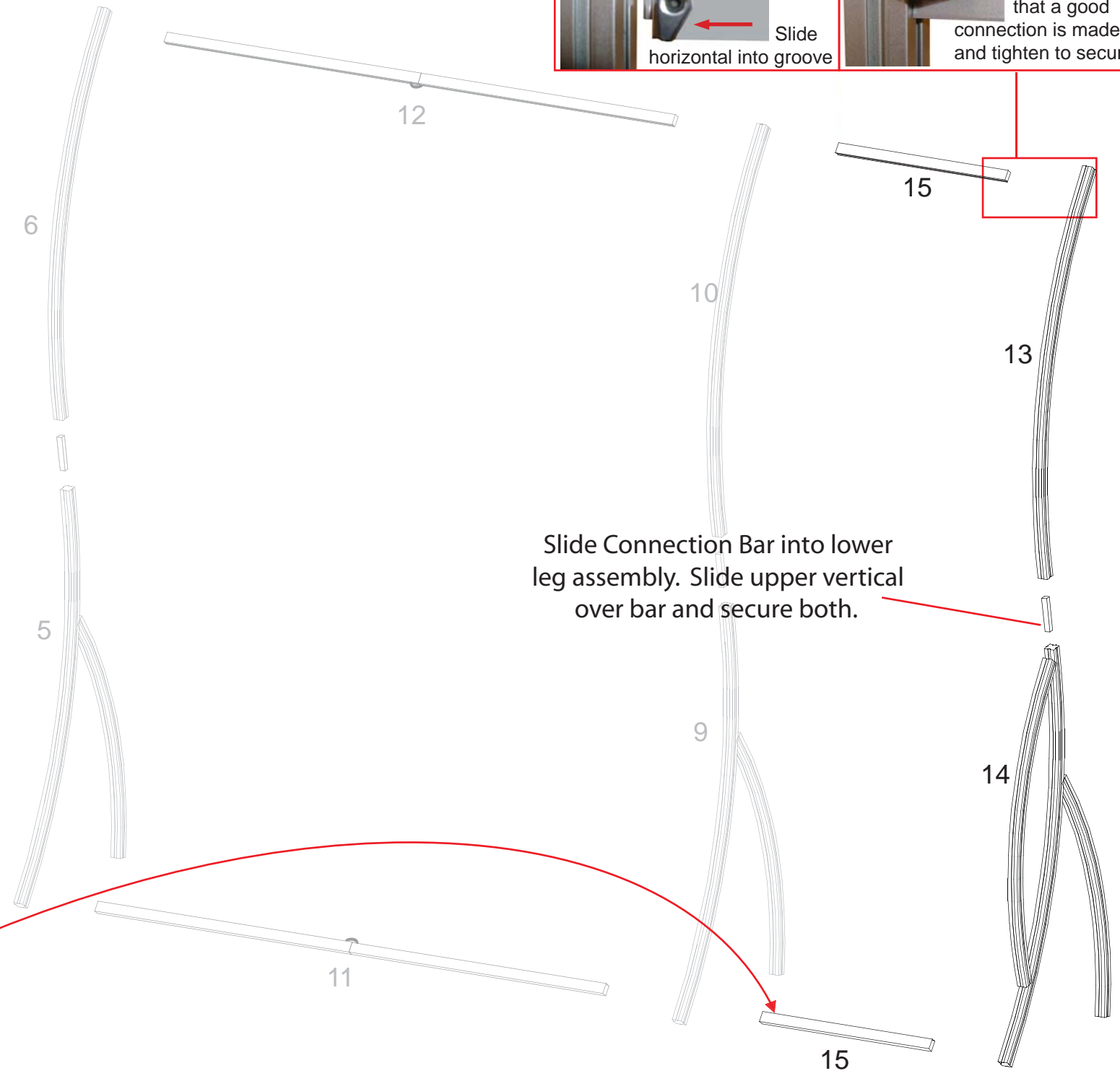
866.652.2100

Part Number	Description
13	Right Leg Assembly w/ A10 Clamps Attached
14	Upper Curved Vertical w/ A10 Clamps Attached
15	23" w Horizontal

NOTE: When assembling horizontals they should be placed approximately one inch from TOP and BOTTOM.



Step 4

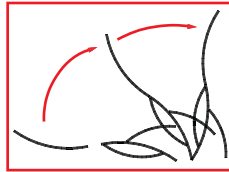


Slide Connection Bar into lower leg assembly. Slide upper vertical over bar and secure both.

Step 2:

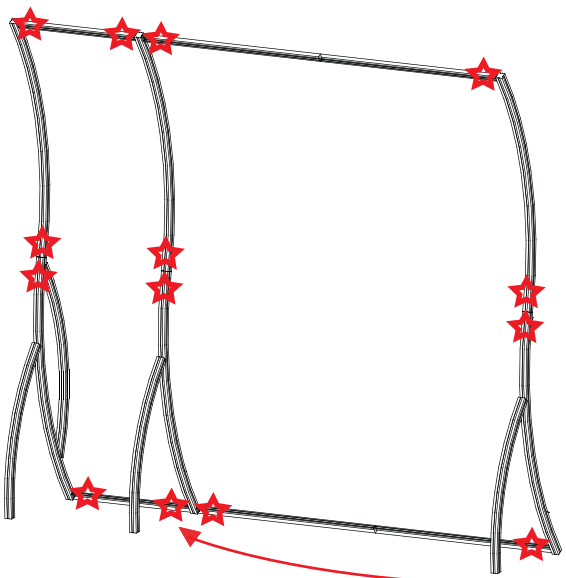
NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

- A) Connect vertical extrusion [14] to leg assembly [13] using vertical connection bar as shown.
- B) Connect horizontal extrusions [15] between vertical assemblies by tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK.

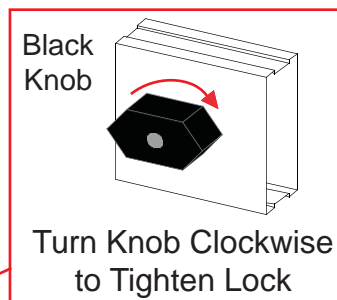


NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.

Rear View of Display

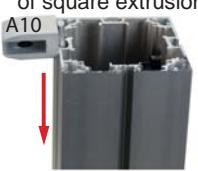


STAR indicates location of knobs on BACKSIDE of unit.




WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING

*Decorative Blade Attachment (if accidentally removed)*  
Slide A10 Clamp into groove of square extrusion.




A10

When desired location is found, tighten set screw to secure.




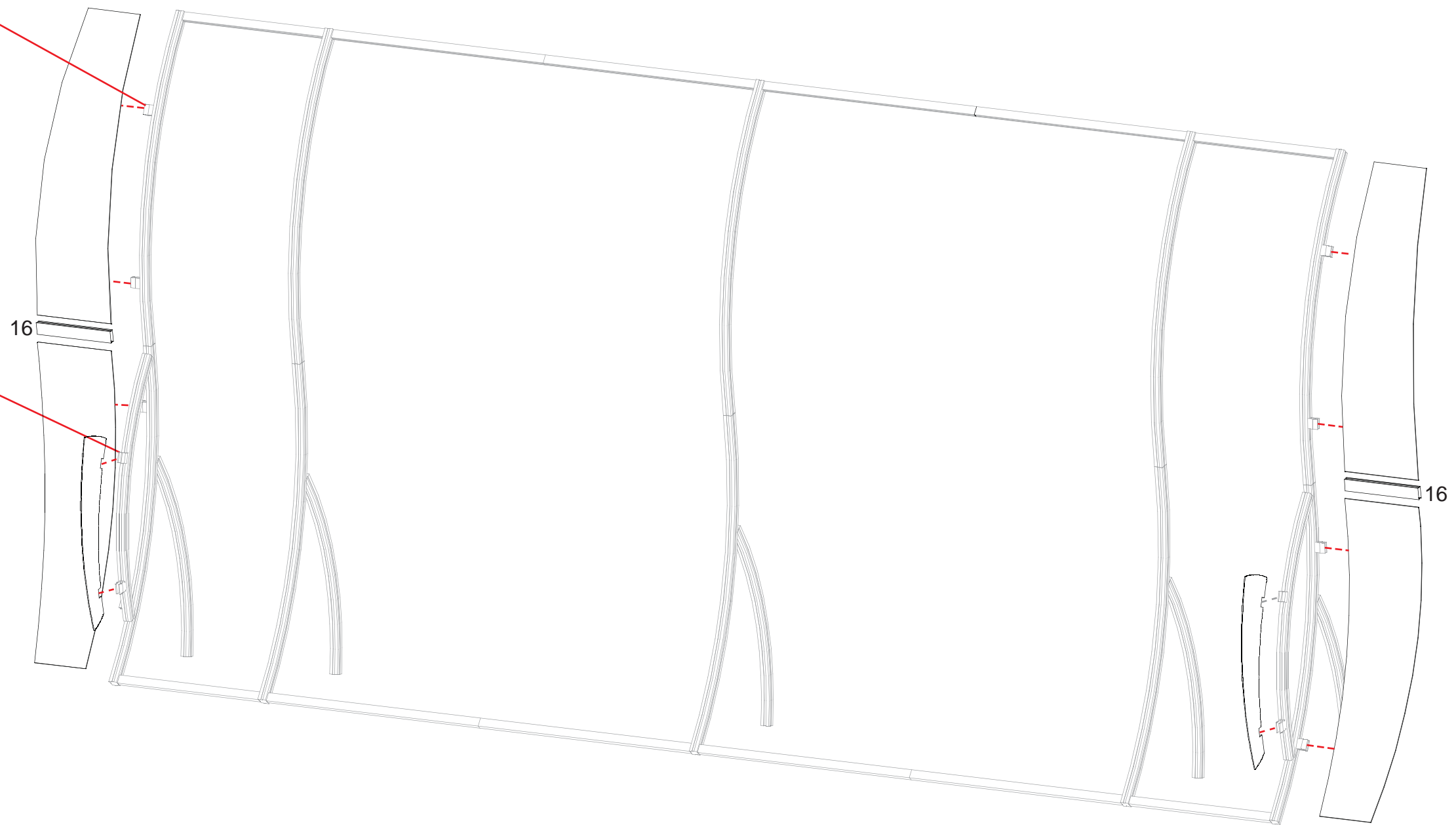
Set-Screw

Tighten black plastic set screw to secure Wing in place.




Black Plastic Set-screw

Attach decorative wing and blades to A10's attached to Backwall as shown.

*Hex Key Tool*  
*Flathead Screwdriver*

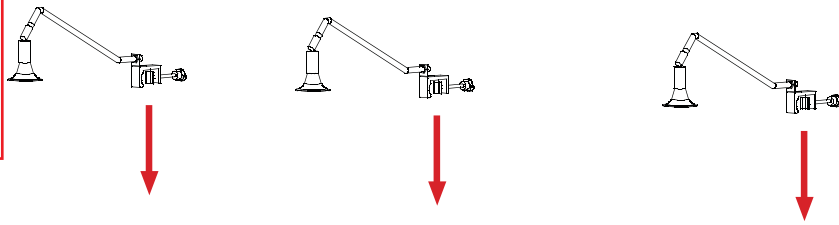
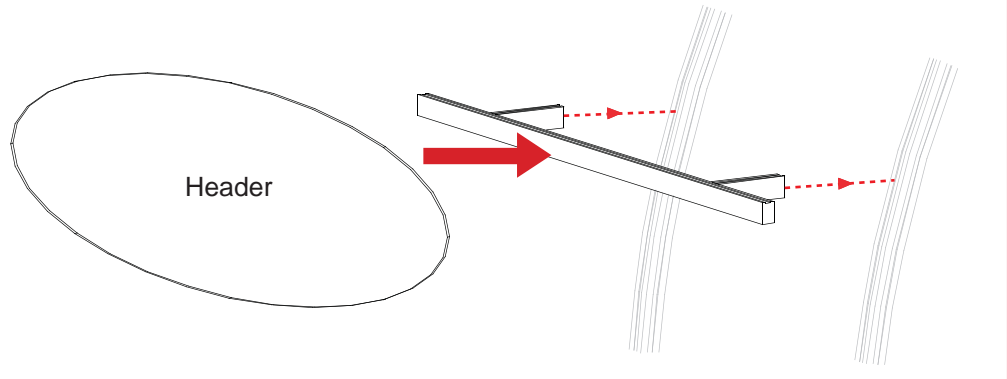


(if necessary)

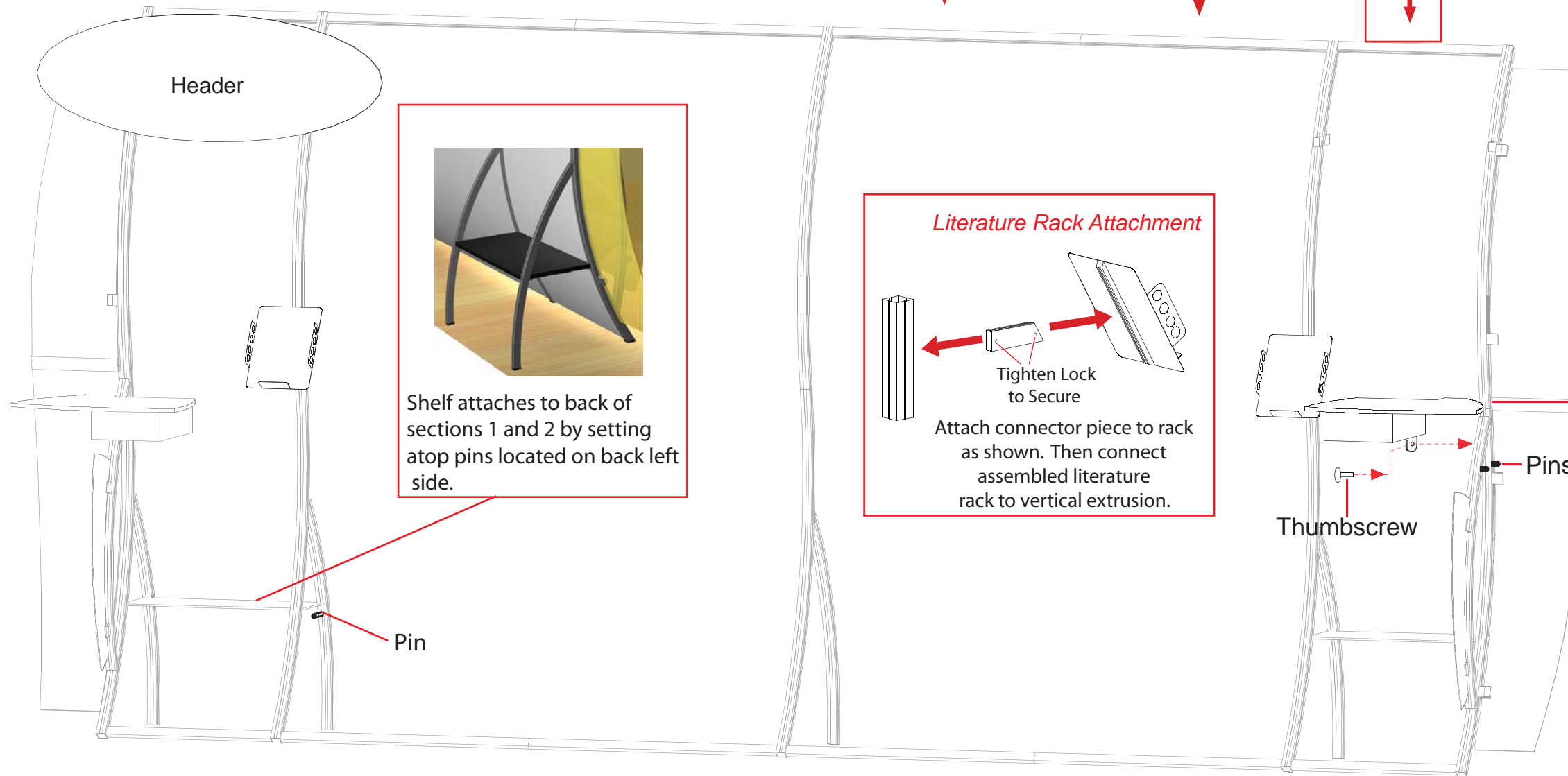
WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING

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**Accessory Attachment**  
Attach Header support  
then Slide header into Groove



**Light Connection**  
Attach Lights to  
Backwall where  
desired and tighten  
in place.



**Shelf Attachment**  
Shelf attaches to back of  
sections 1 and 2 by setting  
atop pins located on back left  
side.

**Literature Rack Attachment**  
Attach connector piece to rack  
as shown. Then connect  
assembled literature  
rack to vertical extrusion.  
Tighten Lock  
to Secure

**Cubby Attachment**  
Shelf attaches to section  
5 by setting atop pins  
located on right side  
and securing into place  
with thumbscrew on left.

**Counter Attachment**  
Slide onto back pin first.  
When attaching counter you will need to first  
slide shelf onto back pin then set down on front  
pin.

WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING

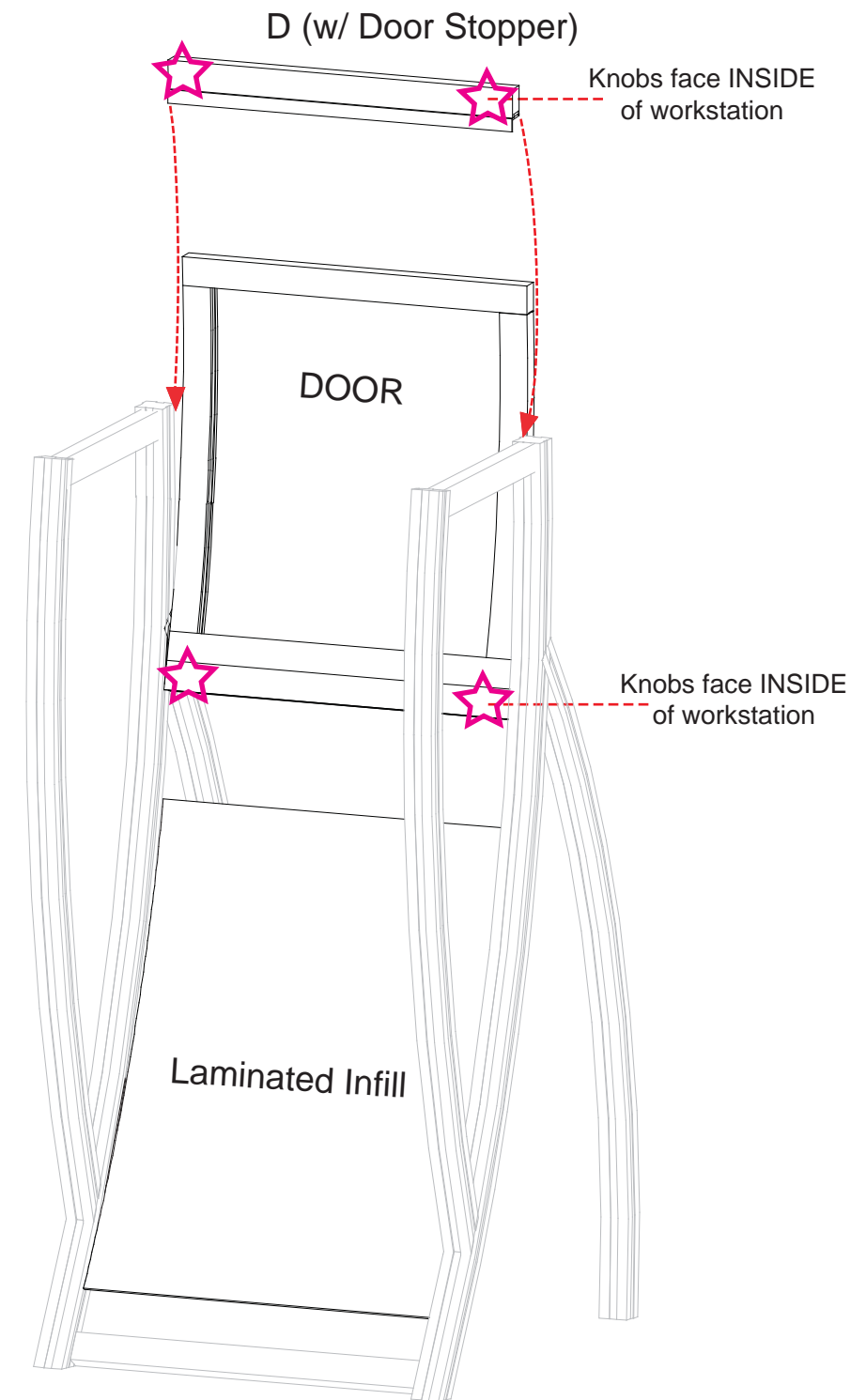
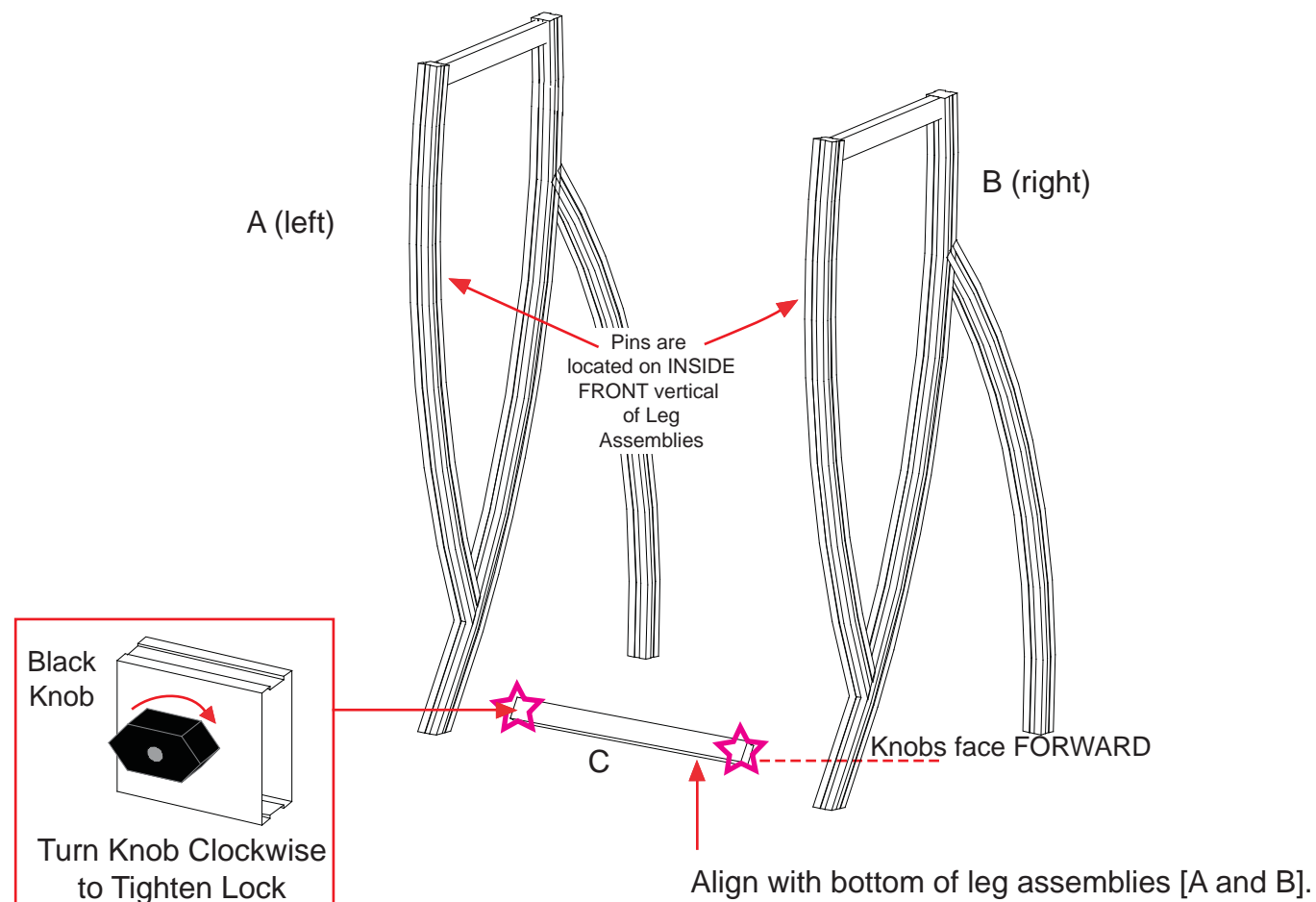
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Part Number	Description
A	Left Leg Assembly
B	Right Leg Assembly
C	Horizontal Extrusion
D	Horizontal Extrusion w/ Door Stopper

Step 1:

- A) Connect lower horizontal extrusion [C] between bottom of leg assemblies [A and B] as shown.
- B) Insert Laminated infill into grooves of leg assemblies [A and B].
- C) Attach extrusion door between leg assemblies [A and B] and atop laminated infill.
- D) Attach upper horizontal extrusion w/ door stopper [D] between leg assemblies [A and B], and set flush with top of legs [A and B].

**NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.**



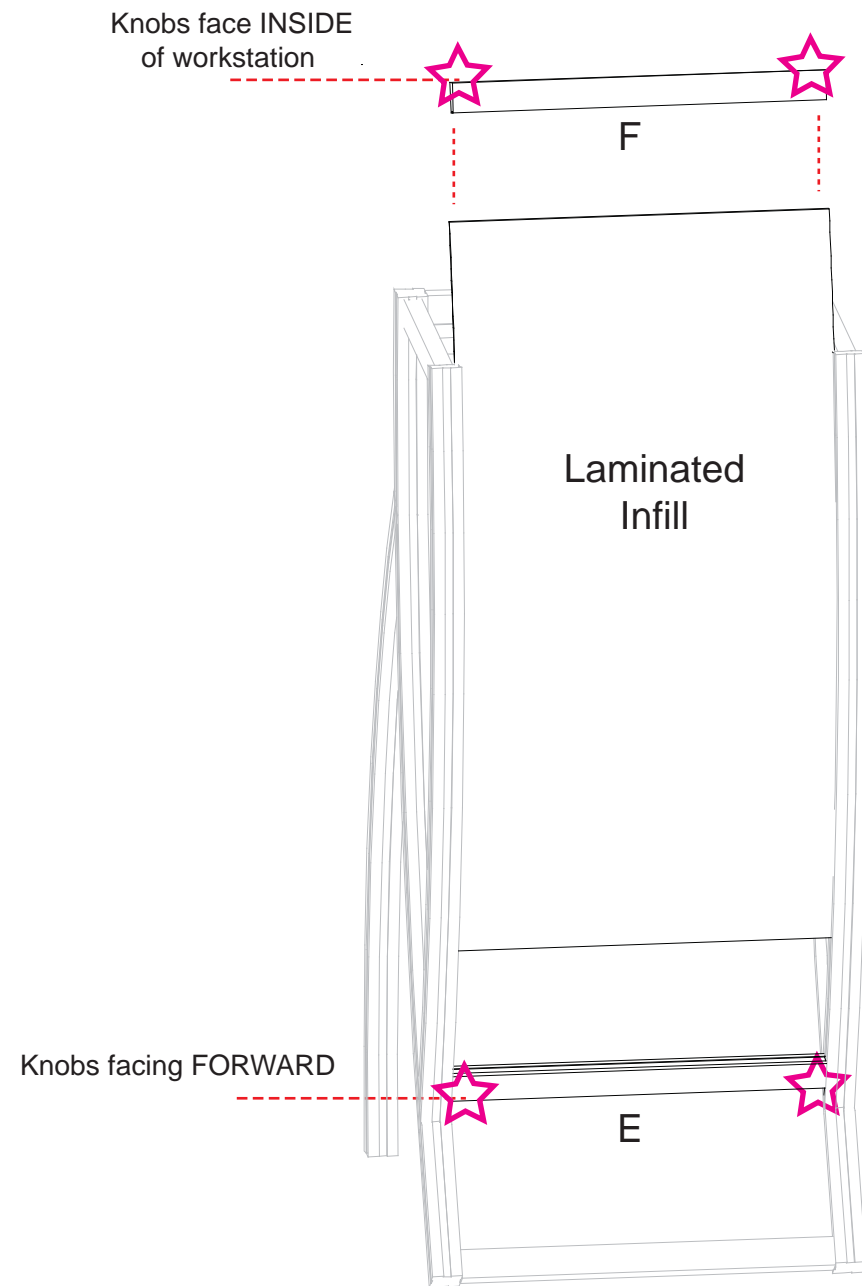
**WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING**

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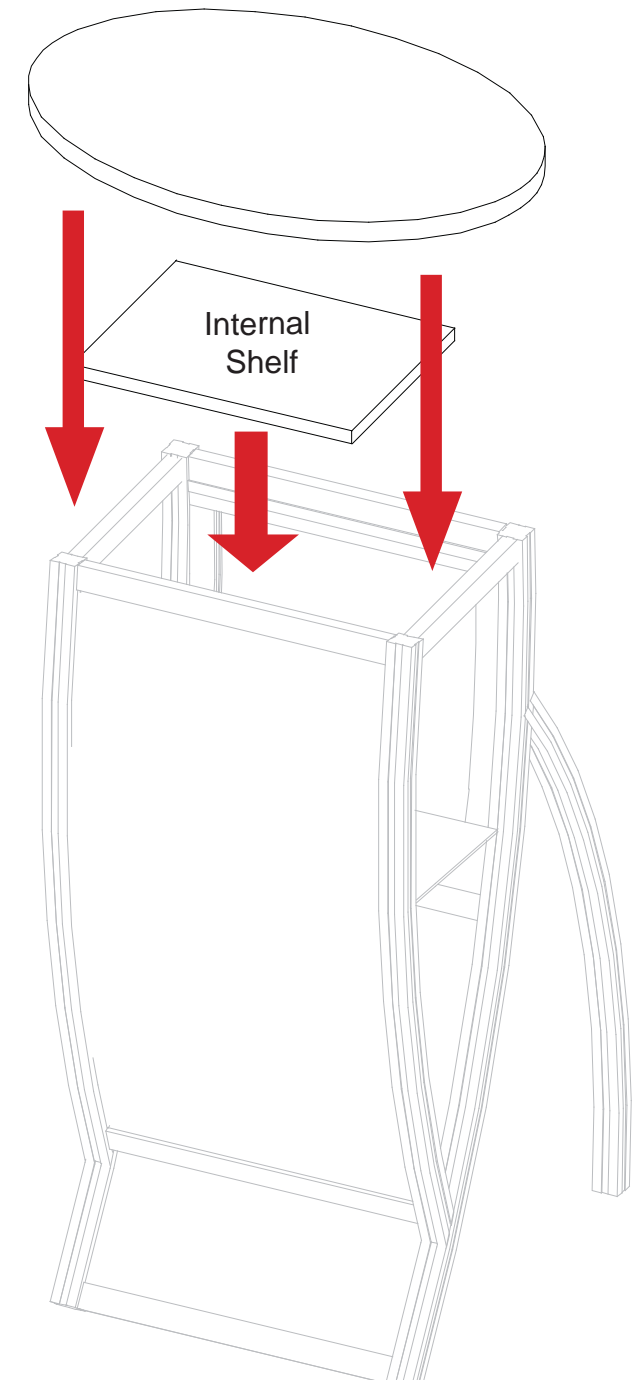
Part Number	Description
E	Horizontal Extrusion
F	Horizontal Extrusion

Step 2:

- A) Attach horizontal extrusion [E] between vertical leg assemblies [A and B] as shown below.
- B) Insert Laminated infill into grooves of vertical leg assemblies [A and B].
- C) Attach upper horizontal extrusion [F] between vertical leg assemblies [A and B] atop infill.
- D) Place internal shelf into assembled pedestal atop pins..
- E) Set Counter atop assembled pedestal and secure with Velcro straps attached to underside of top.



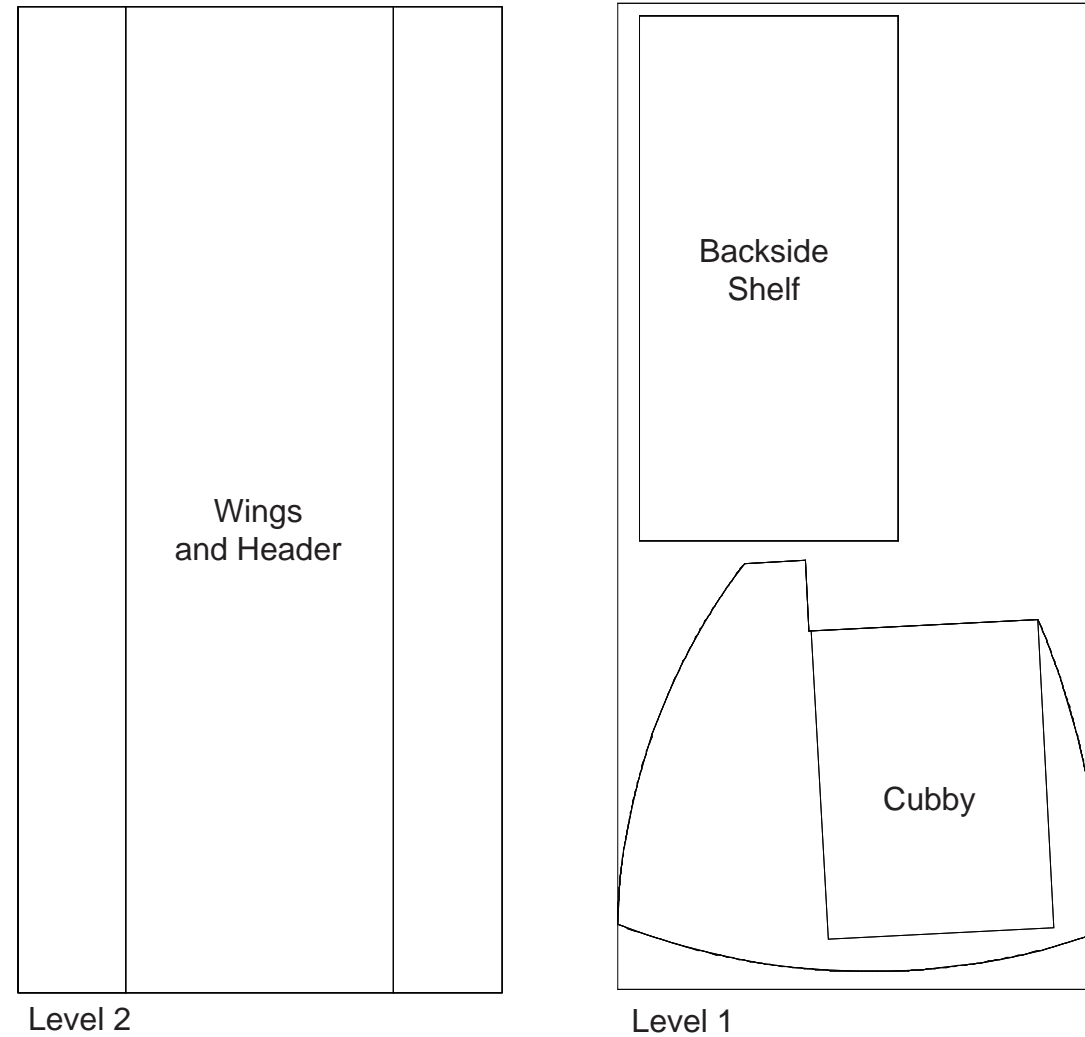
Place internal shelf into workstation then place counter atop assembled workstation.



WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING

Case #1 - Backwall Components

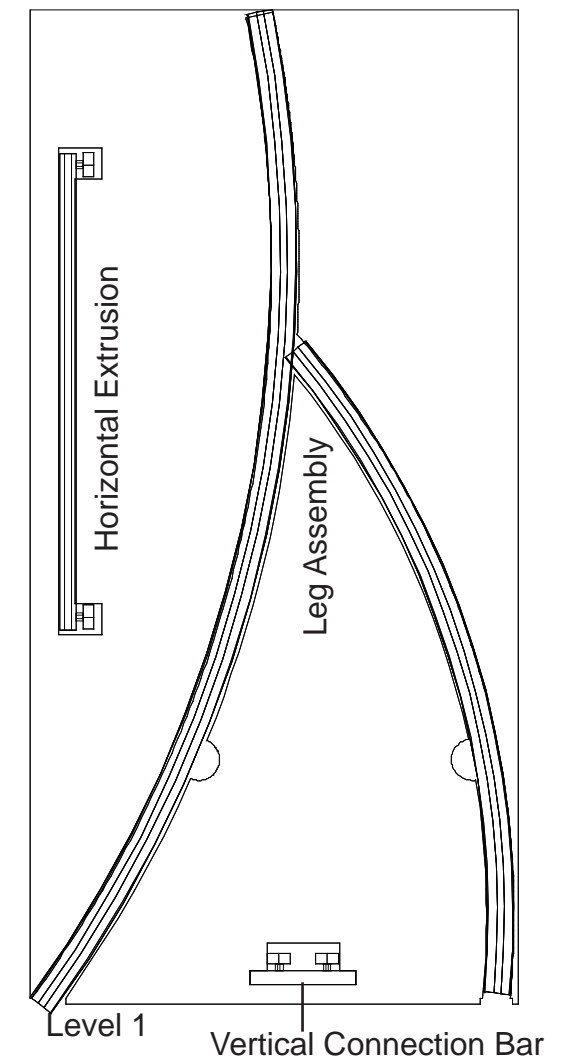
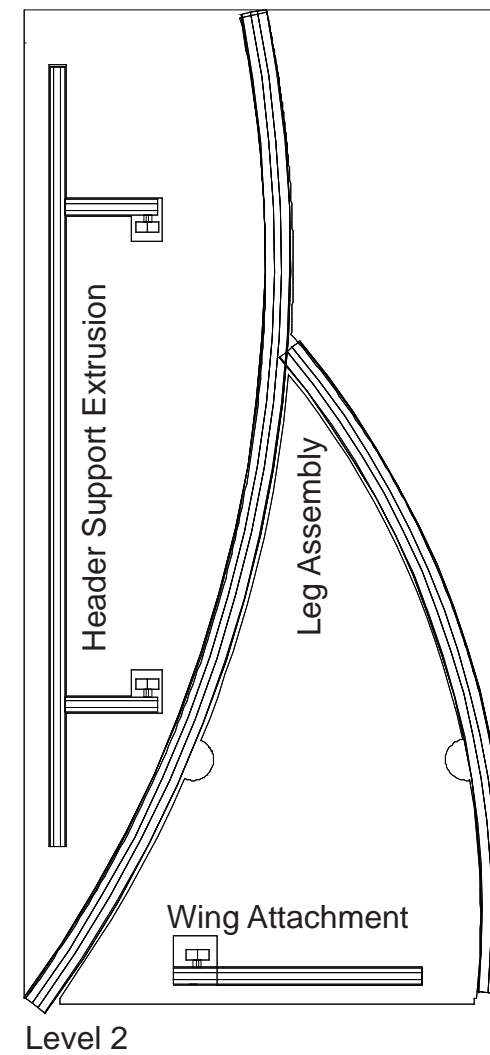
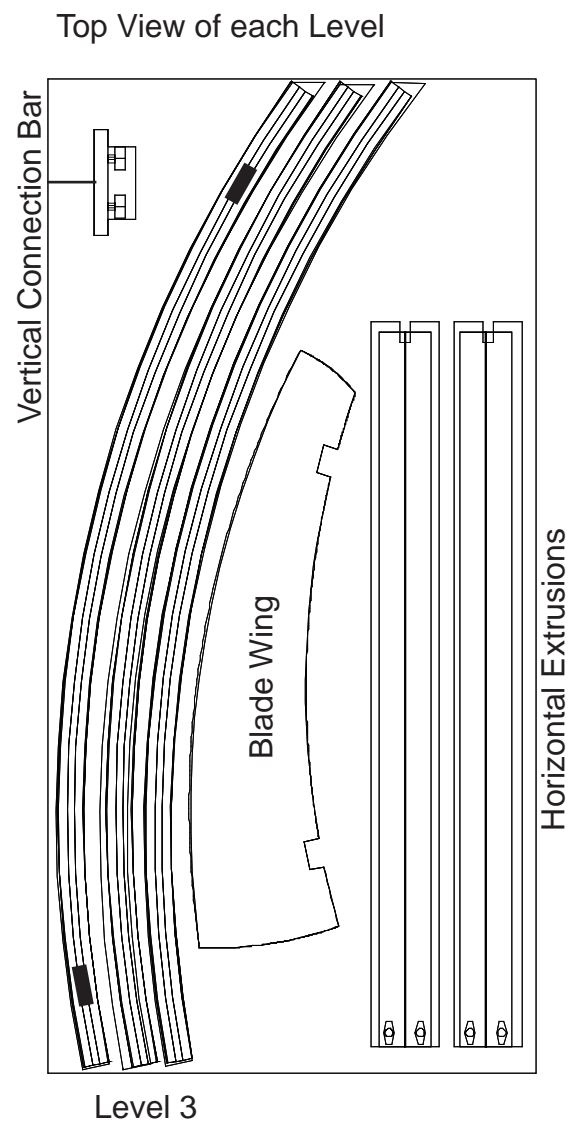
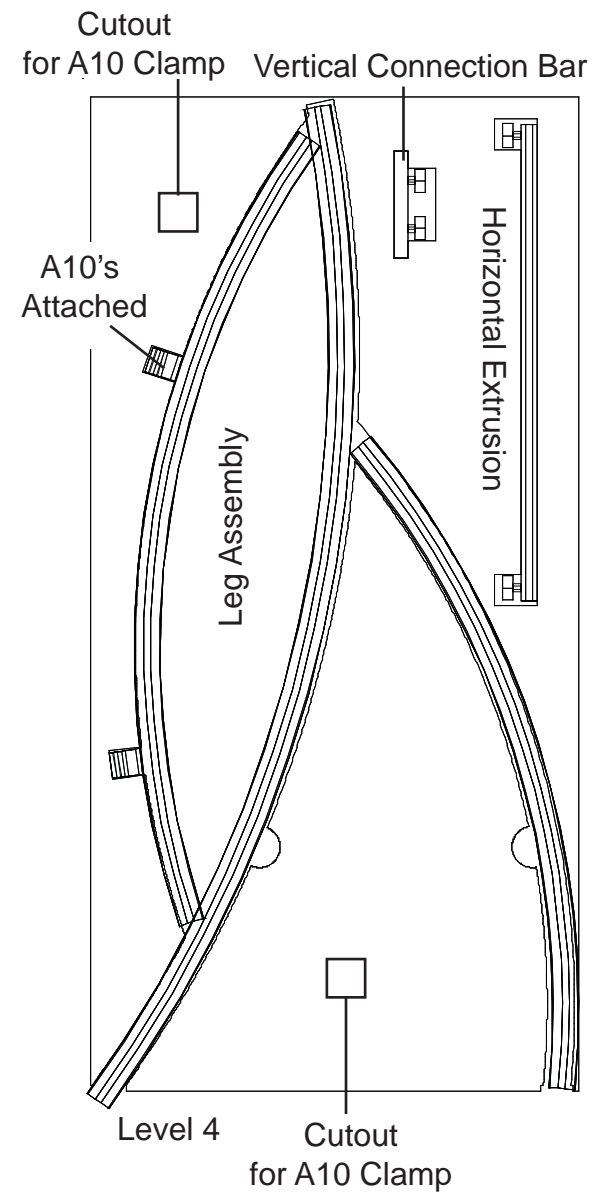
Top View of each Level



*Additional Items:*  
(2) Literature Pockets  
(3) Halogen Lights  
Setup Hardware

WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING

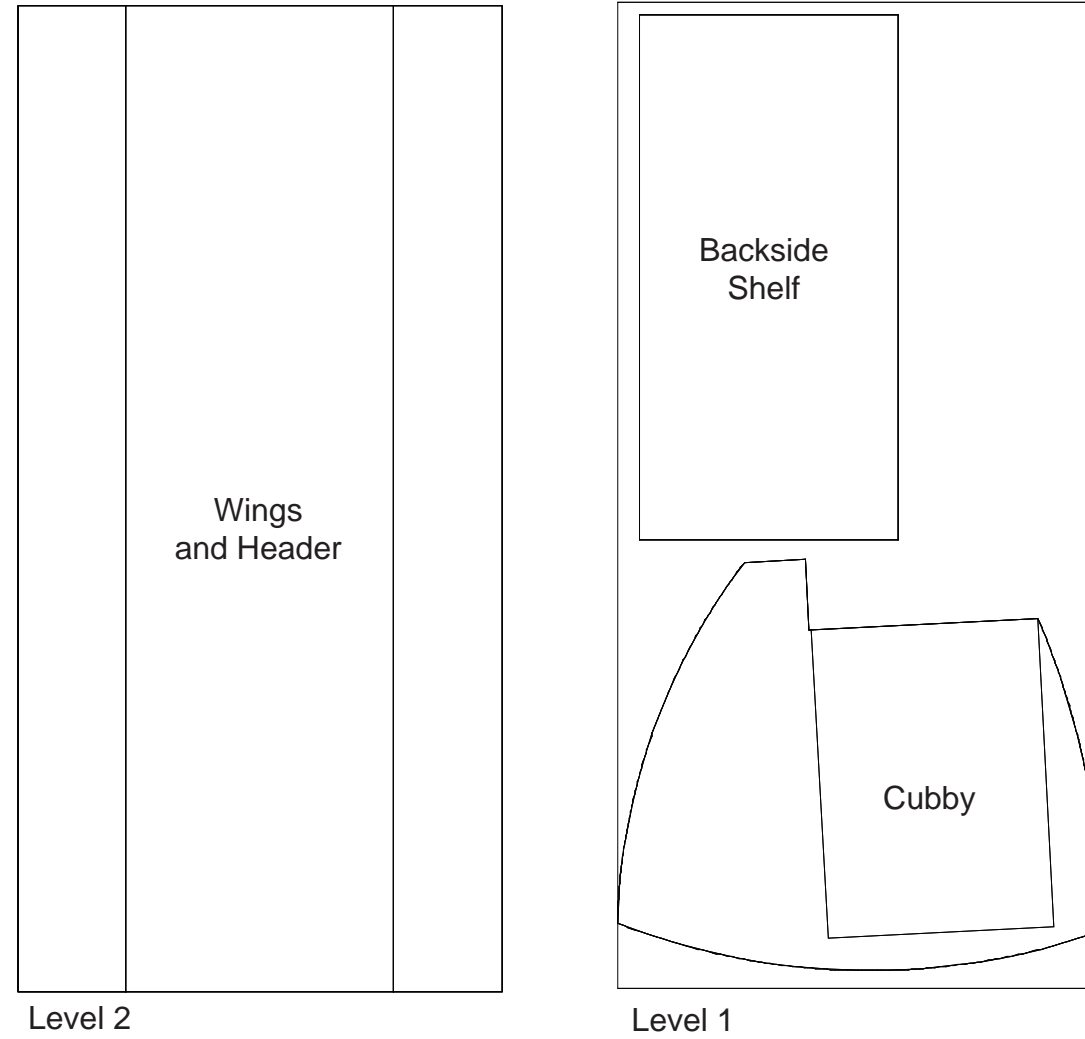
Case #2 - Backwall Components



WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING

Case #3 - Backwall Components

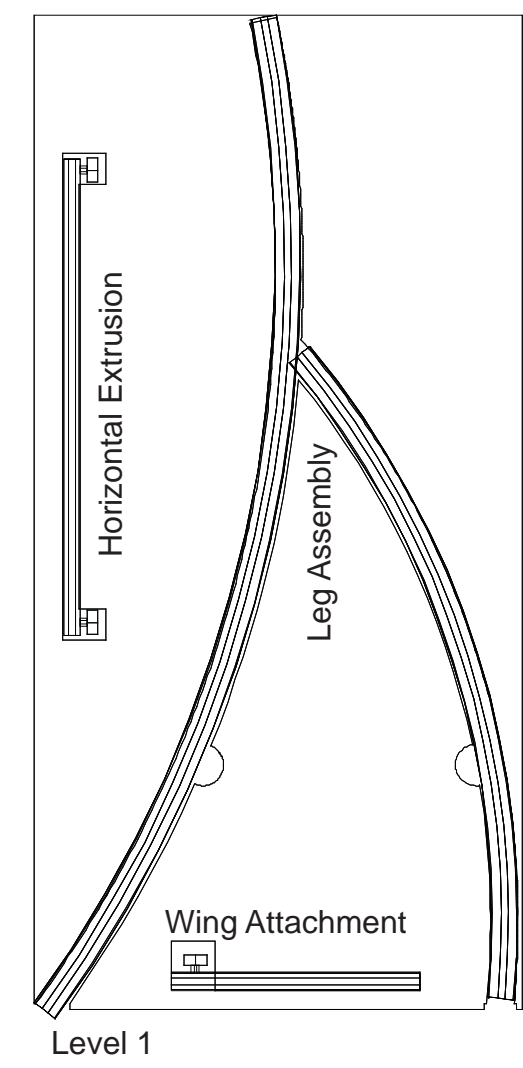
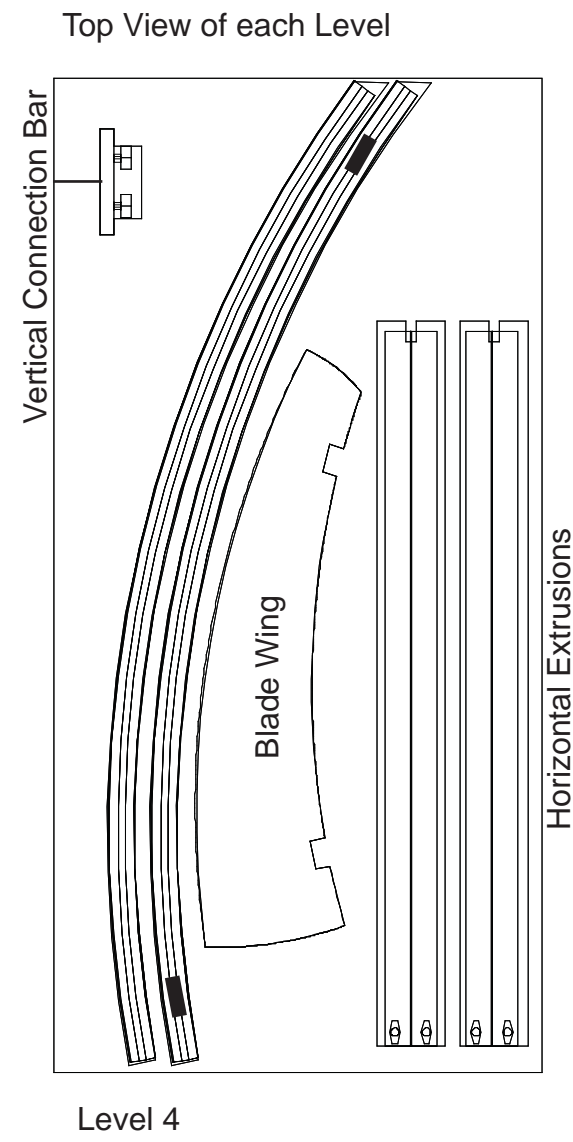
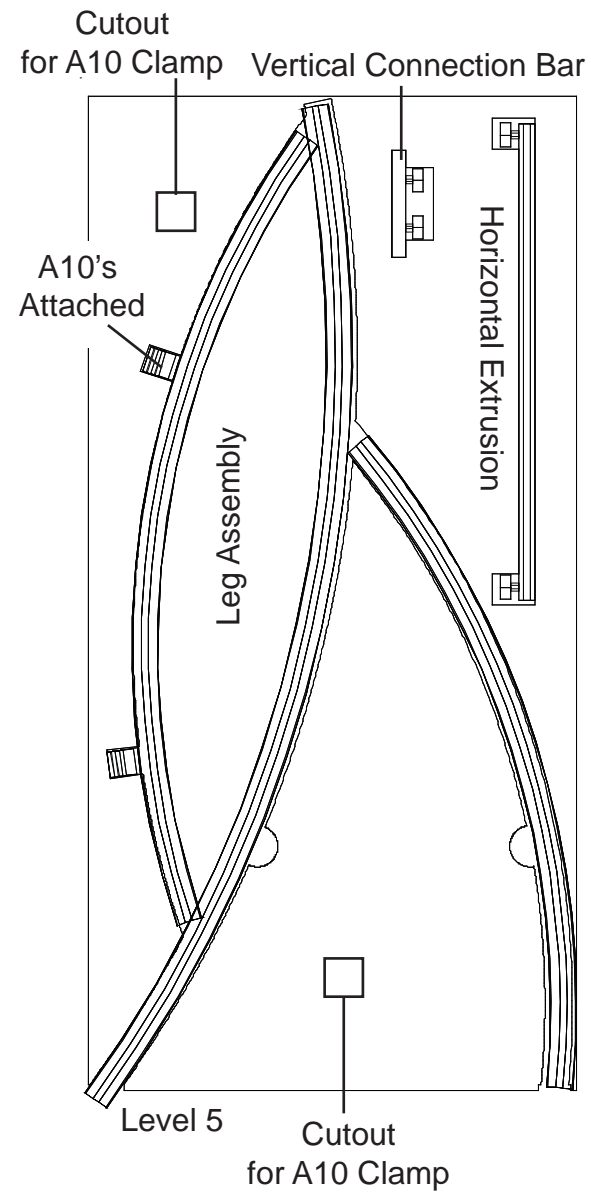
Top View of each Level



*Additional Items:*  
(3) Halogen Lights

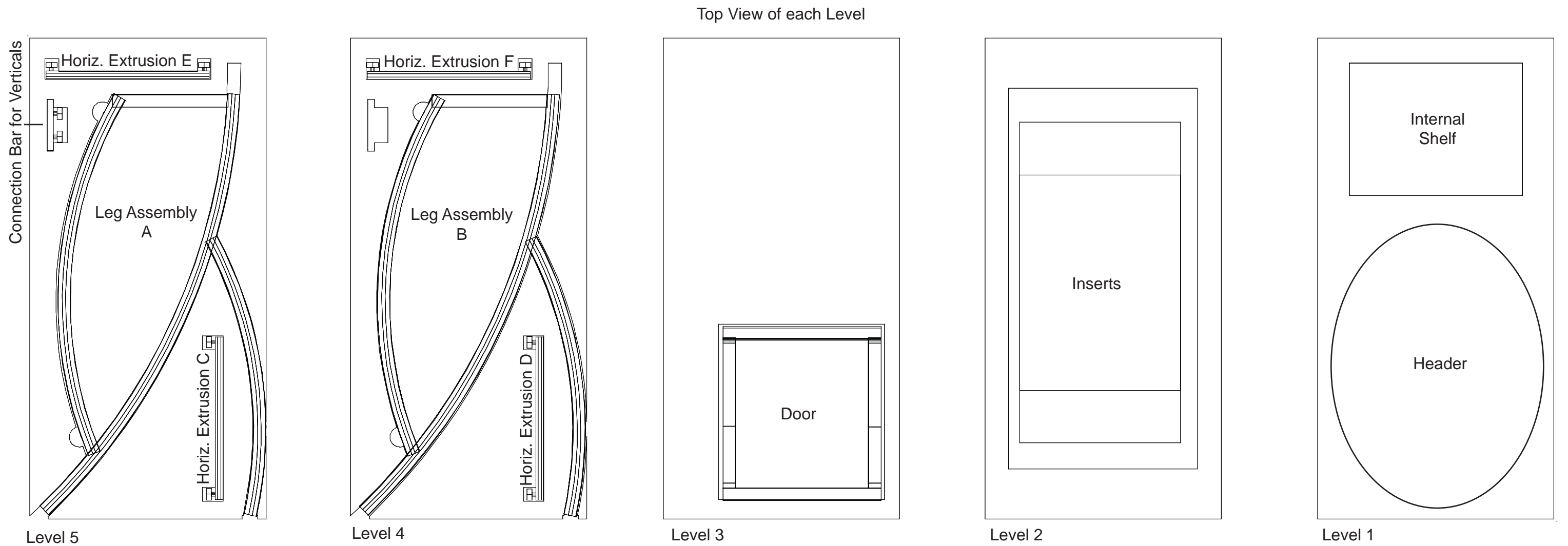
WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING

Case #4 - Backwall Components



WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING

Case # 5 -Workstation Components



WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING