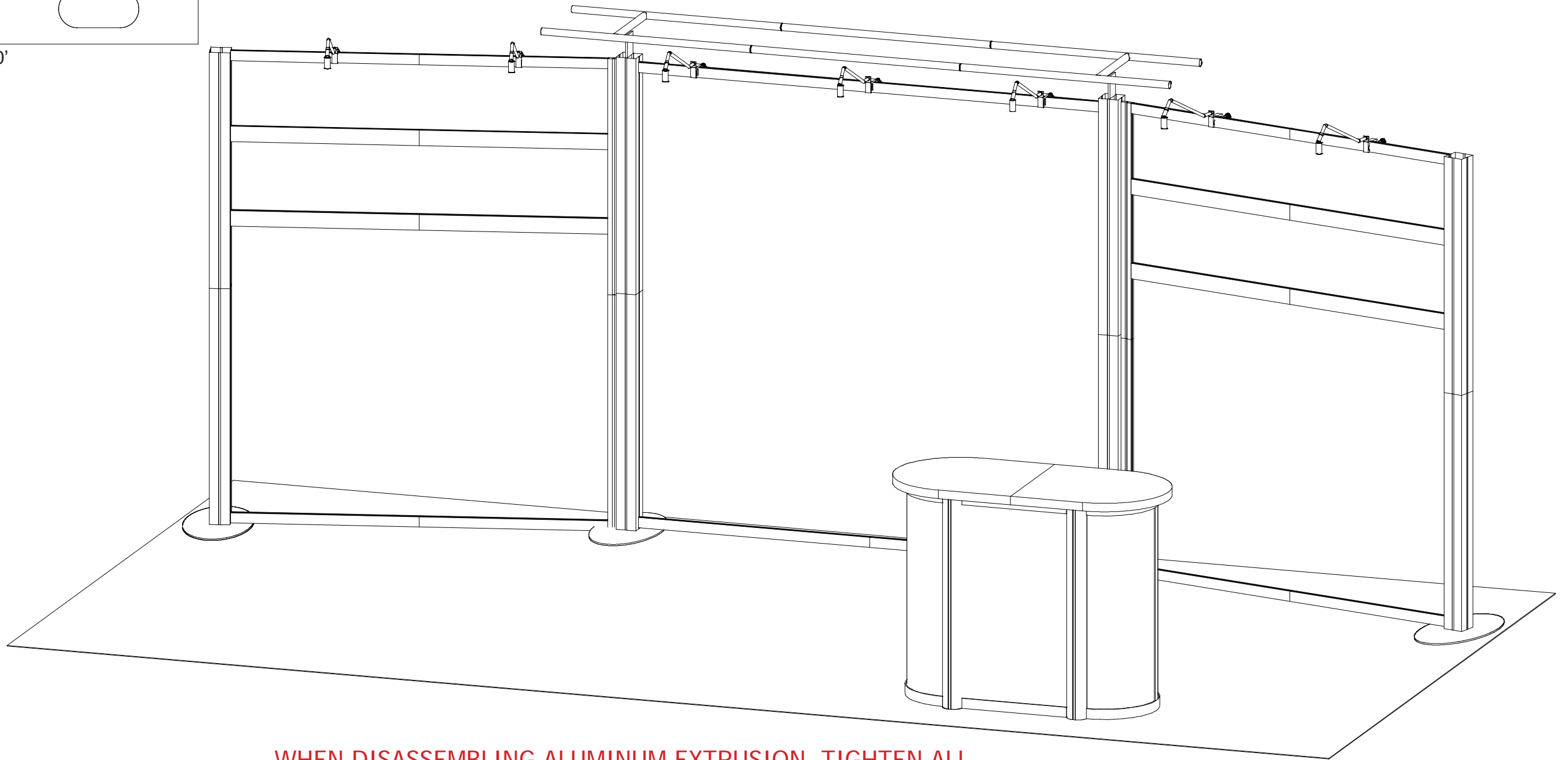


Plan View



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



**Typical Connection**



**Typical Connection (cont'd)**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



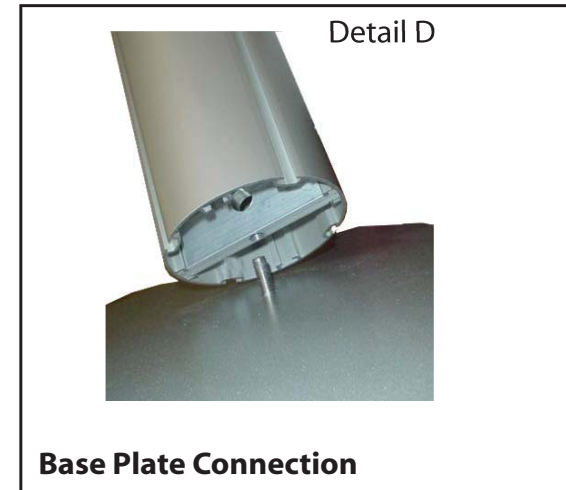
**Numbered Label**

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



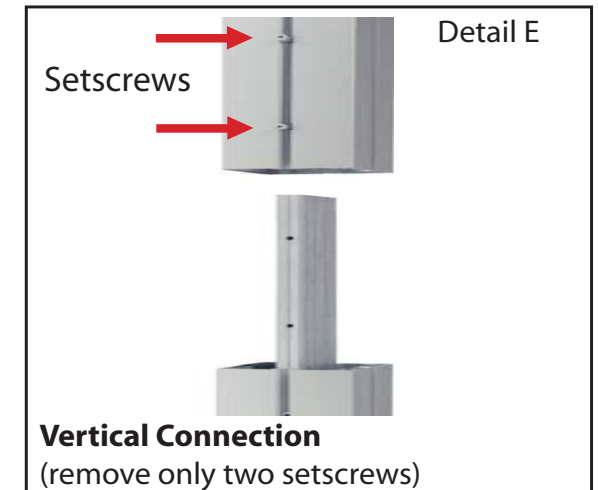
**Horizontal Inline Connection** (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

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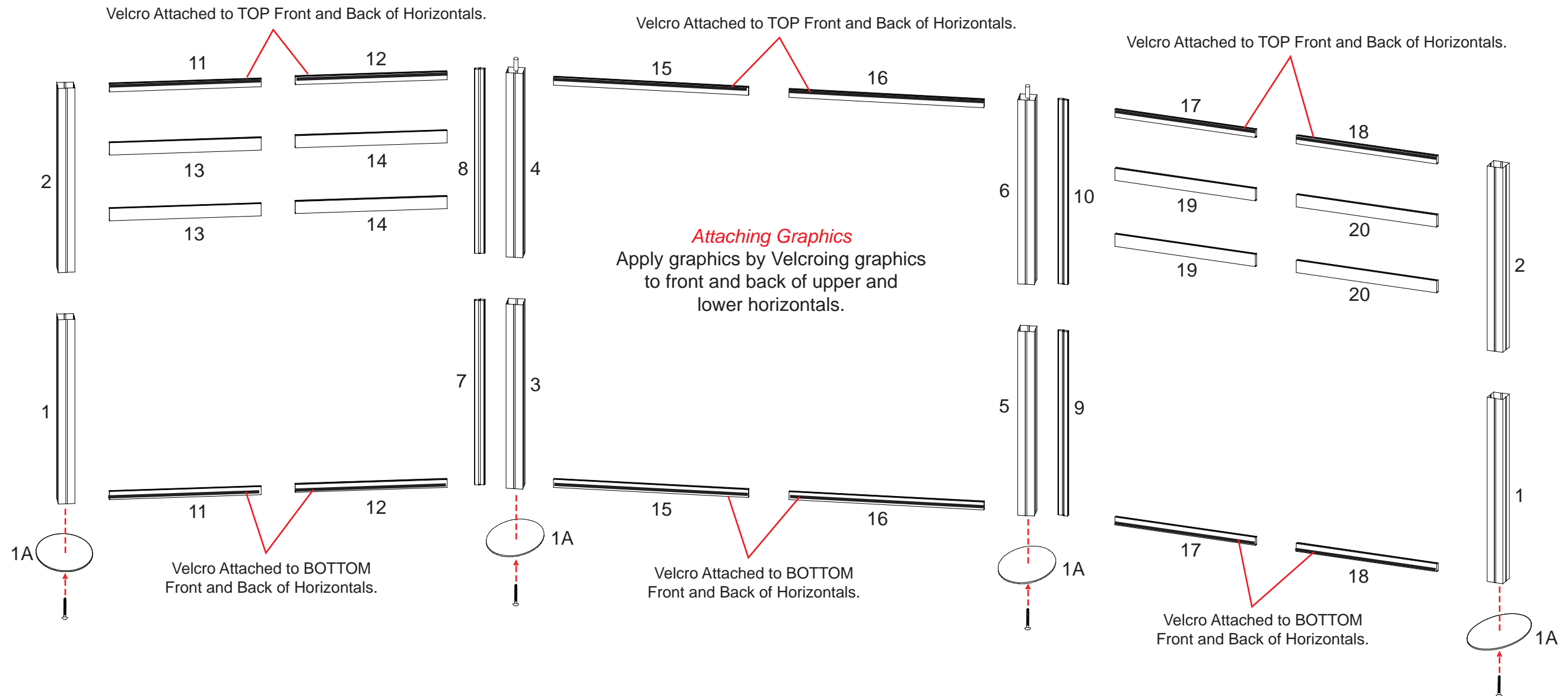
Item	Qty.	Description	Item	Qty.	Description
1A	4	Base Plate	11	2	32.50" w Horizontal Extrusion
1	2	42" h Lower Vertical Extrusion	12	2	32.50" w Horizontal Extrusion
2	2	42" h Upper Vertical Extrusion	13	2	32.50" w Horizontal Extrusion
3	2	42" h Lower Vertical Extrusion	14	2	32.50" w Horizontal Extrusion
4	1	42" h Upper Vertical Extrusion	15	2	42" w Horizontal Extrusion
5	1	42" h Lower Vertical Extrusion	16	2	42" w Horizontal Extrusion
6	1	42" h Upper Vertical Extrusion	17	2	32.50" w Horizontal Extrusion
7	1	42" h Hinge	18	2	32.50" w Horizontal Extrusion
8	1	42" h Hinge	19	2	32.50" w Horizontal Extrusion
9	1	42" h Hinge	20	2	32.50" w Horizontal Extrusion
10	1	42" h Hinge			

Steps:

- 1) Attach lower vertical extrusions [1, 3 and 5] to base plates [1A], see detail D on General Info page.
- 2) Connect upper vertical extrusions to lower vertical extrusions [2 to 1, 4/8 to 3/7 and 6/10 to 5/9].
- 3) Connect horizontal extrusions together [11 to 12, 13 to 14, 15 to 16, 17 to 18 and 19 to 20].
- 4) Attach horizontal assemblies [11/12 and 13/14] between vertical assembly [1/2] and hinge [7/8].
- 5) Attach horizontal assemblies [15/16] between vertical assemblies [3/4 and 5/6].
- 6) Attach horizontal assemblies [17/18 and 19/20] between vertical assembly [1/2] and hinge [9/10].

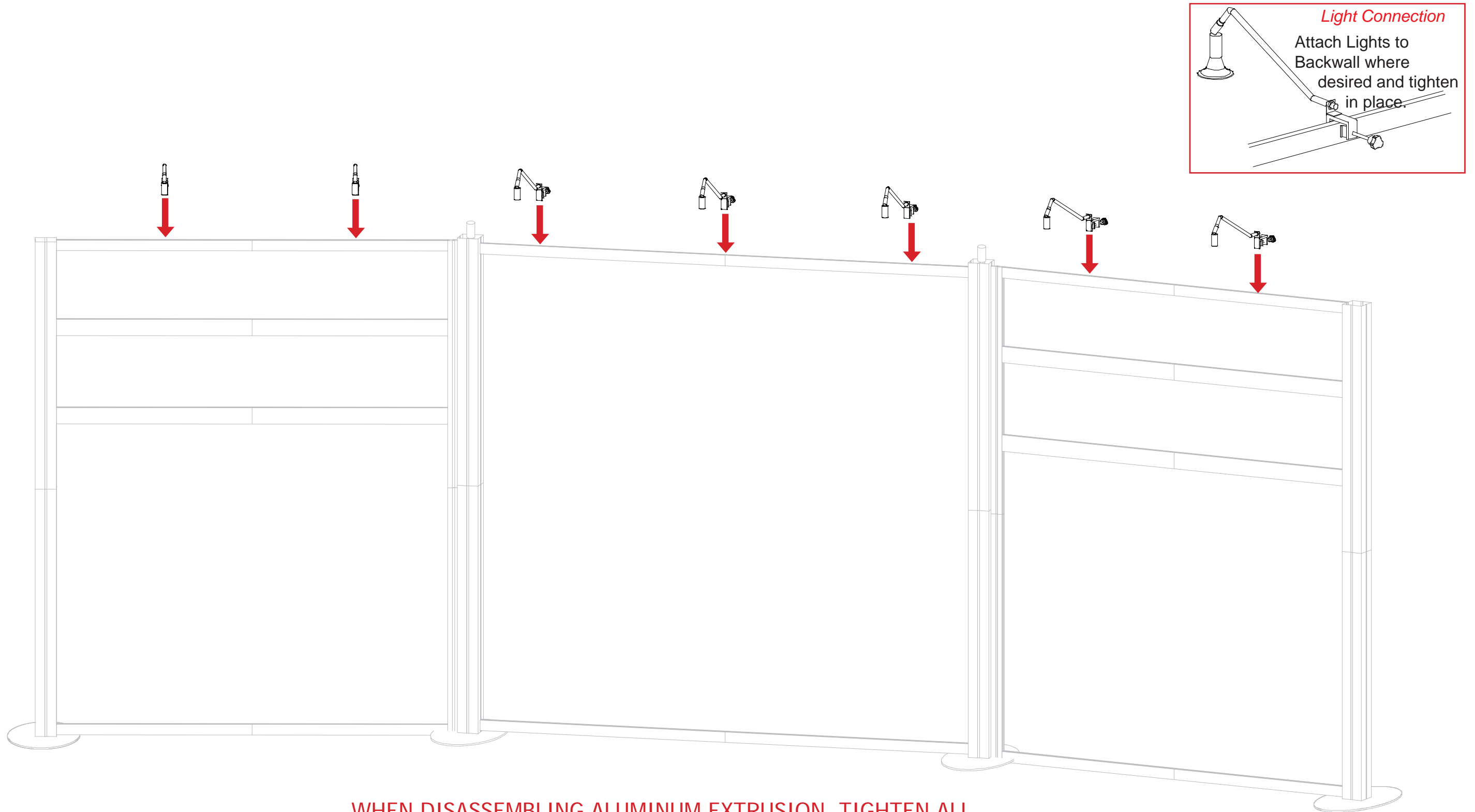
*Recommended that all Lower Horizontal Bars be 1/2"-1" from floor to allow best fit of Fabric Graphics*

**Note:** Hinges [7, 8, 9 and 10] must remain assembled with verticals [3, 4, 5 and 6] when shipping.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

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WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



**Using Your Setup Instructions**

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

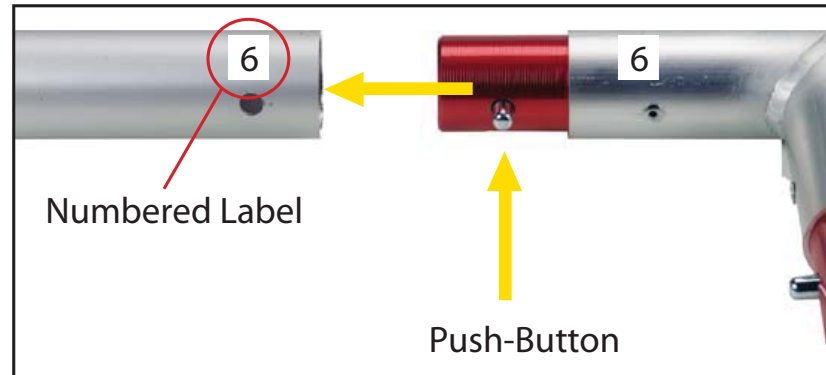
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

**Cleaning and Packing Your Display**

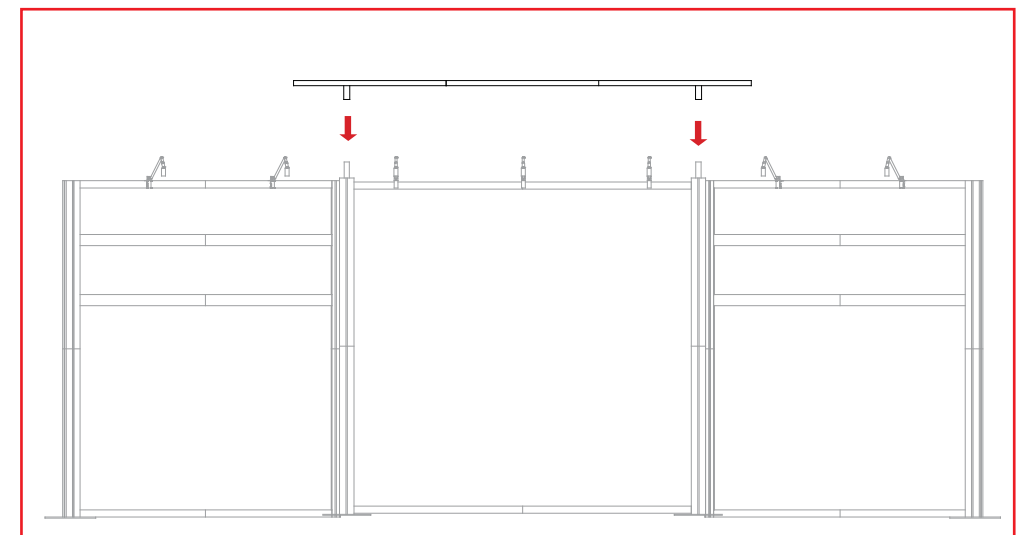
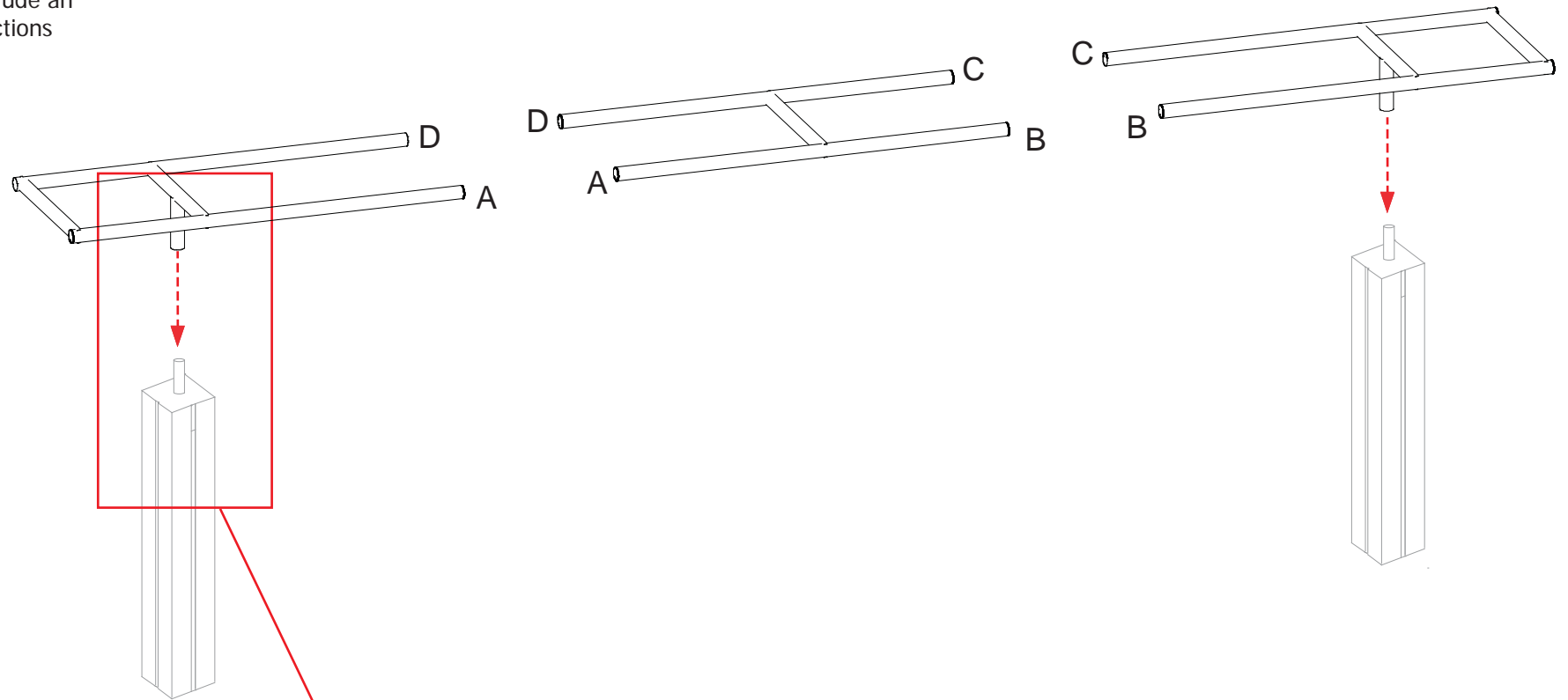
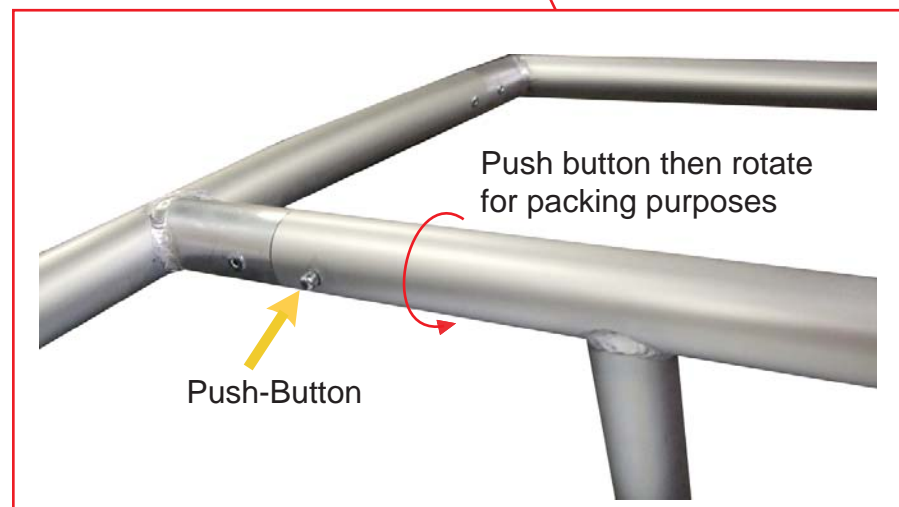
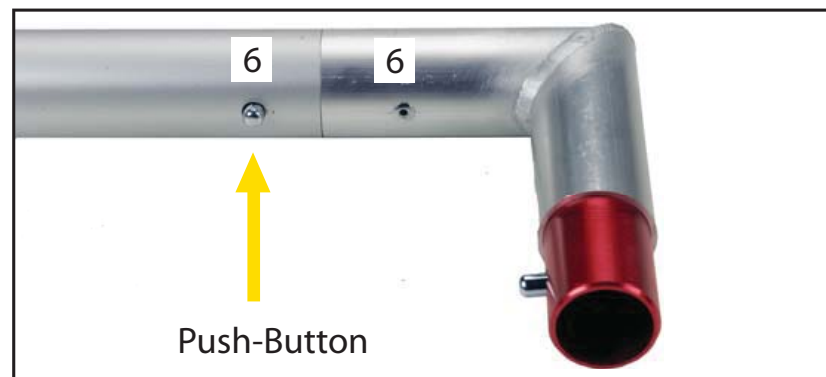
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

**Steps:**

- 1) Connect canopy pieces together as shown.
- 2) Apply pillow case graphic to assembled canopy



Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



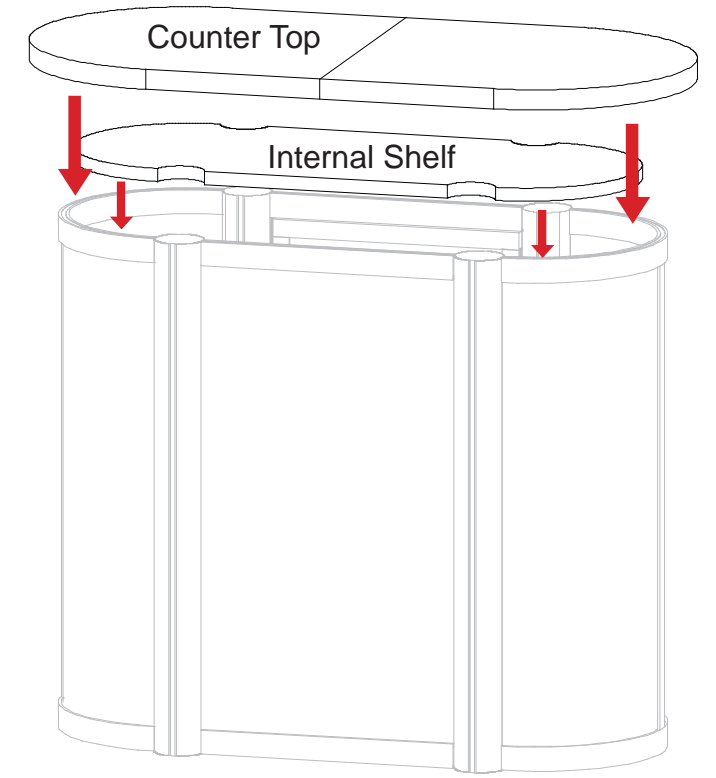
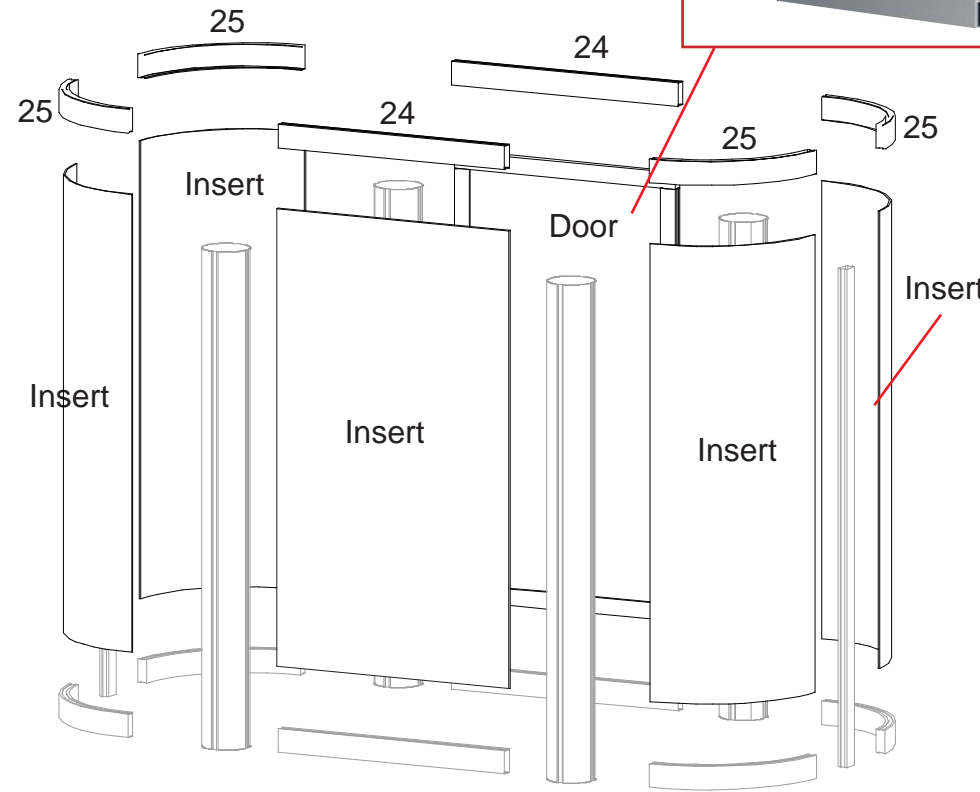
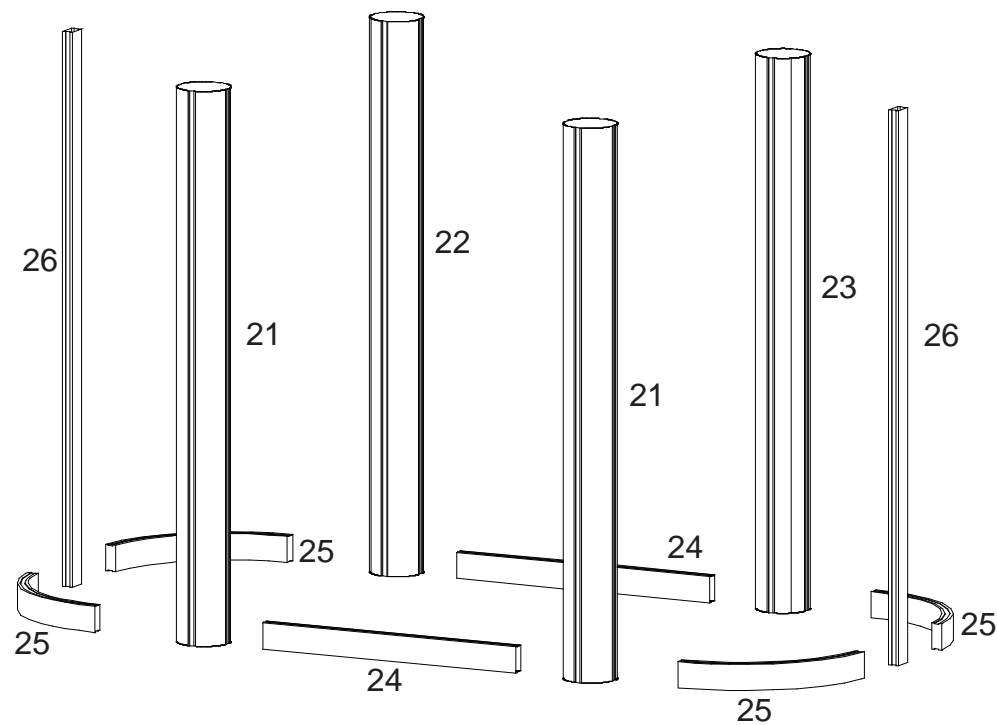
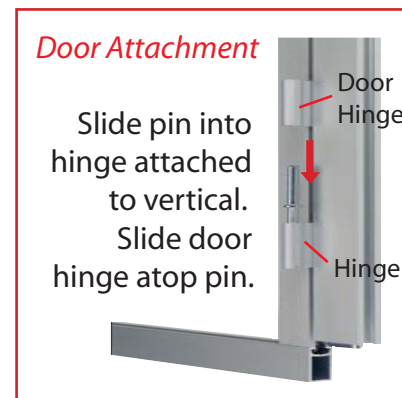
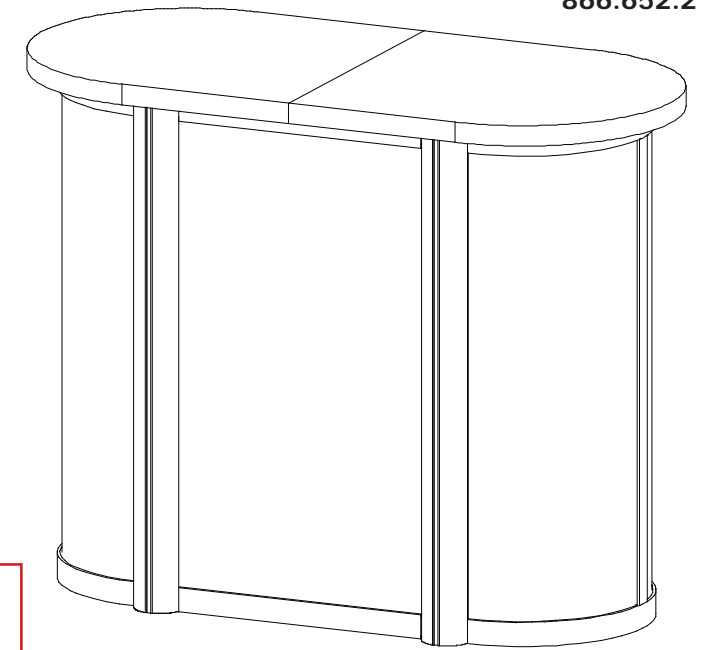
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

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Item	Qty.	Description
21	2	38" h Round Vertical Extrusion
22	1	38" h Round Vertical Extrusion w/ Door Hinges
23	1	38" h Round Vertical Extrusion w/ Door Stop
24	4	19" w Horizontal Extrusion
25	8	14.25" w Curved Horizontal Extrusion

Steps:

- 1) Attach lower horizontal extrusions [24 and 25] between vertical extrusions [21, 22, 23 and 26] as shown.
- 2) Place inserts and attach door between vertical extrusions where indicated.
- 3) Attach upper horizontal extrusions [24 and 25] between vertical extrusions [21, 22, 23 and 26], horizontals must be flush with top of vertical extrusions.
- 4) Velcro internal shelf supports to inside of assembled base.
- 5) Set internal shelf atop supports.
- 6) Place counter top on assembled pedestal.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING