

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

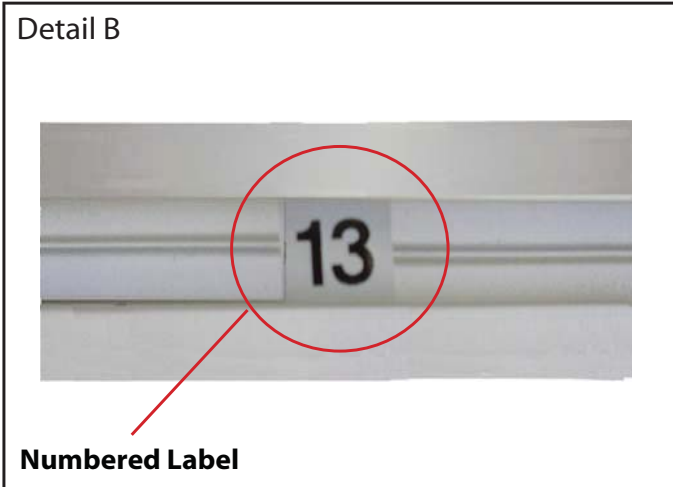


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



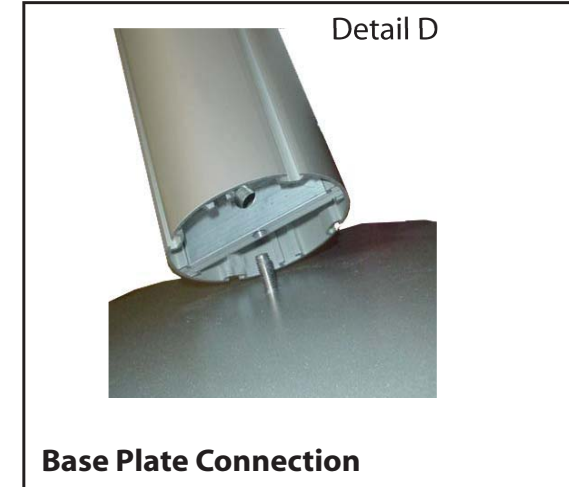
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



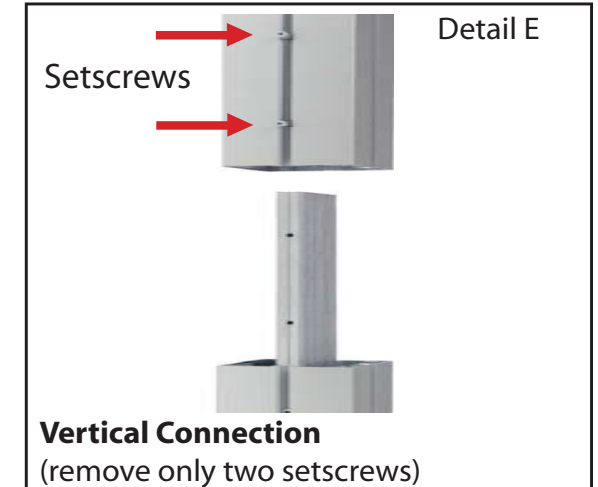
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

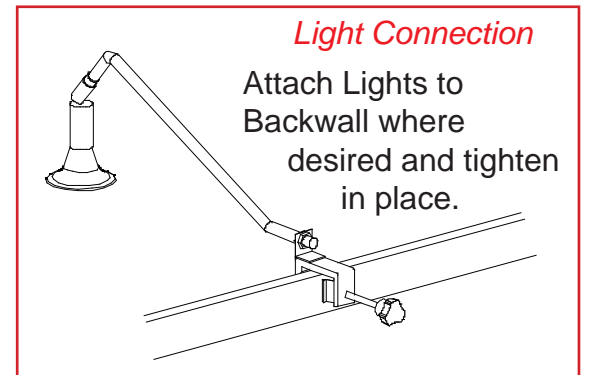
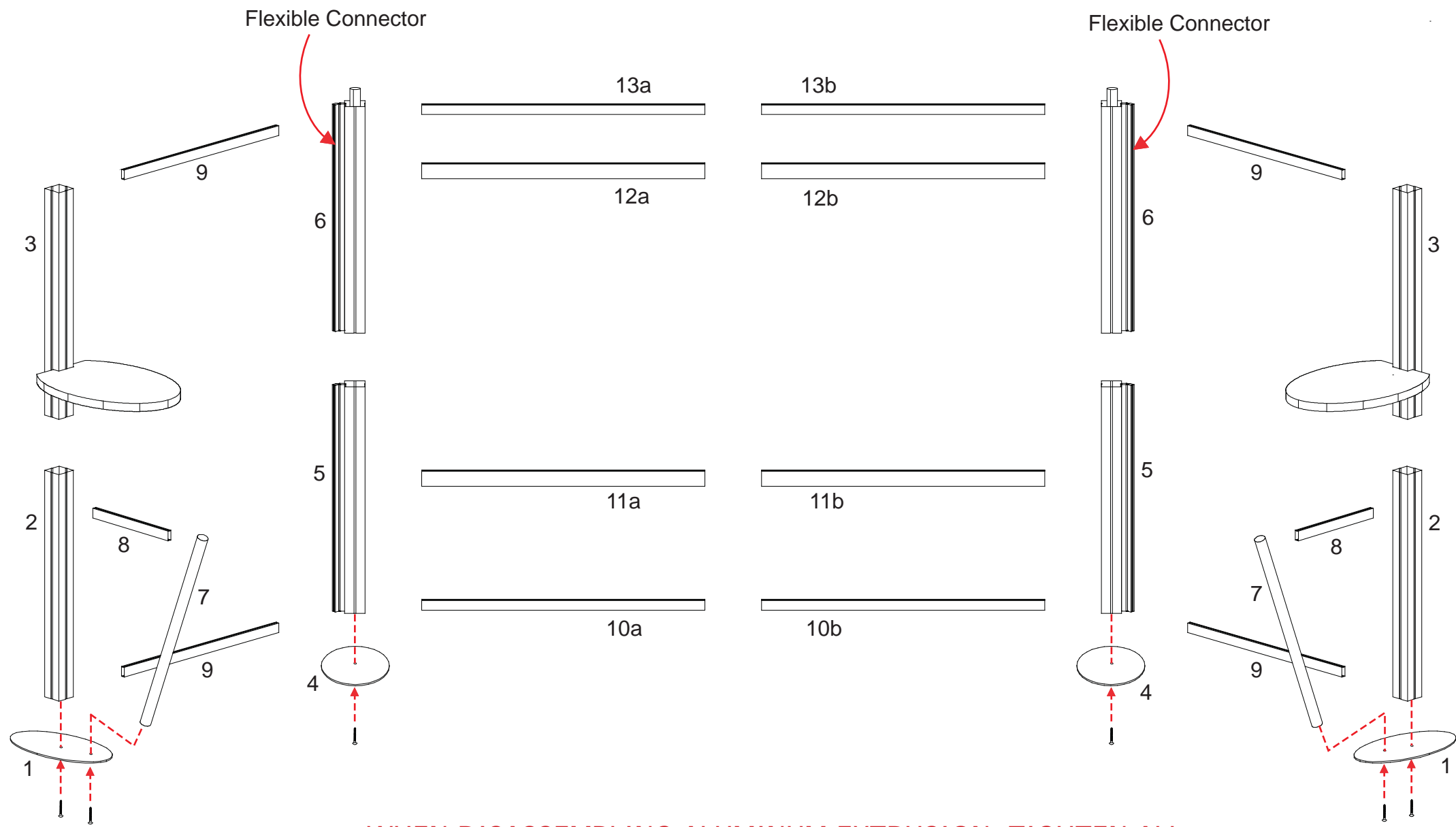
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866.652.2100

Item	Qty. per Step	Description
1	2	Base Plate w/ 2 Holes
2	2	42" h Lower Square Vertical Extrusion
3	2	42" h Upper Square Vertical Extrusion
4	2	Base Plate w/ 1 Hole
5	2	42" h Lower Square Vertical Extrusion w/ Flexible Connector Attached
6	2	42" h Upper Square Vertical Extrusion w/ Flexible Connector Attached
7	2	Counter Support Extrusion
8	2	19" w Horizontal Extrusion
9	2	38" w Horizontal Extrusion
10a/10b	1/1	50" w Horizontal Extrusion
11a/11b	1/1	50" w Horizontal Extrusion
12a/12b	1/1	50" w Horizontal Extrusion
13a/13a	1/1	50" w Horizontal Extrusion

Steps

- 1) Attach 42" h vertical extrusions [2] and counter supports [7] to the oval base plates [1].
- 2) Attach 42" h upper vertical extrusions [3] atop of lower Vertical extrusion [2].
- 1) Attach 42" h vertical extrusions [5] to the oval base plates [4].
- 2) Attach 42" h upper vertical extrusions [6] atop of lower vertical extrusion [5].
- 4) Attach 19" tapered horizontal extrusion - counter supports [8] between vertical extrusion [2] and counter supports [7].
- 6) Attach horizontal extrusions [9] between vertical assemblies [2/3 and 5/6].
- 7) Assemble all horizontal extrusions together [10a to 10b, 11a to 11b, 12a to 12b and 13a to 13b].
- 8) Attach horizontal assemblies from previous step between vertical assemblies [5/6].
- 7) Place counter tops onto horizontal extrusions [8] and secure with thumbscrews.

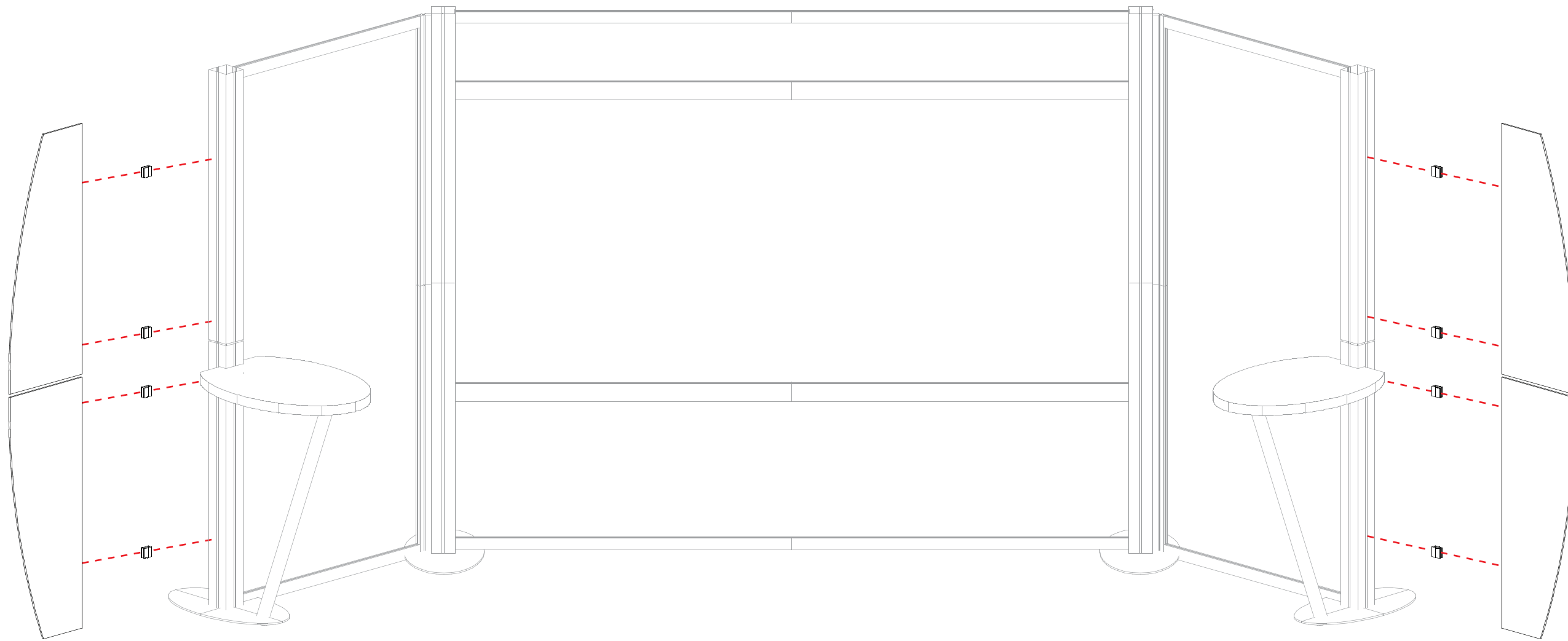


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Steps

1) Attach wings to vertical assemblies usign A10 clamps, see Wing Attachment detail.



Wing Attachment

Slide A10 Clamp into groove of square extrusion.



A10

When desired location is found, tighten set screw to secure.



Set-Screw

Tighten black plastic set screw to secure Wing in place.



Black Plastic Set-screw

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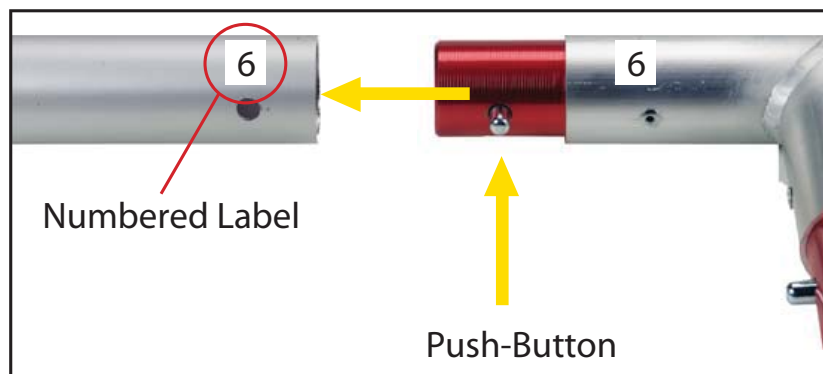
Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

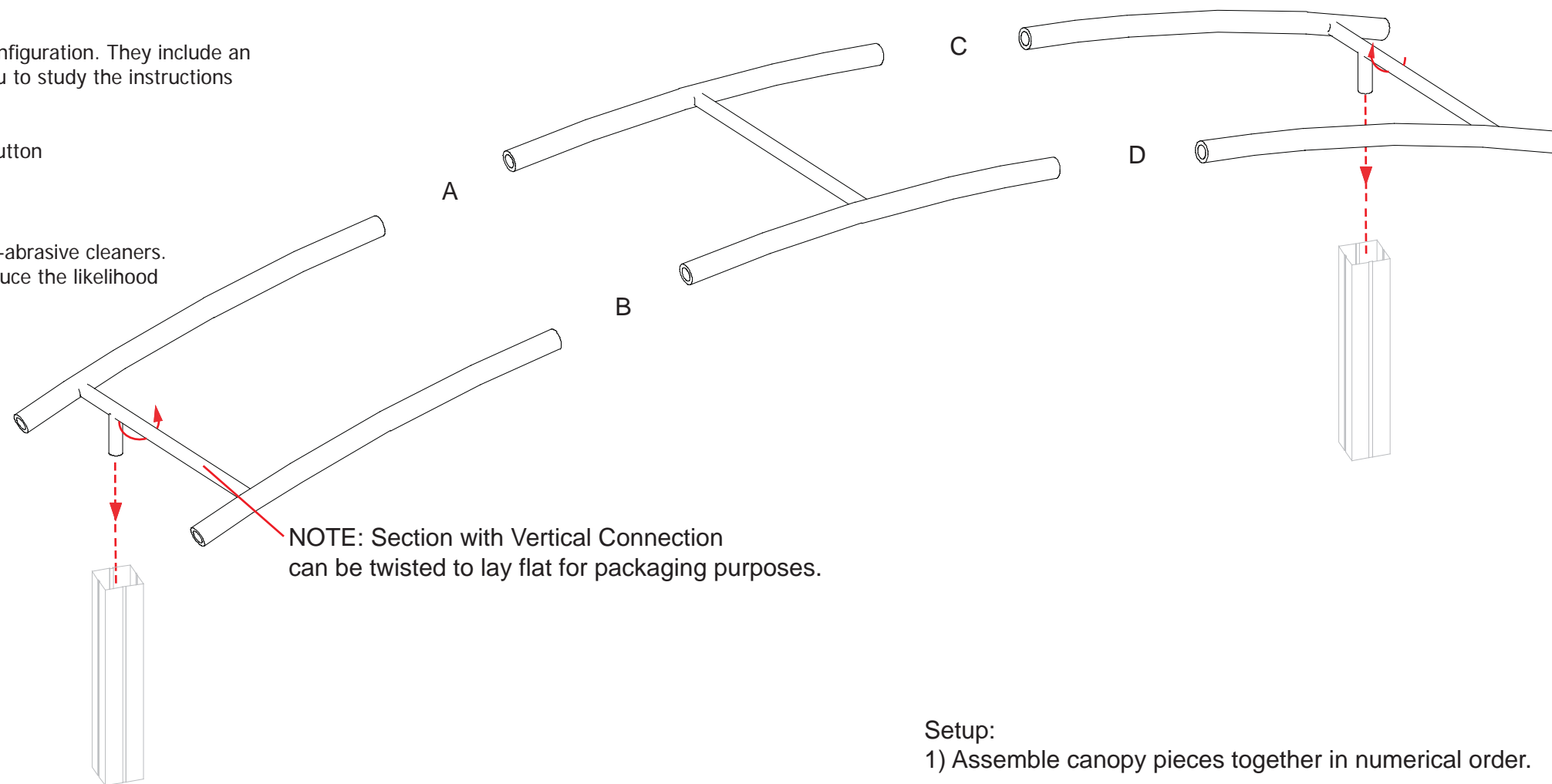
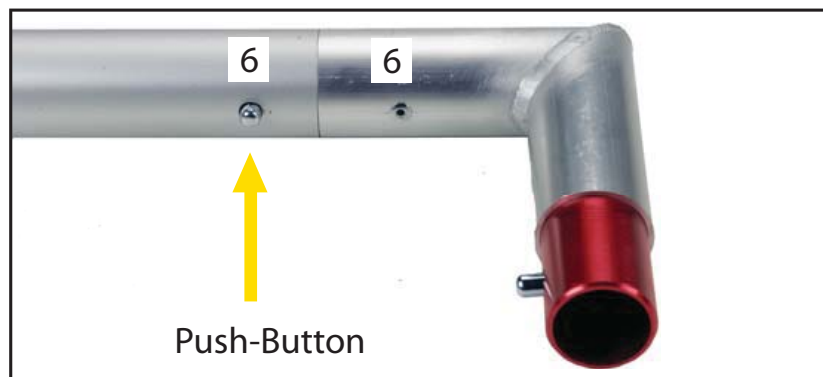
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

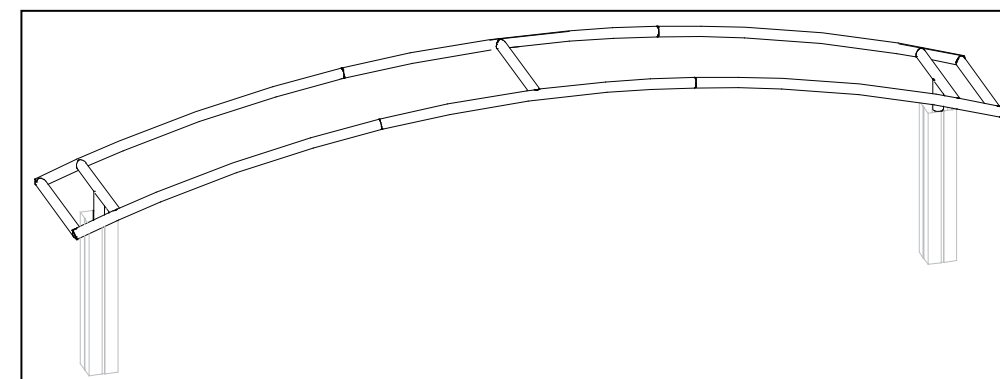


Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



Setup:

- 1) Assemble canopy pieces together in numerical order.



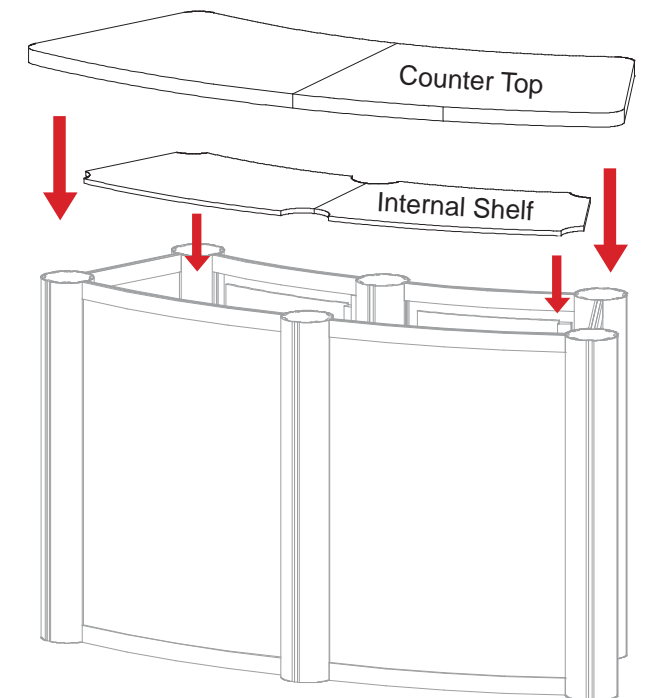
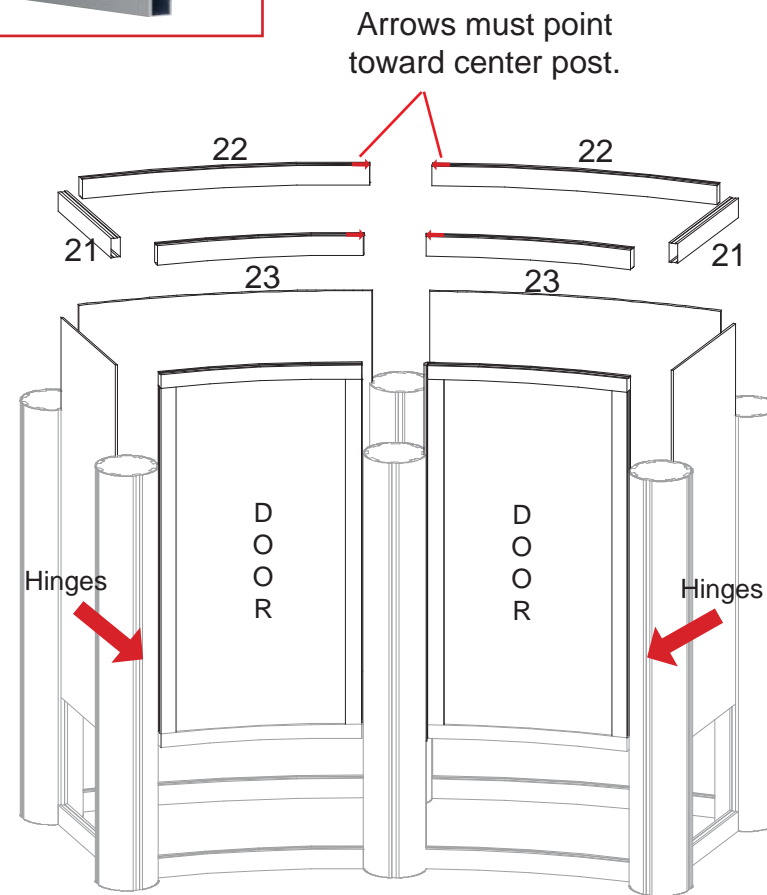
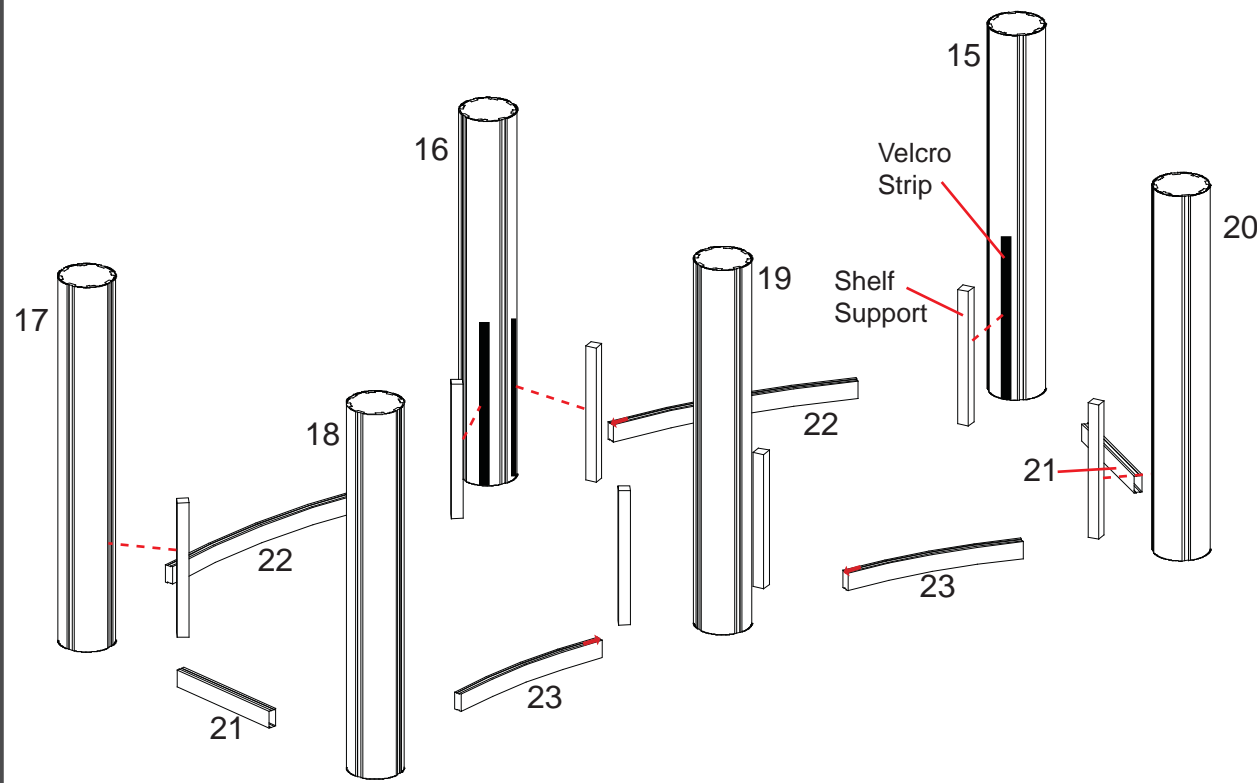
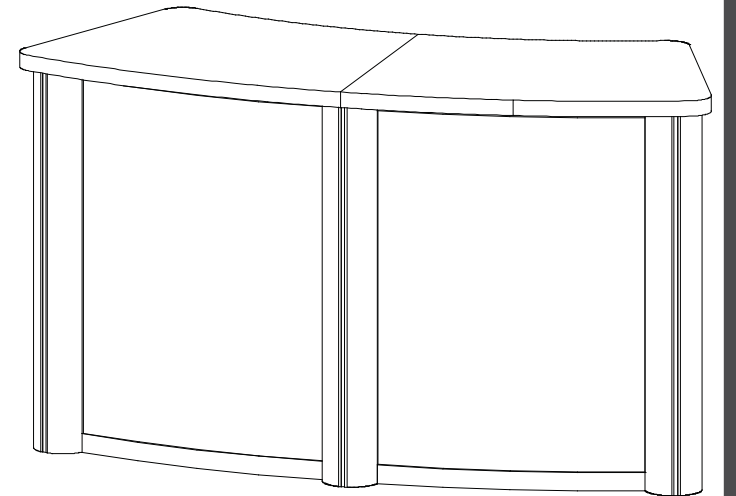
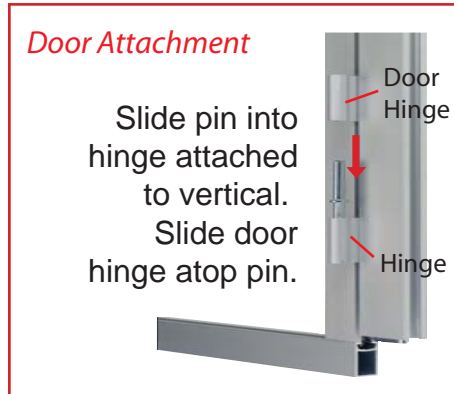
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Item	Qty.	Description
15	1	38" h Vertical Extrusion
16	1	38" h Vertical Extrusion
17	1	38" h Vertical Extrusion
18	1	38" h Vertical Extrusion w/ Door Hinges
19	1	38" h Vertical Extrusion w/ Door Stop
20	1	38" h Vertical Extrusion w/ Door Hinges
21	4	11.5" Horizontal Extrusion
22	4	22.95" Curved Horizontal Extrusion
23	4	16.50" Curved Horizontal Extrusion

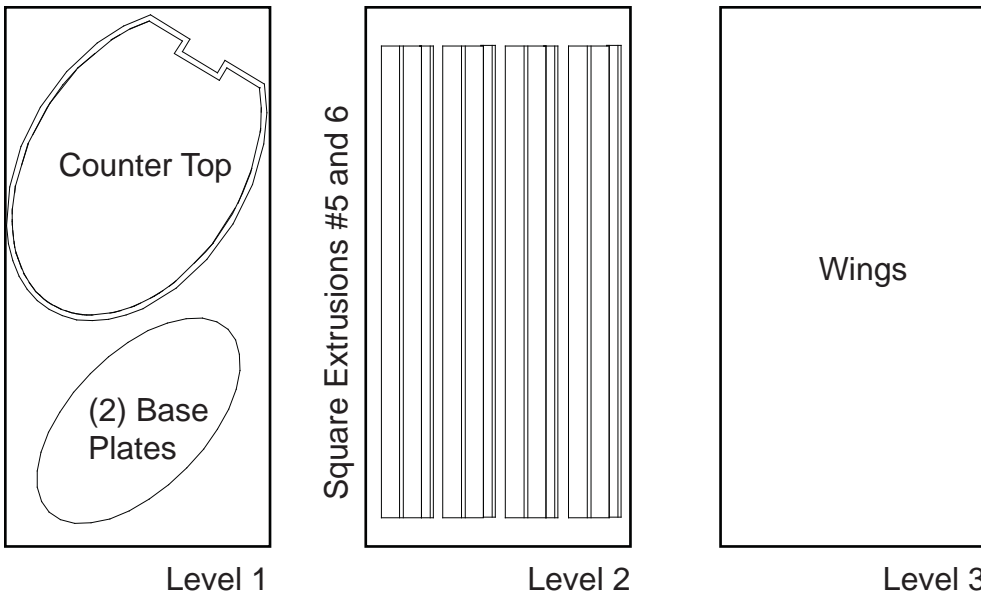
Steps:

- 1) Attach lower horizontal extrusions [21, 22 and 23] between vertical extrusions [15, 16, 17, 18, 19 and 20].
- 2) Place inserts and attach doors where indicated.
- 3) Attach upper horizontal extrusions [21, 22 and 23] between vertical extrusions [15, 16, 17, 18, 19 and 20] and atop doors and inserts.
- 4) Velcro shelf supports to inside of assembled pedestal, then set internal shelves atop supports.
- 5) Place counter top on assembled pedestal.



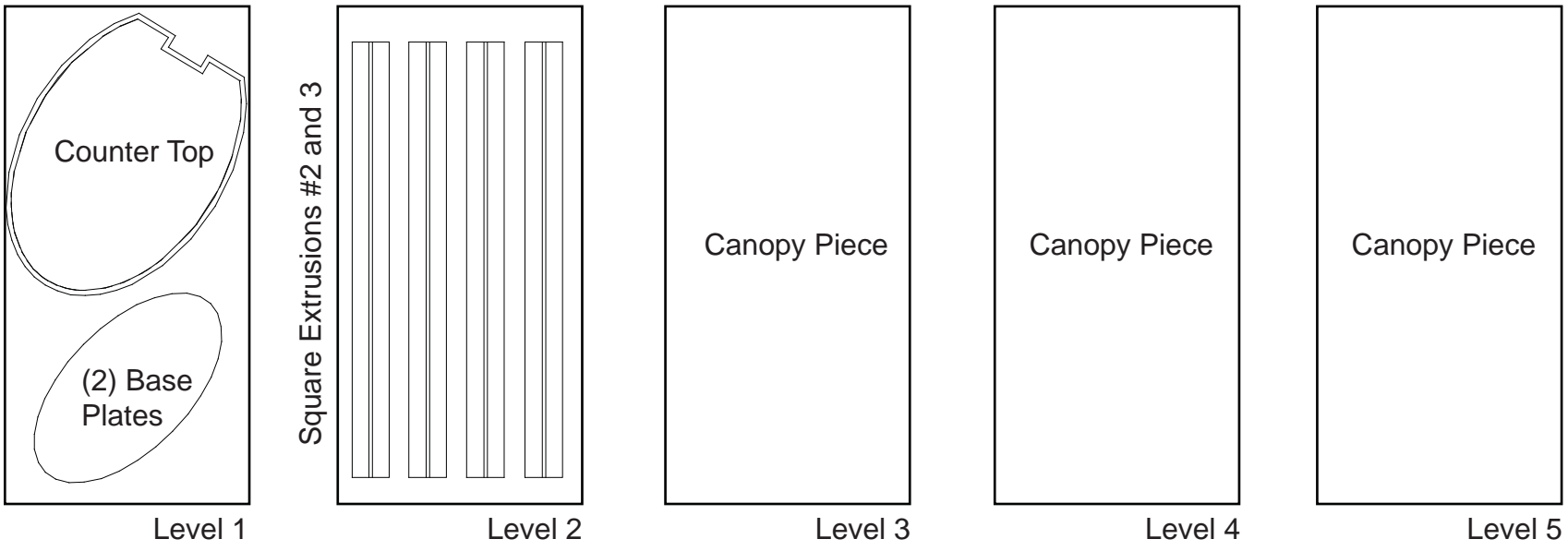
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Case#1 - Backwall Components



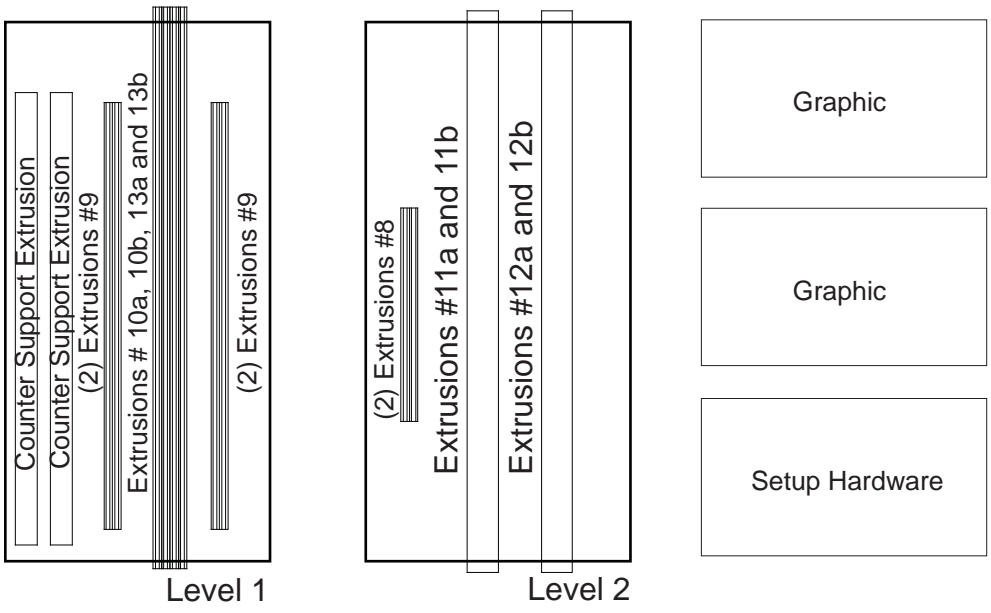
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Case#2 - Backwall Components



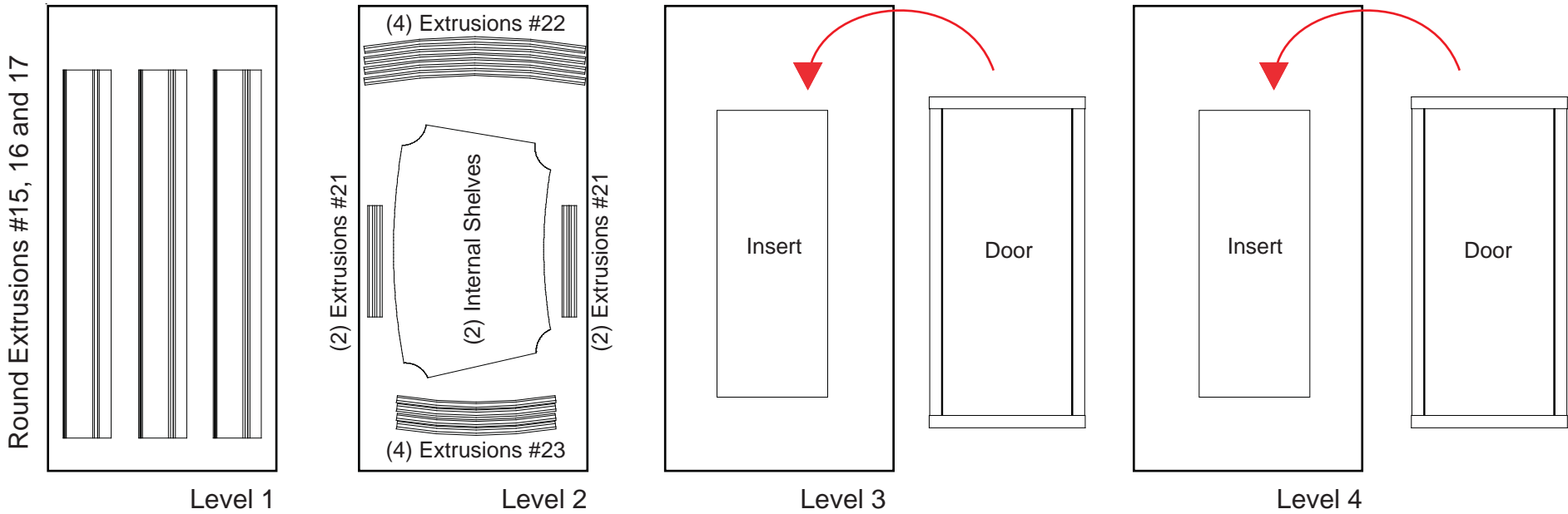
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Case#3 - Backwall Components



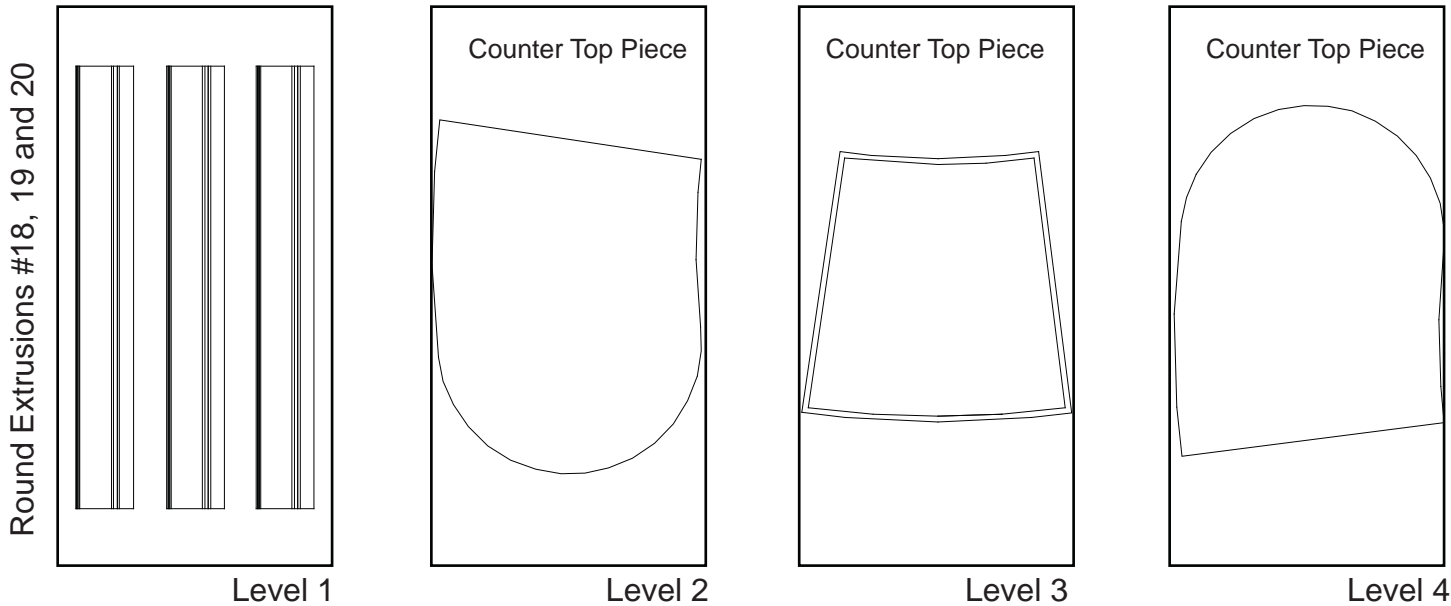
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Case#4 - Counter Components



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Case#5 - Counter Components



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