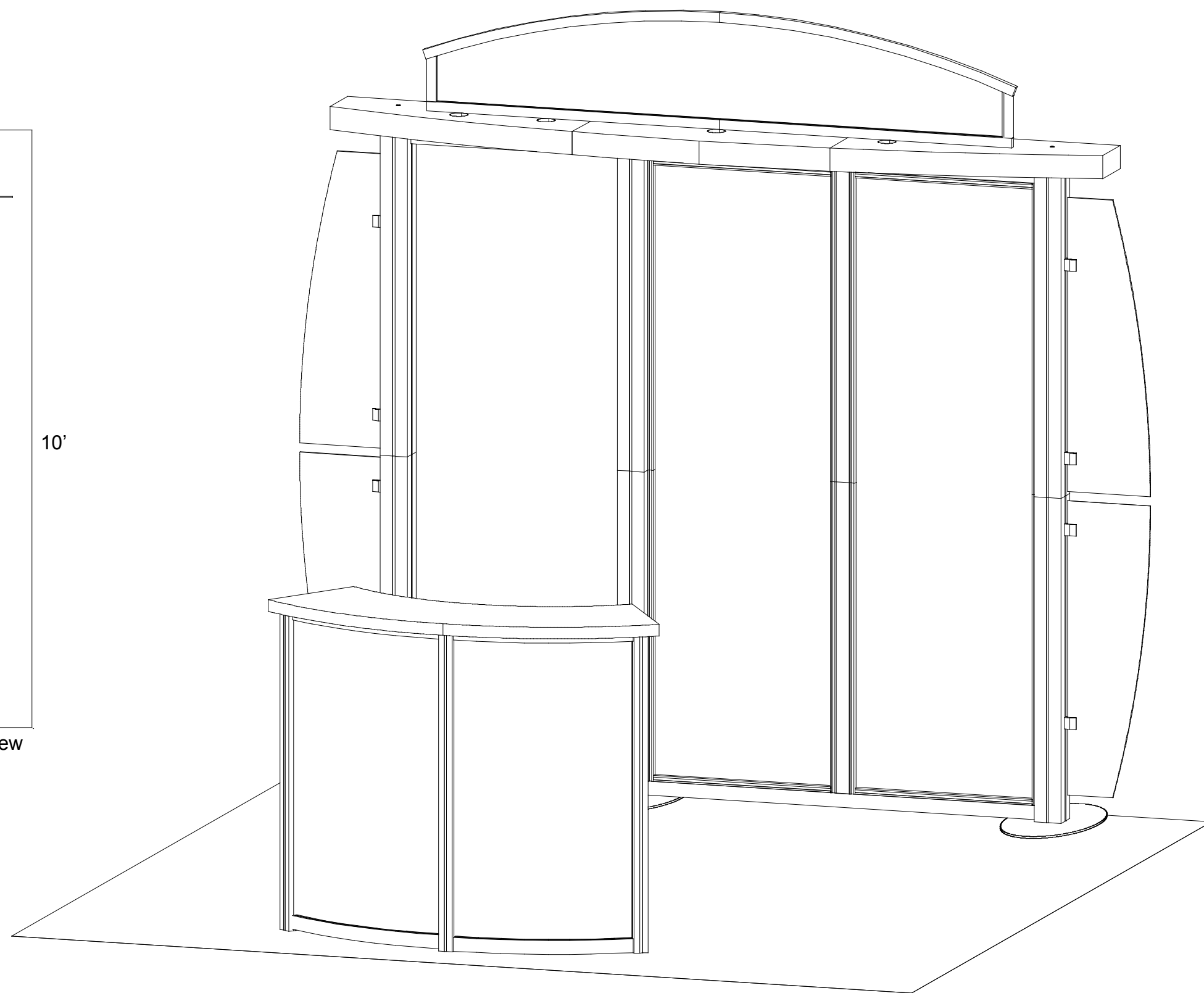


10'

Plan View



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

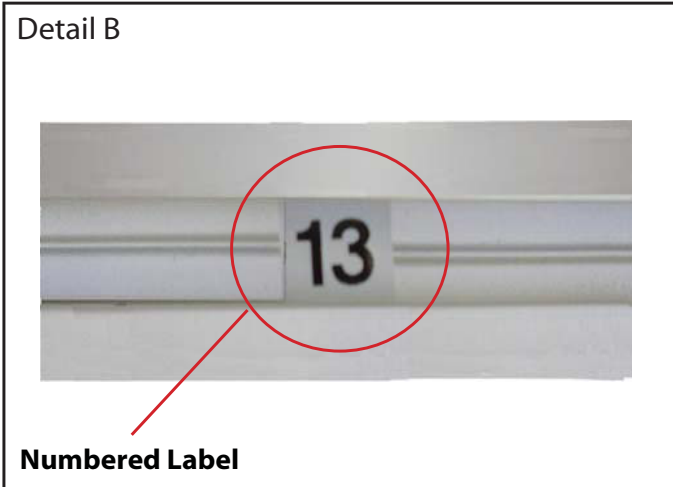


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



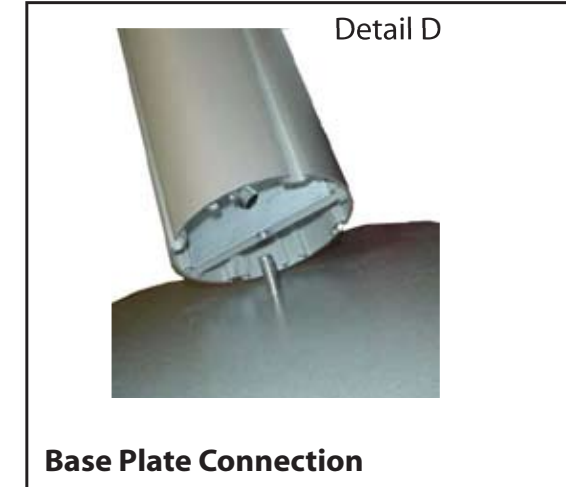
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



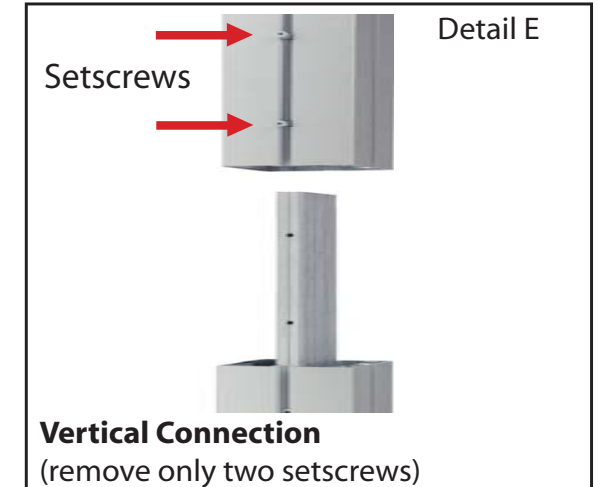
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

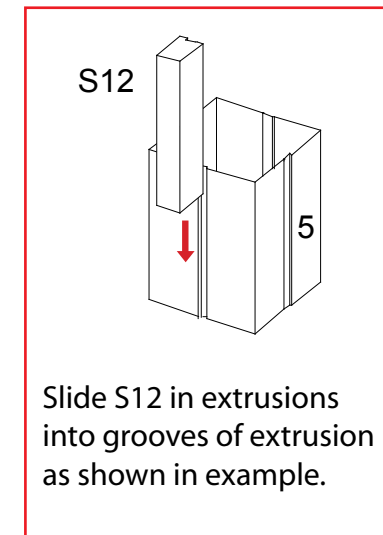
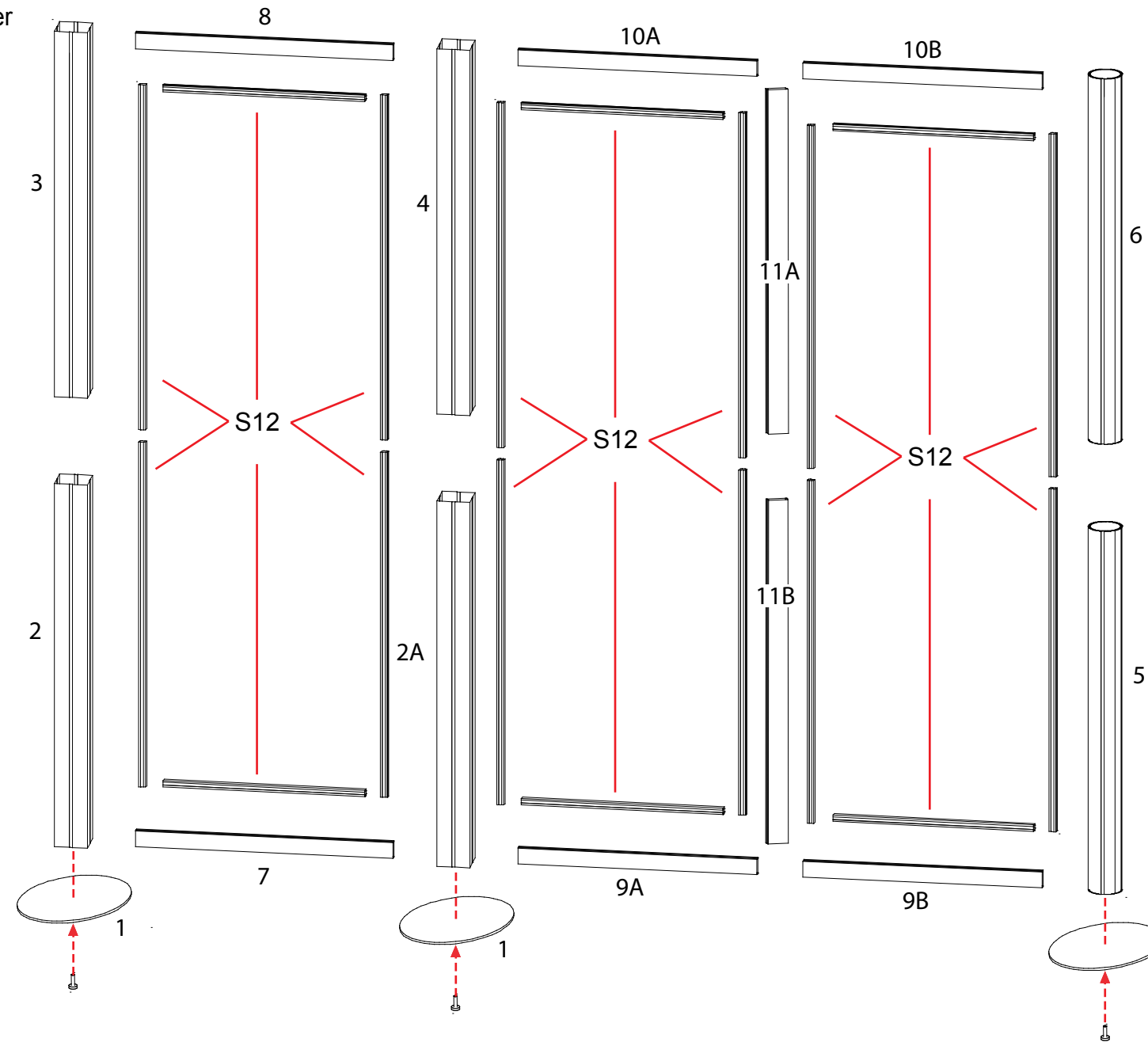
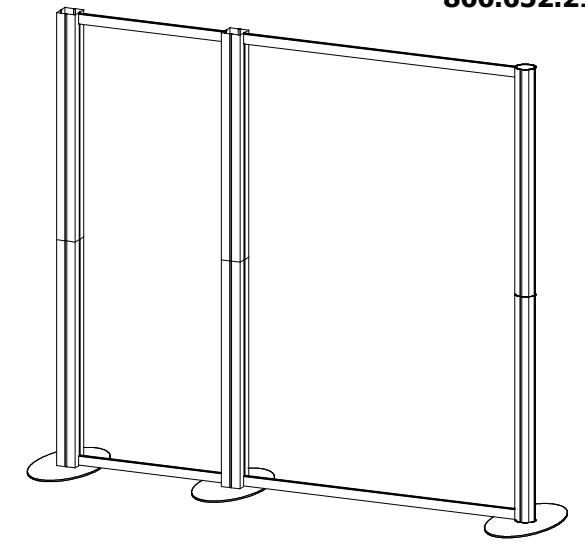
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Item	Qty.	Description
1	2	Oval Base Plate
2	1	41.75" h Lower Square Vertical Extrusion
2A	1	42" h Lower Square Vertical Extrusion
3	1	42" h Upper Square Vertical Extrusion w/ Canopy Attachment
4	1	42" h Upper Square Vertical Extrusion
5	1	41.75" h Lower Round Vertical Extrusion
6	1	42" h Upper Round Vertical Extrusion w/ Canopy Attachment
7	1	28" Horizontal w/ Velcro attached to Top of member
8	1	28" Horizontal w/ Velcro attached to Bottom of member
9A/9B	1/1	26" Horizontal w/ Velcro attached to Top of member
10A/10B	1/1	26" Horizontal w/ Velcro attached to Bottom of member
11A/11B	1/1	40.209" Vertical Extrusion

Steps:

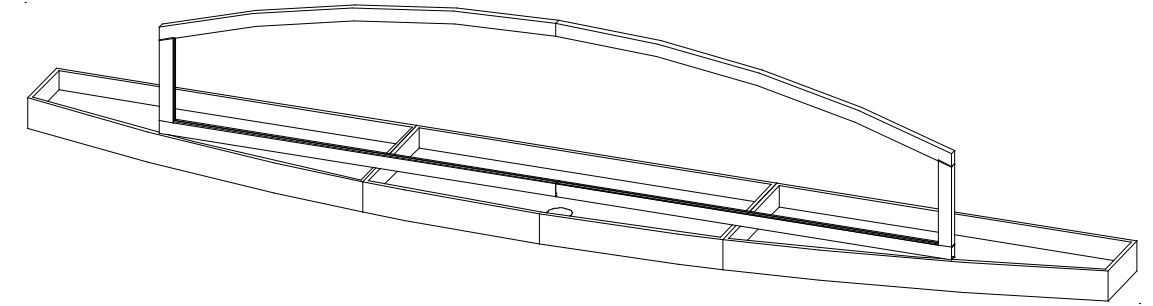
- 1) Attach lower vertical extrusions [2, 2A and 5] to oval base plates [1].
- 2) Attach upper vertical extrusions [3, 4 and 6] atop lower vertical extrusions [2, 2A and 5].
- 3) Connect horizontal extrusions [9A to 9B and 10A to 10B] together.
- 4) Attach horizontal extrusions [7 and 8] between vertical extrusions [2/3 and 2A/4] as shown.
- 5) Slide S12 extrusion into grooves of horizontal and vertical extrusions as shown.
- 6) Attach horizontal extrusion [9a/9B] between verticals [2A/4 and 5/6].
- 7) Place vertical extrusion [11A/11B] to center of horizontal extrusion [9A/9B].
- 8) Attach horizontal extrusion [10A/10B] between verticals as shown.
- 9) Apply graphics to assembled backwall, see Attaching Graphic details.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

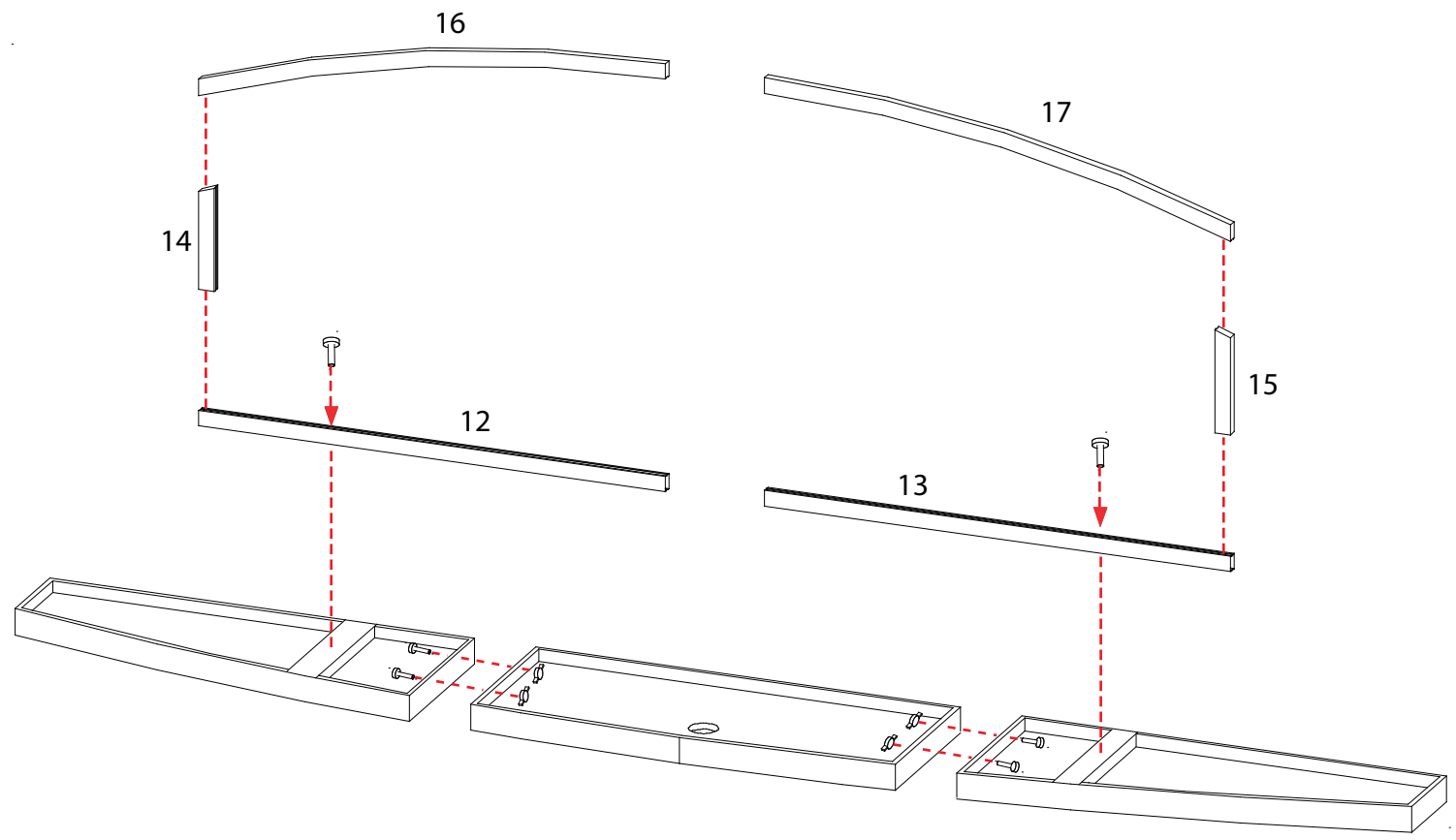
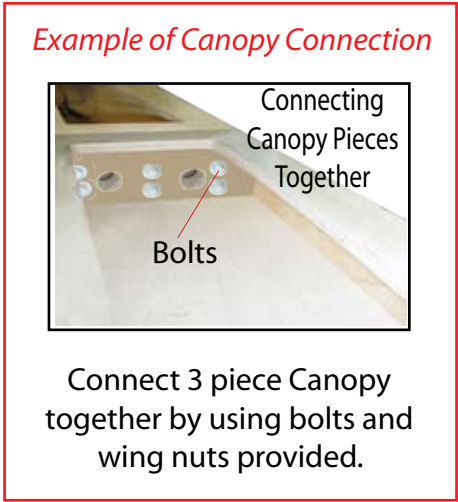
866.652.2100

Item	Qty.	Description
12	1	37.74" w Horizontal Extrusion w/ Velcro attached to Back of member
13	1	37.74" w Horizontal Extrusion w/ Velcro attached to Back of member
14	1	5.862" w Vertical Extrusion w/ Velcro attached to Back of member
15	1	5.862" w Vertical Extrusion w/ Velcro attached to Back of member
16	1	38.5" w Curved Horizontal Extrusion w/ Velcro attached to Back of member
17	1	38.5" w Curved Horizontal Extrusion w/ Velcro attached to Back of member



Steps

- 1) Connect canopy pieces together using bolts and wing nuts provided, see Example of Canopy Connection detail.
- 2) Connect horizontal extrusions [12 to 13 and 16 to 17] together.
- 3) Attach assembled horizontal extrusion [12/13] to assembled canopy using bolts as shown.
- 4) Connect vertical extrusions [14 and 15] to left and right side of assembled horizontal extrusion [12/13].
- 5) Attach assembled curved horizontal extrusion [16/17] atop vertical extrusions [14 and 15].

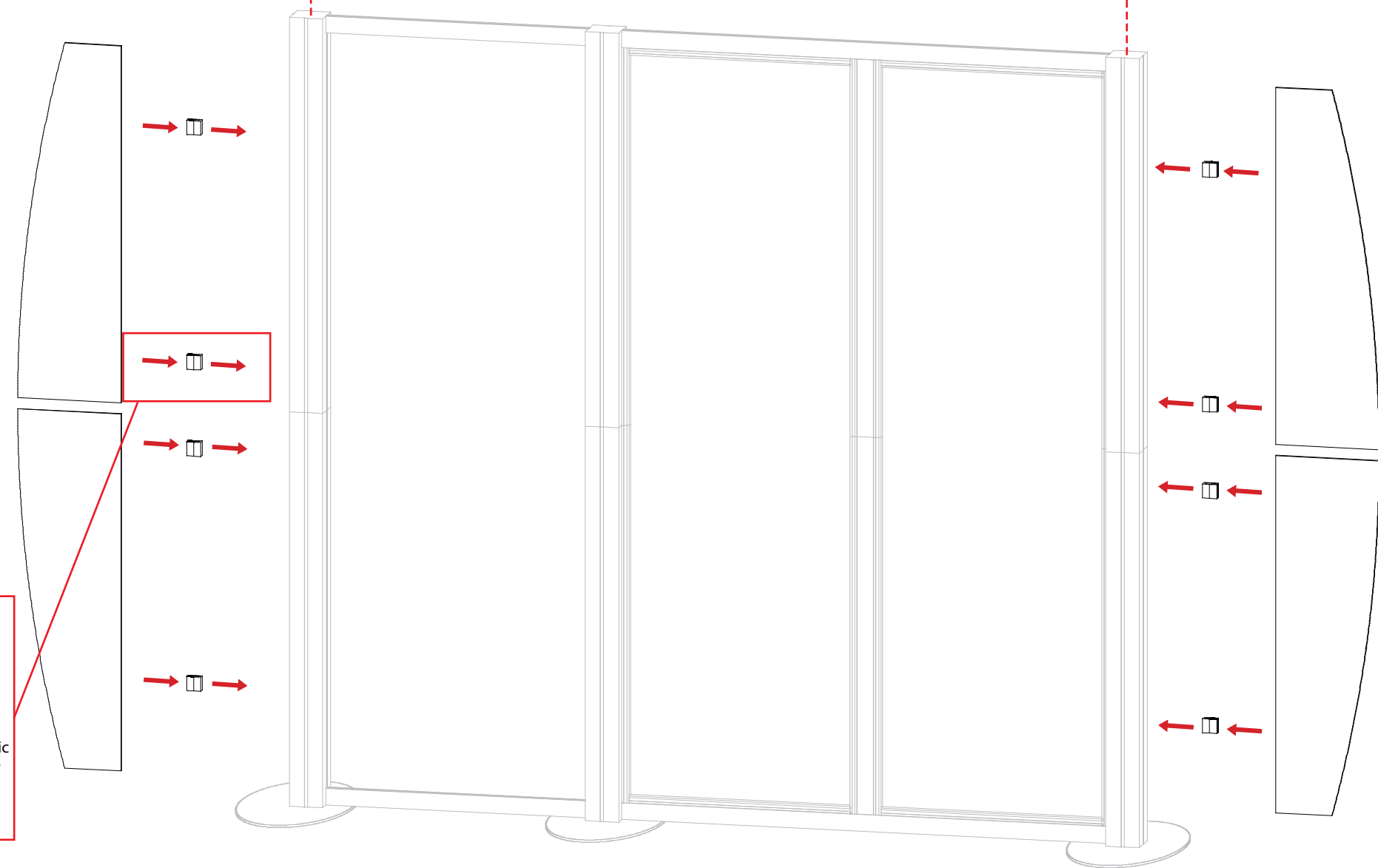
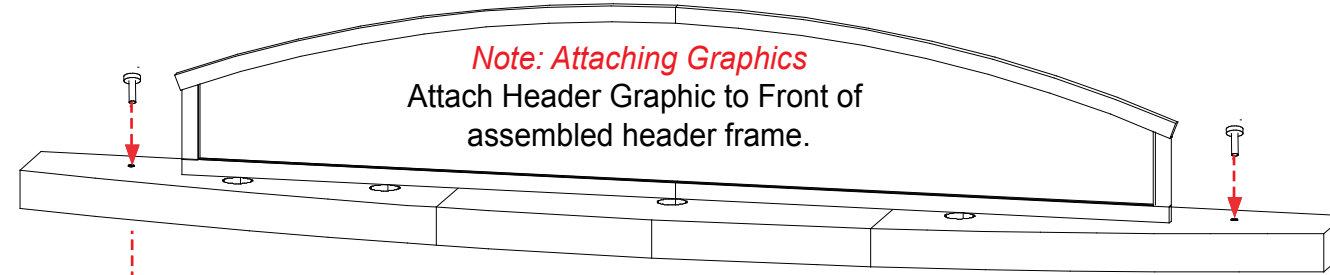


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Steps

- 1) Attach canopy to assembled backwall as shown.
- 2) Attach wings using A10 clamps as shown.



Wing Attachment

Slide A10 Clamp into groove of square extrusion.

A10

When desired location is found, tighten set screw to secure.

Set-Screw

Tighten black plastic set screw to secure Wing in place.

Black Plastic Set-screw

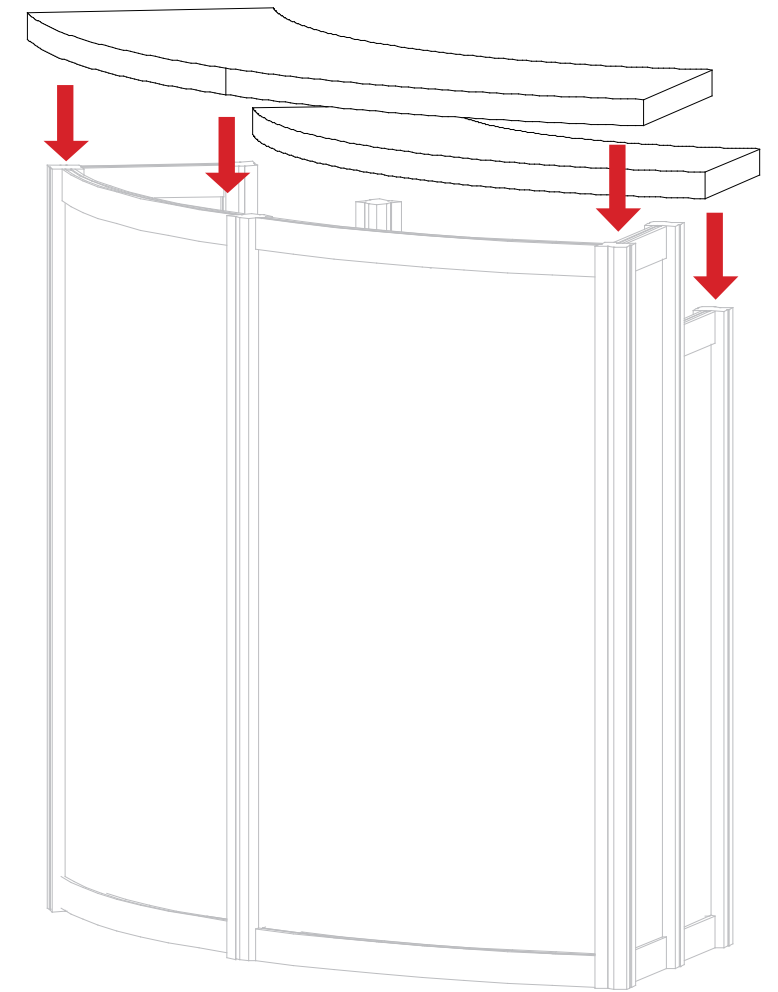
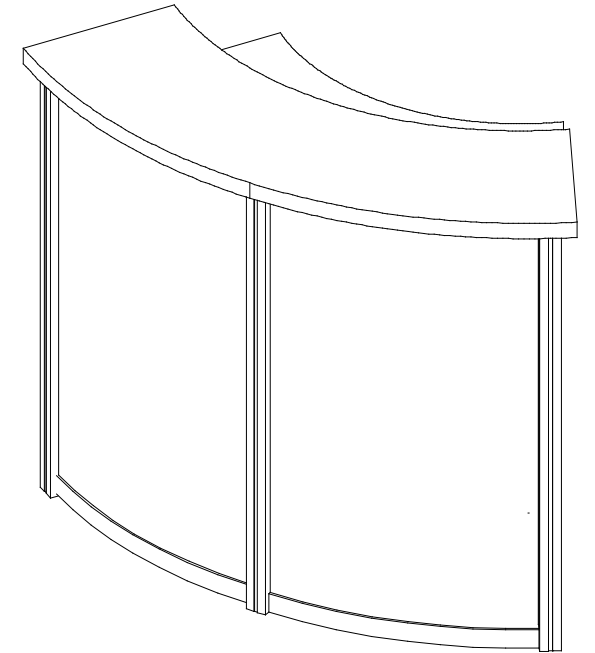
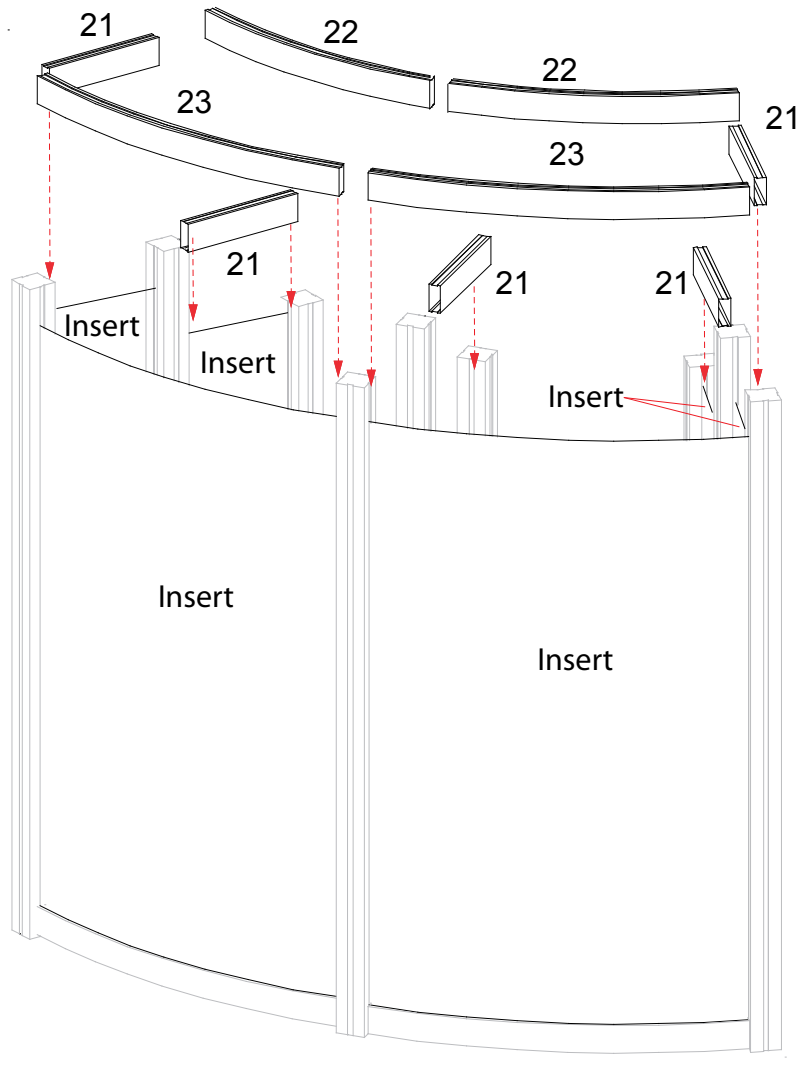
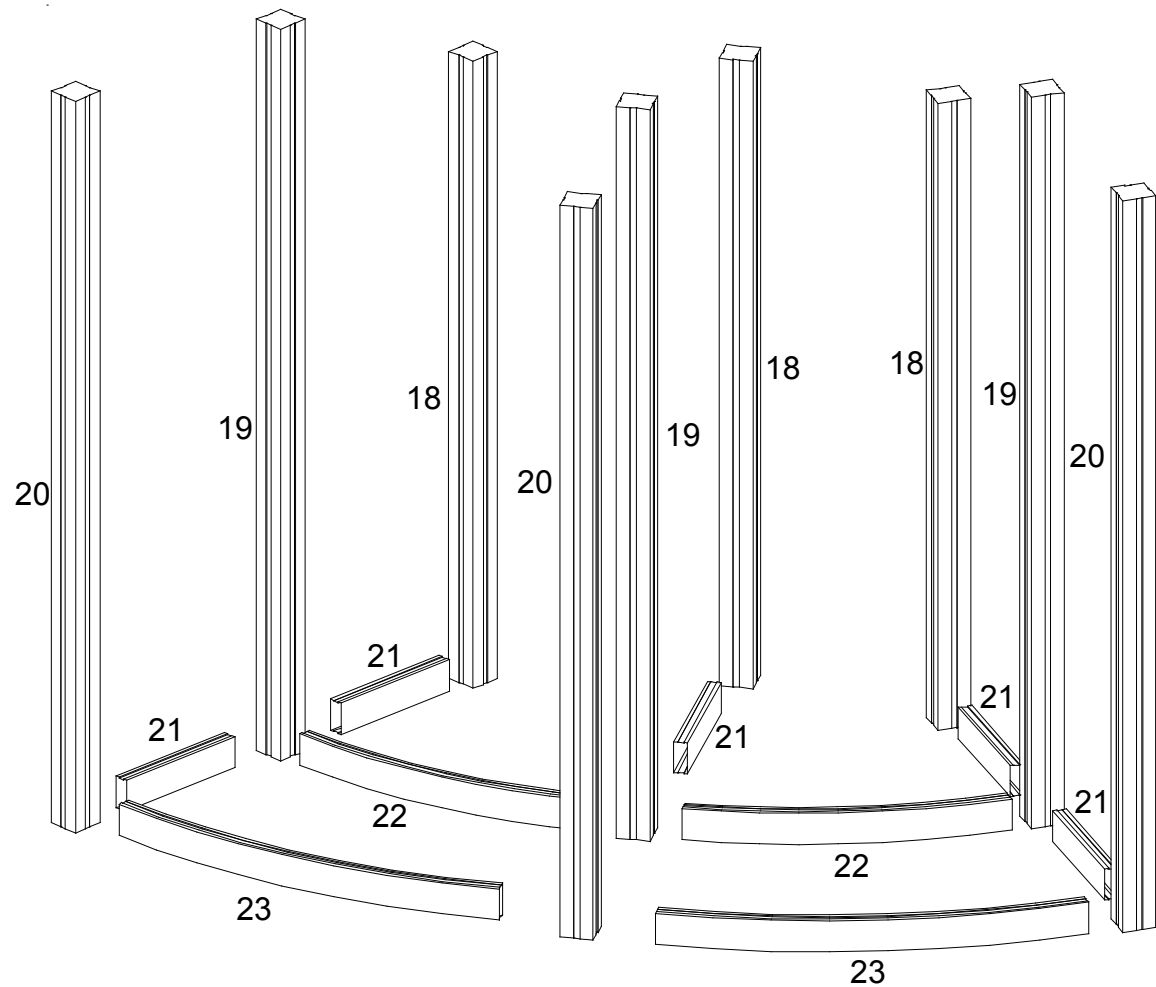
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Item	Qty.	Description
18	3	36" h Square Vertical Extrusion
19	3	42" h Square Vertical Extrusion
20	3	42" h Square Vertical Extrusion
21	10	8" Horizontal Extrusion
22	4	17.494" Curved Horizontal Extrusion
23	4	23.025" Curved Horizontal Extrusion

Steps:

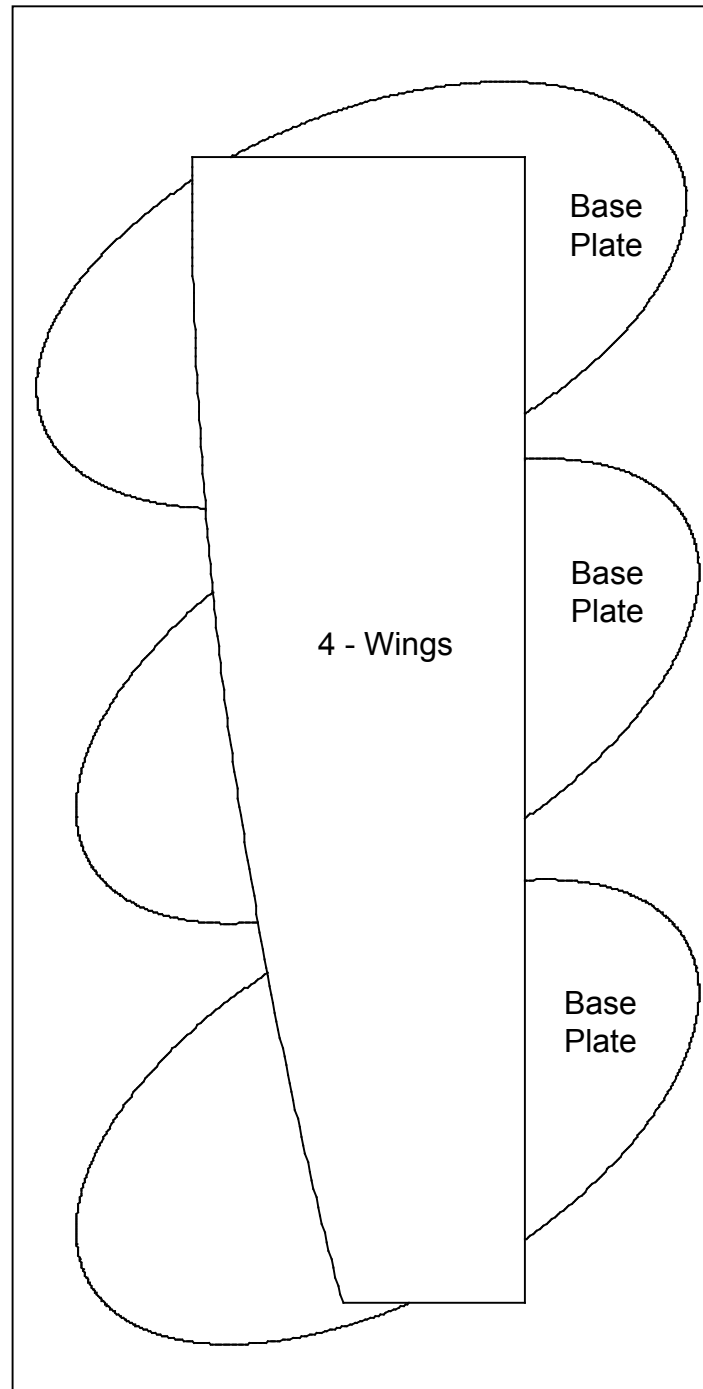
- 1) Attach lower horizontal pieces [21] between vertical extrusions [18, 19, and 20] as shown below.
- 2) Attach lower curved horizontal extrusions [22 and 23] between vertical extrusions [19 and 20].
- 3) Place inserts as indicated.
- 4) Attach upper horizontal extrusions [21 and 23] between vertical extrusions [1, 19, and 20] as shown.
- 5) Place Counters atop assembled base.



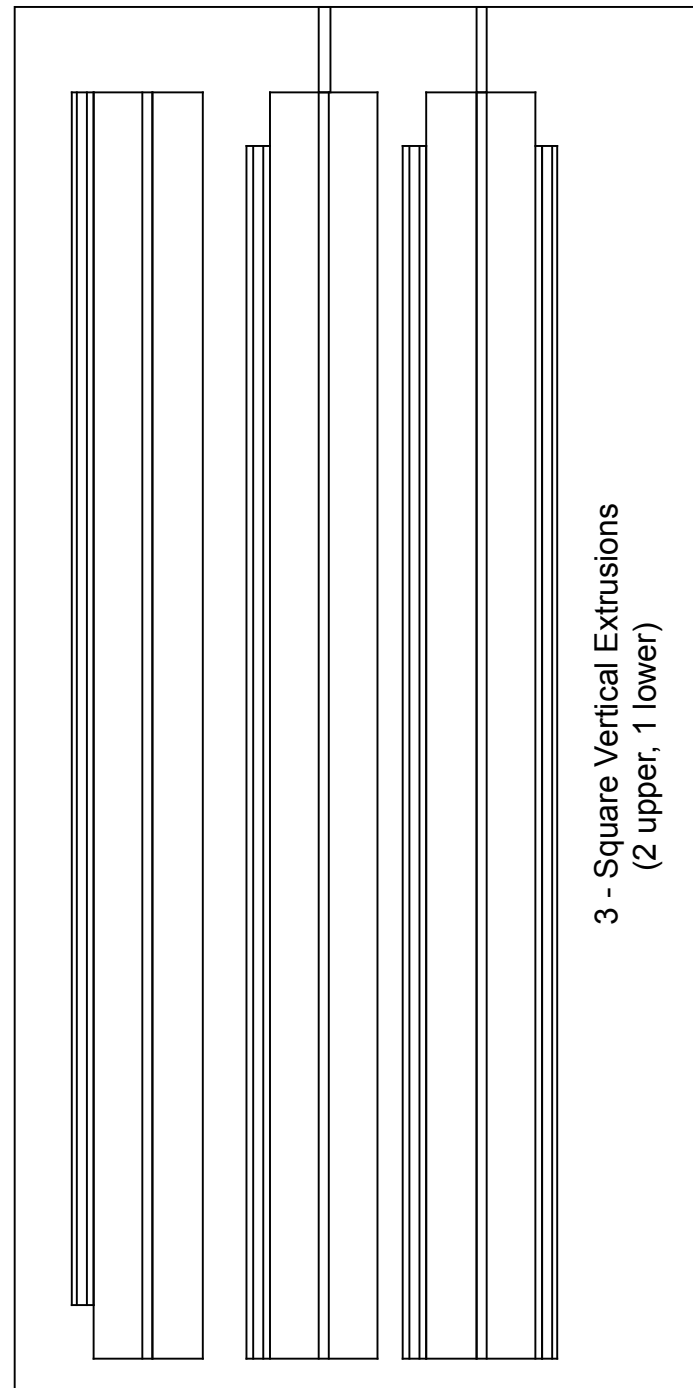
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Backwall Pieces

Level 1



Level 2

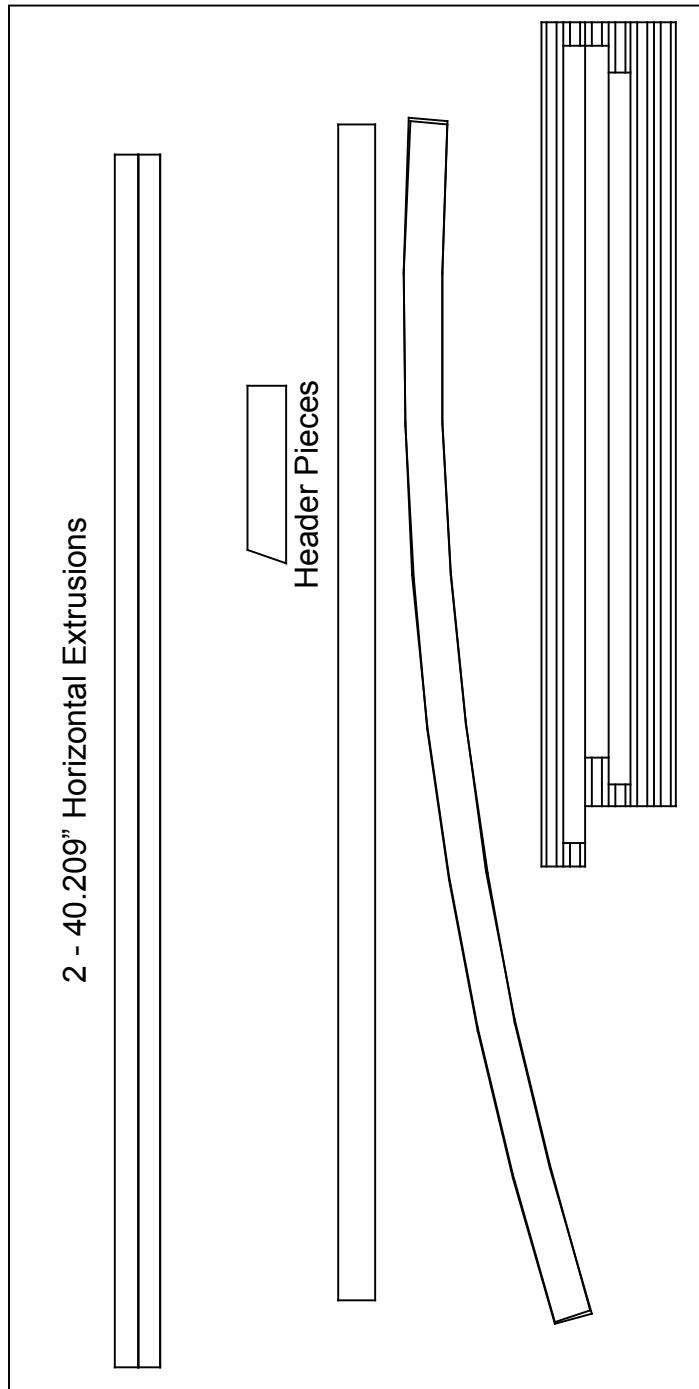


Plus Pedestal Infills
on Extra Slip Sheet

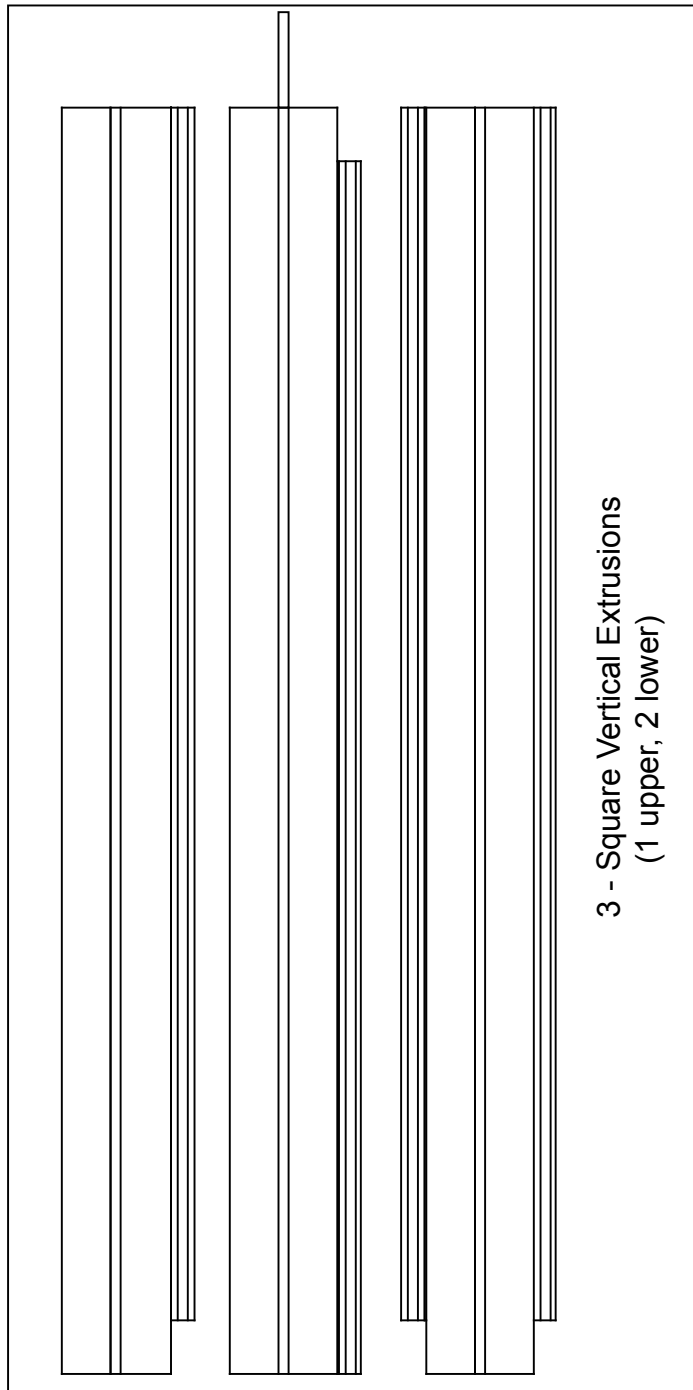
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Backwall Pieces

Level 1



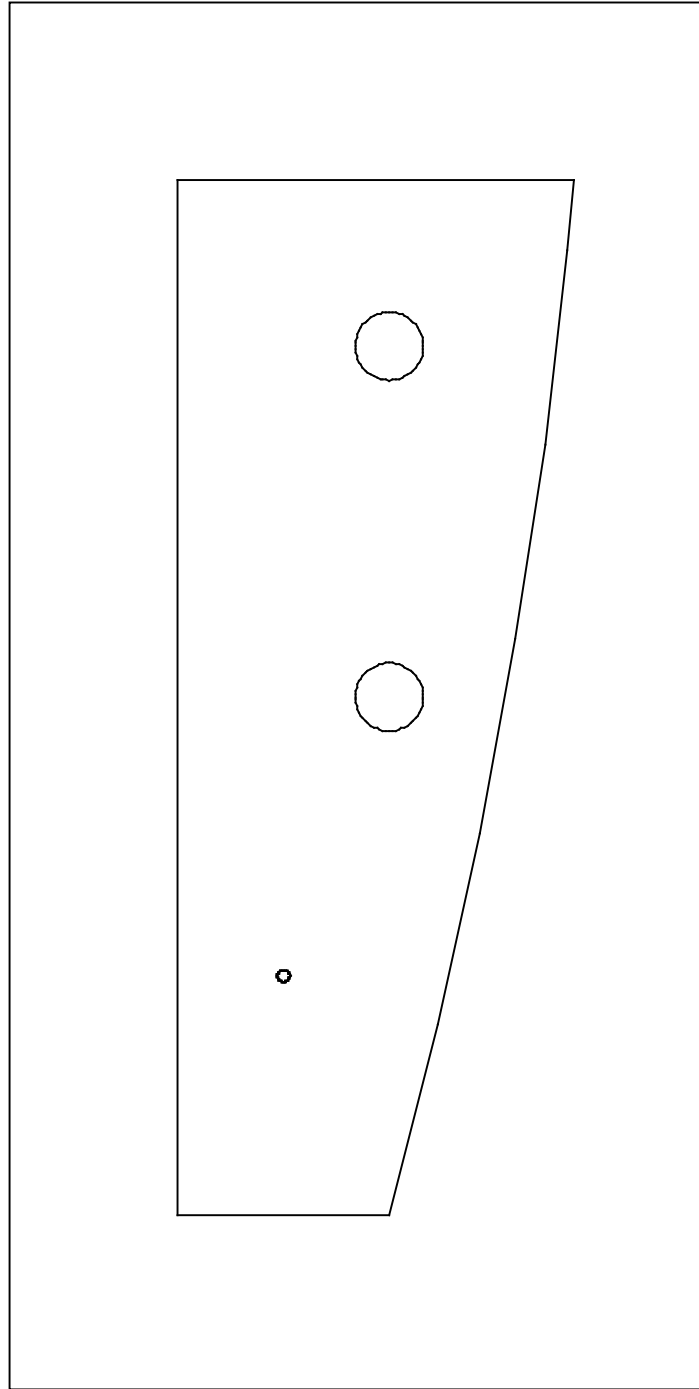
Level 2



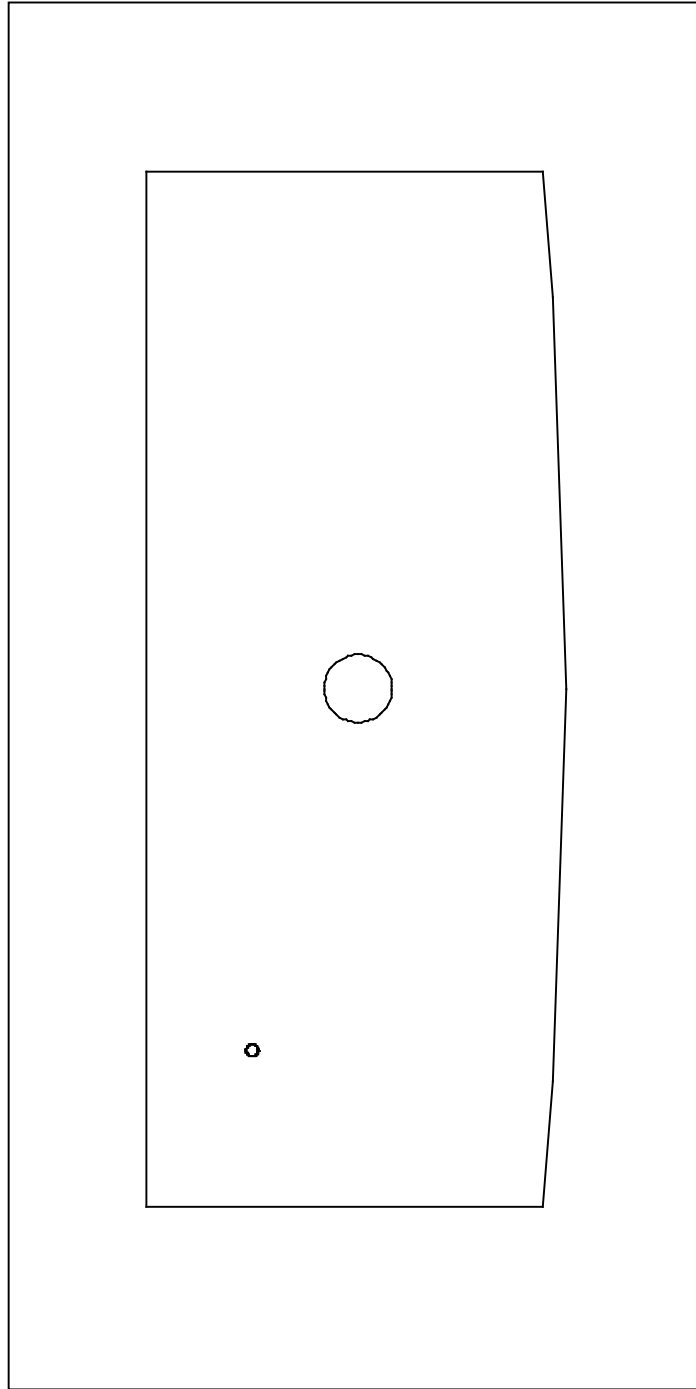
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Ceiling Pieces

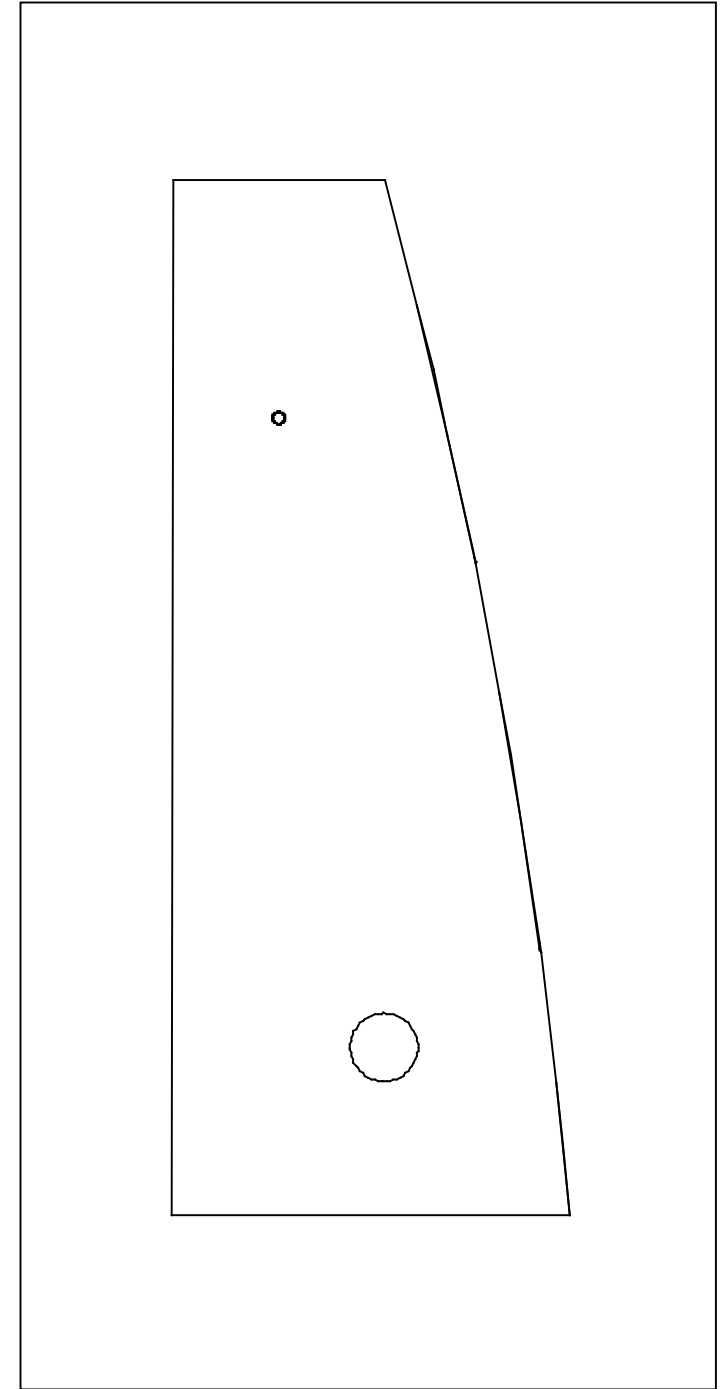
Level 1



Level 2



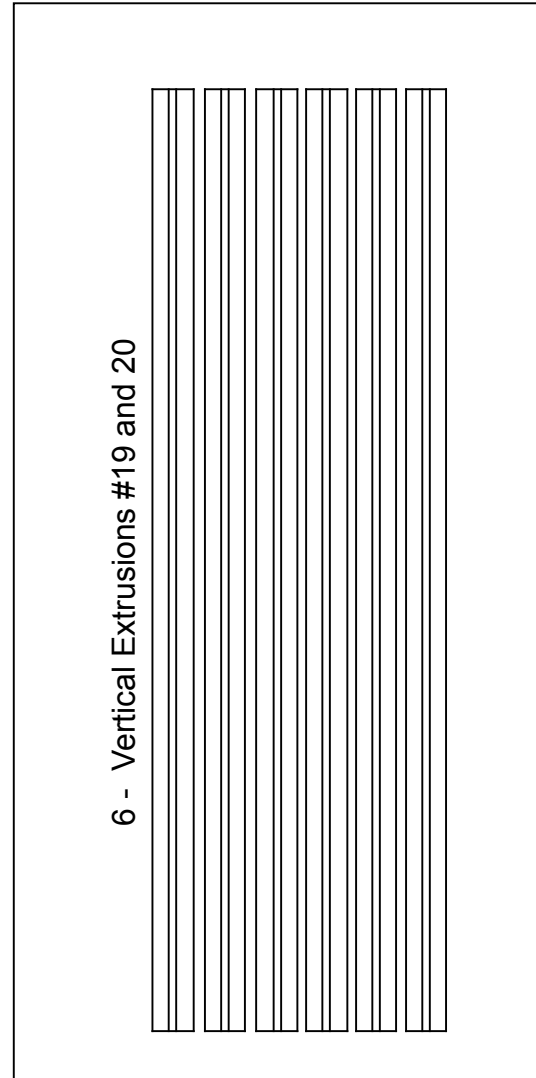
Level 3



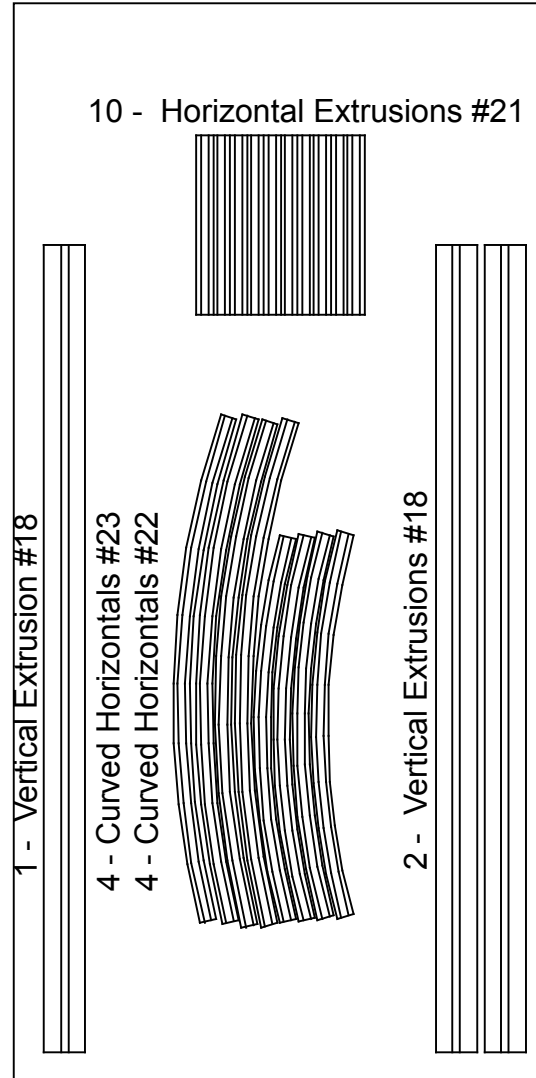
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Pedestal Pieces

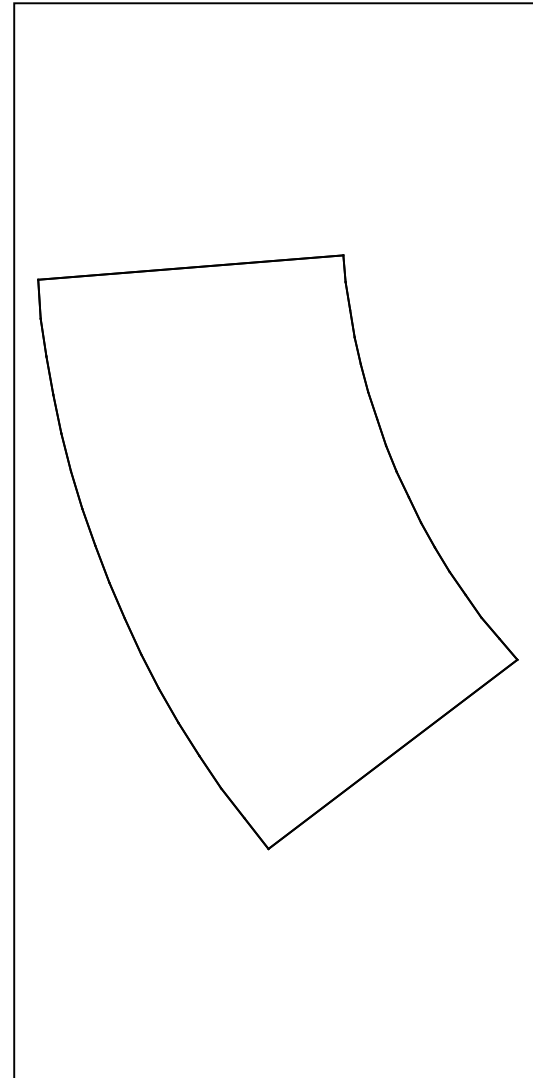
Level 1



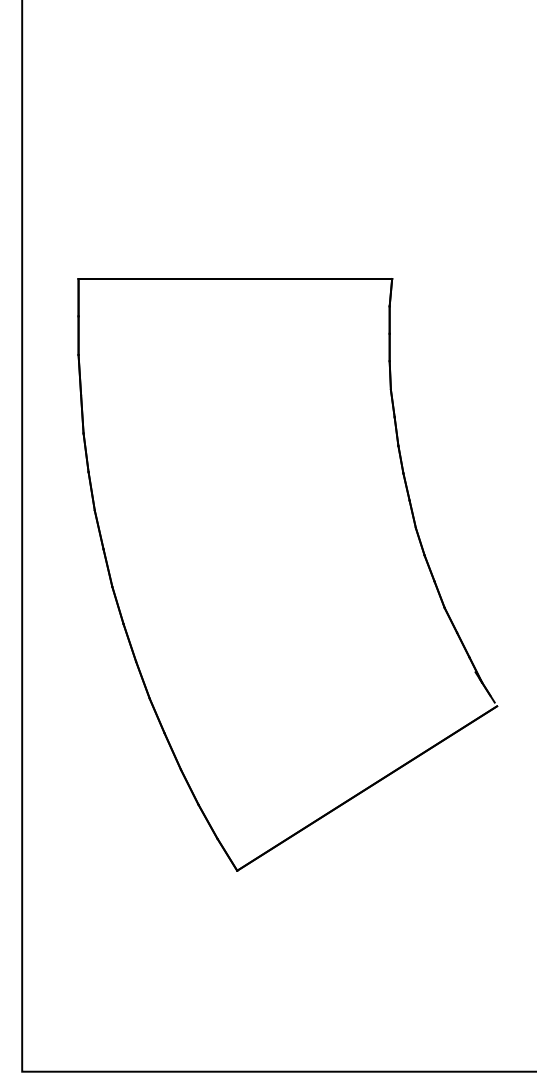
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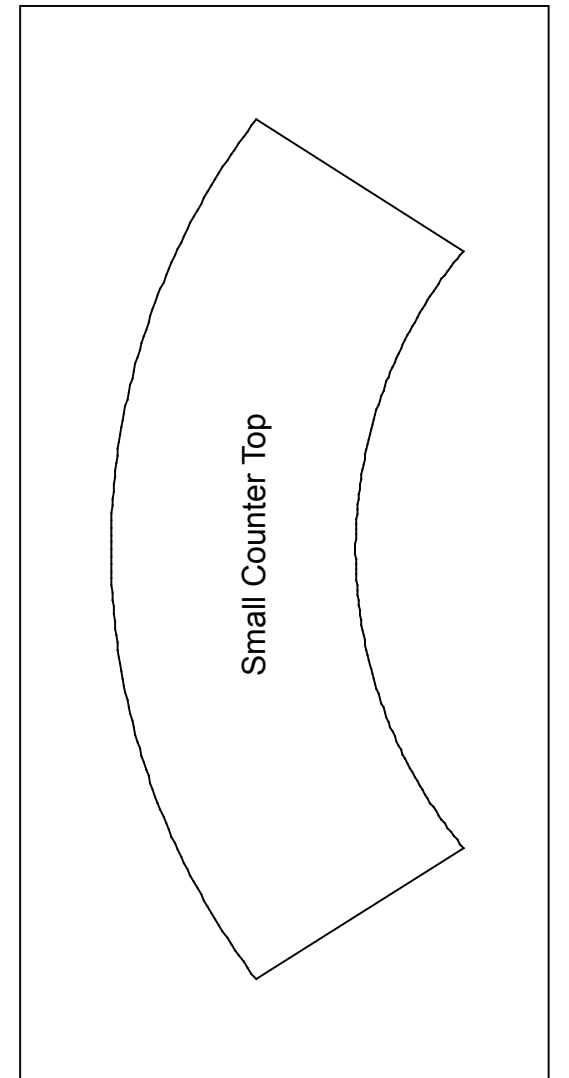
Level 3



Level 4



Level 5



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING