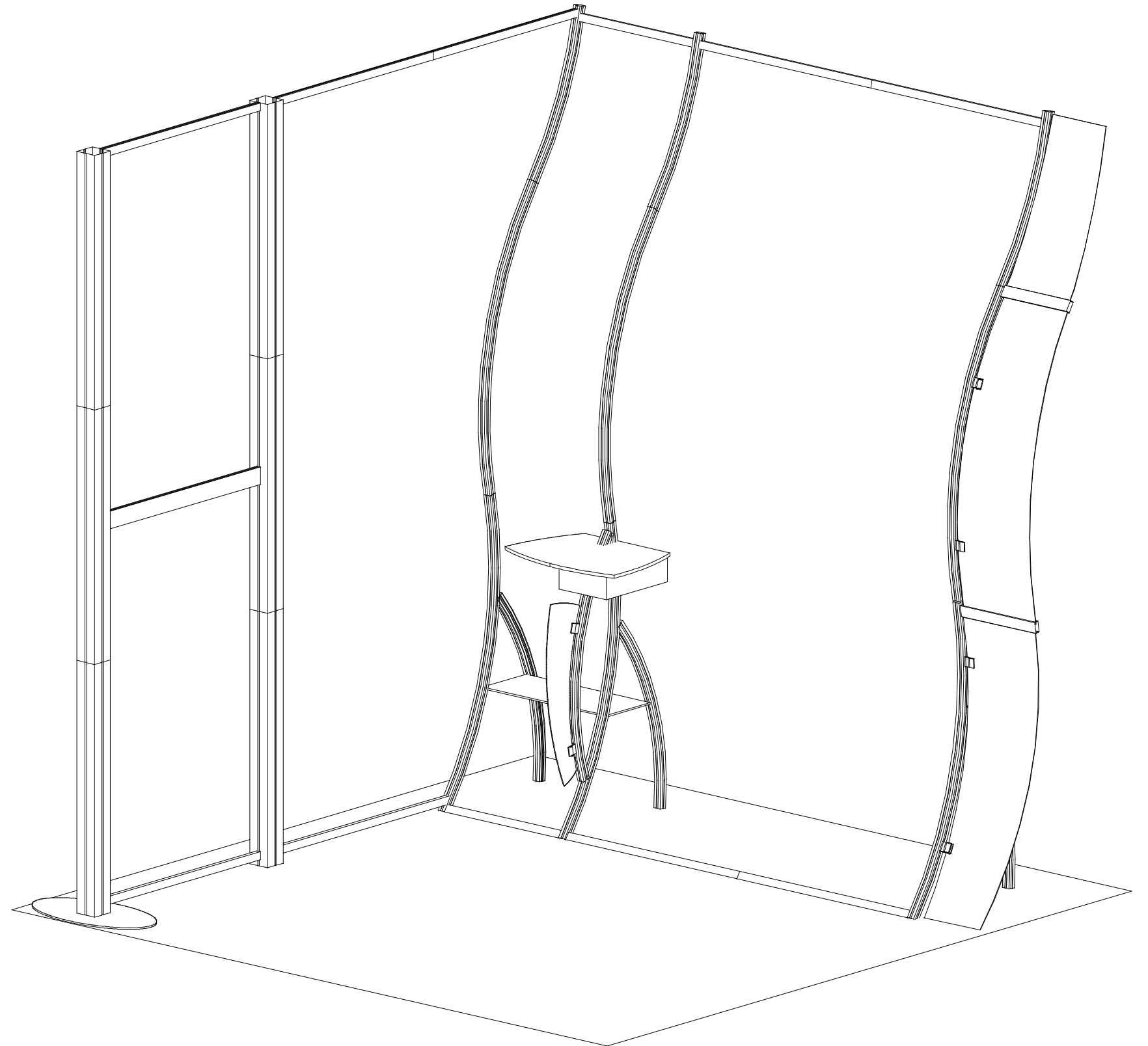
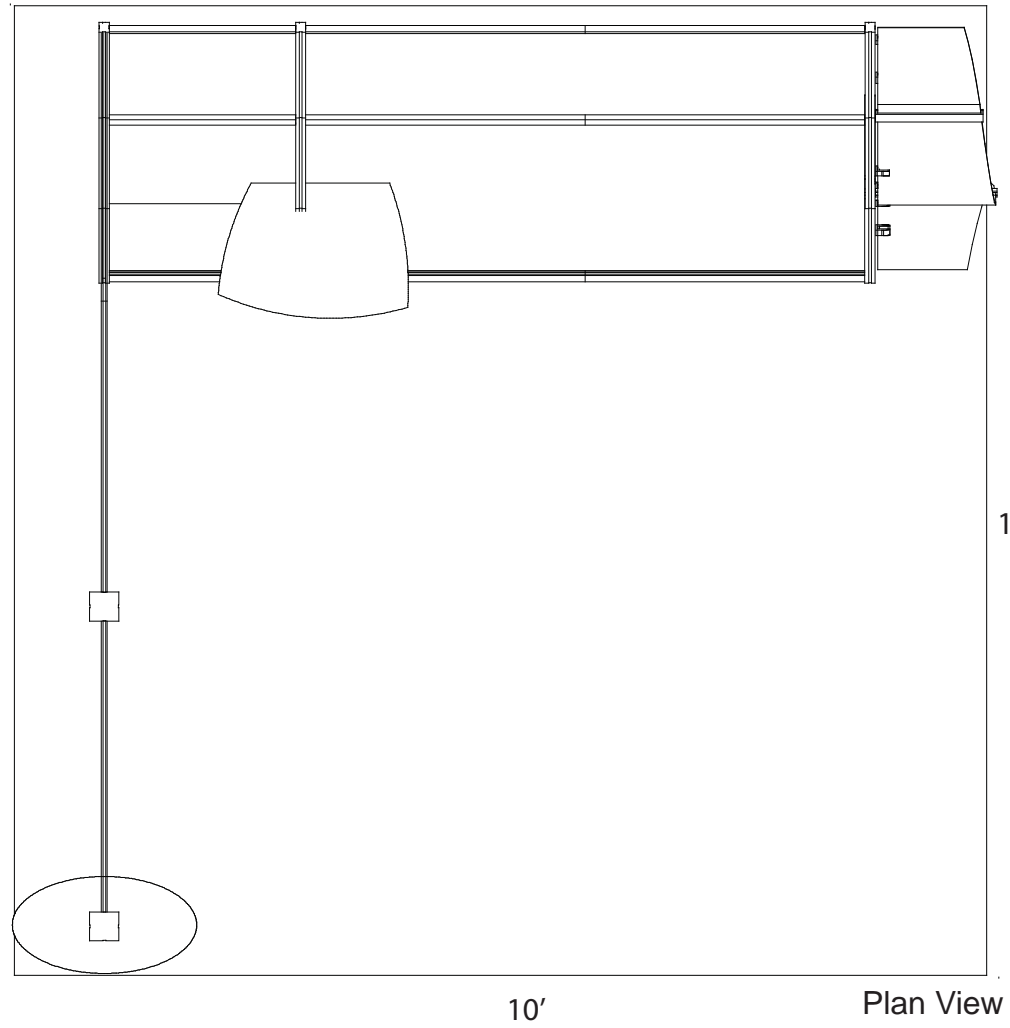


# Perfect 10 Hybrid Displays



WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

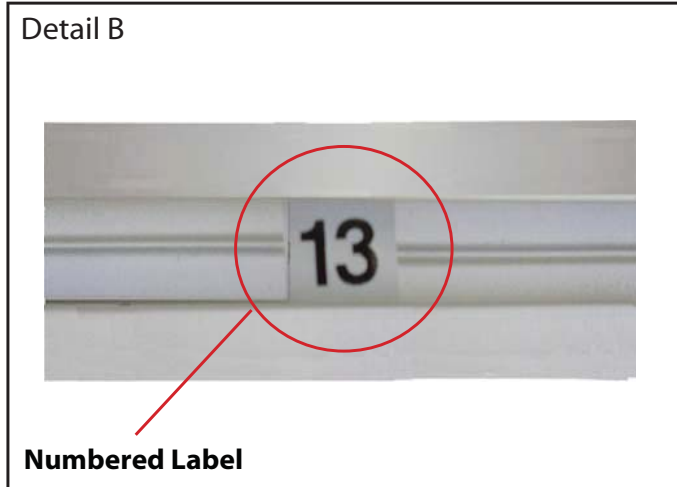


**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



**Detail B**

**Numbered Label**

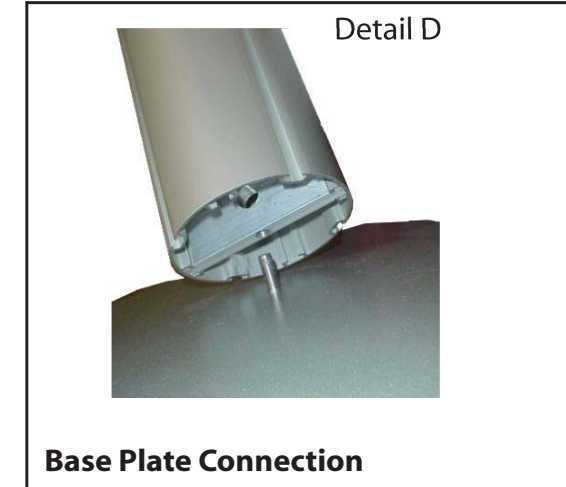
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



**Detail C**

**Horizontal Inline Connection** (remove only one setscrew)

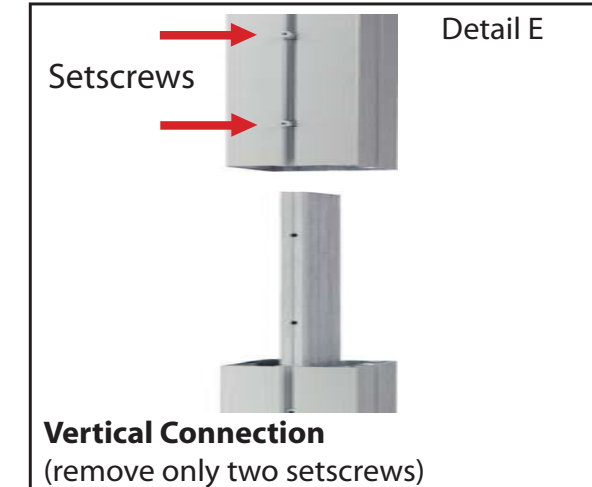
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Detail D**

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Detail E**

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

**WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING**

Part Number	Description
1	Left Leg Assembly w/ A10 Clamps Attached
2	Middle Leg Assembly
3A	Curved Vertical w/ A10 Clamps Attached
3	Curved Vertical
4	23" w Horizontal
16	Upper Curved Vertical w/ A10 Attached
17	Upper Curved Vertical

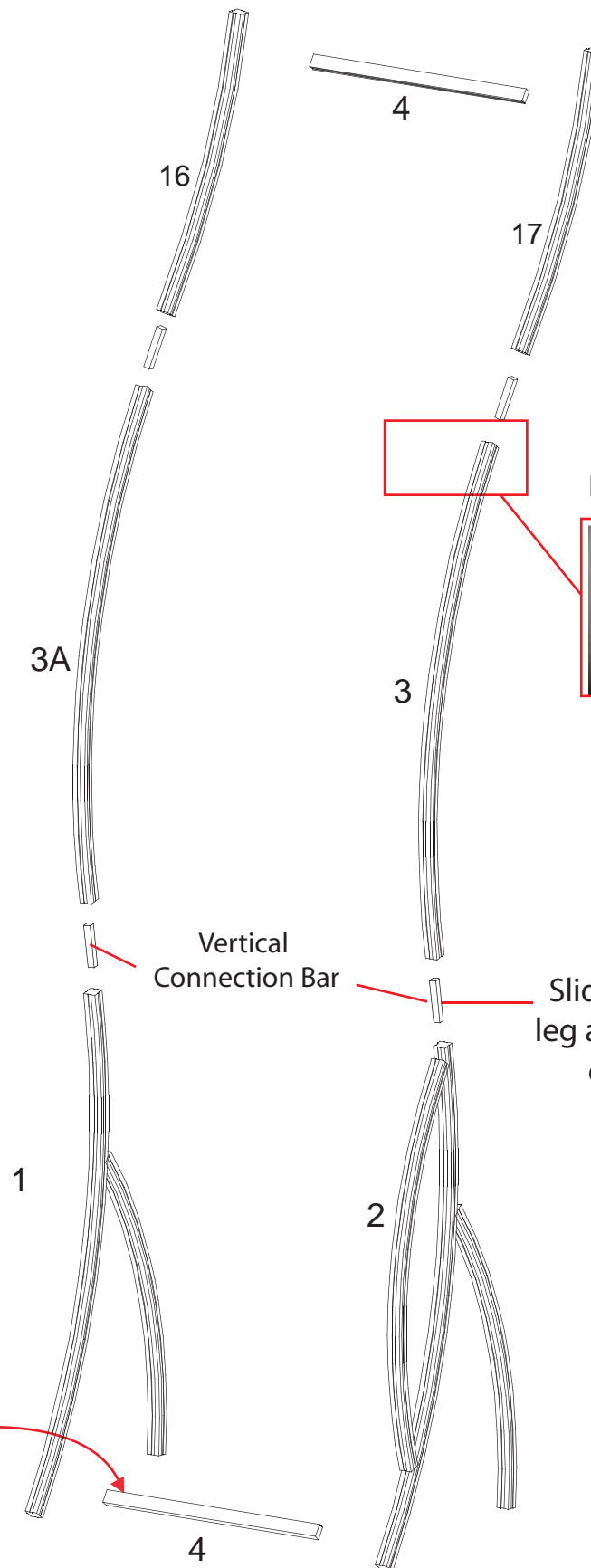


Step 1:

NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

- A) Connect vertical leg assemblies [1 and 2] together by connecting horizontal extrusions [4] between assemblies tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK and placing it about one inch up from bottom and tightening.
- B) Connect vertical extrusions [3 and 3A] to leg assemblies [1 and 2] using vertical connection bar as shown.
- C) Connect upper curve extrusions [16 and 17] to curved verticals [3A and 3] using vertical connection bar as shown.
- D) Connect upper horizontal extrusion [4] between verticals [16 and 17] placing it about one inch down from top.

NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.

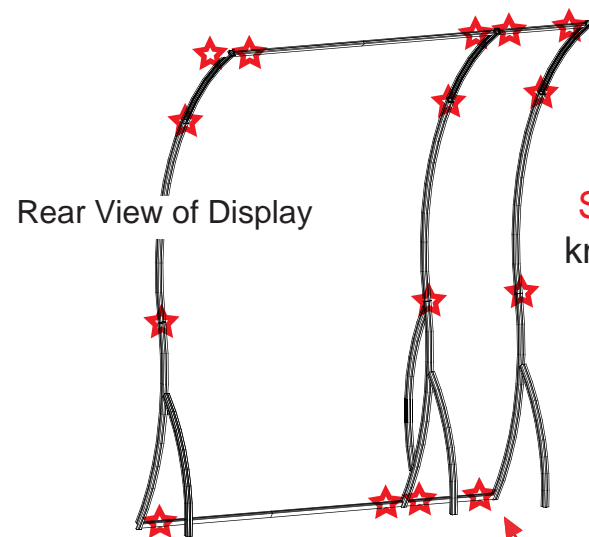


NOTE: When assembling horizontals they should be placed approximately one inch from TOP and BOTTOM.

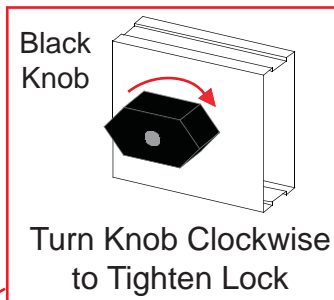


Slide Connection Bar into lower leg assembly. Slide upper vertical over bar and secure both.

Step stool may be required for assembly.



STAR indicates location of knobs on BACKSIDE of unit.



WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Part Number	Description
5	Leg Assembly
6	Curved Vertical
7	69" w Horizontal w/ Hinge Facing UP
8	69" w Horizontal w/ Hinge Facing DOWN
18	Upper Curved Vertical

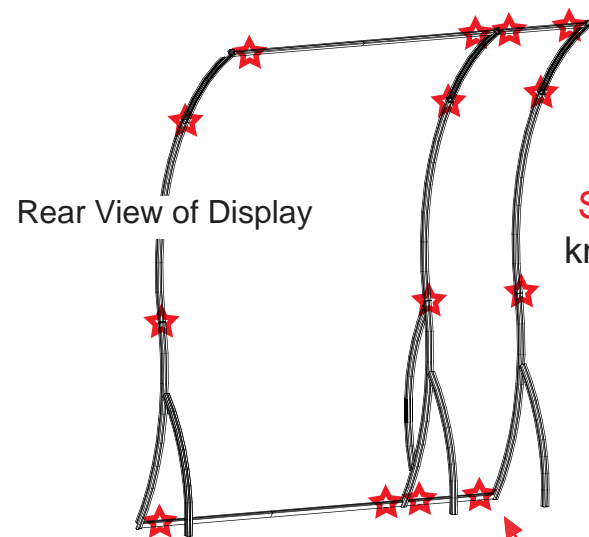
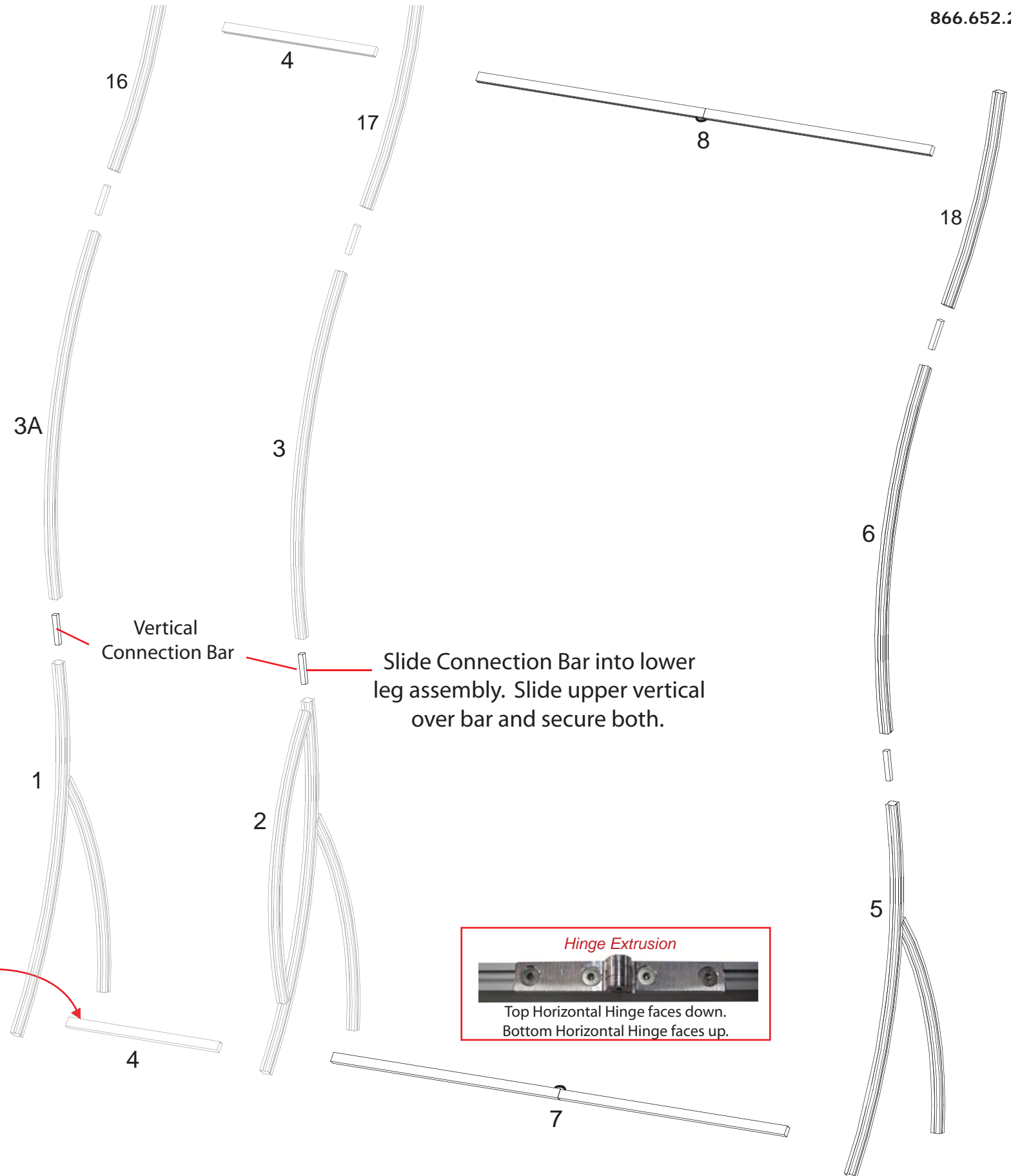


**Step 2:**

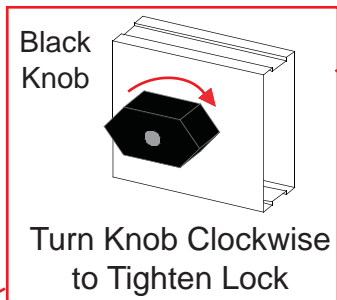
NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

- A) Connect vertical extrusion [6] to leg assembly [5] using vertical connection bar as shown.
- B) Connect upper curve extrusions [18] to curved verticals [6] using vertical connection bar as shown.
- C) Connect horizontal extrusions [7 and 8] between vertical assemblies by tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK.

**NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.**




**STAR** indicates location of knobs on **BACKSIDE** of unit.




**WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING**

*Decorative Blade Attachment (if accidentally removed)*  
Slide A10 Clamp into groove of square extrusion.




A10

When desired location is found, tighten set screw to secure.




Set-Screw

Tighten black plastic set screw to secure Wing in place.




Black Plastic Set-screw

Attach decorative wing and blades to A10's attached to Backwall as shown.




*Hex Key Tool*

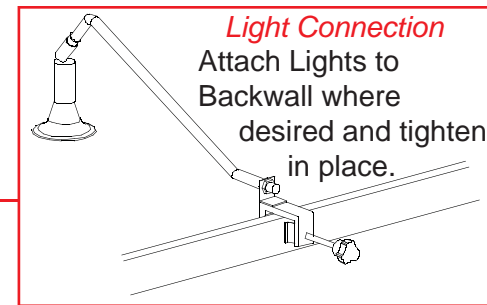
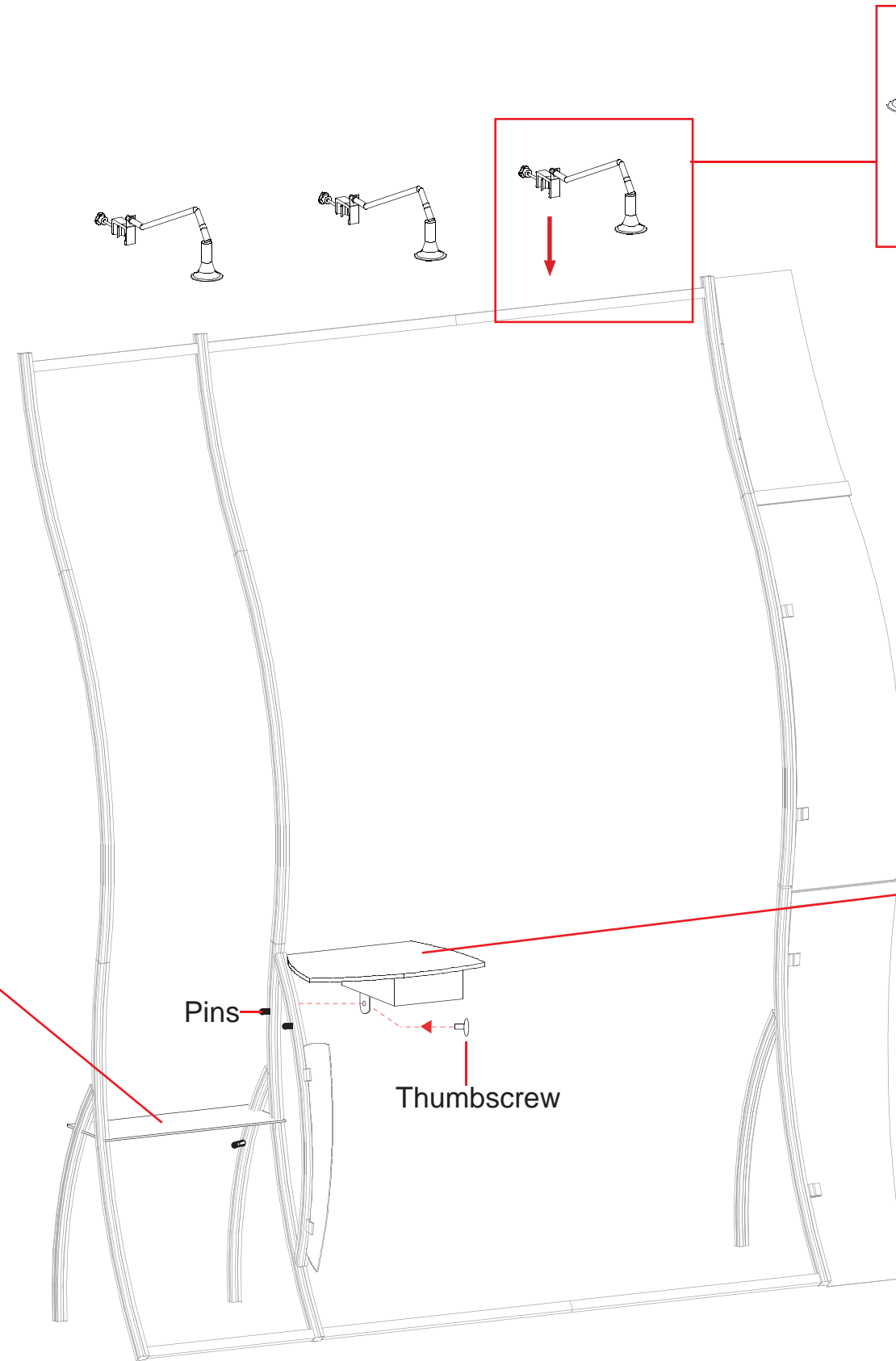


(if necessary)

*Flathead Screwdriver*




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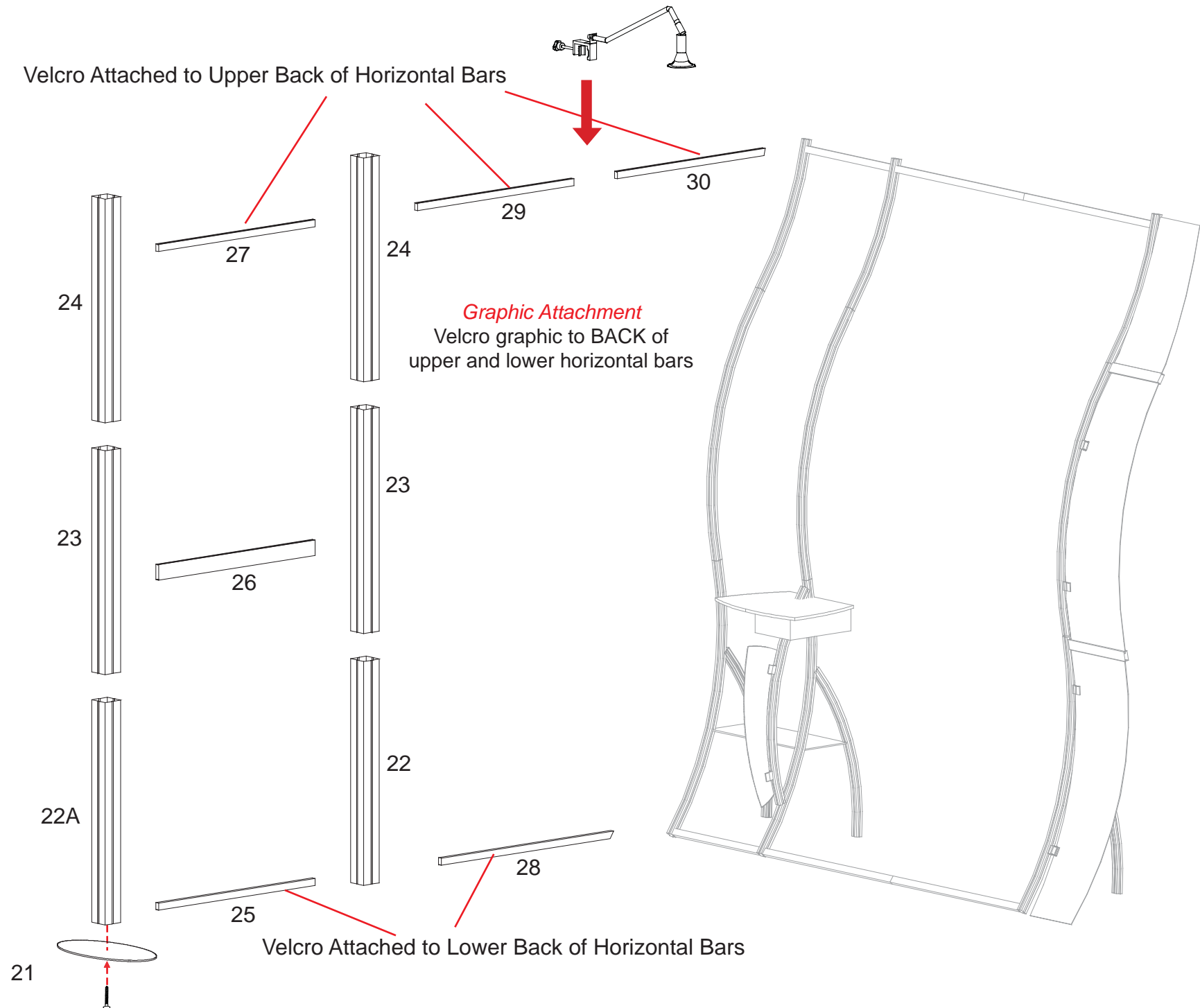
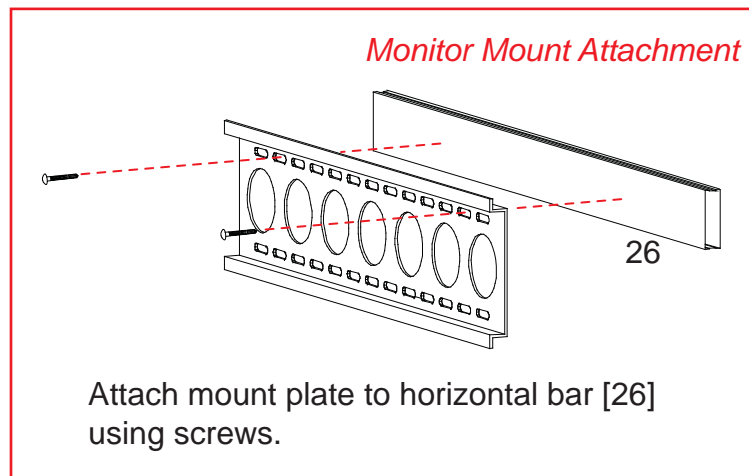


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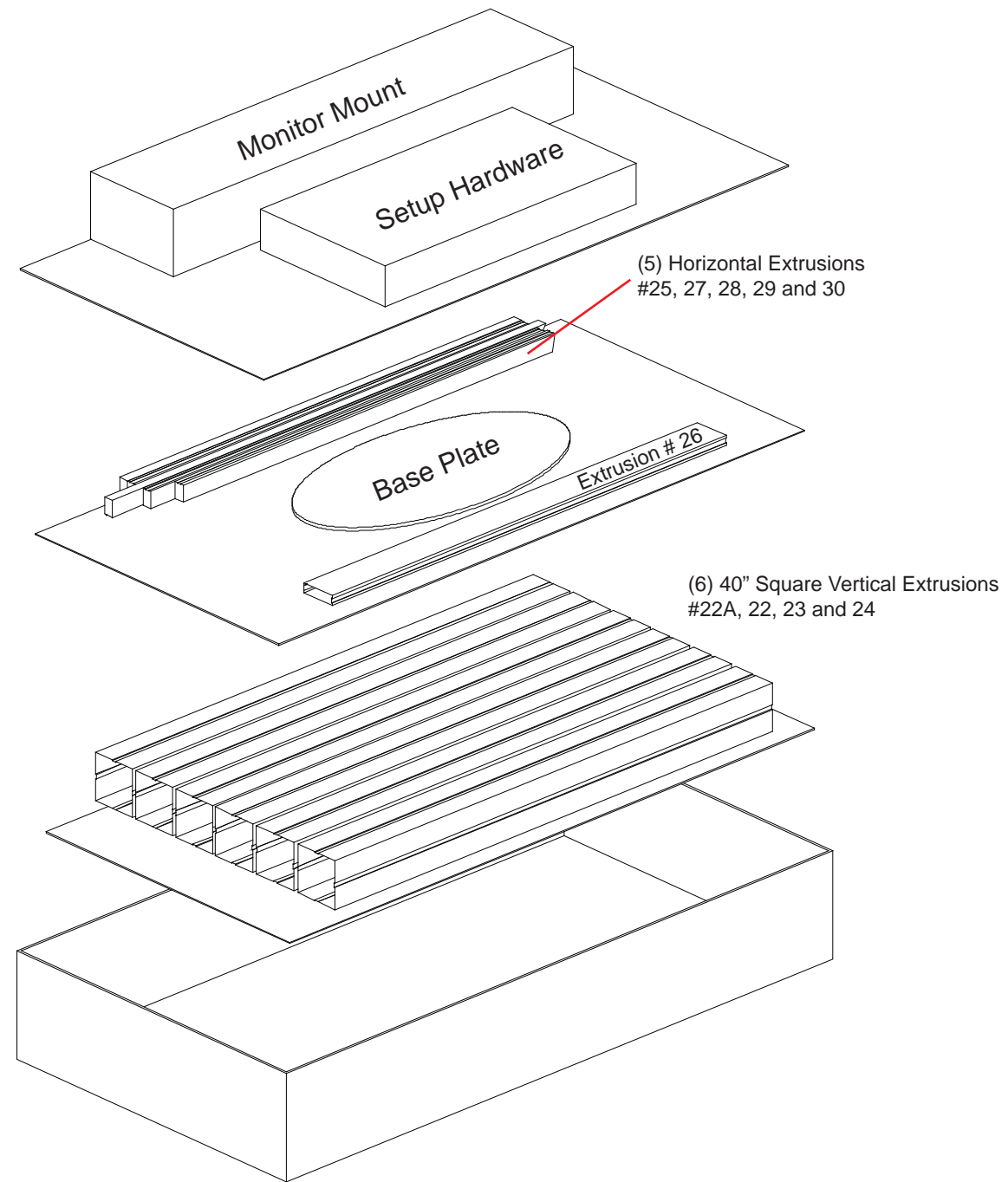
Item	Qty.	Description
21	1	Base Plate
22/22A	1/1	40"h Lower Vertical Extrusion
23	2	40"h Middle Vertical Extrusion
24	2	40"h Upper Vertical Extrusion
25	1	Lower Horizontal Extrusion
26	1	Horizontal Extrusions for Monitor Mount Attachment
27	1	Upper Horizontal Extrusion
28	1	Lower Horizontal Extrusion
29	1	Upper Horizontal Extrusion
30	1	Upper Horizontal Extrusion

Steps:

- 1) Attach vertical extrusion [22A] to base plate [21].
- 2) Attach vertical extrusions together [21 to 22 to 23].
- 3) Connect horizontal bars together [29 to 30].
- 4) Connect horizontal bars between vertical assemblies and assembled P10 backwall as shown.
- 5) Attach monitor mount to horizontal bar [26], see Monitor Mount Attachment detail.
- 6) Attach light to top of horizontal bar where indicated.



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